



August 18, 2022

Board of County Commissioners
 Clackamas County

Approval of a Public Improvement Contract #6874 with R.L. Reimers Co. for Construction of the Bolton Pump Station Rehabilitation and Upgrades Project. Contract Value is \$1,049,975.00. Funding is through Water Environment Services Sanitary Sewer Construction Funds. County General Funds are not involved. – Procurement.

Purpose/Outcomes	Approval of a Public Improvement Contract #6874 with R.L. Reimers Co. for Construction of the Bolton Pump Station Rehabilitation and Upgrades Project. Contract Value is \$1,049,975.00. Funding is through Water Environment Services Sanitary Sewer Construction Funds. County General Funds are not involved.
Dollar Amount and Fiscal Impact	The Contract value is \$1,049,975.00.
Funding Source	Water Environment Services Sanitary Sewer Construction Funds. County General Funds are not involved.
Duration	The contract duration is 245 days to final completion, following execution and issuance of a Notice to Proceed.
Previous Board Action	This item was presented at Issues on August 17, 2022.
Strategic Plan Alignment	<ol style="list-style-type: none"> 1. This project supports WES’s Strategic Priority to provide Enterprise Resiliency. 2. This project supports the County’s Strategic Priority of Building a Strong Infrastructure, and the Strategic Goal of providing County residents and businesses - where served - access to safe and affordable infrastructure: multimodal transportation including roads, sewer and broadband services.
Counsel Review	Review Date: August 10, 2022. Counsel: Amanda Keller.
Procurement Review	<ol style="list-style-type: none"> 1. Was this item reviewed by Procurement? Yes. 2. If no, provide brief explanation: N/A.
Contact Person	Jessica Rinner, WES Civil Engineering Supervisor, 503-484-0365
Agreement No.	#6874

BACKGROUND:

Water Environment Services (WES) is currently designing upgrades to nine (9) of its pump stations (PS) in need of improvements to increase reliability, resiliency, safety and operational efficiency. This contract is for the construction, rehabilitation and upgrades of the Bolton Pump Station. The type of upgrades included in this construction contract are:

Replacement of electrical equipment; replacement of control panel; replacement of VFD panels; replacement of HVAC; demolition and upgrades in the Wet Well; replacement of level sensors in the Wet Well; replacement of access platform in the Wet Well, replacement of the pumps, piping and valves, installation of a new electric hoist, replacement of lighting and outlets, and other miscellaneous work necessary to complete the project.

PROCUREMENT PROCESS:

This project was advertised in accordance with ORS and LCRB Rules on June 8, 2022. Bids were opened on July 14, 2022. The District received bids from four (4) qualified firms: HP Civil Inc, \$1,162,100.00; R.L. Reimers, \$1,049,975.00; Steller J, \$1,067,500.00; and 2KG Contractors, \$1,099,510.00. R.L. Reimers was determined to be the lowest responsible bidder. Notice of intent to award was published on July 18, 2022.

RECOMMENDATION:

Staff recommends that the Board of County Commissioners of Clackamas County, acting as the governing body of Water Environment Services, approve and execute the Public Improvement Contract with R.L. Reimers, Co. for the construction of the Bolton Pump Station Rehabilitation and Upgrades Project.

Respectfully submitted,

A handwritten signature in blue ink, appearing to read "Greg Geist", with a long horizontal flourish extending to the right.

Greg Geist, Director
Water Environment Services

Attachments: Contract #6874

PROCUREMENT

COVER SHEET

- New Agreement/Contract
- Amendment/Change/Extension to _____
- Other _____

Originating County Department: _____

Other party to contract/agreement: _____

Description:

After recording please return to: _____

County Admin

Procurement

If applicable, complete the following:

Board Agenda Date/Item Number: _____

**WATER ENVIRONMENT SERVICES
AGREEMENT BETWEEN OWNER AND CONTRACTOR
FOR CONSTRUCTION CONTRACT# 6874**

This Agreement is entered into by and between Water Environment Services (“Owner”), an intergovernmental entity formed pursuant to Oregon Revised Statutes Chapter 190, and **R.L. Reimers Company** (“Contractor”).

Terms used in this Agreement have the meanings stated in the General Conditions and the Supplementary Conditions, both identified more specifically in Article 7 below. All references to General Conditions implicitly include a reference to any modifications made by the Supplementary Conditions to the same paragraph.

Owner and Contractor hereby agree as follows:

ARTICLE 1—WORK

1.01 Contractor shall complete all Work as specified or indicated in the Contract Documents. The Work is generally described as follows:

A. Bolton Pump Station

Replacement of electrical equipment; replacement of control panel; replacement of VFD panels; replacement of HVAC; demolition and upgrades in the Wet Well; replacement of level sensors in the Wet Well; replacement of access platform in the Wet Well, replacement of the pumps, piping and valves, installation of new electric hoist, replacement of lighting and outlets, and other miscellaneous work necessary to complete the project.

The Owner will furnish the pumps, pump elbow, pump base plate, control panel, and VFD panels as described in the Contract Documents.

ARTICLE 2—THE PROJECT

2.01 The Project, of which the Work under the Contract Documents is a part, is generally described as follows:

Pump Station Rehabilitation and Upgrades at the Bolton Pump Stations

ARTICLE 3—ENGINEER

3.01 The Owner has retained Murraysmith, Inc. (“Engineer”) to act as Owner’s representative, assume all duties and responsibilities of Engineer, and have the rights and authority assigned to Engineer in the Contract.

3.02 The part of the Project that pertains to the Work has been designed by Engineer.

ARTICLE 4—CONTRACT TIMES

4.01 *Time is of the Essence*

A. All time limits for Milestones, if any, Substantial Completion, and final completion and readiness for final payment as stated in the Contract Documents are of the essence of the Contract.

4.03 *Contract Times: Days*

A. The Work will be substantially complete within 210 days after the date when the Contract Times commence to run as provided in Paragraph 4.01 of the General Conditions, and completed and ready for final payment in accordance with Paragraph 15.06 of the General Conditions within 245 days after the date when the Contract Times commence to run.

4.04 *Milestones*

- A. Parts of the Work must be substantially completed on or before the following Milestone(s):
1. Milestone 1: 30 days for Equipment and Materials Submittals Approval. This should include all equipment and materials that will require more than 6 weeks to be delivered.
 2. Milestone 2: Complete work in the wet well and begin bypass pumping from the wet well within 65 days from beginning on-site work or by November 15th, 2022.
 3. Milestone 3: 140 days for start up once on-site work begins.

4.05 *Liquidated Damages*

A. Contractor and Owner recognize that time is of the essence as stated in Paragraph 4.01 above and that Owner will suffer financial and other losses if the Work is not completed and Milestones not achieved within the Contract Times, as duly modified. The parties also recognize the delays, expense, and difficulties involved in proving, in a legal or arbitration proceeding, the actual loss suffered by Owner if the Work is not completed on time. Accordingly, instead of requiring any such proof, Owner and Contractor agree that as liquidated damages for delay (but not as a penalty):

1. *Substantial Completion:* Contractor shall pay Owner \$930 for each day that expires after the time (as duly adjusted pursuant to the Contract) specified above for Substantial Completion, until the Work is substantially complete.

2. *Completion of Remaining Work:* After Substantial Completion, if Contractor shall neglect, refuse, or fail to complete the remaining Work within the Contract Times (as duly adjusted pursuant to the Contract) for completion and readiness for final payment, Contractor shall pay Owner \$930 for each day that expires after such time until the Work is completed and ready for final payment.
3. *Milestones:* Contractor shall pay Owner \$930 for each day that expires after the time (as duly adjusted pursuant to the Contract) specified above for achievement of each Milestone, until each Milestone is achieved, or until the time specified for Substantial Completion is reached, at which time the rate indicated in Paragraph 4.05.A.1 will apply, rather than the Milestone rate.
4. Liquidated damages for failing to timely attain Milestones, Substantial Completion, and final completion are not additive, and will not be imposed concurrently.

ARTICLE 5 - CONTRACT PRICE

- 5.01 Owner shall pay Contractor for completion of the Work in accordance with the Contract Documents, the amounts that follow, subject to adjustment under the Contract:
- A. Total of Lump Sum Amount and Unit Price Work (subject to final Unit Price adjustment) **\$1,049,975.00.**
 - B. For all Work, at the prices stated in Contractor's Bid, attached hereto as Exhibit A.

ARTICLE 6 - PAYMENT PROCEDURES

6.01 *Submittal and Processing of Payments*

- A. Contractor shall submit Applications for Payment in accordance with Article 15 of the General Conditions. Applications for Payment will be processed by Engineer as provided in the General Conditions.

6.02 *Progress Payments; Retainage*

- A. Owner shall make progress payments on the basis of Contractor's Applications for Payment on or about 30 days following receipt of an Application for Payment during performance of the Work as provided in Paragraph 6.02.A.1 below, provided that such Applications for Payment have been submitted in a timely manner and otherwise meet the requirements of the Contract. All such payments will be measured by the Schedule of Values established as provided in the General Conditions (and in the case of Unit Price Work based on the number of units completed) or, in the event there is no Schedule of Values, as provided elsewhere in the Contract.
 1. Prior to Substantial Completion, progress payments will be made in an amount equal to the percentage indicated below but, in each case, less the aggregate of payments previously made and less such amounts as Owner may withhold, including but not limited to liquidated damages, in accordance with the Contract.
 - a. Ninety-five (95) percent of the value of the Work completed (with the balance being retainage). Retainage will be held in an interest-bearing escrow account. Interest on the retainage amount accrues from the date the payment request is approved until the date the retainage is paid to the Contractor.

B. Upon final completion, Owner shall pay an amount sufficient to increase total payments to Contractor to One-hundred (100) percent of the Work completed, less such amounts set off by Owner pursuant to Paragraph 15.01.E of the General Conditions.

C. Alternatives to Retainage

1. In lieu of retainage, Contractor, with the approval of Owner, may deposit a surety bond for all or any portion of the retainage in a form acceptable to Owner. Such bond and any proceeds therefrom shall be made subject to all claims and liens as provided for in ORS 279C.550 to 279C.620.

6.03 *Final Payment*

A. Upon final completion and acceptance of the Work, Owner shall pay the remainder of the Contract Price in accordance with Paragraph 15.06 of the General Conditions.

6.04 *Consent of Surety*

A. Owner will not make final payment, or return or release retainage at Substantial Completion or any other time, unless Contractor submits written consent of the surety to such payment, return, or release.

ARTICLE 7 – CONTRACT DOCUMENTS

7.01 *Contents*

A. The Contract Documents consist of all of the following:

1. This Agreement.
2. Bonds, attached hereto and incorporated herein as Exhibit B:
 - a. Performance bond (together with power of attorney).
 - b. Payment bond (together with power of attorney).
3. General Conditions, attached hereto and incorporated herein as Exhibit C. The General Conditions that are made a part of this Contract are EJCDC® C 700, Standard General Conditions for the Construction Contract (2018), published by the Engineers Joint Contract Documents Committee (“General Conditions”), and Owner has plainly shown all modifications to the standard wording of such published document to the Contractor in the Supplementary Conditions.
4. Supplementary Conditions, attached hereto and incorporated herein as Exhibit D.
5. Specifications, attached hereto and incorporated as Exhibit E.
6. Drawings, attached hereto and incorporated as Exhibit F.
8. Addenda (numbers 1 to 2, inclusive).
9. Prevailing Wage Rates (not attached but incorporated by reference).
10. Payroll and Certified Statement Form (not attached but incorporated by reference).
12. The following which may be delivered or issued on or after the Effective Date of the Contract and are not attached hereto:
 - a. Notice to Proceed.

- b. Work Change Directives.
 - c. Change Orders.
 - d. Field Orders.
 - e. Warranty Bond, if any.
- B. The Contract Documents listed in Paragraph 7.01.A are attached to this Agreement and incorporated herein (except as expressly noted otherwise above).
- C. There are no Contract Documents other than those listed above in this Article 7.
- D. The Contract Documents may only be amended, modified, or supplemented as provided in the Contract.

ARTICLE 5—REPRESENTATIONS, CERTIFICATIONS, AND STIPULATIONS

8.01 Contractor's Representations

- A. In order to induce Owner to enter into this Contract, Contractor makes the following representations:
1. Contractor has examined and carefully studied the Contract Documents, including Addenda.
 2. Contractor has visited the Site, conducted a thorough visual examination of the Site and adjacent areas, and become familiar with the general, local, and Site conditions that may affect cost, progress, and performance of the Work.
 3. Contractor is familiar with all Laws and Regulations that may affect cost, progress, and performance of the Work.
 4. Contractor has carefully studied the reports of explorations and tests of subsurface conditions, if any, at or adjacent to the Site and the drawings of physical conditions relating to existing surface or subsurface structures at the Site that have been identified in the Supplementary Conditions, with respect to the Technical Data in such reports and drawings.
 5. Contractor has carefully studied the reports and drawings relating to Hazardous Environmental Conditions, if any, at or adjacent to the Site that have been identified in the Supplementary Conditions, with respect to Technical Data in such reports and drawings.
 6. Contractor has considered the information known to Contractor itself; information commonly known to contractors doing business in the locality of the Site; information and observations obtained from visits to the Site; the Contract Documents; and the Technical Data identified in the Supplementary Conditions or by definition, with respect to the effect of such information, observations, and Technical Data on (a) the cost, progress, and performance of the Work; (b) the means, methods, techniques, sequences, and procedures of construction to be employed by Contractor; and (c) Contractor's safety precautions and programs.
 7. Based on the information and observations referred to in the preceding paragraph, Contractor agrees that no further examinations, investigations, explorations, tests, studies, or data are necessary for the performance of the Work at the Contract Price,

within the Contract Times, and in accordance with the other terms and conditions of the Contract.

8. Contractor is aware of the general nature of work to be performed by Owner and others at the Site that relates to the Work as indicated in the Contract Documents.
9. Contractor has given Engineer written notice of all conflicts, errors, ambiguities, or discrepancies that Contractor has discovered in the Contract Documents, and of discrepancies between Site conditions and the Contract Documents, and the written resolution thereof by Engineer is acceptable to Contractor.
10. The Contract Documents are generally sufficient to indicate and convey understanding of all terms and conditions for performance and furnishing of the Work.
11. Contractor's entry into this Contract constitutes an incontrovertible representation by Contractor that without exception all prices in the Agreement are premised upon performing and furnishing the Work required by the Contract Documents.
12. Contractor represents and warrants to Owner that (A) Contractor has the power and authority to enter into and perform this Contract; (B) this Contract, when executed and delivered, shall be a valid and binding obligation of Contractor enforceable in accordance with its terms; (C) Contractor shall at all times during the term of this Contract, be qualified, professionally competent, and duly licensed to perform the Work; (D) Contractor is an independent contractor as defined in ORS 670.600; and (E) the Work under this Contract shall be performed in a good and workmanlike manner and in accordance with the highest professional standards. The warranties set forth in this section are in addition to, and not in lieu of, any other warranties provided.
13. Contractor represents and warrants that it has complied, and will continue to comply throughout the duration of this Contract and any extensions, with all tax laws of this state or any political subdivision of this state, including but not limited to ORS 305.620 and ORS chapters 316, 317, and 318. Any violation of this section shall constitute a material breach of this Contract and shall entitle Owner to terminate this Contract, to pursue and recover any and all damages that arise from the breach and the termination of this Contract, and to pursue any or all of the remedies available under this Contract or applicable law.

8.02 *Contractor's Certifications*

- A. Contractor certifies that it has not engaged in corrupt, fraudulent, collusive, or coercive practices in competing for or in executing the Contract. For the purposes of this Paragraph 8.02:
 1. "corrupt practice" means the offering, giving, receiving, or soliciting of anything of value likely to influence the action of a public official in the bidding process or in the Contract execution;
 2. "fraudulent practice" means an intentional misrepresentation of facts made (a) to influence the bidding process or the execution of the Contract to the detriment of Owner, (b) to establish Bid or Contract prices at artificial non-competitive levels, or (c) to deprive Owner of the benefits of free and open competition;
 3. "collusive practice" means a scheme or arrangement between two or more Bidders, with or without the knowledge of Owner, a purpose of which is to establish Bid prices at artificial, non-competitive levels; and

4. "coercive practice" means harming or threatening to harm, directly or indirectly, persons or their property to influence their participation in the bidding process or affect the execution of the Contract.
- B. Contractor shall furnish proof of required insurance in accordance with Paragraph 6.02 of the General Conditions and Supplemental General Conditions. Insurance certificates may be returned with the signed Agreement or may be emailed to Procurement@clackamas.us.

8.03 *Miscellaneous Terms*

- A. Change Order Authorization. Throughout the performance of the Work under this Agreement, the Owner's Designated Representative (identified on the signature page) is hereby granted the authority to verbally authorize change orders in the field for an amount up to \$10,000. As soon as possible following the authorization, the Owner's Designated Representative shall complete the change order form provided by Clackamas County Procurement ("Procurement"), obtain the signature of Owner's Director or other authorized signatory, and submit the form to Procurement for processing. As soon as the Director signs off on the change order form, the Designated Representative may then authorize another change order in the future for up to \$10,000 following the same procedure above. Each change order should include the cumulative cost of the entire change and may not be artificially broken up into multiple change orders to fall under the dollar threshold listed above. The authority granted to the Designated Representative is limited by the Director's authorization to amend the Agreement under Clackamas County's Local Contract Review Board Rules and is subject to the discretion of the Director, who may suspend or restrict the Designated Representative's ability to authorize change orders at any time for any reason.
- B. Counterparts. This Contract may be executed in several counterparts, all of which when taken together shall constitute an agreement binding on all Parties, notwithstanding that all Parties are not signatories to the same counterpart. Each copy of the Contract so executed shall constitute an original.
- C. Required Provisions. All provisions of state law required to be part of this Contract, whether listed in the General Conditions or Supplementary Conditions or otherwise, are hereby integrated and adopted herein. Contractor acknowledges the obligations thereunder and that failure to comply with such terms is a material breach of this Contract.
- D. Integration. The Contract Documents constitute the entire agreement between the parties. There are no other understandings, agreements or representations, oral or written, not specified herein regarding this Contract. Contractor, by the signature below of its authorized representative, hereby acknowledges that it has read this Contract, understands it, and agrees to be bound by its terms and conditions.

[Signature Page Follows]

IN WITNESS WHEREOF, Owner and Contractor have signed this Agreement.

This Agreement will be effective on the last date of signature by the parties below (which is the Effective Date of the Contract).

Owner:

Water Environment Services

By:

(individual's signature)

Date:

(date signed)

Name: Tootie Smith

(typed or printed)

Title: Chair

(typed or printed)

Attest:

(individual's signature)

Title:

(typed or printed)

Address for giving notices:

ATTN: Jessica Rinner

150 Beaver Creek Road #430

Oregon City, OR 97045

Designated Representative:

Name: Jessica Rinner

(typed or printed)

Title: Civil Engineer Supervisor

(typed or printed)

Address:

150 Beaver Creek Road #430

Oregon City, OR 97045

Phone: 503-742-4567

Email: JRinner@clackamas.us

Contractor:

R.L. Reimers Company

(typed or printed name of organization)

By:

(individual's signature)

Date:

8/8/2022

(date signed)

Name: Ronald Reimers

(typed or printed)

Title: President

(typed or printed)

Attest:

(individual's signature)

Title:

Secretary

(typed or printed)

Address for giving notices:

3939 Old Salem Rd, Suite 200

Albany, OR 97321

Designated Representative:

Name: Ross Meyer

(typed or printed)

Title: Project Manager

(typed or printed)

Address:

3939 Old Salem Rd, Suite 200

Albany, OR 97321

Phone: 971-304-5661

Email: ross@rlreimers.com

License No.: 60891

(where applicable)

State: Oregon

Exhibit A
Contractor's Bid



CLACKAMAS COUNTY
PUBLIC IMPROVEMENT CONTRACT

BID FORM

PROJECT: #2022-66 Pump Station Rehabilitation and Upgrades Bolton Pump Station Project
BID CLOSING: July 14, 2022, 2:00 PM, Pacific Time
BID OPENING: July 14, 2022, 2:05 PM, Pacific Time

FROM: R.L. Reimers Company
Bidder's Name (must be full legal name, not ABN/DBA)

TO: Clackamas County
Procurement Division – procurement@clackamas.us

1. Bidder is (check one of the following and insert information requested):

- a. An individual; or
- b. A partnership registered under the laws of the State of _____; or
- c. A corporation organized under the laws of the State of Oregon; or
- d. A limited liability corporation organized under the laws of the State of _____;

and authorized to do business in the State of Oregon hereby proposes to furnish all material and labor and perform all work hereinafter indicated for the above project in strict accordance with the Contract Documents for the Basic Bid as follows:

one million, forty nine thousand, nine hundred and seventy five dollars Dollars (\$ 1,049,975)
and no cents

and the Undersigned agrees to be bound by the following documents:

- Notice of Public Improvement Contract Opportunity
 - Instructions to Bidders
 - Bid Bond
 - Public Improvement Contract Form
 - Clackamas County General Conditions
 - Prevailing Wage Rates
 - Plans, Specifications and Drawings
 - Supplemental Instructions to Bidders
 - Bid Form
 - Performance Bond and Payment Bond
 - Supplemental General Conditions
 - Payroll and Certified Statement Form
- ADDENDA numbered 1 through 2, inclusive (fill in blanks)

2. The Undersigned proposes to add to or deduct from the Base Bid indicated above the items of work relating to the following Alternate(s) as designated in the Specifications: N/A

3. The Undersigned proposes to add to or deduct from the Base Bid indicated above the items or work relating to the following Unit Price(s) as designated in the Specifications, for which any adjustments in the Contract amount will be made in accordance with Section D of the Clackamas County General Conditions: **Provide the Attached Bid Schedule with Bid**

4. The work shall be completed within the time stipulated and specified in the Contract documents.

5. Accompanying herewith is Bid Security which is equal to ten percent (10%) of the total amount of the Basic Bid, plus the total sum of all Alternatives (if any).

6. The Undersigned agrees, if awarded the Contract, to execute and deliver to Clackamas County, within twenty (20) calendar days after receiving the Contract forms, a Contract Form, and a satisfactory Performance Bond and Payment Bond each in an amount equal to one hundred percent (100%) of the Contract sum, using forms provided by the Owner. The surety requested to issue the Performance Bond and Payment Bond will be:

The Hanover Insurance Company
(name of surety company - not insurance agency)

The Undersigned hereby authorizes said surety company to disclose any information to the Owner concerning the Undersigned's ability to supply a Performance Bond and Payment Bond each in the amount of the Contract.

7. The Undersigned further agrees that the Bid Security accompanying the Bid is left in escrow with Clackamas County; that the amount thereof is the measure of liquidated damages which the Owner will sustain by the failure of the Undersigned to execute and deliver the above-named Contract Form, Performance Bond and Payment Bond, each as published, and that if the Undersigned defaults in either executing the Contract Form or providing the Performance Bond and Payment Bond within twenty (20) calendar days after receiving the Contract forms, then the Bid Security shall become the property of the Owner at the Owner's option; but if the Bid is not accepted within thirty (30) calendar days of the time set for the opening of the Bids, or if the Undersigned executes and timely delivers said Contract Form, Performance Bond and Payment Bond, the Bid Security shall be returned.

8. The Undersigned certifies that: (i) This Bid has been arrived at independently and is being submitted without collusion with and without any agreement, understanding, or planned common course of action with any other vendor of materials, supplies, equipment or services described in the invitation to bid designed to limit independent bidding or competition; and (ii) the contents of the Bid have not been communicated by the Undersigned or its employees or agents to any person not an employee or agent of the Undersigned or its surety on any Bond furnished with the Bid and will not be communicated to such person prior to the official opening of the Bid.

9. The undersigned HAS, HAS NOT (*check one*) paid unemployment or income taxes in Oregon within the past 12 months and DOES, DOES NOT (*check one*) a business address in Oregon. The undersigned acknowledges that, if the selected bidder, that the undersigned will have to pay all applicable taxes and register to do business in the State of Oregon before executing the Contract Form.

10. The Undersigned agrees, if awarded a contract, to comply with the provisions of ORS 279C.800 through 279C.870 pertaining to the payment of the prevailing rates of wage.

11. Contractor's CCB registration number is 60891. As a condition to submitting a bid, a Contractor must be registered with the Oregon Construction Contractors Board in accordance with ORS 701.035 to 701.055, and disclose the registration number. Failure to register and disclose the number will make the bid unresponsive and it will be rejected, unless contrary to federal law.

12. The successful Bidder hereby certifies that all subcontractors who will perform construction work as described in ORS 701.005(2) were registered with the Construction Contractors Board in accordance with ORS 701.035 to 701.055 at the time the subcontractor(s) made a bid to work under the contract.

13. The successful Bidder hereby certifies that, in compliance with the Worker's Compensation Law of the State of Oregon, its Worker's Compensation Insurance provider is Saif, Policy No. 812835, and that Contractor shall submit Certificates of Insurance as required.

14. Contractor's Key Individuals for this project (supply information as applicable):
Project Executive: Ross Meyer, Cell Phone: 971-304-5661,
Project Manager: Brandon Hageman, Cell Phone: 541-223-2055,
Job Superintendent: Phil Chadsey, Cell Phone: 503-871-1913,
Project Engineer: _____, Cell Phone: _____.

15. The Undersigned certifies that it has not discriminated against minority, women, or emerging small businesses in obtaining any subcontracts for this project.

16. The Undersigned certifies that it has a drug testing program in accordance with ORS 279C.505.

REMINDER: Bidder must submit the below First-Tier Subcontractor Disclosure Form.

By signature below, Contractor agrees to be bound by this Bid.

NAME OF FIRM R.L. Reimers Company

ADDRESS 3939 Old Salem Rd, Suite 200

Albany, OR 97321

TELEPHONE NO 971-304-5661

EMAIL brandon@rlreimers.com

SIGNATURE 1) _____
Sole Individual

or 2) _____
Partner

or 3)  _____
Authorized Officer or Employee of Corporation

***** **END OF BID** *****

BID# 2022-66 Bolton Pump Station Upgrades Bid Tab

Item No.	Description	Total	Unit	Unit Price	Total Price
1	Mobilization, Bonds, Insurance and Demobilization	1	LS	87,725	\$ 87,725 -
2	Erosion and Sediment Control	1	LS	3,450	\$ 3,450 -
3	Bypassing	1	LS	149,750	\$ 149,750 -
4	Existing Pump Station Demolition	1	LS	40,000	\$ 40,000 -
5	Pump Station Upgrades, Complete	1	LS	698,250	\$ 698,250
	a) Wet Well Rehabilitation	1	LS	87,000	\$ 87,000 -
	b) Mechanical Upgrades	1	LS	169,125	\$ 169,125 -
	c) Structural Upgrades	1	LS	105,000	\$ 105,000 -
	d) HVAC Improvements	1	LS	35,125	\$ 35,125 -
	e) Electrical Improvements	1	LS	208,725	\$ 208,725 -
	f) Instrumentation and Control	1	LS	80,850	\$ 80,850 -
	g) Startup, Testing, and Training	1	LS	10,875	\$ 10,875 -
	h) O&M Manual	1	LS	1,550	\$ 1,550 -
6	CARV Vault Rehabilitation	1	LS	36,725	\$ 36,725 -
7	Power System Study	1	LS	21,450	\$ 21,450 -
8	Asbestos Survey	1	LS	2,325	\$ 2,325 -
9	Asbestos Removal and Disposal	1	F-A	\$ 10,000	\$ 10,000
				TOTAL	

Total Project Construction Cost in \$: 1,049,975.00

Total Project Construction Cost (written): one million, nine hundred and seventy five thousand dollars even and no cents

Name of Firm R.L.Reimers Company

Name (Print) Ronald Reimers

Signature 

Date 7/14/2022



CLACKAMAS COUNTY
PUBLIC IMPROVEMENT CONTRACT

BID BOND

Project Name: # 2022-66 Pump Station Rehabilitation and Upgrades Group 2 Project

We, R.L. Reimers Co. as "Principal,"
(Name of Principal)

and The Hanover Insurance Company, an New Hampshire Corporation,
(Name of Surety)

authorized to transact Surety business in Oregon, as "Surety," hereby jointly and severally bind ourselves, our respective heirs, executors, administrators, successors and assigns to pay unto Clackamas County ("Obligee") the sum of (\$ 10%)

Ten percent of amount bid dollars.

WHEREAS, the condition of the obligation of this bond is that Principal has submitted its proposal or bid to an agency of the Obligee in response to Obligee's procurement document (No.) for the project identified above which proposal or bid is made a part of this bond by reference, and Principal is required to furnish bid security in an amount equal to ten (10%) percent of the total amount of the bid pursuant to the procurement document.

NOW, THEREFORE, if the Obligee shall accept the bid of the Principal and the Principal shall enter into a Contract with the Obligee in accordance with the terms of such bid, and give such bond or bonds as may be specified in the bidding or Contract Documents with good and sufficient surety for the faithful performance of such Contract and for the prompt payment of labor and material furnished in the prosecution thereof, or in the event of the failure of the Principal to enter such Contract and give such bond or bonds, if the Principal shall pay to the Obligee the difference not to exceed the penalty hereof between the amount specified in said bid and such larger amount for which the Obligee may in good faith contract with another party to perform the Work covered by said bid, then this obligation shall be null and void, otherwise to remain in full force and effect.

IN WITNESS WHEREOF, we have caused this instrument to be executed and sealed by our duly authorized legal representatives this 14th day of July, 20 22.

Principal: R.L. Reimers Co.

Surety: The Hanover Insurance Company

By: Ron Reimers Signature
President

By: Todd Brem Attorney-In-Fact

Official Capacity
Attest: Corporation Secretary

Todd Brem Name
13810 SW 31st Court Address
City Beaverton State OR Zip 97008
503-671-9172 Phone 503-671-9172 Fax



THE HANOVER INSURANCE COMPANY
MASSACHUSETTS BAY INSURANCE COMPANY
CITIZENS INSURANCE COMPANY OF AMERICA

POWERS OF ATTORNEY
CERTIFIED COPY

KNOW ALL MEN BY THESE PRESENTS: That THE HANOVER INSURANCE COMPANY and MASSACHUSETTS BAY INSURANCE COMPANY, both being corporations organized and existing under the laws of the State of New Hampshire, and CITIZENS INSURANCE COMPANY OF AMERICA, a corporation organized and existing under the laws of the State of Michigan, do hereby constitute and appoint

Todd Brem and/or Carol Brem

of **Beaverton, OR** and each is a true and lawful Attorney(s)-in-fact to sign, execute, seal, acknowledge and deliver for, and on its behalf, and as its act and deed any place within the United States, or, if the following line be filled in, only within the area therein designated any and all bonds, recognizances, undertakings, contracts of indemnity or other writings obligatory in the nature thereof, as follows:

Any such obligations in the United States, not to exceed Thirty Million and No/100 (\$30,000,000) in any single instance

and said companies hereby ratify and confirm all and whatsoever said Attorney(s)-in-fact may lawfully do in the premises by virtue of these presents. These appointments are made under and by authority of the following Resolution passed by the Board of Directors of said Companies which resolutions are still in effect:

"RESOLVED, That the President or any Vice President, in conjunction with any Vice President, be and they are hereby authorized and empowered to appoint Attorneys-in-fact of the Company, in its name and as its acts, to execute and acknowledge for and on its behalf as Surety any and all bonds, recognizances, contracts of indemnity, waivers of citation and all other writings obligatory in the nature thereof, with power to attach thereto the seal of the Company. Any such writings so executed by such Attorneys-in-fact shall be as binding upon the Company as if they had been duly executed and acknowledged by the regularly elected officers of the Company in their own proper persons." (Adopted October 7, 1981 - The Hanover Insurance Company; Adopted April 14, 1982 - Massachusetts Bay Insurance Company; Adopted September 7, 2001 - Citizens Insurance Company of America)

IN WITNESS WHEREOF, THE HANOVER INSURANCE COMPANY, MASSACHUSETTS BAY INSURANCE COMPANY and CITIZENS INSURANCE COMPANY OF AMERICA have caused these presents to be sealed with their respective corporate seals, duly attested by two Vice Presidents, this **6th** day of **September 2013**.




THE HANOVER INSURANCE COMPANY
MASSACHUSETTS BAY INSURANCE COMPANY
CITIZENS INSURANCE COMPANY OF AMERICA



Robert Thomas, Vice President


Joe Brenstrom, Vice President

THE COMMONWEALTH OF MASSACHUSETTS)
COUNTY OF WORCESTER) ss.

On this **6th** day of **September 2013** before me came the above named Vice Presidents of The Hanover Insurance Company, Massachusetts Bay Insurance Company and Citizens Insurance Company of America, to me personally known to be the individuals and officers described herein, and acknowledged that the seals affixed to the preceding instrument are the corporate seals of The Hanover Insurance Company, Massachusetts Bay Insurance Company and Citizens Insurance Company of America, respectively, and that the said corporate seals and their signatures as officers were duly affixed and subscribed to said instrument by the authority and direction of said Corporations.

 BARBARA A. GARLICK
Notary Public
Commonwealth of Massachusetts
My Commission Expires Sept. 21, 2018


Barbara A. Garlick, Notary Public
My Commission Expires September 21, 2018

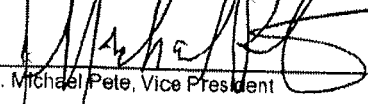
I, the undersigned Vice President of The Hanover Insurance Company, Massachusetts Bay Insurance Company and Citizens Insurance Company of America, hereby certify that the above and foregoing is a full, true and correct copy of the Original Power of Attorney issued by said Companies, and do hereby further certify that the said Powers of Attorney are still in force and effect.

This Certificate may be signed by facsimile under and by authority of the following resolution of the Board of Directors of The Hanover Insurance Company, Massachusetts Bay Insurance Company and Citizens Insurance Company of America.

"RESOLVED, That any and all Powers of Attorney and Certified Copies of such Powers of Attorney and certification in respect thereto, granted and executed by the President or any Vice President in conjunction with any Vice President of the Company, shall be binding on the Company to the same extent as if all signatures therein were manually affixed, even though one or more of any such signatures thereon may be facsimile." (Adopted October 7, 1981 - The Hanover Insurance Company; Adopted April 14, 1982 - Massachusetts Bay Insurance Company; Adopted September 7, 2001 - Citizens Insurance Company of America)

GIVEN under my hand and the seals of said Companies, at Worcester, Massachusetts, this 14th day of July 2022.

THE HANOVER INSURANCE COMPANY
MASSACHUSETTS BAY INSURANCE COMPANY
CITIZENS INSURANCE COMPANY OF AMERICA


J. Michael Pete, Vice President

FIRST-TIER SUBCONTRACTOR DISCLOSURE FORM
PROJECT: #2022-66 Pump Station Rehabilitation and Upgrades Bolton Pump Station
Project

BID OPENING: July 14, 2022, 2:00 PM, Pacific Time

Failure to submit this Form by the disclosure deadline will result in a nonresponsive bid.

INSTRUCTIONS:

This First-Tier Subcontractor Disclosure Form ("Form") must be submitted and received at the location specified in the Notice of Public Improvement Contract Opportunity on the advertised Bid Closing, and within two working hours after the advertised Bid Closing Time.

The Form may be mailed, hand-delivered or emailed to: Procurement@clackamas.us. It is the responsibility of Bidders to submit this Form and any additional sheets with the Project name clearly marked on the envelope or the subject line of the email.

Subcontractor lists may be submitted with the bid in the same envelope or email at the Bid Closing date and time. Subcontractor lists **MUST** be submitted within **two (2) hours** of the Bid Closing date and time.

List below the name of each subcontractor that will be furnishing labor, or labor and materials, for which disclosure is required, the category of work that the subcontractor will be performing, and the dollar value of the subcontract. Enter "**NONE**" if the value of the project bid is less than \$100,000 or there are no subcontractors that need to be disclosed. **ATTACH ADDITIONAL SHEETS IF NECESSARY.**

	SUBCONTRACTOR NAME	DOLLAR VALUE	CATEGORY OF WORK
1.	<u>US west Electric</u>	<u>\$279,302</u>	<u>Electrical/ETC</u>
2.	<u>Molecular Inc.</u>	<u>\$70,500</u>	<u>Wetwell Coating</u>
3.	_____	_____	_____
4.	_____	_____	_____
5.	_____	_____	_____
6.	_____	_____	_____

The above listed first-tier subcontractor(s) are providing labor, or labor and material, with a Dollar Value equal to or greater than:

- a) 5% of the total Contract Price, but at least \$15,000. If the Dollar Value is less than \$15,000 do not list the subcontractor above; or
- b) \$350,000 regardless of the percentage of the total Contract Price.

Firm Name: R.L. Reimers Company

Bidder Signature:  Phone # 541-223-2055

**CLACKAMAS COUNTY
GOOD FAITH EFFORT
M/W/ESB CONTACT / BIDS RECEIVED LOG
(FORM 2)**

Prime Contractor:

Project: 2022-66 Pump Station Rehabilitation and Upgrades Group 2 Project

Prime Contractor must contact or endeavor to contact at least 3 M/W/ESB Subcontractors for each Division of Work. Prime Contractor shall record its contacts with M/W/ESB Subcontractors through use of this log (or equivalent) entering all required information. All columns shall be completed where applicable. Additional forms may be copied if needed.

NAME OF M/W/ESB SUBCONTRACTOR	Divisions of Work (Painting, electrical, landscaping, etc.)	Date Solicitation Letter / Fax Sent	PHONE CONTACT		BID ACTIVITY Check Yes or No			REJECTED BIDS (if bid received & not used)		Notes
			Date of Call	Person Receiving Call	Will Bid	Bid Received	Bid Used	Bid Amount	Reason Not Used (Price, Scope or Other. If Other, explain in Notes>>)	
US West Corporation	Electrical	6/30/2022	7/7/2022	Brandon Everett	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	\$ 279,302		
La Londe LLC	Electrical	6/30/2022	7/7/2022	Sabrina LaLonde	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
Wirenut Enterprises	Electrical	6/30/2022	7/7/2022	Michael Dutton	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
MJE Industrial	Painting	6/30/2022	7/7/2022	Scott Woodward	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	\$ 19,300		
The Rodriguez Corp.	Painting	6/30/2022	7/7/2022	Fernando Rodriguez	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
Bratcher Painting Inc.	Painting	6/30/2022	7/7/2022	Cheryl Bratcher	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
					<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			

**CLACKAMAS COUNTY
GOOD FAITH EFFORT
M/W/ESB CONTACT / BIDS RECEIVED LOG
(FORM 2)**

Prime Contractor:

Project: 2022-66 Pump Station Rehabilitation and Upgrades Group 2 Project

Prime Contractor must contact or endeavor to contact at least 3 M/W/ESB Subcontractors for each Division of Work. Prime Contractor shall record its contacts with M/W/ESB Subcontractors through use of this log (or equivalent) entering all required information. All columns shall be completed where applicable. Additional forms may be copied if needed.

NAME OF M/W/ESB SUBCONTRACTOR	Divisions of Work (Painting, electrical, landscaping, etc.)	Date Solicitation Letter / Fax Sent	PHONE CONTACT		BID ACTIVITY Check Yes or No			REJECTED BIDS (if bid received & not used)		Notes
			Date of Call	Person Receiving Call	Will Bid	Bid Received	Bid Used	Bid Amount	Reason Not Used (Price, Scope or Other. If Other, explain in Notes>>)	
Just Right Heating & Cooling	HVAC	6/30/2022	7/7/2022	Juan Miranda	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
Northwest Mechanical Group	HVAC	6/30/2022	7/7/2022	Chris Howard	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
River City NW Mechanical LLC	HVAC	6/30/2022	7/7/2022	Keoni Simpson	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
					<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
					<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
					<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			
					<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Yes <input type="checkbox"/> No			

Exhibit B
Bonds



WATER ENVIRONMENT SERVICES
PUBLIC IMPROVEMENT CONTRACT

PERFORMANCE BOND

Bond No.: 109 43 52
Solicitation: 2022-66
Project Name: Pump Station Rehabilitation and Upgrades Group 2 Project

Table with 3 columns: Surety Name, Bond Amount No., and Amount. Includes entries for The Hanover Insurance Company (Surety #1) and (Surety #2)*, and a Total Penal Sum of Bond of \$1,049,975.00.

We, R.L. Reimers Co. as Principal, and the above identified Surety(ies), authorized to transact surety business in Oregon, as Surety, hereby jointly and severally bind ourselves, our respective heirs, executors, administrators, successors and assigns firmly by these presents to pay unto Water Environment Services ("District"), the sum of (Total Penal Sum of Bond) \$ 1,049,975.00 (Provided, that we the Sureties bind ourselves in such sum "jointly and severally" as well as "severally" only for the purpose of allowing a joint action or actions against any or all of us, and for all other purposes each Surety binds itself, jointly and severally with the Principal, for the payment of such sum only as is set forth opposite the name of such Surety); and

WHEREAS, the Principal has entered into a contract with the District, along with the plans, specifications, terms and conditions of which are contained in the above-referenced Project Contract Documents; and

WHEREAS, the terms and conditions of the contract, together with applicable plans, standard specifications, special provisions, schedule of performance, and schedule of contract prices, are made a part of this Performance Bond by reference, whether or not attached to the contract (all hereafter called "Contract"); and

WHEREAS, the Principal has agreed to perform the Contract in accordance with the terms, conditions, requirements, plans and specifications, and all authorized modifications of the Contract which increase the amount of the work, the amount of the Contract, or constitute an authorized extension of the time for performance, notice of any such modifications hereby being waived by the Surety:

NOW, THEREFORE, THE CONDITION OF THIS BOND IS SUCH that if the Principal herein shall faithfully and truly observe and comply with the terms, conditions and provisions of the Contract, in all respects, and shall well and truly and fully do and perform all matters and things undertaken by Contractor to be performed under the Contract, upon the terms set forth therein, and within the time prescribed therein, or as extended as provided in the Contract, with or without notice to the Sureties, and shall defend, indemnify, and save harmless the District and Clackamas County and their elected officials, officers, employees and agents, against any direct or indirect damages or claim of every kind and description that shall be suffered or claimed to be suffered in connection with or arising out of the performance of the Contract by the Principal or its subcontractors, and shall in all respects perform said contract according to law, then this obligation is to be void; otherwise, it shall remain in full force and effect for so long as any term of the Contract remains in effect.

Nonpayment of the bond premium will not invalidate this bond nor shall the District, be obligated for the payment of any premiums.

This bond is given and received under authority of Oregon Revised Statutes Chapter 279C and the Clackamas County Local Contractor Review Board Rules, the provisions of which hereby are incorporated into this bond and made a part hereof.

IN WITNESS WHEREOF, WE HAVE CAUSED THIS INSTRUMENT TO BE EXECUTED AND SEALED BY OUR DULY AUTHORIZED LEGAL REPRESENTATIVES.

Dated this 5th day of August, 2022.

PRINCIPAL: R.L. Reimers Co.

By: [Signature]
Ron Reimers Signature
President

Attest: [Signature] Official Capacity
Corporation Secretary

SURETY: The Hanover Insurance Company
[Add signatures for each if using multiple bonds]

BY ATTORNEY-IN-FACT:
[Power-of-Attorney must accompany each bond]

Todd Brem
[Signature] Name
Signature
13810 SW 31st Court

Beaverton OR Address 97008
City State Zip
503-671-9172 503-671-9172
Phone Fax





WATER ENVIRONMENT SERVICES
PUBLIC IMPROVEMENT CONTRACT

PAYMENT BOND

Bond No.: 209 43 52

Solicitation: # 2022-66

Project Name: Pump Station Rehabilitation and Upgrades Group 2 Project

The Hanover Insurance Company

(Surety #1)

(Surety #2)*

Bond Amount No. 1: \$ 1,049,975.00
Bond Amount No. 2:* \$ _____
Total Penal Sum of Bond: \$ 1,049,975.00

* *If using multiple sureties*

We, R.L. Reimers Co., as Principal, and the above identified Surety(ies), authorized to transact surety business in Oregon, as Surety, hereby jointly and severally bind ourselves, our respective heirs, executors, administrators, successors and assigns firmly by these presents to pay unto Water Environment Services ("District"), the sum of (Total Penal Sum of Bond) One million forty-nine thousand nine hundred seventy-five and no/100 (Provided, that we the Sureties bind ourselves in such sum "jointly and severally" as well as "severally" only for the purpose of allowing a joint action or actions against any or all of us, and for all other purposes each Surety binds itself, jointly and severally with the Principal, for the payment of such sum only as is set forth opposite the name of such Surety); and

WHEREAS, the Principal has entered into a contract with the District, along with the plans, specifications, terms and conditions of which are contained in above-referenced Project Contract Documents; and

WHEREAS, the terms and conditions of the contract, together with applicable plans, standard specifications, special provisions, schedule of performance, and schedule of contract prices, are made a part of this Payment Bond by reference, whether or not attached to the contract (all hereafter called "Contract"); and

WHEREAS, the Principal has agreed to perform the Contract in accordance with the terms, conditions, requirements, plans and specifications, and schedule of contract prices which are set forth in the Contract and any attachments, and all authorized modifications of the Contract which increase the amount of the work, or the cost of the Contract, or constitute authorized extensions of time for performance of the Contract, notice of any such modifications hereby being waived by the Surety:

NOW, THEREFORE, THE CONDITION OF THIS BOND IS SUCH that if the Principal shall faithfully and truly observe and comply with the terms, conditions and provisions of the Contract, in all respects, and shall well and truly and fully do and perform all matters and things by it undertaken to be performed under said Contract and any duly authorized modifications that are made, upon the terms set forth therein, and within the time prescribed therein, or as extended therein as provided in the Contract, with or without notice to the Sureties, and shall defend, indemnify, and save harmless the District and Clackamas County and their elected officials, officers, employees and agents, against any claim for direct or indirect damages of every kind and description that shall be suffered or claimed to be suffered in connection with or arising out of the performance of the Contract by the Contractor or its subcontractors, and shall promptly pay all persons supplying labor, materials or both to the Principal or its subcontractors for prosecution of the work provided in the Contract; and shall promptly pay all contributions due the State Industrial Accident Fund and the State Unemployment Compensation Fund from the Principal or its subcontractors in connection with the performance of the Contract; and shall pay over to the Oregon Department of Revenue all sums required to be deducted and retained from the wages of employees of the Principal and its subcontractors pursuant to ORS 316.167, and shall permit no lien nor claim to be filed or prosecuted against the District on account of any labor or materials furnished; and shall do all things required of

the Principal by the laws of this State, then this obligation shall be void; otherwise, it shall remain in full force and effect for so long as any term of the Contract remains in effect.
Nonpayment of the bond premium will not invalidate this bond nor shall the District be obligated for the payment of any premiums.

This bond is given and received under authority of Oregon Revised Statutes Chapter 279C and the Clackamas County Local Contractor Review Board Rules, the provisions of which hereby are incorporated into this bond and made a part hereof.

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Dated this 5th day of August, 2022.

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Ron Reimers Signature
President Official Capacity

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Corporation Secretary

SURETY: The Hanover Insurance Company
[Add signatures for each if using multiple bonds]

BY ATTORNEY-IN-FACT:
[Power-of-Attorney must accompany each bond]

Todd Brem

[Signature] Name
[Signature] Signature

13810 SW 31st Court

Address

Beaverton OR 97008

City State Zip

503-671-9172 503-671-9172

Phone Fax



THE HANOVER INSURANCE COMPANY
MASSACHUSETTS BAY INSURANCE COMPANY
CITIZENS INSURANCE COMPANY OF AMERICA

POWERS OF ATTORNEY
CERTIFIED COPY

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Todd Brem and/or Carol Brem

of **Beaverton, OR** and each is a true and lawful Attorney(s)-in-fact to sign, execute, seal, acknowledge and deliver for, and on its behalf, and as its act and deed any place within the United States, or, if the following line be filled in, only within the area therein designated any and all bonds, recognizances, undertakings, contracts of indemnity or other writings obligatory in the nature thereof, as follows:

Any such obligations in the United States, not to exceed Thirty Million and No/100 (\$30,000,000) in any single instance

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THE HANOVER INSURANCE COMPANY
MASSACHUSETTS BAY INSURANCE COMPANY
CITIZENS INSURANCE COMPANY OF AMERICA



Robert Thomas, Vice President


Joe Brenstrom, Vice President

THE COMMONWEALTH OF MASSACHUSETTS)
COUNTY OF WORCESTER) ss.

On this 6th day of September 2013 before me came the above named Vice Presidents of The Hanover Insurance Company, Massachusetts Bay Insurance Company and Citizens Insurance Company of America, to me personally known to be the individuals and officers described herein, and acknowledged that the seals affixed to the preceding instrument are the corporate seals of The Hanover Insurance Company, Massachusetts Bay Insurance Company and Citizens Insurance Company of America, respectively, and that the said corporate seals and their signatures as officers were duly affixed and subscribed to said instrument by the authority and direction of said Corporations.

 BARBARA A. GARLICK
Notary Public
Commonwealth of Massachusetts
My Commission Expires Sept. 21, 2018


Barbara A. Garlick, Notary Public
My Commission Expires September 21, 2018

I, the undersigned Vice President of The Hanover Insurance Company, Massachusetts Bay Insurance Company and Citizens Insurance Company of America, hereby certify that the above and foregoing is a full, true and correct copy of the Original Power of Attorney issued by said Companies, and do hereby further certify that the said Powers of Attorney are still in force and effect.

This Certificate may be signed by facsimile under and by authority of the following resolution of the Board of Directors of The Hanover Insurance Company, Massachusetts Bay Insurance Company and Citizens Insurance Company of America.

"RESOLVED, That any and all Powers of Attorney and Certified Copies of such Powers of Attorney and certification in respect thereto, granted and executed by the President or any Vice President in conjunction with any Vice President of the Company, shall be binding on the Company to the same extent as if all signatures therein were manually affixed, even though one or more of any such signatures thereon may be facsimile." (Adopted October 7, 1981 - The Hanover Insurance Company; Adopted April 14, 1982 - Massachusetts Bay Insurance Company; Adopted September 7, 2001 - Citizens Insurance Company of America)

GIVEN under my hand and the seals of said Companies, at Worcester, Massachusetts, this 5th day of August 2022.

THE HANOVER INSURANCE COMPANY
MASSACHUSETTS BAY INSURANCE COMPANY
CITIZENS INSURANCE COMPANY OF AMERICA

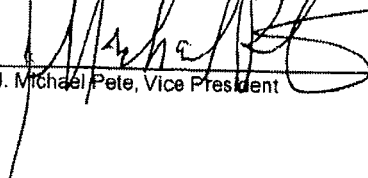

J. Michael Pete, Vice President

Exhibit C
General Conditions

STANDARD GENERAL CONDITIONS OF THE CONSTRUCTION CONTRACT

Prepared By



Endorsed By



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National Society of Professional Engineers
1420 King Street, Alexandria, VA 22314-2794
(703) 684-2882
www.nspe.org

American Council of Engineering Companies
1015 15th Street N.W., Washington, DC 20005
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www.acec.org

American Society of Civil Engineers
1801 Alexander Bell Drive, Reston, VA 20191-4400
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www.asce.org

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STANDARD GENERAL CONDITIONS OF THE CONSTRUCTION CONTRACT

ARTICLE 1—DEFINITIONS AND TERMINOLOGY

1.01 *Defined Terms*

- A. Wherever used in the Bidding Requirements or Contract Documents, a term printed with initial capital letters, including the term's singular and plural forms, will have the meaning indicated in the definitions below. In addition to terms specifically defined, terms with initial capital letters in the Contract Documents include references to identified articles and paragraphs, and the titles of other documents or forms.
1. *Addenda*—Written or graphic instruments issued prior to the opening of Bids which clarify, correct, or change the Bidding Requirements or the proposed Contract Documents.
 2. *Agreement*—The written instrument, executed by Owner and Contractor, that sets forth the Contract Price and Contract Times, identifies the parties and the Engineer, and designates the specific items that are Contract Documents.
 3. *Application for Payment*—The document prepared by Contractor, in a form acceptable to Engineer, to request progress or final payments, and which is to be accompanied by such supporting documentation as is required by the Contract Documents.
 4. *Bid*—The offer of a Bidder submitted on the prescribed form setting forth the prices for the Work to be performed.
 5. *Bidder*—An individual or entity that submits a Bid to Owner.
 6. *Bidding Documents*—The Bidding Requirements, the proposed Contract Documents, and all Addenda.
 7. *Bidding Requirements*—The Advertisement or invitation to bid, Instructions to Bidders, Bid Bond or other Bid security, if any, the Bid Form, and the Bid with any attachments.
 8. *Change Order*—A document which is signed by Contractor and Owner and authorizes an addition, deletion, or revision in the Work or an adjustment in the Contract Price or the Contract Times, or other revision to the Contract, issued on or after the Effective Date of the Contract.
 9. *Change Proposal*—A written request by Contractor, duly submitted in compliance with the procedural requirements set forth herein, seeking an adjustment in Contract Price or Contract Times; contesting an initial decision by Engineer concerning the requirements of the Contract Documents or the acceptability of Work under the Contract Documents; challenging a set-off against payments due; or seeking other relief with respect to the terms of the Contract.
 10. *Claim*
 - a. A demand or assertion by Owner directly to Contractor, duly submitted in compliance with the procedural requirements set forth herein, seeking an adjustment of Contract Price or Contract Times; contesting an initial decision by Engineer concerning the

- requirements of the Contract Documents or the acceptability of Work under the Contract Documents; contesting Engineer's decision regarding a Change Proposal; seeking resolution of a contractual issue that Engineer has declined to address; or seeking other relief with respect to the terms of the Contract.
- b. A demand or assertion by Contractor directly to Owner, duly submitted in compliance with the procedural requirements set forth herein, contesting Engineer's decision regarding a Change Proposal, or seeking resolution of a contractual issue that Engineer has declined to address.
 - c. A demand or assertion by Owner or Contractor, duly submitted in compliance with the procedural requirements set forth herein, made pursuant to Paragraph 12.01.A.4, concerning disputes arising after Engineer has issued a recommendation of final payment.
 - d. A demand for money or services by a third party is not a Claim.
11. *Constituent of Concern*—Asbestos, petroleum, radioactive materials, polychlorinated biphenyls (PCBs), lead-based paint (as defined by the HUD/EPA standard), hazardous waste, and any substance, product, waste, or other material of any nature whatsoever that is or becomes listed, regulated, or addressed pursuant to Laws and Regulations regulating, relating to, or imposing liability or standards of conduct concerning, any hazardous, toxic, or dangerous waste, substance, or material.
 12. *Contract*—The entire and integrated written contract between Owner and Contractor concerning the Work.
 13. *Contract Documents*—Those items so designated in the Agreement, and which together comprise the Contract.
 14. *Contract Price*—The money that Owner has agreed to pay Contractor for completion of the Work in accordance with the Contract Documents.
 15. *Contract Times*—The number of days or the dates by which Contractor shall: (a) achieve Milestones, if any; (b) achieve Substantial Completion; and (c) complete the Work.
 16. *Contractor*—The individual or entity with which Owner has contracted for performance of the Work.
 17. *Cost of the Work*—See Paragraph 13.01 for definition.
 18. *Drawings*—The part of the Contract that graphically shows the scope, extent, and character of the Work to be performed by Contractor.
 19. *Effective Date of the Contract*—The date, indicated in the Agreement, on which the Contract becomes effective.
 20. *Electronic Document*—Any Project-related correspondence, attachments to correspondence, data, documents, drawings, information, or graphics, including but not limited to Shop Drawings and other Submittals, that are in an electronic or digital format.
 21. *Electronic Means*—Electronic mail (email), upload/download from a secure Project website, or other communications methods that allow: (a) the transmission or communication of Electronic Documents; (b) the documentation of transmissions, including sending and receipt; (c) printing of the transmitted Electronic Document by the

recipient; (d) the storage and archiving of the Electronic Document by sender and recipient; and (e) the use by recipient of the Electronic Document for purposes permitted by this Contract. Electronic Means does not include the use of text messaging, or of Facebook, Twitter, Instagram, or similar social media services for transmission of Electronic Documents.

22. *Engineer*—The individual or entity named as such in the Agreement.
23. *Field Order*—A written order issued by Engineer which requires minor changes in the Work but does not change the Contract Price or the Contract Times.
24. *Hazardous Environmental Condition*—The presence at the Site of Constituents of Concern in such quantities or circumstances that may present a danger to persons or property exposed thereto.
 - a. The presence at the Site of materials that are necessary for the execution of the Work, or that are to be incorporated into the Work, and that are controlled and contained pursuant to industry practices, Laws and Regulations, and the requirements of the Contract, is not a Hazardous Environmental Condition.
 - b. The presence of Constituents of Concern that are to be removed or remediated as part of the Work is not a Hazardous Environmental Condition.
 - c. The presence of Constituents of Concern as part of the routine, anticipated, and obvious working conditions at the Site, is not a Hazardous Environmental Condition.
25. *Laws and Regulations; Laws or Regulations*—Any and all applicable laws, statutes, rules, regulations, ordinances, codes, and binding decrees, resolutions, and orders of any and all governmental bodies, agencies, authorities, and courts having jurisdiction.
26. *Liens*—Charges, security interests, or encumbrances upon Contract-related funds, real property, or personal property.
27. *Milestone*—A principal event in the performance of the Work that the Contract requires Contractor to achieve by an intermediate completion date, or by a time prior to Substantial Completion of all the Work.
28. *Notice of Award*—The written notice by Owner to a Bidder of Owner's acceptance of the Bid.
29. *Notice to Proceed*—A written notice by Owner to Contractor fixing the date on which the Contract Times will commence to run and on which Contractor shall start to perform the Work.
30. *Owner*—The individual or entity with which Contractor has contracted regarding the Work, and which has agreed to pay Contractor for the performance of the Work, pursuant to the terms of the Contract.
31. *Progress Schedule*—A schedule, prepared and maintained by Contractor, describing the sequence and duration of the activities comprising Contractor's plan to accomplish the Work within the Contract Times.
32. *Project*—The total undertaking to be accomplished for Owner by engineers, contractors, and others, including planning, study, design, construction, testing, commissioning, and start-up, and of which the Work to be performed under the Contract Documents is a part.

33. *Resident Project Representative*—The authorized representative of Engineer assigned to assist Engineer at the Site. As used herein, the term Resident Project Representative (RPR) includes any assistants or field staff of Resident Project Representative.
34. *Samples*—Physical examples of materials, equipment, or workmanship that are representative of some portion of the Work and that establish the standards by which such portion of the Work will be judged.
35. *Schedule of Submittals*—A schedule, prepared and maintained by Contractor, of required submittals and the time requirements for Engineer’s review of the submittals.
36. *Schedule of Values*—A schedule, prepared and maintained by Contractor, allocating portions of the Contract Price to various portions of the Work and used as the basis for reviewing Contractor’s Applications for Payment.
37. *Shop Drawings*—All drawings, diagrams, illustrations, schedules, and other data or information that are specifically prepared or assembled by or for Contractor and submitted by Contractor to illustrate some portion of the Work. Shop Drawings, whether approved or not, are not Drawings and are not Contract Documents.
38. *Site*—Lands or areas indicated in the Contract Documents as being furnished by Owner upon which the Work is to be performed, including rights-of-way and easements, and such other lands or areas furnished by Owner which are designated for the use of Contractor.
39. *Specifications*—The part of the Contract that consists of written requirements for materials, equipment, systems, standards, and workmanship as applied to the Work, and certain administrative requirements and procedural matters applicable to the Work.
40. *Subcontractor*—An individual or entity having a direct contract with Contractor or with any other Subcontractor for the performance of a part of the Work.
41. *Submittal*—A written or graphic document, prepared by or for Contractor, which the Contract Documents require Contractor to submit to Engineer, or that is indicated as a Submittal in the Schedule of Submittals accepted by Engineer. Submittals may include Shop Drawings and Samples; schedules; product data; Owner-delegated designs; sustainable design information; information on special procedures; testing plans; results of tests and evaluations, source quality-control testing and inspections, and field or Site quality-control testing and inspections; warranties and certifications; Suppliers’ instructions and reports; records of delivery of spare parts and tools; operations and maintenance data; Project photographic documentation; record documents; and other such documents required by the Contract Documents. Submittals, whether or not approved or accepted by Engineer, are not Contract Documents. Change Proposals, Change Orders, Claims, notices, Applications for Payment, and requests for interpretation or clarification are not Submittals.
42. *Substantial Completion*—The time at which the Work (or a specified part thereof) has progressed to the point where, in the opinion of Engineer, the Work (or a specified part thereof) is sufficiently complete, in accordance with the Contract Documents, so that the Work (or a specified part thereof) can be utilized for the purposes for which it is intended. The terms “substantially complete” and “substantially completed” as applied to all or part of the Work refer to Substantial Completion of such Work.

43. *Successful Bidder*—The Bidder to which the Owner makes an award of contract.
44. *Supplementary Conditions*—The part of the Contract that amends or supplements these General Conditions.
45. *Supplier*—A manufacturer, fabricator, supplier, distributor, or vendor having a direct contract with Contractor or with any Subcontractor to furnish materials or equipment to be incorporated in the Work by Contractor or a Subcontractor.
46. *Technical Data*
- a. Those items expressly identified as Technical Data in the Supplementary Conditions, with respect to either (1) existing subsurface conditions at or adjacent to the Site, or existing physical conditions at or adjacent to the Site including existing surface or subsurface structures (except Underground Facilities) or (2) Hazardous Environmental Conditions at the Site.
 - b. If no such express identifications of Technical Data have been made with respect to conditions at the Site, then Technical Data is defined, with respect to conditions at the Site under Paragraphs 5.03, 5.04, and 5.06, as the data contained in boring logs, recorded measurements of subsurface water levels, assessments of the condition of subsurface facilities, laboratory test results, and other factual, objective information regarding conditions at the Site that are set forth in any geotechnical, environmental, or other Site or facilities conditions report prepared for the Project and made available to Contractor.
 - c. Information and data regarding the presence or location of Underground Facilities are not intended to be categorized, identified, or defined as Technical Data, and instead Underground Facilities are shown or indicated on the Drawings.
47. *Underground Facilities*—All active or not-in-service underground lines, pipelines, conduits, ducts, encasements, cables, wires, manholes, vaults, tanks, tunnels, or other such facilities or systems at the Site, including but not limited to those facilities or systems that produce, transmit, distribute, or convey telephone or other communications, cable television, fiber optic transmissions, power, electricity, light, heat, gases, oil, crude oil products, liquid petroleum products, water, steam, waste, wastewater, storm water, other liquids or chemicals, or traffic or other control systems. An abandoned facility or system is not an Underground Facility.
48. *Unit Price Work*—Work to be paid for on the basis of unit prices.
49. *Work*—The entire construction or the various separately identifiable parts thereof required to be provided under the Contract Documents. Work includes and is the result of performing or providing all labor, services, and documentation necessary to produce such construction; furnishing, installing, and incorporating all materials and equipment into such construction; and may include related services such as testing, start-up, and commissioning, all as required by the Contract Documents.
50. *Work Change Directive*—A written directive to Contractor issued on or after the Effective Date of the Contract, signed by Owner and recommended by Engineer, ordering an addition, deletion, or revision in the Work.

1.02 Terminology

- A. The words and terms discussed in Paragraphs 1.02.B, C, D, and E are not defined terms that require initial capital letters, but, when used in the Bidding Requirements or Contract Documents, have the indicated meaning.
- B. *Intent of Certain Terms or Adjectives:* The Contract Documents include the terms “as allowed,” “as approved,” “as ordered,” “as directed” or terms of like effect or import to authorize an exercise of professional judgment by Engineer. In addition, the adjectives “reasonable,” “suitable,” “acceptable,” “proper,” “satisfactory,” or adjectives of like effect or import are used to describe an action or determination of Engineer as to the Work. It is intended that such exercise of professional judgment, action, or determination will be solely to evaluate, in general, the Work for compliance with the information in the Contract Documents and with the design concept of the Project as a functioning whole as shown or indicated in the Contract Documents (unless there is a specific statement indicating otherwise). The use of any such term or adjective is not intended to and shall not be effective to assign to Engineer any duty or authority to supervise or direct the performance of the Work, or any duty or authority to undertake responsibility contrary to the provisions of Article 10 or any other provision of the Contract Documents.
- C. *Day:* The word “day” means a calendar day of 24 hours measured from midnight to the next midnight.
- D. *Defective:* The word “defective,” when modifying the word “Work,” refers to Work that is unsatisfactory, faulty, or deficient in that it:
1. does not conform to the Contract Documents;
 2. does not meet the requirements of any applicable inspection, reference standard, test, or approval referred to in the Contract Documents; or
 3. has been damaged prior to Engineer’s recommendation of final payment (unless responsibility for the protection thereof has been assumed by Owner at Substantial Completion in accordance with Paragraph 15.03 or Paragraph 15.04).
- E. *Furnish, Install, Perform, Provide*
1. The word “furnish,” when used in connection with services, materials, or equipment, means to supply and deliver said services, materials, or equipment to the Site (or some other specified location) ready for use or installation and in usable or operable condition.
 2. The word “install,” when used in connection with services, materials, or equipment, means to put into use or place in final position said services, materials, or equipment complete and ready for intended use.
 3. The words “perform” or “provide,” when used in connection with services, materials, or equipment, means to furnish and install said services, materials, or equipment complete and ready for intended use.
 4. If the Contract Documents establish an obligation of Contractor with respect to specific services, materials, or equipment, but do not expressly use any of the four words “furnish,” “install,” “perform,” or “provide,” then Contractor shall furnish and install said services, materials, or equipment complete and ready for intended use.

- F. *Contract Price or Contract Times*: References to a change in “Contract Price or Contract Times” or “Contract Times or Contract Price” or similar, indicate that such change applies to (1) Contract Price, (2) Contract Times, or (3) both Contract Price and Contract Times, as warranted, even if the term “or both” is not expressed.
- G. Unless stated otherwise in the Contract Documents, words or phrases that have a well-known technical or construction industry or trade meaning are used in the Contract Documents in accordance with such recognized meaning.

ARTICLE 2—PRELIMINARY MATTERS

2.01 *Delivery of Performance and Payment Bonds; Evidence of Insurance*

- A. *Performance and Payment Bonds*: When Contractor delivers the signed counterparts of the Agreement to Owner, Contractor shall also deliver to Owner the performance bond and payment bond (if the Contract requires Contractor to furnish such bonds).
- B. *Evidence of Contractor’s Insurance*: When Contractor delivers the signed counterparts of the Agreement to Owner, Contractor shall also deliver to Owner, with copies to each additional insured (as identified in the Contract), the certificates, endorsements, and other evidence of insurance required to be provided by Contractor in accordance with Article 6, except to the extent the Supplementary Conditions expressly establish other dates for delivery of specific insurance policies.
- C. *Evidence of Owner’s Insurance*: After receipt of the signed counterparts of the Agreement and all required bonds and insurance documentation, Owner shall promptly deliver to Contractor, with copies to each additional insured (as identified in the Contract), the certificates and other evidence of insurance required to be provided by Owner under Article 6.

2.02 *Copies of Documents*

- A. Owner shall furnish to Contractor four printed copies of the Contract (including one fully signed counterpart of the Agreement), and one copy in electronic portable document format (PDF). Additional printed copies will be furnished upon request at the cost of reproduction.
- B. Owner shall maintain and safeguard at least one original printed record version of the Contract, including Drawings and Specifications signed and sealed by Engineer and other design professionals. Owner shall make such original printed record version of the Contract available to Contractor for review. Owner may delegate the responsibilities under this provision to Engineer.

2.03 *Before Starting Construction*

- A. *Preliminary Schedules*: Within 10 days after the Effective Date of the Contract (or as otherwise required by the Contract Documents), Contractor shall submit to Engineer for timely review:
 - 1. a preliminary Progress Schedule indicating the times (numbers of days or dates) for starting and completing the various stages of the Work, including any Milestones specified in the Contract;
 - 2. a preliminary Schedule of Submittals; and
 - 3. a preliminary Schedule of Values for all of the Work which includes quantities and prices of items which when added together equal the Contract Price and subdivides the Work

into component parts in sufficient detail to serve as the basis for progress payments during performance of the Work. Such prices will include an appropriate amount of overhead and profit applicable to each item of Work.

2.04 *Preconstruction Conference; Designation of Authorized Representatives*

- A. Before any Work at the Site is started, a conference attended by Owner, Contractor, Engineer, and others as appropriate will be held to establish a working understanding among the parties as to the Work, and to discuss the schedules referred to in Paragraph 2.03.A, procedures for handling Shop Drawings, Samples, and other Submittals, processing Applications for Payment, electronic or digital transmittals, and maintaining required records.
- B. At this conference Owner and Contractor each shall designate, in writing, a specific individual to act as its authorized representative with respect to the services and responsibilities under the Contract. Such individuals shall have the authority to transmit and receive information, render decisions relative to the Contract, and otherwise act on behalf of each respective party.

2.05 *Acceptance of Schedules*

- A. At least 10 days before submission of the first Application for Payment a conference, attended by Contractor, Engineer, and others as appropriate, will be held to review the schedules submitted in accordance with Paragraph 2.03.A. No progress payment will be made to Contractor until acceptable schedules are submitted to Engineer.
 - 1. The Progress Schedule will be acceptable to Engineer if it provides an orderly progression of the Work to completion within the Contract Times. Such acceptance will not impose on Engineer responsibility for the Progress Schedule, for sequencing, scheduling, or progress of the Work, nor interfere with or relieve Contractor from Contractor's full responsibility therefor.
 - 2. Contractor's Schedule of Submittals will be acceptable to Engineer if it provides a workable arrangement for reviewing and processing the required submittals.
 - 3. Contractor's Schedule of Values will be acceptable to Engineer as to form and substance if it provides a reasonable allocation of the Contract Price to the component parts of the Work.
 - 4. If a schedule is not acceptable, Contractor will have an additional 10 days to revise and resubmit the schedule.

2.06 *Electronic Transmittals*

- A. Except as otherwise stated elsewhere in the Contract, the Owner, Engineer, and Contractor may send, and shall accept, Electronic Documents transmitted by Electronic Means.
- B. If the Contract does not establish protocols for Electronic Means, then Owner, Engineer, and Contractor shall jointly develop such protocols.
- C. Subject to any governing protocols for Electronic Means, when transmitting Electronic Documents by Electronic Means, the transmitting party makes no representations as to long-term compatibility, usability, or readability of the Electronic Documents resulting from the recipient's use of software application packages, operating systems, or computer hardware differing from those used in the drafting or transmittal of the Electronic Documents.

ARTICLE 3—CONTRACT DOCUMENTS: INTENT, REQUIREMENTS, REUSE

3.01 *Intent*

- A. The Contract Documents are complementary; what is required by one Contract Document is as binding as if required by all.
- B. It is the intent of the Contract Documents to describe a functionally complete Project (or part thereof) to be constructed in accordance with the Contract Documents.
- C. Unless otherwise stated in the Contract Documents, if there is a discrepancy between the electronic versions of the Contract Documents (including any printed copies derived from such electronic versions) and the printed record version, the printed record version will govern.
- D. The Contract supersedes prior negotiations, representations, and agreements, whether written or oral.
- E. Engineer will issue clarifications and interpretations of the Contract Documents as provided herein.
- F. Any provision or part of the Contract Documents held to be void or unenforceable under any Law or Regulation will be deemed stricken, and all remaining provisions will continue to be valid and binding upon Owner and Contractor, which agree that the Contract Documents will be reformed to replace such stricken provision or part thereof with a valid and enforceable provision that comes as close as possible to expressing the intention of the stricken provision.
- G. Nothing in the Contract Documents creates:
 - 1. any contractual relationship between Owner or Engineer and any Subcontractor, Supplier, or other individual or entity performing or furnishing any of the Work, for the benefit of such Subcontractor, Supplier, or other individual or entity; or
 - 2. any obligation on the part of Owner or Engineer to pay or to see to the payment of any money due any such Subcontractor, Supplier, or other individual or entity, except as may otherwise be required by Laws and Regulations.

3.02 *Reference Standards*

- A. *Standards Specifications, Codes, Laws and Regulations*
 - 1. Reference in the Contract Documents to standard specifications, manuals, reference standards, or codes of any technical society, organization, or association, or to Laws or Regulations, whether such reference be specific or by implication, means the standard specification, manual, reference standard, code, or Laws or Regulations in effect at the time of opening of Bids (or on the Effective Date of the Contract if there were no Bids), except as may be otherwise specifically stated in the Contract Documents.
 - 2. No provision of any such standard specification, manual, reference standard, or code, and no instruction of a Supplier, will be effective to change the duties or responsibilities of Owner, Contractor, or Engineer from those set forth in the part of the Contract Documents prepared by or for Engineer. No such provision or instruction shall be effective to assign to Owner or Engineer any duty or authority to supervise or direct the performance of the Work, or any duty or authority to undertake responsibility

inconsistent with the provisions of the part of the Contract Documents prepared by or for Engineer.

3.03 *Reporting and Resolving Discrepancies*

A. *Reporting Discrepancies*

1. *Contractor's Verification of Figures and Field Measurements:* Before undertaking each part of the Work, Contractor shall carefully study the Contract Documents, and check and verify pertinent figures and dimensions therein, particularly with respect to applicable field measurements. Contractor shall promptly report in writing to Engineer any conflict, error, ambiguity, or discrepancy that Contractor discovers, or has actual knowledge of, and shall not proceed with any Work affected thereby until the conflict, error, ambiguity, or discrepancy is resolved by a clarification or interpretation by Engineer, or by an amendment or supplement to the Contract issued pursuant to Paragraph 11.01.
2. *Contractor's Review of Contract Documents:* If, before or during the performance of the Work, Contractor discovers any conflict, error, ambiguity, or discrepancy within the Contract Documents, or between the Contract Documents and (a) any applicable Law or Regulation, (b) actual field conditions, (c) any standard specification, manual, reference standard, or code, or (d) any instruction of any Supplier, then Contractor shall promptly report it to Engineer in writing. Contractor shall not proceed with the Work affected thereby (except in an emergency as required by Paragraph 7.15) until the conflict, error, ambiguity, or discrepancy is resolved, by a clarification or interpretation by Engineer, or by an amendment or supplement to the Contract issued pursuant to Paragraph 11.01.
3. Contractor shall not be liable to Owner or Engineer for failure to report any conflict, error, ambiguity, or discrepancy in the Contract Documents unless Contractor had actual knowledge thereof.

B. *Resolving Discrepancies*

1. Except as may be otherwise specifically stated in the Contract Documents, the provisions of the part of the Contract Documents prepared by or for Engineer take precedence in resolving any conflict, error, ambiguity, or discrepancy between such provisions of the Contract Documents and:
 - a. the provisions of any standard specification, manual, reference standard, or code, or the instruction of any Supplier (whether or not specifically incorporated by reference as a Contract Document); or
 - b. the provisions of any Laws or Regulations applicable to the performance of the Work (unless such an interpretation of the provisions of the Contract Documents would result in violation of such Law or Regulation).

3.04 *Requirements of the Contract Documents*

- A. During the performance of the Work and until final payment, Contractor and Owner shall submit to the Engineer in writing all matters in question concerning the requirements of the Contract Documents (sometimes referred to as requests for information or interpretation—RFIs), or relating to the acceptability of the Work under the Contract Documents, as soon as possible after such matters arise. Engineer will be the initial interpreter of the requirements of the Contract Documents, and judge of the acceptability of the Work.

- B. Engineer will, with reasonable promptness, render a written clarification, interpretation, or decision on the issue submitted, or initiate an amendment or supplement to the Contract Documents. Engineer's written clarification, interpretation, or decision will be final and binding on Contractor, unless it appeals by submitting a Change Proposal, and on Owner, unless it appeals by filing a Claim.
- C. If a submitted matter in question concerns terms and conditions of the Contract Documents that do not involve (1) the performance or acceptability of the Work under the Contract Documents, (2) the design (as set forth in the Drawings, Specifications, or otherwise), or (3) other engineering or technical matters, then Engineer will promptly notify Owner and Contractor in writing that Engineer is unable to provide a decision or interpretation. If Owner and Contractor are unable to agree on resolution of such a matter in question, either party may pursue resolution as provided in Article 12.

3.05 *Reuse of Documents*

- A. Contractor and its Subcontractors and Suppliers shall not:
 - 1. have or acquire any title to or ownership rights in any of the Drawings, Specifications, or other documents (or copies of any thereof) prepared by or bearing the seal of Engineer or its consultants, including electronic media versions, or reuse any such Drawings, Specifications, other documents, or copies thereof on extensions of the Project or any other project without written consent of Owner and Engineer and specific written verification or adaptation by Engineer; or
 - 2. have or acquire any title or ownership rights in any other Contract Documents, reuse any such Contract Documents for any purpose without Owner's express written consent, or violate any copyrights pertaining to such Contract Documents.
- B. The prohibitions of this Paragraph 3.05 will survive final payment, or termination of the Contract. Nothing herein precludes Contractor from retaining copies of the Contract Documents for record purposes.

ARTICLE 4—COMMENCEMENT AND PROGRESS OF THE WORK

4.01 *Commencement of Contract Times; Notice to Proceed*

- A. The Contract Times will commence to run on the 30th day after the Effective Date of the Contract or, if a Notice to Proceed is given, on the day indicated in the Notice to Proceed. A Notice to Proceed may be given at any time within 30 days after the Effective Date of the Contract. In no event will the Contract Times commence to run later than the 60th day after the day of Bid opening or the 30th day after the Effective Date of the Contract, whichever date is earlier.

4.02 *Starting the Work*

- A. Contractor shall start to perform the Work on the date when the Contract Times commence to run. No Work may be done at the Site prior to such date.

4.03 *Reference Points*

- A. Owner shall provide engineering surveys to establish reference points for construction which in Engineer's judgment are necessary to enable Contractor to proceed with the Work. Contractor shall be responsible for laying out the Work, shall protect and preserve the

established reference points and property monuments, and shall make no changes or relocations without the prior written approval of Owner. Contractor shall report to Engineer whenever any reference point or property monument is lost or destroyed or requires relocation because of necessary changes in grades or locations, and shall be responsible for the accurate replacement or relocation of such reference points or property monuments by professionally qualified personnel.

4.04 *Progress Schedule*

- A. Contractor shall adhere to the Progress Schedule established in accordance with Paragraph 2.05 as it may be adjusted from time to time as provided below.
 - 1. Contractor shall submit to Engineer for acceptance (to the extent indicated in Paragraph 2.05) proposed adjustments in the Progress Schedule that will not result in changing the Contract Times.
 - 2. Proposed adjustments in the Progress Schedule that will change the Contract Times must be submitted in accordance with the requirements of Article 11.
- B. Contractor shall carry on the Work and adhere to the Progress Schedule during all disputes or disagreements with Owner. No Work will be delayed or postponed pending resolution of any disputes or disagreements, or during any appeal process, except as permitted by Paragraph 16.04, or as Owner and Contractor may otherwise agree in writing.

4.05 *Delays in Contractor's Progress*

- A. If Owner, Engineer, or anyone for whom Owner is responsible, delays, disrupts, or interferes with the performance or progress of the Work, then Contractor shall be entitled to an equitable adjustment in Contract Price or Contract Times.
- B. Contractor shall not be entitled to an adjustment in Contract Price or Contract Times for delay, disruption, or interference caused by or within the control of Contractor. Delay, disruption, and interference attributable to and within the control of a Subcontractor or Supplier shall be deemed to be within the control of Contractor.
- C. If Contractor's performance or progress is delayed, disrupted, or interfered with by unanticipated causes not the fault of and beyond the control of Owner, Contractor, and those for which they are responsible, then Contractor shall be entitled to an equitable adjustment in Contract Times. Such an adjustment will be Contractor's sole and exclusive remedy for the delays, disruption, and interference described in this paragraph. Causes of delay, disruption, or interference that may give rise to an adjustment in Contract Times under this paragraph include but are not limited to the following:
 - 1. Severe and unavoidable natural catastrophes such as fires, floods, epidemics, and earthquakes;
 - 2. Abnormal weather conditions;
 - 3. Acts or failures to act of third-party utility owners or other third-party entities (other than those third-party utility owners or other third-party entities performing other work at or adjacent to the Site as arranged by or under contract with Owner, as contemplated in Article 8); and
 - 4. Acts of war or terrorism.

- D. Contractor's entitlement to an adjustment of Contract Times or Contract Price is limited as follows:
1. Contractor's entitlement to an adjustment of the Contract Times is conditioned on the delay, disruption, or interference adversely affecting an activity on the critical path to completion of the Work, as of the time of the delay, disruption, or interference.
 2. Contractor shall not be entitled to an adjustment in Contract Price for any delay, disruption, or interference if such delay is concurrent with a delay, disruption, or interference caused by or within the control of Contractor. Such a concurrent delay by Contractor shall not preclude an adjustment of Contract Times to which Contractor is otherwise entitled.
 3. Adjustments of Contract Times or Contract Price are subject to the provisions of Article 11.
- E. Each Contractor request or Change Proposal seeking an increase in Contract Times or Contract Price must be supplemented by supporting data that sets forth in detail the following:
1. The circumstances that form the basis for the requested adjustment;
 2. The date upon which each cause of delay, disruption, or interference began to affect the progress of the Work;
 3. The date upon which each cause of delay, disruption, or interference ceased to affect the progress of the Work;
 4. The number of days' increase in Contract Times claimed as a consequence of each such cause of delay, disruption, or interference; and
 5. The impact on Contract Price, in accordance with the provisions of Paragraph 11.07.
- Contractor shall also furnish such additional supporting documentation as Owner or Engineer may require including, where appropriate, a revised progress schedule indicating all the activities affected by the delay, disruption, or interference, and an explanation of the effect of the delay, disruption, or interference on the critical path to completion of the Work.
- F. Delays, disruption, and interference to the performance or progress of the Work resulting from the existence of a differing subsurface or physical condition, an Underground Facility that was not shown or indicated by the Contract Documents, or not shown or indicated with reasonable accuracy, and those resulting from Hazardous Environmental Conditions, are governed by Article 5, together with the provisions of Paragraphs 4.05.D and 4.05.E.
- G. Paragraph 8.03 addresses delays, disruption, and interference to the performance or progress of the Work resulting from the performance of certain other work at or adjacent to the Site.

ARTICLE 5—SITE; SUBSURFACE AND PHYSICAL CONDITIONS; HAZARDOUS ENVIRONMENTAL CONDITIONS

5.01 *Availability of Lands*

- A. Owner shall furnish the Site. Owner shall notify Contractor in writing of any encumbrances or restrictions not of general application but specifically related to use of the Site with which Contractor must comply in performing the Work.

- B. Upon reasonable written request, Owner shall furnish Contractor with a current statement of record legal title and legal description of the lands upon which permanent improvements are to be made and Owner's interest therein as necessary for giving notice of or filing a mechanic's or construction lien against such lands in accordance with applicable Laws and Regulations.
- C. Contractor shall provide for all additional lands and access thereto that may be required for temporary construction facilities or storage of materials and equipment.

5.02 *Use of Site and Other Areas*

A. *Limitation on Use of Site and Other Areas*

1. Contractor shall confine construction equipment, temporary construction facilities, the storage of materials and equipment, and the operations of workers to the Site, adjacent areas that Contractor has arranged to use through construction easements or otherwise, and other adjacent areas permitted by Laws and Regulations, and shall not unreasonably encumber the Site and such other adjacent areas with construction equipment or other materials or equipment. Contractor shall assume full responsibility for (a) damage to the Site; (b) damage to any such other adjacent areas used for Contractor's operations; (c) damage to any other adjacent land or areas, or to improvements, structures, utilities, or similar facilities located at such adjacent lands or areas; and (d) for injuries and losses sustained by the owners or occupants of any such land or areas; provided that such damage or injuries result from the performance of the Work or from other actions or conduct of the Contractor or those for which Contractor is responsible.
 2. If a damage or injury claim is made by the owner or occupant of any such land or area because of the performance of the Work, or because of other actions or conduct of the Contractor or those for which Contractor is responsible, Contractor shall (a) take immediate corrective or remedial action as required by Paragraph 7.13, or otherwise; (b) promptly attempt to settle the claim as to all parties through negotiations with such owner or occupant, or otherwise resolve the claim by arbitration or other dispute resolution proceeding, or in a court of competent jurisdiction; and (c) to the fullest extent permitted by Laws and Regulations, indemnify and hold harmless Owner and Engineer, and the officers, directors, members, partners, employees, agents, consultants and subcontractors of each and any of them, from and against any such claim, and against all costs, losses, and damages (including but not limited to all fees and charges of engineers, architects, attorneys, and other professionals and all court or arbitration or other dispute resolution costs) arising out of or relating to any claim or action, legal or equitable, brought by any such owner or occupant against Owner, Engineer, or any other party indemnified hereunder to the extent caused directly or indirectly, in whole or in part by, or based upon, Contractor's performance of the Work, or because of other actions or conduct of the Contractor or those for which Contractor is responsible.
- B. *Removal of Debris During Performance of the Work:* During the progress of the Work the Contractor shall keep the Site and other adjacent areas free from accumulations of waste materials, rubbish, and other debris. Removal and disposal of such waste materials, rubbish, and other debris will conform to applicable Laws and Regulations.
 - C. *Cleaning:* Prior to Substantial Completion of the Work Contractor shall clean the Site and the Work and make it ready for utilization by Owner. At the completion of the Work Contractor shall remove from the Site and adjacent areas all tools, appliances, construction equipment

and machinery, and surplus materials and shall restore to original condition all property not designated for alteration by the Contract Documents.

- D. *Loading of Structures*: Contractor shall not load nor permit any part of any structure to be loaded in any manner that will endanger the structure, nor shall Contractor subject any part of the Work or adjacent structures or land to stresses or pressures that will endanger them.

5.03 *Subsurface and Physical Conditions*

- A. *Reports and Drawings*: The Supplementary Conditions identify:

1. Those reports of explorations and tests of subsurface conditions at or adjacent to the Site that contain Technical Data;
2. Those drawings of existing physical conditions at or adjacent to the Site, including those drawings depicting existing surface or subsurface structures at or adjacent to the Site (except Underground Facilities), that contain Technical Data; and
3. Technical Data contained in such reports and drawings.

- B. *Underground Facilities*: Underground Facilities are shown or indicated on the Drawings, pursuant to Paragraph 5.05, and not in the drawings referred to in Paragraph 5.03.A. Information and data regarding the presence or location of Underground Facilities are not intended to be categorized, identified, or defined as Technical Data.

- C. *Reliance by Contractor on Technical Data*: Contractor may rely upon the accuracy of the Technical Data expressly identified in the Supplementary Conditions with respect to such reports and drawings, but such reports and drawings are not Contract Documents. If no such express identification has been made, then Contractor may rely upon the accuracy of the Technical Data as defined in Paragraph 1.01.A.46.b.

- D. *Limitations of Other Data and Documents*: Except for such reliance on Technical Data, Contractor may not rely upon or make any claim against Owner or Engineer, or any of their officers, directors, members, partners, employees, agents, consultants, or subcontractors, with respect to:

1. the completeness of such reports and drawings for Contractor's purposes, including, but not limited to, any aspects of the means, methods, techniques, sequences, and procedures of construction to be employed by Contractor, and safety precautions and programs incident thereto;
2. other data, interpretations, opinions, and information contained in such reports or shown or indicated in such drawings;
3. the contents of other Site-related documents made available to Contractor, such as record drawings from other projects at or adjacent to the Site, or Owner's archival documents concerning the Site; or
4. any Contractor interpretation of or conclusion drawn from any Technical Data or any such other data, interpretations, opinions, or information.

5.04 *Differing Subsurface or Physical Conditions*

- A. *Notice by Contractor:* If Contractor believes that any subsurface or physical condition that is uncovered or revealed at the Site:
1. is of such a nature as to establish that any Technical Data on which Contractor is entitled to rely as provided in Paragraph 5.03 is materially inaccurate;
 2. is of such a nature as to require a change in the Drawings or Specifications;
 3. differs materially from that shown or indicated in the Contract Documents; or
 4. is of an unusual nature, and differs materially from conditions ordinarily encountered and generally recognized as inherent in work of the character provided for in the Contract Documents;

then Contractor shall, promptly after becoming aware thereof and before further disturbing the subsurface or physical conditions or performing any Work in connection therewith (except in an emergency as required by Paragraph 7.15), notify Owner and Engineer in writing about such condition. Contractor shall not further disturb such condition or perform any Work in connection therewith (except with respect to an emergency) until receipt of a written statement permitting Contractor to do so.

- B. *Engineer's Review:* After receipt of written notice as required by the preceding paragraph, Engineer will promptly review the subsurface or physical condition in question; determine whether it is necessary for Owner to obtain additional exploration or tests with respect to the condition; conclude whether the condition falls within any one or more of the differing site condition categories in Paragraph 5.04.A; obtain any pertinent cost or schedule information from Contractor; prepare recommendations to Owner regarding the Contractor's resumption of Work in connection with the subsurface or physical condition in question and the need for any change in the Drawings or Specifications; and advise Owner in writing of Engineer's findings, conclusions, and recommendations.
- C. *Owner's Statement to Contractor Regarding Site Condition:* After receipt of Engineer's written findings, conclusions, and recommendations, Owner shall issue a written statement to Contractor (with a copy to Engineer) regarding the subsurface or physical condition in question, addressing the resumption of Work in connection with such condition, indicating whether any change in the Drawings or Specifications will be made, and adopting or rejecting Engineer's written findings, conclusions, and recommendations, in whole or in part.
- D. *Early Resumption of Work:* If at any time Engineer determines that Work in connection with the subsurface or physical condition in question may resume prior to completion of Engineer's review or Owner's issuance of its statement to Contractor, because the condition in question has been adequately documented, and analyzed on a preliminary basis, then the Engineer may at its discretion instruct Contractor to resume such Work.
- E. *Possible Price and Times Adjustments*
1. Contractor shall be entitled to an equitable adjustment in Contract Price or Contract Times, to the extent that the existence of a differing subsurface or physical condition, or any related delay, disruption, or interference, causes an increase or decrease in

Contractor's cost of, or time required for, performance of the Work; subject, however, to the following:

- a. Such condition must fall within any one or more of the categories described in Paragraph 5.04.A;
 - b. With respect to Work that is paid for on a unit price basis, any adjustment in Contract Price will be subject to the provisions of Paragraph 13.03; and,
 - c. Contractor's entitlement to an adjustment of the Contract Times is subject to the provisions of Paragraphs 4.05.D and 4.05.E.
2. Contractor shall not be entitled to any adjustment in the Contract Price or Contract Times with respect to a subsurface or physical condition if:
- a. Contractor knew of the existence of such condition at the time Contractor made a commitment to Owner with respect to Contract Price and Contract Times by the submission of a Bid or becoming bound under a negotiated contract, or otherwise;
 - b. The existence of such condition reasonably could have been discovered or revealed as a result of any examination, investigation, exploration, test, or study of the Site and contiguous areas expressly required by the Bidding Requirements or Contract Documents to be conducted by or for Contractor prior to Contractor's making such commitment; or
 - c. Contractor failed to give the written notice required by Paragraph 5.04.A.
3. If Owner and Contractor agree regarding Contractor's entitlement to and the amount or extent of any adjustment in the Contract Price or Contract Times, then any such adjustment will be set forth in a Change Order.
4. Contractor may submit a Change Proposal regarding its entitlement to or the amount or extent of any adjustment in the Contract Price or Contract Times, no later than 30 days after Owner's issuance of the Owner's written statement to Contractor regarding the subsurface or physical condition in question.
- F. *Underground Facilities; Hazardous Environmental Conditions:* Paragraph 5.05 governs rights and responsibilities regarding the presence or location of Underground Facilities. Paragraph 5.06 governs rights and responsibilities regarding Hazardous Environmental Conditions. The provisions of Paragraphs 5.03 and 5.04 are not applicable to the presence or location of Underground Facilities, or to Hazardous Environmental Conditions.

5.05 *Underground Facilities*

- A. *Contractor's Responsibilities:* Unless it is otherwise expressly provided in the Supplementary Conditions, the cost of all of the following are included in the Contract Price, and Contractor shall have full responsibility for:
1. reviewing and checking all information and data regarding existing Underground Facilities at the Site;
 2. complying with applicable state and local utility damage prevention Laws and Regulations;

3. verifying the actual location of those Underground Facilities shown or indicated in the Contract Documents as being within the area affected by the Work, by exposing such Underground Facilities during the course of construction;
 4. coordination of the Work with the owners (including Owner) of such Underground Facilities, during construction; and
 5. the safety and protection of all existing Underground Facilities at the Site, and repairing any damage thereto resulting from the Work.
- B. *Notice by Contractor:* If Contractor believes that an Underground Facility that is uncovered or revealed at the Site was not shown or indicated on the Drawings, or was not shown or indicated on the Drawings with reasonable accuracy, then Contractor shall, promptly after becoming aware thereof and before further disturbing conditions affected thereby or performing any Work in connection therewith (except in an emergency as required by Paragraph 7.15), notify Owner and Engineer in writing regarding such Underground Facility.
- C. *Engineer's Review:* Engineer will:
1. promptly review the Underground Facility and conclude whether such Underground Facility was not shown or indicated on the Drawings, or was not shown or indicated with reasonable accuracy;
 2. identify and communicate with the owner of the Underground Facility; prepare recommendations to Owner (and if necessary issue any preliminary instructions to Contractor) regarding the Contractor's resumption of Work in connection with the Underground Facility in question;
 3. obtain any pertinent cost or schedule information from Contractor; determine the extent, if any, to which a change is required in the Drawings or Specifications to reflect and document the consequences of the existence or location of the Underground Facility; and
 4. advise Owner in writing of Engineer's findings, conclusions, and recommendations.

During such time, Contractor shall be responsible for the safety and protection of such Underground Facility.

- D. *Owner's Statement to Contractor Regarding Underground Facility:* After receipt of Engineer's written findings, conclusions, and recommendations, Owner shall issue a written statement to Contractor (with a copy to Engineer) regarding the Underground Facility in question addressing the resumption of Work in connection with such Underground Facility, indicating whether any change in the Drawings or Specifications will be made, and adopting or rejecting Engineer's written findings, conclusions, and recommendations in whole or in part.
- E. *Early Resumption of Work:* If at any time Engineer determines that Work in connection with the Underground Facility may resume prior to completion of Engineer's review or Owner's issuance of its statement to Contractor, because the Underground Facility in question and conditions affected by its presence have been adequately documented, and analyzed on a preliminary basis, then the Engineer may at its discretion instruct Contractor to resume such Work.
- F. *Possible Price and Times Adjustments*
1. Contractor shall be entitled to an equitable adjustment in the Contract Price or Contract Times, to the extent that any existing Underground Facility at the Site that was not shown

or indicated on the Drawings, or was not shown or indicated with reasonable accuracy, or any related delay, disruption, or interference, causes an increase or decrease in Contractor's cost of, or time required for, performance of the Work; subject, however, to the following:

- a. With respect to Work that is paid for on a unit price basis, any adjustment in Contract Price will be subject to the provisions of Paragraph 13.03;
 - b. Contractor's entitlement to an adjustment of the Contract Times is subject to the provisions of Paragraphs 4.05.D and 4.05.E; and
 - c. Contractor gave the notice required in Paragraph 5.05.B.
2. If Owner and Contractor agree regarding Contractor's entitlement to and the amount or extent of any adjustment in the Contract Price or Contract Times, then any such adjustment will be set forth in a Change Order.
 3. Contractor may submit a Change Proposal regarding its entitlement to or the amount or extent of any adjustment in the Contract Price or Contract Times, no later than 30 days after Owner's issuance of the Owner's written statement to Contractor regarding the Underground Facility in question.
 4. The information and data shown or indicated on the Drawings with respect to existing Underground Facilities at the Site is based on information and data (a) furnished by the owners of such Underground Facilities, or by others, (b) obtained from available records, or (c) gathered in an investigation conducted in accordance with the current edition of ASCE 38, Standard Guideline for the Collection and Depiction of Existing Subsurface Utility Data, by the American Society of Civil Engineers. If such information or data is incorrect or incomplete, Contractor's remedies are limited to those set forth in this Paragraph 5.05.F.

5.06 *Hazardous Environmental Conditions at Site*

A. *Reports and Drawings:* The Supplementary Conditions identify:

1. those reports known to Owner relating to Hazardous Environmental Conditions that have been identified at or adjacent to the Site;
2. drawings known to Owner relating to Hazardous Environmental Conditions that have been identified at or adjacent to the Site; and
3. Technical Data contained in such reports and drawings.

B. *Reliance by Contractor on Technical Data Authorized:* Contractor may rely upon the accuracy of the Technical Data expressly identified in the Supplementary Conditions with respect to such reports and drawings, but such reports and drawings are not Contract Documents. If no such express identification has been made, then Contractor may rely on the accuracy of the Technical Data as defined in Paragraph 1.01.A.46.b. Except for such reliance on Technical Data, Contractor may not rely upon or make any claim against Owner or Engineer, or any of their officers, directors, members, partners, employees, agents, consultants, or subcontractors, with respect to:

1. the completeness of such reports and drawings for Contractor's purposes, including, but not limited to, any aspects of the means, methods, techniques, sequences and procedures

- of construction to be employed by Contractor, and safety precautions and programs incident thereto;
2. other data, interpretations, opinions, and information contained in such reports or shown or indicated in such drawings; or
 3. any Contractor interpretation of or conclusion drawn from any Technical Data or any such other data, interpretations, opinions or information.
- C. Contractor shall not be responsible for removing or remediating any Hazardous Environmental Condition encountered, uncovered, or revealed at the Site unless such removal or remediation is expressly identified in the Contract Documents to be within the scope of the Work.
- D. Contractor shall be responsible for controlling, containing, and duly removing all Constituents of Concern brought to the Site by Contractor, Subcontractors, Suppliers, or anyone else for whom Contractor is responsible, and for any associated costs; and for the costs of removing and remediating any Hazardous Environmental Condition created by the presence of any such Constituents of Concern.
- E. If Contractor encounters, uncovers, or reveals a Hazardous Environmental Condition whose removal or remediation is not expressly identified in the Contract Documents as being within the scope of the Work, or if Contractor or anyone for whom Contractor is responsible creates a Hazardous Environmental Condition, then Contractor shall immediately: (1) secure or otherwise isolate such condition; (2) stop all Work in connection with such condition and in any area affected thereby (except in an emergency as required by Paragraph 7.15); and (3) notify Owner and Engineer (and promptly thereafter confirm such notice in writing). Owner shall promptly consult with Engineer concerning the necessity for Owner to retain a qualified expert to evaluate such condition or take corrective action, if any. Promptly after consulting with Engineer, Owner shall take such actions as are necessary to permit Owner to timely obtain required permits and provide Contractor the written notice required by Paragraph 5.06.F. If Contractor or anyone for whom Contractor is responsible created the Hazardous Environmental Condition in question, then Owner may remove and remediate the Hazardous Environmental Condition, and impose a set-off against payments to account for the associated costs.
- F. Contractor shall not resume Work in connection with such Hazardous Environmental Condition or in any affected area until after Owner has obtained any required permits related thereto, and delivered written notice to Contractor either (1) specifying that such condition and any affected area is or has been rendered safe for the resumption of Work, or (2) specifying any special conditions under which such Work may be resumed safely.
- G. If Owner and Contractor cannot agree as to entitlement to or on the amount or extent, if any, of any adjustment in Contract Price or Contract Times, as a result of such Work stoppage, such special conditions under which Work is agreed to be resumed by Contractor, or any costs or expenses incurred in response to the Hazardous Environmental Condition, then within 30 days of Owner's written notice regarding the resumption of Work, Contractor may submit a Change Proposal, or Owner may impose a set-off. Entitlement to any such adjustment is subject to the provisions of Paragraphs 4.05.D, 4.05.E, 11.07, and 11.08.
- H. If, after receipt of such written notice, Contractor does not agree to resume such Work based on a reasonable belief it is unsafe, or does not agree to resume such Work under such special

conditions, then Owner may order the portion of the Work that is in the area affected by such condition to be deleted from the Work, following the contractual change procedures in Article 11. Owner may have such deleted portion of the Work performed by Owner's own forces or others in accordance with Article 8.

- I. To the fullest extent permitted by Laws and Regulations, Owner shall indemnify and hold harmless Contractor, Subcontractors, and Engineer, and the officers, directors, members, partners, employees, agents, consultants, and subcontractors of each and any of them, from and against all claims, costs, losses, and damages (including but not limited to all fees and charges of engineers, architects, attorneys, and other professionals, and all court, arbitration, or other dispute resolution costs) arising out of or relating to a Hazardous Environmental Condition, provided that such Hazardous Environmental Condition (1) was not shown or indicated in the Drawings, Specifications, or other Contract Documents, identified as Technical Data entitled to limited reliance pursuant to Paragraph 5.06.B, or identified in the Contract Documents to be included within the scope of the Work, and (2) was not created by Contractor or by anyone for whom Contractor is responsible. Nothing in this Paragraph 5.06.I obligates Owner to indemnify any individual or entity from and against the consequences of that individual's or entity's own negligence.
- J. To the fullest extent permitted by Laws and Regulations, Contractor shall indemnify and hold harmless Owner and Engineer, and the officers, directors, members, partners, employees, agents, consultants, and subcontractors of each and any of them, from and against all claims, costs, losses, and damages (including but not limited to all fees and charges of engineers, architects, attorneys, and other professionals and all court or arbitration or other dispute resolution costs) arising out of or relating to the failure to control, contain, or remove a Constituent of Concern brought to the Site by Contractor or by anyone for whom Contractor is responsible, or to a Hazardous Environmental Condition created by Contractor or by anyone for whom Contractor is responsible. Nothing in this Paragraph 5.06.J obligates Contractor to indemnify any individual or entity from and against the consequences of that individual's or entity's own negligence.
- K. The provisions of Paragraphs 5.03, 5.04, and 5.05 do not apply to the presence of Constituents of Concern or to a Hazardous Environmental Condition uncovered or revealed at the Site.

ARTICLE 6—BONDS AND INSURANCE

6.01 *Performance, Payment, and Other Bonds*

- A. Contractor shall furnish a performance bond and a payment bond, each in an amount at least equal to the Contract Price, as security for the faithful performance and payment of Contractor's obligations under the Contract. These bonds must remain in effect until one year after the date when final payment becomes due or until completion of the correction period specified in Paragraph 15.08, whichever is later, except as provided otherwise by Laws or Regulations, the terms of a prescribed bond form, the Supplementary Conditions, or other provisions of the Contract.
- B. Contractor shall also furnish such other bonds (if any) as are required by the Supplementary Conditions or other provisions of the Contract.
- C. All bonds must be in the form included in the Bidding Documents or otherwise specified by Owner prior to execution of the Contract, except as provided otherwise by Laws or

Regulations, and must be issued and signed by a surety named in “Companies Holding Certificates of Authority as Acceptable Sureties on Federal Bonds and as Acceptable Reinsuring Companies” as published in Department Circular 570 (as amended and supplemented) by the Bureau of the Fiscal Service, U.S. Department of the Treasury. A bond signed by an agent or attorney-in-fact must be accompanied by a certified copy of that individual’s authority to bind the surety. The evidence of authority must show that it is effective on the date the agent or attorney-in-fact signed the accompanying bond.

- D. Contractor shall obtain the required bonds from surety companies that are duly licensed or authorized, in the state or jurisdiction in which the Project is located, to issue bonds in the required amounts.
- E. If the surety on a bond furnished by Contractor is declared bankrupt or becomes insolvent, or the surety ceases to meet the requirements above, then Contractor shall promptly notify Owner and Engineer in writing and shall, within 20 days after the event giving rise to such notification, provide another bond and surety, both of which must comply with the bond and surety requirements above.
- F. If Contractor has failed to obtain a required bond, Owner may exclude the Contractor from the Site and exercise Owner’s termination rights under Article 16.
- G. Upon request to Owner from any Subcontractor, Supplier, or other person or entity claiming to have furnished labor, services, materials, or equipment used in the performance of the Work, Owner shall provide a copy of the payment bond to such person or entity.
- H. Upon request to Contractor from any Subcontractor, Supplier, or other person or entity claiming to have furnished labor, services, materials, or equipment used in the performance of the Work, Contractor shall provide a copy of the payment bond to such person or entity.

6.02 *Insurance—General Provisions*

- A. Owner and Contractor shall obtain and maintain insurance as required in this article and in the Supplementary Conditions.
- B. All insurance required by the Contract to be purchased and maintained by Owner or Contractor shall be obtained from insurance companies that are duly licensed or authorized in the state or jurisdiction in which the Project is located to issue insurance policies for the required limits and coverages. Unless a different standard is indicated in the Supplementary Conditions, all companies that provide insurance policies required under this Contract shall have an A.M. Best rating of A-VII or better.
- C. Alternative forms of insurance coverage, including but not limited to self-insurance and “Occupational Accident and Excess Employer’s Indemnity Policies,” are not sufficient to meet the insurance requirements of this Contract, unless expressly allowed in the Supplementary Conditions.
- D. Contractor shall deliver to Owner, with copies to each additional insured identified in the Contract, certificates of insurance and endorsements establishing that Contractor has obtained and is maintaining the policies and coverages required by the Contract. Upon request by Owner or any other insured, Contractor shall also furnish other evidence of such required insurance, including but not limited to copies of policies, documentation of applicable self-insured retentions (if allowed) and deductibles, full disclosure of all relevant exclusions, and evidence of insurance required to be purchased and maintained by

Subcontractors or Suppliers. In any documentation furnished under this provision, Contractor, Subcontractors, and Suppliers may block out (redact) (1) any confidential premium or pricing information and (2) any wording specific to a project or jurisdiction other than those applicable to this Contract.

- E. Owner shall deliver to Contractor, with copies to each additional insured identified in the Contract, certificates of insurance and endorsements establishing that Owner has obtained and is maintaining the policies and coverages required of Owner by the Contract (if any). Upon request by Contractor or any other insured, Owner shall also provide other evidence of such required insurance (if any), including but not limited to copies of policies, documentation of applicable self-insured retentions (if allowed) and deductibles, and full disclosure of all relevant exclusions. In any documentation furnished under this provision, Owner may block out (redact) (1) any confidential premium or pricing information and (2) any wording specific to a project or jurisdiction other than those relevant to this Contract.
- F. Failure of Owner or Contractor to demand such certificates or other evidence of the other party's full compliance with these insurance requirements, or failure of Owner or Contractor to identify a deficiency in compliance from the evidence provided, will not be construed as a waiver of the other party's obligation to obtain and maintain such insurance.
- G. In addition to the liability insurance required to be provided by Contractor, the Owner, at Owner's option, may purchase and maintain Owner's own liability insurance. Owner's liability policies, if any, operate separately and independently from policies required to be provided by Contractor, and Contractor cannot rely upon Owner's liability policies for any of Contractor's obligations to the Owner, Engineer, or third parties.
- H. Contractor shall require:
 - 1. Subcontractors to purchase and maintain worker's compensation, commercial general liability, and other insurance that is appropriate for their participation in the Project, and to name as additional insureds Owner and Engineer (and any other individuals or entities identified in the Supplementary Conditions as additional insureds on Contractor's liability policies) on each Subcontractor's commercial general liability insurance policy; and
 - 2. Suppliers to purchase and maintain insurance that is appropriate for their participation in the Project.
- I. If either party does not purchase or maintain the insurance required of such party by the Contract, such party shall notify the other party in writing of such failure to purchase prior to the start of the Work, or of such failure to maintain prior to any change in the required coverage.
- J. If Contractor has failed to obtain and maintain required insurance, Contractor's entitlement to enter or remain at the Site will end immediately, and Owner may impose an appropriate set-off against payment for any associated costs (including but not limited to the cost of purchasing necessary insurance coverage), and exercise Owner's termination rights under Article 16.
- K. Without prejudice to any other right or remedy, if a party has failed to obtain required insurance, the other party may elect (but is in no way obligated) to obtain equivalent insurance to protect such other party's interests at the expense of the party who was required to provide such coverage, and the Contract Price will be adjusted accordingly.

- L. Owner does not represent that insurance coverage and limits established in this Contract necessarily will be adequate to protect Contractor or Contractor's interests. Contractor is responsible for determining whether such coverage and limits are adequate to protect its interests, and for obtaining and maintaining any additional insurance that Contractor deems necessary.
- M. The insurance and insurance limits required herein will not be deemed as a limitation on Contractor's liability, or that of its Subcontractors or Suppliers, under the indemnities granted to Owner and other individuals and entities in the Contract or otherwise.
- N. All the policies of insurance required to be purchased and maintained under this Contract will contain a provision or endorsement that the coverage afforded will not be canceled, or renewal refused, until at least 10 days prior written notice has been given to the purchasing policyholder. Within three days of receipt of any such written notice, the purchasing policyholder shall provide a copy of the notice to each other insured and Engineer.

6.03 Contractor's Insurance

- A. *Required Insurance:* Contractor shall purchase and maintain Worker's Compensation, Commercial General Liability, and other insurance pursuant to the specific requirements of the Supplementary Conditions.
- B. *General Provisions:* The policies of insurance required by this Paragraph 6.03 as supplemented must:
 - 1. include at least the specific coverages required;
 - 2. be written for not less than the limits provided, or those required by Laws or Regulations, whichever is greater;
 - 3. remain in effect at least until the Work is complete (as set forth in Paragraph 15.06.D), and longer if expressly required elsewhere in this Contract, and at all times thereafter when Contractor may be correcting, removing, or replacing defective Work as a warranty or correction obligation, or otherwise, or returning to the Site to conduct other tasks arising from the Contract;
 - 4. apply with respect to the performance of the Work, whether such performance is by Contractor, any Subcontractor or Supplier, or by anyone directly or indirectly employed by any of them to perform any of the Work, or by anyone for whose acts any of them may be liable; and
 - 5. include all necessary endorsements to support the stated requirements.
- C. *Additional Insureds:* The Contractor's commercial general liability, automobile liability, employer's liability, umbrella or excess, pollution liability, and unmanned aerial vehicle liability policies, if required by this Contract, must:
 - 1. include and list as additional insureds Owner and Engineer, and any individuals or entities identified as additional insureds in the Supplementary Conditions;
 - 2. include coverage for the respective officers, directors, members, partners, employees, and consultants of all such additional insureds;
 - 3. afford primary coverage to these additional insureds for all claims covered thereby (including as applicable those arising from both ongoing and completed operations);

4. not seek contribution from insurance maintained by the additional insured; and
5. as to commercial general liability insurance, apply to additional insureds with respect to liability caused in whole or in part by Contractor's acts or omissions, or the acts and omissions of those working on Contractor's behalf, in the performance of Contractor's operations.

6.04 *Builder's Risk and Other Property Insurance*

- A. *Builder's Risk*: Unless otherwise provided in the Supplementary Conditions, Contractor shall purchase and maintain builder's risk insurance upon the Work on a completed value basis, in the amount of the Work's full insurable replacement cost (subject to such deductible amounts as may be provided in the Supplementary Conditions or required by Laws and Regulations). The specific requirements applicable to the builder's risk insurance are set forth in the Supplementary Conditions.
- B. *Property Insurance for Facilities of Owner Where Work Will Occur*: Owner is responsible for obtaining and maintaining property insurance covering each existing structure, building, or facility in which any part of the Work will occur, or to which any part of the Work will attach or be adjoined. Such property insurance will be written on a special perils (all-risk) form, on a replacement cost basis, providing coverage consistent with that required for the builder's risk insurance, and will be maintained until the Work is complete, as set forth in Paragraph 15.06.D.
- C. *Property Insurance for Substantially Complete Facilities*: Promptly after Substantial Completion, and before actual occupancy or use of the substantially completed Work, Owner will obtain property insurance for such substantially completed Work, and maintain such property insurance at least until the Work is complete, as set forth in Paragraph 15.06.D. Such property insurance will be written on a special perils (all-risk) form, on a replacement cost basis, and provide coverage consistent with that required for the builder's risk insurance. The builder's risk insurance may terminate upon written confirmation of Owner's procurement of such property insurance.
- D. *Partial Occupancy or Use by Owner*: If Owner will occupy or use a portion or portions of the Work prior to Substantial Completion of all the Work, as provided in Paragraph 15.04, then Owner (directly, if it is the purchaser of the builder's risk policy, or through Contractor) will provide advance notice of such occupancy or use to the builder's risk insurer, and obtain an endorsement consenting to the continuation of coverage prior to commencing such partial occupancy or use.
- E. *Insurance of Other Property; Additional Insurance*: If the express insurance provisions of the Contract do not require or address the insurance of a property item or interest, then the entity or individual owning such property item will be responsible for insuring it. If Contractor elects to obtain other special insurance to be included in or supplement the builder's risk or property insurance policies provided under this Paragraph 6.04, it may do so at Contractor's expense.

6.05 *Property Losses; Subrogation*

- A. The builder's risk insurance policy purchased and maintained in accordance with Paragraph 6.04 (or an installation floater policy if authorized by the Supplementary Conditions), will contain provisions to the effect that in the event of payment of any loss or damage the insurer will have no rights of recovery against any insureds thereunder, or against

Engineer or its consultants, or their officers, directors, members, partners, employees, agents, consultants, or subcontractors.

1. Owner and Contractor waive all rights against each other and the respective officers, directors, members, partners, employees, agents, consultants, and subcontractors of each and any of them, for all losses and damages caused by, arising out of, or resulting from any of the perils, risks, or causes of loss covered by such policies and any other property insurance applicable to the Work; and, in addition, waive all such rights against Engineer, its consultants, all individuals or entities identified in the Supplementary Conditions as builder's risk or installation floater insureds, and the officers, directors, members, partners, employees, agents, consultants, and subcontractors of each and any of them, under such policies for losses and damages so caused.
 2. None of the above waivers extends to the rights that any party making such waiver may have to the proceeds of insurance held by Owner or Contractor as trustee or fiduciary, or otherwise payable under any policy so issued.
- B. Any property insurance policy maintained by Owner covering any loss, damage, or consequential loss to Owner's existing structures, buildings, or facilities in which any part of the Work will occur, or to which any part of the Work will attach or adjoin; to adjacent structures, buildings, or facilities of Owner; or to part or all of the completed or substantially completed Work, during partial occupancy or use pursuant to Paragraph 15.04, after Substantial Completion pursuant to Paragraph 15.03, or after final payment pursuant to Paragraph 15.06, will contain provisions to the effect that in the event of payment of any loss or damage the insurer will have no rights of recovery against any insureds thereunder, or against Contractor, Subcontractors, or Engineer, or the officers, directors, members, partners, employees, agents, consultants, or subcontractors of each and any of them, and that the insured is allowed to waive the insurer's rights of subrogation in a written contract executed prior to the loss, damage, or consequential loss.
1. Owner waives all rights against Contractor, Subcontractors, and Engineer, and the officers, directors, members, partners, employees, agents, consultants and subcontractors of each and any of them, for all losses and damages caused by, arising out of, or resulting from fire or any of the perils, risks, or causes of loss covered by such policies.
- C. The waivers in this Paragraph 6.05 include the waiver of rights due to business interruption, loss of use, or other consequential loss extending beyond direct physical loss or damage to Owner's property or the Work caused by, arising out of, or resulting from fire or other insured peril, risk, or cause of loss.
- D. Contractor shall be responsible for assuring that each Subcontract contains provisions whereby the Subcontractor waives all rights against Owner, Contractor, all individuals or entities identified in the Supplementary Conditions as insureds, the Engineer and its consultants, and the officers, directors, members, partners, employees, agents, consultants, and subcontractors of each and any of them, for all losses and damages caused by, arising out of, relating to, or resulting from fire or other peril, risk, or cause of loss covered by builder's risk insurance, installation floater, and any other property insurance applicable to the Work.

6.06 *Receipt and Application of Property Insurance Proceeds*

- A. Any insured loss under the builder's risk and other policies of property insurance required by Paragraph 6.04 will be adjusted and settled with the named insured that purchased the policy. Such named insured shall act as fiduciary for the other insureds, and give notice to such other insureds that adjustment and settlement of a claim is in progress. Any other insured may state its position regarding a claim for insured loss in writing within 15 days after notice of such claim.
- B. Proceeds for such insured losses may be made payable by the insurer either jointly to multiple insureds, or to the named insured that purchased the policy in its own right and as fiduciary for other insureds, subject to the requirements of any applicable mortgage clause. A named insured receiving insurance proceeds under the builder's risk and other policies of insurance required by Paragraph 6.04 shall maintain such proceeds in a segregated account, and distribute such proceeds in accordance with such agreement as the parties in interest may reach, or as otherwise required under the dispute resolution provisions of this Contract or applicable Laws and Regulations.
- C. If no other special agreement is reached, Contractor shall repair or replace the damaged Work, using allocated insurance proceeds.

ARTICLE 7—CONTRACTOR'S RESPONSIBILITIES

7.01 *Contractor's Means and Methods of Construction*

- A. Contractor shall be solely responsible for the means, methods, techniques, sequences, and procedures of construction.
- B. If the Contract Documents note, or Contractor determines, that professional engineering or other design services are needed to carry out Contractor's responsibilities for construction means, methods, techniques, sequences, and procedures, or for Site safety, then Contractor shall cause such services to be provided by a properly licensed design professional, at Contractor's expense. Such services are not Owner-delegated professional design services under this Contract, and neither Owner nor Engineer has any responsibility with respect to (1) Contractor's determination of the need for such services, (2) the qualifications or licensing of the design professionals retained or employed by Contractor, (3) the performance of such services, or (4) any errors, omissions, or defects in such services.

7.02 *Supervision and Superintendence*

- A. Contractor shall supervise, inspect, and direct the Work competently and efficiently, devoting such attention thereto and applying such skills and expertise as may be necessary to perform the Work in accordance with the Contract Documents.
- B. At all times during the progress of the Work, Contractor shall assign a competent resident superintendent who will not be replaced without written notice to Owner and Engineer except under extraordinary circumstances.

7.03 *Labor; Working Hours*

- A. Contractor shall provide competent, suitably qualified personnel to survey and lay out the Work and perform construction as required by the Contract Documents. Contractor shall maintain good discipline and order at the Site.

- B. Contractor shall be fully responsible to Owner and Engineer for all acts and omissions of Contractor's employees; of Suppliers and Subcontractors, and their employees; and of any other individuals or entities performing or furnishing any of the Work, just as Contractor is responsible for Contractor's own acts and omissions.
- C. Except as otherwise required for the safety or protection of persons or the Work or property at the Site or adjacent thereto, and except as otherwise stated in the Contract Documents, all Work at the Site will be performed during regular working hours, Monday through Friday. Contractor will not perform Work on a Saturday, Sunday, or any legal holiday. Contractor may perform Work outside regular working hours or on Saturdays, Sundays, or legal holidays only with Owner's written consent, which will not be unreasonably withheld.

7.04 *Services, Materials, and Equipment*

- A. Unless otherwise specified in the Contract Documents, Contractor shall provide and assume full responsibility for all services, materials, equipment, labor, transportation, construction equipment and machinery, tools, appliances, fuel, power, light, heat, telephone, water, sanitary facilities, temporary facilities, and all other facilities and incidentals necessary for the performance, testing, start up, and completion of the Work, whether or not such items are specifically called for in the Contract Documents.
- B. All materials and equipment incorporated into the Work must be new and of good quality, except as otherwise provided in the Contract Documents. All special warranties and guarantees required by the Specifications will expressly run to the benefit of Owner. If required by Engineer, Contractor shall furnish satisfactory evidence (including reports of required tests) as to the source, kind, and quality of materials and equipment.
- C. All materials and equipment must be stored, applied, installed, connected, erected, protected, used, cleaned, and conditioned in accordance with instructions of the applicable Supplier, except as otherwise may be provided in the Contract Documents.

7.05 *"Or Equals"*

- A. *Contractor's Request; Governing Criteria:* Whenever an item of equipment or material is specified or described in the Contract Documents by using the names of one or more proprietary items or specific Suppliers, the Contract Price has been based upon Contractor furnishing such item as specified. The specification or description of such an item is intended to establish the type, function, appearance, and quality required. Unless the specification or description contains or is followed by words reading that no like, equivalent, or "or equal" item is permitted, Contractor may request that Engineer authorize the use of other items of equipment or material, or items from other proposed Suppliers, under the circumstances described below.
 - 1. If Engineer in its sole discretion determines that an item of equipment or material proposed by Contractor is functionally equal to that named and sufficiently similar so that no change in related Work will be required, Engineer will deem it an "or equal" item. For the purposes of this paragraph, a proposed item of equipment or material will be considered functionally equal to an item so named if:
 - a. in the exercise of reasonable judgment Engineer determines that the proposed item:
 - 1) is at least equal in materials of construction, quality, durability, appearance, strength, and design characteristics;

- 2) will reliably perform at least equally well the function and achieve the results imposed by the design concept of the completed Project as a functioning whole;
 - 3) has a proven record of performance and availability of responsive service; and
 - 4) is not objectionable to Owner.
- b. Contractor certifies that, if the proposed item is approved and incorporated into the Work:
- 1) there will be no increase in cost to the Owner or increase in Contract Times; and
 - 2) the item will conform substantially to the detailed requirements of the item named in the Contract Documents.
- B. *Contractor's Expense*: Contractor shall provide all data in support of any proposed "or equal" item at Contractor's expense.
- C. *Engineer's Evaluation and Determination*: Engineer will be allowed a reasonable time to evaluate each "or-equal" request. Engineer may require Contractor to furnish additional data about the proposed "or-equal" item. Engineer will be the sole judge of acceptability. No "or-equal" item will be ordered, furnished, installed, or utilized until Engineer's review is complete and Engineer determines that the proposed item is an "or-equal," which will be evidenced by an approved Shop Drawing or other written communication. Engineer will advise Contractor in writing of any negative determination.
- D. *Effect of Engineer's Determination*: Neither approval nor denial of an "or-equal" request will result in any change in Contract Price. The Engineer's denial of an "or-equal" request will be final and binding, and may not be reversed through an appeal under any provision of the Contract.
- E. *Treatment as a Substitution Request*: If Engineer determines that an item of equipment or material proposed by Contractor does not qualify as an "or-equal" item, Contractor may request that Engineer consider the item a proposed substitute pursuant to Paragraph 7.06.

7.06 Substitutes

- A. *Contractor's Request; Governing Criteria*: Unless the specification or description of an item of equipment or material required to be furnished under the Contract Documents contains or is followed by words reading that no substitution is permitted, Contractor may request that Engineer authorize the use of other items of equipment or material under the circumstances described below. To the extent possible such requests must be made before commencement of related construction at the Site.
1. Contractor shall submit sufficient information as provided below to allow Engineer to determine if the item of material or equipment proposed is functionally equivalent to that named and an acceptable substitute therefor. Engineer will not accept requests for review of proposed substitute items of equipment or material from anyone other than Contractor.
 2. The requirements for review by Engineer will be as set forth in Paragraph 7.06.B, as supplemented by the Specifications, and as Engineer may decide is appropriate under the circumstances.

3. Contractor shall make written application to Engineer for review of a proposed substitute item of equipment or material that Contractor seeks to furnish or use. The application:
 - a. will certify that the proposed substitute item will:
 - 1) perform adequately the functions and achieve the results called for by the general design;
 - 2) be similar in substance to the item specified; and
 - 3) be suited to the same use as the item specified.
 - b. will state:
 - 1) the extent, if any, to which the use of the proposed substitute item will necessitate a change in Contract Times;
 - 2) whether use of the proposed substitute item in the Work will require a change in any of the Contract Documents (or in the provisions of any other direct contract with Owner for other work on the Project) to adapt the design to the proposed substitute item; and
 - 3) whether incorporation or use of the proposed substitute item in connection with the Work is subject to payment of any license fee or royalty.
 - c. will identify:
 - 1) all variations of the proposed substitute item from the item specified; and
 - 2) available engineering, sales, maintenance, repair, and replacement services.
 - d. will contain an itemized estimate of all costs or credits that will result directly or indirectly from use of such substitute item, including but not limited to changes in Contract Price, shared savings, costs of redesign, and claims of other contractors affected by any resulting change.
- B. *Engineer's Evaluation and Determination*: Engineer will be allowed a reasonable time to evaluate each substitute request, and to obtain comments and direction from Owner. Engineer may require Contractor to furnish additional data about the proposed substitute item. Engineer will be the sole judge of acceptability. No substitute will be ordered, furnished, installed, or utilized until Engineer's review is complete and Engineer determines that the proposed item is an acceptable substitute. Engineer's determination will be evidenced by a Field Order or a proposed Change Order accounting for the substitution itself and all related impacts, including changes in Contract Price or Contract Times. Engineer will advise Contractor in writing of any negative determination.
- C. *Special Guarantee*: Owner may require Contractor to furnish at Contractor's expense a special performance guarantee or other surety with respect to any substitute.
- D. *Reimbursement of Engineer's Cost*: Engineer will record Engineer's costs in evaluating a substitute proposed or submitted by Contractor. Whether or not Engineer approves a substitute so proposed or submitted by Contractor, Contractor shall reimburse Owner for the reasonable charges of Engineer for evaluating each such proposed substitute. Contractor shall also reimburse Owner for the reasonable charges of Engineer for making changes in the Contract Documents (or in the provisions of any other direct contract with Owner) resulting from the acceptance of each proposed substitute.

- E. *Contractor's Expense*: Contractor shall provide all data in support of any proposed substitute at Contractor's expense.
- F. *Effect of Engineer's Determination*: If Engineer approves the substitution request, Contractor shall execute the proposed Change Order and proceed with the substitution. The Engineer's denial of a substitution request will be final and binding, and may not be reversed through an appeal under any provision of the Contract. Contractor may challenge the scope of reimbursement costs imposed under Paragraph 7.06.D, by timely submittal of a Change Proposal.

7.07 *Concerning Subcontractors and Suppliers*

- A. Contractor may retain Subcontractors and Suppliers for the performance of parts of the Work. Such Subcontractors and Suppliers must be acceptable to Owner. The Contractor's retention of a Subcontractor or Supplier for the performance of parts of the Work will not relieve Contractor's obligation to Owner to perform and complete the Work in accordance with the Contract Documents.
- B. Contractor shall retain specific Subcontractors and Suppliers for the performance of designated parts of the Work if required by the Contract to do so.
- C. Subsequent to the submittal of Contractor's Bid or final negotiation of the terms of the Contract, Owner may not require Contractor to retain any Subcontractor or Supplier to furnish or perform any of the Work against which Contractor has reasonable objection.
- D. Prior to entry into any binding subcontract or purchase order, Contractor shall submit to Owner the identity of the proposed Subcontractor or Supplier (unless Owner has already deemed such proposed Subcontractor or Supplier acceptable during the bidding process or otherwise). Such proposed Subcontractor or Supplier shall be deemed acceptable to Owner unless Owner raises a substantive, reasonable objection within 5 days.
- E. Owner may require the replacement of any Subcontractor or Supplier. Owner also may require Contractor to retain specific replacements; provided, however, that Owner may not require a replacement to which Contractor has a reasonable objection. If Contractor has submitted the identity of certain Subcontractors or Suppliers for acceptance by Owner, and Owner has accepted it (either in writing or by failing to make written objection thereto), then Owner may subsequently revoke the acceptance of any such Subcontractor or Supplier so identified solely on the basis of substantive, reasonable objection after due investigation. Contractor shall submit an acceptable replacement for the rejected Subcontractor or Supplier.
- F. If Owner requires the replacement of any Subcontractor or Supplier retained by Contractor to perform any part of the Work, then Contractor shall be entitled to an adjustment in Contract Price or Contract Times, with respect to the replacement; and Contractor shall initiate a Change Proposal for such adjustment within 30 days of Owner's requirement of replacement.
- G. No acceptance by Owner of any such Subcontractor or Supplier, whether initially or as a replacement, will constitute a waiver of the right of Owner to the completion of the Work in accordance with the Contract Documents.

- H. On a monthly basis, Contractor shall submit to Engineer a complete list of all Subcontractors and Suppliers having a direct contract with Contractor, and of all other Subcontractors and Suppliers known to Contractor at the time of submittal.
- I. Contractor shall be solely responsible for scheduling and coordinating the work of Subcontractors and Suppliers.
- J. The divisions and sections of the Specifications and the identifications of any Drawings do not control Contractor in dividing the Work among Subcontractors or Suppliers, or in delineating the Work to be performed by any specific trade.
- K. All Work performed for Contractor by a Subcontractor or Supplier must be pursuant to an appropriate contractual agreement that specifically binds the Subcontractor or Supplier to the applicable terms and conditions of the Contract for the benefit of Owner and Engineer.
- L. Owner may furnish to any Subcontractor or Supplier, to the extent practicable, information about amounts paid to Contractor for Work performed for Contractor by the Subcontractor or Supplier.
- M. Contractor shall restrict all Subcontractors and Suppliers from communicating with Engineer or Owner, except through Contractor or in case of an emergency, or as otherwise expressly allowed in this Contract.

7.08 *Patent Fees and Royalties*

- A. Contractor shall pay all license fees and royalties and assume all costs incident to the use in the performance of the Work or the incorporation in the Work of any invention, design, process, product, or device which is the subject of patent rights or copyrights held by others. If an invention, design, process, product, or device is specified in the Contract Documents for use in the performance of the Work and if, to the actual knowledge of Owner or Engineer, its use is subject to patent rights or copyrights calling for the payment of any license fee or royalty to others, the existence of such rights will be disclosed in the Contract Documents.
- B. To the fullest extent permitted by Laws and Regulations, Owner shall indemnify and hold harmless Contractor, and its officers, directors, members, partners, employees, agents, consultants, and subcontractors, from and against all claims, costs, losses, and damages (including but not limited to all fees and charges of engineers, architects, attorneys, and other professionals, and all court or arbitration or other dispute resolution costs) arising out of or relating to any infringement of patent rights or copyrights incident to the use in the performance of the Work or resulting from the incorporation in the Work of any invention, design, process, product, or device specified in the Contract Documents, but not identified as being subject to payment of any license fee or royalty to others required by patent rights or copyrights.
- C. To the fullest extent permitted by Laws and Regulations, Contractor shall indemnify and hold harmless Owner and Engineer, and the officers, directors, members, partners, employees, agents, consultants and subcontractors of each and any of them, from and against all claims, costs, losses, and damages (including but not limited to all fees and charges of engineers, architects, attorneys, and other professionals and all court or arbitration or other dispute resolution costs) arising out of or relating to any infringement of patent rights or copyrights incident to the use in the performance of the Work or resulting from the incorporation in the Work of any invention, design, process, product, or device not specified in the Contract Documents.

7.09 *Permits*

- A. Unless otherwise provided in the Contract Documents, Contractor shall obtain and pay for all construction permits, licenses, and certificates of occupancy. Owner shall assist Contractor, when necessary, in obtaining such permits and licenses. Contractor shall pay all governmental charges and inspection fees necessary for the prosecution of the Work which are applicable at the time of the submission of Contractor's Bid (or when Contractor became bound under a negotiated contract). Owner shall pay all charges of utility owners for connections for providing permanent service to the Work.

7.10 *Taxes*

- A. Contractor shall pay all sales, consumer, use, and other similar taxes required to be paid by Contractor in accordance with the Laws and Regulations of the place of the Project which are applicable during the performance of the Work.

7.11 *Laws and Regulations*

- A. Contractor shall give all notices required by and shall comply with all Laws and Regulations applicable to the performance of the Work. Neither Owner nor Engineer shall be responsible for monitoring Contractor's compliance with any Laws or Regulations.
- B. If Contractor performs any Work or takes any other action knowing or having reason to know that it is contrary to Laws or Regulations, Contractor shall bear all resulting costs and losses, and shall indemnify and hold harmless Owner and Engineer, and the officers, directors, members, partners, employees, agents, consultants, and subcontractors of each and any of them, from and against all claims, costs, losses, and damages (including but not limited to all fees and charges of engineers, architects, attorneys, and other professionals and all court or arbitration or other dispute resolution costs) arising out of or relating to such Work or other action. It is not Contractor's responsibility to make certain that the Work described in the Contract Documents is in accordance with Laws and Regulations, but this does not relieve Contractor of its obligations under Paragraph 3.03.
- C. Owner or Contractor may give written notice to the other party of any changes after the submission of Contractor's Bid (or after the date when Contractor became bound under a negotiated contract) in Laws or Regulations having an effect on the cost or time of performance of the Work, including but not limited to changes in Laws or Regulations having an effect on procuring permits and on sales, use, value-added, consumption, and other similar taxes. If Owner and Contractor are unable to agree on entitlement to or on the amount or extent, if any, of any adjustment in Contract Price or Contract Times resulting from such changes, then within 30 days of such written notice Contractor may submit a Change Proposal, or Owner may initiate a Claim.

7.12 *Record Documents*

- A. Contractor shall maintain in a safe place at the Site one printed record copy of all Drawings, Specifications, Addenda, Change Orders, Work Change Directives, Field Orders, written interpretations and clarifications, and approved Shop Drawings. Contractor shall keep such record documents in good order and annotate them to show changes made during construction. These record documents, together with all approved Samples, will be available to Engineer for reference. Upon completion of the Work, Contractor shall deliver these record documents to Engineer.

7.13 *Safety and Protection*

- A. Contractor shall be solely responsible for initiating, maintaining, and supervising all safety precautions and programs in connection with the Work. Such responsibility does not relieve Subcontractors of their responsibility for the safety of persons or property in the performance of their work, nor for compliance with applicable safety Laws and Regulations.
- B. Contractor shall designate a qualified and experienced safety representative whose duties and responsibilities are the prevention of Work-related accidents and the maintenance and supervision of safety precautions and programs.
- C. Contractor shall take all necessary precautions for the safety of, and shall provide the necessary protection to prevent damage, injury, or loss to:
 - 1. all persons on the Site or who may be affected by the Work;
 - 2. all the Work and materials and equipment to be incorporated therein, whether in storage on or off the Site; and
 - 3. other property at the Site or adjacent thereto, including trees, shrubs, lawns, walks, pavements, roadways, structures, other work in progress, utilities, and Underground Facilities not designated for removal, relocation, or replacement in the course of construction.
- D. All damage, injury, or loss to any property referred to in Paragraph 7.13.C.2 or 7.13.C.3 caused, directly or indirectly, in whole or in part, by Contractor, any Subcontractor, Supplier, or any other individual or entity directly or indirectly employed by any of them to perform any of the Work, or anyone for whose acts any of them may be liable, shall be remedied by Contractor at its expense (except damage or loss attributable to the fault of Drawings or Specifications or to the acts or omissions of Owner or Engineer or anyone employed by any of them, or anyone for whose acts any of them may be liable, and not attributable, directly or indirectly, in whole or in part, to the fault or negligence of Contractor or any Subcontractor, Supplier, or other individual or entity directly or indirectly employed by any of them).
- E. Contractor shall comply with all applicable Laws and Regulations relating to the safety of persons or property, or to the protection of persons or property from damage, injury, or loss; and shall erect and maintain all necessary safeguards for such safety and protection.
- F. Contractor shall notify Owner; the owners of adjacent property; the owners of Underground Facilities and other utilities (if the identity of such owners is known to Contractor); and other contractors and utility owners performing work at or adjacent to the Site, in writing, when Contractor knows that prosecution of the Work may affect them, and shall cooperate with them in the protection, removal, relocation, and replacement of their property or work in progress.
- G. Contractor shall comply with the applicable requirements of Owner's safety programs, if any. Any Owner's safety programs that are applicable to the Work are identified or included in the Supplementary Conditions or Specifications.
- H. Contractor shall inform Owner and Engineer of the specific requirements of Contractor's safety program with which Owner's and Engineer's employees and representatives must comply while at the Site.

- I. Contractor's duties and responsibilities for safety and protection will continue until all the Work is completed, Engineer has issued a written notice to Owner and Contractor in accordance with Paragraph 15.06.C that the Work is acceptable, and Contractor has left the Site (except as otherwise expressly provided in connection with Substantial Completion).
- J. Contractor's duties and responsibilities for safety and protection will resume whenever Contractor or any Subcontractor or Supplier returns to the Site to fulfill warranty or correction obligations, or to conduct other tasks arising from the Contract Documents.

7.14 *Hazard Communication Programs*

- A. Contractor shall be responsible for coordinating any exchange of safety data sheets (formerly known as material safety data sheets) or other hazard communication information required to be made available to or exchanged between or among employers at the Site in accordance with Laws or Regulations.

7.15 *Emergencies*

- A. In emergencies affecting the safety or protection of persons or the Work or property at the Site or adjacent thereto, Contractor is obligated to act to prevent damage, injury, or loss. Contractor shall give Engineer prompt written notice if Contractor believes that any significant changes in the Work or variations from the Contract Documents have been caused by an emergency, or are required as a result of Contractor's response to an emergency. If Engineer determines that a change in the Contract Documents is required because of an emergency or Contractor's response, a Work Change Directive or Change Order will be issued.

7.16 *Submittals*

A. *Shop Drawing and Sample Requirements*

- 1. Before submitting a Shop Drawing or Sample, Contractor shall:
 - a. review and coordinate the Shop Drawing or Sample with other Shop Drawings and Samples and with the requirements of the Work and the Contract Documents;
 - b. determine and verify:
 - 1) all field measurements, quantities, dimensions, specified performance and design criteria, installation requirements, materials, catalog numbers, and similar information with respect to the Submittal;
 - 2) the suitability of all materials and equipment offered with respect to the indicated application, fabrication, shipping, handling, storage, assembly, and installation pertaining to the performance of the Work; and
 - 3) all information relative to Contractor's responsibilities for means, methods, techniques, sequences, and procedures of construction, and safety precautions and programs incident thereto;
 - c. confirm that the Submittal is complete with respect to all related data included in the Submittal.
- 2. Each Shop Drawing or Sample must bear a stamp or specific written certification that Contractor has satisfied Contractor's obligations under the Contract Documents with respect to Contractor's review of that Submittal, and that Contractor approves the Submittal.

3. With each Shop Drawing or Sample, Contractor shall give Engineer specific written notice of any variations that the Submittal may have from the requirements of the Contract Documents. This notice must be set forth in a written communication separate from the Submittal; and, in addition, in the case of a Shop Drawing by a specific notation made on the Shop Drawing itself.
- B. *Submittal Procedures for Shop Drawings and Samples:* Contractor shall label and submit Shop Drawings and Samples to Engineer for review and approval in accordance with the accepted Schedule of Submittals.
1. *Shop Drawings*
 - a. Contractor shall submit the number of copies required in the Specifications.
 - b. Data shown on the Shop Drawings must be complete with respect to quantities, dimensions, specified performance and design criteria, materials, and similar data to show Engineer the services, materials, and equipment Contractor proposes to provide, and to enable Engineer to review the information for the limited purposes required by Paragraph 7.16.C.
 2. *Samples*
 - a. Contractor shall submit the number of Samples required in the Specifications.
 - b. Contractor shall clearly identify each Sample as to material, Supplier, pertinent data such as catalog numbers, the use for which intended and other data as Engineer may require to enable Engineer to review the Submittal for the limited purposes required by Paragraph 7.16.C.
 3. Where a Shop Drawing or Sample is required by the Contract Documents or the Schedule of Submittals, any related Work performed prior to Engineer's review and approval of the pertinent submittal will be at the sole expense and responsibility of Contractor.
- C. *Engineer's Review of Shop Drawings and Samples*
1. Engineer will provide timely review of Shop Drawings and Samples in accordance with the accepted Schedule of Submittals. Engineer's review and approval will be only to determine if the items covered by the Submittals will, after installation or incorporation in the Work, comply with the requirements of the Contract Documents, and be compatible with the design concept of the completed Project as a functioning whole as indicated by the Contract Documents.
 2. Engineer's review and approval will not extend to means, methods, techniques, sequences, or procedures of construction, or to safety precautions or programs incident thereto.
 3. Engineer's review and approval of a separate item as such will not indicate approval of the assembly in which the item functions.
 4. Engineer's review and approval of a Shop Drawing or Sample will not relieve Contractor from responsibility for any variation from the requirements of the Contract Documents unless Contractor has complied with the requirements of Paragraph 7.16.A.3 and Engineer has given written approval of each such variation by specific written notation thereof incorporated in or accompanying the Shop Drawing or Sample. Engineer will

document any such approved variation from the requirements of the Contract Documents in a Field Order or other appropriate Contract modification.

5. Engineer's review and approval of a Shop Drawing or Sample will not relieve Contractor from responsibility for complying with the requirements of Paragraphs 7.16.A and B.
6. Engineer's review and approval of a Shop Drawing or Sample, or of a variation from the requirements of the Contract Documents, will not, under any circumstances, change the Contract Times or Contract Price, unless such changes are included in a Change Order.
7. Neither Engineer's receipt, review, acceptance, or approval of a Shop Drawing or Sample will result in such item becoming a Contract Document.
8. Contractor shall perform the Work in compliance with the requirements and commitments set forth in approved Shop Drawings and Samples, subject to the provisions of Paragraph 7.16.C.4.

D. Resubmittal Procedures for Shop Drawings and Samples

1. Contractor shall make corrections required by Engineer and shall return the required number of corrected copies of Shop Drawings and submit, as required, new Samples for review and approval. Contractor shall direct specific attention in writing to revisions other than the corrections called for by Engineer on previous Submittals.
2. Contractor shall furnish required Shop Drawing and Sample submittals with sufficient information and accuracy to obtain required approval of an item with no more than two resubmittals. Engineer will record Engineer's time for reviewing a third or subsequent resubmittal of a Shop Drawing or Sample, and Contractor shall be responsible for Engineer's charges to Owner for such time. Owner may impose a set-off against payments due Contractor to secure reimbursement for such charges.
3. If Contractor requests a change of a previously approved Shop Drawing or Sample, Contractor shall be responsible for Engineer's charges to Owner for its review time, and Owner may impose a set-off against payments due Contractor to secure reimbursement for such charges, unless the need for such change is beyond the control of Contractor.

E. Submittals Other than Shop Drawings, Samples, and Owner-Delegated Designs

1. The following provisions apply to all Submittals other than Shop Drawings, Samples, and Owner-delegated designs:
 - a. Contractor shall submit all such Submittals to the Engineer in accordance with the Schedule of Submittals and pursuant to the applicable terms of the Contract Documents.
 - b. Engineer will provide timely review of all such Submittals in accordance with the Schedule of Submittals and return such Submittals with a notation of either Accepted or Not Accepted. Any such Submittal that is not returned within the time established in the Schedule of Submittals will be deemed accepted.
 - c. Engineer's review will be only to determine if the Submittal is acceptable under the requirements of the Contract Documents as to general form and content of the Submittal.

- d. If any such Submittal is not accepted, Contractor shall confer with Engineer regarding the reason for the non-acceptance, and resubmit an acceptable document.
 2. Procedures for the submittal and acceptance of the Progress Schedule, the Schedule of Submittals, and the Schedule of Values are set forth in Paragraphs 2.03, 2.04, and 2.05.
- F. Owner-delegated Designs: Submittals pursuant to Owner-delegated designs are governed by the provisions of Paragraph 7.19.

7.17 Contractor's General Warranty and Guarantee

- A. Contractor warrants and guarantees to Owner that all Work will be in accordance with the Contract Documents and will not be defective. Engineer is entitled to rely on Contractor's warranty and guarantee.
- B. Owner's rights under this warranty and guarantee are in addition to, and are not limited by, Owner's rights under the correction period provisions of Paragraph 15.08. The time in which Owner may enforce its warranty and guarantee rights under this Paragraph 7.17 is limited only by applicable Laws and Regulations restricting actions to enforce such rights; provided, however, that after the end of the correction period under Paragraph 15.08:
1. Owner shall give Contractor written notice of any defective Work within 60 days of the discovery that such Work is defective; and
 2. Such notice will be deemed the start of an event giving rise to a Claim under Paragraph 12.01.B, such that any related Claim must be brought within 30 days of the notice.
- C. Contractor's warranty and guarantee hereunder excludes defects or damage caused by:
1. abuse, or improper modification, maintenance, or operation, by persons other than Contractor, Subcontractors, Suppliers, or any other individual or entity for whom Contractor is responsible; or
 2. normal wear and tear under normal usage.
- D. Contractor's obligation to perform and complete the Work in accordance with the Contract Documents is absolute. None of the following will constitute an acceptance of Work that is not in accordance with the Contract Documents, a release of Contractor's obligation to perform the Work in accordance with the Contract Documents, or a release of Owner's warranty and guarantee rights under this Paragraph 7.17:
1. Observations by Engineer;
 2. Recommendation by Engineer or payment by Owner of any progress or final payment;
 3. The issuance of a certificate of Substantial Completion by Engineer or any payment related thereto by Owner;
 4. Use or occupancy of the Work or any part thereof by Owner;
 5. Any review and approval of a Shop Drawing or Sample submittal;
 6. The issuance of a notice of acceptability by Engineer;
 7. The end of the correction period established in Paragraph 15.08;
 8. Any inspection, test, or approval by others; or

9. Any correction of defective Work by Owner.
- E. If the Contract requires the Contractor to accept the assignment of a contract entered into by Owner, then the specific warranties, guarantees, and correction obligations contained in the assigned contract will govern with respect to Contractor's performance obligations to Owner for the Work described in the assigned contract.

7.18 *Indemnification*

- A. To the fullest extent permitted by Laws and Regulations, and in addition to any other obligations of Contractor under the Contract or otherwise, Contractor shall indemnify and hold harmless Owner and Engineer, and the officers, directors, members, partners, employees, agents, consultants and subcontractors of each and any of them, from losses, damages, costs, and judgments (including but not limited to all fees and charges of engineers, architects, attorneys, and other professionals, and all court or arbitration or other dispute resolution costs) arising from third-party claims or actions relating to or resulting from the performance or furnishing of the Work, provided that any such claim, action, loss, cost, judgment or damage is attributable to bodily injury, sickness, disease, or death, or to damage to or destruction of tangible property (other than the Work itself), including the loss of use resulting therefrom, but only to the extent caused by any negligent act or omission of Contractor, any Subcontractor, any Supplier, or any individual or entity directly or indirectly employed by any of them to perform any of the Work, or anyone for whose acts any of them may be liable.
- B. In any and all claims against Owner or Engineer, or any of their officers, directors, members, partners, employees, agents, consultants, or subcontractors, by any employee (or the survivor or personal representative of such employee) of Contractor, any Subcontractor, any Supplier, or any individual or entity directly or indirectly employed by any of them to perform any of the Work, or anyone for whose acts any of them may be liable, the indemnification obligation under Paragraph 7.18.A will not be limited in any way by any limitation on the amount or type of damages, compensation, or benefits payable by or for Contractor or any such Subcontractor, Supplier, or other individual or entity under workers' compensation acts, disability benefit acts, or other employee benefit acts.

7.19 *Delegation of Professional Design Services*

- A. Owner may require Contractor to provide professional design services for a portion of the Work by express delegation in the Contract Documents. Such delegation will specify the performance and design criteria that such services must satisfy, and the Submittals that Contractor must furnish to Engineer with respect to the Owner-delegated design.
- B. Contractor shall cause such Owner-delegated professional design services to be provided pursuant to the professional standard of care by a properly licensed design professional, whose signature and seal must appear on all drawings, calculations, specifications, certifications, and Submittals prepared by such design professional. Such design professional must issue all certifications of design required by Laws and Regulations.
- C. If a Shop Drawing or other Submittal related to the Owner-delegated design is prepared by Contractor, a Subcontractor, or others for submittal to Engineer, then such Shop Drawing or other Submittal must bear the written approval of Contractor's design professional when submitted by Contractor to Engineer.

- D. Owner and Engineer shall be entitled to rely upon the adequacy, accuracy, and completeness of the services, certifications, and approvals performed or provided by the design professionals retained or employed by Contractor under an Owner-delegated design, subject to the professional standard of care and the performance and design criteria stated in the Contract Documents.
- E. Pursuant to this Paragraph 7.19, Engineer's review, approval, and other determinations regarding design drawings, calculations, specifications, certifications, and other Submittals furnished by Contractor pursuant to an Owner-delegated design will be only for the following limited purposes:
 - 1. Checking for conformance with the requirements of this Paragraph 7.19;
 - 2. Confirming that Contractor (through its design professionals) has used the performance and design criteria specified in the Contract Documents; and
 - 3. Establishing that the design furnished by Contractor is consistent with the design concept expressed in the Contract Documents.
- F. Contractor shall not be responsible for the adequacy of performance or design criteria specified by Owner or Engineer.
- G. Contractor is not required to provide professional services in violation of applicable Laws and Regulations.

ARTICLE 8—OTHER WORK AT THE SITE

8.01 *Other Work*

- A. In addition to and apart from the Work under the Contract Documents, the Owner may perform other work at or adjacent to the Site. Such other work may be performed by Owner's employees, or through contracts between the Owner and third parties. Owner may also arrange to have third-party utility owners perform work on their utilities and facilities at or adjacent to the Site.
- B. If Owner performs other work at or adjacent to the Site with Owner's employees, or through contracts for such other work, then Owner shall give Contractor written notice thereof prior to starting any such other work. If Owner has advance information regarding the start of any third-party utility work that Owner has arranged to take place at or adjacent to the Site, Owner shall provide such information to Contractor.
- C. Contractor shall afford proper and safe access to the Site to each contractor that performs such other work, each utility owner performing other work, and Owner, if Owner is performing other work with Owner's employees, and provide a reasonable opportunity for the introduction and storage of materials and equipment and the execution of such other work.
- D. Contractor shall do all cutting, fitting, and patching of the Work that may be required to properly connect or otherwise make its several parts come together and properly integrate with such other work. Contractor shall not endanger any work of others by cutting, excavating, or otherwise altering such work; provided, however, that Contractor may cut or alter others' work with the written consent of Engineer and the others whose work will be affected.

- E. If the proper execution or results of any part of Contractor's Work depends upon work performed by others, Contractor shall inspect such other work and promptly report to Engineer in writing any delays, defects, or deficiencies in such other work that render it unavailable or unsuitable for the proper execution and results of Contractor's Work. Contractor's failure to so report will constitute an acceptance of such other work as fit and proper for integration with Contractor's Work except for latent defects and deficiencies in such other work.
- F. The provisions of this article are not applicable to work that is performed by third-party utilities or other third-party entities without a contract with Owner, or that is performed without having been arranged by Owner. If such work occurs, then any related delay, disruption, or interference incurred by Contractor is governed by the provisions of Paragraph 4.05.C.3.

8.02 *Coordination*

- A. If Owner intends to contract with others for the performance of other work at or adjacent to the Site, to perform other work at or adjacent to the Site with Owner's employees, or to arrange to have utility owners perform work at or adjacent to the Site, the following will be set forth in the Supplementary Conditions or provided to Contractor prior to the start of any such other work:
 - 1. The identity of the individual or entity that will have authority and responsibility for coordination of the activities among the various contractors;
 - 2. An itemization of the specific matters to be covered by such authority and responsibility; and
 - 3. The extent of such authority and responsibilities.
- B. Unless otherwise provided in the Supplementary Conditions, Owner shall have sole authority and responsibility for such coordination.

8.03 *Legal Relationships*

- A. If, in the course of performing other work for Owner at or adjacent to the Site, the Owner's employees, any other contractor working for Owner, or any utility owner that Owner has arranged to perform work, causes damage to the Work or to the property of Contractor or its Subcontractors, or delays, disrupts, interferes with, or increases the scope or cost of the performance of the Work, through actions or inaction, then Contractor shall be entitled to an equitable adjustment in the Contract Price or the Contract Times. Contractor must submit any Change Proposal seeking an equitable adjustment in the Contract Price or the Contract Times under this paragraph within 30 days of the damaging, delaying, disrupting, or interfering event. The entitlement to, and extent of, any such equitable adjustment will take into account information (if any) regarding such other work that was provided to Contractor in the Contract Documents prior to the submittal of the Bid or the final negotiation of the terms of the Contract, and any remedies available to Contractor under Laws or Regulations concerning utility action or inaction. When applicable, any such equitable adjustment in Contract Price will be conditioned on Contractor assigning to Owner all Contractor's rights against such other contractor or utility owner with respect to the damage, delay, disruption, or interference that is the subject of the adjustment. Contractor's entitlement to an adjustment of the Contract Times or Contract Price is subject to the provisions of Paragraphs 4.05.D and 4.05.E.

- B. Contractor shall take reasonable and customary measures to avoid damaging, delaying, disrupting, or interfering with the work of Owner, any other contractor, or any utility owner performing other work at or adjacent to the Site.
 - 1. If Contractor fails to take such measures and as a result damages, delays, disrupts, or interferes with the work of any such other contractor or utility owner, then Owner may impose a set-off against payments due Contractor, and assign to such other contractor or utility owner the Owner's contractual rights against Contractor with respect to the breach of the obligations set forth in this Paragraph 8.03.B.
 - 2. When Owner is performing other work at or adjacent to the Site with Owner's employees, Contractor shall be liable to Owner for damage to such other work, and for the reasonable direct delay, disruption, and interference costs incurred by Owner as a result of Contractor's failure to take reasonable and customary measures with respect to Owner's other work. In response to such damage, delay, disruption, or interference, Owner may impose a set-off against payments due Contractor.
- C. If Contractor damages, delays, disrupts, or interferes with the work of any other contractor, or any utility owner performing other work at or adjacent to the Site, through Contractor's failure to take reasonable and customary measures to avoid such impacts, or if any claim arising out of Contractor's actions, inactions, or negligence in performance of the Work at or adjacent to the Site is made by any such other contractor or utility owner against Contractor, Owner, or Engineer, then Contractor shall (1) promptly attempt to settle the claim as to all parties through negotiations with such other contractor or utility owner, or otherwise resolve the claim by arbitration or other dispute resolution proceeding or at law, and (2) indemnify and hold harmless Owner and Engineer, and the officers, directors, members, partners, employees, agents, consultants and subcontractors of each and any of them from and against any such claims, and against all costs, losses, and damages (including but not limited to all fees and charges of engineers, architects, attorneys, and other professionals and all court or arbitration or other dispute resolution costs) arising out of or relating to such damage, delay, disruption, or interference.

ARTICLE 9—OWNER'S RESPONSIBILITIES

9.01 *Communications to Contractor*

- A. Except as otherwise provided in these General Conditions, Owner shall issue all communications to Contractor through Engineer.

9.02 *Replacement of Engineer*

- A. Owner may at its discretion appoint an engineer to replace Engineer, provided Contractor makes no reasonable objection to the replacement engineer. The replacement engineer's status under the Contract Documents will be that of the former Engineer.

9.03 *Furnish Data*

- A. Owner shall promptly furnish the data required of Owner under the Contract Documents.

9.04 *Pay When Due*

- A. Owner shall make payments to Contractor when they are due as provided in the Agreement.

- 9.05 *Lands and Easements; Reports, Tests, and Drawings*
- A. Owner's duties with respect to providing lands and easements are set forth in Paragraph 5.01.
 - B. Owner's duties with respect to providing engineering surveys to establish reference points are set forth in Paragraph 4.03.
 - C. Article 5 refers to Owner's identifying and making available to Contractor copies of reports of explorations and tests of conditions at the Site, and drawings of physical conditions relating to existing surface or subsurface structures at the Site.
- 9.06 *Insurance*
- A. Owner's responsibilities, if any, with respect to purchasing and maintaining liability and property insurance are set forth in Article 6.
- 9.07 *Change Orders*
- A. Owner's responsibilities with respect to Change Orders are set forth in Article 11.
- 9.08 *Inspections, Tests, and Approvals*
- A. Owner's responsibility with respect to certain inspections, tests, and approvals is set forth in Paragraph 14.02.B.
- 9.09 *Limitations on Owner's Responsibilities*
- A. The Owner shall not supervise, direct, or have control or authority over, nor be responsible for, Contractor's means, methods, techniques, sequences, or procedures of construction, or the safety precautions and programs incident thereto, or for any failure of Contractor to comply with Laws and Regulations applicable to the performance of the Work. Owner will not be responsible for Contractor's failure to perform the Work in accordance with the Contract Documents.
- 9.10 *Undisclosed Hazardous Environmental Condition*
- A. Owner's responsibility in respect to an undisclosed Hazardous Environmental Condition is set forth in Paragraph 5.06.
- 9.11 *Evidence of Financial Arrangements*
- A. Upon request of Contractor, Owner shall furnish Contractor reasonable evidence that financial arrangements have been made to satisfy Owner's obligations under the Contract (including obligations under proposed changes in the Work).
- 9.12 *Safety Programs*
- A. While at the Site, Owner's employees and representatives shall comply with the specific applicable requirements of Contractor's safety programs of which Owner has been informed.
 - B. Owner shall furnish copies of any applicable Owner safety programs to Contractor.

ARTICLE 10—ENGINEER’S STATUS DURING CONSTRUCTION

10.01 *Owner’s Representative*

- A. Engineer will be Owner’s representative during the construction period. The duties and responsibilities and the limitations of authority of Engineer as Owner’s representative during construction are set forth in the Contract.

10.02 *Visits to Site*

- A. Engineer will make visits to the Site at intervals appropriate to the various stages of construction as Engineer deems necessary in order to observe, as an experienced and qualified design professional, the progress that has been made and the quality of the various aspects of Contractor’s executed Work. Based on information obtained during such visits and observations, Engineer, for the benefit of Owner, will determine, in general, if the Work is proceeding in accordance with the Contract Documents. Engineer will not be required to make exhaustive or continuous inspections on the Site to check the quality or quantity of the Work. Engineer’s efforts will be directed toward providing for Owner a greater degree of confidence that the completed Work will conform generally to the Contract Documents. On the basis of such visits and observations, Engineer will keep Owner informed of the progress of the Work and will endeavor to guard Owner against defective Work.
- B. Engineer’s visits and observations are subject to all the limitations on Engineer’s authority and responsibility set forth in Paragraph 10.07. Particularly, but without limitation, during or as a result of Engineer’s visits or observations of Contractor’s Work, Engineer will not supervise, direct, control, or have authority over or be responsible for Contractor’s means, methods, techniques, sequences, or procedures of construction, or the safety precautions and programs incident thereto, or for any failure of Contractor to comply with Laws and Regulations applicable to the performance of the Work.

10.03 *Resident Project Representative*

- A. If Owner and Engineer have agreed that Engineer will furnish a Resident Project Representative to represent Engineer at the Site and assist Engineer in observing the progress and quality of the Work, then the authority and responsibilities of any such Resident Project Representative will be as provided in the Supplementary Conditions, and limitations on the responsibilities thereof will be as provided in the Supplementary Conditions and in Paragraph 10.07.
- B. If Owner designates an individual or entity who is not Engineer’s consultant, agent, or employee to represent Owner at the Site, then the responsibilities and authority of such individual or entity will be as provided in the Supplementary Conditions.

10.04 *Engineer’s Authority*

- A. Engineer has the authority to reject Work in accordance with Article 14.
- B. Engineer’s authority as to Submittals is set forth in Paragraph 7.16.
- C. Engineer’s authority as to design drawings, calculations, specifications, certifications and other Submittals from Contractor in response to Owner’s delegation (if any) to Contractor of professional design services, is set forth in Paragraph 7.19.
- D. Engineer’s authority as to changes in the Work is set forth in Article 11.

E. Engineer's authority as to Applications for Payment is set forth in Article 15.

10.05 *Determinations for Unit Price Work*

A. Engineer will determine the actual quantities and classifications of Unit Price Work performed by Contractor as set forth in Paragraph 13.03.

10.06 *Decisions on Requirements of Contract Documents and Acceptability of Work*

A. Engineer will render decisions regarding the requirements of the Contract Documents, and judge the acceptability of the Work, pursuant to the specific procedures set forth herein for initial interpretations, Change Proposals, and acceptance of the Work. In rendering such decisions and judgments, Engineer will not show partiality to Owner or Contractor, and will not be liable to Owner, Contractor, or others in connection with any proceedings, interpretations, decisions, or judgments conducted or rendered in good faith.

10.07 *Limitations on Engineer's Authority and Responsibilities*

A. Neither Engineer's authority or responsibility under this Article 10 or under any other provision of the Contract, nor any decision made by Engineer in good faith either to exercise or not exercise such authority or responsibility or the undertaking, exercise, or performance of any authority or responsibility by Engineer, will create, impose, or give rise to any duty in contract, tort, or otherwise owed by Engineer to Contractor, any Subcontractor, any Supplier, any other individual or entity, or to any surety for or employee or agent of any of them.

B. Engineer will not supervise, direct, control, or have authority over or be responsible for Contractor's means, methods, techniques, sequences, or procedures of construction, or the safety precautions and programs incident thereto, or for any failure of Contractor to comply with Laws and Regulations applicable to the performance of the Work. Engineer will not be responsible for Contractor's failure to perform the Work in accordance with the Contract Documents.

C. Engineer will not be responsible for the acts or omissions of Contractor or of any Subcontractor, any Supplier, or of any other individual or entity performing any of the Work.

D. Engineer's review of the final Application for Payment and accompanying documentation, and all maintenance and operating instructions, schedules, guarantees, bonds, certificates of inspection, tests and approvals, and other documentation required to be delivered by Contractor under Paragraph 15.06.A, will only be to determine generally that their content complies with the requirements of, and in the case of certificates of inspections, tests, and approvals, that the results certified indicate compliance with the Contract Documents.

E. The limitations upon authority and responsibility set forth in this Paragraph 10.07 also apply to the Resident Project Representative, if any.

10.08 *Compliance with Safety Program*

A. While at the Site, Engineer's employees and representatives will comply with the specific applicable requirements of Owner's and Contractor's safety programs of which Engineer has been informed.

ARTICLE 11—CHANGES TO THE CONTRACT

11.01 *Amending and Supplementing the Contract*

- A. The Contract may be amended or supplemented by a Change Order, a Work Change Directive, or a Field Order.
- B. If an amendment or supplement to the Contract includes a change in the Contract Price or the Contract Times, such amendment or supplement must be set forth in a Change Order.
- C. All changes to the Contract that involve (1) the performance or acceptability of the Work, (2) the design (as set forth in the Drawings, Specifications, or otherwise), or (3) other engineering or technical matters, must be supported by Engineer's recommendation. Owner and Contractor may amend other terms and conditions of the Contract without the recommendation of the Engineer.

11.02 *Change Orders*

- A. Owner and Contractor shall execute appropriate Change Orders covering:
 - 1. Changes in Contract Price or Contract Times which are agreed to by the parties, including any undisputed sum or amount of time for Work actually performed in accordance with a Work Change Directive;
 - 2. Changes in Contract Price resulting from an Owner set-off, unless Contractor has duly contested such set-off;
 - 3. Changes in the Work which are: (a) ordered by Owner pursuant to Paragraph 11.05, (b) required because of Owner's acceptance of defective Work under Paragraph 14.04 or Owner's correction of defective Work under Paragraph 14.07, or (c) agreed to by the parties, subject to the need for Engineer's recommendation if the change in the Work involves the design (as set forth in the Drawings, Specifications, or otherwise) or other engineering or technical matters; and
 - 4. Changes that embody the substance of any final and binding results under: Paragraph 11.03.B, resolving the impact of a Work Change Directive; Paragraph 11.09, concerning Change Proposals; Article 12, Claims; Paragraph 13.02.D, final adjustments resulting from allowances; Paragraph 13.03.D, final adjustments relating to determination of quantities for Unit Price Work; and similar provisions.
- B. If Owner or Contractor refuses to execute a Change Order that is required to be executed under the terms of Paragraph 11.02.A, it will be deemed to be of full force and effect, as if fully executed.

11.03 *Work Change Directives*

- A. A Work Change Directive will not change the Contract Price or the Contract Times but is evidence that the parties expect that the modification ordered or documented by a Work Change Directive will be incorporated in a subsequently issued Change Order, following negotiations by the parties as to the Work Change Directive's effect, if any, on the Contract Price and Contract Times; or, if negotiations are unsuccessful, by a determination under the terms of the Contract Documents governing adjustments, expressly including Paragraph 11.07 regarding change of Contract Price.

- B. If Owner has issued a Work Change Directive and:
 - 1. Contractor believes that an adjustment in Contract Times or Contract Price is necessary, then Contractor shall submit any Change Proposal seeking such an adjustment no later than 30 days after the completion of the Work set out in the Work Change Directive.
 - 2. Owner believes that an adjustment in Contract Times or Contract Price is necessary, then Owner shall submit any Claim seeking such an adjustment no later than 60 days after issuance of the Work Change Directive.

11.04 *Field Orders*

- A. Engineer may authorize minor changes in the Work if the changes do not involve an adjustment in the Contract Price or the Contract Times and are compatible with the design concept of the completed Project as a functioning whole as indicated by the Contract Documents. Such changes will be accomplished by a Field Order and will be binding on Owner and also on Contractor, which shall perform the Work involved promptly.
- B. If Contractor believes that a Field Order justifies an adjustment in the Contract Price or Contract Times, then before proceeding with the Work at issue, Contractor shall submit a Change Proposal as provided herein.

11.05 *Owner-Authorized Changes in the Work*

- A. Without invalidating the Contract and without notice to any surety, Owner may, at any time or from time to time, order additions, deletions, or revisions in the Work. Changes involving the design (as set forth in the Drawings, Specifications, or otherwise) or other engineering or technical matters will be supported by Engineer's recommendation.
- B. Such changes in the Work may be accomplished by a Change Order, if Owner and Contractor have agreed as to the effect, if any, of the changes on Contract Times or Contract Price; or by a Work Change Directive. Upon receipt of any such document, Contractor shall promptly proceed with the Work involved; or, in the case of a deletion in the Work, promptly cease construction activities with respect to such deleted Work. Added or revised Work must be performed under the applicable conditions of the Contract Documents.
- C. Nothing in this Paragraph 11.05 obligates Contractor to undertake work that Contractor reasonably concludes cannot be performed in a manner consistent with Contractor's safety obligations under the Contract Documents or Laws and Regulations.

11.06 *Unauthorized Changes in the Work*

- A. Contractor shall not be entitled to an increase in the Contract Price or an extension of the Contract Times with respect to any work performed that is not required by the Contract Documents, as amended, modified, or supplemented, except in the case of an emergency as provided in Paragraph 7.15 or in the case of uncovering Work as provided in Paragraph 14.05.C.2.

11.07 *Change of Contract Price*

- A. The Contract Price may only be changed by a Change Order. Any Change Proposal for an adjustment in the Contract Price must comply with the provisions of Paragraph 11.09. Any Claim for an adjustment of Contract Price must comply with the provisions of Article 12.
- B. An adjustment in the Contract Price will be determined as follows:

1. Where the Work involved is covered by unit prices contained in the Contract Documents, then by application of such unit prices to the quantities of the items involved (subject to the provisions of Paragraph 13.03);
 2. Where the Work involved is not covered by unit prices contained in the Contract Documents, then by a mutually agreed lump sum (which may include an allowance for overhead and profit not necessarily in accordance with Paragraph 11.07.C.2); or
 3. Where the Work involved is not covered by unit prices contained in the Contract Documents and the parties do not reach mutual agreement to a lump sum, then on the basis of the Cost of the Work (determined as provided in Paragraph 13.01) plus a Contractor's fee for overhead and profit (determined as provided in Paragraph 11.07.C).
- C. *Contractor's Fee:* When applicable, the Contractor's fee for overhead and profit will be determined as follows:
1. A mutually acceptable fixed fee; or
 2. If a fixed fee is not agreed upon, then a fee based on the following percentages of the various portions of the Cost of the Work:
 - a. For costs incurred under Paragraphs 13.01.B.1 and 13.01.B.2, the Contractor's fee will be 15 percent;
 - b. For costs incurred under Paragraph 13.01.B.3, the Contractor's fee will be 5 percent;
 - c. Where one or more tiers of subcontracts are on the basis of Cost of the Work plus a fee and no fixed fee is agreed upon, the intent of Paragraphs 11.07.C.2.a and 11.07.C.2.b is that the Contractor's fee will be based on: (1) a fee of 15 percent of the costs incurred under Paragraphs 13.01.B.1 and 13.01.B.2 by the Subcontractor that actually performs the Work, at whatever tier, and (2) with respect to Contractor itself and to any Subcontractors of a tier higher than that of the Subcontractor that actually performs the Work, a fee of 5 percent of the amount (fee plus underlying costs incurred) attributable to the next lower tier Subcontractor; provided, however, that for any such subcontracted Work the maximum total fee to be paid by Owner will be no greater than 27 percent of the costs incurred by the Subcontractor that actually performs the Work;
 - d. No fee will be payable on the basis of costs itemized under Paragraphs 13.01.B.4, 13.01.B.5, and 13.01.C;
 - e. The amount of credit to be allowed by Contractor to Owner for any change which results in a net decrease in Cost of the Work will be the amount of the actual net decrease in Cost of the Work and a deduction of an additional amount equal to 5 percent of such actual net decrease in Cost of the Work; and
 - f. When both additions and credits are involved in any one change or Change Proposal, the adjustment in Contractor's fee will be computed by determining the sum of the costs in each of the cost categories in Paragraph 13.01.B (specifically, payroll costs, Paragraph 13.01.B.1; incorporated materials and equipment costs, Paragraph 13.01.B.2; Subcontract costs, Paragraph 13.01.B.3; special consultants costs, Paragraph 13.01.B.4; and other costs, Paragraph 13.01.B.5) and applying to each such cost category sum the appropriate fee from Paragraphs 11.07.C.2.a through 11.07.C.2.e, inclusive.

11.08 *Change of Contract Times*

- A. The Contract Times may only be changed by a Change Order. Any Change Proposal for an adjustment in the Contract Times must comply with the provisions of Paragraph 11.09. Any Claim for an adjustment in the Contract Times must comply with the provisions of Article 12.
- B. Delay, disruption, and interference in the Work, and any related changes in Contract Times, are addressed in and governed by Paragraph 4.05.

11.09 *Change Proposals*

A. *Purpose and Content:* Contractor shall submit a Change Proposal to Engineer to request an adjustment in the Contract Times or Contract Price; contest an initial decision by Engineer concerning the requirements of the Contract Documents or relating to the acceptability of the Work under the Contract Documents; challenge a set-off against payment due; or seek other relief under the Contract. The Change Proposal will specify any proposed change in Contract Times or Contract Price, or other proposed relief, and explain the reason for the proposed change, with citations to any governing or applicable provisions of the Contract Documents. Each Change Proposal will address only one issue, or a set of closely related issues.

B. *Change Proposal Procedures*

1. *Submittal:* Contractor shall submit each Change Proposal to Engineer within 30 days after the start of the event giving rise thereto, or after such initial decision.
2. *Supporting Data:* The Contractor shall submit supporting data, including the proposed change in Contract Price or Contract Time (if any), to the Engineer and Owner within 15 days after the submittal of the Change Proposal.
 - a. Change Proposals based on or related to delay, interruption, or interference must comply with the provisions of Paragraphs 4.05.D and 4.05.E.
 - b. Change proposals related to a change of Contract Price must include full and detailed accounts of materials incorporated into the Work and labor and equipment used for the subject Work.

The supporting data must be accompanied by a written statement that the supporting data are accurate and complete, and that any requested time or price adjustment is the entire adjustment to which Contractor believes it is entitled as a result of said event.

3. *Engineer's Initial Review:* Engineer will advise Owner regarding the Change Proposal, and consider any comments or response from Owner regarding the Change Proposal. If in its discretion Engineer concludes that additional supporting data is needed before conducting a full review and making a decision regarding the Change Proposal, then Engineer may request that Contractor submit such additional supporting data by a date specified by Engineer, prior to Engineer beginning its full review of the Change Proposal.
4. *Engineer's Full Review and Action on the Change Proposal:* Upon receipt of Contractor's supporting data (including any additional data requested by Engineer), Engineer will conduct a full review of each Change Proposal and, within 30 days after such receipt of the Contractor's supporting data, either approve the Change Proposal in whole, deny it in whole, or approve it in part and deny it in part. Such actions must be in writing, with a copy provided to Owner and Contractor. If Engineer does not take action on the Change

Proposal within 30 days, then either Owner or Contractor may at any time thereafter submit a letter to the other party indicating that as a result of Engineer's inaction the Change Proposal is deemed denied, thereby commencing the time for appeal of the denial under Article 12.

5. *Binding Decision*: Engineer's decision is final and binding upon Owner and Contractor, unless Owner or Contractor appeals the decision by filing a Claim under Article 12.
- C. *Resolution of Certain Change Proposals*: If the Change Proposal does not involve the design (as set forth in the Drawings, Specifications, or otherwise), the acceptability of the Work, or other engineering or technical matters, then Engineer will notify the parties in writing that the Engineer is unable to resolve the Change Proposal. For purposes of further resolution of such a Change Proposal, such notice will be deemed a denial, and Contractor may choose to seek resolution under the terms of Article 12.
- D. *Post-Completion*: Contractor shall not submit any Change Proposals after Engineer issues a written recommendation of final payment pursuant to Paragraph 15.06.B.

11.10 *Notification to Surety*

- A. If the provisions of any bond require notice to be given to a surety of any change affecting the general scope of the Work or the provisions of the Contract Documents (including, but not limited to, Contract Price or Contract Times), the giving of any such notice will be Contractor's responsibility. The amount of each applicable bond will be adjusted to reflect the effect of any such change.

ARTICLE 12—CLAIMS

12.01 *Claims*

- A. *Claims Process*: The following disputes between Owner and Contractor are subject to the Claims process set forth in this article:
 1. Appeals by Owner or Contractor of Engineer's decisions regarding Change Proposals;
 2. Owner demands for adjustments in the Contract Price or Contract Times, or other relief under the Contract Documents;
 3. Disputes that Engineer has been unable to address because they do not involve the design (as set forth in the Drawings, Specifications, or otherwise), the acceptability of the Work, or other engineering or technical matters; and
 4. Subject to the waiver provisions of Paragraph 15.07, any dispute arising after Engineer has issued a written recommendation of final payment pursuant to Paragraph 15.06.B.
- B. *Submittal of Claim*: The party submitting a Claim shall deliver it directly to the other party to the Contract promptly (but in no event later than 30 days) after the start of the event giving rise thereto; in the case of appeals regarding Change Proposals within 30 days of the decision under appeal. The party submitting the Claim shall also furnish a copy to the Engineer, for its information only. The responsibility to substantiate a Claim rests with the party making the Claim. In the case of a Claim by Contractor seeking an increase in the Contract Times or Contract Price, Contractor shall certify that the Claim is made in good faith, that the supporting data are accurate and complete, and that to the best of Contractor's knowledge

and belief the amount of time or money requested accurately reflects the full amount to which Contractor is entitled.

- C. *Review and Resolution*: The party receiving a Claim shall review it thoroughly, giving full consideration to its merits. The two parties shall seek to resolve the Claim through the exchange of information and direct negotiations. The parties may extend the time for resolving the Claim by mutual agreement. All actions taken on a Claim will be stated in writing and submitted to the other party, with a copy to Engineer.
- D. *Mediation*
 - 1. At any time after initiation of a Claim, Owner and Contractor may mutually agree to mediation of the underlying dispute. The agreement to mediate will stay the Claim submittal and response process.
 - 2. If Owner and Contractor agree to mediation, then after 60 days from such agreement, either Owner or Contractor may unilaterally terminate the mediation process, and the Claim submittal and decision process will resume as of the date of the termination. If the mediation proceeds but is unsuccessful in resolving the dispute, the Claim submittal and decision process will resume as of the date of the conclusion of the mediation, as determined by the mediator.
 - 3. Owner and Contractor shall each pay one-half of the mediator's fees and costs.
- E. *Partial Approval*: If the party receiving a Claim approves the Claim in part and denies it in part, such action will be final and binding unless within 30 days of such action the other party invokes the procedure set forth in Article 17 for final resolution of disputes.
- F. *Denial of Claim*: If efforts to resolve a Claim are not successful, the party receiving the Claim may deny it by giving written notice of denial to the other party. If the receiving party does not take action on the Claim within 90 days, then either Owner or Contractor may at any time thereafter submit a letter to the other party indicating that as a result of the inaction, the Claim is deemed denied, thereby commencing the time for appeal of the denial. A denial of the Claim will be final and binding unless within 30 days of the denial the other party invokes the procedure set forth in Article 17 for the final resolution of disputes.
- G. *Final and Binding Results*: If the parties reach a mutual agreement regarding a Claim, whether through approval of the Claim, direct negotiations, mediation, or otherwise; or if a Claim is approved in part and denied in part, or denied in full, and such actions become final and binding; then the results of the agreement or action on the Claim will be incorporated in a Change Order or other written document to the extent they affect the Contract, including the Work, the Contract Times, or the Contract Price.

ARTICLE 13—COST OF THE WORK; ALLOWANCES; UNIT PRICE WORK

13.01 *Cost of the Work*

- A. *Purposes for Determination of Cost of the Work*: The term Cost of the Work means the sum of all costs necessary for the proper performance of the Work at issue, as further defined below. The provisions of this Paragraph 13.01 are used for two distinct purposes:
 - 1. To determine Cost of the Work when Cost of the Work is a component of the Contract Price, under cost-plus-fee, time-and-materials, or other cost-based terms; or

2. When needed to determine the value of a Change Order, Change Proposal, Claim, set-off, or other adjustment in Contract Price. When the value of any such adjustment is determined on the basis of Cost of the Work, Contractor is entitled only to those additional or incremental costs required because of the change in the Work or because of the event giving rise to the adjustment.
- B. *Costs Included:* Except as otherwise may be agreed to in writing by Owner, costs included in the Cost of the Work will be in amounts no higher than those commonly incurred in the locality of the Project, will not include any of the costs itemized in Paragraph 13.01.C, and will include only the following items:
1. Payroll costs for employees in the direct employ of Contractor in the performance of the Work under schedules of job classifications agreed upon by Owner and Contractor in advance of the subject Work. Such employees include, without limitation, superintendents, foremen, safety managers, safety representatives, and other personnel employed full time on the Work. Payroll costs for employees not employed full time on the Work will be apportioned on the basis of their time spent on the Work. Payroll costs include, but are not limited to, salaries and wages plus the cost of fringe benefits, which include social security contributions, unemployment, excise, and payroll taxes, workers' compensation, health and retirement benefits, sick leave, and vacation and holiday pay applicable thereto. The expenses of performing Work outside of regular working hours, on Saturday, Sunday, or legal holidays, will be included in the above to the extent authorized by Owner.
 2. Cost of all materials and equipment furnished and incorporated in the Work, including costs of transportation and storage thereof, and Suppliers' field services required in connection therewith. All cash discounts accrue to Contractor unless Owner deposits funds with Contractor with which to make payments, in which case the cash discounts will accrue to Owner. All trade discounts, rebates, and refunds and returns from sale of surplus materials and equipment will accrue to Owner, and Contractor shall make provisions so that they may be obtained.
 3. Payments made by Contractor to Subcontractors for Work performed by Subcontractors. If required by Owner, Contractor shall obtain competitive bids from subcontractors acceptable to Owner and Contractor and shall deliver such bids to Owner, which will then determine, with the advice of Engineer, which bids, if any, will be acceptable. If any subcontract provides that the Subcontractor is to be paid on the basis of Cost of the Work plus a fee, the Subcontractor's Cost of the Work and fee will be determined in the same manner as Contractor's Cost of the Work and fee as provided in this Paragraph 13.01.
 4. Costs of special consultants (including but not limited to engineers, architects, testing laboratories, surveyors, attorneys, and accountants) employed or retained for services specifically related to the Work.
 5. Other costs consisting of the following:
 - a. The proportion of necessary transportation, travel, and subsistence expenses of Contractor's employees incurred in discharge of duties connected with the Work.
 - b. Cost, including transportation and maintenance, of all materials, supplies, equipment, machinery, appliances, office, and temporary facilities at the Site, which are

consumed in the performance of the Work, and cost, less market value, of such items used but not consumed which remain the property of Contractor.

- 1) In establishing included costs for materials such as scaffolding, plating, or sheeting, consideration will be given to the actual or the estimated life of the material for use on other projects; or rental rates may be established on the basis of purchase or salvage value of such items, whichever is less. Contractor will not be eligible for compensation for such items in an amount that exceeds the purchase cost of such item.

c. *Construction Equipment Rental*

- 1) Rentals of all construction equipment and machinery, and the parts thereof, in accordance with rental agreements approved by Owner as to price (including any surcharge or special rates applicable to overtime use of the construction equipment or machinery), and the costs of transportation, loading, unloading, assembly, dismantling, and removal thereof. All such costs will be in accordance with the terms of said rental agreements. The rental of any such equipment, machinery, or parts must cease when the use thereof is no longer necessary for the Work.
- 2) Costs for equipment and machinery owned by Contractor or a Contractor-related entity will be paid at a rate shown for such equipment in the equipment rental rate book specified in the Supplementary Conditions. An hourly rate will be computed by dividing the monthly rates by 176. These computed rates will include all operating costs.
- 3) With respect to Work that is the result of a Change Order, Change Proposal, Claim, set-off, or other adjustment in Contract Price ("changed Work"), included costs will be based on the time the equipment or machinery is in use on the changed Work and the costs of transportation, loading, unloading, assembly, dismantling, and removal when directly attributable to the changed Work. The cost of any such equipment or machinery, or parts thereof, must cease to accrue when the use thereof is no longer necessary for the changed Work.

- d. Sales, consumer, use, and other similar taxes related to the Work, and for which Contractor is liable, as imposed by Laws and Regulations.
- e. Deposits lost for causes other than negligence of Contractor, any Subcontractor, or anyone directly or indirectly employed by any of them or for whose acts any of them may be liable, and royalty payments and fees for permits and licenses.
- f. Losses and damages (and related expenses) caused by damage to the Work, not compensated by insurance or otherwise, sustained by Contractor in connection with the performance of the Work (except losses and damages within the deductible amounts of builder's risk or other property insurance established in accordance with Paragraph 6.04), provided such losses and damages have resulted from causes other than the negligence of Contractor, any Subcontractor, or anyone directly or indirectly employed by any of them or for whose acts any of them may be liable. Such losses include settlements made with the written consent and approval of Owner. No such losses, damages, and expenses will be included in the Cost of the Work for the purpose of determining Contractor's fee.

- g. The cost of utilities, fuel, and sanitary facilities at the Site.
- h. Minor expenses such as communication service at the Site, express and courier services, and similar petty cash items in connection with the Work.
- i. The costs of premiums for all bonds and insurance that Contractor is required by the Contract Documents to purchase and maintain.

C. *Costs Excluded:* The term Cost of the Work does not include any of the following items:

- 1. Payroll costs and other compensation of Contractor's officers, executives, principals, general managers, engineers, architects, estimators, attorneys, auditors, accountants, purchasing and contracting agents, expeditors, timekeepers, clerks, and other personnel employed by Contractor, whether at the Site or in Contractor's principal or branch office for general administration of the Work and not specifically included in the agreed upon schedule of job classifications referred to in Paragraph 13.01.B.1 or specifically covered by Paragraph 13.01.B.4. The payroll costs and other compensation excluded here are to be considered administrative costs covered by the Contractor's fee.
- 2. The cost of purchasing, renting, or furnishing small tools and hand tools.
- 3. Expenses of Contractor's principal and branch offices other than Contractor's office at the Site.
- 4. Any part of Contractor's capital expenses, including interest on Contractor's capital employed for the Work and charges against Contractor for delinquent payments.
- 5. Costs due to the negligence of Contractor, any Subcontractor, or anyone directly or indirectly employed by any of them or for whose acts any of them may be liable, including but not limited to, the correction of defective Work, disposal of materials or equipment wrongly supplied, and making good any damage to property.
- 6. Expenses incurred in preparing and advancing Claims.
- 7. Other overhead or general expense costs of any kind and the costs of any item not specifically and expressly included in Paragraph 13.01.B.

D. *Contractor's Fee*

- 1. When the Work as a whole is performed on the basis of cost-plus-a-fee, then:
 - a. Contractor's fee for the Work set forth in the Contract Documents as of the Effective Date of the Contract will be determined as set forth in the Agreement.
 - b. for any Work covered by a Change Order, Change Proposal, Claim, set-off, or other adjustment in Contract Price on the basis of Cost of the Work, Contractor's fee will be determined as follows:
 - 1) When the fee for the Work as a whole is a percentage of the Cost of the Work, the fee will automatically adjust as the Cost of the Work changes.
 - 2) When the fee for the Work as a whole is a fixed fee, the fee for any additions or deletions will be determined in accordance with Paragraph 11.07.C.2.
- 2. When the Work as a whole is performed on the basis of a stipulated sum, or any other basis other than cost-plus-a-fee, then Contractor's fee for any Work covered by a Change

Order, Change Proposal, Claim, set-off, or other adjustment in Contract Price on the basis of Cost of the Work will be determined in accordance with Paragraph 11.07.C.2.

- E. *Documentation and Audit*: Whenever the Cost of the Work for any purpose is to be determined pursuant to this Article 13, Contractor and pertinent Subcontractors will establish and maintain records of the costs in accordance with generally accepted accounting practices. Subject to prior written notice, Owner will be afforded reasonable access, during normal business hours, to all Contractor's accounts, records, books, correspondence, instructions, drawings, receipts, vouchers, memoranda, and similar data relating to the Cost of the Work and Contractor's fee. Contractor shall preserve all such documents for a period of three years after the final payment by Owner. Pertinent Subcontractors will afford such access to Owner, and preserve such documents, to the same extent required of Contractor.

13.02 Allowances

- A. It is understood that Contractor has included in the Contract Price all allowances so named in the Contract Documents and shall cause the Work so covered to be performed for such sums and by such persons or entities as may be acceptable to Owner and Engineer.
- B. *Cash Allowances*: Contractor agrees that:
1. the cash allowances include the cost to Contractor (less any applicable trade discounts) of materials and equipment required by the allowances to be delivered at the Site, and all applicable taxes; and
 2. Contractor's costs for unloading and handling on the Site, labor, installation, overhead, profit, and other expenses contemplated for the cash allowances have been included in the Contract Price and not in the allowances, and no demand for additional payment for any of the foregoing will be valid.
- C. *Owner's Contingency Allowance*: Contractor agrees that an Owner's contingency allowance, if any, is for the sole use of Owner to cover unanticipated costs.
- D. Prior to final payment, an appropriate Change Order will be issued as recommended by Engineer to reflect actual amounts due Contractor for Work covered by allowances, and the Contract Price will be correspondingly adjusted.

13.03 Unit Price Work

- A. Where the Contract Documents provide that all or part of the Work is to be Unit Price Work, initially the Contract Price will be deemed to include for all Unit Price Work an amount equal to the sum of the unit price for each separately identified item of Unit Price Work times the estimated quantity of each item as indicated in the Agreement.
- B. The estimated quantities of items of Unit Price Work are not guaranteed and are solely for the purpose of comparison of Bids and determining an initial Contract Price. Payments to Contractor for Unit Price Work will be based on actual quantities.
- C. Each unit price will be deemed to include an amount considered by Contractor to be adequate to cover Contractor's overhead and profit for each separately identified item.
- D. Engineer will determine the actual quantities and classifications of Unit Price Work performed by Contractor. Engineer will review with Contractor the Engineer's preliminary determinations on such matters before rendering a written decision thereon (by recommendation of an Application for Payment or otherwise). Engineer's written decision

thereon will be final and binding (except as modified by Engineer to reflect changed factual conditions or more accurate data) upon Owner and Contractor, and the final adjustment of Contract Price will be set forth in a Change Order, subject to the provisions of the following paragraph.

E. *Adjustments in Unit Price*

1. Contractor or Owner shall be entitled to an adjustment in the unit price with respect to an item of Unit Price Work if:
 - a. the quantity of the item of Unit Price Work performed by Contractor differs materially and significantly from the estimated quantity of such item indicated in the Agreement; and
 - b. Contractor's unit costs to perform the item of Unit Price Work have changed materially and significantly as a result of the quantity change.
2. The adjustment in unit price will account for and be coordinated with any related changes in quantities of other items of Work, and in Contractor's costs to perform such other Work, such that the resulting overall change in Contract Price is equitable to Owner and Contractor.
3. Adjusted unit prices will apply to all units of that item.

ARTICLE 14—TESTS AND INSPECTIONS; CORRECTION, REMOVAL, OR ACCEPTANCE OF DEFECTIVE WORK

14.01 *Access to Work*

- A. Owner, Engineer, their consultants and other representatives and personnel of Owner, independent testing laboratories, and authorities having jurisdiction have access to the Site and the Work at reasonable times for their observation, inspection, and testing. Contractor shall provide them proper and safe conditions for such access and advise them of Contractor's safety procedures and programs so that they may comply with such procedures and programs as applicable.

14.02 *Tests, Inspections, and Approvals*

- A. Contractor shall give Engineer timely notice of readiness of the Work (or specific parts thereof) for all required inspections and tests, and shall cooperate with inspection and testing personnel to facilitate required inspections and tests.
- B. Owner shall retain and pay for the services of an independent inspector, testing laboratory, or other qualified individual or entity to perform all inspections and tests expressly required by the Contract Documents to be furnished and paid for by Owner, except that costs incurred in connection with tests or inspections of covered Work will be governed by the provisions of Paragraph 14.05.
- C. If Laws or Regulations of any public body having jurisdiction require any Work (or part thereof) specifically to be inspected, tested, or approved by an employee or other representative of such public body, Contractor shall assume full responsibility for arranging and obtaining such inspections, tests, or approvals, pay all costs in connection therewith, and furnish Engineer the required certificates of inspection or approval.

- D. Contractor shall be responsible for arranging, obtaining, and paying for all inspections and tests required:
1. by the Contract Documents, unless the Contract Documents expressly allocate responsibility for a specific inspection or test to Owner;
 2. to attain Owner's and Engineer's acceptance of materials or equipment to be incorporated in the Work;
 3. by manufacturers of equipment furnished under the Contract Documents;
 4. for testing, adjusting, and balancing of mechanical, electrical, and other equipment to be incorporated into the Work; and
 5. for acceptance of materials, mix designs, or equipment submitted for approval prior to Contractor's purchase thereof for incorporation in the Work.

Such inspections and tests will be performed by independent inspectors, testing laboratories, or other qualified individuals or entities acceptable to Owner and Engineer.

- E. If the Contract Documents require the Work (or part thereof) to be approved by Owner, Engineer, or another designated individual or entity, then Contractor shall assume full responsibility for arranging and obtaining such approvals.
- F. If any Work (or the work of others) that is to be inspected, tested, or approved is covered by Contractor without written concurrence of Engineer, Contractor shall, if requested by Engineer, uncover such Work for observation. Such uncovering will be at Contractor's expense unless Contractor had given Engineer timely notice of Contractor's intention to cover the same and Engineer had not acted with reasonable promptness in response to such notice.

14.03 *Defective Work*

- A. *Contractor's Obligation:* It is Contractor's obligation to assure that the Work is not defective.
- B. *Engineer's Authority:* Engineer has the authority to determine whether Work is defective, and to reject defective Work.
- C. *Notice of Defects:* Prompt written notice of all defective Work of which Owner or Engineer has actual knowledge will be given to Contractor.
- D. *Correction, or Removal and Replacement:* Promptly after receipt of written notice of defective Work, Contractor shall correct all such defective Work, whether or not fabricated, installed, or completed, or, if Engineer has rejected the defective Work, remove it from the Project and replace it with Work that is not defective.
- E. *Preservation of Warranties:* When correcting defective Work, Contractor shall take no action that would void or otherwise impair Owner's special warranty and guarantee, if any, on said Work.
- F. *Costs and Damages:* In addition to its correction, removal, and replacement obligations with respect to defective Work, Contractor shall pay all claims, costs, losses, and damages arising out of or relating to defective Work, including but not limited to the cost of the inspection, testing, correction, removal, replacement, or reconstruction of such defective Work, fines levied against Owner by governmental authorities because the Work is defective, and the costs of repair or replacement of work of others resulting from defective Work. Prior to final payment, if Owner and Contractor are unable to agree as to the measure of such claims, costs,

losses, and damages resulting from defective Work, then Owner may impose a reasonable set-off against payments due under Article 15.

14.04 *Acceptance of Defective Work*

- A. If, instead of requiring correction or removal and replacement of defective Work, Owner prefers to accept it, Owner may do so (subject, if such acceptance occurs prior to final payment, to Engineer's confirmation that such acceptance is in general accord with the design intent and applicable engineering principles, and will not endanger public safety). Contractor shall pay all claims, costs, losses, and damages attributable to Owner's evaluation of and determination to accept such defective Work (such costs to be approved by Engineer as to reasonableness), and for the diminished value of the Work to the extent not otherwise paid by Contractor. If any such acceptance occurs prior to final payment, the necessary revisions in the Contract Documents with respect to the Work will be incorporated in a Change Order. If the parties are unable to agree as to the decrease in the Contract Price, reflecting the diminished value of Work so accepted, then Owner may impose a reasonable set-off against payments due under Article 15. If the acceptance of defective Work occurs after final payment, Contractor shall pay an appropriate amount to Owner.

14.05 *Uncovering Work*

- A. Engineer has the authority to require additional inspection or testing of the Work, whether or not the Work is fabricated, installed, or completed.
- B. If any Work is covered contrary to the written request of Engineer, then Contractor shall, if requested by Engineer, uncover such Work for Engineer's observation, and then replace the covering, all at Contractor's expense.
- C. If Engineer considers it necessary or advisable that covered Work be observed by Engineer or inspected or tested by others, then Contractor, at Engineer's request, shall uncover, expose, or otherwise make available for observation, inspection, or testing as Engineer may require, that portion of the Work in question, and provide all necessary labor, material, and equipment.
 - 1. If it is found that the uncovered Work is defective, Contractor shall be responsible for all claims, costs, losses, and damages arising out of or relating to such uncovering, exposure, observation, inspection, and testing, and of satisfactory replacement or reconstruction (including but not limited to all costs of repair or replacement of work of others); and pending Contractor's full discharge of this responsibility the Owner shall be entitled to impose a reasonable set-off against payments due under Article 15.
 - 2. If the uncovered Work is not found to be defective, Contractor shall be allowed an increase in the Contract Price or an extension of the Contract Times, directly attributable to such uncovering, exposure, observation, inspection, testing, replacement, and reconstruction. If the parties are unable to agree as to the amount or extent thereof, then Contractor may submit a Change Proposal within 30 days of the determination that the Work is not defective.

14.06 *Owner May Stop the Work*

- A. If the Work is defective, or Contractor fails to supply sufficient skilled workers or suitable materials or equipment, or fails to perform the Work in such a way that the completed Work will conform to the Contract Documents, then Owner may order Contractor to stop the Work,

or any portion thereof, until the cause for such order has been eliminated; however, this right of Owner to stop the Work will not give rise to any duty on the part of Owner to exercise this right for the benefit of Contractor, any Subcontractor, any Supplier, any other individual or entity, or any surety for, or employee or agent of any of them.

14.07 Owner May Correct Defective Work

- A. If Contractor fails within a reasonable time after written notice from Engineer to correct defective Work, or to remove and replace defective Work as required by Engineer, then Owner may, after 7 days' written notice to Contractor, correct or remedy any such deficiency.
- B. In exercising the rights and remedies under this Paragraph 14.07, Owner shall proceed expeditiously. In connection with such corrective or remedial action, Owner may exclude Contractor from all or part of the Site, take possession of all or part of the Work and suspend Contractor's services related thereto, and incorporate in the Work all materials and equipment stored at the Site or for which Owner has paid Contractor but which are stored elsewhere. Contractor shall allow Owner, Owner's representatives, agents and employees, Owner's other contractors, and Engineer and Engineer's consultants access to the Site to enable Owner to exercise the rights and remedies under this paragraph.
- C. All claims, costs, losses, and damages incurred or sustained by Owner in exercising the rights and remedies under this Paragraph 14.07 will be charged against Contractor as set-offs against payments due under Article 15. Such claims, costs, losses and damages will include but not be limited to all costs of repair, or replacement of work of others destroyed or damaged by correction, removal, or replacement of Contractor's defective Work.
- D. Contractor shall not be allowed an extension of the Contract Times because of any delay in the performance of the Work attributable to the exercise by Owner of Owner's rights and remedies under this Paragraph 14.07.

ARTICLE 15—PAYMENTS TO CONTRACTOR; SET-OFFS; COMPLETION; CORRECTION PERIOD

15.01 Progress Payments

- A. *Basis for Progress Payments:* The Schedule of Values established as provided in Article 2 will serve as the basis for progress payments and will be incorporated into a form of Application for Payment acceptable to Engineer. Progress payments for Unit Price Work will be based on the number of units completed during the pay period, as determined under the provisions of Paragraph 13.03. Progress payments for cost-based Work will be based on Cost of the Work completed by Contractor during the pay period.
- B. *Applications for Payments*
 - 1. At least 20 days before the date established in the Agreement for each progress payment (but not more often than once a month), Contractor shall submit to Engineer for review an Application for Payment filled out and signed by Contractor covering the Work completed as of the date of the Application and accompanied by such supporting documentation as is required by the Contract Documents.
 - 2. If payment is requested on the basis of materials and equipment not incorporated in the Work but delivered and suitably stored at the Site or at another location agreed to in writing, the Application for Payment must also be accompanied by: (a) a bill of sale, invoice, copies of subcontract or purchase order payments, or other documentation

establishing full payment by Contractor for the materials and equipment; (b) at Owner's request, documentation warranting that Owner has received the materials and equipment free and clear of all Liens; and (c) evidence that the materials and equipment are covered by appropriate property insurance, a warehouse bond, or other arrangements to protect Owner's interest therein, all of which must be satisfactory to Owner.

3. Beginning with the second Application for Payment, each Application must include an affidavit of Contractor stating that all previous progress payments received by Contractor have been applied to discharge Contractor's legitimate obligations associated with prior Applications for Payment.
4. The amount of retainage with respect to progress payments will be as stipulated in the Agreement.

C. *Review of Applications*

1. Engineer will, within 10 days after receipt of each Application for Payment, including each resubmittal, either indicate in writing a recommendation of payment and present the Application to Owner, or return the Application to Contractor indicating in writing Engineer's reasons for refusing to recommend payment. In the latter case, Contractor may make the necessary corrections and resubmit the Application.
2. Engineer's recommendation of any payment requested in an Application for Payment will constitute a representation by Engineer to Owner, based on Engineer's observations of the executed Work as an experienced and qualified design professional, and on Engineer's review of the Application for Payment and the accompanying data and schedules, that to the best of Engineer's knowledge, information and belief:
 - a. the Work has progressed to the point indicated;
 - b. the quality of the Work is generally in accordance with the Contract Documents (subject to an evaluation of the Work as a functioning whole prior to or upon Substantial Completion, the results of any subsequent tests called for in the Contract Documents, a final determination of quantities and classifications for Unit Price Work under Paragraph 13.03, and any other qualifications stated in the recommendation); and
 - c. the conditions precedent to Contractor's being entitled to such payment appear to have been fulfilled in so far as it is Engineer's responsibility to observe the Work.
3. By recommending any such payment Engineer will not thereby be deemed to have represented that:
 - a. inspections made to check the quality or the quantity of the Work as it has been performed have been exhaustive, extended to every aspect of the Work in progress, or involved detailed inspections of the Work beyond the responsibilities specifically assigned to Engineer in the Contract; or
 - b. there may not be other matters or issues between the parties that might entitle Contractor to be paid additionally by Owner or entitle Owner to withhold payment to Contractor.

4. Neither Engineer's review of Contractor's Work for the purposes of recommending payments nor Engineer's recommendation of any payment, including final payment, will impose responsibility on Engineer:
 - a. to supervise, direct, or control the Work;
 - b. for the means, methods, techniques, sequences, or procedures of construction, or the safety precautions and programs incident thereto;
 - c. for Contractor's failure to comply with Laws and Regulations applicable to Contractor's performance of the Work;
 - d. to make any examination to ascertain how or for what purposes Contractor has used the money paid by Owner; or
 - e. to determine that title to any of the Work, materials, or equipment has passed to Owner free and clear of any Liens.
5. Engineer may refuse to recommend the whole or any part of any payment if, in Engineer's opinion, it would be incorrect to make the representations to Owner stated in Paragraph 15.01.C.2.
6. Engineer will recommend reductions in payment (set-offs) necessary in Engineer's opinion to protect Owner from loss because:
 - a. the Work is defective, requiring correction or replacement;
 - b. the Contract Price has been reduced by Change Orders;
 - c. Owner has been required to correct defective Work in accordance with Paragraph 14.07, or has accepted defective Work pursuant to Paragraph 14.04;
 - d. Owner has been required to remove or remediate a Hazardous Environmental Condition for which Contractor is responsible; or
 - e. Engineer has actual knowledge of the occurrence of any of the events that would constitute a default by Contractor and therefore justify termination for cause under the Contract Documents.

D. *Payment Becomes Due*

1. Ten days after presentation of the Application for Payment to Owner with Engineer's recommendation, the amount recommended (subject to any Owner set-offs) will become due, and when due will be paid by Owner to Contractor.

E. *Reductions in Payment by Owner*

1. In addition to any reductions in payment (set-offs) recommended by Engineer, Owner is entitled to impose a set-off against payment based on any of the following:
 - a. Claims have been made against Owner based on Contractor's conduct in the performance or furnishing of the Work, or Owner has incurred costs, losses, or damages resulting from Contractor's conduct in the performance or furnishing of the Work, including but not limited to claims, costs, losses, or damages from workplace injuries, adjacent property damage, non-compliance with Laws and Regulations, and patent infringement;

- b. Contractor has failed to take reasonable and customary measures to avoid damage, delay, disruption, and interference with other work at or adjacent to the Site;
 - c. Contractor has failed to provide and maintain required bonds or insurance;
 - d. Owner has been required to remove or remediate a Hazardous Environmental Condition for which Contractor is responsible;
 - e. Owner has incurred extra charges or engineering costs related to submittal reviews, evaluations of proposed substitutes, tests and inspections, or return visits to manufacturing or assembly facilities;
 - f. The Work is defective, requiring correction or replacement;
 - g. Owner has been required to correct defective Work in accordance with Paragraph 14.07, or has accepted defective Work pursuant to Paragraph 14.04;
 - h. The Contract Price has been reduced by Change Orders;
 - i. An event has occurred that would constitute a default by Contractor and therefore justify a termination for cause;
 - j. Liquidated or other damages have accrued as a result of Contractor's failure to achieve Milestones, Substantial Completion, or final completion of the Work;
 - k. Liens have been filed in connection with the Work, except where Contractor has delivered a specific bond satisfactory to Owner to secure the satisfaction and discharge of such Liens; or
 - l. Other items entitle Owner to a set-off against the amount recommended.
2. If Owner imposes any set-off against payment, whether based on its own knowledge or on the written recommendations of Engineer, Owner will give Contractor immediate written notice (with a copy to Engineer) stating the reasons for such action and the specific amount of the reduction, and promptly pay Contractor any amount remaining after deduction of the amount so withheld. Owner shall promptly pay Contractor the amount so withheld, or any adjustment thereto agreed to by Owner and Contractor, if Contractor remedies the reasons for such action. The reduction imposed will be binding on Contractor unless it duly submits a Change Proposal contesting the reduction.
 3. Upon a subsequent determination that Owner's refusal of payment was not justified, the amount wrongfully withheld will be treated as an amount due as determined by Paragraph 15.01.D.1 and subject to interest as provided in the Agreement.

15.02 Contractor's Warranty of Title

- A. Contractor warrants and guarantees that title to all Work, materials, and equipment furnished under the Contract will pass to Owner free and clear of (1) all Liens and other title defects, and (2) all patent, licensing, copyright, or royalty obligations, no later than 7 days after the time of payment by Owner.

15.03 Substantial Completion

- A. When Contractor considers the entire Work ready for its intended use Contractor shall notify Owner and Engineer in writing that the entire Work is substantially complete and request that Engineer issue a certificate of Substantial Completion. Contractor shall at the same time

submit to Owner and Engineer an initial draft of punch list items to be completed or corrected before final payment.

- B. Promptly after Contractor's notification, Owner, Contractor, and Engineer shall make an inspection of the Work to determine the status of completion. If Engineer does not consider the Work substantially complete, Engineer will notify Contractor in writing giving the reasons therefor.
- C. If Engineer considers the Work substantially complete, Engineer will deliver to Owner a preliminary certificate of Substantial Completion which will fix the date of Substantial Completion. Engineer shall attach to the certificate a punch list of items to be completed or corrected before final payment. Owner shall have 7 days after receipt of the preliminary certificate during which to make written objection to Engineer as to any provisions of the certificate or attached punch list. If, after considering the objections to the provisions of the preliminary certificate, Engineer concludes that the Work is not substantially complete, Engineer will, within 14 days after submission of the preliminary certificate to Owner, notify Contractor in writing that the Work is not substantially complete, stating the reasons therefor. If Owner does not object to the provisions of the certificate, or if despite consideration of Owner's objections Engineer concludes that the Work is substantially complete, then Engineer will, within said 14 days, execute and deliver to Owner and Contractor a final certificate of Substantial Completion (with a revised punch list of items to be completed or corrected) reflecting such changes from the preliminary certificate as Engineer believes justified after consideration of any objections from Owner.
- D. At the time of receipt of the preliminary certificate of Substantial Completion, Owner and Contractor will confer regarding Owner's use or occupancy of the Work following Substantial Completion, review the builder's risk insurance policy with respect to the end of the builder's risk coverage, and confirm the transition to coverage of the Work under a permanent property insurance policy held by Owner. Unless Owner and Contractor agree otherwise in writing, Owner shall bear responsibility for security, operation, protection of the Work, property insurance, maintenance, heat, and utilities upon Owner's use or occupancy of the Work.
- E. After Substantial Completion the Contractor shall promptly begin work on the punch list of items to be completed or corrected prior to final payment. In appropriate cases Contractor may submit monthly Applications for Payment for completed punch list items, following the progress payment procedures set forth above.
- F. Owner shall have the right to exclude Contractor from the Site after the date of Substantial Completion subject to allowing Contractor reasonable access to remove its property and complete or correct items on the punch list.

15.04 *Partial Use or Occupancy*

- A. Prior to Substantial Completion of all the Work, Owner may use or occupy any substantially completed part of the Work which has specifically been identified in the Contract Documents, or which Owner, Engineer, and Contractor agree constitutes a separately functioning and usable part of the Work that can be used by Owner for its intended purpose without

significant interference with Contractor's performance of the remainder of the Work, subject to the following conditions:

1. At any time, Owner may request in writing that Contractor permit Owner to use or occupy any such part of the Work that Owner believes to be substantially complete. If and when Contractor agrees that such part of the Work is substantially complete, Contractor, Owner, and Engineer will follow the procedures of Paragraph 15.03.A through 15.03.E for that part of the Work.
2. At any time, Contractor may notify Owner and Engineer in writing that Contractor considers any such part of the Work substantially complete and request Engineer to issue a certificate of Substantial Completion for that part of the Work.
3. Within a reasonable time after either such request, Owner, Contractor, and Engineer shall make an inspection of that part of the Work to determine its status of completion. If Engineer does not consider that part of the Work to be substantially complete, Engineer will notify Owner and Contractor in writing giving the reasons therefor. If Engineer considers that part of the Work to be substantially complete, the provisions of Paragraph 15.03 will apply with respect to certification of Substantial Completion of that part of the Work and the division of responsibility in respect thereof and access thereto.
4. No use or occupancy or separate operation of part of the Work may occur prior to compliance with the requirements of Paragraph 6.04 regarding builder's risk or other property insurance.

15.05 *Final Inspection*

- A. Upon written notice from Contractor that the entire Work or an agreed portion thereof is complete, Engineer will promptly make a final inspection with Owner and Contractor and will notify Contractor in writing of all particulars in which this inspection reveals that the Work, or agreed portion thereof, is incomplete or defective. Contractor shall immediately take such measures as are necessary to complete such Work or remedy such deficiencies.

15.06 *Final Payment*

A. *Application for Payment*

1. After Contractor has, in the opinion of Engineer, satisfactorily completed all corrections identified during the final inspection and has delivered, in accordance with the Contract Documents, all maintenance and operating instructions, schedules, guarantees, bonds, certificates or other evidence of insurance, certificates of inspection, annotated record documents (as provided in Paragraph 7.12), and other documents, Contractor may make application for final payment.
2. The final Application for Payment must be accompanied (except as previously delivered) by:
 - a. all documentation called for in the Contract Documents;
 - b. consent of the surety, if any, to final payment;
 - c. satisfactory evidence that all title issues have been resolved such that title to all Work, materials, and equipment has passed to Owner free and clear of any Liens or other title defects, or will so pass upon final payment.

- d. a list of all duly pending Change Proposals and Claims; and
 - e. complete and legally effective releases or waivers (satisfactory to Owner) of all Lien rights arising out of the Work, and of Liens filed in connection with the Work.
3. In lieu of the releases or waivers of Liens specified in Paragraph 15.06.A.2 and as approved by Owner, Contractor may furnish receipts or releases in full and an affidavit of Contractor that: (a) the releases and receipts include all labor, services, material, and equipment for which a Lien could be filed; and (b) all payrolls, material and equipment bills, and other indebtedness connected with the Work for which Owner might in any way be responsible, or which might in any way result in liens or other burdens on Owner's property, have been paid or otherwise satisfied. If any Subcontractor or Supplier fails to furnish such a release or receipt in full, Contractor may furnish a bond or other collateral satisfactory to Owner to indemnify Owner against any Lien, or Owner at its option may issue joint checks payable to Contractor and specified Subcontractors and Suppliers.
- B. *Engineer's Review of Final Application and Recommendation of Payment:* If, on the basis of Engineer's observation of the Work during construction and final inspection, and Engineer's review of the final Application for Payment and accompanying documentation as required by the Contract Documents, Engineer is satisfied that the Work has been completed and Contractor's other obligations under the Contract have been fulfilled, Engineer will, within 10 days after receipt of the final Application for Payment, indicate in writing Engineer's recommendation of final payment and present the final Application for Payment to Owner for payment. Such recommendation will account for any set-offs against payment that are necessary in Engineer's opinion to protect Owner from loss for the reasons stated above with respect to progress payments. Otherwise, Engineer will return the Application for Payment to Contractor, indicating in writing the reasons for refusing to recommend final payment, in which case Contractor shall make the necessary corrections and resubmit the Application for Payment.
- C. *Notice of Acceptability:* In support of its recommendation of payment of the final Application for Payment, Engineer will also give written notice to Owner and Contractor that the Work is acceptable, subject to stated limitations in the notice and to the provisions of Paragraph 15.07.
- D. *Completion of Work:* The Work is complete (subject to surviving obligations) when it is ready for final payment as established by the Engineer's written recommendation of final payment and issuance of notice of the acceptability of the Work.
- E. *Final Payment Becomes Due:* Upon receipt from Engineer of the final Application for Payment and accompanying documentation, Owner shall set off against the amount recommended by Engineer for final payment any further sum to which Owner is entitled, including but not limited to set-offs for liquidated damages and set-offs allowed under the provisions of this Contract with respect to progress payments. Owner shall pay the resulting balance due to Contractor within 30 days of Owner's receipt of the final Application for Payment from Engineer.

15.07 *Waiver of Claims*

- A. By making final payment, Owner waives its claim or right to liquidated damages or other damages for late completion by Contractor, except as set forth in an outstanding Claim,

appeal under the provisions of Article 17, set-off, or express reservation of rights by Owner. Owner reserves all other claims or rights after final payment.

- B. The acceptance of final payment by Contractor will constitute a waiver by Contractor of all claims and rights against Owner other than those pending matters that have been duly submitted as a Claim, or appealed under the provisions of Article 17.

15.08 *Correction Period*

- A. If within one year after the date of Substantial Completion (or such longer period of time as may be prescribed by the Supplementary Conditions or the terms of any applicable special guarantee required by the Contract Documents), Owner gives Contractor written notice that any Work has been found to be defective, or that Contractor's repair of any damages to the Site or adjacent areas has been found to be defective, then after receipt of such notice of defect Contractor shall promptly, without cost to Owner and in accordance with Owner's written instructions:
 - 1. correct the defective repairs to the Site or such adjacent areas;
 - 2. correct such defective Work;
 - 3. remove the defective Work from the Project and replace it with Work that is not defective, if the defective Work has been rejected by Owner, and
 - 4. satisfactorily correct or repair or remove and replace any damage to other Work, to the work of others, or to other land or areas resulting from the corrective measures.
- B. Owner shall give any such notice of defect within 60 days of the discovery that such Work or repairs is defective. If such notice is given within such 60 days but after the end of the correction period, the notice will be deemed a notice of defective Work under Paragraph 7.17.B.
- C. If, after receipt of a notice of defect within 60 days and within the correction period, Contractor does not promptly comply with the terms of Owner's written instructions, or in an emergency where delay would cause serious risk of loss or damage, Owner may have the defective Work corrected or repaired or may have the rejected Work removed and replaced. Contractor shall pay all costs, losses, and damages (including but not limited to all fees and charges of engineers, architects, attorneys, and other professionals and all court or arbitration or other dispute resolution costs) arising out of or relating to such correction or repair or such removal and replacement (including but not limited to all costs of repair or replacement of work of others). Contractor's failure to pay such costs, losses, and damages within 10 days of invoice from Owner will be deemed the start of an event giving rise to a Claim under Paragraph 12.01.B, such that any related Claim must be brought within 30 days of the failure to pay.
- D. In special circumstances where a particular item of equipment is placed in continuous service before Substantial Completion of all the Work, the correction period for that item may start to run from an earlier date if so provided in the Specifications.
- E. Where defective Work (and damage to other Work resulting therefrom) has been corrected or removed and replaced under this paragraph, the correction period hereunder with respect to such Work will be extended for an additional period of one year after such correction or removal and replacement has been satisfactorily completed.

- F. Contractor's obligations under this paragraph are in addition to all other obligations and warranties. The provisions of this paragraph are not to be construed as a substitute for, or a waiver of, the provisions of any applicable statute of limitation or repose.

ARTICLE 16—SUSPENSION OF WORK AND TERMINATION

16.01 *Owner May Suspend Work*

- A. At any time and without cause, Owner may suspend the Work or any portion thereof for a period of not more than 90 consecutive days by written notice to Contractor and Engineer. Such notice will fix the date on which Work will be resumed. Contractor shall resume the Work on the date so fixed. Contractor shall be entitled to an adjustment in the Contract Price or an extension of the Contract Times directly attributable to any such suspension. Any Change Proposal seeking such adjustments must be submitted no later than 30 days after the date fixed for resumption of Work.

16.02 *Owner May Terminate for Cause*

- A. The occurrence of any one or more of the following events will constitute a default by Contractor and justify termination for cause:
 - 1. Contractor's persistent failure to perform the Work in accordance with the Contract Documents (including, but not limited to, failure to supply sufficient skilled workers or suitable materials or equipment, or failure to adhere to the Progress Schedule);
 - 2. Failure of Contractor to perform or otherwise to comply with a material term of the Contract Documents;
 - 3. Contractor's disregard of Laws or Regulations of any public body having jurisdiction; or
 - 4. Contractor's repeated disregard of the authority of Owner or Engineer.
- B. If one or more of the events identified in Paragraph 16.02.A occurs, then after giving Contractor (and any surety) 10 days' written notice that Owner is considering a declaration that Contractor is in default and termination of the Contract, Owner may proceed to:
 - 1. declare Contractor to be in default, and give Contractor (and any surety) written notice that the Contract is terminated; and
 - 2. enforce the rights available to Owner under any applicable performance bond.
- C. Subject to the terms and operation of any applicable performance bond, if Owner has terminated the Contract for cause, Owner may exclude Contractor from the Site, take possession of the Work, incorporate in the Work all materials and equipment stored at the Site or for which Owner has paid Contractor but which are stored elsewhere, and complete the Work as Owner may deem expedient.
- D. Owner may not proceed with termination of the Contract under Paragraph 16.02.B if Contractor within 7 days of receipt of notice of intent to terminate begins to correct its failure to perform and proceeds diligently to cure such failure.
- E. If Owner proceeds as provided in Paragraph 16.02.B, Contractor shall not be entitled to receive any further payment until the Work is completed. If the unpaid balance of the Contract Price exceeds the cost to complete the Work, including all related claims, costs, losses, and damages (including but not limited to all fees and charges of engineers, architects,

attorneys, and other professionals) sustained by Owner, such excess will be paid to Contractor. If the cost to complete the Work including such related claims, costs, losses, and damages exceeds such unpaid balance, Contractor shall pay the difference to Owner. Such claims, costs, losses, and damages incurred by Owner will be reviewed by Engineer as to their reasonableness and, when so approved by Engineer, incorporated in a Change Order. When exercising any rights or remedies under this paragraph, Owner shall not be required to obtain the lowest price for the Work performed.

- F. Where Contractor's services have been so terminated by Owner, the termination will not affect any rights or remedies of Owner against Contractor then existing or which may thereafter accrue, or any rights or remedies of Owner against Contractor or any surety under any payment bond or performance bond. Any retention or payment of money due Contractor by Owner will not release Contractor from liability.
- G. If and to the extent that Contractor has provided a performance bond under the provisions of Paragraph 6.01.A, the provisions of that bond will govern over any inconsistent provisions of Paragraphs 16.02.B and 16.02.D.

16.03 *Owner May Terminate for Convenience*

- A. Upon 7 days' written notice to Contractor and Engineer, Owner may, without cause and without prejudice to any other right or remedy of Owner, terminate the Contract. In such case, Contractor shall be paid for (without duplication of any items):
 - 1. completed and acceptable Work executed in accordance with the Contract Documents prior to the effective date of termination, including fair and reasonable sums for overhead and profit on such Work;
 - 2. expenses sustained prior to the effective date of termination in performing services and furnishing labor, materials, or equipment as required by the Contract Documents in connection with uncompleted Work, plus fair and reasonable sums for overhead and profit on such expenses; and
 - 3. other reasonable expenses directly attributable to termination, including costs incurred to prepare a termination for convenience cost proposal.
- B. Contractor shall not be paid for any loss of anticipated profits or revenue, post-termination overhead costs, or other economic loss arising out of or resulting from such termination.

16.04 *Contractor May Stop Work or Terminate*

- A. If, through no act or fault of Contractor, (1) the Work is suspended for more than 90 consecutive days by Owner or under an order of court or other public authority, or (2) Engineer fails to act on any Application for Payment within 30 days after it is submitted, or (3) Owner fails for 30 days to pay Contractor any sum finally determined to be due, then Contractor may, upon 7 days' written notice to Owner and Engineer, and provided Owner or Engineer do not remedy such suspension or failure within that time, terminate the contract and recover from Owner payment on the same terms as provided in Paragraph 16.03.
- B. In lieu of terminating the Contract and without prejudice to any other right or remedy, if Engineer has failed to act on an Application for Payment within 30 days after it is submitted, or Owner has failed for 30 days to pay Contractor any sum finally determined to be due, Contractor may, 7 days after written notice to Owner and Engineer, stop the Work until payment is made of all such amounts due Contractor, including interest thereon. The

provisions of this paragraph are not intended to preclude Contractor from submitting a Change Proposal for an adjustment in Contract Price or Contract Times or otherwise for expenses or damage directly attributable to Contractor's stopping the Work as permitted by this paragraph.

ARTICLE 17—FINAL RESOLUTION OF DISPUTES

17.01 *Methods and Procedures*

- A. *Disputes Subject to Final Resolution:* The following disputed matters are subject to final resolution under the provisions of this article:
1. A timely appeal of an approval in part and denial in part of a Claim, or of a denial in full, pursuant to Article 12; and
 2. Disputes between Owner and Contractor concerning the Work, or obligations under the Contract Documents, that arise after final payment has been made.
- B. *Final Resolution of Disputes:* For any dispute subject to resolution under this article, Owner or Contractor may:
1. elect in writing to invoke the dispute resolution process provided for in the Supplementary Conditions;
 2. agree with the other party to submit the dispute to another dispute resolution process; or
 3. if no dispute resolution process is provided for in the Supplementary Conditions or mutually agreed to, give written notice to the other party of the intent to submit the dispute to a court of competent jurisdiction.

ARTICLE 18—MISCELLANEOUS

18.01 *Giving Notice*

- A. Whenever any provision of the Contract requires the giving of written notice to Owner, Engineer, or Contractor, it will be deemed to have been validly given only if delivered:
1. in person, by a commercial courier service or otherwise, to the recipient's place of business;
 2. by registered or certified mail, postage prepaid, to the recipient's place of business; or
 3. by e-mail to the recipient, with the words "Formal Notice" or similar in the e-mail's subject line.

18.02 *Computation of Times*

- A. When any period of time is referred to in the Contract by days, it will be computed to exclude the first and include the last day of such period. If the last day of any such period falls on a Saturday or Sunday or on a day made a legal holiday by the law of the applicable jurisdiction, such day will be omitted from the computation.

18.03 *Cumulative Remedies*

- A. The duties and obligations imposed by these General Conditions and the rights and remedies available hereunder to the parties hereto are in addition to, and are not to be construed in any way as a limitation of, any rights and remedies available to any or all of them which are otherwise imposed or available by Laws or Regulations, by special warranty or guarantee, or by other provisions of the Contract. The provisions of this paragraph will be as effective as if repeated specifically in the Contract Documents in connection with each particular duty, obligation, right, and remedy to which they apply.

18.04 *Limitation of Damages*

- A. With respect to any and all Change Proposals, Claims, disputes subject to final resolution, and other matters at issue, neither Owner nor Engineer, nor any of their officers, directors, members, partners, employees, agents, consultants, or subcontractors, shall be liable to Contractor for any claims, costs, losses, or damages sustained by Contractor on or in connection with any other project or anticipated project.

18.05 *No Waiver*

- A. A party's non-enforcement of any provision will not constitute a waiver of that provision, nor will it affect the enforceability of that provision or of the remainder of this Contract.

18.06 *Survival of Obligations*

- A. All representations, indemnifications, warranties, and guarantees made in, required by, or given in accordance with the Contract, as well as all continuing obligations indicated in the Contract, will survive final payment, completion, and acceptance of the Work or termination of the Contract or of the services of Contractor.

18.07 *Controlling Law*

- A. This Contract is to be governed by the law of the state in which the Project is located.

18.08 *Assignment of Contract*

- A. Unless expressly agreed to elsewhere in the Contract, no assignment by a party to this Contract of any rights under or interests in the Contract will be binding on the other party without the written consent of the party sought to be bound; and, specifically but without limitation, money that may become due and money that is due may not be assigned without such consent (except to the extent that the effect of this restriction may be limited by law), and unless specifically stated to the contrary in any written consent to an assignment, no assignment will release or discharge the assignor from any duty or responsibility under the Contract.

18.09 *Successors and Assigns*

- A. Owner and Contractor each binds itself, its successors, assigns, and legal representatives to the other party hereto, its successors, assigns, and legal representatives in respect to all covenants, agreements, and obligations contained in the Contract Documents.

18.10 *Headings*

- A. Article and paragraph headings are inserted for convenience only and do not constitute parts of these General Conditions.

Exhibit D
Supplementary Conditions

SUPPLEMENTARY CONDITIONS OF THE CONSTRUCTION CONTRACT

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SUPPLEMENTARY CONDITIONS OF THE CONSTRUCTION CONTRACT

These Supplementary Conditions amend or supplement the Standard General Conditions of the Construction Contract as indicated below. The General Conditions remain in full force and effect except as amended or supplemented.

The terms used in these Supplementary Conditions have the meanings stated in the General Conditions. Additional terms used in these Supplementary Conditions have the meanings stated below, which are applicable to both the singular and plural thereof. As used in the Contract Documents, masculine pronouns refer to both masculine and feminine genders.

The address system used in these Supplementary Conditions is the same as the address system used in the General Conditions, with the prefix "SC" added.

ARTICLE 1—DEFINITIONS AND TERMINOLOGY

1.01 *Defined Terms*

SC-1.01 Delete and replace the following subsections in Paragraph 1.01.A:

5. *Bidder*: Any individual, partnership, corporation, joint venture, or other legal entity who submits a Bid to Owner for the Work contemplated and meets the standards set forth in Oregon Revised Statutes 279B.110.
16. *Contractor*: Person or entity identified as such in the Agreement and the Contractor's authorized representatives who are referred to throughout the Contract Documents as if singular in number.
22. *Engineer*: Person or entity identified as such in the Agreement and the Engineer's authorized representatives who are referred to throughout the Contract Documents as if singular in number.
30. *Owner*: The individual, entity, public body or authority identified as such in the Agreement and the Owner's authorized representatives who are referred to throughout the Contract Documents as if singular in number.

SC-1.01 Revise Paragraph 1.01.A.33 by replacing the word "Engineer" with "Owner" and adding the sentence "Synonymous with Construction Manager." to the end of the paragraph.

SC-1.01 Add the following language at the end of 1.01.A.42:

Substantial Completion is further defined as (i) that degree of completion of the Project's operating facilities or systems sufficient to provide Owner the full time, uninterrupted, and continuous beneficial operation of the Work; (ii) all required functional, performance, and acceptance or startup testing has been successfully demonstrated for all components, devices, equipment, and instrumentation and control to the satisfaction of Engineer in accordance with the requirements of the Specifications; (iii) all inspections required have been completed and identified critical defective Work has been replaced or corrected; and (iv) all appurtenant operations and maintenance features (i.e., hose bibs, drainage systems,

etc.) have been installed and are functional. See Paragraph SC-15.03.A for additional requirements.

SC-1.01 Add the following language to the end of the sentence in Paragraph 1.01.A.44:

“as further identified in the Agreement.”

SC-1.01 Add new paragraphs immediately following Paragraph 1.01.A.50:

51. *Latent Defect*: A defect in the Work of which the Owner has no knowledge.
52. *Specialist*: The term Specialist refers to a person, partnership, firm, or corporation of established reputation (or if newly organized, whose personnel have previously established a reputation in the same field), which is regularly engaged in, and which maintains a regular force of workers skilled in either (as applicable) manufacturing of fabricated items required by the Contract Documents, or otherwise performing Work required by the Contract Documents. Where the Specifications require the installation by a Specialist, that term shall also be deemed to mean either the manufacturer of the items, a person, partnership, firm, or corporation licensed by the manufacturer, or a person, partnership, firm, or corporation who will perform the Work under the manufacturer's direct supervision.
53. *Construction Manager*: Person or entity designated by the Owner to provide construction management services for the Project with duties, responsibilities, and limitations of the Engineer, unless stipulated otherwise. Synonymous with and having same meaning as Resident Project Representative.
54. *Equipment*:
 - a) Construction: All machinery and equipment, together with the necessary supplies for upkeep and maintenance, including tools and apparatus necessary for the proper construction and acceptable completion of the Work contemplated.
 - b) Installation: All material or articles used in equipping a facility or apparatus required to fulfill a functional design.
55. *Geotechnical Data Report (“GDR”)*: The factual report that collects and presents data regarding actual subsurface conditions at or adjacent to the Site, including Technical Data and other geotechnical data, prepared by or for Owner. The GDR's content may include logs of borings, trenches, and other site investigations, recorded measurements of subsurface water levels, the results of field and laboratory testing, and descriptions of the investigative and testing programs. The GDR does not include an interpretation of the data. If opinions, or interpretive or speculative non-factual comments or statements appear in a document that is labeled a GDR, such opinions,

comments, or statements are not operative parts of the GDR and do not have contractual standing. Subject to that exception, the GDR is a Contract Document.

- 56. ORS: Oregon Revised Statutes.
- 57. OAR: Oregon Administrative Rules.
- 58. Float: The number of days an activity can be delayed beyond its scheduled completion without delaying a succeeding or related activity or restricting the schedule of a preceding activity in the construction schedule.

ARTICLE 2—PRELIMINARY MATTERS

2.01 Delivery of Bonds and Evidence of Insurance

SC-2.01 Delete Paragraphs 2.01.B. and C. in their entirety and insert the following in their place:

- B. *Evidence of Contractor's Insurance:* When Contractor delivers the signed counterparts of the Agreement to Owner, Contractor shall also deliver to Owner copies of the policies (including all endorsements, and identification of applicable self-insured retentions and deductibles) of insurance required to be provided by Contractor in this Contract. Contractor may block out (redact) any confidential premium or pricing information contained in any policy or endorsement furnished under this provision.
- C. *Public Works Bond:* Before starting any work on the Project, Contractor and every Subcontractor performing work on the Project must have a public works bond filed with the Oregon Construction Contractors Board, as required by ORS 279C.830 and 279C.836, unless exempt under those provisions. Contractor must require that the Subcontractor have a public works bond filed with the Construction Contractors Board before starting work on the Project unless exempt under ORS 279C.836. Contractor shall include copies of both its public works bond and the public works bonds from its Subcontractors in the copies of the bonds required in Paragraph 2.01.A above. See SC-6.01.A for additional requirements related to the public works bond.

2.02 Copies of Documents

SC-2.02 Delete the first sentence of Paragraph 2.02.A in its entirety and replace with the following:

If requested, Owner shall furnish to Contractor up to four copies of the conformed Contract Documents (Specifications and half size Drawings and two copies of full-size Drawings) incorporating and integrating all Addenda and any amendments negotiated prior to the Effective Date of the Contract (including one fully executed counterpart of the Agreement) and one copy in electronic portable document format (PDF).

2.03 Before Starting Construction

SC-2.03 Add new paragraph immediately following Paragraph 2.03.A.3:

- 4. a preliminary schedule of payments showing projected cash flow.

SC-2.03 Add new paragraphs immediately following Paragraph 2.03.A:

- B. Before any Work at the Site is started, Contractor shall prepare and submit a written plan for the Project-specific safety precautions and programs. The safety plan shall identify Contractor's process for ensuring that safety is the highest priority on the Project and will be

complete with respect to procedures and actions that Contractor intends for Contractor and all others as provided in Paragraphs 7.13 and as required by all applicable Laws and Regulations. The submittal shall include a statement that the Contractor is solely responsible for safety on the Project, that it will conduct its operations in accordance with all applicable safety standards and requirements, and that it will continually review its operations to ensure that safe conditions are provided at all times. Contractor's plan for safety precautions and programs shall have been approved and endorsed by Contractor's designated safety representative required in Paragraph 7.13.B. Delivery of this plan will in no way reduce or obviate Contractor's obligation to comply with the safety obligations set forth in Section 7.13 of the General Conditions.

- C. *Contractor Drug Testing Program:* Before any Work at the site is started, Contractor shall provide evidence that it has an employee drug testing program in place that is administered and enforced by the Contractor in accordance with ORS 279C.505.
- D. Before any Work at the Site is started, Contractor shall prepare and submit a plan describing their Workplace Harassment Prevention Program. The plan shall ensure all workers are guaranteed a safe and respectful work environment regardless of their identity or status. The plan applies to, but is not limited to, a worker's race, gender, creed, or any protected characteristic under state or federal law. At a minimum, the plan shall include:
- A Statement that the Contractor shall provide a safe and respectful workplace on the jobsite for all workers, subcontractors, suppliers, and other persons performing work;
 - A description of how the plan will be implemented and monitored during the project duration;
 - A list of the in-person trainings that will be conducted for workers of all ranks working on the project to support, promote, and grow a positive jobsite culture;
 - A list of meaningful policies including procedures for aggrieved workers in need of recourse; and
 - A description of how incidents involving bullying or harassment will be investigated and resolved in a prompt, thorough, and impartial manner.

Contractor shall post on the jobsite and make available copies of policies about hate, intimidation, or harassment, including how to report incidents and how to receive support. Materials will be provided in all languages necessary to be inclusive of the workforce.

2.04 *Preconstruction Conference; Designation of Authorized Representatives*

SC-2.04 Add the following to the end of Paragraph 2.04.A:

The preconstruction conference will be scheduled by Contractor within five (5) days of the Notice to Proceed or as otherwise agreed to by the parties.

2.05 *Acceptance of Schedules*

SC-2.05 Add the following to the end of Paragraph 2.05.A:

5. Contractor's schedule of payments will be acceptable if it provides a reasonable projection of payments in relationship to the Progress Schedule and Schedule of Values.

ARTICLE 3—CONTRACT DOCUMENTS: INTENT, REQUIREMENTS, REUSE

3.01 *Intent*

SC 3.01 Add the following to the end of Paragraph 3.01.A:

However, in the event of conflicts or discrepancies among the Contract Documents, interpretations will be based on the following descending order of precedence:

1. Permits from outside agencies;
2. Amendments to the Contract Documents and addenda, with those of later date having precedence over those of an earlier date;
3. The Agreement including all exhibits;
4. Supplementary General Conditions;
5. Standard General Conditions of the Construction Contract, Engineers Joint Contract Documents Committee (EJCDC) 2018;
6. Specifications – Division 01;
7. Specifications – Divisions 02 - 49;
8. Drawings;
9. Design Details: Figure dimensions, and dimensions that can be computed, on plans shall take precedence over scale dimensions. The Drawings with the higher level of detail take precedence over less detailed Drawings.

Change Orders, Work Change Directives, Field Orders, Engineer’s written interpretation and clarifications and Notice to Proceed, in precedence listed, will take precedence over all other Contract Document components referenced herein.

SC 3.01 Add the following paragraph immediately after Paragraph 3.01.G:

- H. Sections of Division 01, General Requirements, govern the execution of the Work of all sections of the Specifications.

3.03 *Reporting and Resolving Discrepancies*

SC 3.03 Delete Paragraph 3.03.B.1 in its entirety and replace with the following:

1. Except as may be otherwise specifically stated in the Contract Documents, the provisions of the Contract Documents shall take precedence in resolving any conflict, error, ambiguity, or discrepancy between such provisions of the Contract Documents and the provision of any standard specification, manual, reference standard, or code,

or the instruction of any Supplier (whether or not specifically incorporated by reference as a Contract Document).

ARTICLE 4—COMMENCEMENT AND PROGRESS OF THE WORK

4.01 Commencement of Contract Times; Notice to Proceed

SC 4.01 Delete the third sentence of Paragraph 4.01.A in its entirety.

4.04 Progress Schedule

SC 4.04 Add the following subparagraph immediately after Paragraph 4.04.A.2:

3. If, in the opinion of Engineer, Contractor falls behind the accepted Construction Schedule due to actions or neglect of Contractor or Contractor's agents, servants, employees, officers, Subcontractors, directors, or any party contracting to perform part or all of the Work or to supply any equipment or materials, Contractor shall take steps, including, but not limited to, increasing the number of personnel, shifts, and/or overtime operations, days of work, and/or amount of construction equipment until such time as the Work is back on schedule. Contractor shall also submit for review no later than the time of submittal of the next request for partial payment, such supplementary schedule or schedules as may be necessary to demonstrate the manner in which the acceptable rate of progress will be regained, all without additional cost to Owner.

ARTICLE 5—SITE, SUBSURFACE AND PHYSICAL CONDITIONS, HAZARDOUS ENVIRONMENTAL CONDITIONS

5.01 Availability of Lands

SC 5.01 Delete Paragraph 5.01.B in its entirety.

SC 5.01 Add the following paragraph immediately after Paragraph 5.01.c:

- D. Any work performed in public rights-of-way, in addition to conforming to the Contract Documents, shall be done in accordance with the requirements of the permit issued by the public agency in whose right-of-way the Work is located.

5.02 Use of Site and Other Areas

SC 5.02 Delete subparagraph 5.02.A.2 in its entirety and replace with the following:

2. If a damage or injury claim is made by the owner or occupant of any such land or area because of the performance of the Work, or because of other actions or conduct of the Contractor or those for which Contractor is responsible, Contractor shall (a) take immediate corrective or remedial action as required by Paragraph 7.13, or otherwise; (b) promptly attempt to settle the claims as to all parties through negotiations with such owner or occupant, or otherwise resolve the claim by arbitration or other dispute resolution proceeding, or at law; and (c) to the fullest extent permitted by Laws and Regulations, indemnify Owner, Clackamas County and their officers, elected officials, directors, employees, agents, consultants, and subcontractors from and against any such claim, and against all costs, losses and damages arising out of or relating to any claim or action, legal or equitable, brought by any such owner or occupant against

Owner or any other party indemnified hereunder to the extent caused directly or indirectly, in whole or in part by, or based upon, Contractor's performance of the Work, or because of other actions or conduct of the Contractor or those for which Contractor is responsible.

5.03 *Subsurface and Physical Conditions*

SC-5.03 Add the following new paragraphs immediately after Paragraph 5.03.D:

- E. The following table lists the reports of explorations and tests of subsurface conditions at or adjacent to the Site that contain Technical Data, and specifically identifies the Technical Data in the report upon which Contractor may rely:

Report Title	Date of Report	Technical Data
None known to Owner		

- F. The following table lists the drawings of existing physical conditions at or adjacent to the Site, including those drawings depicting existing surface or subsurface structures at or adjacent to the Site (except Underground Facilities), that contain Technical Data, and specifically identifies the Technical Data upon which Contractor may rely:

Drawings Title	Date of Drawings	Technical Data
Bolton RiverSt Willamette CapacityImprove2006	2006	None known to Owner

- G. Contractor may request copies from Engineer of reports and drawings identified in SC-5.03.E and SC-5.03.F that were not included with the Bidding Documents.

5.06 *Hazardous Environmental Conditions*

SC-5.06 Add the following new paragraphs immediately after Paragraph 5.06.A.3:

4. The following table lists the reports known to Owner relating to Hazardous Environmental Conditions at or adjacent to the Site, and the Technical Data (if any) upon which Contractor may rely:

Report Title	Date of Report	Technical Data
None known to Owner		

5. The following table lists the drawings known to Owner relating to Hazardous Environmental Conditions at or adjacent to the Site, and Technical Data (if any) contained in such Drawings upon which Contractor may rely:

Drawings Title	Date of Drawings	Technical Data
None known to Owner		

SC-5.06 Delete Paragraph 5.06.I and 506.J in their entirety and replace with the following:

- I. Subject to the limitations of the Oregon Constitution and the Oregon Tort Claims Act, Owner shall indemnify Contractor, and its officers, employees, and agents from and against all claims, costs losses and damages arising out of or relating to a Hazardous Environmental Condition, provided that such Hazardous Environmental Condition (1) was not shown or

indicated in the Drawings, Specifications, or other Contract Documents, identified as Technical Data entitled to limited reliance pursuant to Paragraph 5.06.B, or identified in the Contract Documents to be included within the scope of the Work; and (2) was not created by Contractor or by anyone for whom Contractor is responsible. Nothing in this Paragraph 5.06.I obligates Owner to indemnify any individual or entity from and against the consequences of that individual's or entity's own negligence.

- J. To the fullest extent permitted by Laws and Regulations, Contractor shall indemnify Owner and Clackamas County and their officers, elected officials, directors, employees, agents, consultants, and subcontractors from and against all claims, costs, losses, and damages arising out of or relating to the failure to control, contain, or remove a Constituent of Concern brought to the Site by Contractor or by anyone for whom Contractor is responsible, or to a Hazardous Environmental Condition created by Contractor or by anyone for whom Contractor is responsible. Nothing in this Paragraph 5.06.J obligates Contractor to indemnify any individual or entity from and against the consequences of that individual's or entity's own negligence.

ARTICLE 6—BONDS AND INSURANCE

6.01 Performance, Payment, and Other Bonds

SC-6.01 Add the following paragraphs immediately after Paragraph 6.01.C:

The Contractor will submit the performance bond and payment bond on forms provided by the Owner.

SC-6.01 Delete Paragraph 6.01.B in its entirety and replace with the following:

- B. Before starting any work on the Project, the Contractor shall file with the Oregon Construction Contractors Board, and maintain in full force and effect, the separate public works bond required by Oregon Revised Statutes, Chapter 279C.830 and 279C.836, unless otherwise exempt under those provisions. The Contractor shall also include in every subcontract a provision requiring the Subcontractor to have a public works bond filed with the Construction Contractors Board before starting Work, unless otherwise exempt, and shall verify that the Subcontractor has filed a public works bond before permitting any Subcontractor to start Work. Contractor shall include copies of both its public works bond and the public works bonds from its Subcontractors in the copies of the bonds required in Paragraph 2.01.A above.

These bonds shall remain in effect until one year after date of final completion of the Project and acceptance by the Owner, except as provided otherwise by Laws or Regulations or by the Contract Documents.

SC-6.01 Add the following phrase to Paragraph 6.01.C after the word "Treasury":

or otherwise acceptable to Owner.

SC-6.01 Add the following sentence to the end of Paragraph 6.01.C:

The performance bond shall include, in part, provisions to indemnify Owner, and its officers, directors, elected officials, agents, and employees.

6.02 Insurance—General Provisions

SC-6.02 Delete paragraph 6.02.B. in its entirety and replace with the following:

- B. As evidence of the insurance coverage required by the Contract, the Contractor shall furnish certificate(s) of insurance to the Owner prior to execution of the Agreement. The certificate(s) will specify all of the parties who are additional insureds or loss payees for the Agreement, identified in SC-6.02.C. A renewal certificate shall be sent to Owner at least 10 days prior to coverage expiration.

Insurance coverage required under the Agreement shall be obtained from insurance companies or entities acceptable to the Owner and that are eligible to provide such insurance under Oregon law. Eligible insurers include admitted insurers that have been issued a certificate of authority from the Oregon Department of Consumer and Business Services authorizing them to conduct an insurance business and issue policies of insurance in the state of Oregon, and certain non-admitted surplus lines insurers that satisfy the requirements of applicable Oregon law and which are subject to approval by the Owner. All companies that provide policies required under this Contract shall have a rating of not less than A-X in the most current edition of Best's Rating Guide, in addition to any other requirements specified herein. The Contractor shall be financially responsible for all deductibles, self-insured retentions and/or self-insurance included hereunder. Any deductible, self-insured retention and/or self-insurance in excess of \$50,000 shall be subject to approval by the Owner in writing and shall be a condition precedent to the effectiveness of any Contract.

SC-6.02 Add the following to the end of Paragraph 6.02.D:

The general liability insurance coverage, automobile liability, umbrella, and pollution liability if required, shall include the Owner (Water Environment Services), Clackamas County and Engineer (Murraysmith, Inc.) as additional insureds, but only with respect to the Contractor's activities to be performed under the Contract Documents. The additional-insured endorsement for CGL insurance must be written on ISO Form CG 20 10 (10 01) and CG 20 37 (10 01), or their equivalent, but shall not use either of the following forms: CG 20 10 (10 93) or CG 20 10 (03 94). Proof of insurance must include a copy of the endorsement showing "Water Environment Services and Clackamas County, together with their elected officials, agents, officers, and employees" as scheduled insureds.

If Contractor cannot obtain an insurer to name the Owner and Engineer as additional insureds, Contractor shall obtain at Contractor's expense, and keep in effect during the term of the Contract, Owners and Contractors Protective Liability Insurance, naming the Owner and Engineer as additional insureds with not less than a \$4,000,000 limit per occurrence. This policy must be kept in effect for 36 months following final completion. As evidence of coverage, Contractor shall furnish the actual policy to Owner prior to execution of the Agreement.

SC-6.02 Delete all language in Paragraphs 6.02.E, I, and K and replace each with the word "Reserved."

SC-6.02 Delete from Paragraph 6.02.N "10 days" and replace with "60 days"

SC-6.02 Add the following new paragraphs in order after Paragraph 6.02.N.

- O. Compliance. Failure of the Contractor to fully comply with these requirements will be considered a material breach of Contract and shall be cause for immediate termination of the Contract at the option of Owner.

- P. If the Contractor receives a non-renewal or cancellation notice from an insurance carrier affording coverage required herein, or receives notice that coverage no longer complies with the insurance requirements herein, Contractor agrees to notify Owner within five (5) business days with a copy of the non-renewal or cancellation notice, or written specifics as to which coverage is no longer in compliance. When notified by Owner, the Contractor agrees to stop Work pursuant to the Contract at Contractor's expense, unless all required insurance remain in effect. Any failure to comply with the reporting provisions of this section, except for the potential exhaustion of aggregate limits, shall not affect the coverages provided to the Owner and its institutions, divisions, officers, and employees. Owner shall have the right, but not the obligation, of prohibiting Contractor from entering the Project Site until a new certificate(s) of insurance is provided to Owner evidencing the replacement coverage. The Contractor agrees that Owner reserves the right to withhold payment to Contractor until evidence of reinstated or replacement coverage is provided to Owner.
- Q. Upon Owner's approval, Contractor may obtain worker's compensation insurance from an insurance company that has not been rated by A.M. Best, provided that such company (a) is domiciled in the state in which the project is located, (b) is certified or authorized as a worker's compensation insurance provider by the appropriate state agency, and (c) has been accepted to provide worker's compensation insurance for similar projects by the state within the last 12 months.
- R. All insurance carried by Contractor under the Agreement shall be the primary coverage. The coverages indicated are minimums unless otherwise specified in the Contract Documents.

6.03 *Contractor's Insurance*

SC-6.03 Supplement Paragraph 6.03 with the following provisions after Paragraph 6.03.C:

- D. *Other Additional Insureds:* As a supplement to the provisions of Paragraph 6.03.C of the General Conditions, the commercial general liability, automobile liability, umbrella or excess, pollution liability, and unmanned aerial vehicle liability policies must include as additional insureds (in addition to Owner and Engineer) the following: None.
- E. *Workers' Compensation and Employer's Liability:* The Contractor is an independent contractor for purposes of the Oregon Workers' Compensation Law, as set forth in ORS Chapter 656 ("Workers' Comp Law") and is solely liable for any Workers' Compensation coverage under this Agreement. All employers, including Contractor, that employ subject workers who work under the Agreement in the State of Oregon shall comply with ORS 656.017 and provide the required Workers' Compensation coverage, unless such employers are exempt under ORS 656.126. This shall include Employer's Liability Insurance with coverage limits of not less than \$500,000 per accident for bodily injury or disease. Contractor shall ensure that each of its Subcontractors complies with these requirements. The Contractor shall require proof of such Workers' Compensation coverage by receiving and keeping on file a certificate of insurance from each Subcontractor or anyone else directly employed by either the Contractor or its Subcontractors. The Contractor will be solely responsible for payment of any local, state or federal taxes required as a result of these Contract Documents.

Workers' Compensation and Related Policies	Policy limits of not less than:
Workers' Compensation	
State	Statutory
Applicable Federal (e.g., Longshoreman's)	Statutory
Foreign voluntary workers' compensation (employer's responsibility coverage), if applicable	Statutory
Employer's Liability	
Each accident	\$500,000

These Contract Documents are not intended to entitle the Contractor to any benefits generally granted to the District, officers, commissioners, agents or employees. Without limitation, but by way of illustration, the benefits not intended to be extended to the Contractor are vacation, holiday and sick leave, other leaves with pay, tenure, medical and dental coverage, life and disability insurance, overtime pay, Social Security, workers' compensation, unemployment compensation, or retirement benefits (except so far as benefits are required by law if the Contractor is presently a member of the Public Employees Retirement System).

- F. *Commercial General Liability—Claims Covered:* Contractor shall purchase and maintain commercial general liability insurance, covering all operations by or on behalf of Contractor, on an occurrence basis, against claims for:
1. damages because of bodily injury, sickness or disease, or death of any person other than Contractor's employees,
 2. damages insured by reasonably available personal injury liability coverage, and
 3. damages because of injury to or destruction of tangible property wherever located, including loss of use resulting therefrom.
- G. *Commercial General Liability—Form and Content:* Contractor's commercial liability policy must be written on a 1996 (or later) Insurance Services Organization, Inc. (ISO) commercial general liability form (occurrence form) and include the following coverages and endorsements:
1. Products and completed operations coverage.
 - a. Such insurance must be maintained for three years after final payment.
 - b. Contractor shall furnish Owner and each other additional insured (as identified in the Supplementary Conditions or elsewhere in the Contract) evidence of continuation of such insurance at final payment and three years thereafter.
 2. Blanket contractual liability coverage, including but not limited to coverage of Contractor's contractual indemnity obligations in Paragraph 7.18.
 3. Severability of interests and no insured-versus-insured or cross-liability exclusions.
 4. Underground, explosion, and collapse coverage.
 5. Personal injury coverage.

6. Additional insured endorsements that include both ongoing operations and products and completed operations coverage through ISO Endorsements CG 20 10 10 01 and CG 20 37 10 01 (together). If Contractor demonstrates to Owner that the specified ISO endorsements are not commercially available, then Contractor may satisfy this requirement by providing equivalent endorsements.
 7. For design professional additional insureds, ISO Endorsement CG 20 32 07 04 “Additional Insured—Engineers, Architects or Surveyors Not Engaged by the Named Insured” or its equivalent.
- H. *Commercial General Liability—Excluded Content:* The commercial general liability insurance policy, including its coverages, endorsements, and incorporated provisions, must not include any of the following:
1. Any modification of the standard definition of “insured contract” (except to delete the railroad protective liability exclusion if Contractor is required to indemnify a railroad or others with respect to Work within 50 feet of railroad property).
 2. Any exclusion for water intrusion or water damage.
 3. Any provisions resulting in the erosion of insurance limits by defense costs other than those already incorporated in ISO form CG 00 01.
 4. Any exclusion of coverage relating to earth subsidence or movement.
 5. Any exclusion for the insured’s vicarious liability, strict liability, or statutory liability (other than worker’s compensation).
 6. Any limitation or exclusion based on the nature of Contractor’s work.
 7. Any professional liability exclusion broader in effect than the most recent edition of ISO form CG 22 79.
- I. *Commercial General Liability—Minimum Policy Limits*

Commercial General Liability	Policy limits of not less than:
General Aggregate	\$ 5,000,000
Products—Completed Operations Aggregate	\$ 2,000,000
Personal and Advertising Injury	\$ 1,000,000
Bodily Injury and Property Damage—Each Occurrence	\$ 4,000,000

- J. *Automobile Liability:* Contractor shall obtain, at Contractor's expense, and keep in effect during the term of the Agreement, Automobile Liability Insurance covering owned, and/or hired vehicles, as applicable. The coverage may be written in combination with the Commercial General Liability Insurance. Contractor and its Subcontractors shall be responsible for ensuring that all non-owned vehicles maintain adequate Automobile Liability insurance while on Project Site. The Owner may adjust the Automobile Liability insurance amounts required under this provision at any time based upon institution specific risk assessments through the issuance of an amendment to the Agreement.

Automobile Liability	Policy limits of not less than:
Combined Single Limit	
Combined Single Limit (Bodily Injury and Property Damage)	\$ 2,000,000

- K. *Umbrella or Excess Liability:* Contractor shall purchase and maintain umbrella or excess liability insurance written over the underlying employer's liability, commercial general liability, and automobile liability insurance described in the Paragraphs above. The coverage afforded must be at least as broad as that of each and every one of the underlying policies.

Excess or Umbrella Liability	Policy limits of not less than:
Each Occurrence	\$ 10,000,000
General Aggregate	\$ 10,000,000

- L. *Using Umbrella or Excess Liability Insurance to Meet CGL and Other Policy Limit Requirements:* Contractor may meet the policy limits specified for employer's liability, commercial general liability, and automobile liability through the primary policies alone, or through combinations of the primary insurance policy's policy limits and partial attribution of the policy limits of an umbrella or excess liability policy that is at least as broad in coverage as that of the underlying policy, as specified herein. If such umbrella or excess liability policy was required under this Contract, at a specified minimum policy limit, such umbrella or excess policy must retain a minimum limit of \$3,000,000 after accounting for partial attribution of its limits to underlying policies, as allowed above.
- M. *Contractor's Pollution Liability Insurance:* Contractor shall purchase and maintain a policy covering third-party injury and property damage, including cleanup costs, as a result of pollution conditions arising from Contractor's operations and completed operations. This insurance must be maintained for no less than three years after final completion.

Contractor's Pollution Liability	Policy limits of not less than:
Each Occurrence/Claim	\$ 5,000,000
General Aggregate	\$ 10,000,000

- N. *Contractor's Professional Liability Insurance:* If Contractor will provide or furnish professional services under this *Contract*, through a delegation of professional design services or otherwise, then Contractor shall be responsible for purchasing and maintaining applicable professional liability insurance. This insurance must cover negligent acts, errors, or omissions in the performance of professional design or related services by the insured or others for whom the insured is legally liable. The insurance must be maintained throughout the duration of the Contract and for a minimum of two years after Substantial Completion. The retroactive date on the policy must pre-date the commencement of furnishing services on the Project.

Contractor's Professional Liability	Policy limits of not less than:
Each Claim	\$ 1,000,000

Contractor's Professional Liability	Policy limits of not less than:
Annual Aggregate	\$ 5,000,000

6.04 *Builder's Risk and Other Property Insurance*

SC-6.04 Supplement Paragraph 6.04 of the General Conditions with the following provisions:

F. *Builder's Risk Requirements:* The builder's risk insurance must:

1. be written on a builder's risk "all risk" policy form that at a minimum includes insurance for physical loss or damage to the Work, temporary buildings, falsework, and materials and equipment stored and in transit, and must not exclude the coverage of the following risks: fire; windstorm; hail; flood; earthquake, volcanic activity, and other earth movement; lightning; riot; civil commotion; terrorism; vehicle impact; aircraft; smoke; theft; vandalism and malicious mischief; mechanical breakdown, boiler explosion, and artificially generated electric current; collapse; explosion; debris removal; demolition occasioned by enforcement of Laws and Regulations; and water damage (other than that caused by flood).
 - a. Such policy will include an exception that results in coverage for ensuing losses from physical damage or loss with respect to any defective workmanship, methods, design, or materials exclusions.
 - b. If insurance against mechanical breakdown, boiler explosion, and artificially generated electric current; earthquake, volcanic activity, and other earth movement; or flood, are not commercially available under builder's risk policies, by endorsement or otherwise, such insurance will be provided through other insurance policies acceptable to Owner and Contractor.
2. cover, as insured property, at least the following: (a) the Work and all materials, supplies, machinery, apparatus, equipment, fixtures, and other property of a similar nature that are to be incorporated into or used in the preparation, fabrication, construction, erection, or completion of the Work, including Owner-furnished or assigned property; (b) spare parts inventory required within the scope of the Contract; and (c) temporary works which are not intended to form part of the permanent constructed Work but which are intended to provide working access to the Site, or to the Work under construction, or which are intended to provide temporary support for the Work under construction, including scaffolding, form work, fences, shoring, falsework, and temporary structures.
3. cover expenses incurred in the repair or replacement of any insured property (including but not limited to fees and charges of contractors, engineers, and architects).
4. extend to cover damage or loss to insured property while in temporary storage at the Site or in a storage location outside the Site (but not including property stored at the premises of a manufacturer or Supplier). If this coverage is subject to a sublimit, such sublimit will be a minimum of \$100,000.
5. extend to cover damage or loss to insured property while in transit. If this coverage is subject to a sublimit, such sublimit will be a minimum of \$100,000.
6. allow for the waiver of the insurer's subrogation rights, as set forth in this Contract.

7. allow for partial occupancy or use by Owner by endorsement, and without cancellation or lapse of coverage.
8. include performance/hot testing and start-up, if applicable.
9. include as named insureds the Owner, Contractor, Subcontractors (of every tier), and any other individuals or entities required by this Contract to be insured under such builder's risk policy. For purposes of Paragraphs 6.04, 6.05, and 6.06 of the General Conditions, and this and all other corresponding Supplementary Conditions, the parties required to be insured will be referred to collectively as "insureds."

SC-6.04 Supplement Paragraph 6.04 of the General Conditions with the following provisions:

- G. *Coverage for Completion Delays:* The builder's risk policy will include, for the benefit of Owner, loss of revenue and soft cost coverage for losses arising from delays in completion that result from covered physical losses or damage. Such coverage will include, without limitation, fixed expenses and debt service for a minimum of 12 months with a maximum deductible of 30 days, plus engineering or other consultants' fees, if not otherwise covered.
- H. *Builder's Risk and Other Property Insurance Deductibles:* The purchaser of any required builder's risk, installation floater, or other property insurance will be responsible for costs not covered because of the application of a policy deductible.
 1. The builder's risk policy (or if applicable the installation floater) will be subject to a deductible amount of no more than \$50,000 for direct physical loss in any one occurrence, except the earthquake and flood deductible, which shall not exceed 2 percent of each loss or \$50,000, whichever is greater.
- I. A loss insured under the Builder's Risk insurance shall be made payable to the Owner as loss payee. The Contractor shall pay Subcontractors their just shares of insurance proceeds received by the Contractor, and by appropriate agreements, written where legally required for validity, shall require Subcontractors to make payments to their Sub-Subcontractors in similar manner. The Owner shall have power to work directly with and settle a loss with insurers.

6.05 *Property Losses; Subrogation*

SC-6.05 Delete all language in Paragraphs 6.05.B and C and replace each with the word "Reserved."

6.06 *Receipt and Application of Property Insurance Proceeds*

SC-6.06 Delete Paragraph 6.06.A, B and C in their entirety and replace with the following paragraph:

- A. Any insured loss under the builder's risk and other policies of insurance required by Paragraph 6.04 will be adjusted and settled with the named insured that purchased the policy.

ARTICLE 7—CONTRACTOR'S RESPONSIBILITIES

7.02 *Supervision and Superintendence*

SC-7.02 Add the following immediately after the first sentence of Paragraph 7.02.B:

If a replacement is necessary, the replacement shall also be a competent resident superintendent and shall be subject to prior approval by Owner. The Contractor's superintendent shall be present at the Site at all times while Work is in progress and shall be available by phone for emergencies 24 hours per day, 7 days per week. If at any time the superintendent leaves the Project Site while Work is in progress, Owner and Engineer shall be notified and provided with the name of the Contractor's representative having responsible charge. The superintendent will be Contractor's representative at the Site and shall have authority to act on behalf of Contractor. All communications given to or received from the superintendent shall be binding on Contractor.

7.03 *Labor; Working Hours*

SC-7.03 Add the following new subparagraphs immediately after Paragraph 7.03.C:

1. Regular working hours will be between 7:00 a.m. and 6:00 p.m. on weekdays, Monday through Friday, only. If change to these standard hours is desired, a written request must be placed with Owner and Engineer a minimum of five work days prior to the first day of altered hours.
2. Owner's legal holidays are:
 - New Year's Day (January 1)
 - Martin Luther King Jr. Day (third Monday in January)
 - President's Day (third Monday in February)
 - Memorial Day (last Monday in May)
 - Juneteenth National Independence Day (June 19)
 - Independence Day (July 4)
 - Labor Day (first Monday in September)
 - Veteran's Day (November 11)
 - Thanksgiving Day (fourth Thursday in November)
 - Christmas Day (December 25)

7.04 *Services, Materials, and Equipment*

SC-7.04 Add the following paragraphs immediately after Paragraph 7.04.C:

- D. Until Substantial Completion of the Work is acknowledged by Owner, Contractor shall have the responsible charge and care of the Work and of materials to be used herein, including materials for which Contractor has received partial payment or materials which have been furnished by Owner, and shall bear the risk of injury, loss, or damage to any part thereof by the action of the elements or from any other cause, whether arising from the execution of the Work or not.
- E. Contractor shall rebuild, repair, restore, and make good all injuries, losses, or damages to any portion of the Work or the materials occasioned by any cause before the Work's completion and acceptance and shall bear the expense thereof. Where necessary to protect the Work or materials from damage, Contractor shall, at Contractor's own expense, provide suitable drainage and erect such temporary structures or rent such structures as are necessary to protect the Work or materials from damage. The suspension of the Work

or the granting of an extension of time for any cause whatever shall not relieve Contractor of Contractor's responsibility for the Work and materials as specified herein.

- F. When the quality of a material, process, or article is not specifically set forth in the Contract Documents, the best available quality of the material, process, or article shall be provided.

7.06 *Substitutes*

SC-7.06 Amend Paragraph 7.06.B by deleting the third sentence stating "Engineer will be the sole judge of acceptability."

7.07 *Concerning Subcontractors and Suppliers*

SC-7.07 Add the following language directly following the last sentence of Paragraph 7.06.A:

Contractor shall perform with Contractor's own organization Work amounting to not less than 25 percent of the combined value of all items of the Work covered by the Contract.

SC-7.07 Add the following new paragraphs immediately after Paragraph 7.07.M:

- N. Contractor shall ensure that any person entering into any subcontract to perform under the Contract is registered with the Secretary of State to do business in the State of Oregon, not prohibited from entering into a public contract by the Oregon Bureau of Labor and Industry, the Oregon Construction Contractors Board or Federal Excluded Party listings and is a Responsible Proposer as defined by ORS 279C.
- O. Subcontractor Insurance: Unless a special type of insurance or special amount of coverage is required by the Owner for a specific subcontract or type of work, Contractor shall require all Subcontractors to provide and maintain insurance coverages with at least \$1,000,000/claim, \$2,000,000 aggregate for commercial general liability, \$500,000/claim for automobile liability, \$1,000,000/claim for professional liability (if applicable), and statutory limits for workers' compensation insurance. Contractor shall require certificates of insurance from all Subcontractors as evidence of coverage. Contractor shall provide copies of Subcontractor's certificates of insurance, if requested by Owner. This condition may be met through utilization of a Contractor Controlled Insurance Program.

7.08 *Patent Fees and Royalties*

SC-7.08 Delete Paragraph 7.08.B and .C in their entirety and replace with the following:

- B. Subject to the limits of the Oregon Constitution, Owner shall indemnify Contractor, and its officers, employees, agents from and against all claims, costs, losses, and damages arising out of or relating to any infringement of patent rights or copyrights incident to the use in the performance of the Work or resulting from the incorporation in the Work of any invention, design, process, product, or device specified in the Contract Documents, but not identified as being subject to payment of any license fee or royalty to others required by patent rights or copyrights.
- C. To the fullest extent permitted by Laws and Regulations, Contractor shall indemnify Owner, Clackamas County and their officers, directors, elected officials, employees, agents, consultants and subcontractors of from and against all claims, costs, losses, and damages arising out of or relating to any infringement of patent rights or copyrights incident to the use in the performance of the Work or resulting from the incorporation in the Work of any invention, design, process, product, or device not specified in the Contract Documents.

7.09 *Permits*

SC-7.09 Add the following new paragraph immediately after Paragraph 7.09.A:

- B. Contractor will be responsible for obtaining all required permits and maintaining compliance with those permits throughout the course of the Work. Owner will pay the cost of obtaining all permits. The Contractor shall be responsible for any penalties or fines that result from Contractor's noncompliance with the terms of the permits.

7.11 *Laws and Regulations*

SC-7.11 Delete Paragraph 7.11.B in its entirety and replace with the following:

- B. If Contractor performs any Work or takes any other action knowing or having reason to know that is contrary to Laws and Regulations, Contractor shall bear all resulting costs and losses, and shall indemnify Owner, Clackamas County, and their officers, directors, elected officials, employees, agents, consultants and subcontractors from and against all claims, costs, losses and damages arising out of or relating to such Work or other action. It is not Contractor's responsibility to make certain that the Work described in the Contract Documents is in accordance with Laws and Regulations, but this does not relieve Contractor of its obligations under Paragraph 3.03.

SC-7.11 Add the following new paragraph immediately after Paragraph 7.11.C:

- D. While not intended to be inclusive of all Laws or Regulations for which Contractor may be responsible under Paragraph 7.10, the following Laws or Regulations, as may be amended from time to time, are included as mandated by statute or for the convenience of Contractor:
 - 1. Prevailing Wage Rates:
 - a. Contractor shall comply fully with the provisions of ORS 279C.800 through 279C.870. Pursuant to ORS 279C.830(1)(d), Contractor shall pay workers not less than the specified minimum hourly rate of wage, and shall include that requirements in all subcontracts.

PREVAILING WAGE RATES for Public Works Contracts in Oregon, January 1, 2022 which can be downloaded at the following web address:

http://www.oregon.gov/boli/whd/pwr/pages/pwr_state.aspx
 - b. Owner will pay the Commissioner of the Bureau of Labor and Industries the fee required by ORS 279C.825.
 - c. Contractor shall provide written notice to all workers of the number of hours per day and days per week such workers may be required to work.
 - 2. Discrimination: Contractor shall comply with all applicable requirements of federal and state civil rights and rehabilitation statutes, rules and regulations, and:
 - a. In accordance with ORS 279A.110, Contractor will not discriminate against Disadvantaged, Minority, Women, or Emerging Small Business enterprises, as those terms are defined in ORS 200.005, or a business enterprise that is owned or controlled by or that employs a disabled veteran, as that term is defined in ORS 408.225, in obtaining required subcontracts.

- b. Contractor shall maintain, in current and valid form, all licenses and certificates required by the applicable Laws, Regulations or the Contract when performing the work.
- 3. In accordance with ORS 279C.505, Contractor shall demonstrate to Owner that it has an employee drug testing program in place prior to commencement and at all times during the performance of the Work.
- 4. ORS 654.150 applies at the Construction Site. All costs incurred in complying with state statutes requiring sanitation facilities shall be borne by Contractor.
- 5. Payment by Contractor:
 - a. The Contractor shall promptly make full payment for labor, materials, supplies and provisions at such times as they become due and payable to all persons supplying the Contractor or their Subcontractor with labor, services, materials, supplies, or provisions for the prosecution of the Work provided for in the Contract. Contractor shall pay all contributions or amounts due the Industrial Accident Fund from such Contractor or Subcontractor incurred in the performance of the Work. The Contractor shall not permit any lien or claim to be filed or prosecuted against the Owner for or on account of any labor, services, materials, supplies, or provisions furnished. The Contractor shall pay to the Department of Revenue all sums withheld from employees pursuant to ORS 316.167.
 - b. In the event the Contractor fails, neglects, or refuses to make prompt and full payment of any claim for labor, services, materials, supplies or provisions furnished by any person in connection with the Work, whether the labor, services, materials, supplies, or provisions to be performed are furnished for the Contractor or for a Subcontractor, then and in such event, the Owner may withhold the amount of such claim by the person or persons furnishing such labor, services, materials, supplies, or provisions and deduct the amount of from funds due or to become due to the Contractor by reason of the Contract Documents. The deduction of any such amounts because of claims and the manner herein authorized will not, however, relieve the Contractor or his surety from their obligation with respect to any unpaid claims. Sums withheld for the purposes named herein will be paid to the Contractor upon certification that said claims have been paid. Notwithstanding the foregoing, Owner, in its discretion, may pay such claims and deduct or charge that amount of the payment against funds due or to become due the Contractor by reason of the Contract Documents.
 - c. If the Contractor or a first-tier Subcontractor fails, neglects or refuses to make payment to a party furnishing labor or materials in connection with the project within 30 days after receipt of payment from the Owner or Contractor, the Contractor or first-tier Subcontractor shall owe the party the amount due plus interest charges commencing at the end of the ten-day period that payment is due under ORS 279C.580(4) and any upon final payment unless payment is subject to a good-faith dispute as defined in ORS 279C.580. The rate of interest charge to the Contractor or first-tier Subcontractor and the amount due shall equal three times the discount rate on 90-day commercial paper in effect at the Federal Reserve Bank in the Federal Reserve District that includes Oregon on the date that is 30 days after the date when payment was received from the Owner or from the Contractor, but

the rate of interest shall not exceed 30 percent. The amount of interest may not be waived. Contractor shall incorporate this provision into all subcontracts.

- d. If the Contractor or a Subcontractor fails, neglects or refuses to make payment to a person furnishing labor or materials in connection with the Contract, the person may file a complaint with the Oregon Construction Contractor's Board unless payment is subject to a good-faith dispute as defined in ORS 279C.580. Resolution of such dispute and computation of amounts due plus interest and costs shall be as provided in that statute. Contractor shall incorporate this provision into any subcontract related to this project.
 - e. The payment of a claim in the manner authorized under this section shall not relieve the Contractor or the surety from any obligation with respect to any unpaid claims.
 - f. Contractor shall pay Subcontractor for satisfactory performance within ten days out of such amounts paid to Contractor by Owner, and shall at all times comply with ORS 279C.580, which is incorporated herein by reference.
 - g. The Contractor shall include in each subcontract for property or services entered into by the Contractor and a first-tier Subcontractor, including a materials supplier, for the purpose of performing a construction contract, a payment clause that obligates the Contractor to pay the first-tier Subcontractor for satisfactory performance under its subcontract within ten (10) days out of such amounts as are paid to the Contractor by the Owner under such Contractor.
 - h. All employers, including Contractor, that employ subject workers who work under the Contract Documents in the State of Oregon shall comply with ORS 656.017 and provide the required Workers Compensation coverage, unless such employees are exempt under ORS 656.126. Contractor shall ensure that each of its subcontracts complies with these requirements.
 - i. As a condition to Owner's performance hereunder, Contractor shall promptly, as due, make payment to any person, co-partnership, association or corporation furnishing medical, surgical, and hospital care or other needed care and attention, incident to sickness or injury, to the employees of the Contractor, of all sums of which the Contractor agrees to pay for the services and all moneys and sums that the Contractor collected or deducted from the wages of employees under any law, contract or agreement for the purpose of providing or paying for the services.
6. Payroll Certification and Fee Requirements.
- a. In accordance with ORS 279C.845, the Contractor and every Subcontractor shall submit written certified statements to the Owner on the form prescribed by the Commissioner of BOLI, certifying the hourly rate of wage paid each worker which the Contractor or the Subcontractor has employed on the Project and further certifying that no worker employed on the Project has been paid less than the prevailing rate of wage or less than the minimum hourly rate of wage specified in the Contract Documents, which certified and statement shall be verified by the oath of the Contractor or the Subcontractor that the Contractor or Subcontractor knows the contents of the certified statement, and, that to the Contractor's or Subcontractor's best knowledge and belief, the certified statement is true. The certified statements shall set out accurately and completely the payroll costs for

the prior week, including the name and address for each worker, the worker's correct classification, rate of pay, daily and weekly number of hours worked, deductions made, and actual wages paid. Certified statements for each week during which the Contractor or Subcontractor has employed a worker on the Project shall be submitted once a month, by the fifth (5th) business day of the following month. The Contractor and Subcontractor shall preserve the certified statements for a period of ten (10) years from the date of completion of the Work.

- b. Pursuant to ORS 279C.845(7), the Owner shall retain 25 percent of any amount earned by the Contractor, in addition to other retainage, on the Work until the Contractor has filed the certified statements required above. The Owner shall pay the Contractor the amount retained under this subsection within 14 business days after the Contractor files the required certified statements, regardless of whether a Subcontractor has failed to file certified statements.
 - c. Pursuant to ORS 279C.845(8), the Contractor shall retain 25 percent of any amount earned by a first-tier Subcontractor on this Project until the Subcontractor has filed with the Owner the certified statements required above. Before paying any amount required under this subsection, the Contractor shall verify that the first-tier Subcontractor has filed the certified statement. Within 14 days after the first-tier Subcontractor has filed the certified statement, the Contractor shall pay the first-tier Subcontractor any amount retained under this subsection.
- 7 Subcontracts. Contractor shall include in each first-tier subcontract, and shall require that each first-tier Subcontractor include in each lower-tier subcontract; clauses for payments, interest penalties and conditions as required under ORS 279C.580, which is incorporated herein by reference. Contractor shall certify that it shall not accept a bid from Subcontractors to perform Work unless such Subcontractors are registered with the Construction Contractors Board in accordance with ORS 701.021 at the time they submit their bids to the Contractor.
8. Environmental Pollution:
 - a. In compliance with ORS 279C.525, lists of federal, state, and local agencies of which the Owner has knowledge that have enacted ordinances or regulations relating to environmental pollution and the preservation of natural resources that may affect the performance of the Contract are listed in the 2015 Oregon Department of Transportation Standard Specifications for Construction, Section 00170.01.
 - b. If Contractor is delayed or must undertake additional work by reason of existing regulation or ordinances of agencies not cited herein, or due to enactment of new or the amendment of existing statutes, ordinances or regulations occurring after the submission of the successful Proposal, Owner may grant a time extension, a reasonable adjustment in the Cost of Work by issuance of a Change Order setting forth the additional work that must be undertaken. Such Change Order, if any, shall not invalidate the Agreement and shall, as applicable, increase the Agreement price to compensate Contractor for all costs and expenses incurred, including overhead and profits, as reasonable compensation of any such delay or additional work.
9. In accordance with ORS 279C.510, Contractor shall salvage or recycle construction and demolition debris if feasible and cost effective.

10. Workers employed by Contractor shall not be able to collect for unpaid overtime unless a claim is filed in accordance with ORS 279C.545 with Contractor.
11. Person claiming not being paid in full for supplied labor or materials for performance of the Work has right to file notice of such claim. Notice shall be filed in accordance with ORS 279C.605.
12. As applicable, Contractor shall comply with Clackamas County Code and Water Environment Services Rules and Regulations.
13. Contractor agrees to comply with the following, as applicable and as may be amended from time to time: i) Title VI and VII of the Civil Rights Act of 1964; ii) Section 503 and 504 of the Rehabilitation Act of 1973; iii) the Health Insurance Portability and Accountability Act of 1996; iv) the Americans with Disabilities Act of 1990; v) ORS Chapter 659A; vi) all regulations and administrative rules established pursuant to any applicable laws; and vii) all other applicable requirements of federal, state, county or other local government entity statutes, rules and regulations.
14. The following notice is applicable to Contractors who perform excavation Work: ATTENTION: Oregon law requires you to follow rules adopted by the Oregon Utility Notification Center. Those rules are set forth in OAR 952-001-0090. You may obtain copies of the rules by calling the center at (877) 668 4001.
15. Independent Contractor Status: The service or services performed under the Contract Documents are those of an independent contractor as defined in ORS 670.600. Contractor represents and warrants that it is not an officer, employee or agent of the Owner as those terms are used in ORS 30.265.
16. Retirement System Status and Taxes: Contractor represents and warrants that it is not a contributing member of the Public Employees' Retirement System and will be responsible for any federal or state taxes applicable to payment received under the Agreement. Contractor will not be eligible for any benefits from these payments under the Agreement of federal Social Security, employment insurance, workers' compensation or the Public Employees' Retirement System, except as a self-employed individual. Unless Contractor is subject to backup withholding, Owner will not withhold from such payments any amount(s) to cover Contractor's federal or state tax obligations.
17. Government Employment Status: The Contractor represents and warrants that it is not currently employed by the Federal Government. This does not preclude the Contractor from holding another contract with the Federal Government.
19. Failure to comply with any or all of the requirements of Section 7.11.D shall be a material breach of the Contract and constitute grounds for Contract termination. Any and all damages or costs resulting from such noncompliance shall be the responsibility of Contractor.

7.12 *Record Documents*

SC-7.12 Amend Paragraph 7.12.A by adding "and Owner" after the word "Engineer" in the third sentence.

7.13 *Safety and Protection*

SC-7.13 Add the following directly after the last sentence of Paragraph 7.13.E:

Contractor shall be aware that permit-required confined spaces exist in or near the Project Site. Entry to these spaces must be accomplished in compliance with the requirements of OAR 166-150-0190 (29 CFR 1910.146). Examples of permit-required confined spaces include but are not limited to the following:

- Open tanks beyond the handrails including clarifiers, aeration basins, channels, etc.
- Manholes.
- Flow control structures which have the potential to contain sewage.
- Enclosed tanks including digesters, clarifiers, grit basins, chemical tanks, etc.
- Wet well and dry wells of pump stations.
- Headworks channels.
- Electrical vaults.

The hazards associated with these confined spaces may include but are not limited to:

- Oxygen deficiency.
- Combustible vapors including methane.
- Slip hazards.
- Fall/retrieval hazard.
- Engulfment hazard.
- Lockout required of mechanical and electrical devices.
- Toxic or hazardous chemicals including hydrogen sulfide and process chemicals.
- Traffic hazards.
- Hot work and ignition sources.
- Potential for rapid changes in working conditions.
- Painting or coating application activities often pose temporary hazards.

Prior to beginning Work in permit-required confined spaces, Contractor shall provide Owner with a copy of Contractor's permit-required confined space entry plan/program including a copy of the permit forms that will be used by Contractor. Upon request by Contractor, Owner will review with Contractor, Owner's permit-required confined space program and specific procedures Owner would incorporate in spaces entered. Owner will coordinate any of its entries into the same spaces with Contractor. When the permit-required confined space Work is completed, Contractor shall inform Owner, in writing, of any hazards encountered or changes made resulting in different hazards within the space.

SC-7.13 Add the following new paragraphs immediately after Paragraph 7.13.J:

- K. Contractor shall revise Contractor's plan for safety precautions and programs at appropriate times to reflect changes in construction conditions, the Work, Contractor's means, methods, techniques, sequences, and procedures of construction. Contractor shall disseminate the original plan and revisions to all others indicated in Paragraphs 7.13.C.1.
- L. Contractor's plan for safety precautions and programs will not require more stringent safety requirements, training or other qualifications for all others than Contractor sets forth for comparable activity and responsibility of Contractor, Subcontractors and Suppliers and their respective employees.

7.15 *Emergencies*

SC-7.15 Amend Paragraph 7.15.A by adding the words “and Owner” immediately after the word “Engineer” in the second sentence.

7.17 *Contractor’s General Warranty and Guarantee*

SC-7.17 Add the following new paragraph after Paragraph 7.17.D.9:

10. any acceptance by Owner or any failure to do so.

SC-7.17 Add the following new paragraph after Paragraph 7.17.E:

- F. Contractor shall warrant the Work to be free of defects in materials and workmanship for a period of one year from the date of Substantial Completion by the Owner. The Contractor shall correct defective Work during the warranty period as described in the General Conditions.

7.18 *Indemnification*

SC-7.18 Delete Paragraph 7.18.A in its entirety and replace with the following:

- A. Contractor shall be responsible for all damage to property, injury to persons, and loss, expense, inconvenience, and delay that may be caused by, or result from, the carrying out of the Work to be done under the Contract, or from any act, omission or neglect of the Contractor, its Subcontractors, employees, guests, visitors, invitees and agents.

To the fullest extent permitted by law, Contractor shall indemnify and defend (with counsel approved by Owner) the Owner, Clackamas County, and their elected officials, officers, directors, agents, and employees (collectively "Indemnitees") from and against all liabilities, damages, losses, claims, expenses, demands and actions of any nature whatsoever which arise out of, result from or are related to: (a) any damage, injury, loss, expense, inconvenience or delay; (b) any accident or occurrence which happens or is alleged to have happened in or about the Project Site or any place where the Work is being performed, or in the vicinity of either, at any time prior to the time the Work is fully completed in all respects; (c) any failure of the Contractor to observe or perform any duty or obligation under the Contract Documents which is to be observed or performed by the Contractor, or any breach of any agreement, representation or warranty of the Contractor contained in the Contract Documents or in any subcontract; (d) the negligent acts or omissions of the Contractor, a Subcontractor or anyone directly or indirectly employed by them or any one of them or anyone for whose acts they may be liable, regardless of whether or not such claim, damage, loss or expense is caused in part by a party indemnified hereunder (except to the extent otherwise void under ORS 30.140); and (e) any lien filed upon the Project or bond claim in connection with the Work. Such obligation shall not be construed to negate, abridge, or reduce other rights or obligations of indemnity which would otherwise exist as to a party or person described in this section.

In addition, Contractor shall indemnify the Owner, Clackamas County, and their elected officials, officers, directors, agents, and employees from and against any and all actions, claims, fines, costs or damages incurred by Owner as a result of a violation of the Owner’s National Pollutant Discharge Elimination System Permit, where such violations are the result of the Contractor’s negligence. The Owner may withhold from any payments owed to the Contractor the amount of such fines, and a Change Order shall be issued to reflect any such reduction.

However, neither Contractor nor any attorney engaged by Contractor shall defend the claim in the name of Owner or Clackamas County ("County"), purport to act as legal representative of Owner or County, nor settle any claim on behalf of Owner or County without the prior approval of the Clackamas County Counsel's Office. Owner or County may assume their own defense and settlement at their election and expense.

SC-7.18 Amend paragraph 7.18.B by removing "or Engineer" from the first sentence.

ARTICLE 8—OTHER WORK AT THE SITE

8.02 Coordination

SC-8.02 Add the following new Paragraph 8.02.C immediately after Paragraph 8.02.B:

- C. Other work anticipated to be performed at the Site by others that is not related to but coincides with the scheduled performance of the Work under these Contract Documents is described in Section 01 31 13, Project Coordination.

8.03 Legal Relationships

SC-8.03 Amend Paragraph 8.03.C by deleting both uses of the word "Engineer" from the first sentence.

ARTICLE 9—OWNER'S RESPONSIBILITIES

9.02 Replacement of Engineer

SC-9.02 Amend Paragraph 9.02.A by deleting the words "provided Contractor makes no reasonable objection to the replacement engineer."

9.05 Lands and Easements; Reports, Tests, and Drawings

SC-9.05 Delete Paragraph 9.05.C in its entirety and replace with the following:

- D. Article 5 refers to Owner's identifying and making available to Contractor copies of reports of explorations and tests of conditions at the Site relating to existing surface or subsurface structures at the Site that have been utilized by Engineer in preparing the Contract Documents.

9.11 Evidence of Financial Arrangements

SC-9.11 Delete Paragraph 9.11.A in its entirety and replace with the following:

- A. If and to the extent Owner has agreed to furnish Contractor reasonable evidence that financial arrangements have been made to satisfy Owner's obligations under the Contract Documents, Owner's responsibility in respect thereof will be as set forth in the Supplementary Conditions.

ARTICLE 10—ENGINEER'S STATUS DURING CONSTRUCTION

10.06 Decisions on Requirements of Contract Documents and Acceptability of Work

SC-10.06 Delete the last sentence of Paragraph 10.06.A and replace it with the following:

In rendering such decisions and judgments, Engineer will not show partiality to the Owner or Contractor. If a dispute, matter for interpretation or need for judgment arises that includes allegations against the Engineer, then the Engineer shall not be the party deciding that matter.

10.07 *Limitations on Engineer's Authority and Responsibilities*

SC-10.07 Add the following new paragraph immediately after Paragraph 10.07.E:

- F. Only the Owner has the authority to authorize modifications of the Contract Documents, additional Work, or changes the Contract Time or Contract Price.

ARTICLE 11—CHANGES TO THE CONTRACT

11.02 *Change Orders*

SC-11.02 Delete Paragraph 11.02.B in its entirety.

11.07 *Change of Contract Price*

SC-11.07 Amend Paragraph 11.07.C.2.a by replacing "15" with "10".

SC-11.07 Amend Paragraph 11.07.C.2.c by replacing "15" with "10".

SC-11.07 Add the following new paragraph immediately after Paragraph 11.07.C:

- E. In the event Contractor submits request for additional compensation as a result of a change or differing Site conditions, or as a result of delays, acceleration, or loss of productivity, Owner reserves right, upon written request, to audit and inspect Contractor's books and records relating to the Project. Upon written request for an audit, Contractor shall make its books and records available within 14 days of request. Owner shall specifically designate the identity of the auditor. As part of audit, Contractor shall make available its books and records relating to the Project, including, but not limited to, Bidding Documents, cost reports, payroll records, material invoices, subcontracts, purchase orders, daily timesheets, and daily diaries. Audit shall be limited to those cost items that are sought by Contractor in a Change Order or Claim submission to Owner.

11.08 *Change of Contract Times*

SC-11.08 Add the following to Paragraph 11.08.B:

All requests for time extensions shall be supported by Schedule analysis showing the effect on the entire Project taking into account concurrent Work and the critical path, including Float. Partial demonstration of impact on particular operations only will not be acceptable to show the criticality of any event on the Project Schedule as a whole.

SC-11.08 Add the following new paragraphs immediately following Paragraph 11.08.B:

- C. *Use of Float:*
 1. A claim for an adjustment of Contract Times (or Milestones), otherwise allowable under the Contract Documents, shall be granted only when the time lost or gained exceeds the float for the activity at the time of the event giving rise to the claim. Float is jointly owned by both Owner and Contractor, whether expressly disclosed or implied in any manner.
 2. Contractor shall not use Float suppression techniques (including, but not limited to, preferential sequencing caused by late starts of follow-up trades, unreasonably small

crews, extended durations, or imposed dates) in information provided to Owner or Engineer.

ARTICLE 12—CLAIMS

12.01 Claims

SC-12.01 Delete Paragraph 12.01.A.1 in its entirety and replace with the following:

1. Appeals by the Contractor of Owner's decisions regarding Change Proposals;

SC-12.01 Add the following language to the end of the sentence in Paragraph 12.01.D.3:

“for disputes involving the Owner and Contractor.”

ARTICLE 13—COST OF WORK; ALLOWANCES, UNIT PRICE WORK

13.01 Cost of the Work

SC-13.01 Amend Paragraph 13.01.B.1 by deleting the third sentence and replacing it with the following language:

Labor costs for employees in the direct employ of Contractor in the performance of the Work will be the actual cost for wages in accordance with the Oregon BOLI Prevailing Wage Rates for Public Works Contracts in Oregon (see SC-7.10.D.1.a for specific BOLI publication) for each craft or type of workers performing the Work at the time the Work is done, plus BOLI's established Fringe Rate for employer payments of payroll taxes, worker compensation insurance, liability insurance, health and welfare, pension, vacation, apprenticeship funds, and other direct costs resulting from Federal, State or local laws, as well as assessments or benefits required by lawful collective bargaining agreements. Labor costs for equipment operators and helpers will be paid only when such costs are not included in the invoice for equipment rental. The labor costs for foremen and superintendents shall be proportioned to all of their assigned Work and only that applicable to extra Work shall be paid.

SC-13.01 In Paragraph 13.01.B.4, delete the word “special” and replace with the word “technical,” and delete the parenthetical phrase “(including but not limited to engineers, architects, testing laboratories, surveyors, attorneys, and accountants)” in its entirety.

SC-13.01 Delete Paragraph 13.01.B.5.c in its entirety and replace with the following:

- c. Rentals of construction equipment at the rental rate listed for such equipment specified in the current edition of the “Contractor's Equipment Cost Guide” as published by Equipment Watch (www.equipmentwatch.com), telephone number 800/699-3282, or from rate sheets from local rental companies. Such rental rate will be used to compute payments for equipment whether the equipment is under the Contractor's control through direct ownership, leasing, renting, or another method of acquisition. The rental rate to be applied for use of each item of equipment will be the rate resulting in the least total cost to the Owner for the total period of use. If it is deemed necessary by the Contractor to use the equipment not listed by the references specified herein, an equitable rental rate for the equipment will be established by the Engineer. The Contractor may furnish cost data which might assist the Engineer in the establishment of the rental rate. Payment shall be subject to the following:

- 1) Payment for equipment which is already on the Project Site and which is used in the completion of Work will not be allowed;
- 2) All equipment shall, in the opinion of the Engineer, be in good working condition and suitable for the purpose for which the equipment is to be used;
- 3) Before construction equipment is used on the extra Work, the Contractor shall plainly stencil or stamp an identifying number thereon at a conspicuous location, and shall furnish to the Engineer, in duplicate, a description of the equipment and its identifying number;
- 4) Unless otherwise specified, manufacturer's ratings and manufacturer approved modifications shall be used to classify equipment for the determination of applicable rental rates. Equipment which has no direct power unit shall be powered by a unit of at least minimum rating recommended by the manufacturer;
- 5) Individual pieces of equipment or tools having a replacement value of \$400 or less, whether or not consumed by use, will be considered to be small tools and no payment will be made therefore; and
- 6) Rental time will not be allowed while equipment is inoperative due to breakdowns.

The rental time to be paid for equipment at the Site will be the time the equipment is in productive operation on the Work being performed and, in addition, will include the time required to move the equipment to the location of the extra Work and return it to the original location or to another location; except, that moving time will not be paid if the equipment is used on other than the Work, even though located at the Site of the Work. Loading and transporting costs will be allowed, in lieu of moving time, when the equipment is moved by means other than its own power, except that no payment will be made for loading and transporting costs when the equipment is used at the Site of the Work on other than the Work related to the Change Order, Change proposal, Claim, set-off, or other adjustment in Contract Price. Rental time will not be allowed while equipment is inoperative due to breakdowns. The rental time of equipment on the Work Site will be computed subject to the following:

- 1) When hourly rates are listed, any part of an hour less than 30 minutes of operation will be considered to be one-half hour of operation, and any part of an hour in excess of 30 minutes will be considered 1 hour of operation;
- 2) When daily rates are listed, any part of a day less than 4 hours operation will be considered to be half-day of operation. When Owner -operated equipment is used to perform extra Work to be paid from on time and materials basis, the Contractor will be paid for the equipment and operator, as follows:
 - a) Payment for the equipment will be made in accordance with the provisions in Paragraph 13.01.B.5.c above;
 - b) Payment for the cost of labor and subsistence or travel allowance will be made at the rates established in Paragraph SC-13.01.B.1; and

c) The direct cost of equipment rental and labor, computed as provided herein, will be added the allowances for equipment rental and labor as provided in Section 00 72 00, General Conditions, Paragraph 13.01.D.

- SC-13.01 Add the following language to the end of Paragraph 13.01.B.5.h:
Express and courier services must be approved prior to use.
- SC-13.01 Supplement Paragraph 13.01.C.2 by adding the following sentence at the end of the existing language:
For purposes of this paragraph, “small tools and hand tools” means any tool or equipment whose current price if it were purchased new at retail would be less than \$500.
- SC-13.01 Amend Paragraph 13.01.E by deleting the word “three” in the third sentence and replacing it with “ten”.
- SC-13.01 Add the following to Paragraph 13.01.E:
Supporting data shall include but not be limited to daily submissions of timesheets indicating hours and trades worked, equipment and time equipment was employed, and materials expended. Also see SC-7.11.D.6.

If for any reason, any part of the Work or the Contract shall be subject to litigation, Contractor shall retain all such records until all litigation is resolved and Contractor shall continue to provide Owner and/or its agents with full access to such records until such time as all litigation is complete and all periods for appeal have expired and full and final satisfaction of any judgment, order or decree is recorded and Owner receives a record copy of documentation from Contractor.

13.03 *Unit Price Work*

- SC-13.03 Delete Paragraph 13.03.E in its entirety.

ARTICLE 14—TESTS AND INSPECTIONS; CORRECTION, REMOVAL, OR ACCEPTANCE OF DEFECTIVE WORK

14.02 *Tests, Inspections, and Approvals*

- SC-14.02 Delete Paragraph 14.02.A in its entirety and replace with the following:
- A. Contractor shall notify Engineer 48 hours prior to the expected time for operations requiring inspection and laboratory testing services. Contractor shall cooperate with inspection and testing personnel and furnish samples of materials, design mix, equipment, tools, storage and assistance as requested.

SC-14.02 Add the following to the end of Paragraph 14.02.D:

Tests required by Contract Documents to be performed by Contractor that require test certificates be submitted to Owner or Engineer for acceptance shall be made by an independent testing laboratory or agency licensed or certified in accordance with Laws and Regulations and applicable state and local statutes. In the event state license or certification is not required, testing laboratories or agencies shall meet the following applicable requirements:

1. "Recommended Requirements for Independent Laboratory Qualification," published by the American Council of Independent Laboratories.
2. Basic requirements of ASTM E329, "Standard Specification for Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction" as applicable.
3. Calibrate testing equipment at reasonable intervals by devices of accuracy traceable to either the National Bureau of Standards or accepted values of natural physical constants.

Prior to requesting a certificate of Substantial Completion, and allowing occupancy of facilities, Contractor shall provide an inspection by a state industrial safety representative, by an independent safety inspector certified by the state in the construction type being inspected, or a federal or state (OSHA) representative qualified in the construction type being inspected, to determine that the facilities provided are in compliance with the state and federal safety requirements. Signed copies of the inspection reports shall be submitted to the Engineer for Owner's files. Violations or deficiencies noted therein shall be resolved prior to occupancy of the facilities and before final payment will be made.

14.03 *Defective Work*

SC 14.03 Add the following language to Paragraph 14.07.C:

If the Owner is unable to use set-offs to recover the total amount owed under this provision, then Owner may use any and all available methods for recovering the remaining amounts from Contractor.

ARTICLE 15—PAYMENTS TO CONTRACTOR, SET OFFS; COMPLETIONS; CORRECTION PERIOD

15.01 *Progress Payments*

SC-15.01 Amend paragraph 15.01.A by adding the following after the last sentence:

The Owner will make progress payments in accordance with ORS 279C.570.

SC-15.01 Add the following subparagraphs after Paragraph 15.01.B.4:

5. **Stored Material and Equipment:** Payments for stored materials and equipment shall be based only upon the actual cost of the materials and equipment to Contractor and shall not include any overhead or profit to Contractor. Partial payments will not be made for undelivered materials or equipment.
6. **Schedule and Data:** During the progress of the Work, each Application for payment shall be accompanied by Contractors updated schedule of operations, or progress report, with Shop Drawings schedules, procurement schedules, and value of materials

on had included in the application and other data specified in Section 01 33 00, Submittal Procedures, or reasonably required by Engineer.

7. Unless otherwise indicated in the Contract Documents, partial payment for Equipment shall be as follows:
 - a) 5 percent upon final approval of Shop Drawings by Engineer or Owner.
 - b) 55 percent upon delivery of goods.
 - c) 35 percent upon start-up and final acceptance by Engineer or Owner in accordance with Paragraph 15.04.
 - d) 5 percent upon delivery of operations and maintenance manuals.
8. Total price for mobilization shall not exceed 1.0 percent of the Contract Price. Total price for demobilization shall not be less than 2.0 percent of the Contract Price.

SC-15.01 Amend Paragraph 15.01.E.1 by adding the following at the end:

- m. Any funds retained pursuant to SC-7.11.D.6, SC-7.18 and SC-15.03.B.

SC--15.01 Add the following new paragraph immediately after Paragraph 15.01.E:

- F. Subcontractor Payments. Contractor shall make payments to Subcontractors in accordance with SC-7.11.D.

15.03 *Substantial Completion*

SC-15.03. Amend Paragraph 15.03.A by adding the following:

Conditions precedent to Substantial Completion of the Work and Engineer's issuance of a Certificate of Substantial Completion shall include:

- a. Conformance with all training services requirements and deliverables.
- b. Submittal of current record documents to the Owner and Engineer.
- c. Submittals have been received and approved or accepted by Engineer including, but not limited to, the following:
 - i. Approved Shop Drawings;
 - ii. Electrical testing and wiring diagram;
 - iii. Equipment data forms;
 - iv. Manufacturer's certificates of proper installation;
 - v. Factory test reports;
 - vi. Commissioning, testing and startup reports;
 - vii. Final Operations and Maintenance Manuals;
 - viii. Extra materials (spare parts) (as specified).

SC-15.03 Add the following new subparagraph to Paragraph 15.03.B:

1. If some or all of the Work has been determined not to be at a point of Substantial Completion and will require re-inspection or re-testing by Engineer, the cost of such re-inspection or re-testing, including the cost of time, travel and living expenses, will be

paid by Contractor to Owner. If Contractor does not pay, or the parties are unable to agree as to the amount owed, then Owner may impose a reasonable set-off against payments due under this Article 15.

15.06 *Final Payment*

SC-15.06 Add the following new paragraph immediately after Paragraph 15.06.A.2.e:

- f. In accordance with ORS 279A.120, when out of state Contractor is awarded a Contract, Contractor is required to report to the Department of Revenue the Contract Price, terms of payment, length of Contract, and other information as Department of Revenue may require. Owner will verify Contractor has satisfied this requirement prior to issuing final payment.

15.07 *Waiver of Claims*

SC-15.07 Delete Paragraph 15.07.A in its entirety.

ARTICLE 16—SUSPENSION OF WORK AND TERMINATION

16.01 *Owner May Suspend Work*

SC-16.01 Amend Paragraph 16.01.A by adding the following language to the end of the third sentence:

“unless the cause for delay is due to the negligence of Contractor or anyone whom Contractor has the responsibility or right to control.”

16.02 *Owner May Terminate for Cause*

SC-16.02. Amend Paragraph 16.02.A by adding the following at the end of the sentence:

“in a manner consistent with ORS 279C.670.”

16.04 *Contractor May Stop Work or Terminate*

SC-16.04. Delete Paragraph 16.04 in its entirety.

ARTICLE 17—FINAL RESOLUTIONS OF DISPUTES

17.02 *Litigation*

SC-17.02 Add the following new paragraph immediately after Paragraph 17.01.

17.02 *Litigation*

- A. Any Claim between Owner and Contractor that arises from or relates to the Contract and that is not resolved through the Claims Review Process shall be brought and conducted solely and exclusively within the Circuit Court of Clackamas County for the State of Oregon; provided, however, if a Claim must be brought in a federal forum, then it shall be brought and conducted solely and exclusively within the United States District Court for the District of Oregon. In no event shall this section be construed as a waiver by the County of any form of defense or immunity, whether sovereign immunity, governmental immunity, immunity based on the Eleventh Amendment to the Constitution of the United States or otherwise, from any claim or from the jurisdiction of any court. CONTRACTOR, BY EXECUTION OF THE CONTRACT, HEREBY CONSENTS TO THE IN PERSONAM JURISDICTION OF THE COURTS REFERENCED IN THIS SECTION.

ARTICLE 18—MISCELLANEOUS

18.06 *Survival of Obligations*

SC-18.06. Amend Paragraph 18.06.A by adding the following directly after the last sentence:

All warranty and indemnification provisions of the Contract, and all of Contractor's other obligations under the contract that are not fully performed by the time of final completion or termination, shall survive final completion, final acceptance, or any termination of the Contract.

18.07 *Controlling Law*

SC-18.07 Delete Paragraph 18.07.A in its entirety and replace with the following:

- A. This Contract is governed by the laws of the State of Oregon without giving effect to the conflict of law provisions thereof.

18.11 *General Provisions*

SC-18.11 Add the following after Paragraph 18.10:

18.11 *General Provisions*

- A. No Third Party Beneficiaries: Owner and Contractor are the only parties to the Contract and are the only parties entitled to enforce its terms. Nothing in the Contract gives, is intended to give, or shall be construed to give or provide any benefit or right, whether directly, indirectly, or otherwise, to third persons unless such third persons are individually identified by name herein and expressly described as intended beneficiaries of the terms of the Contract.
- B. Severability: If any provision of the Contract is declared by a court to be unenforceable, illegal, or in conflict with any law, the validity of the remaining terms and provisions shall not be affected and the rights and obligations of the parties shall be construed and enforced as if the Contract did not contain the particular provision held to be invalid.
- C. Non-Exclusive Rights and Remedies: Except as otherwise expressly provided herein, the rights and remedies expressly afforded under the provisions of the Contract shall not be deemed exclusive, and shall be in addition to and cumulative with any and all rights and remedies otherwise available at law or in equity. The exercise by either Party of any one or more of such remedies shall not preclude the exercise by it, at the same or different times, of any other remedies for the same default or breach, or for any other default or breach, by the other Party.
- D. Debt Limitation: The Contract is expressly subject to the debt limitation of Oregon counties set forth in Article XI, Section 10, of the Oregon Constitution, and is contingent upon funds being appropriated therefore. Any provisions herein which would conflict with law are deemed inoperative to that extent.
- E. No Attorney Fees: In the event any arbitration, action or proceeding, including any bankruptcy proceeding, is instituted to enforce any term of this Contract, each party shall be responsible for its own attorneys' fees and expenses.

Exhibit E
Specifications

TECHNICAL SPECIFICATIONS

PUMP STATION REHABILITATION AND UPGRADES PROJECT— BOLTON PUMP STATION

FOR

Clackamas Water Environment Services

Volume 1 of 3


MARCH 2022



CLACKAMAS
WATER
ENVIRONMENT
SERVICES

*Water Environment Services
150 Beaver Creek Rd, Suite 430
Oregon City, OR 97045*

PROFESSIONAL OF RECORD CERTIFICATION(S):

 <p>DIGITALLY SIGNED Adam Crafts 2022.03.31 22:08:47-0700'</p> <p>RENEWS</p>	<p>Signing as the Professional of Record for the divisions and sections listed below:</p> <p>Divisions 02, 09, 10, 31, 33, 43</p> <p>Sections 01 10 00, 01 12 16, 01 22 20, 01 32 00, 01 33 00, 01 45 00, 01 56 39, 01 57 19.11, 01 75 16, 03 01 30.71.11, 40 05 13, 40 05 51, 40 05 61, 40 05 62</p>
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PROFESSIONAL OF RECORD CERTIFICATION(S):



EXPIRES 12/31/23

Signing as the Professional of Record for the divisions and sections listed below:

Divisions 05, 06

Section 01 61 10, 03 21 00, 03 30 00, 03 60 00


PROFESSIONAL OF RECORD CERTIFICATION(S):



Signing as the Professional of Record for the divisions and sections listed below:

Division 07

PROFESSIONAL OF RECORD CERTIFICATION(S):

 <p>Alex M. Bargmeyer</p> <p><small>Digitally signed by Alex M. Bargmeyer DN: cn=US, e=alex.bargmeyer@unizygmh.us, ou=Management, ou=Water Group, cn=Alex M. Bargmeyer date:2022.04.01 14:40:37 -0700</small></p>	<p>Signing as the Professional of Record for the divisions and sections listed below:</p> <p>Divisions 08, 11, 23</p>
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PROFESSIONAL OF RECORD CERTIFICATION(S):



Signing as the Professional of Record for the divisions and sections listed below:

Division 26

PROFESSIONAL OF RECORD CERTIFICATION(S):

 <p>REGISTERED PROFESSIONAL ENGINEER 89440PE OREGON DEC 17, 2014 CARL MICHAEL SERPA</p> <p>EXPIRES: 6-30-2022</p>	<p>Signing as the Professional of Record for the divisions and sections listed below:</p> <p>Sections 40 91 00, 40 91 07, 40 91 08, 40 91 09, 40 91 11, 40 91 12, 40 91 13, 40 91 14, 40 91 15, 40 91 23, 40 92 00, 40 93 00, 40 95 11</p>
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 PUMP STATION REHABILITATION AND UPGRADES PROJECT – BOLTON PUMP STATION
 FOR
 CLACKAMAS WES

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See Sheet G-2 for Drawing Index

END OF SECTION

SECTION 01 10 00 - SUMMARY OF WORK

PART 1 GENERAL

This Summary of Work supplements and amplifies certain Sections of the General Conditions and Supplementary General Conditions. These Summary of Work specifications and additional technical specifications may contain occasional requirements not pertinent to the project. However, these specifications shall apply in all particulars insofar as they are applicable to this project.

1.1 APPLICABLE STANDARD SPECIFICATIONS AND PLANS

Not applicable.

1.2 SCOPE OF WORK

The work to be performed under these specifications and drawings consists of establishing erosion and sediment control, establishing a bypass of the pump station, upgrading the existing dry pit submersible pumps, upgrading the pump controls and drives, replacing the associated suction and discharge piping and check valves, installing new pressure gauges, installing new flow meters, upgrading the building HVAC, adding coating and access improvements within the wet well, replacing the pump hoist, replacing the overhead lighting, upgrading instrumentation and control systems, upgrading electrical systems, recoating of air release valve vaults and interior piping along the Bolton Force Main, erosion control, bypass pumping, and miscellaneous work included in the Contract Documents.

The OWNER will furnish the pumps, pump suction elbows and base plates, variable frequency drive panels, and the control panel for installation by CONTRACTOR. OWNER furnished equipment will be stored at the Tri-City WRRF until the CONTRACTOR transports it to the pump station for installation. Any damage as a result of CONTRACTOR'S handling or installation of equipment shall be repaired or corrected at no additional cost to OWNER.

The CONTRACTOR shall be responsible for the correct installation, testing, and commissioning of OWNER furnished equipment. Equipment manufacturers for OWNER furnished equipment will provide testing and start up services as specified in the individual Sections. The CONTRACTOR shall coordinate with equipment manufacturers directly to schedule these services as needed to meet the Contract Time. Specifications for OWNER-furnished equipment are provided for reference.

The above general outline of principal features of the work does not in any way limit the responsibility of the CONTRACTOR(s) to perform all work and furnish all equipment, labor and materials required by the specifications and drawings. The drawings and specifications shall be considered and used together. Anything appearing as a requirement of either shall be accepted as applicable to both even though not so stated therein or shown.

No attempt has been made in these specifications or drawings to segregate work covered by any trade or subcontract under one specification. Such segregation and establishment of subcontract limits will be solely a matter of specific agreement between the CONTRACTOR and its SUBCONTRACTORS and shall not be based upon any inclusion, segregation, or arrangement in or of these specifications.

1.3 COORDINATION OF DRAWINGS AND SPECIFICATIONS

- A. See Supplementary Conditions Section 3.01 for the Order of Precedence of the Contract Documents.
- B. Dimensions shown on the DRAWINGS or that can be computed shall take precedence over scaled dimensions. Notes on DRAWINGS are part of the DRAWINGS and govern in the order described above. Notes on DRAWINGS shall take precedence over drawing details.
- C. The intent of the DRAWINGS and SPECIFICATIONS is to prescribe the details for the construction and completion of the WORK which the CONTRACTOR undertakes to perform according to the terms of the Contract. Where the DRAWINGS or SPECIFICATIONS describe portions of the WORK in general terms, but details are incomplete or silent, it is understood that only the best general practice is to prevail and that only materials and workmanship of the best quality are to be used. Unless otherwise specified, the CONTRACTOR shall furnish all labor, materials, tools, equipment, and incidentals, and do all the WORK involved in executing the Contract in a manner satisfactory to the ENGINEER.
- D. The contract DRAWINGS are designated by general title, sheet number and sheet title. When reference is made to the DRAWINGS, the "Sheet Number" of the drawing will be used. Each drawing bears the general title:

PUMP STATION REHABILITATION AND UPGRADES PROJECT -
BOLTON PUMP STATION

The specific titles of each sheet are contained in the DRAWINGS.

1.4 CODE REQUIREMENTS

All work shall be done in strict compliance with the requirements of:

- A. Oregon Structural Specialty Code and International Building Code
- B. Oregon Mechanical Specialty Code
- C. Oregon Plumbing Specialty Code
- D. National Electric Code
- E. National Electric Safety Code
- F. National Fire Protection Association
- G. Oregon State Bureau of Labor and Industries

- H. Clackamas County Water Environment Services
- I. Oregon Department of Environmental Quality

In case of disagreement between codes or these specifications, the more restrictive shall prevail.

1.5 TIME OF COMPLETION/LIQUIDATED DAMAGES

The CONTRACTOR shall complete all work shown and specified within the time limits stated in the Agreement (See Section 01 33 00 Submittal Procedures, for project schedule submittal requirements). The written Notice to Proceed will be sent to the CONTRACTOR after the CONTRACTOR submits the signed Contract, Bonds and insurance certificates to the OWNER and those documents have been approved as to form and executed by the OWNER. The CONTRACTOR's attention is directed to Article 4 of the Agreement and the General Conditions as respects liquidated damages.

1.6 ACCESS TO WORK

Access to the work shall be provided as may be required by the OWNER or its representatives, and all authorized representatives of the state and federal governments and any other agencies having jurisdiction over any phase of the work, for inspection of the progress of the work, the methods of construction or any other required purposes.

1.7 PERMITS AND LICENSES

See Supplemental Conditions Section 7.09.

1.8 CONSTRUCTION WITHIN PUBLIC RIGHTS-OF-WAY

When the work contemplated is wholly or partly within the right-of-way of a public agency such as a city, county or state, the OWNER will obtain from these agencies any right-of-way and street opening permits and all other necessary permit(s) required for the work. The CONTRACTOR shall abide by all regulations and conditions stipulated in the permit(s). Such conditions and requirements are hereby made a part of these specifications, as fully and completely as though the same were fully set forth herein. The CONTRACTOR shall examine the permit(s) granted to the OWNER by any city, county, state and federal agencies. Failure to do so will not relieve the CONTRACTOR from compliance with the requirements stated therein.

The OWNER shall obtain all construction permits and pay all fees or charges related to them. The CONTRACTOR shall furnish any bonds and insurance coverages as necessary to ensure that all requirements of the city, county, state or federal agencies will be observed and the roadway and ditches are restored to their original condition or one equally satisfactory. A copy of all permits shall be kept on the work site for use of the ENGINEER.

The following is a list of permits for construction within public rights-of-way:

1. None. No public right of way permit are anticipated at Bolton Pump Station.

1.9 RAILROAD CROSSINGS

No work is allowed to cross the railroad.

1.10 PRIVATE ROADS AND DRIVEWAYS

Bridges at entrances to business properties where vehicular traffic is necessary shall be provided and maintained. Bridges shall be adequate in width and strength for the service required. No private road or driveway may be closed without approval of the ENGINEER unless written authority has been given by the owner whose property has been affected. Driveways shall be left open and ready for use at the end of the work shift. All expenses involved in providing for construction, maintenance, and use of private roads or driveways, shall be borne by the CONTRACTOR and the amount thereof absorbed in the unit prices of the CONTRACTOR's bid.

1.11 TRAFFIC CONTROL AND PROTECTION

The CONTRACTOR shall maintain traffic control and protection in the work areas 24 hours per day. Traffic control shall conform to the standards set forth in the "Oregon Manual on Uniform Traffic Control Devices" issued by the Oregon Department of Transportation.

The CONTRACTOR shall conduct its operations to keep one lane of traffic open for public and private access at all times on City, County and Public streets, roads and highways. If required by the State, the CONTRACTOR shall conduct its operations to keep both directions of traffic open on State Highways. Permits obtained for the project may have more stringent requirements than noted in this Section.

Prior to beginning construction, the CONTRACTOR shall submit a detailed street closure and traffic control plan to the ENGINEER for approval. As construction proceeds, the CONTRACTOR shall notify the ENGINEER as to the status of street closures and detours.

On streets where traffic is heavy, the ENGINEER may require the construction of two-way bridges of adequate design. These bridges shall be provided with guard rails and shall be well lighted at all times. Detours as required by the ENGINEER shall be surfaced with gravel or crushed rock and maintained in good condition. Detours for pedestrians shall not exceed one block in length, and foot bridges over the trenches shall be provided with adequate handrails.

All work shall be carried on with due regard for safety to the public. Open trenches shall be provided with barricades of a type that can be seen at a reasonable distance, and at night they shall be distinctly indicated by adequately placed lights.

1.12 DECHLORINATION AND DISPOSAL OF CHLORINATED WATER

Any discharge of chlorinated water shall either be through an approved connection to a public sanitary sewer system or shall include de-chlorination to limits acceptable by the Oregon State Department of Environmental Quality (DEQ) for discharge into the existing storm drainage system. No chlorinated water shall be discharged into the storm drainage system prior to approved de-chlorination treatment.

1.13 FIELD CHANGES, ALIGNMENT, AND GRADE

See Article 11 of the General and Supplemental Conditions.

The CONTRACTOR shall locate existing utilities to be crossed, by potholing ahead of the pipe installation, of sufficient distance to avoid conflicts through pipe joint deflection if possible. All costs for minor field changes of alignment and grade shall be borne by the CONTRACTOR. The ENGINEER will endeavor to make prompt decisions on such matters. CONTRACTOR shall anticipate a minimum of 72 hours for any decision requiring significant piping change.

1.14 TESTING AND OPERATION OF FACILITIES

It is the intent of the OWNER to have a complete and operable facility. All the work under this contract will be fully tested and inspected in accordance with the specifications. Upon completion of the work, the CONTRACTOR shall operate the completed facilities as required to test the equipment under the direction of the ENGINEER. During this period of operation by the CONTRACTOR, the new facilities will be tested thoroughly to determine their acceptance.

See Article 14 of the General and Supplementary Conditions and Section 01 75 16 Testing, Training & System Start-Up for additional requirements.

1.15 PROTECTION OF EXISTING STRUCTURES AND WORK

The CONTRACTOR must take all precautions and measures necessary to protect all existing structures and WORK. Any damage to existing structures and WORK shall be repaired by removing the damaged structure or WORK, replacing the WORK and restoring to original condition satisfactory to the ENGINEER.

1.16 SALVAGE AND DEBRIS

Unless otherwise indicated on the drawings or in the specifications, all castings, pipe, equipment, demolition debris, spoil or any other discarded material or equipment shall become the property of the CONTRACTOR and shall be disposed of in a manner compliant with applicable Federal, State, and local laws and regulations governing disposal of such waste products. No burning of debris or any other discarded material will be permitted.

Items indicated to be salvaged and returned to OWNER shall be provided in same condition

as was found by the CONTRACTOR.

The CONTRACTOR shall provide OWNER information on assets being removed or salvaged for OWNER records and reporting shown on the WES Asset Inventory Form included at the end of this Section.

1.17 SAFETY STANDARDS AND ACCIDENT PREVENTION

See Article 7 of the General and Supplementary Conditions.

1.18 PUBLIC SAFETY AND CONVENIENCE

General Rule: The CONTRACTOR shall ensure the safety of the public during its performance of the WORK and shall minimize any public inconvenience in addition to any other requirement imposed by law. These duties include, but are not limited to, the matters listed below.

Access: The CONTRACTOR shall not unreasonably restrict access to public facilities, commercial property, fire hydrants, residential property, and other areas where the public can be expected to be present, such as sidewalks and streets without first obtaining approval of the OWNER. Driveways shall be closed only with the approval of the OWNER or after obtaining specific permission from the property OWNER or OWNERS. In addition, the CONTRACTOR shall not obstruct or interfere with travel over any public street or sidewalk without approval of the OWNER.

Public Transit: The CONTRACTOR shall not interfere with the normal operation of any public transit vehicles unless otherwise authorized.

Work Site: The CONTRACTOR shall keep the Project site safe in compliance with applicable law. Safety includes, but is not limited to: 1) providing an approved type of secured and adequate barricades or fences that are easily visible from a reasonable distance around open excavations; 2) closing up or covering with steel plates all open excavations at the end of each Working Day in all street areas and in all other areas when it is reasonably required for public safety; 3) marking all open work and obstructions by lights at night; 4) installing and maintaining all necessary signs, lights, flares, barricades, railings, runways, stairs, bridges, and facilities; 5) observing any and all safety instructions received from the OWNER; and 6) following all laws and regulations concerning worker and public safety. In the event that the law requires greater safety obligations than that imposed by the OWNER, the CONTRACTOR shall comply with the law.

Emergency: Emergency vehicles, including but not limited to police, fire, and disaster units shall be provided access to the work site at all times.

Cleanliness: The CONTRACTOR shall, on a continuing basis, keep the surfaces of all public and private roadways, sidewalks, and other pathways free of dirt, mud, cold plane grindings, and other matters that the CONTRACTOR may place upon the road. The cost of performing

such WORK shall be included in the CONTRACTOR's Bid and no additional payment will be made for performing this task.

Parking: The CONTRACTOR shall make any necessary contacts with all applicable governmental bodies to arrange for the removal of parked automobiles, vehicles and other obstructions if they would interfere with the performance of the CONTRACTOR'S WORK.

Accidents: The CONTRACTOR'S Project Manager or superintendent shall be in charge of accident prevention. CONTRACTOR shall take all actions necessary to prevent damage, injury and loss to persons and property as a result of accidents.

Site Specific Safety Plan Certification: CONTRACTOR shall perform all operations in strict accordance with the Site Specific Safety Plan Certification.

The OWNER has no responsibility for WORK site safety. WORK site safety is the responsibility of the CONTRACTOR. The CONTRACTOR is required to have a competent person on site at all times during construction activities.

The CONTRACTOR shall provide signs on work zone fencing that provide information regarding access to businesses and stating that such businesses are open and in operation. The CONTRACTOR shall furnish and install the signs and provide sign attachments for the various business names.

1.19 UTILITY PROPERTIES AND SERVICE

In areas where the CONTRACTOR's operations are adjacent to or near a utility and such operations may cause damage which might result in significant expense, loss and inconvenience, the operations shall be suspended until all arrangements necessary for the protection thereof have been made by the CONTRACTOR.

The CONTRACTOR shall notify all utility offices which may be affected by the construction operation at least 48 hours in advance. Before exposing any utility, the utility having jurisdiction shall grant permission and may oversee the operation. Should service of any utility be interrupted due to the CONTRACTOR's operation, the proper authority shall be notified immediately. It is of the utmost importance that the CONTRACTOR cooperates with the said authority in restoring the service as promptly as possible. Any costs shall be borne by the CONTRACTOR.

Utilities which may be impacted include the following:

Northwest Natural Gas	Natural Gas
Portland General Electric	Power
Water Environment Services	Sanitary Sewer
Clackamas County	Storm Sewer
City of West Linn	Storm, Sanitary, and Potable Water

1.20 VEHICLE PARKING

The vehicles of the CONTRACTOR's and SUBCONTRACTOR's employees shall be parked in accordance with local parking ordinances.

1.21 PROTECTION OF QUALITY OF WATER

The work to be performed may involve connections to an existing potable water system. If such work is included in the project, the CONTRACTOR shall take such precautions as are necessary or as may be required to prevent the contamination of the water. Such contamination may include but shall not be limited to deleterious chemicals such as fuel, cleaning agents, paint, demolition and construction debris, sandblasting residue, etc. In the event contamination does occur, the CONTRACTOR shall, at its own expense, perform such work as may be necessary to repair any damage or to clean the affected areas of the water mains to a condition satisfactory to the ENGINEER.

1.22 SURVEYS

Based upon the information provided by the Contract Documents, the CONTRACTOR shall develop and make all detail surveys necessary for layout and construction, including exact component location, working points, lines, and elevations. Prior to construction, the field layout shall be approved by the OWNER's representative. The CONTRACTOR shall have the responsibility to carefully preserve bench marks, reference points, and stakes, and in the case of destruction thereof by the CONTRACTOR or resulting from its negligence, the CONTRACTOR shall be charged with the expense and damage resulting therefore and shall be responsible for any mistakes that may be caused by the unnecessary loss or disturbance of such bench marks, reference points, and stakes.

1.23 DUST PREVENTION

All unpaved streets, roads, detours, haul roads, or other areas where dust may be generated shall receive an approved dust-preventive treatment or be routinely watered to prevent dust. Applicable environmental regulations for dust prevention shall be strictly enforced.

1.24 EROSION AND SEDIMENTATION CONTROL

Erosion control measures shall be maintained throughout the project site until approved permanent cover such as a healthy stand of grass, other permanent vegetation, or other ground covering is established and until the end of the improvements on the specific pump station site. When approved permanent ground cover is established, all temporary erosion control measures shall be removed from the construction site. Erosion control measures shall be installed as approved, per the erosion control drawing(s) in the above referenced document. Erosion control measures including stabilized construction entrances and sediment barriers must be established in conjunction with site clearing and grading.

During construction the erosion control facilities shall be upgraded as needed for

unexpected storm events or site conditions and with the purpose of retaining sediment and sediment-laden water on the construction site.

1.25 INTERFERENCES, OBSTRUCTIONS, AND SEWER CROSSINGS

At certain places, power, light and telephone poles may interfere with excavation and the operation of the CONTRACTOR's equipment. Necessary arrangements shall be made with utility companies for moving or maintaining such poles. The utility company affected by any such interferences shall be notified thereof so that the necessary moving or proper care of poles and appurtenances may have appropriate attention.

All costs resulting from any other interferences and obstructions, or the replacement of such, whether or not herein specifically mentioned, shall be included and absorbed in the unit prices of the CONTRACTOR's bid.

1.26 NOISE LIMITATIONS

The project areas are located within a residential zoned area. All applicable City, County ordinances, and State and Federal regulations shall be complied with. Additional noise restrictions may be specified in other Section of the specifications.

1.27 EMERGENCY MAINTENANCE SUPERVISOR

The CONTRACTOR shall submit to the ENGINEER the names, addresses, and telephone numbers of at least two employees responsible for performing emergency maintenance and repairs when the CONTRACTOR is not working. These employees shall be designated, in writing by the CONTRACTOR, to act as its representatives and shall have full authority to act on its behalf. At least one of the designated employees shall be available for a telephone call any time an emergency arises.

1.28 OREGON PRODUCTS

CONTRACTOR's attention is directed to the provisions of Oregon Law, ORS 279A.120 regarding the preference for products that have been manufactured or produced in Oregon. CONTRACTOR shall use Oregon-produced or manufactured materials with respect to common building materials such as cement, sand, crushed rock, gravel, plaster, etc., and Oregon-manufactured products in all cases where price, fitness, availability and quality are otherwise equal.

1.29 USE OF EXPLOSIVES

The use of explosives shall not be allowed on this project. Alternative methods of excavation shall be utilized.

1.30 FACILITY OPERATIONS REQUIREMENTS

The work included in these plans and specifications is to be performed on a pump station that must continue in operation during construction. The CONTRACTOR shall always cooperate fully with the OWNER and the ENGINEER to ensure that the production capability of the pump station will continue and that any interruption to pump station operations are minimized. See specification 01 57 19.11 for further requirements

1.31 SPECIAL INSPECTIONS

Special inspections and testing as required by Chapter 17 of the IBC shall be conducted by Special Inspectors and Testing Agencies retained and approved by the OWNER as required and as indicated in the Contract Documents.

A. Special Inspectors and Testing Agencies Responsibilities

1. Verify that manufacturers maintain detailed fabrication and quality control procedures and review the completeness and adequacy of those procedures to perform the Work.
2. Promptly notify OWNER, ENGINEER and CONTRACTOR of irregularities and deficiencies observed in the Work during performance of their services.
3. Submit certified written report of each test, inspection and similar quality control service to OWNER, ENGINEER, CONTRACTOR and jurisdictional authorities. Interpret test results and inspections and state in each report whether tested and inspected work complies with or deviates from the Contract Documents.
4. Submit final report of special inspections at Substantial Completion, including a list of unresolved deficiencies.
5. Re-test and re-inspect corrected work.

B. CONTRACTOR'S Responsibilities

1. Provide quality requirements to all SUBCONTRACTORS and enforce all requirements.
2. Notify OWNER, ENGINEER, Special Inspectors and Testing Agencies at least 48 hours in advance of time when Work that requires testing or special inspecting will be performed, unless otherwise indicated in the Contract Documents.
3. Pay for any CONTRACTOR requested testing and inspecting not required by the Contract Documents.

4. Pay for any re-testing or re-inspections by Special Inspectors and Testing Agencies for replacement work resulting from work that failed to comply with the Contract Documents. OWNER will deduct such costs from the Contract Price.
5. Submit copies of licenses, certifications, correspondence, records and similar documents used to establish compliance with standards and regulations that pertain to performance of the Work to the OWNER, ENGINEER and Special Inspectors.
6. Where Special Inspection requires preconstruction testing for compliance with specified requirements for performance and test methods, comply with the following:
 - a. Provide test specimens representative of proposed products and construction in a timely manner with sufficient time for testing and analyzing results to prevent delaying the Work.
 - b. Provide information on configurations of test assemblies, testing procedures and laboratory test records to adequately demonstrate capability of products to comply with performance requirements.
7. Cooperate with Agencies performing required tests, special inspections and similar quality control services. Notify Agencies in advance of operations to permit assignment of personnel. Provide the following:
 - a. Access to the Work.
 - b. Incidental labor, equipment and materials necessary to facilitate tests and special inspections.
 - c. Adequate quantities of representative samples of materials that require testing and inspecting. Assist Agencies in obtaining samples.
 - d. Provide facilities for storage and field curing of test samples.
 - e. Deliver samples to Testing Agencies.
8. Coordinate sequence of activities to accommodate required quality-assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and special inspecting.
9. Schedule times for tests, special inspections, obtaining samples and similar activities. Distribute schedule to OWNER, ENGINEER, Special Inspectors, Testing Agencies and each party involved in portions of the work where tests and special inspections are required.

1.32 ASBESTOS REMOVAL

The CONTRACTOR shall comply with all requirements of the State of Oregon, Department of Environmental Quality (DEQ) with respect to the safe handling, removal and disposal of asbestos, including all reporting requirements. Asbestos demolition work shall be performed in accordance with Section 02 41 00 Demolition. A DEQ fact sheet, DEQ guidelines, and DEQ notification and report forms are available online at:

<http://www.oregon.gov/deq/FilterDocs/ASBroofing.pdf>

ASSET INVENTORY DATA												
Field Text	Equipment ID	Pump Station	Equipment Classification	Equipment Type	Area	System	Manufacturer	Model	Serial Number	Model Year	Size	Valve Operator
Format Attribute Description	Itemized asset description detail						Equipment manufacturer business name	Model number from manufacturer	Serial number from manufacturer	Model year (where applicable)	Equipment rating such as HP, tons and/or CFM	
EXAMPLE	CL21-PMP-01	Clackamas PS	Pumps	Submersible pump	Primary Pump Station	Influent Pumping	FLYGT-Xylem USA	NT3312.845	1161202	2021	60 HP	Not Applicable

ASSET INVENTORY DATA												
Asbuilt Drawing	AsBuilt ID	Vendor	Purchase Amount	Purchase Date	Installed By	Operational Date	Service Life	Warranty Number	Warranty Description	Warranty Expiration	General Comment	
Page number the asset is featured on the drawings	Asset ID of the equipment in the drawings		Total costs per line item (asset + labor)	Date Purchased	Contractor business name	Asset Operational Date (where applicable) Format mm/dd/yyyy	Manufacturer posted service life expectancy in hours	Warranty Number	Warranty duration and specifics	Date (mm/dd/yyyy) Documented expiration date		
1A-M1	CL21-PMP-01	FLYGT-Xylem USA	\$85,000	10/20/2021	Contractor and Sons, Inc.	11/20/2021	50000	NT3312.845	10-year extended warranty for motor	10/20/2031		

END OF SECTION

SITE SPECIFIC SAFETY PLAN CERTIFICATION

Contractor performs all operations in strict accordance with all applicable standards set by Oregon Occupational Safety and Health Division (OR-OSHA), including, but not limited to Oregon Administrative Rules (OAR) 437, Chapter 2, Sections 141 – 147 (29 CFR Part 1910, 29 CFR Part 1926).

Contractor creates and maintains a Site-Specific Safety Plan, which is require on-site through the entirety of the project. The Contractor’s Safety Manager is trained and knowledgeable in all safety requirements and shall be responsible for the compliance with all applicable safety requirements. All job personnel are knowledgeable of and comply with the Site Specific Safety Plan requirements.

The Site-Specific Safety Plan includes the following basic elements:

- Policy or goals statement
- List of responsible persons, including 24 hour contact information
- Hazard identification and assessment (Job Hazard Analysis)
- Hazard controls and safe practices
- Emergency and accident response
- Confined Space Entry Plan, including the Rescue Plan
- Emergency Spill Response Plan
- Pollution Control Plan
- Employee training and communication
- Recordkeeping

Contractor acknowledges that they are solely and completely responsible for the safety of the construction site, including, but not limited to, the safety of all persons and property present at the site at any time until final completion and acceptance by District.

I, _____ (the undersigned Contractor), affirm that I comply with the above information.

Name of Firm

Signature

Printed Name

Title

SECTION 01 12 16 - WORK SEQUENCE

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes general sequencing, project phasing and coordination requirements for the Work.
- B. Contract Requirements:
 - 1. The existing pump station continuously receives raw sewage. The functions of the facility shall not be compromised during the course of the Work, except as may be specified herein. Plan and prosecute the Work such that the operation of the pump station is not interrupted, except as specified herein.
 - 2. Pumping disruptions could potentially result in the spillage or discharge of raw sewage. State law allows the Department of Environmental Quality to impose civil penalties for violation of a term, condition, or requirement of OWNER's NPDES Permit, including spillage or discharge of raw sewage.
 - 3. Spillage or discharge of raw sewage to surface waters or drainage courses is prohibited during construction. Penalties imposed on OWNER as a result of any bypass of this type caused by CONTRACTOR, its employees or SUBCONTRACTORS, and legal fees and other expenses to OWNER resulting directly or indirectly from the bypass shall be borne in full by CONTRACTOR.
 - 4. Control any and all leakage resulting from or integral to making all temporary and permanent piping connections. Provide any and all devices required to control, stop, divert, or dispose of any and all leakage.
 - 5. OWNER may determine the order of precedence and the time and season at which any portion or portions of the Work shall be commenced and carried on in order to ensure proper completion of the Contract, proper operation of the pump station or compliance with NPDES Permit conditions.
 - 6. Plan and prosecute the Work such that temporary bypass pumping operations are provided in accordance with Section 01 57 19.11 Temporary Sewage Control and Bypass Pumping.

1.2 RELATED SECTIONS

- A. Section 01 33 00 Submittal Procedures

- B. Section 01 57 19.11 Temporary Sewage Control and Bypass Pumping

1.3 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. Work Sequencing Plan: At a minimum, to include the following:
 1. Complete sequence of construction for all activities contained herein.
 2. Major work activities to occur. Identify dates when OWNER furnished equipment will be transported to the pump station.
 3. Schedule of temporary shutdowns of pump station and estimated duration of shutdowns. Submit a detailed plan for conveying raw sewage to the downstream collection system during temporary shutdowns in accordance with Section 01 57 19.11 Temporary Sewage Control and Bypass Pumping.
 4. Listing of equipment to be present on site, including temporary pumping equipment to be used to bypass raw sewage around pump station during shutdowns.
 5. Assistance to be required of OWNER's operating personnel during shutdowns.
 6. Contingency plan identifying what action will be taken if activities during a shutdown cannot be completed within the allotted times, or if there is a failure of pumping equipment to be used during temporary pumping operations.
 7. Name and contact information of individual in charge of activity during shutdown.

1.4 PUMP STATION PROJECT SPECIFIC WORK CONSTRAINTS

- A. CONTRACTOR shall schedule work as much as possible during dry weather and shall organize the various items of work to minimize the duration of bypass pumping.
- B. Complete installation and testing and obtain ENGINEER's acceptance of the following components of the facility prior to a prolonged shutdown of the existing pump station:
 1. Proposed valve and fittings to the existing bypass port as shown on the Plans.
 2. Temporary bypass pumping system and alarm communications.
 3. CONTRACTOR to manage bypass pumping connections based on seasonal flows at the discretion of OWNER.

4. CONTRACTOR to verify surcharging will not overload local sewer lines.
- C. CONTRACTOR shall coordinate delivery of the OWNER furnished VFD and control panels and pumps from the TriCity WRRF. CONTRACTOR shall coordinate with OWNER furnished items VENDORS all startup and testing activities at minimum 30 days prior to startup and testing.

1.5 GENERAL WORK CONSTRAINTS

- A. Constraints primarily relate to interfacing with and tying into existing pipelines, power supply, equipment, and other aspects of the operating pump station facility.
- B. Make every effort to give proper attention to each of these items so as to minimize interruptions of the existing facilities and avoid delays that may result if the constraints are not observed.
- C. Constraints listed below involve limits on activities during construction. These limits relate to the critical nature of the existing pump station facility.
 1. Coordinate construction schedule and operation with OWNER.
 2. Coordinate proposed work with OWNER, ENGINEER, OWNER furnished items VENDORS and facility operations personnel before implementing unit shutdowns. Under no circumstances cease Work at the end of a normal working day if such actions may inadvertently cause a cessation of any facility operating process; in which case, remain on site until necessary Work and/or repairs are complete. CONTRACTOR to give the OWNER furnished items VENDORS a minimum of 30 day notice for startup and training purposes.
 3. OWNER recognizes portions of the facility and facility operations will have to be interrupted or shut down or interfered with in order to accommodate construction activities. OWNER will, through its personnel, attempt to accommodate Work, provided that proper notification is given. OWNER reserves the right to deny permission for interruption or shutdown on any day.
 4. Do not operate any of the existing equipment without written permission from OWNER naming the specific piece of equipment, operator(s), and dates equipment may be used. CONTRACTOR is liable for any loss or damage caused to property or equipment or any personal injury resulting from or related to this usage.
- D. Extended Working Hours: If it is desired to perform any Work outside the specified working hours, obtain written permission from OWNER and all necessary permitting agencies, and make all necessary arrangements prior to commencing.

1.6 TEMPORARY SHUTDOWNS

- A. Provide 14-day minimum advance notice to request approval of a temporary shutdown of a facility. This shall include shutdowns of the pump station or any utility serving the pump station (force main, gravity sewer, power service, etc).
- B. Each Notice of Request for Approval of a Temporary Shutdown submitted to OWNER shall include the following:
 - 1. Dates, times, and duration of proposed shutdown.
 - 2. Work activities to be performed during the shutdown.
 - 3. Assistance required of OWNER's personnel before, during, and after shutdown.
 - 4. Personnel to be on Site during shutdown including OWNER furnished items VENDOR representatives as needed.
 - 5. Contingency plan if work during shutdown is not completed during allotted time or critical equipment fails.
- C. Upon receipt of such request, OWNER will decide what action(s) is required by OWNER and if the requested shutdown is acceptable considering the flows through the pump station at that time. The request from CONTRACTOR will be returned to CONTRACTOR with the OWNER's written decision noted. If OWNER deems that the requested shutdown is unacceptable, OWNER will state such reasons, and CONTRACTOR shall reschedule the shutdown as required.
- D. It is hereby agreed between the CONTRACTOR and OWNER that disapproval by OWNER of the CONTRACTOR's shutdown request does not entitle CONTRACTOR to any time extension unless CONTRACTOR can demonstrate to the satisfaction of OWNER, through an updated CPM schedule, that the overall Project completion date will not be met as a result of this disapproval.
- E. OWNER may postpone a planned and approved shutdown at any time for pumping capacity, safety reasons, or weather conditions.
- F. CONTRACTOR shall provide temporary bypass pumping system during all temporary shutdowns as specified in Section 01 57 19.11 Temporary Sewage Control and Bypass Pumping, unless otherwise approved by the ENGINEER.

1.7 INTERRUPTION OF UTILITY SERVICE

- A. Indicate required shutdowns of existing utilities or interruptions of existing operations on Progress Schedule. Interruptions to utility service will be allowed to the extent that customer service will not be adversely compromised.
- B. Submit requests for interruptions to utility service not less than five business days in advance of the date scheduled for the interruption.
- C. Following receipt of the request, OWNER will notify CONTRACTOR if the requested date will be permitted. Evaluation of the request will be based upon the availability of the utility OWNER's personnel to assist and monitor utilities during the shutdown period and impact to customer service.
- D. Minimize the period of interruption by thorough advance planning. Procure and provide all required materials, equipment and labor on site during the shutdown. CONTRACTOR to coordinate delivery of OWNER furnished items from the TriCity treatment plant to the Bolton Pump Station site.
- E. Do not begin interruption until written authorization is received from OWNER.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION - NOT USED

END OF SECTION

SECTION 01 22 20 – UNIT PRICE MEASUREMENT AND PAYMENT

PART 1 GENERAL

1.1 Description

Measurement and payment of the work will be on a unit price basis in accordance with the prices set forth in the proposal for individual work items. Where Work is required but does not appear as a separate item in the bid schedule, the cost for that Work shall be included and absorbed in the lump sum price of item 5. CONTRACTOR shall make a careful assessment when preparing the bid.

1. Mobilization, Bonds, Insurance and Demobilization:

Payment for mobilization, bonds, insurance and demobilization will be on a lump sum basis. The amounts paid for mobilization in the contract progress payment will be based on the percent of the original contract amount that is earned from other contract items, as follows:

- A. When 5% is earned, either 100% of the amount for mobilization or 5% of the original contract amount, whichever is the least;
- B. When all work is completed, amount of mobilization exceeding 5% of the original contract amount

This schedule of mobilization progress payments will not limit or preclude progress payments otherwise provided by the contract.

2. Erosion and Sediment Control:

Payment for temporary erosion and sedimentation control will be on a lump sum basis. The lump sum price shall include compensation for transfer of the erosion control permit from the applicant to CONTRACTOR, and all labor, equipment, materials, planning and design for temporary erosion and sedimentation control measures, upkeep and maintenance of all measures, removal of erosion and sedimentation control measures at the completion of the Project, and all other materials and work necessary. The amounts paid for erosion and sedimentation control in the contract progress payment will be based on the percent of the original contract amount as follows:

- A. 75% paid upon successful set up of erosion and sedimentation control per the DRAWINGS.
- B. 25% paid upon successful removal of erosion and sedimentation control.

3. Bypassing:

Payment for bypassing will be on a lump sum basis. Bypassing work shall be defined as all materials, labor, equipment, planning and design for bypassing of the Bolton Pump Station in accordance with Section 01 57 19.11 Temporary Sewage Control and Bypass Pumping and as shown on the DRAWINGS. The amounts paid for Bypassing in the contract progress payment shall be made monthly as a percentage of the original contract amount.

4. Existing Pump Station Demolition:

Payment for Existing Pump Station Demolition will be on a lump sum basis. Existing Pump Station Demolition work shall be defined as all materials and work related to the safe removal and disposal of the items at the Bolton Pump Station in accordance with Section 02 41 00 Demolition and as shown on the DRAWINGS. Demolition WORK to include some removal and salvaging of specified items in accordance with Section 02 41 00 Demolition and as shown on the Plans.

5. Pump Station Upgrades:

Lump sum payment under this item shall cover all particular elements of the project, whether or not specifically or specially identified, as specified herein, in the contract documents and as shown on the DRAWINGS, except for work included separately under separate bid items. Payment will be made on a lump sum basis for the completion of all work to the Bolton Pump Station including coordination of delivery of OWNER provided equipment from the Tricity treatment plant to the Bolton Pump Station. Payment shall be full and complete compensation for all work shown in the drawings and other work required to provide complete and usable facilities including materials, equipment, and labor for construction. Payment shall also include the furnishing of all required record drawings, operation and maintenance manuals, and other documents, certifications and reporting specified herein. The CONTRACTOR shall provide a breakdown of contract price as required by Section 01 33 00 Submittal Procedures.

6. CARV Vault Rehabilitation

Payment for CARV Vault Rehabilitation will be on a lump sum basis. CARV Vault Rehabilitation work shall be defined as all materials and work related to concrete patching and coating the existing vaults, removal of existing piping and valve coating, and recoating existing piping and valves within the vault as shown on DRAWINGS.

7. Power System Study:

Payment for Power System Study will be on a lump sum basis. Power System Study WORK shall be defined as all materials and WORK related to perform an arc flash study on all existing and new equipment, furnish an arc flash study report, and furnish and install all Arc Flash Warning labels per the code.

8. Asbestos Survey:

Payment for Asbestos Survey will be on a lump sum basis for an Oregon Department of Environmental Quality (DEQ) accredited asbestos inspector to conduct a survey, collect samples, and submit a report meeting DEQ requirements.

9. Asbestos Removal and Disposal:

Payment for removal and disposal of asbestos materials required to complete the work will be made through force account for all labor, equipment, and expenses meeting DEQ requirements. A budget allotment will be inserted into the bid schedule for all bidders.

END OF SECTION

SECTION 01 32 00 - ELECTRONIC DOCUMENT MANAGEMENT SYSTEM

PART 1 GENERAL

1.1 DESCRIPTION

- A. The OWNER and CONTRACTOR shall utilize an OWNER provided **electronic document management system (EDMS)** similar to **ProjectWise Construction Management (PWCM) system, Procore, or equal**, for electronic submittal of all data and documents throughout the duration of the Contract. **PWCM** is a web-based electronic media site that is hosted by **PWCM** utilizing their **PWCM** web solution. The OWNER furnished **EDMS** will be made available to all CONTRACTOR's project personnel, SUBCONTRACTOR personnel, suppliers, consultants and the Designer of Record. The joint use of this system is to facilitate; electronic exchange of information, automation of key processes, and overall management of the Contract. The **EDMS** shall be the primary means of Project information submission and management. When required by the OWNER's Representative, paper documents will also be provided. In the event of discrepancy between the electronic version and paper documents the paper documents will govern. **ProjectWise Construction Management** is a registered trademark of Bentley Systems, Incorporated.

1.2 USER ACCESS LIMITATIONS

- A. The OWNER's Representative will control the CONTRACTOR's access to the **EDMS** by allowing access and assigning user profiles to accepted CONTRACTOR personnel. User profiles will define levels of access into the system, determine assigned function-based authorizations (determines what can be seen), and user privileges (determines what they can do). SUBCONTRACTORS and suppliers will be given access to the **EDMS** through the CONTRACTOR. Entry of information exchanged and transferred between the CONTRACTOR and its SUBCONTRACTORS and suppliers on the **EDMS** shall be the responsibility of the CONTRACTOR.
- B. Joint Ownership of Data: Data entered in a collaborative mode (entered with the intent to share as determined by permissions and workflows within the **EDMS** by the OWNER's Representative and the CONTRACTOR will be jointly owned.

1.3 AUTOMATED SYSTEM NOTIFICATION AND AUDIT LOG TRACKING

- A. Review comments made (or lack thereof) by the OWNER on CONTRACTOR submitted documentation shall not relieve the CONTRACTOR from compliance with requirements of the Contract Documents. The CONTRACTOR is responsible for managing, tracking, and documenting the Work to comply with the requirements of the Contract Documents. OWNER's acceptance via automated system notifications or audit logs

extends only to the face value of the submitted documentation and does not constitute validation of the CONTRACTOR's submitted information.

1.4 SUBMITTALS

- A. See Section 01 33 00 Submittal Procedures.

1.5 COMPUTER REQUIREMENTS

- A. The CONTRACTOR shall use computer hardware and software that meets the requirements of the OWNER furnished **EDMS** as recommended by the **EDMS** supplier to access and utilize the **EDMS**. As recommendations are modified by the **EDMS** supplier, the CONTRACTOR will upgrade their system(s) to meet the recommendations or better. Upgrading of the CONTRACTOR's computer systems will not be justification for a cost or time modification to the Contract. The CONTRACTOR will ensure that connectivity to the **EDMS** (whether at the home office or jobsite) is accomplished through DSL, cable, T-1, or wireless communications systems. The minimum bandwidth requirements for using the system is 128 kb/s. It is recommended a faster connection be used when uploading pictures and files into the system. PWCM currently supports Mozilla's Firefox, Apple's Safari, Microsoft's Internet Explorer, and Google Chrome web browsers for accessing the application.

1.6 CONTRACTOR RESPONSIBILITY

- A. The CONTRACTOR shall be responsible for the validity of their information placed in the **EDMS** and for the abilities of their personnel. Accepted users shall be knowledgeable in the use of computers, including Internet browsers, email programs, CAD drawing applications, and Adobe Portable Document Format (PDF) document distribution program. The CONTRACTOR shall utilize the existing forms in the **EDMS** to the maximum extent possible. If a form does not exist in the **EDMS**, the CONTRACTOR must include a form of their own or provided by the OWNER's Representative as an attachment to a submittal. Adobe PDF documents will be created through electronic conversion rather than optically scanned whenever possible. The CONTRACTOR is responsible for the training of their personnel in the use of the **EDMS** (outside what is provided by the OWNER) and the other programs indicated above as needed.

1.7 USER ACCESS ADMINISTRATION

- A. Provide a list of CONTRACTOR's key **EDMS** personnel for the OWNER's Representative acceptance. CONTRACTOR is responsible for adding and removing users from the system. The OWNER's Representative reserves the right to perform a security check on all potential users. The CONTRACTOR will be allowed to add additional personnel and SUBCONTRACTORS to the **EDMS**.

1.8 CONNECTIVITY PROBLEMS

- A. The **EDMS** is a web-based environment and therefore subject to the inherent speed and connectivity problems of the Internet. The CONTRACTOR is responsible for its own connectivity to the Internet. The **EDMS** response time is dependent on the CONTRACTOR's equipment, including processor speed, Internet access speed, etc., and current traffic on the Internet. The OWNER will not be liable for any delays associated from the usage of the **EDMS** including, but not limited to slow response time, downtime periods, connectivity problems, or loss of information. The CONTRACTOR will ensure that connectivity to the **EDMS** (whether at the home office or jobsite) is accomplished through DSL, cable, T-1, or wireless communications systems. The minimum bandwidth requirements for using the system is 128 kb/s. It is recommended a faster connection be used when uploading pictures and files into the system. Under no circumstances shall the usage, of the **EDMS** be grounds for a time extension or cost adjustment to the Contract.

1.9 TRAINING

- A. The Project OWNER has arranged for up to two training sessions to be offered for CONTRACTOR and SUBCONTRACTOR personnel to be coordinated at a time arranged by CONTRACTOR with OWNER's Representative within 21 days of Notice to Proceed. CONTRACTOR participation in training is strongly encouraged and shall be considered incidental to the Work.

PART 2 PRODUCTS

2.1 DESCRIPTION

- A. **PROJECTWISE CONSTRUCTION MANAGEMENT (PWCM)** project management application. Provided by **BENTLEY SYSTEMS, INC**, www.bentley.com.
- B. Or equivalent electronic document management system software.

PART 3 EXECUTION

3.1 EDMS UTILIZATION

- A. **EDMS** shall be utilized in connection with submittal preparation and information management required by Sections:

Section 01 10 00 Summary of Work

Section 01 33 00 Submittals

and other Division One sections. Requirements of this section are in addition to requirements of all other sections of the specifications.

- B. Design Document Submittals - All design drawings and specifications shall be submitted as CAD .dwg files or PDF attachments to the **EDMS** submittal work flow process and form.
- C. Shop Drawings - Shop drawing and design data documents shall be submitted as cad.dwg files or PDF attachments to the **EDMS** submittal work flow process and form. Examples of shop drawings include, but are not limited to:
 - 1. Standard manufacturer installation drawings.
 - 2. Drawings prepared to illustrate portions of the work designed or developed by the CONTRACTOR.
 - 3. Steel fabrication, piece, and erection drawings.
- D. Product Data - Product catalog data and manufacturers instructions shall be submitted as PDF attachments to the **EDMS** submittal work flow process and form. Examples of product data include, but are not limited to:
 - 1. Manufacturer's printed literature.
 - 2. Preprinted product specification data and installation instructions.
- E. Samples - Sample submittals shall be physically submitted as specified in Section 01 33 00 Submittal Procedures. CONTRACTOR shall enter submittal data information into **EDMS** with a copy of the submittal form(s) attached to the sample. Examples of samples include, but are not limited to:
 - 1. Product finishes and color selection samples.
 - 2. Product finishes and color verification samples.
 - 3. Finish/color boards.
 - 4. Physical samples of materials.
- F. Administrative Submittals - All correspondence and pre-construction submittals shall be submitted using **EDMS**. Examples of administrative submittals include, but are not limited to:
 - 1. Digging permits and notices for excavation.
 - 2. List of product substitutions
 - 3. List of contact personnel.
 - 4. Notices for roadway interruption, work outside regular hours, and utility cut overs.
 - 5. Requests for Information (RFI).

6. Plans for safety, demolition, environmental protection, and similar activities.
 7. Quality Control Plan(s), Testing Plan and Log, Quality Control Reports, Production Reports, Quality Control Specialist Reports, Preparatory Phase Checklist, Initial Phase Checklist, Field Test reports, Summary reports, Rework Items List, etc.
 8. Meeting minutes for quality control meetings, progress meetings, pre- installation meetings, etc.
 9. Any general correspondence submitted.
- G. Compliance Submittals Test reports, certificates, and manufacture field report submittals shall be submitted on **EDMS** as PDF attachments. Examples of compliance submittals include, but are not limited to:
1. Field test reports.
 2. Quality Control certifications.
 3. Manufacturers documentation and certifications for quality of products and materials provided.
- H. Record and Closeout Submittals - Operation and maintenance data and closeout submittals shall be submitted on **EDMS** as PDF documents during the approval and review stage as specified, with actual set of documents submitted for final. Examples of record submittals include, but are not limited to:
1. Operation and Maintenance Manuals: Final documents shall be submitted as specified.
 2. As-built Drawings: Final documents shall be submitted as specified.
 3. Extra Materials, Spare Stock, etc.: Submittal forms shall indicate when actual materials are submitted.
- I. Financial Submittals Schedule of Value, Pay Estimates and Change Request Proposals shall be submitted on **EDMS**. Supporting material for Pay Estimates and Change Requests shall be submitted on **EDMS** as PDF attachments. Examples of compliance submittals include, but are not limited to:
1. CONTRACTOR's Schedule of Values
 2. CONTRACTOR's Monthly Progress Payment Requests
 3. Contract Change proposals requested by the project OWNER.

END OF SECTION

SECTION 01 33 00 - SUBMITTAL PROCEDURES

PART 1 GENERAL

1.1 SUMMARY

- A. This Section contains administrative and procedural requirements for submittals for review, information, and for Project closeout.
- B. Section includes:
 - 1. Schedule of Submittals.
 - 2. Submittal requirements.
 - 3. Submittal procedures.
 - 4. ENGINEER review.
 - 5. Resubmittal procedures.
 - 6. Product data.
 - 7. Shop Drawings.
 - 8. Samples.
 - 9. Design data.
 - 10. Test reports.
 - 11. Certificates.
 - 12. Manufacturer's instructions.
 - 13. Manufacturer's field reports.
 - 14. Erection Drawings.
 - 15. Construction progress schedules.
 - 16. Breakdown of contract price.
 - 17. Operation and maintenance (O&M) instructions.

1.2 DEFINITIONS

- A. Action Submittals: Written and graphic information and physical samples that require ENGINEER's responsive action.
- B. Informational Submittals: Written and graphic information and physical Samples that do not require ENGINEER's responsive action. Submittals may be rejected for not complying with requirements.

1.3 SCHEDULE OF SUBMITTALS

- A. Within 10 days after the Effective Date of the Contract, CONTRACTOR shall submit to ENGINEER a preliminary Schedule of Submittals per pump station, including proposed list of major products proposed for use, with Specification Section reference, name of manufacturer, supplier, trade name, SUBCONTRACTOR and model number of each product. Provide a schedule of specific target dates for the submission and return of

submittals and shop drawings required by the Contract Documents for each pump station.

- B. Submittal packages for equipment and materials that are anticipated to require more than eight weeks to procure shall be prioritized and submitted within 30 days from the effective date of the Contract.
- C. For products specified only by reference standards, indicate manufacturer, trade name, model or catalog designation, and reference standards.
- D. The list and schedule shall be updated and resubmitted when requested by the ENGINEER.
- E. CONTRACTOR's Schedule of Submittals will be acceptable to the ENGINEER if it provides a workable arrangement for reviewing and processing the required submittals.

1.4 SHOP DRAWING AND SAMPLE SUBMITTAL REQUIREMENTS

- A. Before submitting a Shop Drawing or Sample, CONTRACTOR shall have:
 - 1. reviewed and coordinated the Shop Drawing or Sample with other Shop Drawings and Samples and with the requirements of the WORK and the Contract Documents;
 - 2. determined and verified all field measurements, quantities, dimensions, specified performance and design criteria, installation requirements, materials, catalog numbers, and similar information with respect thereto;
 - 3. determined and verified the suitability of all materials and equipment offered with respect to the indicated application, fabrication, shipping, handling, storage, assembly, and installation pertaining to the performance of the WORK; and
 - 4. determined and verified all information relative to CONTRACTOR's responsibilities for means, methods, techniques, sequences, and procedures of construction, and safety precautions and programs incident thereto.
- B. Each submittal shall bear a stamp or specific written certification that CONTRACTOR has satisfied CONTRACTOR's obligations under the Contract Documents with respect to CONTRACTOR's review of that submittal, and that CONTRACTOR approves the submittal.
- C. With each submittal, CONTRACTOR shall give ENGINEER specific written notice of any variations that the Shop Drawing or Sample may have from the requirements of the Contract Documents. This notice shall be set forth in a written communication separate

from the Shop Drawings or Sample submittal; and, in addition, in the case of Shop Drawings by a specific notation made on each Shop Drawing submitted to ENGINEER for review of each such variation.

1.5 SUBMITTAL PROCEDURES

- A. CONTRACTOR shall submit Shop Drawings and Samples to ENGINEER for review in accordance with the accepted Schedule of Submittals.
- B. Transmit each submittal with ENGINEER-accepted transmittal form certifying compliance with requirements of Contract Documents.
- C. Sequentially number transmittal forms. Mark transmittal forms for resubmittals with original number and sequential alphabetic suffix.
- D. Show each Submittal with the following numbering and tracking system:
 - 1. Submittals shall be numbered according to Specification Section. For example, the first product submittal for Section 05 50 00 would be "05 50 00-1". Resubmittals of that submittal would be "05 50 00-1.1", followed by "05 50 00-1.2", and so on. The second product submittal for that Section would be "05 50 00-2".
 - 2. Submittals containing product information from multiple Sections of the specifications will not be reviewed. CONTRACTOR and/or their supplier shall divide submittals in a manner that meets the numbering and tracking system requirements stated herein.
 - 3. Alternative method of numbering may be used if acceptable to ENGINEER.
- E. Identify: Project, CONTRACTOR, SUBCONTRACTOR and supplier, pertinent drawing and detail number, and Specification Section number appropriate to submittal.
- F. Apply CONTRACTOR's stamp, signed or initialed, certifying that review, approval, verification of products required, field dimensions, adjacent construction WORK, and coordination of information is according to requirements of the WORK and Contract Documents.
- G. Coordinate submission of related items.
 - 1. All shop drawings for interrelated items shall be scheduled for submission at the same time.
 - 2. The ENGINEER may hold shop drawings in cases where partial submission cannot be reviewed until the complete submission has been received or where shop drawings cannot be reviewed until correlated items affected by them have been received. When such shop drawings are held, the ENGINEER will advise the

CONTRACTOR in writing that the shop drawing submitted will not be reviewed until shop drawings for all related items have been received.

- H. When hard copies of submittals are provided by the CONTRACTOR, six copies of all materials shall be provided to the ENGINEER. Two copies of reviewed submittals will be kept by the ENGINEER, two copies of reviewed submittals will be transmitted to the OWNER, and two copies of reviewed submittals will be returned to the CONTRACTOR. If the CONTRACTOR requests that more than two copies of the reviewed submittal be returned, then the CONTRACTOR shall submit the appropriate quantity of submittals.
- I. When electronic transmittals of submittals are provided by the CONTRACTOR under established protocols described elsewhere in the Contract Documents or as jointly developed by the OWNER, ENGINEER and CONTRACTOR, provide electronic submittals in portable document format (PDF) in addition to the source document format (Word, Excel, AutoCAD, etc.). Reviewed submittals will be returned to the CONTRACTOR as PDF electronic files.
- J. For each submittal for review, allow not less than 14 days for ENGINEER review, excluding delivery time to and from CONTRACTOR.
- K. Identify variations in Contract Documents and product or system limitations that may be detrimental to successful performance of completed WORK.
- L. Allow space on submittals for CONTRACTOR and ENGINEER review stamps or comments.
- M. When revised for resubmission, the CONTRACTOR shall identify changes made since previous submission. A narrative of changes shall be provided, and shop drawings or calculations shall indicate that a revision was made.
- N. Distribute copies of reviewed submittals as appropriate. Instruct parties to promptly report inability to comply with review comments.
- O. Submittals not requested will not be recognized nor processed.
- P. Incomplete Submittals: ENGINEER will not review. Complete submittals for each item are required. Delays resulting from incomplete submittals are not the responsibility of ENGINEER.

1.6 ENGINEER REVIEW

- A. Informational submittals and other similar data are for ENGINEER's information, do not require ENGINEER's responsive action, and will not be reviewed or returned with comment.

- B. The ENGINEER's review of submittals and shop drawings is not a check of any dimension or quantity and will not relieve the CONTRACTOR from responsibility for errors of any sort in the submittals and shop drawings.
- C. Submittals made by CONTRACTOR that are not required by Contract Documents may be returned without action.
- D. The ENGINEER will review the submitted data and shop drawings and return to the CONTRACTOR with notations thereon indicating "No Exception Taken", "Make Corrections Noted", "Rejected", "Revise and Resubmit", or "Submit Specified Item".
- E. If more than two submissions of an item are required to meet the Project specifications, CONTRACTOR shall be responsible for ENGINEER's charges to OWNER for its review time, and OWNER may impose a set-off against payments due to CONTRACTOR to secure reimbursement for such charges, unless the need for such change is beyond the control of CONTRACTOR.
- F. ENGINEER will provide timely review of Shop Drawings and Samples in accordance with the Schedule of Submittals acceptable to ENGINEER. ENGINEER's review will be only to determine if the items covered by the submittals will, after installation or incorporation in the WORK, conform to the information given in the Contract Documents and be compatible with the design concept of the completed Project as a functioning whole as indicated by the Contract Documents.
- G. ENGINEER's review will not extend to means, methods, techniques, sequences, or procedures of construction or to safety precautions or programs incident thereto.
- H. ENGINEER's review of a separate item as such will not indicate approval of the assembly in which the item functions.
- I. ENGINEER's review of a Shop Drawing or Sample shall not relieve CONTRACTOR from responsibility for any variation from the requirements of the Contract Documents unless CONTRACTOR has complied with the requirements of Paragraph 1.4.C and ENGINEER has given written acceptance of each such variation by specific written notation thereof incorporated in or accompanying the Shop Drawing or Sample. ENGINEER will document any such accepted variation from the requirements of the Contract Documents in a Field Order.
- J. ENGINEER's review of a Shop Drawing or Sample shall not relieve CONTRACTOR from responsibility for complying with the requirements of Paragraph 1.4 A. and B.
- K. ENGINEER's review of a Shop Drawing or Sample, or of a variation from the requirements of the Contract Documents, shall not, under any circumstances, change the Contract Times or Contract Price, unless such changes are included in a Change Order.

- L. Neither ENGINEER's receipt, review, return of a Shop Drawing, Sample, or other submittal shall result in such item becoming a Contract Document.
- M. CONTRACTOR shall perform the WORK in compliance with the requirements and commitments set forth in returned Shop Drawings and Samples, subject to the provisions of Paragraph 1.6.i.

1.7 RESUBMITTAL PROCEDURES

- A. CONTRACTOR shall make corrections required by ENGINEER and shall return the required number of corrected copies of Shop Drawings and submit, as required, new Samples for review. CONTRACTOR shall direct specific attention in writing to revisions other than the corrections called for by ENGINEER on previous submittals.
- B. CONTRACTOR shall furnish required submittals with sufficient information and accuracy to obtain required review of an item with no more than two submittals. ENGINEER will record ENGINEER's time for reviewing a third or subsequent submittal of a Shop Drawings, sample, or other item requiring review, and CONTRACTOR shall be responsible for ENGINEER's charges to OWNER for such time. OWNER may impose a set-off against payments due to CONTRACTOR to secure reimbursement for such charges.
- C. If CONTRACTOR requests a change of a previously reviewed submittal item, CONTRACTOR shall be responsible for ENGINEER's charges to OWNER for its review time, and OWNER may impose a set-off against payments due to CONTRACTOR to secure reimbursement for such charges, unless the need for such change is beyond the control of CONTRACTOR.

PART 2 PRODUCTS

2.1 CONSTRUCTION PROGRESS SCHEDULES

- A. Within 10 days after the Effective Date of the Contract, prepare and submit to the ENGINEER a practicable schedule showing the order in which the CONTRACTOR proposes to carry out the WORK, the dates on which the important features of the WORK will start, and the contemplated dates for completing same. In addition to a time-scaled bar chart schedule depicting the project critical path, the CONTRACTOR shall submit a detailed CPM logic diagram. The CPM diagram and time-scaled bar chart shall include the following for each pump station:
 - Construction activities
 - Submittal and review of material samples and shop drawings
 - Procurement and delivery of critical materials
 - Fabrication, installation, and testing of special material and equipment
 - Duration of WORK, including completion times of all stages and their sub-

phases

The activities shall be separately identifiable by coding or use of sub-networks or both. The duration of each activity shall be verifiable by manpower and equipment allocation, in common units of measure, or by delivery dates and shall be justifiable by the CONTRACTOR upon the request of the ENGINEER.

Detailed sub-networks will include all necessary activities and logic connectors to describe the WORK and all restrictions to it. In the restraints, include those activities from the project schedule which initiated the sub-network as well as those restrained by it.

Include a tabulation of each activity in the computer mathematical analysis of the network diagram. Furnish the following information as a minimum for each activity:

- Event (node) number(s) for each activity
- Activity description
- Original duration of activities (in normal workdays)
- Estimated remaining duration of activities (in normal workdays)
- Earliest start date or actual start date (by calendar date)
- Earliest finish date or actual finish date (by calendar date)
- Latest start date (by calendar date)
- Latest finish date (by calendar date)
- Slack or float time (in workdays)

Computer printouts shall consist of at least a node sort and an “early start/total-float” sort.

- A. Within 10 days after the Effective Date of the Contract, prepare and submit to the ENGINEER a practicable schedule for each pump station showing the order in which the CONTRACTOR proposes to carry out the WORK, the dates on which the important features of the WORK will start, and the contemplated dates for completing same. A time-scaled bar chart schedule shall include the following:
 - Construction activities
 - Submittal and review of critical material samples and shop drawings
 - Procurement and delivery of critical materials
 - Duration of WORK, including completion times of all stages and their sub-phases
- B. Attention is drawn to typical local climatic weather patterns and WORK shall be coordinated accordingly.
- C. Complete project schedule shall be revised and resubmitted to the ENGINEER at a minimum occurrence of every 3 weeks for review.

- D. Three Week Lookahead Schedules: Provide each week at the weekly construction meeting. The previous week's completed WORK shall be shown on the schedule for a total of 4 weeks shown.

2.2 BREAKDOWN OF CONTRACT PRICE

- A. Within 10 days after the Effective Date of the Contract, submit a complete breakdown of all lump sum bid items showing the value assigned to each part of the WORK broken out by each pump station, including an allowance for profit and overhead adding up to the total lump sum contract price.
- B. Breakdown of lump sum bids shall be coordinated with the items in the schedule and shall be in sufficient detail to serve as the basis for progress payments during construction.
- C. ENGINEER will review the contract price breakdown and may request items to be further broken down or for more items be added in order to facilitate tracking of WORK progress for payment.
- D. Preparatory WORK, bonds, and insurance required in setting up the job will be allowed as a separate entry on the cost breakdown but shall not exceed 5 percent of the total base bid.
- E. Upon acceptance of the breakdown of the contract price by the ENGINEER, it shall be used as the basis for all requests for payment.

2.3 PRODUCT DATA

- A. Product Data: Action Submittal: Submit to ENGINEER for review for assessing conformance with information given and design concept expressed in Contract Documents. Submitted data shall be sufficient in detail for determination of compliance with the Contract Documents.
- B. Mark each copy to identify applicable products, models, options, and other data. Supplement manufacturers' standard data to provide information specific to this Project.
 - 1. Note submittal will be returned to CONTRACTOR without review of submittal if products, models, options, and other data are not clearly marked or identified.
- C. Indicate product utility and electrical characteristics, utility connection requirements, and location of utility outlets for service for functional equipment and appliances.
- D. After review, produce copies and distribute according to Paragraph 1.5.M and for record documents.

2.4 SHOP DRAWINGS

- A. Shop Drawings: Action Submittal: Submit to ENGINEER for assessing conformance with information given and design concept expressed in Contract Documents.
- B. Indicate special utility and electrical characteristics, utility connection requirements, and location of utility outlets for service for functional equipment and appliances.
- C. When required by individual Specification Sections, provide Shop Drawings signed and sealed by a professional ENGINEER licensed in the state of Project responsible for designing components shown on Shop Drawings.
 - 1. Include signed and sealed calculations to support design.
 - 2. Submit Shop Drawings and calculations in form suitable for submission to and approval by authorities having jurisdiction.
 - 3. Make revisions and provide additional information when required by authorities having jurisdiction.
- D. All dimensioned shop drawings shall be scalable and provided as full-sized (22-inch x 34-inch) sheets. PDF electronic files shall print as scalable full-sized sheets.
- E. After review, produce copies and distribute according to Paragraph 1.5.M and for record documents.

2.5 SAMPLES

- A. Samples: Action Submittal: Submit to ENGINEER for assessing conformance with information given and design concept expressed in Contract Documents.
- B. Samples for Selection as Specified in Product Sections:
 - 1. Submit to ENGINEER for aesthetic, color, and finish selection.
 - 2. Submit Samples of finishes, textures, and patterns for OWNER selection.
- C. Submit Samples to illustrate functional and aesthetic characteristics of products, with integral parts and attachment devices. Coordinate Sample submittals for interfacing WORK.
- D. Include identification on each Sample, with full Project information.
- E. Submit number of Samples specified in individual Specification Sections; ENGINEER will retain one Sample.

- F. Reviewed Samples that may be used in the WORK are indicated in individual Specification Sections.
- G. Samples will not be used for testing purposes unless specifically stated in Specification Section.
- H. After review, produce copies and distribute according to Paragraph 1.5.M and for record documents.

2.6 DESIGN DATA

- A. Informational Submittal: Submit data for ENGINEER's knowledge as Contract administrator or for OWNER.
- B. Submit information for assessing conformance with information given and design concept expressed in Contract Documents.

2.7 TEST REPORTS

- A. Informational Submittal: Submit reports for ENGINEER's knowledge and records as Contract administrator or for OWNER.
- B. Submit test reports for information for assessing conformance with information given and design concept expressed in Contract Documents.

2.8 CERTIFICATES

- A. Informational Submittal: Submit certification by manufacturer, installation/application SUBCONTRACTOR, or CONTRACTOR to ENGINEER, in quantities specified for Product Data.
- B. Indicate material or product conforms to or exceeds specified requirements. Submit supporting reference data, affidavits, and certifications as appropriate.
- C. Certificates may be recent or previous test results on material or product but must be acceptable to ENGINEER.

2.9 MANUFACTURER'S INSTRUCTIONS

- A. Informational Submittal: Submit manufacturer's installation instructions for ENGINEER's knowledge as Contract administrator or for OWNER.
- B. Submit printed instructions for delivery, storage, assembly, installation, startup, adjusting, and finishing, to ENGINEER in quantities specified for Product Data.
- C. Indicate special procedures, perimeter conditions requiring special attention, and special environmental criteria required for application or installation.

2.10 MANUFACTURER'S FIELD REPORTS

- A. Informational Submittal: Submit reports for ENGINEER's knowledge and records as Contract administrator or for OWNER.
- B. Submit report within 48 hours of observation to ENGINEER for information.
- C. Submit reports for information for assessing conformance with information given and design concept expressed in Contract Documents.

2.11 ERECTION DRAWINGS

- A. Informational Submittal: Submit Drawings for ENGINEER's knowledge and records as Contract administrator or for OWNER.
- B. Submit Drawings for information assessing conformance with information given and design concept expressed in Contract Documents.
- C. Data indicating inappropriate or unacceptable WORK may be subject to action by ENGINEER or OWNER.

2.12 OPERATION AND MAINTENANCE (O&M) INSTRUCTIONS

- A. Submit preliminary O&M materials for review by ENGINEER specific to each pump station site. The equipment manufacturer may furnish instruction manuals prepared specifically for the equipment furnished or standard manuals may be used if statements like "if your equipment has this accessory..." or listings of equipment not furnished are eliminated. O&M materials will be returned to the CONTRACTOR for resubmittal if the O&M materials do not clearly indicate what specific equipment was furnished and all items not provided being clearly crossed out. Poorly reproduced copies are not acceptable. Operation and maintenance instructions shall contain the following as a minimum:
 - 1. Reviewed shop drawings and submittal data;
 - 2. Model, type, size, and serial numbers of equipment furnished;
 - 3. Equipment and driver nameplate data;
 - 4. List of parts showing replacement numbers;
 - 5. Recommended list of spare parts;
 - 6. Complete operating instructions including start-up, shutdown, adjustments, cleaning, etc.;

7. Maintenance and repair requirements including frequency and detailed instructions; and
 8. Name, address and phone numbers of local representative and authorized repair service.
- B. Following review of the preliminary O&M materials by the ENGINEER and before acceptance of the WORK, submit four copies of complete final operation and maintenance instructions for all equipment supplied. Submit items in 8-1/2 x 11-inch heavy-duty three-ring binders when appropriate, or in 8-1/2 x 11-inch file folders. All binders and folders shall have clear plastic pockets on the front of the cover and the spine to allow for insertion of identifying information.

2.13 OTHER REQUIRED SUBMITTALS

- A. Other required submittals include the items listed below. This list is provided for CONTRACTOR's convenience only and may not be complete in all respects. CONTRACTOR shall provide all submittals specified or required, whether or not listed here.
1. CONTRACTOR Emergency Contact List.
 2. Erosion and Sediment Control Plan.
 3. Traffic Control and Protection Plan.

PART 3 EXECUTION - NOT USED

END OF SECTION

ASSET INVENTORY DATA

Field Text	Equipment ID	Pump Station	Equipment Classification	Equipment Type	Area	System	Manufacturer	Model	Serial Number	Model Year	Size	Valve Operator
Format Attribute Description	Itemized asset description detail						Equipment manufacturer business name	Model number from manufacturer	Serial number from manufacturer	Model year (where applicable)	Equipment rating such as HP, tons and/or CFM	
EXAMPLE	CL21-PMP-01	Clackamas PS	Pumps	Submersible pump	Primary Pump Station	Influent Pumping	FLYGT-Xylem USA	NT3312.845	1161202	2021	60 HP	Not Applicable

ASSET INVENTORY DATA

Equipment ID	Asbuilt Drawing	AsBuilt ID	Vendor	Purchase Amount	Purchase Date	Installed By	Operational Date	Service Life	Warranty Number	Warranty Description	Warranty Expiration	General Comment
Itemized asset description detail	Page number the asset is featured on the drawings	Asset ID of the equipment in the drawings		Total costs per line item (asset + labor)	Date Purchased	Contractor business name	Asset Operational Date (where applicable) Format mm/dd/yyyy	Manufacturer posted service life expectancy in hours	Warranty Number	Warranty duration and specifics	Date (mm/dd/yyyy) Documented expiration date	
CL21-PMP-01	1A-M1	CL21-PMP-01	FLYGT-Xylem USA	\$85,000	10/20/2021	Contractor and Sons, Inc.	11/20/2021	50000	NT3312.845	10-year extended warranty for motor	10/20/2031	

SECTION 01 45 00 - QUALITY CONTROL

PART 1 GENERAL

1.1 DESCRIPTION

- A. This Section covers quality control requirements supplementary to those of the General Conditions and Technical Specifications.

1.2 PROVISIONS

- A. CONTRACTOR'S Responsibility for Testing

The CONTRACTOR shall be responsible for the cost of all testing as specified in this Section. Additional information has been provided regarding the payment responsibility for the OWNER with regards to the Project.

- B. OWNER'S Right to Perform Additional Tests

The OWNER or ENGINEER reserves the right to complete additional testing. In such cases, the CONTRACTOR shall provide safe access for the OWNER or ENGINEER and their inspectors to adequately inspect the quality of work and the conformance with project specifications.

1.3 QUALITY ASSURANCE

- A. Testing Requirements

An independently owned and operated laboratory approved by the ENGINEER shall perform all testing as specified herein.

- B. Testing

1. General

- a. All required testing of work and/or materials shall be conducted in the presence of the ENGINEER. The CONTRACTOR shall provide 48-hour notification to the OWNER and OWNER'S REPRESENTATIVE prior to conducting any and all quality assurance testing. Where applicable, work and materials shall only be buried with the consent of the ENGINEER.
- b. Where such inspection and testing are to be conducted by an independent laboratory or agency, the sample or samples of material to be tested shall be selected by such laboratory or agency or by the ENGINEER. The CONTRACTOR shall furnish such samples of all materials without charge to OWNER.

- c. The results from any and all tests are made for the information of the OWNER. Regardless of any test results, the CONTRACTOR is solely responsible for the quality of workmanship and materials and for compliance with the requirements of the Drawings and Specifications.

2. Costs of Testing

- a. The CONTRACTOR shall be responsible for and shall pay for all tests as specified in Part 3 of this Section. Additional information has been provided regarding the payment responsibility for the OWNER with regards to the Project.
- b. With regards to all materials to be tested, where test results demonstrate that the material or workmanship does not meet the minimum requirements of the Contract Documents, additional testing shall be completed and shall be paid for by the CONTRACTOR with no reimbursement by the OWNER.

1.4 SPECIAL INSPECTIONS

Special inspections and testing as required by Chapter 17 of the IBC shall be conducted by OWNER-retained Special Inspectors and Testing Agencies as required and as indicated in the Contract Documents.

A. Special Inspectors and Testing Agencies Responsibilities

1. Verify that manufacturers maintain detailed fabrication and quality control procedures and review the completeness and adequacy of those procedures to perform the Work.
2. Promptly notify OWNER and CONTRACTOR of irregularities and deficiencies observed in the Work during performance of their services.
3. Submit certified written report of each test, inspection and similar quality control service to OWNER, CONTRACTOR and jurisdictional authorities. Interpret test results and inspections and state in each report whether tested and inspected work complies with or deviates from the Contract Documents.
4. Submit final report of special inspections at Substantial Completion, including a list of unresolved deficiencies.
5. Re-test and re-inspect corrected work.

B. CONTRACTOR'S Responsibilities

1. Provide quality requirements to all SUBCONTRACTORS and enforce all requirements.

2. Notify OWNER, ENGINEER, Special Inspectors and Testing Agencies at least 48 hours in advance of time when Work that requires testing or special inspecting will be performed, unless otherwise indicated in the Contract Documents.
3. Pay for any CONTRACTOR requested testing and inspecting not required by the Contract Documents.
4. Pay for any re-testing or re-inspections by Special Inspectors and Testing Agencies for replacement work resulting from work that failed to comply with the Contract Documents. OWNER will deduct such costs from the Contract Price.
5. Submit copies of licenses, certifications, correspondence, records and similar documents used to establish compliance with standards and regulations that pertain to performance of the Work to the OWNER, ENGINEER and Special Inspectors.
6. Coordinate testing and startup procedures with all OWNER furnished items VENDORS a minimum 30 days prior to any startup.
7. Where Special Inspection requires pre-construction testing for compliance with specified requirements for performance and test methods, comply with the following:
 - a. Provide test specimens representative of proposed products and construction in a timely manner with sufficient time for testing and analyzing results to prevent delaying the Work.
 - b. Provide information on configurations of test assemblies, testing procedures and laboratory test records to adequately demonstrate capability of products to comply with performance requirements.
8. Cooperate with Agencies performing required tests, special inspections, and similar quality control services. Notify Agencies in advance of operations to permit assignment of personnel. Provide the following:
 - a. Access to the Work.
 - b. Incidental labor, equipment, and materials necessary to facilitate tests and special inspections.
 - c. Adequate quantities of representative samples of materials that require testing and inspecting. Assist Agencies in obtaining samples.
 - d. Provide facilities for storage and field curing of test samples.
 - e. Deliver samples to Testing Agencies.

9. Coordinate sequence of activities to accommodate required quality-assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and special inspecting.
10. Schedule times for tests, special inspections, obtaining samples, and similar activities. Distribute schedule to OWNER, ENGINEER, Special Inspectors, Testing Agencies, and each party involved in portions of the work where tests and special inspections are required.

1.5 SUBMITTALS

A. Laboratory Test or Inspection Reports

Each report shall be signed and certified by the independently owned and operated testing laboratory. Unless otherwise specified, submit three copies of each report to the OWNER or OWNER's REPRESENTATIVE.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION

3.1 FIELD TESTING SCHEDULE

- A. The CONTRACTOR shall complete field testing in accordance with the following schedule. Additional source material testing shall be completed as necessary to establish the basis of field tests. The frequency of testing listed in this schedule lists the minimum number of tests per quantity of work completed by the CONTRACTOR. Testing locations to be determined by the ENGINEER.

Material to be Tested	Payment Responsibility for Initial Testing	Minimum Testing Frequency
Concrete	OWNER	<p>As required when placed. See detailed requirements in Article 3.15, Quality Control Testing During Construction of Section 03 30 00 Cast-In-Place Concrete Work.</p> <p>A total of 1 test per concrete pour shall be provided when pouring the pump bases.</p>
Grout	OWNER	<p>Compression test specimens will be taken during construction from the first placement of each type of grout and at intervals thereafter as selected by the ENGINEER to ensure continued compliance with Specifications. See detailed requirements in Article 1.6, Quality Assurance of Section 03 60 00 Grouting.</p>
Hydrostatic testing	CONTRACTOR	<p>As required. See Section 33 13 00 Testing of Utility Piping.</p>

END OF SECTION

SECTION 01 56 39 - TEMPORARY TREE AND PLANT PROTECTION

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes provisions for temporary protection of trees and other plant life in preparation for site or building excavation WORK.
- B. This specification shall be applied concurrently and in conjunction with other plant material protection measures herein described and specified.

PART 2 MATERIALS - NOT USED

PART 3 EXECUTION

3.1 INSPECTION

- A. Inspect all trees specified on the DRAWINGS for protection prior to construction.
 - 1. Document with written memorandum and photographs any unusual conditions.
 - 2. Submit copies of documentation to ENGINEER prior to beginning WORK.
- B. Verify all conditions on the DRAWINGS with actual conditions at Site regarding tree protection prior to any site disturbance.
- C. The ENGINEER must be present during demolition of existing conditions occurring within the drip line of trees designated to remain.
- D. Notify ENGINEER 24 hours prior to inspections and/or tagging of protected trees.

3.2 PROTECTION

- A. Install barricades specified in the DRAWINGS at drip lines of trees designated to remain prior to the commencement of construction.
- B. Clearly designate protected trees and clear of any material storage, personnel, or vehicular movement.
- C. Provide temporary fencing, barricades, and guards as necessary or required to protect trees designated on the DRAWINGS to remain, from damage above and below grade.
- D. Protect root systems of trees and plant life to remain.

1. Protect from damage due to noxious materials in solution caused by runoff or spillage during mixing and placement of construction materials.
 2. Protect from flooding, erosion, or excessive wetting resulting from dewatering operations and compaction.
 3. Protect against unauthorized cutting, breaking, skinning roots and branches, or bruising bark.
 4. Protect from smothering and compaction.
 - a. Do not store construction materials or permit vehicles to drive or park within the drip line area of any tree to remain.
 5. Protect from dumping of refuse in close proximity.
- E. Where cutting is necessary, review conditions with the ENGINEER before proceeding, and comply with directives of ENGINEER.

3.3 EXCAVATION AROUND TREES

- A. Excavate within drip lines of trees only where indicated on the DRAWINGS or as directed by ENGINEER.
- B. Where trenching for utilities is required within drip lines, tunnel under or around roots by hand excavating.
1. Where possible trench toward trunk of tree and tunnel under central root mass to avoid severing all lateral roots on side of trench.
 2. Do not cut main lateral roots or tap roots over 1-inch in diameter.
 3. Temporarily support and protect trees from damage until permanently covered with approved backfill.
- C. Do not allow exposed roots to dry out before backfill is placed.
1. Provide temporary earth or burlap cover.
 2. Water roots daily when exposed and maintain in a moist condition.
- D. Backfill roots only upon inspection approval from the ENGINEER.
1. Backfill around root excavations only with clean imported topsoil free from materials deleterious to root growth.

2. Backfill to eliminate voids and compact only by means of manual tamping at root areas.
 3. Water sufficiently to settle topsoil and eliminate voids or air pockets around roots.
 4. Allow for natural settlement of soil surface and furnish and apply topsoil sufficient to bring to original finish grade after backfill settlement.
- E. If during excavation, any condition arises that threatens the survivability of the protected tree, or an unknown condition arises that affects the stability or integrity of the root system, notify the ENGINEER immediately.

3.4 REPAIR AND REPLACEMENT OF DAMAGED TREES

- A. In the event of damage to existing trees:
1. Immediately prune limbs smaller than 3-inch caliper or roots smaller than 2-inch caliper to repair trees damaged by construction operations.
 2. Make repairs promptly after damage occurs to prevent progressive deterioration of damaged trees.
 3. Any such pruning and/or repairs shall be approved in advance and at completion by ENGINEER.
 4. The ENGINEER shall reserve the right, at cost to the CONTRACTOR, to obtain the services of a Certified Consulting Arborist with current membership in the American Society of Consulting Arborists to determine the severity of damage.
 5. The CONTRACTOR is responsible for the cost of repairs caused by their actions or by the actions of SUBCONTRACTORS engaged by the CONTRACTOR.
- B. Remove and replace dead or damaged trees which are determined by the ENGINEER to be incapable of restoration to normal growth patterns at no additional cost to OWNER.
1. Provide new trees of the same species as those removed or damaged, with size and/or quantity to be determined by ENGINEER.
 2. Furnish replacement trees and plant life to the Site and plant, maintain, and warranty as directed by the ENGINEER.
 3. If trees are not replaceable with the same species, and size, compensate the OWNER for the replacement cost of the trees based on the evaluation of a Certified Consulting Arborist.

4. The CONTRACTOR is responsible for additional costs of removing damaged trees and labor for planting new specimens.

3.5 DESIGNATED TREE REMOVAL PROCEDURES

- A. If designated tree removal is specified by ENGINEER, furnish labor, material, and equipment necessary for removing and/or salvaging existing trees, if necessary, as designated on the DRAWINGS for removal.
 1. Verify location and species with ENGINEER prior to removal.
- B. Salable logs or timber may be sold to CONTRACTOR's benefit upon notification and prior approval of OWNER. Upon approval, remove salable logs or timber promptly from site.

3.6 GRADING AND FILLING AROUND TREES

- A. Maintain existing grade within drip line of trees unless otherwise indicated on the DRAWINGS or directed by the ENGINEER.

3.7 MAINTENANCE OF PROTECTIVE MEASURES

- A. Maintain protective measures throughout the construction process. Immediately repair any alteration to protection measures throughout construction process. Repair or reinstall protective measures immediately upon alteration. Monitor protective measures daily.
- B. Remove and clear area of debris and fencing, barricades, etc., upon final written approval of ENGINEER.

END OF SECTION

SECTION 01 57 19.11 - TEMPORARY SEWAGE CONTROL AND BYPASS PUMPING

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes the requirements for providing temporary bypass pumping and piping equipment to provide continuous conveyance of wastewater from a sewage pump station to a collection system during construction activities.
- B. Contract Requirements:
 - 1. The existing facility pumps wastewater to the OWNER's Water Resource Recovery Facility (WRRF). The functions of the pump station shall not be compromised or diminished during the course of the Work, except as specified herein. Plan and prosecute the Work such that operation of the pump station is not interrupted.
 - 2. Inadequate conveyance of sewage or temporary bypass pump system malfunctions could potentially result in the spillage or discharge of raw wastewater and sewage. State law allows the Department of Environmental Quality to impose civil penalties for violation of a term, condition, or requirement of OWNER's NPDES Permit, including spillage or discharge of raw wastewater and sewage.
 - 3. Spillage or discharge of raw sewage to surface waters or drainage courses is prohibited during construction. Penalties imposed on OWNER as a result of any bypass of this type caused by CONTRACTOR, its employees or SUBCONTRACTORS, and legal fees and other expenses to OWNER resulting directly or indirectly from the bypass shall be borne in full by CONTRACTOR.
 - 4. CONTRACTOR shall be responsible for controlling any and all leakage resulting from or integral to making all temporary and permanent piping connections, and shall provide any and all devices and materials required to control, stop, divert, or dispose of any and all leakage.
 - 5. Temporary force mains shall be pressure tested as specified herein and shall not leak any sewage during the timeframe it is used. Visually inspect the entire length of the force main alignment daily to verify there are no leaks.
 - 6. CONTRACTOR is responsible for planning, scheduling, and sequencing its construction activities to ensure that pumping of wastewater can begin in accordance with the schedule outlined in Section 01 12 16 Work Sequence and remains in effect, at all times thereafter uninterrupted, until the complete facility has been accepted by OWNER.

7. Plan and prosecute the Work such that temporary bypass pumping operations can be initiated in accordance with the schedule outlined in Section 01 12 16 Work Sequence.

1.2 RELATED SECTIONS

- A. Section 01 12 16 Work Sequence
- B. Section 43 21 39 Submersible Liquid Pumps

1.3 SUBMITTALS

- A. Individual Temporary Sewage Control and Bypass Pumping Plan for each planned bypass. Submit each plan a minimum of six weeks prior to the proposed date of temporary pumping and piping activity.
- B. Do not construct, install, or place in operation temporary process pumping and piping facilities until ENGINEER has reviewed and approved each planned bypass.
- C. Temporary Sewage Control and Bypass Pumping Plan: At a minimum, to include the following:
 1. Name, qualifications, and references of the Supplier providing the pumping facilities, including a minimum of three jobs of similar scope and complexity.
 2. Description of the pumps to be used, including pump curves and calculation of pumping capacity required.
 3. Description of the temporary primary and backup power supply, and estimated fuel consumption for engine-driven pumps and generators.
 4. Description of the control equipment, the temporary control panel(s), and the method to be used to operate the pumps.
 5. Drawing showing the layout and routing of bypass pumping equipment, piping, and valves with associated sizes and dimensions.
 6. Drawing showing the layout and routing of proposed electrical service connections, including conductor types and sizes, conduits, and routing, with associated sizes and dimensions.
 7. Drawing showing the layout of the force main. The drawing shall show details of any portions of the force main routing that is installed below grade.
 8. Pump maintenance plan describing regular maintenance to be performed while the pumps are in service and the length of the maintenance period when a pump will be out of service.

9. Contingency plan describing steps to be taken if a pump fails and emergency contact phone numbers. Alarms shall be sent to CONTRACTOR and notify OWNER's personnel of any and all alarms.
 10. Noise levels at minimum and maximum operating speed.
- D. Results of field pressure test of temporary piping shall be submitted prior to startup of temporary pumping operation.

1.4 CONTINUITY OF PUMP STATION OPERATION

- A. Once initiated, temporary pumping must be kept in operation, except as specified herein, until the new facilities are accepted by OWNER and capable of accepting the raw sewage.
- B. Execute Work in such a way to allow reasonable access to the facilities by OWNER.
- C. Coordinate the switch-over from the temporary pumping system to the new facilities with OWNER.
- D. Through the use of permanent or temporary pumps, maintain the following minimum pumping ability at all times during construction:
 1. Minimum Capacity:
 - a. 700 gallons per minute at 50 total dynamic head (TDH) with one pump running.
 - b. 3100 gallons per minute at 80 total dynamic head (TDH) with three combined pumps running in parallel.
 2. Installed pumps: Provide onsite, installed, and ready for operation, a complete system capable of pumping the wet weather flow and head if bypassing during the wet weather period.
 3. Redundancy: Provide onsite, and installed ready for operation, a complete redundant backup pump equal to or larger than the largest pump in the system used to provide the specified minimum dry weather pumping capacity. Wet weather pumping capacity does not need a redundant pump to be installed. Redundant power sources are required for pumps powered by utility electric service.
 4. Lead Pump: The lead pump in the temporary pumping system shall be an electric motor pump.
 - a. Provide and install a metered temporary electric service connection, approved by the power utility, for powering the temporary primary pumping system.

CONTRACTOR may request to take temporary power from within the existing building, but shall coordinate with OWNER and ENGINEER prior to submitting on temporary bypass pumping. CONTRACTOR shall layout sequencing of the temporary power and permanent power coordination in the temporary bypass pumping submittal.

5. Lag Pump(s): A standby pump or pumps shall be provided and installed ready for operation in the event of a power failure. The standby backup pump shall provide the minimum capacity as listed above.
6. Noise Standard: Provide critically silenced enclosures on the pumps and build insulated sound walls to limit noise to 60 dBA at the property line. The temporary pumping system shall meet all local, State, and OWNER's noise standards for operating in a residential environment.

1.5 DISCHARGING OF WASTEWATER TO SURFACE WATERS

- A. Any discharge of wastewater to surface waters is prohibited.

PART 2 PRODUCTS

2.1 TEMPORARY BYPASS PUMPING EQUIPMENT

- A. Provide all temporary bypass pumping equipment necessary to ensure continuous pumping operations during pump station shutdowns.
- B. Temporary bypass pumps shall meet the flow and head requirements as specified above. Temporary bypass pumps shall be non-clog raw sewage pumps.
- C. Lead pump shall be an electrically powered dry-prime non-clog raw sewage pump.
- D. Lag Pump(s) shall be one of the two following options:
 1. Diesel fueled engine-driven non-clog dry-prime sewage pump.
 2. Electrical pump meeting the requirements of the primary pump and powered by the existing station generator.
- E. Temporary pumping equipment shall include a pump control panel to allow the pump station to be automatically operated, unless manually operated by the CONTRACTOR's staff 24 hours per day.
- F. Provide all lifting mechanisms required to install, maintain, and remove temporary pumping equipment.

- G. Provide auto dialer to automatically notify CONTRACTOR first, and then notify OWNER upon all alarms. Coordinate alarm programming with OWNER. Provide high level and overflow level floats for the temporary pumping system:
 - 1. High level alarm float shall be set above the primary pump normal level control elevation and shall trigger the backup pump to run and shall also send an alarm via the auto dialer.
 - 2. Overflow float shall be set above the high-level alarm float and shall send an overflow alarm via the auto dialer.
 - 3. Coordinate primary level control and alarm float elevations with the ENGINEER.

2.2 TEMPORARY PIPING

- A. Provide temporary piping, valves, and fittings for temporary pumping equipment, using sizes and types shown in the Drawings.
- B. Provide pipe and couplings rated for a minimum pressure of 150 pounds per square inch (psi).

2.3 DIESEL EQUIPMENT SPILL CONTAINMENT

- A. Secondary spill containment berms shall be provided for all diesel fueled equipment. Spill containment berm shall be made of 40-mil Linear Low-Density Polyethylene material with minimum 12-inch tall aluminum L-Bracket wall supports.

PART 3 EXECUTION

3.1 OPERATION

- A. CONTRACTOR shall be responsible for all costs associated with temporary pumping, including temporary electric service, temporary standby power, all electricity usage, and fuel to operate the temporary pumps and controls.
- B. Respond to and resolve all alarms from temporary pumping operations. Have personnel available to respond to an alarm within 30 minutes.
- C. Ensure temporary bypass pumps are maintained and remain operational 24 hours per day, 7 days per week for the duration of any planned bypass.
- D. Notify CONTRACTOR first, and then OWNER immediately in the event of a high level or overflow alarm. OWNER will provide names and telephone numbers of personnel to be contacted in the case of an alarm or other emergency.

- E. The temporary electrical pump shall not be operated at the same time as the proposed permanent pumps. The switchover from temporary pumping systems to permanent pumping system shall be coordinated with the ENGINEER and OWNER. During the switchover, the standby pump system shall be utilized to ensure that the electrical service is not overloaded.

3.2 STAFFING

- A. Provide a minimum of one operator for temporary pumping at all times that the pumps are in operation, unless pumps are automatically controlled in accordance with this Section.

3.3 TEMPORARY PIPING

- A. Route temporary piping to avoid blocking construction and maintenance equipment access.
- B. Provide protection for piping and couplings where crossing access points in unavoidable.

3.4 TESTING

- A. Prior to operation, pressure test temporary piping to a pressure no less than 150 psi. Submit test results to ENGINEER.
- B. Prior to operation, provide a functional test for the complete temporary pumping system including pumps, valves, alarms, telemetry, and redundancy.

END OF SECTION

SECTION 01 61 10 - SEISMIC REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

PART 1 GENERAL

1.1 SUMMARY

- A. This Section contains seismic design requirements for non-structural equipment, components and systems. The components and systems indicated below are required for immediate re-occupancy and minimization of disruption to operations following a seismic event. All elements shall meet the requirements of this Section and Chapter 13 of ASCE 7-16.
- B. Applicable Specification Divisions include those with:
 - 1. Components that are part of the Designate Seismic Systems as covered in the 2019 OSSC Section 1705.13.3 and subject to the requirements of ASCE 7 Section 13.2.2.
 - 2. Components weighing more than 400 pounds that have a center of mass located 4-feet or less above the adjacent floor or roof level that supports the component.
 - 3. Components weighing more than 20 pounds, or more than 5 lbs./ft. in the case of distributed systems, located more than 4-feet above the adjacent floor or roof level that supports the component.
 - 4. Exceptions:
 - a. Furniture
 - b. Temporary or movable equipment

1.2 RELATED SECTIONS:

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. General provisions within other Specification Divisions related to hangars, anchors, supports and seismic restraint or seismic control.

1.3 ACCEPTED STANDARDS

- A. ASCE 7-16 Section 13.2.2 requires certification be provided for mechanical, electrical, and containment and storage equipment that is identified as being assigned to the Designate Seismic System. This designation requires said systems to remain operable and functional following the design earthquake ground motion. Documentation confirming suitability shall be provided as outlined in the Submittal Section.

- B. ASCE 7-16 Section 13.1.7 allows for the use of reference documents or standards for industry specific systems or components which represent acceptable procedures for seismic design and construction. The use of these documents or standards does not alleviate the SELLER from submitting calculations, drawings and product data that show conformance to the requirements of this Section.
- C. Pre-approved details meeting the requirements of ASCE 7-16 Section 13.3 may be used for this project without submitting calculations indicating compliance with the design criteria specified in Section 1.6 Design Criteria. The SELLER shall provide shop drawings detailing the product and specifying the pre-approved detail(s) to be used and their locations along with supporting documentation.

1.4 SUBMITTALS

- A. Special Certifications for the Designated Seismic System:
 - 1. For active Mechanical and Electrical Equipment, submit one of the following forms of documentation for each main component of the system.
 - a. Approved Shake Table Test results per ASCE 7 Section 13.2.5
 - b. Experience Data per ASCE 7 Section 13.2.6
 - c. Inherent Ruggedness per ASCE 7 Section 13.2.5
 - 2. For non-active Mechanical and Electrical Equipment, submit one of the following forms of documentation for each main component of the system.
 - a. Analysis per ASCE 7 Section 13.2.2
 - b. Approved Shake Table Test results per ASCE 7 Section 13.2.5
 - c. Experience Data per ASCE 7 Section 13.2.6
 - 3. For component with hazardous substances, submit one of the following forms of documentation for each main component of the system.
 - a. Analysis per ASCE 7 Section 13.2.2
 - b. Approved Shake Table Test results per ASCE 7 Section 13.2.5
 - c. Experience Data per ASCE 7 Section 13.2.6
- B. Product data: Illustrate and indicate style, material, strength, fastening provision and finish for each type and size of seismic restraint component used.

- C. Shop drawings: Submit shop drawing plans and details indicating horizontal and vertical location (with respect to floor level and grids) layout, spacing, sizes and types of seismic restraint and gravity supports for each system or component requiring bracing. The connection details shall be on similar size plan sheets and clearly presented in the electronic submittal document. Indicate materials and dimensions and identify hardware, including attachment and anchorage devices. Shop drawings shall be stamped by a registered Structural Engineer in the State of Oregon. The shop drawings must be clearly organized and presented such that they can be readily interpreted by the CONTRACTOR for installation and the Special Inspector. Include the following:
1. Fabricated Support: representations of field-fabricated supports not detailed on the Shop Drawings.
 2. Seismic Restraints: Detail anchorage and bracing not defined by other details or charts on the Shop Drawings. Include the following:
 3. Design: To support selection and arrangement of seismic restraints, include calculations of combined tensile, compressive and shear loads. NOTE: Anchorage to concrete shall comply with ACI 318-14, Chapter 17 assuming cracked concrete conditions.
 4. Details: Detail fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods and spacing. Identify components, list their strengths and indicate directions and values of forces transmitted to the structure during seismic events.
- D. Calculations: Calculations shall be submitted together with the Shop Drawings. Calculations shall substantiate the design of the sizes, thicknesses, and types of seismic-restraint connections, gravity support connections, fabrication, and attachment (fastening, anchorage, welding, etc.) to the structure, including all fasteners. Calculations shall clearly indicate the loads imposed on the primary building structure, including magnitude, direction and location. Calculations shall be based upon the design requirements in Section 1.6 Design Criteria shall be stamped by a registered Structural Engineer in the State of Oregon.
- E. Welding certificates of welders performing component or system installation.
- F. Field Quality Control Reports
- G. Field Observation Reports from the Special Inspector

1.5 QUALITY ASSURANCE

- A. Comply with seismic-restraint requirements in ASCE 7-16 unless requirements in this Section are more Stringent.

1.6 DESIGN CRITERIA

A. General. Seismic Demands on Non-Structural Components per ASCE 7-16 Section 13.3 are superseded by Sections 1.6.B and 1.6.C below. Conform to all other Sections of ASCE 7-16 Chapter 13.

B. Horizontal seismic forces. Design and detail all members and connections to meet the requirements of ASCE 7-16 based on the actual system or component operating weight. The design and evaluation of components and their support and attachments shall consider their flexibility as well as their strength. The following forces shall be used for all design and calculations.

1. Seismic Design Category: D

2. Risk Category: III

3. F_p = horizontal seismic design force applied in any direction

$$F_p = 0.4 S_{DS} [(a_p W_p)(1+2z/h)] / (R_p / I_p)$$

$$F_{pMAX} = 1.6 I_p S_{DS} W_p$$

$$F_{pMIN} = 0.3 I_p S_{DS} W_p$$

4. a_p = component amplification factor, per ASCE 7-16 Chapter 13, unless specified elsewhere within individual Specification Divisions or individual Specification Sections

5. R_p = component response modification factor, per ASCE 7-16 unless specified elsewhere for individual Division or Specification Sections

6. W_p = component operating weight

7. I_p = 1.5, component importance factor.

8. z = height (in feet) above ground floor for the attachment of the component (see drawings for floor elevations). z shall be taken as zero below grade. The value of z/h need not exceed 1.0.

9. h = roof height above grade.

10. S_{DS} = 0.678, Short Period Design Spectral Response Acceleration

C. Vertical seismic forces. Calculate vertical seismic force by the following equation. The design force shall be applied vertically at the center of gravity of the component or distributed according to the mass distribution of the component or system. The vertical seismic force shall be combined with the horizontal seismic force as well as the Dead

Load gravity force to determine the maximum force for component or anchorage design. Combine horizontal and vertical effects as indicated in ASCE 7-16, Section 13.3.1.

$$F_{pV} = +/-0.2 S_{Ds}W_p$$

- D. Seismic attachments, bracing and anchorage shall be designed such that the component force is transferred to the lateral force resisting system of the structure through a complete load path. Attachments shall not be made across expansion and contraction joints.
- E. Components with vibration isolation systems shall have snubbers in each horizontal direction and vertical restraints as necessary to resist overturning.
- F. The seismic anchorage system shall provide restraint in all directions, including vertical, for each component or system for which seismic design is required.

PART 2 . PRODUCTS

- A. (NOT USED)

PART 3 EXECUTION

- A. (NOT USED)

END OF SECTION

SECTION 01 75 16 - TESTING, TRAINING AND SYSTEM START-UP

PART 1 GENERAL

1.1 SCOPE

This Section specifies equipment and system testing and start-up, services of manufacturer's representatives, training of OWNER's personnel and final testing requirements for the complete facility.

1.2 CONTRACT REQUIREMENTS

- A. Testing, training and facility startup acceptance are requisite to the satisfactory completion of the Contract.
- B. Complete all startup procedures, testing and training, as specified herein, within the Contract Time(s).
- C. Furnish all necessary labor, power, chemicals, tools, equipment, instruments, and services required for and incidental to completing functional testing, performance testing, and operational testing.
- D. Provide competent, experienced technical representatives of equipment manufacturers for assembly, installation, testing, and operator training.
- E. Coordinate with vendors, suppliers, and/or manufacturers of OWNER-furnished equipment to allow full participation of all stakeholders in the testing, training, and start-up process. Start coordination efforts within one week of receiving Notice To Proceed.

1.3 SUBMITTALS

- A. Provide detailed Start-up Progress Schedule with the following activities identified:
 - 1. Manufacturer's services
 - 2. Installation certifications
 - 3. Operator training
 - 4. Submission of operation and maintenance manual
 - 5. Field testing
 - 6. Functional testing
 - 7. Operational testing
- B. Testing and Startup Plan:

1. Not less than 30 Days prior to performing field testing, the CONTRACTOR shall submit for review a detailed Testing Plan. The Plan shall include schedules for equipment certifications, schedules for submitting final Operations and Maintenance Manuals, schedule for training the OWNER's personnel, list of OWNER furnished supplies or equipment, electrical testing schedule, and detailed schedule of operations to achieve successful field testing, functional acceptance testing and activities to implement the operational test.
 2. The Plan shall include test checklists and data forms for each item of equipment and shall address coordination with OWNER-furnished equipment suppliers and the OWNER's staff.
 3. Revise and update start-up plan based upon review comments, actual progress, or to accommodate changes in the sequence of activities.
- C. The CONTRACTOR shall maintain the following records during installation, field testing, functional acceptance testing and operational readiness testing and submit these said records as requested by OWNER's Representative and shall be provided prior to startup acceptance:
1. Lubrication and service records for each item of mechanical/electrical equipment including logs of time spent by manufacturer's representatives performing services on the job site.
 2. Hours of daily operation for each item of mechanical/electrical equipment.
 3. Daily logs of equipment testing identifying all tests conducted and outcome.
 4. Instrumentation calibration and testing and check lists.
 5. Manufacturer's certification of proper equipment installation.
 6. Testing and validation of all control inputs, outputs, logic functions, status indication, and alarms.
 7. Factory and field equipment settings.
 8. Equipment lubrication records, as may be needed.
 9. Electrical phase, voltage, and amperage measurements.
 10. Insulation resistance measurements.
 11. Data sheets of control loop testing including testing and calibration of instrumentation devices and set-points.

12. Field test reports.
 13. Functional acceptance test report.
 14. Other records, logs, and check lists as required by the Contract Documents.
- D. Provide summary of shutdown requirements for existing systems if required, which are necessary to complete start-up of new equipment and systems.

1.4 EQUIPMENT INSTALLATION

- A. Inspect all equipment and systems following installation and prior to testing.
- B. Provide written certification that mechanical, electrical and instrumentation systems furnished are installed to manufacturer requirements prior to testing.

1.5 FIELD TESTING PROCEDURES

- A. Mechanical Systems:
1. Remove rust preventatives and oils applied to protect equipment during construction.
 2. Flush lubrication systems and dispose of flushing oils. Recharge lubrication system with lubricant recommended by manufacturer.
 3. Flush fuel system and provide fuel for testing and start-up.
 4. Install and adjust packing, mechanical seals, O-rings, and other seals. Replace defective seals.
 5. Remove temporary supports, bracing, or other foreign objects installed to prevent damage during shipment, storage, and erection.
 6. Check rotating machinery for correct direction of rotation and for freedom of moving parts before connecting driver.
 7. Perform cold alignment and hot alignment to manufacturer's tolerances.
 8. Adjust V-belt tension and variable pitch sheaves.
 9. Inspect hand and motorized valves for proper adjustment. Tighten packing glands to ensure no leakage but permit valve stems to rotate without galling. Verify valve seats are positioned for proper flow direction.
 10. Tighten leaking flanges or replace flange gasket. Inspect screwed joints for leakage.

11. Install gratings, safety chains, handrails, shaft guards and sidewalks prior to operational testing.

12. Pressure test lift station piping per the specification requirements.

B. Electrical Systems

1. Perform insulation resistance tests on wiring except 120-volt lighting, wiring, and control wiring inside electrical panels.

2. Perform continuity tests on grounding systems.

3. Test and set switchgear and circuit breaker relays for proper operation.

4. Check motors for actual full load amperage draw. Compare to nameplate value.

5. Perform additional testing procedures as required by NEC, other codes, and Division 26 of these specifications.

6. Document and provide any adjusted equipment settings in the O&M manuals. This shall include all VFD parameter settings.

C. Instrumentation Systems

1. Bench or field calibrate instruments and make required adjustments and control point settings.

2. Energize transmitting and control signal systems, verify proper operation, ranges and settings.

3. Perform additional testing procedures as required by Division 26 and 40 of these Specifications.

4. Document and provide any adjusted equipment settings in the O&M manuals.

D. HVAC SYSTEMS

1. Leak test piping and ducting.

2. Test all electrical and mechanical components for proper operation.

3. Document and provide any adjusted equipment settings in the O&M manuals.

1.6 FUNCTIONAL TESTING

A. Functionally test mechanical and electrical equipment for proper operation after field testing tasks have been completed.

- B. Demonstrate proper rotation, alignment, speed, flow, pressure, vibration, sound level, adjustments, and calibration. Perform initial checks in the presence of and with the assistance of the manufacturer's representative.
- C. Demonstrate proper operation of each instrument loop function including alarms, local and remote controls, instrumentation and other equipment functions. Generate signals with test equipment to simulate operating conditions in each control mode.

1.7 FUNCTIONAL ACCEPTANCE TEST REPORT

- A. At completion of functional testing, the CONTRACTOR shall furnish a written report prepared and signed by manufacturer's authorized representative, certifying equipment:
 - 1. Has been properly installed, aligned, adjusted and lubricated.
 - 2. Is free of any stresses imposed by connecting piping or anchor bolts.
 - 3. Is suitable for satisfactory full-time operation under full load conditions.
 - 4. Operates within the allowable limits for vibration.
 - 5. Controls, protective devices, instrumentation, and control panels furnished as part of the equipment package are properly installed, calibrated, and functioning.
 - 6. Control logic for start-up, shutdown, sequencing, interlocks, and emergency shutdown has been tested and is properly functioning.
- B. Furnish written report prepared and signed by the electrical and/or instrumentation SUBCONTRACTOR certifying:
 - 1. Motor control logic that resides in motor control centers, control panels, and circuit boards furnished by the electrical and/or instrumentation SUBCONTRACTOR has been calibrated and tested and is properly operating.
 - 2. Control logic for equipment start-up, shutdown, sequencing, interlocks and emergency shutdown has been tested and is properly operating.
- C. Co-sign the reports along with the manufacturer's representative and SUBCONTRACTORS.
- D. Reports shall also include signed reports from the OWNER furnished items VENDORS indicating all equipment has been tested and installed to their satisfaction.

1.8 TRAINING OF OWNER’S PERSONNEL

- A. Provide operations and maintenance training for items of mechanical, electrical and instrumentation equipment. Utilize manufacturer's representatives to conduct training sessions.
- B. Coordinate training schedule with OWNER staff. Coordinate training sessions to prevent overlapping sessions. Arrange sessions so that individual operators and maintenance technicians do not attend more than two (2) sessions per week.
- C. Provide Operation and Maintenance Manual for specific pieces of equipment or systems two (2) weeks prior to training session for that piece of equipment or system.
- D. Satisfactorily complete functional testing before beginning operator training.
- E. The OWNER may videotape the training for later use with the OWNER’s personnel.

1.9 MINIMUM SERVICE SCHEDULE

Minimum services shall be provided by the manufacturers’ representatives for certain CONTRACTOR-provided equipment in accordance with the following schedule:

Specification Section	Equipment	1 Equipment Installation Instruction	2 Equipment Testing Assistance	3 Operator Training
43 21 39	Submersible Pumps*	1 CWD	1 CWD	1 CWD
26 29 23	Variable Frequency Drive*	1 CWD	1 CWD	1 CWD
40 91 00	Process Instrumentation and Control*	1 CWD	1 CWD	1 CWD
40 91 23	Flow Process Measurement	0.5 CWD	0.5 CWD	0.25 CWD
23 34 00	HVAC Fans	0.25 CWS	0.25 CWD	0.25 CWD

NOTES: CWD is defined as a consecutive working day consisting of 8 hours each from 8:00 a.m. to 5:00 p.m.

* OWNER-furnished equipment listed for coordination purposes. CONTRACTOR to ensure proper coordination with OWNER furnished items VENDORS to train OWNER personnel.

1.10 OPERATIONAL TESTING

- A. Following operator training and functional testing, conduct operational test of the entire facility. Demonstrate satisfactory operation of equipment and systems in actual operation.
- B. The operational readiness test shall not be commenced until all required equipment tests have been completed to the satisfaction of the ENGINEER.

C. Operational Test

1. The CONTRACTOR shall conduct entire facility operational test for continuous 7-day period without malfunctions or deficiencies causing shutdown or partial operation of the facility or results in performance that is less than specified.
 2. Operational test shall use clean potable water to test the functionality of the facility for the first 4-days. CONTRACTOR shall provide a storage tank to pump into for testing that has an outlet to recirculate flow back to the wet well. CONTRACTOR may use the existing header and bypass port in the pump room to create the loop as needed. CONTRACTOR is responsible for restraining all temporary pipe.
 - a. The purpose of this testing is to completely test the pumps and controls in manual and automatic operational modes, prior to introducing sewage to the new facility.
 3. After successful completion of the first 4-days of the 7-day operational test, raw sewage can be conveyed to the wet well to continue the operational test of the facility. See Section 01 12 16 Work Sequence for more information.
 4. The temporary bypass pumping system shall remain in operation during the first 4-days of the operational test, and as a standby during the last 3-days of the operational test.
 5. All equipment must properly run continuously 24 hours per day for the test period and within the design criteria range. If any item malfunctions during the test, the item shall be repaired, and the test restarted at day zero with no credit given for the operating time before the aforementioned malfunction.
 6. The CONTRACTOR shall provide the services of authorized representatives to correct faulty equipment.
 7. CONTRACTOR shall facilitate hydraulic pump testing by the ENGINEER during the operational test.
- D. The CONTRACTOR shall provide operating personnel for the duration of the operational test.
- E. CONTRACTOR shall provide power, fuel, and other consumables for duration of the operational test.
- F. Immediately correct defects in material, workmanship, or equipment which became evident during operational test.

1.11 PUMP STATION STARTUP ACCEPTANCE

- A. Pump station startup acceptance will be provided to the CONTRACTOR by the ENGINEER when the following activities are approved by the ENGINEER:
 - 1. Successful completion of the 7-day operational test.
 - 2. All records specified in Section 1.3.C of this Specification are provided to the ENGINEER.
 - 3. All manufacturer training of OWNER personnel is complete.
- B. Pump station startup acceptance does not relieve the CONTRACTOR of the requirements for final acceptance as specified in the General Requirements.

1.12 RECORD KEEPING

- A. Maintain and submit to ENGINEER the following records generated during start-up and testing phase of project:
 - 1. Daily logs of equipment testing identifying all tests conducted and outcome.
 - 2. Logs of time spent by manufacturer's representatives performing services on the job site.
 - 3. Equipment lubrication records.
 - 4. Electrical phase, voltage, and amperage measurements.
 - 5. Insulation resistance measurements.
 - 6. Pump torsional and lateral vibration analysis report.
 - 7. Data sheets of control loop testing including testing and calibration of instrumentation devices and set-points.

END OF SECTION

SECTION 02 41 00 - DEMOLITION

PART 1 GENERAL

1.1 SUMMARY

A. Section Includes:

1. Demolition and removal of existing facilities.
2. Abandoning and removing utilities.

B. Related Sections:

1. Section 01 33 00 Submittal Procedures
2. Section 33 11 50 Existing Pipe Abandonment – NOT USED

1.2 SUBMITTALS

A. Section 01 33 00 Submittal Procedures: Requirements for submittals.

B. Submit to ENGINEER a copy of written permission of private property OWNERS, with copy of fill permit for said private property, as may be required for disposal of materials.

1.3 QUALITY ASSURANCE

A. Existing Conditions: Determine the extent of WORK required and limitations before proceeding with WORK.

B. Conform to applicable local, state, and federal codes for environmental requirements in relation to disposal of debris.

1. Burning at the Site for the disposal of refuse, debris, and waste materials resulting from demolition and site clearing operations shall not be permitted.

C. Permits: The CONTRACTOR is responsible for obtaining all necessary permits required for completion of the WORK described in this Section.

D. Protection of Persons and Property: Meet all federal, state, and local safety requirements for the protection of workmen, other persons, and property in the vicinity of the WORK and requirements of the General Provisions.

E. If the existing material to be demolished and removed contains any hazardous materials which will require special handling upon removal, such as asbestos or lead, it is the responsibility of the CONTRACTOR to remove and dispose of the material in accordance with all applicable federal, state and local regulations.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Existing Materials: All materials, equipment, miscellaneous items, and debris involved, occurring, or resulting from demolition, clearing, and grubbing work shall become the property of the CONTRACTOR at the place of origin, except as otherwise indicated in the DRAWINGS or SPECIFICATIONS.

PART 3 EXECUTION

3.1 EXAMINATION

- A. The OWNER assumes no responsibility for the actual condition of the facilities to be demolished. The CONTRACTOR shall visit the site, inspect all facilities and be familiar with all existing conditions and utilities.
- B. Demolition drawings identify major equipment and structures to be demolished only. Auxiliary utilities such as water, air, chemicals, drainage, lubrication oil, hydraulic power fluid, electrical wiring, controls, and instrumentation are not necessarily shown shall be considered incidental to all demolition work.
- C. Identify waste and salvage areas for placing removed materials.
- D. An Asbestos Survey following DEQ guidelines shall be conducted by an accredited asbestos inspector. If friable and/or nonfriable asbestos requiring removal is located in the survey, the OWNER will notify DEQ prior to any removal activities using the appropriate form(s).

3.2 PREPARATION

- A. Carefully coordinate the WORK of this Section with all other WORK and construction.
- B. Call Local Utility Line Information service at 811, not less than three working days before performing WORK.
 - 1. Request underground utilities to be located and marked within and surrounding construction areas.
 - 2. Disconnect or arrange for disconnection of utilities (if any) affected by required WORK.
 - 3. Keep all active utilities intact and in continuous operations.

3.3 PROTECTION

- A. Utilities: Locate, identify, and protect utilities located by utilities and indicated in the DRAWINGS to remain from damage.
- B. Survey control: Protect benchmarks, survey control points, and existing structures from damage or displacement.
- C. Preservation and Trimming of Trees, Shrubs and Other Vegetation: No Trimming of trees, shrubs and other vegetation is allowed without prior authorization of OWNER.
- D. Landscaped Areas: Protect existing landscaped areas. If any landscaped areas are damaged in construction CONTRACTOR to repair at no cost to the OWNER.
- E. Miscellaneous Site Features: Protect all existing miscellaneous site features from damage by excavating equipment and vehicular traffic, including but not limited to existing structures, fences, mailboxes, sidewalks, paving, guy wires, utility poles, and curbs.
- F. Repair and Replacement:
 - 1. Damaged items, including but not restricted to those noted above, shall be repaired or replaced with new materials as required to restore damaged items or surfaces to a condition equal to and matching that existing prior to damage or start of WORK of this contract.
 - 2. Any damage to existing facilities or utilities to remain as caused by the CONTRACTOR's operations shall be repaired at the CONTRACTOR's expense.

3.4 DEMOLITION

- A. Areas which are to be excavated for the purpose of demolition shall be cleared and stripped in accordance with Section 3.6, 31 10 00 Site Clearing.
- B. Carefully consider all bearing loads and capacities for placement of equipment and material on site. In the event of any questions as to whether an area to be loaded has adequate bearing capacity, consult with ENGINEER prior to the placement of such equipment or material.
- C. Demolition of Existing Structures:
 - 1. Excavate around existing structures as required to perform demolition operations and to plug associated existing pipelines where shown in the Drawing.

2. Provide shoring, bracing, and supports, as required, to ensure adjacent structures are not damaged and structural elements of existing structure are not overloaded during demolition activities.
 - a. Increase structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under any part of this Contract.
 - b. Remove all temporary protection when the WORK is complete or when so authorized by the ENGINEER.
 3. Any floors that are to remain in place shall be completely cracked through to allow for drainage. Cracking shall be accomplished by dropping a demolition ball or by other methods approved by the ENGINEER.
 4. Remove and dispose of all exposed and/or protruding metalwork, piping, plumbing, and conduits resulting from demolition activities, and all woodwork, roofing, and electrical and mechanical equipment removed from demolished structures.
 - a. Reinforcing bars shall be cut flush with final wall elevations as shown in the DRAWINGS.
 - b. No detached metalwork, excluding concrete reinforcing bars, shall be buried with the concrete and masonry rubble.
 - c. Asbestos demolition shall be according to DEQ guidelines. Friable asbestos shall be demolished by a licensed asbestos abatement contractor.
- D. Backfill at Demolished Structures:
1. For structures designated to be abandoned and/or demolished in place, concrete and/or masonry rubble and excavated soils resulting from demolition activities shall be used for backfill or placed in the bottoms of said structures only as directed by the ENGINEER.
 2. Concrete and masonry rubble used for backfilling shall be broken into pieces no larger than 12 inches on any one side.
 3. Materials resulting from abandonment/demolition activities approved for backfill shall be combined with imported filler sand to create a dense, compacted backfill.
 4. Backfilling or placement of the excavated material in the structures shall meet the following requirements.
 - a. Furnish, place and compact filler sand along with the concrete and masonry rubble so that all voids are filled and a dense, compacted backfill is obtained.

- b. Filler sand shall be placed in horizontal layers completely filling all voids between pieces of rubble and not exceeding 12 inches in thickness.
 - c. Each layer of filler sand shall be compacted to obtain at least 90 percent of maximum density as determined by ASTM Method D-698-78 (AASHTO T-99).
 - d. Water shall be furnished by the CONTRACTOR and added to each layer as required to maintain optimum moisture content.
 - e. The amount of filler sand used shall only be the amount needed to fill all voids created by placement of the concrete and asphalt rubble, as directed by the ENGINEER.
 - f. At locations where concrete and masonry rubble are used for backfill, they shall be placed such that a minimum of 3 feet of compacted non-rubble backfill material (crushed rock) exists between any rubble and finished grade. Protruding reinforcing bars shall be cut to lengths that allow granular backfill to be placed and compacted to required levels in and above the rubble.
- 5. Disposal of all materials not used for backfill shall be performed off-site and in compliance with applicable local, state, and federal codes and requirements.
 - 6. In areas where new construction will take place, no trace of these structures shall remain prior to placing of backfill.
- E. Backfilling within the footprint of new structures with rubble material resulting from demolition activities will not be allowed.
 - F. All existing improvements designated in the DRAWINGS or specified to be removed, including but not limited to structures, pipelines, walls, footings, foundations, slabs, pavements, curbs, fencing, and similar structures occurring above, at, or below existing ground surface shall be included in the demolition work.
 - G. Unless otherwise specified, any resulting voids shall be backfilled with suitable excavated or imported material compacted to the density of the adjacent soil.

3.5 ELECTRICAL AND CONTROL SYSTEM DEMOLITION

- A. All electrical and control system demolition work shall at all times be conducted in a safe and proper manner to avoid injury from electrical shock to all personnel.
 - 1. Electrical equipment to be shut off for a period of time shall be tagged, locked out, and sealed with a crimped wire and lead seal and made inoperable.

2. At no time shall live electrical wiring or connections or those which can become energized be accessible to any persons without suitable protection or warning signs.

3.6 REMOVAL

- A. Remove debris, rock, excavated materials, rubble, abandoned piping, and extracted plant life resulting from abandonment and/or demolition activities from site.
- B. Continuously clean-up and remove waste materials from site. Do not allow materials to accumulate on site.
- C. Removal: All material resulting from demolition, clearing, and grubbing, and trimming operations shall be removed from the project site and disposed of in a lawful manner. Materials placed on property of private property OWNERS shall be by written permission only.
- D. Asbestos removed from the site shall be disposed of following DEQ guidelines for removal. Friable asbestos shall be removed from the site by an accredited asbestos abatement contractor. All asbestos shall be disposed of following DEQ guidelines for disposal.

3.7 GRADING

- A. Not applicable.

3.8 CLEANUP:

- A. During and upon completion of WORK, promptly remove all unused tools and equipment, surplus materials, debris, and dust and shall leave all areas affected by the WORK in a clean, condition, as may be subject to ENGINEER approval.
- B. Adjacent structures shall be cleaned of dust, dirt, and debris resulting from demolition.
- C. Adjacent areas shall be returned to their existing condition prior to the start of WORK.

3.9 EQUIPMENT AND MATERIALS SALVAGE SCHEDULES

- A. Salvage and deliver materials and equipment included below or shown on the Plan to the Tri-City WRRF located 15941 S Agnes Ave, Oregon City, OR 97045.
 1. Existing pumps
 2. Air compressors, intrinsically safe relays, and pressure switches to compressors from the bubbler control system

END OF SECTION

SECTION 03 01 30.71.11 - CONCRETE REHABILITATION

PART 1 GENERAL

1.1 DESCRIPTION

- A. This Section specifies concrete rehabilitation work below grade concrete structures such as wet wells and valves vaults.
- B. The scope of work includes the following:
 - 1. Concrete rehabilitation

Inspect in field and rehabilitate areas of damaged concrete surfaces with concrete rehabilitation mortar system specified herein.

1.2 REFERENCE SPECIFICATIONS, CODE AND STANDARDS

- A. Codes and Standards -- Comply with the provisions of the following codes, specifications and standards, except as otherwise shown or specified.
 - 1. ACI 301 "Specifications for Structural Concrete for Buildings"
 - 2. ACI 311 "Recommended Practice for Concrete Inspection"
 - 3. ACI 318 "Building Code Requirements for Reinforced Concrete"
 - 4. ACI 347 "Recommended Practice for Concrete Formwork"
 - 5. ACI 304 "Recommended Practice for Measuring, Mixing, Transporting and Placing Concrete"
 - 6. ACI 503.4-92 "Standard Specifications for Repairing Concrete with Epoxy Mortars"
 - 7. Concrete Reinforcing Steel Institute, "Manual of Standard Practice"
- B. Comply with building code requirements which are more stringent than the above and all OSHA requirements.
- C. Related Sections:
 - 1. 09 90 00 Painting and Coating

1.3 ACCEPTABLE CONCRETE REHABILITATION CONTRACTORS

- A. Concrete Rehabilitation Contractors

The ENGINEER shall approve all concrete rehabilitation contractors for concrete rehabilitation and interior surface coating work. If concrete rehabilitation contractors are not listed within the prequalification list below, a Request for Qualification shall be submitted during submittal review. Potential qualified concrete rehabilitation contractors for this project are as follows:

1. ConTech Services, Inc.
- B. Due to the specialty nature of concrete rehabilitation work, the concrete rehabilitation contractors shall be qualified by the ENGINEER. If the concrete rehabilitation contractor is not listed above, a Request for Qualification shall be submitted during the submittal process. The concrete rehabilitation contractor shall have a minimum of five (5) consecutive years of practical experience and successful history in the application of the specified materials herein. The Request for Qualification shall consist of the following:
1. A letter signed by the concrete rehabilitation contractor that states the qualifications of the firm for accomplishing the specified concrete rehabilitation work.
 2. A list of similar projects completed within the last five years. The list shall include the name of the project, the date completed, the project ENGINEER, and the name of the OWNER (include the OWNER's address, phone number and contact person).
 3. Certifications and experience resumes of individual installers and field supervisor(s) to be appointed to the project.

Each Request for Qualification will be evaluated on the basis of the contractor's demonstrated experience on similar projects and his or her ability to demonstrate full compliance with the DRAWINGS and SPECIFICATIONS. The contractor must present evidence that the key installers and supervisory personnel are qualified for the type of products specified and that they have practical experience in the successful rehabilitation of at least three (3) similar projects.

1.4 CONTRACTOR SUBMITTALS

- A. Materials List -- The CONTRACTOR shall provide a materials list for all concrete rehabilitation materials which indicates the manufacturer and identifies which rehabilitation system the material corresponds with.
- B. Manufacturer's and Applicator Information -- For each rehabilitation to be used the CONTRACTOR shall submit, the following listed data.
 1. Manufacturer's data sheet for each product used, including statements on the suitability of the material for the intended use.

2. Manufacturer's instructions and recommendations on surface preparation and application.
3. Colors available for each product and each coat.
4. Material safety data sheet (MSDS) for each product used.
5. The name of the proposed concrete rehabilitation contractor along with completed Request for Qualification as specified above.
6. Certificate -- Submit manufacturer's certificate of compliance with the SPECIFICATIONS and standards signed by a representative in the manufacturer's employ.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. All materials must be delivered in original, unopened containers with the manufacturer's name, labels, product identification, and batch numbers. Damaged material must be removed from the site immediately.
- B. Store all materials off the ground and protect from rain, freezing or excessive heat until ready for use.
- C. Condition the specified product as recommended by the manufacturer.

1.6 JOB CONDITIONS

- A. Environmental Conditions: Ambient and substrate temperatures at time of application shall be in accordance with manufacturer's specifications.
- B. Protection: Precautions should be taken to avoid damage to any surface near the work zone due to mixing and handling of a specified coating or mortar.

1.7 WARRANTY

- A. Provide a written warranty from the manufacturer against defects of materials for a period of five (5) years, beginning with date of substantial completion of the project. This warranty shall be a material and labor warranty from the manufacturer covering both material and labor in the event of product failure within the specified warranty period.

1.8 SAFETY AND HEALTH REQUIREMENTS

- A. Ventilation, electrical grounding, and care in handling concrete rehabilitation materials and equipment are important safety precautions during concrete rehabilitation projects. CONTRACTOR shall conform with safety requirements set forth by regulatory

agencies applicable to the construction industry and manufacturer's printed instructions and appropriate technical bulletins and manuals. The CONTRACTOR shall provide and require use of personal protective life saving equipment for persons working in or about the project site.

- B. All ladders, scaffolding and rigging shall be designed for their intended uses. Ladders and scaffolding shall be erected where requested by ENGINEER to facilitate inspection and be moved by the CONTRACTOR to locations requested by the ENGINEER.
- C. Where ventilation is used to control hazardous exposure, all equipment shall be explosion-proof. Ventilation shall reduce the concentration of air contaminant to the degree a hazard does not exist by educting air, vapors, etc. from the confined space. Air circulation and exhausting of solvent vapors shall be continued until concrete rehabilitation materials have fully cured.
- D. Illumination: Spark proof artificial lighting shall be provided for all work in confined spaces. Light bulbs shall be guarded to prevent breakage. Lighting fixtures and flexible cords shall comply with the requirements of NFPA 70 "National Electric Code" for the atmosphere in which they will be used. Whenever required by the ENGINEER, the CONTRACTOR shall provide additional illumination and necessary supports to cover all areas to be inspected. The level of illumination for inspection purposes shall be determined by the ENGINEER.
- E. The CONTRACTOR shall comply with all applicable Oregon OSHA, EPA, and DEQ regulations relating to surface preparation, application and all associated activities.

1.9 QUALITY ASSURANCE

- A. Workmanship -- The CONTRACTOR is responsible for correction of concrete rehabilitation work that does not conform to the specified requirements, including strength, tolerances and finishes. Correct deficient concrete as directed by the ENGINEER. The CONTRACTOR shall also be responsible for the cost of corrections to any other work affected by or resulting from corrections to the concrete work.
- B. Materials and installed work may require testing and retesting, as directed by the ENGINEER, at anytime during the progress of the work. Allow free access to material stockpiles and facilities at all times. All testing, including the retesting of rejected materials and installed work shall be done at the CONTRACTOR's expense.
- C. Install materials in accordance with all safety and weather conditions required by manufacturer or as modified by applicable rules and regulations of local, state and federal authorities having jurisdiction. Consult Material Safety Data Sheets for complete handling recommendations.

- D. The concrete rehabilitation systems material manufacturer's representative shall make periodic site visits throughout the course of concrete rehabilitation, surface preparation and application of the work. The concrete rehabilitation material manufacturer's representative shall schedule all site visits with the ENGINEER and shall prepare and submit written reports to the ENGINEER directly following each site visit. This report shall identify the representative's observations relative to the quality of concrete rehabilitation work and shall address any conditions observed which have the potential to adversely impact the finished system's integrity and performance. Any such findings shall be immediately remedied by the CONTRACTOR.

The above-described service of the concrete rehabilitation material manufacturer's representative shall be provided at no additional expense to the OWNER. The reports of the manufacturer's representative shall not preclude the ENGINEER from making independent assessments of the quality of work. The ENGINEER will make the final decision as to the acceptability of the concrete rehabilitation system.

- E. The CONTRACTOR shall provide all instruments required for testing atmospheric conditions and shall, during concrete rehabilitation operations, perform all required measurements in the company of the ENGINEER. As a minimum, the CONTRACTOR shall measure and record temperature and relative humidity daily prior to beginning any application of concrete rehabilitation. Records shall be maintained on forms approved by the ENGINEER.
- F. CONTRACTOR shall furnish, until final acceptance of concrete rehabilitation systems, inspection devices in good working condition as required for monitoring moisture content and/or temperature and all other parameters as required by the manufacturer. Inspection devices shall be operated by or in the presence of the ENGINEER with location and frequency basis determined by the ENGINEER. The ENGINEER is not precluded from furnishing his own inspection devices and rendering decisions based solely on their tests.

PART 2 PRODUCTS

2.1 GENERAL

- A. Definitions -- The terms "concrete rehabilitation materials" or "mortars" as used herein, shall include surface treatments, epoxy resins, rehabilitation mortars and all concrete rehabilitation materials whether used as a pretreatment or primer.
- B. General -- Concrete rehabilitation shall be sealed in containers that plainly show the designated name, formula or specification number, batch number, date of manufacture, expiration date, manufacturer's directions, and name of manufacturer, all of which shall be plainly legible at the time of use.

- C. The CONTRACTOR shall use concrete rehabilitation materials suitable for the intended use and recommended by their manufacturer for the intended service.
- D. Compatibility -- In any concrete rehabilitation system only compatible materials from a single manufacturer shall be used in the work unless approved by the ENGINEER. Attention shall be directed to compatibility of primers or corrosion inhibitors and finish coats or mortars.
- E. Concrete Rehabilitation Materials -- Products shall be standard products produced by recognized manufacturers who are regularly engaged in production of such materials for essentially identical service conditions. Where requested, the CONTRACTOR shall provide the ENGINEER with the names of not less than 10 successful applications of the proposed manufacturer's products demonstrating compliance with this specification requirement.
- F. Substitute or "Or-Equal" Submittals -- Unless otherwise specified, materials are from the catalogs of the companies listed herein. Materials by other manufacturers are acceptable provided that they are established as being compatible with and of equal quality to the concrete rehabilitation materials of the companies listed. The CONTRACTOR shall provide satisfactory documentation from the firm manufacturing the proposed substitute or "or equal" material that said material meets the specified requirements and is equivalent or better than the listed materials. If the proposed substitution requires changes in the contract work, the CONTRACTOR shall bear all such costs involved and the costs of allied trades affected by the substitution.
- G. The cost of all equipment used in testing and analyzing of the concrete rehabilitation materials that may be required by the ENGINEER shall be paid by the CONTRACTOR.

2.2 CONCRETE REHABILITATION SYSTEMS

A. General

Provide and apply the concrete rehabilitation systems that follow as listed in the concrete rehabilitation system schedule herein, as required by these SPECIFICATIONS and as directed by the ENGINEER.

B. Rehabilitation Mortar System

1. Location - All eroded, and spalled concrete and shotcrete surfaces and areas with exposed reinforced steel.
2. Surface preparation – As specified herein.
3. System - Apply a corrosion inhibitor/primer/bonding agent to all exposed rebar and other steel components and to concrete surfaces to be rehabilitated per

manufacturer's requirements. Apply a polymer-modified, cement-based, rehabilitation mortar, trowel applied as specified by the manufacturer.

- C. Approved Epoxy Mortars
 - 1. Conesive Standard Paste LPL
 - 2. Contech Services KonTek K-122 LPP

PART 3 EXECUTION

3.1 STORAGE AND MIXING OF MATERIALS

- A. Manufacturer's Recommendations -- Unless otherwise specified herein, the concrete rehabilitation manufacturer's printed recommendations and instructions for thinning, mixing, handling, applying, and protecting its materials, for preparation of surfaces, and for all other procedures relative to the work specified herein shall be strictly observed.
- B. All materials shall be used within the manufacturer's recommended shelf life.

3.2 SURFACE PREPARATION

- A. General

All surfaces to be rehabilitated shall be prepared as specified by the concrete rehabilitation manufacturer.

- B. Concrete Preparation

- 1. Concrete - Mechanically remove all loose concrete as required to expose sound aggregate. Clean concrete surfaces to achieve a contaminate-free, open textured surface. Square cut or under cut perimeter to minimum depth as specified by the rehabilitation mortar manufacturer.
- 2. Reinforcing Steel - Remove all loose concrete around the exposed steel and hand tool or blast clean all portions of rebar with visible rust to near white metal finish. If half of the diameter of the reinforcing steel is exposed, chip out behind the reinforcing steel to a 1/2-inch minimum depth. Splice new reinforcing steel to existing where corrosion has depleted the cross-section area by 25%.

3.3 APPLICATION

- A. All concrete rehabilitation materials shall be applied as specified by the concrete rehabilitation material manufacturer.

3.4 CORRECTIONS AND CLEAN-UP

A. Mortar System

1. Uncured materials can be cleaned from tools with water. Cured materials may need to be removed mechanically.
2. Leave finished work and work area in a neat, clean condition without evidence of spillovers onto adjacent areas.

END OF SECTION

SECTION 03 21 00 - REINFORCING STEEL

GENERAL

1.1 SUMMARY

- A. This Section includes all the work necessary to furnish all labor, materials, equipment, and services necessary to furnish reinforcing steel, accessories, welding, equipment and services, and place concrete reinforcement.
- B. Section includes:
 - 1. Reinforcing steel.

1.2 RELATED SECTIONS

- A. Section 03 30 00 Cast-in-Place Concrete Work

1.3 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. Shop Drawings: Submit shop drawings of detailed placing and bending lists for the ENGINEER's approval before the reinforcement is fabricated.
- C. Submit information on any reinforcing to be field bent as covered in Section 3.1.B.
- D. Mill Certificates: Mill test certificates shall be submitted to the ENGINEER to certify that the reinforcing steel meets the specified requirements. Mill test certificates shall be furnished and paid for by the CONTRACTOR.
- E. In addition, the ENGINEER may require that test samples be taken, and test certificates be furnished by a reputable material testing laboratory at the OWNER's expense.

1.4 REFERENCES

- A. American Concrete Institute (ACI)
 - 1. ACI 117 "Specifications for Tolerances for Concrete Construction and Materials and Commentary"
- B. American Welding Society (AWS)
 - 1. AWS D1.4 "Structural Welding Code – Reinforcing Steel"
- C. ASTM International (ASTM)

1. ASTM A184 “Standard Specification for Welded Deformed Steel Bar Mats for Concrete Reinforcement”
 2. ASTM A615 “Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement”
 3. ASTM A706 “Standard Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement”
 4. ASTM A767 “Standard Specification for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement”
 5. ASTM A775 “Standard Specification for Epoxy-Coated Steel Reinforcing Bars”
 6. ASTM A884 “Standard Specification for Epoxy-Coated Steel Wire and Welded Wire Reinforcement”
 7. ASTM A934 “Standard Specification for Epoxy-Coated Prefabricated Steel Reinforcing Bars”
 8. ASTM A955 “Standard Specification for Deformed and Plain Stainless-Steel Bars for Concrete Reinforcement”
 9. ASTM A970 “Standard Specification for Headed Steel Bars for Concrete Reinforcement”
 10. ASTM A1022 “Standard Specification for Deformed and Plain Stainless-Steel Wire and Welded Wire for Concrete Reinforcement”
 11. ASTM A1044 “Standard Specification for Steel Stud Assemblies for Shear Reinforcement of Concrete”
 12. ASTM A1055 “Standard Specification for Zinc and Epoxy Dual Coated Steel Reinforcing Bars”
 13. ASTM A1060 “Standard Specification for Zinc-Coated (Galvanized) Steel Welded Wire Reinforcement, Plain and Deformed, for Concrete”
 14. ASTM A1064 “Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete”
- D. Concrete Reinforcing Steel Institute (CRSI)
1. CRSI 10MSP “(2018) Manual of Standard Practice”
 2. CRSI RB4.1 “(2016) Supports for Reinforcement Used in Concrete”

1.5 QUALITY CONTROL

- A. The ENGINEER may require that test samples be taken, and test certificates be furnished by a reputable material testing laboratory at the OWNER's expense.

PART 2 PRODUCTS

2.1 DEFORMED REINFORCING BARS

- A. Unless otherwise specified, reinforcing steel shall be Grade 60 billet steel conforming to ASTM Specification A615 or ASTM 706.
 - 1. All such reinforcing shall be deformed steel bars with *deformations* conforming to the requirements set forth in ASTM Specification A615 or ASTM 706
 - 2. Stirrups and Ties shall be Grade 60.
- B. Spiral reinforcement and steel wire shall be cold-drawn steel wire conforming to the requirements of ASTM Specification A82 unless shown otherwise on the Drawings.
- C. Welded Wire Fabric (WWF) shall conform to ASTM Specification A185.
- D. Bar and rod mats for concrete reinforcement conforming to ASTM A184
- E. Tie wire, 16 gauge or heavier black annealed wire.
- F. Varying grades shall not be used interchangeably in structures.
- G. Reinforcing bars shall conform to the requirements of ACI 318 with lengths and bends in accordance with the fabrication tolerances of ACI 117.
 - 1. Reinforcing bars shall be shop fabricated unless approval is provided by the ENGINEER for field bends. See Section 3.1.B for additional information on field bending.
 - 2. Bending shall be done cold and accomplished so that the steel will not be damaged.
 - 3. Kinked bars shall not be used.

2.2 PLAIN REINFORCING BARS

Spiral reinforcement shall be cold-drawn steel wire conforming to the requirements of ASTM A82 unless shown otherwise on the Drawings.

Plain smooth dowels and ¼-inch diameter smooth bars conforming to ASTM A615 Grade 60.

2.3 SUPPORTS

- A. Bar supports shall conform to ACI 315 and CRSI Manual of Standard Practice, Chapter 3, Bar Supports
- B. Bar supports shall consist of approved high density "adobes", stainless steel chairs, plastic spacers, or plastic shim plates.
 - 1. Brick, broken concrete masonry units, spalls, rocks or similar materials **shall not** be used for support of reinforcing steel.
 - 2. Steel chairs shall be furnished with plastic tips when incorporated into concrete exposed to view, such as in the roof slab.
 - 3. Plastic spacers shall be PRECO BARSPAN WHEELS, as manufactured by the PRECO CORPORATION or equal.
 - 4. Plastic shim plates may be used to support the plastic spacers and shall be used to support the vertical reinforcing in the corewall, unless shown otherwise on the Drawings.
- C. Hot-dipped Galvanized Reinforcing Bars

When reinforcing bars are indicated on the Drawings to be hot-dipped galvanized, they shall be galvanized in accordance with ASTM A767 and ASTM A143. The grade of reinforcing bars shall be as specified under Section 2.1. The bars shall be galvanized in conformance with a Class 1 coating and shall be galvanized after fabrication and shearing.

- D. Steel Tie Wire: Annealed steel tie wire shall be used to fasten the reinforcing steel in place.

PART 3 EXECUTION

3.1 REINFORCING BARS

Comply with the specified codes and standards and Concrete Reinforcing Steel Institutes recommended practice for "placing reinforcing bars," for details and methods of reinforcement placement and supports, and as herein specified.

- A. General
 - 1. Mild steel reinforcing bars shall be furnished, cut, bent and placed as indicated on the Drawings.

2. At the time of placing concrete, all reinforcement shall be free from loose mill scale, rust, grease, oil, or other coating which might destroy or reduce its bond with concrete.
 - a. Reinforcing bars with rust, mill scale or a combination of both will not be acceptable without cleaning or brushing provided that upon wire brushing a sample, the dimensions including height of deformations and weights shall not be less than the applicable ASTM requirements. Steel reinforcement which is to be placed in the work shall be stored under cover to prevent rusting and shall be placed on blocking such that no steel touches any ground surface.
 3. All reinforcing steel placed in the work shall be tied together and supported in such a manner that displacement during placing of concrete and shotcrete will not occur.
 4. When there is a delay in depositing concrete, reinforcement shall be re-inspected and cleaned when necessary.
- B. Fabrication (Cutting and Bending)
1. Steel reinforcement shall be cut and bent in accordance with ACI 318 and to the tolerances of ACI 117 with approved practices and machine methods.
 - a. Bar bending shall be performed in the shop and all bars shall be bent cold.
 - b. If field bending is required, submit locations requiring field bending to the ENGINEER for review and approval.
 - c. Rebending of reinforcing bars that have been bent incorrectly is not permitted.
 - d. Bending, rebending, or straightening of reinforcing bars that have been cast into concrete is not permitted.
 2. Reinforcement shall be accurately formed to the dimensions indicated on the Drawings and on the bending schedule.
 3. Bends for hooks on bars shall be made around a pin having a diameter not less than six times the minimum thickness of the bar.
 4. Deliver reinforcing bars bundled, tagged, and marked. Tags must be metal with bar size, length, mark, and other information pressed in by machine. Marks must correspond with those used on the placing drawings.
 5. Do not use reinforcing that has any of the following defects:
 - a. Bar lengths, depths, and bends beyond the specified fabrication tolerances.

- b. Bends or kinks not indicated on the drawings or approved shop drawings.
 - c. Bars with reducing cross-section due to rusting or other causes.
6. Replace defective reinforcement with new reinforcement having the required shape, form, and cross-section area.

C. Minimum Bar Spacing

The clear distance between parallel bars shall not be less than one and one-half times the diameter of the bars and, unless specifically authorized, shall in no case be less than 1-inch, nor less than the maximum size of coarse aggregate specified.

D. Concrete Cover (Minimum)

1. On all formed surfaces which will be exposed to water, ground or the elements, there shall be a nominal cover over the steel of 2.0-inches for bars number 6 through number 18 and 1-1/2 inches for bars number 5 and smaller, with an installation tolerance of + 1/4 inch. When crossing bars of different diameter are encountered in one face, one shall consider the bar size and location that will provide the largest cover over the nearest steel to the outside surface.
2. Unless otherwise specified in these specifications or shown on the Drawings, all reinforcing steel facing subgrades for concrete construction of the foundation or below-grade elements shall be given a nominal protective cover of 3.0-inch minimum. The largest cover shall be used when different size bars are encountered in one face.
3. The minimum cover over reinforcing steel for concrete construction of other facilities shall be as shown on the Drawings.
4. No "bury" or "carrier" bars will be allowed unless specifically approved by the ENGINEER.

E. Splicing

1. Except as shown or specified on the Drawings, reinforcing steel shall not be spliced at any location without specific approval by the ENGINEER. Splices in adjacent bars shall be staggered.
2. Where permitted or required, splices in reinforcing steel shall have sufficient lap to transfer full strength of the bar by bond and shear. Unless specified or shown otherwise on the Drawings, the bars at a lap splice shall be in contact with each other. In no event shall the lap be less than 40 diameters of the spliced bars.

3. Unless specified or shown otherwise on the Drawings, bars shall be lap spliced in accordance with ACI 318 and shall be fastened together with steel tie wire.
4. Unless shown otherwise on the Drawings, where bars are to be lapped spliced at joints in the concrete, all bars shall project from the concrete first placed, a minimum length equal to the lap splice length indicated on the Drawings. All concrete or other deleterious coating shall be removed from dowels and other projecting bars by wire brushing or sandblasting before the bars are embedded in a subsequent concrete placement.

F. Supports

1. All reinforcement shall be retained in place, true to indicated lines and grades, by the use of approved bar supports. The CONTRACTOR shall submit for ENGINEER's approval, samples of all bar supports he proposes to use along with a written description of where each bar support will be used.
2. The supports shall be of sufficient quantity, strength, and stability to maintain the reinforcement in place throughout the concreting operations. Bar supports shall be placed no further than 4 feet apart in each direction. Supports must be completely concealed in the concrete and shall not discolor or otherwise mar the surface of the concrete. The CONTRACTOR shall be held responsible for providing the appropriate quantity and type of bar supports.
3. Do not place reinforcing bars more than two inches beyond the last leg on continuous bar support. Do not use supports as bases for runways for concrete conveying equipment and similar construction loads.

G. Bar Tying

1. Bars shall be tied sufficiently often to prevent shifting. There shall be at least three ties in each bar length (this shall not apply to dowel laps or to bars shorter than 4 feet, unless necessary for rigidity).
2. Slab bars shall be tied at every intersection around the periphery of the slab. Wall bars and slab bar intersections shall be tied at not less than every fourth intersection, but at not greater than the following maximum spacings:

	Slab Bars (in)	Wall Bars (in)
Bars No. 5 and smaller	60	48
Bars No. 6 through No. 9	96	60
Bars No. 10 through No. 11	120	96

- H. Reinforcement Around Openings -- Where reinforcing steel has to be cut to permit passage of pipe or to create openings, and should no detail be shown for extra reinforcing in such areas, the area of steel removed by the creation of the opening must be replaced by placing at least double the area of steel removed by the opening equally around the openings. The steel shall be placed such that it extends 5 feet beyond the opening on each side to provide for sufficient bond.

END OF SECTION

SECTION 03 30 00 - CAST-IN-PLACE CONCRETE WORK

PART 1 GENERAL

1.1 SUMMARY

- A. The extent of concrete work is shown on the Drawings.
- B. Work includes providing formwork and shoring for cast-in-place concrete and installation of related items including reinforcing steel bar (rebar), anchor bolts, setting plates, bearing plates, anchorages, inserts, reveals, frames, nosings, sleeves and other items to be embedded in concrete.
- C. Definitions
 - 1. Batch: Used in this specification to define an overall class of concrete as delivered from a concrete batching plant or on-site batching operation. Batching operations can continue for hours or days and as long as the class of concrete is similar, the batch would be considered the same. Multiple mixer truck loads could be used to deliver a “batch” of concrete over the course of multiple hours or days.
 - 2. Batched/Batching: The loading of concrete, as combined and mixed at a batching/ready-mix plant, into a concrete mixer truck for delivery to the job site.
 - 3. Truckload: A standard concrete mixer truck size is assumed to have a concrete capacity of 8 cubic yards. A truckload is used to help define the frequency of testing which of occurs per concrete mixer truck.
 - 4. Ready-Mix Concrete: Concrete that is manufactured in a batch plant, according to a set engineered mix design. This specification assumes ready-mix concrete will be delivered by mixer truck to the job site.

1.2 RELATED SECTIONS:

- A. Section 03 21 00 Reinforcing Steel.

1.3 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. For information only, submit a electronic copy of manufacturer’s data with application and installation instructions for proprietary materials and items, including reinforcement and forming accessories, admixtures, patching compounds, water stops, joint systems, chemical floor hardeners, dry-shake finish materials, and others. Bind and submit in one submittal.

- C. Submit shop drawings for fabrication, bending and placement of concrete reinforcement. Comply with the ACE 315 “Manual of Standard Practice for Detailing Reinforced Concrete Structures” showing bar schedules, stirrup spacing, diagrams of bent bars, and arrangements of concrete reinforcement. Include special reinforcement required at openings through concrete structures and indicate spacer or burner bars.
- D. Submit shop drawings for fabrication and erection of specific finished concrete surfaces as shown or specified. Show the general construction of forms including jointing, special formed joints or reveals, location and pattern of form tie placement, and other items which affect the exposed concrete visually. Submit form drawings for building columns, walls, fascias, and intersections, and concrete pan and joist system. Submit for typical sections only. ENGINEER’s review is for general architectural applications and features only. Design of formwork for structural stability and efficiency is the CONTRACTOR’s responsibility.
- E. Submit electronic copy of laboratory test reports for concrete materials and mix design tests as specified.
- F. Material Certificates may be provided in lieu of materials laboratory test reports. The material manufacturer and the CONTRACTOR, certifying that each material item complies with, or exceeds, the specified requirements shall sign material certificates.

1.4 REFERENCES

Comply with the provisions of the following codes, specifications, and standards, except as otherwise shown or specified here:

- A. American Concrete Institute (ACI)
 - ACI 301 “Specifications for Structural Concrete for Buildings”
 - ACI 311 “Recommended Practice for Concrete Inspection”
 - ACI 318 “Building Code Requirements for Reinforced Concrete”
 - ACI 347 “Recommended Practice for Concrete Formwork”
 - ACI 304 “Recommended Practice for Measuring, Mixing, Transporting and Placing Concrete”
 - ACI 308 “Guide to External Curing of Concrete”
- B. American Society for Testing and Materials (ASTM)
 - 1. C31, Making and Curing Concrete Test Specimens in the Field.

2. C33, Specification for Concrete Aggregate.
3. C39, Compressive Strength of Cylindrical Concrete Specimens.
4. C40, Organic Impurities in Fine Aggregate for Concrete.
5. C85, Cement Content of Hardened Portland Cement Concrete.
6. C88, Soundness of Aggregates by use of Sodium Sulfate or Magnesium Sulfate.
7. C94, Standard Specifications for Ready-Mixed Concrete.
8. C131, Resistance to Degradation of Small Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine.
9. C136, Method for Sieve Analysis to Fine and Coarse Aggregate.
10. C143, Slump of Portland Cement Concrete.
11. C150, Standard Specification for Portland Cement.
12. C156, Water Retention by Concrete Curing Materials.
13. C173, Air Content of Freshly Mixed Concrete by the Volumetric Method.
14. C231, Air Content of Freshly Mixed Concrete by the Pressure Method.
15. C233, Standard Method of Testing Air-Entraining Admixtures for Concrete.
16. C260, Standard Specifications for Air-Entraining Admixtures for Concrete.
17. C289, Standard Test Method for Potential Reactivity of Aggregates (Chemical Method).
18. C441, Standard Test Method for Effectiveness of Mineral Admixtures in Preventing Excessive Expansion of Concrete Due to the Alkali-Aggregate Reaction.
19. C457, Microscopical Determination of Air-Void Content and Parameters of the Air-Void System in Hardened Concrete.
20. C494, Standard Specifications for Chemical Admixtures for Concrete.
21. C670, Preparing Precision Statements for Test Methods for Construction Materials.
22. C803, Penetration Resistance of Hardened Concrete.

- C. Comply with building code requirements which are more stringent than the above and all OSHA requirements.

1.5 QUALITY ASSURANCE

A. Workmanship

The CONTRACTOR is responsible for correction of concrete work that does not conform to the specified requirements, including strength, tolerances, and finishes. Correct deficient concrete as directed by the OWNER or ENGINEER. The CONTRACTOR shall also be responsible for the cost of corrections to any other work affected by or resulting from corrections to the concrete work.

B. Concrete Testing Service

The OWNER or a representative of the OWNER will engage a special inspector/testing laboratory to perform material evaluation tests and to design concrete mixes. See detailed requirements in Part 3.14 "Quality Control Testing during Construction". Per the OWNER or ENGINEER's requirements the CONTRACTOR shall notify the designated representative to schedule the special inspections and materials testing required by the project documents.

C. Testing Requirements

Materials and installed work may require testing and retesting, as directed by the OWNER or ENGINEER, at anytime during the progress of the work. Allow free access to material stockpiles and facilities at all times.

The costs for preparation of mix designs (if required by the OWNER to be performed by an independent testing laboratory) and testing of concrete and materials shall be borne by the OWNER, except when materials do not meet specified requirements, in which case such costs shall be borne by the CONTRACTOR.

D. Tests for Concrete Materials

1. Test aggregates by the methods of sampling and testing of ASTM C33.
2. For Portland cement, sample the cement and determine the properties by the methods of test of ASTM C150.
3. Submit written reports to the OWNER and ENGINEER, for each material sampled and tested prior to the start of work. Provide the project identification name and number, date of report, name of CONTRACTOR, name of concrete testing service, source of concrete aggregates, material manufacturer and brand name for manufactured materials, values specified in the referenced specification for each

material, and test results. Indicate whether or not material is acceptable for intended use.

4. Certificates of material properties and compliance with specified requirements may be submitted in lieu of testing. The materials producer and the CONTRACTOR must sign certificates of compliance.
- E. Allowable Tolerances:
1. Construct formwork to provide completed cast-in-place concrete surfaces complying with the tolerances specified in ACI 347, and as follows:
 - a. Variation from plumb in lines and surfaces of columns, piers, walls and rises; 1/4-inch per 10 feet, but not more than 1-inch. For exposed corner columns, control joint grooves, and other conspicuous lines, 1/4-inch in any bay or 20 feet maximum; 1/2-inch maximum in 40 feet or more.
 - b. Variation from level or grade in slab soffits, ceilings, beam soffits, and rises 1/4-inch in 10 feet, 3/8-inch in any bay or 20 feet maximum, and 3/4-inch in 40 feet or more. For exposed lintels, sills, parapets, horizontal grooves and other conspicuous lines, 1/4-inch in any bay or 20 feet maximum and 1/2-inch in 40 feet or more.
 - c. Variation from position of the linear lines and related columns, walls, and partitions, 1/2-inch in any bay or 20 feet maximum, and 1-inch in 40 feet or more.
 - d. Variation in sizes and locations of sleeves, floor openings, and wall openings, 1/4-inch.
 - e. Variation in cross-sectional dimensions of columns and beams and thickness of slabs and walls, minus 1/4-inch and plus 1/2-inch.
 - f. Variations in footing plan dimensions, minus 1/2-inch and plus two (2) inches; misplacement or eccentricity, two (2) percent of the footing width in direction of misplacement but not more than two (2) inches; thickness reduction, minus five (5) percent.
 - g. Variation in steps - In a flight of stairs, 1/8-inch for rise and 1/4-inch for treads; in consecutive steps, 1/16-inch for rise and 1/8-inch for treads.
 - h. Circular structures shall be constructed in a true circular form, with maximum variation of 1/4-inch from the dimensions shown on the plans.

2. Before concrete placement check the lines and levels of erected formwork. Make corrections and adjustments to ensure proper size and location of concrete members and stability of forming systems.
3. During concrete placement check formwork and related supports to ensure that forms are not displaced and that completed work will be within specified tolerances.

F. Quality Control Testing During Construction

See Section 3 - Execution.

1.6 CONCRETE MIX DESIGNS

- A. All concrete materials shall be proportioned so as to produce a workable mixture in which the water content will not exceed the maximum specified.
- B. If the concrete mix designs specified herein have not been used previously by the ready-mix supplier or if directed by the ENGINEER, mix proportions and concrete strength curves for regular cylinder tests, based on the relationship of 7, 14 and 28 day strengths versus slump values of two (2), four (4), and six (6) inches, all conforming to these Specifications, shall be established by an approved ready-mix supplier or an independent testing laboratory. A laboratory, independent of the ready-mix supplier, shall be required to prepare and test all concrete cylinders.

Testing of concrete and materials shall be borne by the OWNER, except when materials do not meet specified requirements, in which case such costs shall be borne by the CONTRACTOR.

- C. The exact proportions by weight of all materials entering into the concrete delivered to the jobsite shall conform to the approved mix design unless specifically so directed by the ENGINEER or Laboratory for improved specified strength or desired density, uniformity and workability.
- D. The proportions of such mix design shall be based on a full cubic yard of hardened concrete.
- E. Ready-mix companies or jobsite batch plants shall furnish delivery tickets, signed by a Certified Weighmaster, on which each shall state the weight of aggregates, sand, cement, admixtures and water and the number of cubic yards of concrete furnished, which will be compared against the approved mix design.
- F. There shall be no variation in the weights and proportions of materials from the approved mix design.

- G. There shall be no variation in the quality and source of materials once they have been approved for the specific mix design.

1.7 READY-MIXED CONCRETE

Ready-mixed concrete shall conform to the requirements of ACI 301 and ASTM C 94. In case of conflict, ACI 301 shall govern.

1.8 SAMPLE

Upon request by the OWNER or ENGINEER the CONTRACTOR shall pour and finish one 2-foot square exposed aggregate concrete sample for ENGINEER's approval prior to construction if exposed aggregate is included on job.

1.9 JOB CONDITIONS

Maintain continuous traffic control and access for vehicular and pedestrian traffic as required for other construction activities as well as to adjoining facilities for regular operation. Utilize flagmen, barricades, warning signs and warning lights as required, to maintain a safe entrance and passage on all roads or drives abutting the project.

PART 2 PRODUCTS

2.1 WALL FORMS

- A. Full Height Pours: The wall form design shall be such that wall sections can be poured full height without creating horizontal cold joints and without causing snapping of form ties which shall be of sufficient strength and number to prevent spreading of the forms during the placement of concrete and which shall permit ready removal of the forms without spalling or damaging the concrete.
- B. Wall Form Ties
 1. Form ties which remain in the wall of a subgrade water-retaining structure shall have waterstops and a 1.5 inch minimum breakback or cone depth.
 2. Snap ties, if used, shall not be broken until the concrete has reached the design concrete strength. Snap ties, designed so that the ends must be broken off before the forms can be removed, shall not be used. The use of tie wires as form ties will not be permitted. Fully threaded stub bolts may be used in lieu of smooth ties with waterstops.
 3. Taper ties with plastic or rubber plugs of an approved and proven design may also be used. The plugs must be driven into the hole with a steel rod, placed in a cylindrical recess made therefore in the plug. At no time shall plugs be driven on

the flat area outside the cylindrical recess. Provide A-58 SURE PLUG as manufactured by DAYTON SUPERIOR or approved equal.

4. Ties shall positively secure the wall to the required dimension and hold the wall to that dimension prior to and during concrete placement.
- C. Wall Form Stiffeners
1. Horizontal walers shall consist of structural steel channels, angles or tubing of adequate size to retain the concrete without deflecting.
 2. As required the walers shall be rolled or welded to the proper radii or offset brackets shall be used for shaping the wall to the dimensions shown on the Drawings and shall be used both for inside and outside wall forms in direct contact with the wall panels and at vertical spacings of no more than 96 inches on center.
 3. There shall be at least one such waler within 24 inches of the top and bottom of the wall.
 4. The largest dimension of the steel waler shall be in the radial direction.
 5. Vertical structural steel or wood members shall be spaced so as to have sufficient rigidity and strength to insure the proper vertical alignments with the aid of braces under all predictable stress conditions.
 6. In lieu of the above, a different system and spacings may be used if it is satisfactorily demonstrated to the ENGINEER that it will be equally effective.

2.2 FORMS FOR EXPOSED FINISH CONCRETE

Unless otherwise shown or specified, construct all formwork for exposed concrete surfaces with plywood, metal, metal-framed plywood-faced or other acceptable panel-type materials, to provide continuous, straight, smooth, exposed surfaces. Finish in largest practicable sizes to minimize number of joints and to conform to joint system shown on drawings. Provide form material with sufficient thickness to withstand pressure of newly-placed concrete without bow or deflection. Use overlaid plywood complying with U.S. Product Standard PS-1 "B-B High Density Overlaid Concrete Form", Class I. Use flexible spring steel forms or laminated boards free of distortion and defects to form radius bends as required.

2.3 FORMS FOR UNEXPOSED FINISH CONCRETE

- A. Form concrete surfaces which will be unexposed in finished structure with plywood, lumber, metal or other acceptable material. Provide lumber dressed on at least two (2) edges and one (1) side for tight fit.

2.4 FORM MATERIALS

A. Form Coatings

Provide commercial formulation form-coating compounds that will not bond with, stain nor adversely affect concrete surfaces, and will not impair subsequent treatments of concrete surfaces requiring bond or adhesion, nor impede wetting of surfaces to be cured with water or curing compound. Petroleum based coatings shall not be used for structures in creeks and waterways. Biodegradable coatings shall be used which will not contaminate the creeks/waterways or an alternate method for stripping the form shall be proposed.

B. Chamfers, Reveals, Drips

Provide preformed PVC or shaped wood or metal of size and profile as shown on drawings.

C. Cylindrical Columns and Supports

Form round-section members with paper or fiber tubes, constructed of laminated plies using water-resistant type adhesive with wax-impregnated exterior for weather and moisture protection. Provide units with sufficient wall thickness to resist loads imposed by wet concrete without deformation. Provide units having "seamless" interior to minimize spiral gaps or seams.

D. Pan Forms

Provide forms for concrete pan-type construction complete with covers and end enclosures to form a true, clean, smooth concrete surface. Design units for easy removal without damaging placed concrete. Block adjoining pan units if required to avoid lateral deflection of formwork during concrete placement and compaction. Provide standard or tapered end forms, as shown.

If required, factory-fabricate pan form units to required sizes and shapes of the following:

1. Steel - 16 gauge minimum, free of dents, irregularities, sag and rust, or
2. Glass-Fiber Reinforced Plastic - Molded under pressure with matched dies, 0.11 inches minimum wall thickness.

E. Inserts & Embeds

Provide metal inserts for anchorage of materials or equipment to concrete construction, not supplied by other trades and as required for the work. Provide "Parabolt" by the Molly Company, "Phillips Red-Head", "Burke" or approved equal

products. The CONTRACTOR is responsible for insuring that all required anchorage not specified in the project documents is installed per current building code and applicable ICC report requirements.

2.5 REINFORCING MATERIALS

- A. See Section 03 21 00 Reinforcing Steel for additional information.
- B. Reinforcing Bar (rebar): ASTM A615 or ASTM 706 and as follows below
 - Stirrups and Ties Grade 60
 - All other Uses Grade 60
- C. Steel Wire: ASTM A82, plain, cold-drawn, steel.
- D. Welded Wire Fabric (WWF): ASTM A185, welded steel wire fabric.
- E. Supports for Reinforcement

Provide supports for reinforcement including bolsters, chairs, spacers and other devices for spacing, supporting and fastening reinforcing bars and welded wire fabric in place. Use wire bar type supports complying with CRSI recommendations, unless otherwise specified. Wood, brick, concrete blocks and other devices **will not** be acceptable. For slabs-on-grade, use supports with sand plates or horizontal runners where wetted base materials will not support chair legs. For exposed-to-view concrete surfaces, where legs of supports are in contact with forms, provide supports with legs that are hot-dip galvanized, after fabrication, or plastic protected or stainless steel protected.

- F. Fiber Reinforcement – Collated polypropylene fiber, $\frac{3}{4}$ "-inch, manufactured from 100% virgin homopolymer polypropylene, hydrophobic, in compliance with ASTM C116.

2.6 CONCRETE MATERIALS

- A. Portland Cement

ASTM C150, Type II unless otherwise acceptable to ENGINEER. Use only one (1) brand of cement throughout the project, unless otherwise acceptable to the ENGINEER. The use of ground granulated blast furnace slag is not allowed.

- 1. Type IL cement shall only be allowed with an accompanying testing report indicating the surrounding **soils/water** sulfate levels are below the following limits:
 - a. $SO_4 < 0.10$ water-soluble sulfate (SO_4) in soil percent by mass.
 - b. $SO_4 < 150$ dissolved sulfate (SO_4) in water, ppm.

B. Aggregates

ASTM C33 and as herein specified. Provide aggregates from a single source for all exposed concrete.

Local aggregates not complying with ASTM C33 but which have shown by special test or actual service to produce concrete of adequate strength and durability may be used when acceptable to the ENGINEER.

1. Fine Aggregate - Clean, sharp, natural sand free from loam, clay, lumps or other deleterious substances. Dune sand, bank-run sand and manufactured sand are not acceptable.
2. Coarse Aggregate - Clean, uncoated, processed aggregate containing no clay, mud, loam or foreign matter, as follows:
 - a. Crushed stone processed from natural rock or stone.
 - b. Washed gravel, either natural or crushed. Use of pit or bank run gravel is not permitted.
 - c. Maximum Aggregate Size - Not larger than one-fifth (1/5) of the narrowest dimensions between sides of forms, one-third (1/3) of the depth of slabs, nor three-fourths (3/4) of the minimum clear space between individual reinforcing bars or bundles of bars.
3. These limitations may be waived if, in the judgment of the ENGINEER, workability and methods of consolidation are such that concrete can be placed without honeycomb or voids.
4. In general it is desired that normal commercial mixes using 1-1/2-inch or 3/4-inch maximum aggregate size be used.
5. Aggregate for exposed aggregate concrete shall consist of selected aggregate of washed clean river gravel in color range of medium to dark in browns and grays; material uniformly sized 5/8-inch to 3/4-inch.

C. Water: Clean, fresh, potable.

D. Air Entraining Admixture: ASTM C260.

E. Water-Reducing Admixture: ASTM C494, Type A or F

F. Set-Control Admixtures: ASTM C494, as follows:

1. Type B, Retarding.

2. Type C, Accelerating.
3. Type D, Water-reducing and Retarding.
4. Type E, Water-reducing and Accelerating.

Calcium chloride will not be permitted in concrete, unless otherwise authorized in writing by the ENGINEER.

2.7 RELATED MATERIALS

A. Bituminous and Fiber Joint Filler

Provide resilient and non-extruding type premolded bituminous impregnated fiberboard units complying with ASTM D1751, FS HH-F-341, Type 1 and AASHTO M 213. Provide one of the following products:

1. Elastite; Philip Carey/Celotex
2. Flexcell; Celotex Corp.
3. Crane Fiber 1390; W.R. Grace & Co.
4. Fibre; W.R. Meadows, Inc.
5. Tex-Lite; J & P Petroleum Prod. Inc.
6. Sonoflex; Sonneborn/Contech, Inc.

B. Moisture Barrier

Provide moisture barrier cover over all prepared base material. Use only materials that are resistant to decay when tested in accordance with ASTM E154. The moisture barrier consists of heavy Kraft papers laminated together with glass fiber reinforcement and overcoated with black polyethylene on each side. Provide Moistop, St. Regis, or equal.

C. Form Ties (for forms other than wall forms)

Factory-fabricated, adjustable-length, removable or snapoff metal form ties, designed to prevent form deflection, and to prevent spalling concrete surfaces upon removal. Unless otherwise shown, provide ties so portion remaining within concrete after removal is at least 1.5 inches inside concrete. Unless otherwise shown, provide form ties, which will not leave holes larger than 1-inch in diameter in concrete surface.

D. Concrete Curing Materials

Concrete curing materials shall be in accordance with ACI 301 Section 5 and ACI 308.1 Section 2.

1. Water-based resin curing compound. W.R. Meadows, Inc. 1100, Euclid Kurez DR VOX, or approved equal.
2. Acrylic curing and sealing compound. W.R. Meadows, Inc. CS-309-30, or approved equal.
3. Water emulsion acrylic curing and sealing compound formulated of acrylic polymers of water-based carrier. W.R. Meadows, Inc. VOCOMP-20, Euclid Luster Seal WB, or approved equal.

E. Epoxy Adhesive

For application to wire-brushed and prepared existing concrete to be mated to new concrete.

1. W.R. Meadows, Inc. INTRALOK, Sika Sikadur-32 Hi-Mod, Sika Armatec-100 EpoCem, or approved equal.
2. Apply per manufacturer's recommendations.

F. Chemical-Hardener Finish: Provide Hornolith from Tamms Industries, or approved equal.

G. Non-slip Aggregate Finish

Provide fused aluminum oxide grits, or crushed emery, as abrasive aggregate for non-slip finish with emery aggregate containing not less than 40 percent aluminum oxide and not less than 25 percent ferric oxide. Use material that is factory-graded, packaged, rustproof and non-glazing, and is unaffected by freezing, moisture and cleaning materials.

2.8 PROPORTIONING NORMAL CONCRETE

- A. Proportion mixes by either laboratory trial batch or field experience methods, using materials to be employed on the project for each class of concrete required, complying with ACI 211.1. All measurements shall be by weight. All concrete admixtures will either be by the same supplier to insure compatibility. If different suppliers are used a memorandum from EACH admixture supplier will be provided stating the compatibility of their product with the other supplier's products.
- B. The slump shall be between two inches and four inches when tested in accordance with ASTM Specifications C 143. Variations in the slump range may be allowed by the ENGINEER if admixtures, such as water reducers or superplasticizers, are utilized in the concrete mix. Regardless of the measured slump, the maximum allowable water-cement ratios as specified here-in, shall be strictly adhered to.

C. Compressive Strength, Water and Cement Content

Notwithstanding what has been stated here-before, and unless shown otherwise on the Drawings, the concrete shall meet the following requirements. All concrete except as noted otherwise on the drawings shall have 4,500 psi 28-day compressive strength and a maximum water/cement ratio of 0.45. Up to a maximum of 15% of cementitious material may be fly ash in accordance with ASTM C618. The use ground granulated blast furnace slag is not allowed for any surfaces in contact with potable water.

D. Retarding Densifiers

1. All concrete (as defined in 2.9 below) used for wall construction shall also contain DARATARD-17, as manufactured by Grace Const. Products, Cambridge, MA or MBL-82, as manufactured by Master Builders, Cleveland, OH in the amounts recommended by the additive manufacturer whenever the air temperature during the pour exceeds 85° F.
2. To be considered as equal, any alternate product offered for consideration shall contain no calcium chloride, and shall be compatible with air-entrained cements and air-entraining admixtures conforming to the applicable ASTM, AASHTO, ANSI and Federal specifications.
3. CONTRACTOR shall certify that admixtures do not contain calcium chlorides or other corrosive materials.

E. Air-Entraining Agents

1. All concrete that that is specified to be air entrained or that may be exposed to freeze/thaw action either during construction or the service life of the structure must be air entrained.
2. Air-entraining agents shall meet ASTM C 260, ASTM C 233 and ASTM C 457.
3. The total volumetric air content of the concrete before placement shall be six (6) percent +/- 1.5 percent as determined by ASTM C 173 or ASTM 231 for mixes using a 3/4" nominal aggregate size.
4. Subject to these Specifications, consideration will be given to the following products: PROTEX "AES," GRACE "DAREX AEA," MASTER BUILDERS "MB-AE10," or SIKA CHEMICAL "AER."

F. Water Reducing Admixtures

1. In addition to air-entrainment, approved water reducing additives, which do not affect the ultimate performance of any steel in any way, may be added to maintain

the maximum water content below that specified herein. Water reducing additives shall conform to ASTM C 494, Type A or D.

2. The use of water reducing additives shall not permit a reduction in the minimum specified cement content or in the specified amount of air-entrainment.
 3. Admixtures shall contain no calcium chloride, tri-ethanolamine or fly ash. All admixtures shall be from the same manufacturer.
 4. Superplasticizers, if allowed by the ENGINEER, shall conform to ASTM C 494, Type F or G, batch plant added using second or third generation only.
 5. Set control admixtures if allowed by the ENGINEER, shall conform to ASTM C 494, Type B (retarding) or Type C (accelerating).
- G. Fiber reinforcement admixture shall be included in the ready-mix concrete design used for filling and channeling the wet well chambers. Fibers shall be used in strict accordance with the manufacturer's directions.

2.9 CONCRETE MIXING

A. Ready-Mix Concrete

1. Comply with the requirements of ASTM C94, and as herein specified. During hot weather, or under conditions contributing to rapid setting of concrete, a shorter mixing time than specified in ASTM C94 may be required. When the air temperature is between 85°F and 90°F, reduce the mixing and delivery time from 1-1/2 hours to 75 minutes, and when the air temperature is above 90°F, reduce the mixing and delivery time to 60 minutes.
2. Minimum Mix Time: Once all materials are in the drum, the minimum mixing time shall be for 10 minutes before concrete is placed.

PART 3 EXECUTION

3.1 FORMS

- A. Design, erect, support, brace and maintain formwork to support vertical and lateral loads that might be applied until such loads can be supported by the concrete structure. Construct formworks so concrete members and structures are of correct size, shape, alignment, elevation and position.
- B. Design formworks to be readily removable without impact shock, or damage to cast-in-place concrete surfaces and adjacent materials.

- C. Construct forms complying with ACI 347, to sizes, shapes, lines and dimensions shown, and to obtain accurate alignment, location, grades, level and plumb work in finished structures. Provide for openings, offsets, sinkages, keyways, recesses, moldings, rustications, reglets, chamfers, blocking, screeds, bulkheads, anchorages and inserts and other features required in work. Use selected materials to obtain required finishes. Solidly butt joints and provide backup at joints to prevent leakage of cement paste.
- D. Fabricate forms for easy removal without hammering or prying against the concrete surfaces. Provide crush plates or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces where slope is too steep to place concrete with bottom forms only. Kerf wood inserts for forming keyways, reglets, recesses, and the like, to prevent swelling and for easy removal.
- E. Erect falsework and support; brace and maintain it to safely support vertical, lateral and asymmetrical loads applied until such loads can be supported by in-place concrete structures.

Provide shores and struts with positive means of adjustment capable of taking up formwork settlement during concrete placing operations, using wedges or jacks or a combination thereof. Provide trussed supports when adequate foundations for shores and struts cannot be secured.

Support form facing materials by structural members spaced sufficiently close to prevent deflection. Fit forms placed in successive units for continuous surfaces to accurate alignment, free from irregularities and within allowable tolerances.

- F. Forms for Exposed Concrete

Drill forms to suit ties used and to prevent leakage of concrete mortar around tie holes. Do not splinter forms by driving ties through improperly prepared holes. Do not use metal cover plates for patching holes or defects in forms. Provide sharp, clean corners at intersecting planes, without visible edges or offsets. Back joints with extra studs or girts to maintain true, square intersections. Use extra studs, walers and bracing to prevent bowing of forms between studs and to avoid bowed appearance in concrete. Do not use narrow strips of form material, which will produce bow. Assemble forms so they may be readily removed without damage to exposed concrete surfaces. Form molding shapes, recesses and projections with smooth-finish materials, and install in forms with sealed joints to prevent displacement.

Corner Treatment - Form exposed corners of beams and columns to produce square, smooth, solid, unbroken lines, except as otherwise indicated.

- G. Provide temporary openings where interior area of formwork is inaccessible for cleanout, for inspection before concrete placement, and for placement of concrete.

Securely brace temporary openings and set tightly to forms to prevent loss of concrete mortar. Locate temporary openings of forms at inconspicuous locations.

- H. Chamfer exposed corners and edges, reveals and drips as shown using wood, metal, PVC or rubber strips fabricated to produce uniform smooth lines and tight edge joints. A ½ inch chamfer at exposed edges is typical unless noted otherwise.
- I. Provisions for Other Trades - Provide openings in concrete formwork to accommodate work of other trades. Determine size and location of openings, recesses and chases from trades providing such ties. Accurately place and securely support items built into forms.
- J. Cleaning and Tightening - Thoroughly clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt or other debris just before concrete is placed. Retighten forms after concrete placement if required to eliminate mortar leaks.

3.2 PLACING REINFORCEMENT

Detail and place according to ACI Manual SP-66. Unless otherwise noted, minimum cover shall be 1-1/2 inches for No. 5 and smaller bars, 2.0-inches for No. 6 and larger bars or for any bars exposed to exterior or wet environments, and 3.0-inches when poured against earth. Unless otherwise noted, bend all horizontals reinforcing a minimum of two (2) feet at corners and wall intersections.

- A. Clean reinforcement of loose rust and mill scale, earth, ice and other materials which reduce or destroy bond with concrete.
- B. Accurately position, support and secure reinforcement against displacement by formwork, construction, or concrete placement operations. Locate and support reinforcing by metal chairs, runners, bolsters, spacers and hangers, as required.
- C. Place reinforcement to obtain at least the minimum coverages for concrete protection. Arrange, space and securely tie bars and bar supports to hold reinforcement in position during concrete placement operations. Set wire ties so ends are directed into concrete, not toward exposed concrete surfaces. Do not place reinforcing bars more than two inches beyond the last leg of continuous bar support. Do not use supports as bases for runways for concrete conveying equipment and similar construction loads.
- D. Install welded wire fabric in as long lengths as practicable. Lap adjoining pieces at least one full mesh plus two (2) inches, and lace splices with wire. Offset end laps in adjacent widths to prevent continuous laps in either direction.

3.3 JOINTS

- A. Construction Joints - Locate and install construction joints not shown on the drawings, so as not to impair the strength and appearance of the structure, as acceptable to the ENGINEER. Install and locate other construction joints as specified.
- B. Place construction joints perpendicular to the main reinforcement. Continue all reinforcement across construction joints. Unless otherwise specified, reinforcement shall be lapped in accordance with ACI Standards.
- C. Waterstops - Provide waterstops in construction joints as shown on the drawings. Install waterstops to form a continuous diaphragm in each joint. Make provisions to support and protect waterstops during the progress of the work. Fabricate field joints in waterstops in accordance with manufacturer's printed instructions. Protect waterstop material from damage where it protrudes from any joint.
- D. Isolation Joints in Slabs-on-Ground - Construct isolation joints in slabs-on-ground at all points of contact between slabs on ground and vertical surfaces, such as column pedestals, foundation walls, grade beams and elsewhere as indicated.
- E. Control Joints in Slabs-on-Ground - Construct control joints in slabs-on-ground to form panels of patterns as shown. Use inserts 1/4-inch wide by one-fifth (1/5) to one-fourth (1/4) of the slab depth, unless otherwise shown.
 - 1. Form control joints by the following methods
 - a. Inserting a premolded hardboard or fiberboard strip into the fresh concrete until the top surface of the strip is flush with the slab surface. After the concrete has cured, remove inserts and clean groove of loose debris.
 - b. Saw cutting a control joint in the required location. Plan for saw cutting so work does not damage reinforcing or violate edge distance minimums.

3.4 INSTALLATION OF EMBEDDED ITEMS

- A. General - Set and build into the work anchorage devices and other embedded items required for other work that is attached to, or supported by, cast-in-place concrete. Use setting drawings, diagrams, instructions and directions provided by suppliers of the items to be attached thereto.
- B. Edge Forms and Screed Strips for Slabs - Set edge forms or bulkheads and intermediate screed strips for slabs to obtain the required elevations and contours in the finished slab surface. Provide and secure units sufficiently strong to support the types of screed strips by the use of strike-off templates or accepted compacting type screeds.

- C. Cast in Place Reglets - Place in straight and continuous lines as detailed to enable flashing to be applied continuously without deviation at reglet joints more than 1/8-inch. Miter corners for continuous reglet joint where outside corners occur. At inside corners extend one section 1-inch past corner. Adequately anchor or secure reglets per manufacturer's instructions prior to pouring and during construction to insure dimensional tolerances and alignment. Vibrate concrete to insure concrete cover adjacent to and around reglet. Visually inspect after pour and patch as required.

3.5 PREPARATION OF FORM SURFACES

Coat the contact surfaces of forms with a form-coating compound before reinforcement is placed. Thin formcoating compounds only with thinning agent of type, and in amount, and under conditions of the form-coating compound manufacturer's directions. Use dissipating-type form oil at surfaces to receive cement plaster finish. Do not allow excess form-coating material to accumulate in the forms or to come into contact with concrete surfaces against which fresh concrete will be placed. Apply in compliance with manufacturer's instructions. Coat steel forms with a non-staining, rust-preventative form oil or otherwise protect against rusting. Rust-stained steel formwork is not acceptable.

3.6 CONCRETE PLACEMENT

A. Pre-Placement Inspection

1. Before placing concrete, inspect and complete the formwork installation, reinforcing steel, and items to be embedded or cast in. Notify other crafts involved in ample time to permit the installation of their work; cooperate with other trades in setting such work as required. Notify ENGINEER in time for inspection prior to pouring.
2. Remove all garbage and debris from the base of formwork. Items such as aluminum cans, food containers, plywood, and their like are to be cleaned-up and disposed.
3. Thoroughly wet wood forms immediately before placing concrete, as required where form coatings are not used.
4. Coordinate the installation of joint materials and moisture barriers with placement of forms and reinforcing steel.
5. Concrete Curbs and Paving - Do not place concrete until subbase is completed and approved by the ENGINEER as required to provide uniform dampened condition at the time concrete is placed. Moisten subbase as required to provide uniform dampened condition at the time concrete is placed.

- B. Place concrete in compliance with the practices and recommendations of ACI 304 and as herein specified.

1. Deposit concrete continuously or in layers of such thickness that no concrete will be placed on concrete which has hardened sufficiently to cause the formation of seams or planes of weakness within the section. If a section cannot be placed continuously, provide construction joints as herein specified. Perform concrete placing at such a rate that concrete, which is being integrated, with fresh concrete is still plastic. Deposit concrete as nearly as practicable to its final location to avoid segregation due to rehandling or flowing. Do not subject concrete to any procedure, which will cause segregation.
2. Screed concrete which is to receive other construction to the proper level to avoid excessive skimming or grouting.
3. Do not use concrete which becomes non-plastic and unworkable or does not meet the required quality control limits or which has been contaminated by foreign materials. Do not use retempered concrete. Remove rejected concrete from the project site and dispose of in an acceptable location. Do not use concrete whose allowable mixing time has been exceeded.

C. Concrete Conveying

1. Handle concrete from the point of delivery and transfer to the concrete conveying equipment and to the locations of final deposit as rapidly as practicable by methods, which will prevent segregation and loss of concrete mix materials.
2. Provide mechanical equipment for conveying concrete to ensure a continuous flow of concrete at the delivery end. Provide runways for wheeled concrete conveying equipment from the concrete delivery point to the locations of final deposit. Keep interior surfaces of conveying equipment, including chutes, free of hardened concrete, debris, water, snow, ice and other deleterious materials.
3. The CONTRACTOR shall provide traffic control on the narrow access roads to the work sites.
4. The CONTRACTOR shall not wash concrete trucks/chutes/equipment off at the project site unless plastic tarps and hay bales are employed to contain the concrete. The CONTRACTOR will be required to haul off-site all concrete contaminated soil.

D. Placing Concrete into Forms

1. Deposit concrete in forms in horizontal layers not deeper than 24 inches and in a manner to avoid inclined construction joints. Where placement consists of several layers, place each layer while preceding layer is still plastic to avoid cold joints.
2. Do not interrupt successive placement; do not permit cold joints to occur.

3. Remove temporary spreaders in forms when concrete placing has reached the elevation of such spreaders.
4. Consolidate concrete placed in forms by mechanical vibrating equipment supplemented by hand spading, rodding or tamping. Use equipment and procedures for consolidation of concrete in accordance with the recommended practices of ACI 309, to suit the type of concrete and project conditions. Vibration of forms and reinforcing will not be permitted.
5. Do not use vibrators to transport concrete inside of forms. Insert and withdraw vibrators vertically at uniformly spaced locations not farther than the visible effectiveness of the machine. Place vibrators to rapidly penetrate the layer of concrete at least six (6) inches into the preceding layer. Do not insert vibrators into lower layers of concrete that have begun to set. At each insertion, limit the duration of vibration to the time necessary to consolidate the concrete and complete embedment of reinforcement and other embedded items without causing segregation of the mix.
6. Do not place concrete in supporting elements until the concrete previously placed in columns and walls is no longer plastic.

E. Placing Concrete Slabs

1. Deposit and consolidate concrete slabs in a continuous operation, within the limits of construction joints, until the placing of a panel or section is completed.
2. Consolidate concrete during placing operations using mechanical vibrating equipment so the concrete is thoroughly worked around reinforcement and other embedded items and into corners.
3. Consolidate concrete placed in beams and girders of supported slabs and against bulkheads of slabs on ground, as specified for formed concrete structures. Consolidate concrete in the remainder of slabs by vibrating bridge screeds, roller pipe screeds, or other acceptable methods. Limit the time of vibrating consolidation to prevent bringing an excess of fine aggregate to the surface.
4. Bring slab surfaces to the correct level with a straight edge and strike off. Use bull floats or darbies to smooth the surface, leaving it free of humps or hollows. Do not sprinkle water on the plastic surface. Do not disturb the slab surfaces prior to beginning finishing operations.
5. Maintain reinforcing steel in the proper position continuously during concrete placement operations.

F. Bonding

1. Roughen surfaces of set concrete at all joints except where bonding is obtained by use of concrete bonding agent, and clean surfaces of laitance, coatings, loose particles and foreign matter. Roughen surfaces in a manner to expose bonded aggregate uniformly and not to leave laitance, loose particles of aggregate or damaged concrete at the surface.
2. Prepare for bonding of fresh concrete to new concrete that has set but is not fully cured, as follows:
 - a. At joints between footings and walls or columns, and between walls or columns and beams or slabs they support, and elsewhere unless otherwise specified herein, dampen, but do not saturate, the roughened and cleaned surface of set concrete immediately before placing fresh concrete.
 - b. At joints in exposed work; at vertical joints in walls; at joints in girders, beams, supported slabs and other structural members; and at joints designed to contain liquids; dampen, but do not saturate the roughened and cleaned surface of set concrete and apply a liberal coating of neat cement grout.
 - c. Use neat cement grout consisting of equal parts Portland cement and fine aggregate by weight and not more than six (6) gallons of water per sack of cement. Apply with a stiff broom or brush to a minimum thickness of 1/16-inch. Deposit fresh concrete before cement grout has attained its initial set.
 - d. In lieu of neat cement grout, bonding grout may be a commercial bonding agent. Apply to cleaned concrete surfaces in accordance with the printed instructions of the bonding material manufacturer.
3. Prepare for bonding of fresh concrete to fully cured hardened concrete or existing concrete by using an epoxy-resin-bonding agent as follows:
 - a. Handle and store epoxy-resin adhesive binder in compliance with the manufacturer's printed instructions, including safety precautions.
 - b. Mix the epoxy-resin adhesive binder in the proportions recommended by the manufacturer, carefully following directions for safety of personnel.
 - c. Before depositing fresh concrete, thoroughly roughen and clean hardened concrete surfaces and coat with epoxy-resin grout not less than 1/16-inch thick. Place fresh concrete while the epoxy-resin material is still tacky, without removing the in-place grout coat, and as directed by the epoxy-resin manufacturer.

G. Cold Weather Placing

1. Protect all concrete work from physical damage or reduced strength which could be caused by frost, freezing actions, or low temperatures, in compliance with the requirements of ACI 306 and as herein specified.
2. When the air temperature has fallen to or is expected to fall below 40°F, provide adequate means to maintain the temperature in the area where concrete is being placed at either 70°F for three (3) days or 50°F for five (5) days after placing. Provide temporary housing or coverings including tarpaulins or plastic film. Keep protections in place and intact at least 24 hours after artificial heat is discontinued. Keep concrete moist. Avoid rapid dry-out of concrete due to over-heating and avoid thermal shock due to sudden cooling or heating.
3. When air temperature has fallen to or is expected to fall below 40°F, uniformly heat all water and aggregates before mixing as required to obtain a concrete mixture temperature of not less than 50°F, and not more than 80°F, at point of placement.
4. Do not use frozen materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials. Ascertain that forms, reinforcing steel and adjacent concrete surfaces are entirely free of frost, snow and ice before placing concrete.
5. Do not use calcium chloride, salt and other materials containing antifreeze agents or chemical accelerators unless otherwise accepted in mix designs.

H. Hot Weather Placing

1. When hot weather conditions exist that would seriously impair the quality and strength of concrete, place concrete in compliance with ACI 305 and as herein specified.
2. Cool ingredients before mixing to maintain concrete temperature at time of placement below 90°F. Mixing water may be chilled, or chopped ice may be used to control the concrete temperature provided the water equivalent of the ice is calculated to the total amount of mixing water.
3. Cover reinforcing steel with water soaked burlap if it becomes too hot so that the steel temperature will not exceed the ambient air temperature immediately before embedment in concrete.
4. Wet forms thoroughly before placing concrete.
5. Do not use retarding admixtures unless otherwise accepted in mix designs.

3.7 FINISH OF FORMED SURFACES

A. Rough Form Finish

For formed concrete surfaces not exposed to view in the finish work or covered by other construction, unless otherwise shown or specified. This is the concrete surface having the texture imparted by the form facing material used, with tie holes and defective areas repaired and patched and fins and other projections exceeding 1/4-inch in height rubbed down or chipped off.

B. Smooth Form Finish

Provide as-cast smooth form finish for formed concrete surfaces that are to be exposed to view. Or that are to be covered with a coating material applied directly to the concrete, or a covering material bonded to the concrete such as waterproofing, damp proofing, painting or other similar system.

Produce smooth form finish by selecting form material to impart a smooth, hard, uniform texture and arranging them orderly and symmetrically with a minimum of seams. Repair and patch defective areas with all fins or other projections completely removed and smoothed.

C. Curb Finishes

Curbs shall be screeded off accurately to true lines and planes or warped surfaces as indicated or directed. Finish smooth. Arises shall be true and straight or properly eased where curved and neatly rounded with approved tool. Smooth trowel finish with corners rounded to 3/4-inch radius.

D. Grout Cleaned Finish (Sacked)

Provide grout cleaned finish to scheduled concrete surfaces which have received smooth form finish treatment, and to all exposed to view interior and exterior building surfaces, typical.

Combine one part Portland cement to 1-1/2 parts fine sand by volume, and mix with water to the consistency of thick paint. Blend standard Portland cement and white Portland cement, amounts determined by trial patches, so that final color of dry grout will closely match adjacent surfaces.

Thoroughly wet concrete surfaces and apply grout immediately to coat surfaces and fill small holes. Remove excess grout by scraping and rubbing with clean burlap. Keep damp by fog spray for at least 36 hours after rubbing.

E. Related Unformed Surfaces

At tops of walls, horizontal offsets and similar unformed surfaces occurring adjacent to formed surfaces, strike off smooth and finish with a texture matching the adjacent formed surfaces. Continue the final surface treatment of formed surfaces uniformly across the adjacent unformed surfaces, unless otherwise shown.

3.8 MONOLITHIC SLAB FINISHES

A. Float Finish

1. Apply float finish to monolithic slab surfaces that are to receive trowel finish and other finishes as hereinafter specified, and slab surfaces which are to be covered with membrane or elastic waterproofing, membrane or elastic roofing or sand bed terrazzo, and as otherwise shown on drawings or in schedules.
2. After placing concrete slabs, do not work the surface further until ready for floating. Begin floating when the surface water has disappeared or when the concrete has stiffened sufficiently to permit the operation of a power-driven float, or both. Consolidate the surface with power-driven floats, or by hand floating if area is small or inaccessible to power units. Check and level the surface plane to a tolerance not exceeding 1/4-inch in 10 feet when tested with a 10-foot straightedge placed on the surface at not less than two different angles. Cut down high spots and fill at low spots. Uniformly slope surfaces to drains. Immediately after leveling, refloat the surface to a uniform, smooth, granular texture.

B. Trowel Finish

1. Apply trowel finish to monolithic slab surfaces that are to be exposed to view, unless otherwise shown, and slab surfaces that are to be covered with resilient flooring, paint, or other thin-film finish coating system.
2. After floating, begin the first trowel finish operation using a power-driven trowel. Begin final troweling when the surface produces a ringing sound as the trowel is moved over the surface.
3. Consolidate the concrete surface by the final hand troweling operation, free of trowel marks, uniform in texture and appearance, and with a surface plane tolerance not exceeding 1/8-inch in 10 feet when tested with a 10-foot straightedge. Grind smooth surface defects which would telegraph through applied floor covering system.

C. Exposed Aggregate Finish

1. Screed to true plane, bullfloat surfaces, provide uniform double troweled finish. After troweling, let set until hard enough to wash without disturbing coarse aggregates. Simultaneously brush and spray with water to expose large aggregate and produce texture to match approved sample. Water cure or keep wet for 25 hours.
2. Scrub surface after 24 hours with a one (1) part muriatic acid to 10 part water solution. Rinse thoroughly.

D. Broom Finish (Non-Slip)

1. Apply non-slip, broom finish to exterior concrete platforms, steps and ramps and elsewhere as shown on the drawings or in schedules.
2. Immediately after trowel finish, slightly roughen the concrete surface by brooming in the direction perpendicular to the main traffic route or in the direction of water flow. Use fiber-bristle broom unless otherwise directed. Coordinate the required final finish with the ENGINEER before application.

E. Chemical-Hardener Finish

1. Apply chemical curing-hardening compound or chemical-hardener to all interior concrete floors which will not receive applied finish materials. Mask adjacent work and surfaces to avoid over spray. Apply liquid chemical-hardener after complete curing and drying of the concrete surface.
2. Dilute the liquid hardener with water and apply in accordance with the manufacturer's printed directions. Evenly apply each coat and allow for drying between coats in accordance with manufacturer's printed directions.
3. After the final coat of chemical-hardener solution is applied and dried, remove surplus hardener by scrubbing and mopping with water.

F. Non-slip Aggregate Finish

Apply non-slip aggregate finish to concrete stair treads, platforms, ramps, and elsewhere as shown on the drawings or in schedules.

After completion of float finishing and before starting trowel finish, uniformly spread 25 pounds of dampened non-slip aggregate per 100 square feet of surface. Tamp aggregate flush with surface using steel trowel, but do not force the non-slip aggregate particles below surface. After broadcasting and tamping, apply trowel finish as herein specified. After curing, lightly work the surface with a steel wire brush, or an abrasive stone, and water to expose the non-slip aggregate.

3.9 SCHEDULE OF CONCRETE SURFACE FINISHES

Also see Section 09 90 00 Painting and Coating for protective coating requirements.

<u>Surface Description</u>	<u>Type</u>	<u>Finish Requirement</u>
A. Interior Horizontal Slabs	Slab	Trowel Finish
B. Interior Vertical Surfaces (including Wet Well)	Formed	Smooth Form

3.10 CONCRETE CURING AND PROTECTION

A. General

1. Protect freshly placed concrete from premature drying and excessive cold or hot temperature and maintain without drying at a relatively constant temperature for the period of time necessary for hydration of the cement and proper hardening of the concrete.
2. Start initial curing as soon as free moisture has disappeared from the concrete surface after placing and finishing. Weather permitting, keep continuously moist for not less than 72 hours.
3. Begin final curing procedures immediately following initial curing and before the concrete has dried. Continue final curing for the time period covered in Section 3.10.E and in accordance with ACI 301 procedures. Avoid rapid drying at the end of the final curing period.

B. Curing Methods

Perform curing of concrete by moisture curing (continuous wetting), by moisture-retaining cover curing (damp sand, burlap, canvas, or straw), by liquid membrane curing (liquid membrane-forming compound) or covering concrete with protective sheet materials (polyethylene plastic sheeting "visqueen" or similar) or by combinations thereof, as herein specified. Provide the curing methods indicated as follows:

1. For concrete floor slabs provide moisture curing, moisture cover curing or liquid membrane/chemical curing-hardening curing. If liquid membrane curing is used, it must be compatible with concrete hardening compounds to be applied later.
2. For other concrete work, provide moisture curing, moisture-retaining cover curing, membrane curing, or protective sheet covering. Do not use liquid membrane or

chemical curing-hardening curing on any concrete work to receive any applied finishes.

3. Inspect concrete, regardless of current method selected, do not permit the concrete to become surface-dry at any time. For formwork left in place, ensure the wood formwork is wetted throughout the curing process.
4. For curing, use only water that is free of impurities, which could etch or discolor exposed, natural concrete surfaces.
5. Provide moisture curing by any of the following methods:
 - a. Keeping the surface of the concrete continuously wet by covering with water.
 - b. Continuous water-fog spray.
6. Provide moisture-retaining cover curing by any of the following methods:
 - a. Covering the concrete surface with the specified absorptive cover thoroughly saturated with water and keeping the absorptive cover continuously wet. Place absorptive cover so as to provide coverage of the concrete surfaces and edges with a 4-inch lap over adjacent absorptive covers.
7. Provide sheet material cover curing as follows - Cover the concrete surfaces with the specified moisture-retaining cover for curing concrete placed in the widest practicable width with sides and ends lapped at least three (3) inches and sealed by waterproof tape or adhesive. Immediately repair any holes or tears during the curing period using cover material and waterproof tape.
 - a. Use minimum 4 mil thickness, clear or translucent polyethylene sheets "visqueen" or similar.
 - b. Support sheet material to prevent marking of the concrete surface.
8. Provide liquid membrane curing as follows:
 - a. Apply the specified membrane-forming curing compound to damp concrete surfaces as soon as the water film has disappeared. Apply uniformly in a coat continuous operation by power spray equipment in accordance with the manufacturer's directions. Recoat areas, which are subjected to heavy rainfall within three (3) hours after initial application. Maintain the continuity of the coating and repair damage to the coat during the entire curing period.
 - b. Do not use membrane-curing compounds on surfaces, which are to be covered with a coating material applied directly to the concrete or with a covering material bonded to the concrete. Such as other concrete, liquid floor hardener,

waterproofing, dampproofing, membrane roofing, flooring, painting, and other coatings and finish materials, unless otherwise acceptable to the ENGINEER.

9. Curing formed Surfaces - Cure formed concrete surfaces, including the undersides of girders, beams, supported slabs and other similar surfaces by moist curing with the forms in place for the full curing period or until forms are removed. If forms are removed, continue curing by methods specified above, as applicable.
 10. Curing Unformed Surfaces
 - a. Initially cure unformed surfaces, such as slabs, floor topping and other flat surfaces by moist curing, whenever possible.
 - b. Final cure unformed surfaces, unless otherwise specified, by any of the methods specified above, as applicable.
 - c. Final cure concrete surfaces to receive liquid floor hardener or finish flooring by use of moisture-retaining cover, unless otherwise acceptable to the ENGINEER.
 11. Provide liquid curing-hardening compound as follows:
 - a. Apply to horizontal surfaces when concrete is dry to touch by means of power spray, hand spray or hair broom in accordance with manufacturer's directions.
- C. Temperature of Concrete during Curing
1. When the atmospheric temperature is 40°F and below, maintain the concrete temperature between 50°F and 70°F continuously throughout the curing period. When necessary, make arrangements before concrete placing for heating, covering, insulation or housing as required to maintain the specified temperature and moisture conditions continuously for the concrete curing period. Provide cold weather protections complying with the requirements of ACI 306.
 2. When the atmospheric temperature is 80°F, and above, or during other climatic conditions which will cause too rapid drying of the concrete, make arrangements before the start of concrete placing for the installation wind breaks or shading, and for fog spraying, wet sprinkling or moisture-retaining covering. Protect the concrete continuously for the concrete curing period. Provide hot weather protections complying with the requirements of ACI 305.
 3. Maintain concrete temperature as uniformly as possible and protect from rapid atmospheric temperature changes. Avoid temperature changes in concrete, which exceed 5°F in any one-hour and 50°F in any 24-hour period.

D. Curing Time

1. Cure concrete for the following times
 - a. ASTM C150 Type I concrete – Cure for 7 days after placement.
 - b. ASTM C150 Type II concrete – Cure for 10 days after placement.
 - c. ASTM C150 Type III concrete – Cure for 3 days after placement.
 - d. ASTM C150 Type IV and V concrete – Cure for 14 days after placement.
2. When permitted by the ENGINEER, curing operations can be ended once the results of two (2) cylinder tests show that the concrete has reached a strength of 85% $f'c$. However, no less than 3 days of curing shall occur.

- E. Protection from Mechanical Injury - During the curing period, protect concrete from damaging mechanical disturbances including load stresses, heavy shock, excessive vibration and from damage caused by rain or flowing water. Protect all finished concrete surfaces from damage by subsequent construction operations.

3.11 MISCELLANEOUS CONCRETE ITEMS

- A. Filling-In - Fill-in holes and openings in concrete structures for the passage of work by other trades, unless otherwise shown or directed, after the work of other trades is in place. Mix, place and cure concrete as herein specified, to blend with in-place construction. Provide all other miscellaneous concrete filling shown or required to complete the work.
- B. Curbs - Provide monolithic finish to interior curbs by stripping forms while concrete is still green and steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations - Provide machine and equipment bases and foundations as shown on the drawings. Set anchor bolts for machines and equipment to template at correct elevations, complying with certified diagrams or templates of the manufacturer furnishing the machines and equipment.

3.12 REMOVAL OF SHORES AND FORMS

- A. Remove shores and reshore in a planned sequence to avoid damage to partially cured concrete. Locate and provide adequate reshoring to safely support the work without excessive stress or deflection.

Keep reshores in place a minimum of 15 days after placing upper tier, and longer if required, until the concrete has attained its required 28-day strength and heavy loads

due to construction operations have been removed.

- B. Formwork not supporting weight of concrete, such as sides of beams, walls, columns and similar parts of the work, may be removed after cumulative curing at not less than 50°F for 24 hours after placing concrete. Providing the concrete is sufficiently hard to not be damaged by form removal operations and provided curing and protection operations are maintained.
- C. Formwork supporting weight of concrete, such as beam soffits, joints, slabs and other structural elements, may not be removed in less than 14 days and until concrete has attained design minimum compressive strength at 28 days. Determine potential compressive strength of in place concrete by testing field-cured specimens representative of concrete location or members.
- D. Form facing material may be removed four (4) days after placement only if shores and other vertical supports have been arranged to permit removal of form facing material without loosening or disturbing shores and supports.
- E. Re-Use of Forms

Clean and repair surfaces of forms to be re-used in the work. Split, frayed, delaminated or otherwise damaged form facing material will not be acceptable. Apply new form coating compound material to concrete contact surfaces as specified for new formwork.

When forms are extended for successive concrete placement, thoroughly clean surfaces, remove fins and laitance, and tighten forms to close all joints. Align and secure joints to avoid offsets. Do not use "patched" forms for exposed concrete surfaces, except as acceptable to the Architect.

No forming material will be allowed to be built permanently into exposed visible surfaces.

3.13 CONCRETE SURFACE REPAIRS

- A. Patching Defective Areas
 - 1. Repair and patch defective areas with cement mortar immediately after removal of forms but only when directed by the ENGINEER.
 - 2. Cut out honeycomb, rock pockets, voids over 1/2-inch diameter and holes left by tie rods and bolts down to solid concrete but, in no case, to a depth of less than 1-inch. Make edges of cuts perpendicular to the concrete surface. Before placing the cement mortar, thoroughly clean, dampen with water and brush-coat the area to be patched with neat cement grout. Proprietary patching compounds may be used when acceptable to the ENGINEER.

3. For exposed-to-view surfaces, blend white Portland cement and standard Portland cement so that, when dry, the patching mortar will match the color of the surrounding concrete. Provide test areas at inconspicuous location to verify mixture and color match before proceeding with the patching. Compact mortar in place and strike off slightly higher than the surrounding surface.
 4. Fill holes extending through concrete by means of a plunger type gun or other suitable device from the least exposed face, using a flush stop held at the exposed face to ensure complete filling.
- B. Repair of Formed Surfaces
1. Repair exposed-to-view formed concrete surfaces that contain defects, which adversely affect the appearance of the finish. Remove and replace the concrete having defective surfaces if the defects cannot be repaired to the satisfaction of the ENGINEER. Surface defects, as such, include color and texture irregularities, cracks, spalls, air bubbles, honeycomb, rock pockets, and holes left by the rods and bolt; fins and other projections on the surface; and stains and other discolorations that cannot be removed by cleaning.
 2. Repair concealed formed concrete surfaces that contain defects that adversely affect the durability of the concrete. If defects cannot be repaired, remove and replace the concrete having defective surfaces. Surface defects, as such, include cracks in excess of 0.01-inch wide, cracks or any width and other surface deficiencies which penetrate to the reinforcement or completely through non-reinforced sections, honeycomb, rock pockets, holes left by tie rods and bolts, and spalls except minor breakage at corners.
- C. Repair of Unformed Surfaces
1. Test unformed surfaces, such as monolithic slabs, for smoothness and to verify surface plane to the tolerances specified for each surface and finish. Correct low and high areas as herein specified.
 2. Test unformed surfaces sloped to drain for trueness of slope, in addition to smoothness, using a template having the required slope. Correct high and low areas as herein specified.
 3. Repair finished unformed surfaces that contain defects, which adversely affect the durability of the concrete. Surface defects, as such, include crazing, cracks in excess of 0.01-inch wide or which penetrate to the reinforcement or completely through non-reinforced sections regardless of width, spalling, popouts, honeycomb, rock pockets and other objectionable conditions.

4. Correct high areas in unformed surfaces by grinding, after the concrete has cured sufficiently so those repairs can be made without damage to adjacent areas.
5. Correct low areas in unformed surfaces during or immediately after completion of surface finishing operations by cutting out the low areas and replacing with fresh concrete. Finish repaired areas to blend into adjacent concrete. Proprietary patching compounds may be used when acceptable to the ENGINEER.
6. Repair defective areas, except random cracks and single holes not exceeding 1-inch diameter, by cutting out and replacing with fresh concrete. Remove defective areas to sound concrete with clean, square cuts, and expose reinforcing steel with at least 3/4-inch clearance all around. Dampen all concrete surfaces in contact with patching concrete and brush with a neat cement grout coating, or use concrete bonding agent. Place patching concrete before grout takes its initial set. Mix patching concrete of the same material to provide concrete of the same type or class as the original adjacent concrete. Place, compact and finish as required to blend with adjacent finished concrete. Cure in the same manner as adjacent concrete.
7. Repair isolated random cracks and single holes not over 1 inch in diameter by the dry-pack method. Groove the top of cracks and cut out holes to sound concrete and clean off dust, dirt and loose particles. Dampen all cleaned concrete surfaces and brush with a neat cement grout coating. Place dry-pack before the cement grout takes its initial set. Mix dry-pack, consisting of one part Portland cement to 2-1/2 parts fine aggregate passing a No. 16 mesh sieve, using only enough water as required for handling and placing. Compact dry-pack mixture in place and finish to match adjacent concrete. Keep patched areas continuously moist for not less than 72 hours.
8. For repair of existing unformed surfaces, mechanically remove all loose concrete as required to expose sound aggregate. Clean concrete surfaces to achieve a contaminate free, open textured surface. Square cut or under cut perimeter to minimum depth as specified by the repair mortar manufacturer. Remove all loose concrete around the exposed steel and hand tool or blast clean all portions of rebar with visible rust to near white metal finish. If half of the diameter of the reinforcing steel is exposed, chip out behind the reinforcing to a 1/2-inch minimum depth. Splice new reinforcing steel to existing where corrosion has depleted the cross-section area by 25%. Apply a corrosion inhibitor/primer/bonding agent to all exposed rebar and other steel components and to concrete surfaces to be repaired per manufacturer's requirements, such as Sika Armatec 110 . Apply a polymer-modified, cement-based, repair mortar, trowel applied as specified by the manufacturer, such as Sika MonoTop 615.
9. Repair methods not specified above may be used subject to the acceptance of the ENGINEER.

3.14 QUALITY CONTROL TESTING DURING CONSTRUCTION

- A. The OWNER or a representative of the OWNER will engage a special inspector/testing laboratory to perform all tests and to submit test reports to the OWNER, ENGINEER, and the CONTRACTOR.
- B. Concrete shall be sampled and tested for quality control during the placement of concrete, as follows:
 - 1. Sampling Fresh Concrete - ASTM C172, except modified for slump to comply with ASTM C94.
 - 2. Slump Test - ASTM 143; one (1) test for each set of compressive strength test specimens. Samples shall be taken at point of discharge.
 - 3. Air Content - ASTM C231, pressure method; one (1) for each set of compressive strength test specimens.
 - 4. Compression Test Specimen - ASTM C31; One (1) Set which consist of a minimum of four (4) standard cylinders to allow for compressive strength testing, unless otherwise directed. If early loading of members or sections is desired by the CONTRACTOR, additional tests cylinders shall be collected for testing. Mold and store cylinders for laboratory cured test specimens except when field-cure test specimens are required.
 - 5. Concrete Temperature - Test hourly when air temperature is 40°F and below, and when 80°F and above; and each time a set of compression test specimens is made.
 - 6. Compressive Strength Tests - ASTM C39; One (1) Set for each 100 cubic yards or fraction thereof, of each concrete class placed in any one (1) day, OR for each 5,000 square feet of surface area placed, OR as per minimums outlined below.
 - a. When the frequency of testing will provide less than five (5) Sets of cylinders by which to perform strength tests for a given class of concrete, conduct testing, as follows.
 - 1) For a class of concrete with a total batch size of greater than 500 cubic yards or 25,000 square feet of surface area, collect test Sets as outlined above.
 - 2) For a class of concrete with a total batch size of less than 500 cubic yards or 25,000 square feet of surface area, but greater than 300 cubic yards or 15,000 square feet of surface area, collect four (4) Sets for testing. Two (2) Sets near the beginning of pouring, one (1) Set mid-way through pouring and one (1) Set towards the end of pouring.

- 3) For a class of concrete with a total batch size of less than 300 cubic yards or 15,000 square feet of surface area, but greater than 50 cubic yards or 2,500 square feet of surface area, collect three (3) sets of testing. One (1) Set near the beginning of pouring, one (1) Set mid-way through pouring and one (1) Set towards the end of pouring.
 - 4) When the total quantity of a given class of concrete is less than 50 cubic yards, and NO anchors are embedded in the concrete, the ENGINEER may waive the strength tests if, in their judgment, adequate evidence of satisfactory strength is provided. Otherwise testing shall occur as outlined in 3.14.B.6.a
- b. Testing Procedure: A Set of specimens with yield four (4) cylinders. Therefore, five (5) Sets will yield 20 cylinders, four (4) Sets will yield 16 cylinders, three (3) Sets will yield 12 cylinders, From each set test one (1) cylinder at seven (7) days, test two (2) cylinders at 28 days, and one (1) cylinder shall be retained in reserve for later testing if required. Additional cylinders can be obtained, at the CONTRACTOR's or OWNER's discretion, for testing at alternate times.
 - c. If required by the building official, perform strength tests of cylinders cured under field conditions. Field cured cylinders shall be taken and molded at the same time and from the same samples as the laboratory cured test cylinders. When the strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, evaluate current operations and provide corrective procedures for protecting and curing the in-place concrete.
- C. Report test results in writing to the ENGINEER and the CONTRACTOR on the same day that tests are made. Reports of compressive strength tests shall contain the project identification name and number, date of concrete placement, name of CONTRACTOR, name of concrete supplier and concrete mixing truck number, name of concrete testing service, concrete type and class, location of concrete batch in the structure, design compressive strength at 28 days, concrete mix proportions and materials, compressive breaking strength and type of break for both 7-day tests and 28-day tests.
 - D. Additional tests - The testing service will make additional tests of in-place concrete when test results indicate the specified concrete strengths and other characteristics have not been attained in the structure, as directed by the ENGINEER. The testing service shall conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C42, or by other methods as directed. CONTRACTOR shall pay for such tests conducted, and any other additional testing as may be required, when unacceptable concrete is verified.

END OF SECTION

SECTION 03 60 00 - GROUTING

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes all work necessary to form, mix, place, cure, repair, finish, and perform all other work as required to produce finished grout, in accordance with the requirements of the Contract Documents.
- B. Work covered in this Section includes:
 - 1. Grouting around reservoir bases.
 - 2. Patching, grouting, and sealing.
 - 3. Grouting of door frames in CMU wall
 - 4. Grouting for support of plumbing, fire sprinklers, and HVAC equipment
 - 5. Grout for support of mechanical, electrical, and communications equipment
 - 6. Removal of loose and spalling grout and concrete.
 - 7. Anchoring cement for metal fabrications

1.2 RELATED SECTIONS

- A. Section 03 30 00 Cast-in-Place Concrete Work
- B. Section 05 50 00 Miscellaneous Metals

1.3 SUBMITTALS

- A. Manufacturer Technical Data and Strength Test Results: For sack-mix grouts used on minor-structure/systems provide datasheet information verifying the compressive strength, shrinkage, and expansion requirements specified herein for grout used.
- B. Manufacturer's Literature: Containing instructions and recommendations on the mixing, handling, placement, and appropriate uses for each type of non-shrink and epoxy grout used in the work.

1.4 REFERENCE SPECIFICATIONS, CODES, AND STANDARDS

- A. Specifications, codes, and standards shall be as specified in Section 03 30 00 Cast-in-Place Concrete Work and as referred to herein.

Comply with the provisions of the following codes, specifications, and standards, except as otherwise shown or specified.
- B. Codes and Standards

1. American Society for Testing and Materials (ASTM)
 - a. C1084, "Standard Test Method for Portland-Cement Content of Hardened Hydraulic-Cement Concrete"
 - b. C109, "Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-inch or 50-mm Cube Specimens)"
 - c. C191, "Standard Test Method for Setting Time of Hydraulic Cement"
 - d. C131, "Standard Test Method for Resistance to Degradation of Small Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine"
 - e. C136, "Standard Test Method for Sieve Analysis to Fine and Coarse Aggregate"
 - f. C143, "Standard Test Method for Slump of Hydraulic Cement Concrete"
 - g. C150, "Standard Specification for Portland Cement"
 - h. C488, "Standard Test Method for Pull-Out Strength"
 - i. C531, "Standard Test Method for Linear Shrinkage and Coefficient of Thermal Expansion of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes"
 - j. C579, "Standard Test Methods for Compressive Strength of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes"
 - k. C827, "Standard Test Method for Change in Height at Early Ages of Cylindrical Specimens of Cementitious Mixtures"
 - l. C827, "Standard Test Method for Change in Height at Early Ages of Cylindrical Specimens of Cementitious Mixtures"
 - m. C882, "Standard Test Method for Bond Strength of Epoxy-Resin Systems Used with Concrete by Slant Shear"
 - n. C939, "Standard Test Method for Flow of Grout for Preplaced – Aggregate Concrete (Flow Cone Method)"
 - o. C942, Standard Test Method for Compressive Strength of Grouts for Preplaced-Aggregate Concrete in the Laboratory ""
 - p. C1090, "Standard Test Method for Measuring Changes in Height of Cylindrical Specimens from Hydraulic Cement Grout"

- q. C1107, "Standard Test Method for Packaged Dry, Hydraulic Cement Grout (Non-Shrink)"
 - r. C1437, "Standard Test Method for Flow of Hydraulic Cement Mortar"
 - s. E488, "Standard Test Method for Strength of Anchors in Concrete and Masonry Elements"
2. American Concrete Institute (ACI)
- a. "Guide to Hot Weather Concreting", ACI 305R.
 - b. "Guide to Cold Weather Concreting", ACI 306R.
 - c. "Guide for Selecting and Specifying Materials for Repair of Concrete Surfaces", ACI 320.2R, as supplemented and modified herein.
3. CRD-C 621, Corps of Engineers Specification for Non-Shrink Grout

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Minimum 5-year experience manufacturing similar products.
- B. Installer Qualifications: Minimum 2-year experience installing similar products.

Field Tests

- A. A compression test sample group will be taken during construction from the first placement of each type of grout, and at intervals thereafter as selected by the ENGINEER to ensure continued compliance with these specifications. The sample specimens will be made by the CONTRACTOR or their representative.
 - 1. A standard compression test sample group shall consist of (6) standard cube test specimens.
 - a. A standard compression test sample group allows for three (3) tests to occur at seven (7) days and three (3) tests to occur at 28 days, and each additional time period as appropriate
 - 2. At a minimum, one (1) compression test sample groups shall be taken for each type of grout mix used with a minimum of one (1) test group taken per day at the start of each new days pour.
 - a. For a daily pour consisting of a 100 linear feet or less, one (1) compression test sample group shall be taken.

- b. For daily pours in excess of 100 linear feet, an additional compression test sample group will be collected for testing for each additional 100 linear feet of pour.
- c. For different grout mixes, apply the sampling requirements of 1.5.A.2a and 2b to each mix design.

EXAMPLE: For a steel tank receiving a 100LF of grout around its base, collect 1 test group. For a 200LF pour collect 2 test groups. For a 100LF pour, which is poured at a rate of 50LF per day, collect 1 test group per day for 2 total. For two different mix designs, collect test groups, as listed above, for each mix.

- B. Compression tests and fabrication of specimens for cement grout and non-shrink grout will be performed as specified in ASTM C 109 at intervals during construction as selected by the ENGINEER.
- C. All grout, already placed, which fails to meet the requirements of these specifications, is subject to removal and replacement at the cost of the CONTRACTOR.
- D. The cost of all laboratory tests on grout shall be borne by the CONTRACTOR and the CONTRACTOR shall obtain the specimens for testing. The CONTRACTOR shall also be charged for the cost of any additional tests and investigation on work performed which does not meet the specifications. The CONTRACTOR shall supply all materials necessary for fabricating the test specimens.

1.6 DELIVERY HANDLING AND STORAGE

- A. Deliver products in original packaging, labeled with product identification, manufacturer, batch number and shelf life.
- B. Handle products in accordance with manufacturer's printed recommendations. Do not place grout when temperature or humidity will affect the performance or appearance of the grout.
- C. Store products in a dry area. Protect from direct sunlight.
- D. Do not place grout on dirty, wet, or frozen substrates.

PART 2 PRODUCTS

2.1 PREPACKAGED GROUTS

- A. High Strength Non-shrink grout: This type of grout is to be used wherever grout is required in the Contract Documents unless another type is specifically referenced.

1. High Strength Non-shrink grout shall be a prepackaged, inorganic, non-gas-liberating, non-metallic, cement-based grout requiring only the addition of water. Manufacturer's instructions shall be printed on each bag or other container in which the materials are packaged. The specific formulation of each type of non-shrink grout specified herein shall be that recommended by the manufacturer for the particular application.

Early Height Change, ASTM C827	0.0 to +0.3%		
Hardened Height Change, ASTM C1090	+0.2 to +0.4%		
Effective Bearing Area	95%		
Compressive Strength, ASTM C942	Plastic	Flowable	Fluid
1 Day (min.)	1,000 psi	1,000 psi	1,000 psi
28 Days (min.)	5,000psi	5,000psi	5,000psi
Bond Strength, ASTM C882			
28 Days	2000psi		
Application Temperature	40°F to 90°F		
Material Temperature	40°F to 90°F		

- B. General Purpose Non-Shrink Grout shall have minimum 28-day compressive strength of 2500 psi when tested and meet the shrinkage and expansion requirements listed for high strength non-shrink grout.
- C. Application
 1. High Strength Non-shrink grout shall be used for the repair of all holes and defects in concrete members which are water bearing or in contact with soil or other fill material, grouting under all equipment base plates, and at all locations where grout is specified in the contract documents.
 2. General Purpose Non-Shrink Grout shall be used for non-structural, non-repair interior or exterior grout applications.

2.2 CONSISTENCY

- A. The consistency of grouts shall be that necessary to completely fill the space to be grouted for the particular application. Dry pack consistency is such that the grout is plastic and moldable but will not flow. Where “dry pack” is called for in the Contract Documents, it shall mean a grout of that consistency; the type of grout to be used shall be as specified herein for the particular application.
- B. The slump for topping grout and concrete fill shall be adjusted to match placement and finishing conditions but shall not exceed four (4) inches.

2.3 MEASUREMENT OF INGREDIENTS

- A. Measurements for cement grout shall be made accurately by volume using containers approved by the ENGINEER. Shovel measurement shall not be allowed.
- B. Prepackaged grouts shall have ingredients measured by means recommended by the manufacturer.

PART 3 EXECUTION

3.1 GENERAL

- A. All surface preparation, curing, and protection of cement grout shall be as specified by the manufacturer. The finish of the grout surface shall match that of the adjacent concrete.
- B. The manufacturer of the non-shrink grout shall provide on-site technical assistance upon request.
- C. Base concrete or masonry must have attained its design strength before grout is placed, unless authorized by the ENGINEER.

3.2 GROUTING PROCEDURES

Prepackage Grouts: All mixing, surface preparation, handling, placing, consolidation, curing, and other means of execution of prepackaged grouts shall be done according to the instructions and recommendations of the manufacturer.

3.3 Installation

- A. Examination
 - 1. Examine substrates and conditions under which materials will be installed. Do not proceed with Installation until unsatisfactory conditions are corrected.

2. Coordinate installation with adjacent work to ensure proper sequence of construction. Protect adjacent areas landscaping from contact due to mixing and handling of materials.

B. Surface Preparation

Comply with manufacturer's printed instructions and the following:

1. Mechanically remove all unsound concrete to the limits indicated on the drawings. Remove cement paste and laitance to expose sound aggregate.
2. Clean surface to receive grout of all materials including dust, oil, dirt, and grease or Efflorescence.
3. Dampen with clean water before patching and remove standing water.

C. Specialized Installation Requirements

1. Grout Below Bearing Plates:
 - a. Support bearing plates above cleaned bearing surfaces with double-nutted anchor bolts or wedges.
 - b. Fill space below bearing plates supporting structural members and stationary equipment with non-metallic non shrink grout.
 - c. Fill space below bearing plates supporting vibrating equipment with metallic non shrink grout.

D. Formwork:

1. Comply with manufacturer's printed instructions and the following:
 - a. Forms must be watertight, strong, properly braced, and properly coated.
 - b. Allow a minimum clearance of 2 inches between forms and baseplate for grout entry.
 - c. Allow a minimum grout head of 6 inches.
 - d. Slope form on placing side to assist in grout movement and to prevent trapping air.
 - e. Allow 1-inch horizontal clearance and 1-inch vertical clearance for height above bottom of baseplate.
 - f. Provide venting of forms to avoid entrapment of air.

E. Mixing Requirements:

1. Comply with manufacturer's printed instructions and the following:
 - a. Do not re-temper with additional water.

F. Placement of Grout Materials:

1. Comply with manufacturer's printed instructions and the following:
 - a. The area to be grouted should be thoroughly flushed and soaked with clean water prior to grouting. Leave no standing water.
 - b. Place the grout quickly and continuously use light rodding or strapping to eliminate air bubbles.
 - c. Place grout mixture into prepared areas from one side or the other, rapidly and continuously, to reduce air entrapment. Avoid placing grout from opposite sides.
 - d. Grout temperature should be maintained from 50°F to 90°F to achieve specified results. Use cold water in hot weather or hot water in cold weather to achieve desired grout temperature. Do not use if temperature is expected to go below 32°F within a 12-hour period.

G. Curing Requirements:

1. Utilize a damp cure of at least 3 days is necessary to control the Non-Shrink characteristics and maintain strength levels.
2. Cover fresh grout and anchoring cement with plywood where exposed to construction traffic for 24 hours minimum.

H. Cleaning After Grout Placement

1. Remove excess material before material cures. If material has cured, remove using mechanical methods that will not damage substrate.

3.4 Completion

- A. Adjusting Defective Work: Replace or patch grout and anchoring cement as directed by OWNER/ENGINEER/ARCHITECT

END OF SECTION

SECTION 05 50 00 - METAL FABRICATIONS

PART 1 GENERAL

1.1 SUMMARY

A. The extent of metal fabrications work is shown on the Drawings and includes items fabricated from iron, steel, stainless steel and aluminum shapes, plates, bars, sheets, strips, tubes, pipes, and castings which are not a part of structural steel or other metal systems in other Sections of these specifications.

B. Section Includes:

1. Shop-fabricated metal items.
2. Anchor bolts.
3. Handrails and railings.
4. Gratings.

1.2 RELATED SECTIONS

- A. Section 01 61 10 Seismic Requirements for Non-Structural Components
- B. Section 03 30 00 Cast-in-Place Concrete Work
- C. Section 09 90 00 Painting and Coating

1.3 REFERENCE STANDARDS

A. Aluminum Association:

1. AA DAF-45 - Designation System for Aluminum Finishes.

B. American Architectural Manufacturers Association:

1. AAMA 611 - Voluntary Specification for Anodized Architectural Aluminum.
2. AAMA 2603 - Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels.
3. AAMA 2604 - Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels.

4. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.

C. American National Standards Institute:

1. ANSI A14.3 - American National Standard (ASC) for Ladders - Fixed - Safety Requirements.

D. American Welding Society:

1. AWS A2.4 - Standard Symbols for Welding, Brazing, and Nondestructive Examination.
2. AWS D1.1 - Structural Welding Code - Steel.
3. AWS D1.6 - Structural Welding Code - Stainless Steel.

E. ASTM International:

1. ASTM A6 - Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
2. ASTM A36 - Standard Specification for Carbon Structural Steel.
3. ASTM A47, grade as selected - Malleable Iron Castings.
4. ASTM A48, Class 30 - Gray Iron Castings.
5. ASTM A53- Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless.
6. ASTM A108 - Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished
7. ASTM A123 - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
8. ASTM A153 - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware.
9. ASTM A193 - Standard Specification for Alloy-Steel and Stainless-Steel Bolting for High Temperature or High-Pressure Service and Other Special Purpose Applications.

10. ASTM A240 - Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
11. ASTM A269 - Standard Specification for Seamless and Welded Austenitic Stainless-Steel Tubing for General Service.
12. ASTM A283, Grade C - Steel Plates to be Bent or Cold Formed.
13. ASTM A276 - Standard Specification for Stainless Steel Bars and Shapes.
14. ASTM A307 - Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength.
15. ASTM A312 - Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless-Steel Pipes.
16. ASTM A354 - Standard Specification for Quenched and Tempered Alloy Steel Bolts, Studs, and Other Externally Threaded Fasteners.
17. ASTM A500 - Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes.
18. ASTM A501 - Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing.
19. ASTM A513 - Standard Specification for Electric-Resistance-Welded Carbon and Alloy Steel Mechanical Tubing.
20. ASTM A554 - Standard Specification for Welded Stainless Steel Mechanical Tubing.
21. ASTM A563 - Standard Specification for Carbon and Alloy Steel Nuts.
22. ASTM A572 - Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
23. ASTM A653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
24. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless-Steel Sheet, Strip, Plate, and Flat Bar.
25. ASTM A780 - Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings.

26. ASTM A992 - Standard Specification for Structural Steel Shapes.
27. ASTM B26 - Standard Specification for Aluminum-Alloy Sand Castings.
28. ASTM B85 - Standard Specification for Aluminum-Alloy Die Castings.
29. ASTM B177 - Standard Guide for Engineering Chromium Electroplating.
30. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
31. ASTM B210 - Standard Specification for Aluminum and Aluminum-Alloy Drawn Seamless Tubes.
32. ASTM B211 - Standard Specification for Aluminum and Aluminum-Alloy Rolled or Cold Finished Bar, Rod, and Wire.
33. ASTM B 308, Alloy 6061-T6, Anodic Coating Class I, AA-C22-A41, anodized after fabrication - Structural Aluminum Shapes and Plates.
34. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
35. ASTM B695 - Standard Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel.
36. ASTM E935 - Standard Test Methods for Performance of Permanent Metal Railing Systems and Rails for Buildings.
37. ASTM E985 - Standard Specification for Permanent Metal Railing Systems and Rails for Buildings.
38. ASTM F3125 - Standard Specification for High Strength Structural Bolts, Steel and Alloy Steel, Heat Treated, 120 ksi and 150 ksi Minimum Tensile Strength.
39. ASTM F436 - Standard Specification for Hardened Steel Washers.
40. ASTM F844 - Standard Specification for Washers, Steel, Plain (Flat), Unhardened for General Use.
41. ASTM F1554 - Standard Specification for Anchor Bolts, Steel, 36, 55, and 105 ksi Yield Strength.

F. Builders Hardware Manufacturers Association (BHMA):

1. ANSI/BHMA A156.20 - American National Standard for Strap and Tee Hinges and Hasps.

G. National Ornamental & Miscellaneous Metals Association:

1. NOMMA Guideline 1 - Joint Finishes.

H. SSPC: The Society for Protective Coatings:

1. SSPC - Steel Structures Painting Manual.
2. SSPC Paint 15 - Steel Joist Shop Primer/Metal Building Primer.
3. SSPC Paint 20 - Zinc-Rich Coating (Type I - Inorganic and Type II - Organic).
4. SSPC SP 1 - Solvent Cleaning.
5. SSPC SP-7 Brush-off Blast Cleaning.
6. SSPC SP 10 - Near-White Blast Cleaning.

1.4 SUBMITTALS

A. Section 01 33 00 Submittal Procedures: Requirements for submittals.

B. Manufacturer's Data: For information only, submit copies of manufacturer's specifications, load tables, dimension diagrams, anchor details and installation instructions for products to be used in miscellaneous metal work, including paint products.

C. Complete structural calculations and anchorage details shall be prepared and submitted by the CONTRACTOR for all anchors that are shown in the Drawings in accordance with Section 01 61 10 Seismic Requirements for Non-Structural Components.

D. Shop Drawings:

1. General: Submit copies of shop drawings for the fabrication and erection of all assemblies of miscellaneous metal work which are not completely shown by the manufacturer's data sheets.
 - a. Include plans, elevations and details of sections and connections and fabricators proposed shop coat paint or galvanizing specifications.
 - b. Show anchorage and accessory items.
 - c. Furnish setting drawings, diagrams, templates, instructions, and directions for installation of anchorages, such as concrete inserts, anchor bolts, and miscellaneous items having integral anchors, which are to be embedded in concrete construction.

d. Indicate welded connections using standard AWS A2.4 welding symbols.

e. Indicate net weld lengths.

2. Stairs, Handrails and Railings:

a. Indicate profiles, sizes, and accessories.

b. Clearly identify connection on Shop Drawings with complete details to the extent that all connections can be made without further reference to the Contract Documents.

c. Include information indicating weld type, joint preparation information such as degree of bevel, weld length, etc. Indicated root openings, back-ups, filler, runout tabs, etc.

d. Indicate changes from the Contract Documents on the Shop Drawings. Structural calculations for any proposed changes or alterations to the configuration shown in the drawings. Calculations shall be Stamped by a Structural Engineer licensed in the State of Oregon.

3. Gratings:

a. Indicate details of gratings, plates, component supports, anchorages, openings, perimeter construction details, and tolerances.

E. Samples:

1. Submit two sets of representative samples of materials, illustrating factory finishes as may be requested by the ENGINEER.

2. ENGINEER's review will be for color, texture, style and finish only.

PART 2 PRODUCTS

2.1 GENERAL

A. For the fabrication of miscellaneous metal work items which will be exposed to view, use only materials which are smooth and free of surface blemishes including pitting, seam marks, roller marks, rolled trade names, roughness and defects which impair strength, durability, and appearance. Remove such blemishes by grinding or

by welding and grinding prior to cleaning, treating and application of surface finishes including zinc coatings.

2.2 ANCHORS

- A. All anchors shall be epoxy anchors or expansion anchors as shown in the Drawings.
- B. All anchors shall conform to the ACI standards for anchorage to concrete in Section 01 61 10 Seismic Requirements for Non-Structural Components.

C. Materials:

- 1. As shown in the Drawings.
- 2. For direct bury:
 - a. Malleable iron complying with ASTM A47.
 - b. Cast steel complying with ASTM A27.
 - c. Iron and steel galvanized in compliance with ASTM A153.
- 3. For wetted atmospheric conditions
 - a. Type 316 stainless steel.
- 4. Threaded rod, nuts, bolts, and washers:
 - a. Material matching anchor insert type.

D. Types:

- 1. Threaded-type Concrete Inserts:
 - a. Internally threaded to receive machine bolts.
 - b. Malleable iron, ASTM A47.
 - c. Cast steel, ASTM A27.
 - d. Stainless steel, ASTM F593, Group 1-CW1 type 304.
- 2. Wedge-type Concrete Inserts:
 - a. Box-type ferrous castings designed to accept bolts having special wedge-shaped heads.
- 3. Slotted-type Concrete Inserts:
 - a. Box-type welded construction with slot designed to receive square head bolt and with knockout cover.

E. Manufacturers:

1. Hilti, Inc.
2. Simpson Strong-Tie Co., Inc.
3. DeWalt, Inc.
4. Proprietary products as named in the Drawings.

2.3 HANDRAILS AND GUARDRAILS

A. Railing Shall meet requirements of OSHA and local codes.

B. Railing assembly and attachments to resist lateral force of 200 lb. at any point without damage or permanent set. Test according to ASTM E935.

C. Construction:

1. Include guardrails, handrails, midrails and toe plates in accordance with OSHA requirements.
 - a. Guard Height: 3 foot 6-inch high.
 - b. Handrail Height: Min. 2 foot 6-inch to Max 3 foot 2-inch.
2. Outside diameter:
 - a. 2-inch for components (based on 1-1/2-inch Schedule 40 pipe).
3. Top corners of handrail are to be bent to the smallest radius possible without causing grain separation or otherwise impairing the work.
4. Radius Sections -- Roll to radii shown on Drawings.
5. Vertical segments of handrail are to be set plumb and mount as shown on Drawings or as otherwise specified.
6. Spacing between vertical segments will be according to Drawings.

D. Welded Connections:

1. Cope intersections of rails and posts, weld joints of tailings or use welding connectors, at fabricator's option.
 - a. Other methods of welding may be used when acceptable to the ENGINEER.
2. Weld corners and seams continuously and in accordance with the recommendations of AWS.

3. Grind exposed welds smooth and flush, to match and blend with adjoining surfaces.
4. Discoloration of finished surfaces and sharp edges will not be acceptable.

E. Materials: As shown on the Drawings.

2.4 GRATINGS

A. Meet all applicable codes and Occupational Safety and Health Administration (OSHA) requirements.

B. Minimum Design Live (Pedestrian) Load: Fabricate stair assembly to support uniform live load of 250 lb./sq. ft. and moving concentrated load of 500 pounds with deflection of stringer or landing framing not to exceed 1/360 of span.

C. Layout:

1. Provide removable grating sections with end-banding bars for each panel.
2. Exposed connections shall fit accurately together to form tight hairline joints.
3. Install all gratings with bearing bars spanning the shortest dimension unless shown otherwise on the plans.
4. Provide welded positioning tabs in support angles at each grating section to prevent lateral movement of grating sections.
5. Layout units to allow grating removal without disturbing items penetrating grating.

D. Penetrations:

1. Provide for notched gratings and banding for penetrations as indicated.
2. Provide banding for openings in grating of same material and size as bearing bars unless otherwise indicated.
3. Wherever bar gratings are pierced by pipes, ducts, and structural members, cut openings neatly and accurately to size and weld a strap collar of same material and size as bearing bars to the cut ends of the bars.
4. Divide panels into sections only to the extent required for installation wherever bar grating platforms, runways, etc., are to be placed around previously installed pipes, ducts, and structural members.

2.5 ROUGH HARDWARE

- A. Furnish bent or otherwise custom fabricated bolts, plates, anchors, hangers, dowels and other miscellaneous steel and iron shapes as required for framing and supporting systems. Acceptable manufacturers are Simpson or approved equal.
- B. Manufacture or fabricate items of sizes, shapes and dimensions required. Furnish malleable iron washers for heads and nuts which bear on wood structural connections; elsewhere furnish galvanized steel washers.

2.6 MISCELLANEOUS FABRICATIONS, FRAMING AND SUPPORTS

- A. Provide miscellaneous steel framing and supports required to complete the Work.
- B. Fabricate miscellaneous units to the sizes, shapes and profiles shown in the Drawings or, if not shown, of the required dimensions to receive adjacent grating, plates doors, or other work to be retained by the framing.
- C. Except as otherwise shown, fabricate from structural steel shapes and plate and steel bars, all welded construction using mitered corners, welded brackets and splice plates and a minimum number of joints for field connection.
- D. Cut, drill, and tap units to receive hardware and similar items to be anchored to the work.
- E. Equip units with integrally welded anchors for casting into concrete, bolting to structural steel or building into masonry. Furnish inserts if units must be installed after concrete is placed.
- F. Galvanize all miscellaneous fabrications unless otherwise noted.

2.7 NON-SHRINK GROUT

- A. Where required for anchoring, patching, or sealing, grouting, and sealing compounds shall conform to the requirements of Section 03 60 00 Grouting.

2.8 MATERIALS

- A. Materials listed below shall be provided unless otherwise noted in the Drawings or other Sections of these specifications.
- B. Steel:
 - 1. Structural W Shapes: ASTM A992.
 - 2. Structural Shapes: ASTM A36.

3. Channels and Angles: ASTM A36.
4. Steel Plate: ASTM A36.
 - a. Steel Plate to be Bent or Cold Formed: ASTM A283, Grade C.
5. Hollow Structural Sections: ASTM A500, Grade B.
6. Structural Pipe: ASTM A53, Grade B, Schedule 40 unless shown otherwise in Drawings.
7. Bar: ASTM A36 .
 - a. Cold-Finished Steel Bar: ASTM A108, grade as selected by fabricator.
8. Sheet Steel: ASTM A653, Grade 33 Structural Quality.
9. Tubing: ASTM A513, Type 5, minimum 50 ksi yield strength.
10. Standard Bolts: ASTM A307; Grade A.
 - a. Washers: ASTM F844.
11. High Strength Bolts: ASTM F3125, Grade A325.
 - a. Washers: ASTM F436; Type 1.
12. Nuts: ASTM A563; heavy-hex type.
13. Welding Materials: AWS D1.1; type required for materials being welded.

C. Stainless Steel:

1. Bars and Shapes: ASTM A276; Type 316.
2. Tubing: ASTM A269; Type 316.
3. Pipe: ASTM A312, seamless; Type 316.
4. Plate, Sheet, and Strip: ASTM A666; Type 316.
5. Bolts, Nuts, and Washers: ASTM F593
6. Welding Materials: AWS D1.6; type required for materials being welded.

D. Aluminum:

1. Structural Aluminum Shapes and Plates: ASTM B308, Alloy 6061, Temper T66, Anodic Coating Class I, anodized after fabrication.
2. Aluminum-Alloy-Drawn Seamless Tubes: ASTM B210 Alloy 6063, Temper T6.

3. Aluminum-Alloy Bars: ASTM B211 Alloy 6063, Temper T6.
4. Bolts, Nuts, and Washers: Stainless steel or Steel, galvanized.
5. Welding Materials: AWS D1.1; type required for materials being welded.

E. Bolts, Nuts, and Washers for Equipment and Piping:

1. Select fasteners for the type, grade and class required for the installation of miscellaneous metal items.
2. Carbon Steel:
 - a. General: Zinc-coated, ASTM A153.
 - b. Structural Connections: ASTM A307, Grade 2 (60 ksi), hot dip galvanized.
 - c. Anchor Bolts: ASTM A307, Grade 2 (60 ksi), hot dip galvanized.
 - d. Pipe and Equipment Flange Bolts: ASTM A193, Grade B-7.
 - e. High Strength Bolts: ASTM F3125, Heavy Hex Head.
3. Stainless Steel: Type 316 stainless steel, Class 2; ASTM A193 for bolts; ASTM A194 for nuts.
 - a. Where stainless steel bolts are in contact with dissimilar metals, glass epoxy insulating sleeves and washers shall be used to electrically isolate the bolts.

2.9 FABRICATION

A. Workmanship:

1. Use materials of the size and thicknesses shown in the Drawings or, if not shown, of the required size and thickness to produce adequate strength and durability in the finished product for the intended use as approved by the ENGINEER.
2. Work to the dimensions shown in the Drawings or accepted on Shop Drawings, using proven details of fabrication and support.
3. Use the type of materials shown in the Drawings or specified for the various components of work.
4. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges.

5. Ease exposed edges to a radius of approximately 1/32-inch, unless otherwise shown in the Drawings.
 6. Form bent-metal corners to the smallest radius possible without causing grain separation or otherwise impairing the Work.
- B. Fit and shop-assemble items in largest practical sections for delivery to Site.
- C. Fabricate items with joints tightly fitted and secured.
- D. Continuously seal join members by means of continuous welds in accordance with the recommendations of AWS, unless otherwise noted or approved.
- E. Grind exposed joints flush and smooth with adjacent finish surface. Make exposed joints butt tight, flush, and hairline. Ease exposed edges to small, uniform radius.
- F. Exposed Mechanical Fastenings: Flush countersunk screws or bolts; unobtrusively located; consistent with design of component, except where specifically noted otherwise.
- G. Supply components required for anchorage of fabrications. Fabricate anchors and related components of same material and finish as fabrication, except where specifically noted otherwise.
- H. Loose Bearing and Leveling Plates:
1. Provide loose bearing and leveling plates for steel items bearing on masonry or concrete construction, made flat, free from warps or twists, and of required thickness and bearing area.
 2. Drill plates to receive anchor bolts and for grouting as required.
 3. Galvanize after fabrication.
- I. Miscellaneous Steel Trim:
1. Provide shapes and sizes for profiles shown in the Drawings.
 2. Except as otherwise indicated, fabricate units from structural steel shapes and plates and steel bars, with continuously welded joints and smooth exposed edges.
 3. Use concealed field splices wherever possible.
 4. Provide cutouts, fittings and anchorages as required for coordination of assembly and installation with other work.

J. Fabrication Tolerances:

1. Squareness: 1/8-inch maximum difference in diagonal measurements.
2. Maximum Offset between Faces: 1/16-inch.
3. Maximum Misalignment of Adjacent Members: 1/16-inch.
4. Maximum Bow: 1/8-inch in 48 inches.
5. Maximum Deviation from Plane: 1/16-inch in 48 inches.

2.10 FINISHES

A. Steel:

1. Clean surfaces of rust, scale, grease, and foreign matter prior to finishing.
2. Do not prime surfaces in direct contact with concrete or where field welding is required.
3. Prime-paint items with one coat, except where galvanizing is specified.
4. Coatings as specified per Section 09 90 00 Painting and Coating.
 - a. Primer paint selected must be compatible with the required finish coats of paint.
 - b. At locations in contact with potable water, use only primer approved for potable water use.
5. Galvanizing for Rolled, Pressed and Forged Steel Shapes, Plates, Bars and Strips: ASTM A123; hot dip galvanize after fabrication.
6. Galvanizing for Fasteners, Connectors, and Anchors:
 - a. Hot-Dip Galvanizing: ASTM A153.
 - b. Mechanical Galvanizing: ASTM B695; Class 50 minimum.
7. Chrome Plating: ASTM B177, nickel-chromium alloy, satin finish.
8. Sheet Steel: Galvanized.
9. Bolts: Hot dip galvanized.
10. Nuts: Hot dip galvanized.
11. Washers: Hot dip galvanized.
12. Touchup Primer for Galvanized Surfaces: ASTM A780 (A780M), A1. Repair Using Zinc-Based Alloys (Heat and Stick Method).

B. Stainless Steel:

1. Satin-Polished Finish: Number 4, satin directional polish parallel with long dimension of finished face.
2. Mirror-Polished Finish: Number 8, mirror polish with preliminary directional polish lines removed.

C. Aluminum:

1. Protection of All Aluminum:
 - a. Aluminum surfaces in contact with cementitious, masonry or dissimilar materials, apply the following coating system:
 - 1) One (1) coat of epoxy primer, 1 to 2 mils dry film (D.F.).
 - 2) Followed by two (2) coats of Bitumastic, 6 to 8 mils D.F.
 - 3) Followed by two (2) coats of tarset material, 6 to 8 mils D.F.

D. Shop Painting

1. Shop painting of metal fabrications shall be allowed only at the sole discretion of the ENGINEER.
2. Shop paint miscellaneous metal work in accordance with Section 09 90 00 Painting and Coating, with the following exceptions:
 - a. Those members or portions of members to be embedded in concrete or masonry.
 - b. Surfaces and edges to be field welded.
 - c. Galvanized surfaces.
3. Remove scale, rust, and other deleterious materials before the shop coat of paint is applied.
 - a. Clean off heavy rust and loose mill scale in accordance with SSPC SP-7, Brush-off Blast Cleaning.
 - b. Remove oil, grease and similar contaminates in accordance with SSPC SP-1, Solvent Cleaning.
4. Immediately following surface preparation, brush, or spray on metal primer paint, applied in accordance with the manufacturer's instructions or as specified below.

5. Apply one (1) shop coat of metal primer paint to fabricated metal items, except apply two (2) coats of paint to surfaces which will be inaccessible after assembly or erection. Change color of second coat to distinguish it from the first.

E. Touch-up Painting, Pre-painted Items:

1. Immediately after erection, clean field welds, bolted connections, and abraded areas of the shop paint, and paint all exposed areas with the same material as used for shop painting.
2. Apply touch-up coatings by brush or spray to provide a minimum dry film thickness of the original coating thickness.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that field conditions are acceptable and are ready to receive Work.

3.2 PREPARATION

- A. Clean and strip primed steel items to bare metal and aluminum where Site welding is required.
- B. Furnish setting drawings, diagrams, templates, instructions, and directions for the installation of anchorages, such as concrete inserts, anchor bolts and miscellaneous items having integral anchors. Supply steel items required to be cast into concrete or embedded in masonry with setting templates to appropriate sections. Coordinate delivery of such items to the project Site.

3.3 INSTALLATION

- A. Install items plumb and level, accurately fitted, and free from distortion or defects.
- B. Make provisions for erection stresses. Install temporary bracing to maintain alignment until permanent bracing and attachments are installed.
- C. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing miscellaneous metal items to in-place construction, including threaded fasteners for concrete and masonry inserts, toggle bolts, through-bolts, lag bolts, wood screws and other connectors as required.
- D. Fit exposed connections accurately together to form tight hairline joints.
- E. Grind joints smooth and touch-up shop paint coat.

- F. Do not weld, cut, or abrade the surfaces of exterior units which have been hot dip galvanized after fabrication and are intended for bolted or screwed field connections.
- G. Field-weld components indicated on Drawings and Shop Drawings.
- H. Perform field welding according to AWS D1.1 with regards to procedures of manual shielded metal-arc welding, the appearance and quality of welds made, and the methods used in correcting welding work.
- I. Obtain approval of ENGINEER prior to Site cutting or making adjustments not scheduled.

3.4 TOLERANCES

- A. Maximum Variation from Plumb: 1/4-inch per story or for every 12 feet in height, whichever is greater, non-cumulative.
- B. Maximum Variation from Level: 1/16-inch in 3 feet and 1/4-inch in 10 feet.
- C. Maximum Offset from Alignment: 1/4-inch.
- D. Maximum Out-of-Position: 1/4-inch.

3.5 FIELD QUALITY CONTROL

- A. Welding: Inspect welds according to AWS D1.1.
- B. Replace damaged or improperly functioning hardware.
- C. After erection, touch up welds, abrasions, and damaged finishes with prime paint to match shop finishes.
 - 1. For galvanizing repair, repair any damaged areas by heat and stick method as may be required.
- D. Touch up factory-applied finishes according to manufacturer-recommended procedures.

3.6 ADJUSTING

- A. Adjust operating hardware and lubricate as necessary for smooth operation.

END OF SECTION

SECTION 06 05 23 - WOOD, PLASTIC, AND COMPOSITE FASTENINGS

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes the requirements for fasteners and adhesives used in the construction of the wood, plastic, and composite elements of the project.
- B. Section includes:
 - 1. Rough carpentry hardware.
 - 2. Nails.
 - 3. Bolts and screws.
 - 4. Framing anchors.
 - 5. Joist, rafter, and beam hangers.
 - 6. Adhesives.

1.2 RELATED SECTIONS

- A. Section 06 10 00 Rough Carpentry.

1.3 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. Product Data: Submit manufacturer's data on all materials.
- C. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- D. Manufacturer's handling, delivery, storage, and installation requirements.

PART 2 PRODUCTS

2.1 ROUGH CARPENTRY HARDWARE

Rough carpentry hardware used in project work shall conform to the latest provisions of the Oregon State Structural Specialty Code, the International Building Code (IBC), and to any local codes and ordinances.

2.2 NAILS

- A. Steel Common Nails: For framing, appropriately sized for the materials being joined.
- B. Hot-Dipped Galvanized Nails: Wherever exposed.
- C. Stainless Steel Nails: At locations where stainless-steel hardware is specified. Do not mix dissimilar materials without approval of the ENGINEER.

- D. Treated Wood: Hot-dipped galvanized or stainless-steel nails are required at all locations where they are in contact with treated wood.
- E. The number and size of nails connecting wood members shall be per the Contract Documents but shall not be less than that set forth in Table 2304.10.1 of the IBC for any members.

2.3 BOLTS AND SCREWS

- A. Conforming to ASTM A307, Grade A, appropriately sized for the materials being joined.
- B. Use galvanized bolts and screws where exposed or in contact with treated wood or embedded into concrete.

2.4 FRAMING ANCHORS & JOIST, RAFTER AND BEAM HANGERS

- A. Use galvanized, minimum 18-gauge steel of the size and type required for the materials connected.
- B. Post hot-dip galvanize all connection hardware in contact with pressure treated wood, or use stainless steel connectors.
- C. Manufacturers:
 - 1. Simpson "Strong-Tie".
 - 2. Teco "MiTek".
 - 3. Approved equal.

2.5 ADHESIVES

Use gun grade adhesive suitable for bonding various metals and non-metallic materials such as wood, plastic, and glass without primer.

PART 3 EXECUTION

3.1 GENERAL

- A. Use only skilled workers and the highest standards of the craft.
- B. Lay out, cut, fit, and install all rough carpentry items.
- C. Anchor sufficiently to ensure rigidity and permanence as noted on the Drawings.

END OF SECTION

SECTION 06 10 00 - ROUGH CARPENTRY

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes the work necessary to furnish materials, labor, equipment, and services necessary to provide rough framing as shown on the Drawings and as specified herein.
- B. Section includes:
 - 1. Lumber.
 - 2. Plywood.
 - 3. Building paper.
 - 4. Plastic lumber.

1.2 RELATED SECTIONS

- A. Section 06 05 23 Wood, Plastic, and Composite Fastenings.

1.3 SUBMITTALS

- A. In accordance with Section 01 33 00 Submittal Procedures.
- B. Submit a complete list of products, product information, type, and grade for prior to beginning building construction.

1.4 QUALITY ASSURANCE

- A. All work specified herein shall conform to the latest provisions of the International Building Code (IBC), the Plastic Lumber National Evaluation Service, NER-508, and the local Codes and Ordinances of all Governmental agencies having jurisdiction over the Project.
- B. Where special inspection of wood structural elements is required in the Contract Documents, an independent testing agency or laboratory shall perform special inspection of the elements indicated in the Contract Documents. The OWNER or an agent of the OWNER will engage a testing laboratory acceptable to the ENGINEER to perform the required Special Inspections and/or Material Tests.
- C. Materials and installed work may require testing and retesting, as directed by the ENGINEER, at any time during the progress of the work.
 - 1. Allow free access to material stockpiles and facilities at all times.

2. All testing required by the contract documents shall be done at the OWNER'S expense.
3. Testing expenses for the retesting of rejected materials and installed work will be charged back to the CONTRACTOR.

1.5 DELIVERY, HANDLING AND STORAGE

- A. Immediately upon delivery to Site, place materials in an area protected from weather.
- B. Store materials a minimum of six (6) inches above ground on framework or blocking and cover with protective waterproof covering providing for adequate air circulation or ventilation.
- C. Do not store seasoned materials in wet or damp portions of building.
- D. Protect sheet materials from breaking corners and damaging surfaces while unloading.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Lumber grading rules and wood species shall be in conformance with the latest edition of U.S. Department of Commerce, National Institute of Standards and Technology, Product Standard DOC PS 20 and the National Forest Products Association.
- B. Wood members shall conform to the requirements above and provide design values equal to those published in the "Design Values for Wood Construction," a supplement to the 2015 edition of the National Design Specification for Wood Construction, published by the National Forests Products Association.
- C. Plywood grading rules shall be in conformance with the latest edition of U.S. Product Standards PS 1 and PS 2, and be Engineered Wood Association (APA) rated Exposure 1.

2.2 GRADE MARKS

- A. Each piece of lumber shall be stamped or branded with the grade as determined by an approved grading association indicating conformance with the latest edition of U.S. Product Standard DOC PS 20.
- B. Each panel of plywood shall be identified with the appropriate grade trademark of the American Plywood Association.
- C. Moisture content shall not exceed 19 percent, unless otherwise specified.

2.3 LUMBER

- A. Dimensions given are nominal. Surface four sides (S4S), unless specified otherwise.
- B. Unless otherwise noted, lumber shall be as follows:

Use	Minimum Grade
General framing, studs, plates, blocking, furring, braces and nailers	Douglas Fir-Larch No. 2
Structural light framing, two (2) inches to four (4) inches thick, two (2) inches to six (6) inches wide	Douglas Fir-Larch No. 2
Structural joists, rafters, and planks, two (2) inches to four (4) inches thick, five (5) inches and wider and headers	Douglas Fir-Larch No. 2
Beams, stringers, posts, timber	Douglas Fir-Larch No. 1
Fascia Board	Fiber cement board manufactured by James Hardie or approved equal
Sills and Plates	Douglas Fir-Larch No. 2, Treated in accordance with IBC 2303.1.9

2.4 PLYWOOD

- A. Roof Sheathing:
 - 1. Conform to APA-rated sheathing and shall be identified with the appropriate trademark.
 - 2. Minimum sheathing shall be Exposure 1, 1/2-inch or greater, grade CDX. Span rated 32/16 per APA.
- B. MDO -- APA rated Medium Density Overlay exterior glue.

2.5 BUILDING PAPER

- A. Asphalt-saturated felt conforming to ASTM D 226 or D 250, Type I, plain non-perforated.

PART 3 EXECUTION

3.1 GENERAL

- A. Use only skilled workers and the highest standards of the craft.

- B. Plan work in advance and perform in proper sequence to facilitate prompt and continuous progress of the work.
- C. Lay out, cut, fit, and install all rough carpentry items.
- D. Anchor sufficiently to ensure rigidity and permanence and as noted on Drawings.
- E. Provide for installation and support of other work.

3.2 CONDITIONS OF SURFACES

- A. Verify that surfaces to receive rough carpentry materials are prepared to exact grades and dimensions.

3.3 INSTALLATION

A. Stud Framing

1. Plates and Stud Members

- a. Unless shown otherwise in the Drawings, provide pressure treated double top plates, 1-1/2 inches thick by 7-1/4 inches wide (2 x 8) [5-1/2 inches wide (2 x 6)]. Provide double top plates for the tops of the wood framed interior partition wall, 1-1/2 inches thick by 5-1/2 inches wide (2 x 6). Splice top plates at corners and intersections with an appropriate framing anchor as specified in Section 06 05 23 Wood, Plastic, and Composite Fastenings. Stagger top plate laps by a minimum of 4 feet.
- b. Provide pressure treated sill plates, 1-1/2 inches thick by 5-1/2 inches wide (2 x 6) for the tops of all concrete stem walls or concrete slabs. Anchor sill plates as specified in Section 06 05 23 Wood, Plastic, and Composite Fastenings.
- c. Provide studs in continuous lengths without splice.
- d. End nail studs to bottom plate and end nail to lower top plate where required.
- e. Facenail upper top plate to lower top plate.
- f. Anchor plates to concrete or CMU walls as shown on Drawings.

2. Blocking

- a. Install continuous, staggered horizontal row where shown on Drawings or required by code.
- b. Locate blocking to facilitate installation of finishing materials, fixtures, specialty items, hardware, and trim.

B. Engineered Trusses – NOT USED

C. Roof Sheathing

1. Install plywood with face grain perpendicular to supports, using panel with continuous end joints over two or more spans staggered between panels and locate over supports.
2. Allow minimum space 1/16-inch (1.6 mm) between end joints and 1/8-inch at edge joints for expansion and contraction of panels.
3. Support edge joints by use of ply clips or lumber blocking, unless noted otherwise on Drawings.

D. Fastener Requirements:

1. Connections for wood members shall be in accordance with the Contract Drawings and Section 06 05 23 Wood, Plastic, and Composite Fastenings.
2. The number and size of nails connecting wood members shall not be less than that set forth in Table 2304.10.1 of the IBC.

END OF SECTION

SECTION 06 61 00 – FRP PULTRUDED GRATING

PART 1 GENERAL

1.1 SUMMARY

- A. The CONTRACTOR shall furnish, modify (where necessary), and install all fiberglass reinforced plastic (FRP) items, along with all support structures, appurtenances, accessories, and incidentals necessary to produce a complete, fully supported, operable and serviceable installation as shown on the Contract Drawings and as specified herein, and in accordance with the requirements of the Contract Documents.

1.2 RELATED SECTIONS

- A. Section 05 50 00 Miscellaneous Metals

1.3 SUBMITTALS

- A. In accordance with Section 01 33 00 Submittal Procedures.
- B. The CONTRACTOR shall furnish shop drawings of all fabricated gratings and accessories in accordance with the provisions of this Section. Shop drawings shall include information on the FRP grating support structure as well as details for intermediate support structure necessary for supporting FRP grates at cuts and penetrations.
- C. The CONTRACTOR shall furnish manufacturer's shop drawings clearly showing material sizes, types, styles, part or catalog numbers, complete details for the fabrication and erection of components including, but not limited to, location, lengths, type and sizes of fasteners, clip angles, member sizes, and connection details.
 - 1. The FRP grating sections shall be designed so as to be removeable. Individual FRP panels sections shall not weight more than 100-lbs.
- D. The CONTRACTOR shall submit the manufacturer's published literature including structural design data, structural properties data, grating load/deflection tables, corrosion resistance tables, certificates of compliance, test reports as applicable, concrete anchor systems and their allowable load tables, and design calculations for systems not sized or designed in the contract documents.
- E. The CONTRACTOR may be requested to submit sample pieces of each item specified herein for acceptance by the ENGINEER as to quality and color. Sample pieces shall be manufactured by the method to be used in the Work.

1.4 REFERENCES

- A. The publications listed below (latest revision applicable) form a part of this specification to the extent referenced herein. The publications are referred to within the text by the designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM) Test Methods:

1. ASTM D635 Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position
2. ASTM D 732 Shear Strength of Plastics by Punch Tool
3. ASTM E84 Surface Burning Characteristics of Building Materials

1.5 QUALITY ASSURANCE

- A. All items to be provided under this Section shall be furnished only by manufacturers having a minimum of ten (10) years' experience in the design and manufacture of similar products and systems. Additionally, if requested, a record of at least five (5) previous, separate, similar successful installations in the last five (5) years shall be provided.
- B. Manufacturer shall offer a 3-year limited warranty on all FRP products against defects in materials and workmanship.
- C. Manufacturer shall be certified to the ISO 9001: 2015 standard.
- D. Manufacturer shall provide proof of certification from at least two other quality assurance programs for its facilities or products (DNV, ABS, USCG, AARR).
- E. Manufacturer shall provide proof, via independent testing less than six months old, that materials proposed as a solution do not contain heavy metals in amounts greater than that allowed by current EPA requirements.

1.6 DELIVERY, HANDLING AND STORAGE

- A. Delivery of Materials: Manufactured materials shall be delivered in original, unbroken pallets, packages, containers, or bundles bearing the label of the manufacturer. Adhesives, resins and their catalysts and hardeners shall be crated or boxed separately and noted as such to facilitate their movement to a dry indoor storage facility.
- B. Storage of Products: All materials shall be carefully handled to prevent them from abrasion, cracking, chipping, twisting, other deformations, and other types of damage. Adhesives, resins, and their catalysts are to be stored in dry indoor storage facilities

between 70- and 85-degrees Fahrenheit (21 to 29 degrees Celsius) until they are required.

PART 2 PRODUCTS

2.1 MANUFACTURER

- A. Pultruded gratings shall be Safe-T-Span® or DURAGRID® (or ENGINEER approved equal) as manufactured by

Fibergrate Composite Structures Inc. (Safe-T-Span)

5151 Belt Line Road, Suite 1212

Dallas, Texas 75254-7028 USA

Phone: (800) 527 4043

(972) 250 1530 Fax

Website: www.fibergrate.com

E-mail: info@fibergrate.com

STRONGWELL Corporation (Duragrid)

400 Commonwealth Ave.

Bristol, Virginia 24201-3820 USA

Phone (276) 645-8000

Fax (276) 645-8132

Website: www.strongwell.com

E-mail: gsmith@strongwell.com

2.2 GENERAL

- A. All FRP items furnished under this Section shall be composed of fiberglass reinforcement and resin in qualities, quantities, properties, arrangements, and dimensions as necessary to meet the design requirements and dimensions as specified in the Contract Documents.
- B. Fiberglass reinforcement shall be continuous roving in sufficient quantities as needed by the application and/or physical properties required.
- C. Resin shall be Vinyl Ester or Isophthalic Polyester with chemical formulations as necessary to provide the corrosion resistance, strength and other physical properties as required.

- D. All finished surfaces of FRP items and fabrications shall be smooth, resin rich, free of voids and without dry spots, cracks, crazes, or unreinforced areas. All glass fibers shall be well covered with resin to protect against their exposure due to wear or weathering.
- E. All pultruded structural shapes shall be further protected from ultraviolet (UV) light with 1) integral UV inhibitors in the resin and 2) a synthetic surfacing veil to help produce a resin rich surface.
- F. All fire-retardant molded grating products shall have a tested flame spread rating of 25 or less per ASTM E84 Tunnel Test. Gratings shall not burn past the 1 inch (25 mm) reference mark and will be classified HB per ASTM D635.
- G. All mechanical grating clips shall be manufactured of Type 316SS (stainless steel).

2.3 MOLDED FRP GRATING

- A. Manufacture: Grating components shall be high strength and high stiffness pultruded elements having a maximum of 70% and a minimum of 60% glass content (by weight) of continuous roving and continuous strand mat fiberglass reinforcements. The finished surface of the product shall be provided with a surfacing veil to provide a resin rich surface which improves corrosion resistance and resistance to ultraviolet degradation. Bearing bars shall be interlocked and epoxied in place with a two-piece cross rod system to provide a mechanical and chemical lock. Cross rods should be below the walking surface of the grating. Gratings with cross rods that are flush with the walking surface are excluded.
- B. Non-slip surfacing: Grating shall be provided with a quartz grit bonded and baked to the top surface of the finished grating product.
- C. Grating bar intersections are to be filleted to a minimum radius of 1/16" to eliminate local stress concentrations and the possibility of resin cracking at these locations.
- D. Fire rating: Grating shall be fire retardant with a tested flame spread rating of 25 or less when tested in accordance with ASTM E84. Manufacturer may be required to provide certification of ASTM E84 test on grating panels from an independent testing laboratory. Test data shall be from full scale testing of actual production grating, of the same type and material supplied on the project. Test data performed only on the base resin shall not be acceptable.
- E. Resin system: The resin system used in the manufacture of the grating shall be VEFR or ISOFR. Manufacturer may be required to submit corrosion data from tests performed on actual grating products in standard chemical environments. Corrosion resistance data of the base resin from the manufacturer is not a true indicator of grating corrosion resistance and shall not be accepted.

- F. Manufacturer may be required to submit corrosion data from tests performed on actual grating products in standard chemical environments. Corrosion resistance data of the base resin from the manufacturer is not a true indicator of grating product corrosion resistance and shall not be accepted.
- G. Color: Gray, Yellow, or as allowed by OWNER
- H. Depth: 2" deep load bars with a tolerance of plus or minus 1/32".
- I. Mesh Configuration: 2" load bar spacing, 6" tie bar spacing on centers. Grating shall be SAFE-T-SPAN® T5020V or T5020I as manufactured by **Fibergate Composite Structures Incorporated**.
- J. Load/Deflection: Grating design loads shall be less than manufacturers published maximum recommended loads. Maximum recommended loads shall be determined by acoustic emission testing. Grating shall be designed for a uniform load of 125 psf or concentrated load of 300 lb. Live load deflection is not to exceed 0.25" or L/D = 360, whichever is less.
- K. The manufacturer shall certify that the stiffness of all panels manufactured are never more than 2.5% below the published load-deflection values.
- L. Substitutions: Other products of equal strength, stiffness, corrosion resistance and overall quality may be submitted with the proper supporting data to the ENGINEER for approval.

2.4 GRATING FABRICATION

- A. Measurements: Grating supplied shall meet the minimum dimensional requirements as shown or specified. The CONTRACTOR shall provide and/or verify measurements in field for work fabricated to fit field conditions as required by grating manufacturer to complete the work. Determine correct size and locations of required holes or cutouts from field dimensions before grating fabrication.
- B. Layout: Each grating section shall be readily removable, except where indicated on drawings. Manufacturer to provide openings and holes where located on the contract drawings. Grating supports shall be provided at openings in the grating by CONTRACTOR where necessary to meet load/deflection requirements specified herein. Grating openings which fit around protrusions (pipes, cables, machinery, etc.) shall be discontinuous at approximately the centerline of opening so each section of grating is readily removable.
- C. Sealing: All shop fabricated grating cuts shall be coated with vinyl ester resin to provide maximum corrosion resistance. All field fabricated grating cuts shall be coated similarly by the CONTRACTOR in accordance with the manufacturer's instructions.

- D. Hardware: Type 316 stainless steel hold down clips shall be provided and spaced at maximum of four feet apart with a minimum of four per piece of grating, or as recommended by the manufacturer.

PART 3 EXECUTION

3.1 INSPECTION

- A. Shop inspection is authorized as required by the OWNER and shall be at OWNER's expense. The fabricator shall give ample notice to CONTRACTOR prior to the beginning of any fabrication work so that inspection may be provided. The grating shall be as free, as commercially possible, from visual defects such as foreign inclusions, delamination, blisters, resin burns, air bubbles and pits. The surface shall have a smooth finish (except for grit top surfaces).

3.2 INSTALLATION

- A. CONTRACTOR shall install gratings in accordance with manufacturer's assembly drawings. Fasten grating panels securely in place with hold down fasteners as specified herein. Field cut and drill fiberglass reinforced plastic products with carbide or diamond tipped bits and blades. Ensure all cuts are adequately supported. Seal cut or drilled surfaces in accordance with manufacturer's instructions. Follow manufacturer's instructions when cutting or drilling fiberglass products or using resin products; provide adequate ventilation.

END OF SECTION

SECTION 07 92 00 - JOINT SEALANTS

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Nonsag gunnable joint sealants
 2. Self-adhering Flashing
 3. Primers
 4. Fasteners
 5. Joint backings and accessories

1.2 REFERENCES

- A. The following is a list of standards which may be referenced in this Section:
1. ASTM International (ASTM):
 - a. C661, Standard Test Method for Indentation Hardness of Elastomeric-Type Sealants by Means of a Durometer 2015.
 - b. C794, Standard Test Method for Adhesion-In-Peel of Elastomeric Joint Sealants 2018.
 - c. C834, Standard Specification for Latex Sealants 2017.
 - d. C920, Standard Specification for Elastomeric Joint Sealants 2018.
 - e. C1193, Standard Guide for Use of Joint Sealants 2016.

1.3 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. Product Data for Sealants: Submit manufacturer's technical data sheets for each product to be used, that includes the following:
1. Physical characteristics, including movement capability, VOC content, hardness, cure time, and color availability.
 2. List of backing materials approved for use with the specific product.

3. Substrates that product is known to satisfactorily adhere to and with which it is compatible.
 4. Substrates the product should not be used on.
- C. Product Data for Accessory Products: Submit manufacturer's technical data sheet for each product to be used, including physical characteristics, installation instructions, and recommended tools.
- D. Preconstruction Laboratory Test Reports: Submit at least four weeks prior to start of installation showing performance characteristics equaling or exceeding those specified.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Company specializing in performing the work of this Section and with at least three years of documented experience.
- B. Preconstruction Laboratory Testing: Arrange for sealant manufacturer(s) to test each combination of sealant, substrate, backing, and accessories.
1. Adhesion Testing: In accordance with ASTM C794.
 2. Compatibility Testing: In accordance with ASTM C1087.
 3. Allow sufficient time for testing to avoid delaying the work.
 4. Deliver to manufacturer sufficient samples for testing.
 5. Report manufacturer's recommended corrective measures, if any, including primers or techniques not indicated in product data submittals.
 6. Testing is not required if sealant manufacturer provides data showing previous testing, not older than 24 months, that shows satisfactory adhesion, lack of staining, and compatibility.

1.5 WARRANTY

- A. Correct defective work within a five-year period after Date of Substantial Completion.
- B. Warranty: Include coverage for installed sealants and accessories that fail to achieve watertight seal, exhibit loss of adhesion or cohesion, or do not cure.

PART 2 PRODUCTS

2.1 JOINT SEALANTS - GENERAL

- A. Basis of Design: Typar Butyl Flashing
 - 1. Manufacturer:
 - a. Berry Plastics, 70 Old Hickory Blvd, Old Hickory, TN 37138, 615-847-7000; www.TYPAR.com
 - b. Or approved equal.
- B. Materials:
 - 1. Self-Adhering/Straight Flashing
 - a. Face material composition: Polyethylene barrier
 - b. Face Color: Gray
 - c. Adhesive Composition: Butyl Rubber Adhesive
 - d. Thickness: 18.5 mil
 - e. Release Liner: Kraft Paper
 - f. Width: 4 inches
 - 2. Performance characterizations:
 - a. Low temp pliability: ASTM C-765 PASS
 - b. Nail Sealability: ASTM D-1970 PASS
 - c. Tensile Strength: ASTM D-5034-95 PASS
 - d. Peel Adhesion: ASTM D-3330-04 PASS

2.2 ACCESSORIES

- A. Backing Tape: Self-adhesive polyethylene tape with surface that sealant will not adhere to and recommended by tape and sealant manufacturers for specific application.
- B. Primers: Type recommended by sealant manufacturer to suit application; non-staining.
- C. Seam Tape: Type recommended by sealant manufacturer to suit application.
- D. Fastener: Self-sealing fastener suitable for application.
- E. Sealant: Must comply with ASTM C920 elastomeric polymer sealant.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that joints are ready to receive work
- B. Verify that backing materials are compatible with sealants.

3.2 PREPARATION

- A. Remove loose materials and foreign matter that could impair adhesion of sealant.
- B. Clean joints, and prime as necessary, in accordance with manufacturer's instruction.
- C. Perform preparation in accordance with manufacturer's instructions and ASTM C1193.
- D. Mask elements and surfaces adjacent to joints from damage and disfigurement due to sealant work; be aware that sealant drips and smears may not be completely removable.

3.3 INSTALLATION

- A. Perform work in accordance with sealant manufacturer's requirements for preparation of surfaces and material installation instructions.
- B. Perform installation in accordance with ASTM C1193.
- C. Install bond breaker backing tape where backer rod cannot be used.
- D. Install sealant free of air pockets, foreign embedded matter, ridges, and sags, and without getting sealant on adjacent surfaces.
- E. Do not install sealant when ambient temperature is outside manufacturer's recommended temperature range or will be outside that range during the entire curing period, unless manufacturer's approval is obtained, and instructions are followed.

3.4 PROTECTION

- A. Protect installed flashing from damage during construction.

END OF SECTION

SECTION 08 91 19 - FIXED LOUVERS

PART 1 GENERAL

1.1 DESCRIPTION

A. SCOPE:

1. This Section includes intake and exhaust stationary air louvers and accessories.

B. Section Includes:

1. Louvers
2. Screens

C. Related Sections

1. Section 05 50 00 Metal Fabrications
2. Section 09 90 00 Painting and Coatings

1.2 SUBMITTALS

- A. Manufacturer's catalog and/or other data confirming conformance to specified design, material, and equipment requirements.
- B. Certified results of pressure drop test data and water penetration data. The equipment list should identify each louver with an equipment number and indicate the room or structure in which it is located.
- C. Louvers shall bear the AMCA certified ratings seal for both air performance and water penetration.

1.3 REFERENCE STANDARDS

- A. Aluminum Association (AA):
 1. AA 45 - Designation System for Aluminum Finishes.
- B. Air Movement and Control Association (AMCA) International:
 1. AMCA Standard 500 - Test Methods for Louvers, Dampers, and Shutters.
- C. ASTM International (ASTM):
 1. ASTM B221 - Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

PART 2 PRODUCTS

2.1 MANUFACTURERS

Manufacturers include Airlite, Construction Specialties, Greenheck, and Ruskin, or equal.

2.2 MATERIALS

- A. Frame: ASTM B221, 6063-T52 extruded aluminum alloy
- B. Fasteners: Aluminum
- C. Bird Screen

2.3 EQUIPMENT

A. BLADES:

1. Material: ASTM B221, 6063-T52 extruded aluminum alloy
2. Blades shall be of the combination of fixed and adjustable, drainable type with interlocking blade braces to provide an uninterrupted horizontal line.
3. Blades for all louvers shall be minimum 0.081-inch thick.
4. Slideable interlocked mullions shall have provisions for expansion and contraction.

B. FRAME:

1. Material: ASTM B221, 6063-T52 extruded aluminum alloy
2. The frame shall be minimum 0.081-inch thick by 4 inches deep.
3. The louver frame shall be assembled by welding.
4. The head, sill, and jamb shall be one-piece structural members and shall have an integral calking slot and retaining bead.

C. SCREEN:

1. Material: Aluminum wire mesh
2. The louver shall be furnished with a removable bird screen constructed of 1/2-inch mesh, 16-gauge wire and secured within a 10-gauge extruded aluminum frame.
3. The screen shall be mounted on the interior louver face but independent of the louver.

D. Fasteners: Aluminum.

- E. Finish:
 - 1. Unless otherwise specified, all louvers shall receive an AAMA 2605, 70 percent fluoropolymer paint finish after assembly.
 - 2. Minimum coating thickness shall be 0.7-mil.
 - 3. Color as specified by OWNER from standard palette.

2.4 FABRICATION

- A. General: Fabricate louvers to comply with requirements indicated for design, dimensions, materials, joinery, and performance.
- B. Assemble louvers in shop to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.
- C. Maintain equal louver blade spacing, including separation between blades and frames at head and sill, to produce uniform appearance.
- D. Maintain equal louver blade spacing to produce uniform appearance.
- E. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances of louvers, adjoining construction and perimeter sealant joints.
- F. Include supports, anchorages and accessories required for complete assembly.
- G. Provide vertical mullions of type and at spacing's indicated but not more than recommended by manufacturer, or 72 inches on center, whichever is less. At horizontal joints between louver units, provide horizontal mullions except where continuous vertical assemblies are indicated.
- H. Provide sill extensions and loose sills made of same material as louvers where indicated or required for drainage to exterior and to prevent water penetrating to interior.
- I. Join frame members to one another and to fixed louver blades as follows, unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary:
 - 1. With fillet welds, concealed from view.
 - 2. With fillet welds, concealed from view; or mechanical fasteners; or a combination of these methods; as standard with louver manufacturer.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Locate and place louver units plumb, level, and at indicated alignment with adjacent work.
- B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
- C. Form closely fitted joints with exposed connections accurately located and secured.
- D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.
- E. Repair finishes damaged by cutting, welding, soldering, and grinding operations required for fitting and jointing. Restore finishes so there is no evidence of corrective work. Return items that cannot be refinished in the field to the shop, make required alterations and refinish entire unit, or provide new units.
- F. Protect nonferrous metal surfaces from corrosion or galvanic action by applying a heavy coating of bituminous paint on surfaces that are in contact with concrete, masonry or dissimilar metals. Ensure proper dielectric separation between dissimilar metals.
- G. Install concealed gaskets, flashings, joint fillers and insulation, as louver installation progresses, where required to make louver joints weathertight. Comply with Specification 07 92 00 Joint Sealants for sealants applied during installation of louver.
- H. Install retrofitted access panel in louver ducting as shown in plans to allow access to interior of louver for maintenance.

3.2 FINISHING

- A. Adjusting and Protection
 - 1. Protect louvers from damage of any kind during construction period including use of temporary protective coverings where needed and approved by louver manufacturer. Remove protective covering at time of Substantial Completion.
 - 2. Restore louvers damaged during installation and construction period, so that no evidence remains of correction work. If results of restoration are unsuccessful, as judged by the OWNER, remove damaged units and replace with new units.

- a. Clean and touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

B. Cleaning

1. Periodically clean exposed surfaces of louvers that are not protected by temporary covering to remove fingerprints and soil during construction period. Do not let soil accumulate until final cleaning.
2. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Rinse surfaces thoroughly and dry.
3. Remove debris from louver screening by opening retrofitted access panel and applying pressurized air upwards through ducting.

END OF SECTION

SECTION 09 90 00 - PAINTING AND COATING

PART 1 GENERAL

1.1 GENERAL

- A. This specification is applicable to coated pipe, steel, concrete and other surfaces listed in the coating schedule at the end of this Section.
- B. Work under this Section shall include the protective coating of all specified surfaces including all surface preparation, pretreatment, coating application, touch-up of factory coated surfaces, protection of surfaces not to be coated, cleanup, and appurtenant work, all in accordance with the requirements of the Contract Documents.
- C. The Coating System Schedules summarize the surfaces to be coated, the required surface preparation and the coating systems to be applied. Coating notes on the drawings are used to show exceptions to the schedules, to show or extend the limits of coating systems, or to clarify or show details for application of the coating systems.
- D. Related Work Specified in Other Sections -- Shop coatings and/or factory finishes on fabricated or manufactured equipment may be specified in other divisions. Some items with factory finishes, or corrosion resistant finishes may be scheduled or directed to be painted by the ENGINEER to unify a wall finish or color scheme, at the ENGINEER's discretion.
- E. Exclusions -- Do not coat the following surfaces unless specified or directed elsewhere: Stainless steel, aluminum, copper, brass, bronze and other corrosion-resistant material (except for valve bodies and piping); Electrical switch-gear and motor control centers having factory finish; Fencing; Multiple coated factory finished baked enamel or porcelain products; Concealed areas such as ducts, piping, conduits and items specified elsewhere for special linings and coatings.
- F. Damaged Factory Finish -- If directed by the ENGINEER, refinish the entire exposed surfaces of equipment chipped, scratched or otherwise damaged in shipment or installation.
- G. All coating coming in contact with potable water shall be NSF approved.

1.2 REFERENCE SPECIFICATIONS, CODES AND STANDARDS

- A. Comply with the provisions of the following codes, specifications and standards, except as otherwise shown or specified.
1. "Architectural Specification Manual" by the Painting and Decorating Contractors of America (PDCA), 333 Taylor Avenue North, Seattle, Washington 98109.
 2. "Systems and Specifications" - Volume 2 of Steel Structures Painting Council (SSPC).
 3. National Sanitation Foundation (NSF) Standard No. 61.
- B. References herein to "NACE" shall mean the published standards of the National Association of Corrosion Engineers, P.O. Box 986, Katy, TX 77450.
- C. Pipe Coating Commercial Standards
- | | |
|----------------|---|
| ANSI/AWWA C105 | Polyethylene Encasement for Ductile Iron Piping for Water and Other Liquids. |
| ANSI/AWWA C203 | Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied. |
| ANSI/AWWA C205 | Cement-Mortar Protective Lining and Coating for Steel Water Pipe - 4-inch and Larger - Shop Applied |
| ANSI/AWWA C209 | Cold Applied Tape Coatings for the Exterior of Special Sections, Connections, and Fittings for Steel Pipelines. |
| ANSI/AWWA C210 | Liquid Epoxy Coating for Exterior and Interior of Steel Pipe. |
| ANSI/AWWA C213 | Fusion Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines. |
| ANSI/AWWA C214 | Tape Coating systems for the Exterior of Steel Water Pipelines. |
- D. Federal Specifications
- | | |
|------------------|--|
| DOD-P-23236A(SH) | Military Specification, Paint Coating Systems, Steel Ship Tank, Fuel and Salt Water Ballast. |
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1.3 CONTRACTOR SUBMITTALS

- A. Coating Materials List -- The CONTRACTOR shall provide a coating materials list which indicates the manufacturer and the coating number, keyed to the coating systems herein. The amount of copies to submit shall be as specified within Division 01- General Requirements.

- B. Coating Manufacturer's and Applicator Information -- For each coating system to be used the CONTRACTOR shall submit, the following listed data.
1. Manufacturer's data sheet for each product used, including statements on the suitability of the material for the intended use.
 2. Manufacturer's instructions and recommendations on surface preparation and application.
 3. Colors available for each product and each coat.
 4. Compatibility of shop and field applied coatings (where applicable).
 5. Material safety data sheet (MSDS) for each product used.
 6. The manufacturer's recommended products and procedures for field coating repairs and field preparation of field cut pipe ends.
 7. The name of the proposed coating applicator shop along with certification that the applicator shop is qualified and equipped to apply the coatings systems as specified.
 8. Certificate -- Submit manufacturer's certificate of compliance with the specifications and standards signed by a representative in the manufacturer's employ.
 9. Samples -- Provide painted surface areas at the job for approval of main color selections, or submit sample on 12-inch sample of substrate using required finish system at ENGINEER's discretion.

1.4 QUALITY ASSURANCE

- A. Painter Qualifications -- The Painting/Coating CONTRACTOR must be capable of performing the various items of work as specified. The Painting/Coating CONTRACTOR shall furnish a statement covering experience on similar work, a list of machinery, plant and other equipment available for the proposed work, and a financial statement, including a complete statement of the Painter/Coating CONTRACTOR's financial ability and experience in performing similar painting and coating work. The Painting/Coating CONTRACTOR shall have a minimum of five (5) years practical experience and a successful history in the application of the specified products to concrete/steel surfaces. Upon request, the Painting/Coating CONTRACTOR shall substantiate this requirement by furnishing a list of references, which shall include jobs of similar nature.
- B. The CONTRACTOR shall give the ENGINEER a minimum of three (3) days advance notice of the start of any field surface preparation work of coating application work, and a

minimum of seven (7) days advance notice of the start of any shop surface preparation work.

- C. All such work shall be performed only in the presence of the ENGINEER, unless the ENGINEER has granted prior approval to perform such work in its absence.
- D. Inspection by the ENGINEER, or the waiver of inspection of any particular portion of the work, shall not relieve the CONTRACTOR of its responsibility to perform the work in accordance with these Specifications.
- E. Surface Preparation -- Evaluation of blast cleaned surface preparation work will be based upon comparison of the blasted surfaces with the standard samples available from the NACE, using NACE standard TM-01-70.
- F. Scaffolding shall be erected and moved to locations where requested by the ENGINEER to facilitate inspection. Additional illumination shall be provided by the CONTRACTOR to cover all areas to be inspected.
- G. Paint Products -- No request for substitution shall be approved which decreases the film thickness designated or the number of coats to be applied, or which offers a change from the generic type of coating specified. Painting shall be done at such times as the CONTRACTOR and ENGINEER may agree upon in order that dust-free and neat work be obtained. All painting shall be in strict accordance with the manufacturer's instructions and shall be performed in a manner satisfactory to the ENGINEER.
- H. Manufacturer's Representative -- Require coating manufacturer's representative to be at job site when the first day's coating application is in progress and periodically during progress of the work.
- I. Labels -- Deliver to the job site in the original sealed containers with manufacturer's name, product name, type of product, manufacturer's specification or catalog number or federal specification number, and instructions for reducing where applicable.
- J. Colors -- Colors will be selected from manufacturer's standard colors as reviewed by ENGINEER and approved by the OWNER. Colors for special coatings that are limited in their availability and color selection will be chosen on the basis of manufacturer's standard colors, provided that the manufacturer's product line represents a color range comparable to similar products of other manufacturers.
- K. Flame Spread -- Provide paint materials which will result in a Class II finish for all coated surfaces in exit corridors, and a Class III finish for all other interior rooms or areas.
- L. Film Thickness Testing -- On ferrous metals, the dry film coating thickness shall be measured in accordance with the SSPC "Paint Application Specification No. 2" using a magnetic-type dry film thickness gage such as Mikrotest model FM, Elcometer model 111/1EZ, or approved equal. Each coat shall be tested for the correct thickness. No

measurements shall be made until at least eight (8) hours after application of the coating. On non-ferrous metals and other substrates, the coating thicknesses shall be measured at the time of application using wet film gage readings and destructive film thickness tests.

1.5 DELIVERY, HANDLING AND STORAGE

- A. Deliver in labeled containers as specified above and store in a locked room accessible for inspection. Comply with fire and health regulations.
- B. Provide adequate heat and forced mechanical ventilation for health, safety and drying requirements. Use explosion proof equipment. Provide face masks.
- C. Protect adjacent surfaces with suitable masking and drop cloths as required. Remove cloths or waste from the project daily.
- D. Apply to surfaces under recommended environmental conditions and within the limitations established by the material manufacturer. Do not apply coating in snow, rain, fog or mist; or when the relative humidity exceeds 85 percent; or to damp or wet surfaces, unless otherwise permitted by the coating manufacturer's printed instructions. Coating application may be continued during inclement weather only if the areas and surfaces to be painted are enclosed and heated within the temperature limits specified by the paint manufacturer during application and drying periods.

1.6 PROTECTION

- A. Follow all safety recommendations of manufacturer regarding ventilation and danger from explosion or breathing paint fumes or skin exposure, and all applicable O.S.H.A. and other regulations.
- B. Protect surface adjacent to work being coated from overspray, drips or other damage.

PART 2 PRODUCTS

2.1 GENERAL

- A. Definitions -- The terms "paint," "coatings" or "finishes" as used herein, shall include surface treatments, emulsions, enamels, paints, epoxy resins, tape and all other protective coatings, excepting galvanizing or anodizing, whether used as a pretreatment, primer, intermediate coat, or finish coat. The term "DFT" means minimum dry film thickness.
- B. General -- Coating materials shall be sealed in containers that plainly show the designated name, formula or specification number, batch number, color, date of

manufacture, manufacturer's directions, and name of manufacturer, all of which shall be plainly legible at the time of use.

- C. The CONTRACTOR shall use coating materials suitable for the intended use and recommended by their manufacturer for the intended service.
- D. Compatibility -- In any coating system only compatible materials from a single manufacturer shall be used in the work. Particular attention shall be directed to compatibility of primers and finish coats. If necessary, subject to the approval of the ENGINEER, a barrier coat shall be applied between existing prime coat and subsequent field coats to ensure compatibility.
- E. Colors -- All colors and shades of colors of all coatings shall be as selected or specified by the ENGINEER. Each coat shall be of a slightly different shade, to facilitate inspection of surface coverage of each coat. Finish colors shall be as selected from the manufacturer's standard color samples by the ENGINEER. Color pigments shall be lead free.
- F. Protective Coating Materials -- Products shall be standard products produced by recognized manufacturers who are regularly engaged in production of such materials for essentially identical service conditions. Where requested, the CONTRACTOR shall provide the ENGINEER with the names of not less than 10 successful applications of the proposed manufacturer's products demonstrating compliance with this specification requirement.
- G. Substitute or "Or-Equal" Submittals -- Unless otherwise specified, materials are from the catalogs of the companies listed herein. Materials by other manufacturers are acceptable provided that they are established as being compatible with and of equal quality to the coatings of the companies listed. The CONTRACTOR shall provide satisfactory documentation from the firm manufacturing the proposed substitute or "or equal" material that said material meets the specified requirements and is equivalent or better than the listed materials.
- H. The cost of all testing and analyzing of the proposed substitute materials that may be required by the ENGINEER shall be paid by the CONTRACTOR. If the proposed substitution requires changes in the contract work, the CONTRACTOR shall bear all such costs involved and the costs of allied trades affected by the substitution.

2.2 INDUSTRIAL COATING SYSTEMS

A. General

Provide and apply the industrial coatings systems which follow as listed in the coating schedule, as required by these specifications and as directed by the ENGINEER. Coat all existing and new exposed interior or exterior surfaces and submerged and

intermittently submerged surfaces as indicated, except as specifically excluded in Part 1 of this Section or on the drawings or finish schedules. Coating System Numbers listed below shall be used as the Coating System code letter, and shall be used on any coating submittals or correspondence.

B. Industrial coating systems shall be as follows

1. Coating System 100

- a. Location -- Exposed, unprimed, non-galvanized, nonsubmerged metal surfaces, both interior and exterior including piping and structural steel.
- b. Surface Preparation -- As specified herein.
- c. Coating System -- Apply prime coat and topcoat, 4.0-6.0 mils each coat of Tnemec Series 66-2 Hi-Build Epoxoline, or approved equal. Color as selected by OWNER.

2. Coating System 101

- a. Location -- Exposed metal surfaces, shop primed, both interior and exterior including piping, railings, ladders, steel doors, and any other metal items not otherwise specified.
- b. Surface Preparation -- As specified herein.
- c. Coating System -- Apply shop prime coat 3.0 mils DFT Tnemec Series 90-97 Tnemec-Zinc, one coat 4.0 - 6.0 mils DFT Tnemec Series 66 Hi-Build Epoxoline, and 3.0 - 4.0 mils DFT of Tnemec Series 73 Endura Shield, or approved equal. Color as selected by OWNER.

3. Coating System 102

- a. Location -- Unprimed or non-galvanized, continuously or intermittently submerged metal items, both interior and exterior including piping, structural steel and all other metal items not otherwise specified.
- b. Surface Preparation -- As specified herein.
- c. Coating System -- Prime, intermediate and topcoat, 4.0-6.0 mils each coat of Tnemec Series 20 Pota-Pox, or approved equal. Color as selected by OWNER.

4. Coating System 103

- a. Location -- Vertical concrete walls, exterior, below finish grade, not exposed to view.

- b. Surface Preparation -- As specified herein.
 - c. Paint System -- Apply two coats 2.0-3.0 mils each, Kop-Coat Bitumastic Super Service Black, or approved equal.
5. Coating System 104
- a. Location - Nonsubmerged, exposed to view, PVC piping.
 - b. Surface Preparation -- As specified herein.
 - c. Coating System -- Apply one coat, 4.0-6.0 mils Tnemec Series 66-2 Hi-Build Epoxoline, or approved equal. Color as selected by OWNER.
6. Coating System 105
- a. Location – Nonsubmerged, exposed to view, HDPE and polyurethane coated surfaces.
 - b. Surface Preparation – As specified herein.
 - c. Coating System – Apply two coats, 3.0 - 4.0 mils DFT of Tnemec Series 73 Endura Shield, or approved equal. Color as selected by OWNER.

2.3 SPECIAL PIPE AND SEVERE SERVICE COATING SYSTEMS

A. General

The following coatings are for buried pipe and surfaces used in severe service conditions. The manufacturers' products listed in this paragraph are materials which satisfy the material descriptions of this paragraph and have a documented successful record for long term submerged or severe service conditions. Proposed substitute products will be considered as indicated within the paragraph entitled " 'Or-Equal' Clause" in Division 01- General Requirements.

B. Special pipe and severe service coating systems shall be as follows:

- 1. Coating System 200 -- Cement Mortar Coating
 - a. Location -- Exterior surfaces of buried steel pipe and fittings, non-galvanized.
 - b. Surface Preparation - As specified herein.
 - c. Coating System -- A 1-1/2-inch minimum thickness mortar coating reinforced with 3/4-inch galvanized welded wire fabric shall be provided. The cement mortar shall contain no less than one part Type V cement to three (3) parts sand. The cement mortar shall be cured by a curing compound meeting the

requirements of "Liquid Membrane-Forming Compounds for Curing Concrete" ASTM C 309-81, Type II, white pigmented, or by enclosure in an 8-mil thick polyethylene sheet with all joints and edges lapped by at least six (6) inches. At the ENGINEER's discretion, the hot applied coal tar epoxy coating may be used as the curing membrane for the mortar coating.

2. Coating System 201 -- Hot Applied Coal Tar Epoxy Coating

- a. Location -- Exterior surface of concrete pipe and cement-mortar coated pipe and fittings.
- b. Surface Preparation -- As specified herein.
- c. Coating System -- The hot applied coal tar epoxy shall be a solvent free 100 percent solids coal tar epoxy chemically compatible with hydrating cement and suitable for application on moist surfaces of freshly placed cement mortar or concrete and properly prepared cured surfaces. The coal tar epoxy coating material shall be Amercoat 1972B or approved equal. The finish coal tar epoxy coating shall have a minimum DFT of 26 mils.

3. Coating System 202 -- Coal-Tar Epoxy Coating System

- a. Location -- Exterior surface of buried steel pipe, fittings and other ferrous surfaces.
- b. Surface Preparation -- As specified herein.
- c. Coating System -- High build, 2-component amine or polyamide cured coal-tar epoxy shall have a solids content of at least 68 percent by volume, suitable as a long term coating of buried surfaces, and conforming to AWWA C210. Prime coats are for use as a shop primer only. Prime coat shall be omitted when both surface preparation and coating are to be performed in the field. The coal-tar epoxy coating system shall include:
 - 1) Prime coat (DFT = 1.5 mils), Amercoat 83HS, Tnemec P66, or equal.
 - 2) Finish coats (2 or more, DFT = 18 mils), Amercoat 78 HB, Tnemec 46 H-413, or equal.
 - 3) Total system DFT = 19.5 mils.

4. Coating System 203 -- Fusion Bonded Epoxy

- a. Location -- Ferrous surfaces of sleeve couplings, steel pipe and fittings.
- b. Surface Preparation -- As specified herein.

- c. Coating System -- The coating material shall be a 100 percent powder epoxy applied in accordance with the ANSI/AWWA C213 "AWWA Standard for Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines". The coating shall be applied using the fluidized bed process.
 - 1) Liquid Epoxy -- For field repairs, the use of a liquid epoxy will be permitted, applied in not less than 3 coats to provide a DFT 16 mils. The liquid epoxy shall be a 100 percent solids epoxy recommended by the powder epoxy manufacturer.
 - 2) Coating (DFT = 16 mils), Scotchkote 203, or equal.
 - 3) Total system DFT = 16 mils.
- 5. Coating System 204 -- Hot, Coal-Tar Enamel
 - a. Location -- Exterior surfaces of buried steel pipe and fittings, non-galvanized.
 - b. Surface Preparation - As specified herein
 - c. Coating System -- Coal-Tar Enamel materials and procedures shall be in accordance with ANSI/AWWA C203. This system shall consist of a primer layer, coal-tar enamel layer, coal-tar saturated nonasbestos felt outerwrap and a finish coat. Total system DFT = 188 mils.
- 6. Coating System 205 -- Hot Applied Tape
 - a. Location -- Exterior surfaces of buried steel pipe and fittings, non-galvanized.
 - b. Surface Preparation -- As specified herein.
 - c. Coating System -- Tape coating materials and procedures shall be in accordance with ANSI/AWWA C203. This system shall consist of a cold-applied liquid primer and heated coal-tar base tape. Total system DFT = 50 mils.
- 7. Coating System 206 -- Cold Applied Tape
 - a. Location -- Exterior surfaces of buried steel pipe and fittings, non-galvanized.
 - b. Surface Preparation -- As specified herein.
 - c. Coating System -- Tape coating materials and procedures shall be in accordance with ANSI/AWWA C209. Prefabricated tape shall be Type II. The system shall consist of a primer layer, inner layer tape of 35 mils, and an outer layer tape of 35 mils. Total system DFT = 70 mils.
- 8. Coating System 207 -- PVC Tape

- a. Location -- Small galvanized steel pipe and fittings.
 - b. Surface Preparation -- As specified herein.
 - c. Coating System -- Prior to wrapping pipe with PVC tape, the pipe and fittings shall be primed using a primer recommended by the PVC tape manufacturer. After being primed, the pipe shall be wrapped with a 20-mil adhesive PVC tape, half lapped for a total thickness of 40 mils.
9. Coating System 208 -- Mastic
- a. Location -- Pipe and fitting joints, and general buried surface coating repair and touch up.
 - b. Surface Preparation - As specified herein.
 - c. Coating System -- Mastic shall be a one-part solvent drying heavy bodied thixotropic synthetic elastomeric coating with chemically inert resins and fillers and an average viscosity of 650,000 CPS at 77 degrees Fahrenheit, thereby requiring generous applications by hand or trowel. Total coat thickness shall be 30 mils, minimum. Mastic shall be Protecto Wrap 160 H or approved equal and be fully compatible with pipeline coating systems.
10. Coating System 209 -- Polyethylene Encasement
- a. Location -- Ductile iron, steel and concrete cylinder pipe and fittings.
 - b. Surface Preparation -- None required.
 - c. Coating System -- Except as otherwise specified, application of polyethylene encasement shall be in accordance with ANSI/AWWA C105 using Method C.
11. Coating System 210
- a. Location – Wet well interior concrete surfaces where shown.
 - b. Surface Preparation – Repair and surface prepare substrate per manufacturer’s recommendations. This includes a hydroblasting at 3,000 psi pressure with a 5% TSP solution to remove all loose concrete and debris from the concrete surface. Stop all infiltration and repair cracks per 03 01 30.71.11 Concrete Rehabilitation. CONTRACTOR and ENGINEER shall inspect the surface together prior to applying the coating system.
 - c. Coating System – Solvent-free 100% solids, ultra-high build two-component epoxy coating system, thixotropic in nature and filled with select fillers to minimize permeability and provide sag resistance with high physical strengths

and broad range of chemical resistance. Coating shall be meet these requirements:

Product type	Amine cured epoxy
Color	White
Solids Content (vol %)	100
Mix Ratio	3:1
Compressive Strength, psi	18,000
Tensile Strength, psi	7,600
Tensile Elongation, %	1.50
Flexural Modulus, psi	600,000
Hardness, Type D	88
Bond Strength - Concrete	>Tensile Strength of Concrete
Chemical Resistance:	
Severe Municipal Sewer:	All types of service
Successful Pass:	Sanitation District of L.A. County Coating Evaluation Study or SSPWC 210.2.3.3

- d. Epoxy coating system shall be applied by a certified applicator of the epoxy coating manufacturer and according to manufacturer specifications.
- e. Coating shall be Raven 405, or approved equal. The coating shall be applied with minimum thickness of 120 mils.
- f. After application of the epoxy coating to the interior surfaces of wet well, pull-off adhesion strength testing per ASTM D7234 shall be conducted at three locations to be determined by the ENGINEER. Test results must meet or exceed 175 psi bonding strength to be considered passing. If there are failed test results, it will be the responsibility of the CONTRACTOR to conduct additional pull-off adhesion strength testing to determine the limits of the failed coating area. Once the limits of failed epoxy coating are determined and reviewed with the ENGINEER, it will be the responsibility of the CONTRACTOR to remove the failed epoxy coating to the limits of the coating not meeting the adhesion requirements and to where satisfactory coating is encountered, repair any concrete damage, re-apply epoxy coating following coating manufacturers recoat requirements, and retest epoxy coating per ASTM D7234. All costs associated with additional testing, epoxy coating removal, concrete repair, epoxy coating re-application, and retesting of re-applied epoxy coating shall be borne by the CONTRACTOR.

12. Coating System 211

- a. Location – Force main discharge manholes interior concrete surfaces.

- b. Surface Preparation – Per manufacturer’s requirements, pressure wash concrete interior and apply non-shrink grout to all voids prior to coating application. Perform the manufacturers 7-point checklist evaluation and fill any cracks with a chemical or hydraulic sealant designed for sealing and stopping ground water. Surface shall be clean and free of all foreign materials.
- c. Coating System – Solvent-free 100% solids, self-priming polyurethane coating system, thixotropic in nature and filled with select fillers to minimize permeability and provide sag resistance with high physical strengths and broad range of chemical resistance. Coating shall be meet these requirements:

Compressive Strength, psi	18,000
Tensile Strength, psi	7,450
Tensile Elongation, %	<4%
Flexural Modulus, psi	735,000
Adhesion	Excellent
Superior Corrosion Resistance	

- d. Polyurethane liner coating system shall be applied by a certified applicator of the manufacturer and according to manufacturer specifications.
- e. Coating system shall be Sprayroq system using a spray on self-priming polyurethane mixture.

2.4 ARCHITECTURAL COATING SYSTEMS

A. General

"Paint" as used herein means all coating systems materials, including primers, emulsions, enamels, stains, sealers and fillers, and other applied materials whether used as prime, intermediate or topcoat.

Fungus Control: Submit evidence for all paints attesting the passing of Federal Test Method Standard No. 141, Method 6271.1 showing no fungus growth or other approved test results.

Apply to surfaces under recommended environmental conditions and within the limitations established by the material manufacturer. Acrylics require 60 degrees Fahrenheit (°F) and above temperature and below 50 percent relative humidity. Apply water-base paints only when the temperature of surfaces to be painted and the surrounding air temperatures are between 50°F and 90°F unless otherwise permitted by the paint manufacturer's printed instructions.

B. Architectural coating systems shall be as follows:

- 1. Coating System 300

- a. Location -- Exterior above grade concrete, brick, block masonry and stucco surfaces not otherwise specified, exposed to view.
 - b. Surface Preparation -- Surfaces shall be cleaned with a manufacturers approved chemical cleaner and power washed. Surfaces shall be completely dry, free from efflorescence, oils, paint and other contaminants before the coating system is applied. Coating system shall be applied according to the manufacturers published recommendations. A manufacturer's representative shall be present during application of the coating system, if required by the manufacturer's warranty.
 - c. Coating System -- Apply two flood coats of an RTV silicone rubber water repellent and graffiti protectant, Chemprobe Series 626 Dur A Pell GS, or equal. All coatings to be clear. Apply per manufacturer's instructions.
2. Coating System 301
- a. Location -- Vertical concrete exterior walls and flat concrete exterior roofs and slabs exposed to view.
 - b. Surface Preparation -- As specified herein.
 - c. Coating System -- Apply two coats 6.0-9.0 mils (100 ft²/gal) each coat, Tnemec Series 156 Envirocrete, or approved equal. Color as selected by OWNER.
3. Coating System 302
- a. Location -- Interior concrete masonry unit walls and interior and exterior wood walls, ceilings and other wood surfaces not otherwise specified, exposed to view.
 - b. Surface Preparation -- As specified herein.
 - c. Coating System -- Prime as specified by coating manufacturer. Apply two coats 6.0 - 9.0 mils (100 ft²/gal) each coat, Tnemec Series 156 Envirocrete, or approved equal. Color as selected by OWNER.
4. Coating System 303
- a. Location -- Wood surfaces not otherwise specified, exposed to view.
 - b. Surface Preparation -- As specified herein.
 - c. Coating System -- Apply an alkyd primer as recommended by the manufacturer, two (2) mils. Apply finish coats (two (2) or more coats six (6) mils total) of single component, water based acrylic latex coating, Tnemec Series 6, Carboline

Carbocrylic 3350 or equal. Total DFT = eight (8) mils. Color as selected by OWNER.

5. Coating System 304

- a. Location -- Interior drywall surfaces not otherwise specified, exposed to view.
- b. Surface Preparation - As specified herein.
- c. Coating System -- Apply two (2) coats 2.0 - 3.0 mils each coat of single component, water based acrylic latex coating, Tnemec Series 6, Carboline 3350 or equal. Color as selected by OWNER.

6. Coating System 305

- a. Location – Horizontal concrete surfaces, interior floor surface, vertical exterior brick or masonry surfaces, exposed to view.
- b. Surface Preparation -- Surfaces shall be cleaned with a manufacturers approved chemical cleaner and power washed. Surfaces shall be completely dry, free from efflorescence, oils, paint and other contaminants before the coating system is applied. Coating system shall be applied according to the manufacturers published recommendations. A manufacturer's representative shall be present during application of the coating system, if required by the manufacturer's warranty.
- c. Coating System -- Apply two coats of masonry water retardant material. The system shall be clear, non-staining, silane-modified-siloxane, Chemprobe Dur A Pel 20, Tex-Cote Rainstopper 1500, or equal. The selected coating system shall provide a minimum of a 5-year manufacturer's warranty.

7. Coating System 306

- a. Location -- Vertical concrete walls, exterior, below finish grade, not exposed to view.
- b. Surface Preparation -- Per manufacturer's requirements, surface shall be clean and free of all oil, grease, dirt, laitance, and loose or foreign materials. Surface shall be dampened with water and kept damp until application of the coating.
- c. Paint System -- Apply two coats of BASF MasterSeal or approved equal, in accordance with manufacturer's recommendations. Allow first coat MasterSeal 610 to dry tacky before applying second coat of MasterSeal 614. Ensure a continuous, pinhole-free coating from the top and outside edge of the footing to the finished grade.

- d. Backfilling -- Follow manufacturer recommendations for backfilling. Provide protection board or geotextile fabric to protect the coating from damage while backfilling. Geotextile fabric shall be Mirafi 140N, or approved equal.
8. Coating System 307
- a. Location -- Exterior siding, trim and related products, all comprised of fiber cement material with a factory installed primer.
 - b. Surface Preparation – If cleaning is required, surface shall be cleaned with a in a manner approved by both the coating system manufacturer and the siding manufacturer. Under no circumstances shall fiber cement siding products be cleaned with high pressure water blasting, sand blasting, or acid washing as these techniques may damage the surface of the fiber cement. Low pressure water spray and a medium-stiff, nonmetallic bristle brush may be used for cleaning fiber cement products. Coating system shall be applied according to the coating system manufacturer’s published recommendations. A manufacturer’s representative shall be present during application of the coating system, if required by the manufacturer’s warranty. Coating system must be applied within 180 days of installation of the factory primed siding products, or less if the siding product manufacturer’s warranty requires painting in less than 180 days.
 - c. Coating System -- Apply primer coat of high performance acrylic primer/sealer specifically engineered for high-performance protection of exterior, above-grade, cementitious surfaces and fiber cement siding. Apply topcoat of 100% acrylic latex, cross-linked. The system shall Sherwin Williams Loxon Concrete & Masonry Primer/Sealer and Sherwin Williams Emerald Exterior Acrylic, or approved equal. The selected coating system shall provide a minimum of a five-year manufacturer’s warranty.

PART 3 EXECUTION

3.1 STORAGE, MIXING AND THINNING OF MATERIALS

- A. Manufacturer's Recommendations -- Unless otherwise specified herein, the coating manufacturer's printed recommendations and instructions for thinning, mixing, handling, applying, and protecting its coating materials, for preparation of surfaces for coating, and for all other procedures relative to coating shall be strictly observed.
- B. All protective coating materials shall be used within the manufacturer's recommended shelf life.

- C. Storage and Mixing -- Coating materials shall be protected from exposure to cold weather, and shall be thoroughly stirred, strained, and kept at a uniform consistency during application. Coatings of different manufacturers shall not be mixed together.

3.2 SURFACE PREPARATION STANDARDS

- A. The following referenced surface preparation specifications of the Steel Structures Painting Council shall form a part of this specification.
 1. Solvent Cleaning (SSPC-SP1) -- Removal of oil, grease, soil, salts and other soluble contaminants by cleaning with solvent, vapor, alkali, emulsion or steam.
 2. Hand Tool Cleaning (SSPC-SP2) -- Removal of loose rust, loose mill scale, loose paint, and other loose detrimental foreign matter, by hand chipping, scraping, sanding, and wire brushing.
 3. Power Tool Cleaning (SSPC-SP3) -- Removal of loose rust, loose mill scale, loose paint, and other loose detrimental foreign matter, by power tool chipping, descaling, sanding, wire brushing and grinding.
 4. White Metal Blast Cleaning (SSPC-SP5) -- Removal of all visible rust, oil, grease, soil, dust, mill scale, paint, oxides, corrosion products and foreign matter by blast cleaning.
 5. Commercial Blast Cleaning (SSPC-SP6) -- Removal of all visible oil, grease, soil, dust, mill scale, rust, paint, oxides, corrosion products, and other foreign matter, except that staining shall be limited to no more than 33 percent of each square inch of surface area.
 6. Brush-Off Blast Cleaning (SSPC-SP7) -- Removal of all visible oil, grease, soil, dust, loose mill scale, loose rust and loose paint.
 7. Near-White Blast Cleaning (SSPC-SP10) -- Removal of all visible oil, grease, soil, dust, mill scale, rust, paint, oxides, corrosion products, and other foreign matter, except that staining shall be limited to no more than 5 percent of each square inch of surface area.

3.3 CORRECTIONS AND CLEANUP

At completion any damaged, de-laminated or defaced coated surfaces shall be touched up, restored and left in first class condition. Any coated or finished surfaces damaged in fitting or erection shall be restored. If necessary, an entire wall shall be refinished rather than spot finished. Upon completion and prior to final acceptance, all equipment and unused materials accumulated in the coating process shall be removed from the site and any spillage, spatter spots or other misplaced coating material shall be removed in a manner which will not damage surfaces. Perform required patching, repair and cleaning to the

satisfaction of the ENGINEER. Cooperate and coordinate work with the work of other trades in the removal and replacement of hardware, fixtures, covers, switch plates, etc., as required for coating.

3.4 SURFACE PREPARATION

A. General

Prepare all surfaces scheduled to receive new coating systems, as required to provide for adequate bonding of the specified coating system to the substrate material. Request review of prepared surfaces by the ENGINEER prior to proceeding. For existing coated surfaces, hand wash with cleaner or product recommended by coating manufacturer to properly prepare existing surface and provide for bonding of coating specified to follow. Remove any loose, peeling or flaking coating, or mildewed areas. Surface preparation minimums shall be as follows:

1. Exposed metal items, nonsubmerged, unprimed, non-galvanized both interior and exterior, including: piping, structural steel and all other metal items not otherwise specified, shall undergo surface preparation in accordance with SSPC-SP6, "Commercial Blast Cleaning".
2. Exposed metal items, shop primed, both interior and exterior including: piping, steel doors, steel ladders to be painted, and railings, and all other metal items not otherwise specified, shall undergo surface preparation in accordance with SSPC-SP1, "Solvent Cleaning"; SSPC-SP2, "Hand Tool Cleaning"; and SSPC-SP3, "Power Tool Cleaning" as may be required to remove grease, loose or peeling or chipped paint.
3. Metal items, unprimed or non-galvanized, continuously or intermittently submerged, both interior and exterior including: piping, structural steel and all other metal items not otherwise specified, shall undergo surface preparation in conformance with SSPC-SP10, "Near-White Blast Cleaning".
4. Stainless Steel - Nonsubmerged and submerged, exposed piping and fittings, both interior and exterior shall undergo surface preparation in accordance with SSPC-SP1, "Solvent Cleaning".
5. Polyvinyl Chloride (PVC) - Nonsubmerged, both interior and exterior, process piping and plumbing, shall be lightly sanded prior to application of the specified coating system to follow.
6. Nonsubmerged Concrete - Clean all concrete surfaces of dust, form oil, curing compounds or other incompatible matter. Etch and prime if required by manufacturer for specified coating products to follow. Allow minimum 28-day cure of concrete prior to application of coating systems.

7. Wet Well Concrete –

- a. All contaminants including: oils, grease, incompatible existing coatings, waxes, form release, curing compounds, efflorescence, sealers, salts, or other contaminants shall be removed. All concrete or mortar that is not sound or has been damaged by chemical exposure shall be removed to a sound concrete surface or replaced.
- b. Infiltration shall be stopped by using a material which is compatible with the repair materials and is suitable for top coating with epoxy coating.
- c. Cementitious repair materials shall be troweled to provide a smooth surface with an average profile equivalent to coarse sandpaper to optimally receive the epoxy coating. No bugholes or honeycomb surfaces should remain. The repair materials shall be permitted to cure according to manufacturer recommendations.
- d. Curing compounds should not be used unless approved for compatibility with the specified epoxy coating.

3.5 PRIME COATING

- A. Exposed Steel -- Prime coat all exposed steel in accordance with SSPC PS 13.01 for epoxy-polyamide coating systems. Prime coats shall be applied following completion of surface preparation requirements as specified in paragraph 3.4.A.1 above.
- B. Galvanized Metal -- After surface preparation specified above, prime galvanized metal items receiving paints as specified with Tnemec Series 66 Hi-Build Epoxaline or equal, verifying with manufacturer before application the compatibility with coatings specified to follow.
- C. Shop Primed Metal -- Where indicated on the plans or coating schedule and following the surface preparation procedures specified in paragraph 3.4.A.2 above, the CONTRACTOR shall apply intermediate and topcoats of the specified paint system to shop primed metal. The CONTRACTOR shall verify with the manufacturer(s) representative of the item(s) to be painted, before application, the compatibility of shop primers with the specified intermediate and topcoat coating systems.
- D. Non-Shop Primed Metal and Piping -- Prime coat all exposed metal and piping, except stainless steel, received at job site following completion of surface preparation requirements as specified in paragraph 3.4.A.1 above. Prime paint in accordance with SSPC PS No. 13.01 for epoxy-polyamide primers. Epoxy-polyamide primers shall conform to the standards set forth in SSPC Paint Specification No. 22.

- E. Cast-In-Place Reinforced Concrete -- After surface preparation specified above, prime coat concrete as specified in the coating schedule found elsewhere in the specifications.
- F. Concrete Masonry Units -- After surface preparation specified above, prime coat as specified in the coating schedule found elsewhere in the specifications.
- G. Wood Surfaces -- Following surface preparation specified above, prime coat exterior exposed wood surfaces with appropriate coating system as specified in the painting schedule.

3.6 FIELD PRIME

Wherever shop priming has been damaged in transit or during construction, the damaged area shall be cleaned and touched up with field primer specified herein or returned to the shop for resurfacing and repriming, at the ENGINEER's discretion. Metal items delivered to the job site unprimed shall be cleaned and primed as specified herein.

3.7 APPLICATION

- A. Thickness -- Apply coatings in strict conformance with the manufacturer's application instructions. Apply each coat at the rate specified by the manufacturer to achieve the dry mil thickness specified. If material must be diluted for application by spray gun, build up more coating to achieve the same thickness as undiluted material. Correct apparent deficiency of film thickness by the application of an additional coat.
- B. Porous Surfaces -- Apply paint to porous surfaces as required by increasing the number of coats or decreasing the coverage as may be necessary to achieve a durable protective and decorative finish.
- C. Blast cleaned ferrous metal surfaces shall be painted before any rusting or other deterioration of the surface occurs. Blast cleaning shall be limited to only those surfaces that can be coated in the same working day.
- D. Coatings shall be applied in accordance with the manufacturer's instructions and recommendations, and this Section, whichever has the most stringent requirements.
- E. Special attention shall be given to edges, angles, weld seams, flanges, nuts and bolts, and other places where insufficient film thicknesses are likely to be present. Use stripe coating for these areas.
- F. Special attention shall be given to materials which will be joined so closely that proper surface preparation and application are not possible. Such contact surfaces shall be coated prior to assembly or installation.

- G. Ventilation -- Adequately ventilate enclosed rooms and spaces during painting and drying periods.
- H. Drying Time -- Do not apply next coat of coat until each coat is dry. Test non-metallic surfaces with moisture meter. The manufacturer's recommended drying time shall mean an interval under normal condition to be increased to allow for adverse weather or drying conditions. Coating manufacturer's representative shall verify by cure testing, complete cure of coatings systems used for immersion service.

3.8 COATING SCHEDULE

Provide protective coatings in accordance with following Coating Schedule:

Coating Schedule

Item	Location	Material	Coating System
Piping ¹	Exposed and in vaults (exterior surface)	Ductile Iron	Coating System 101
Valves & Couplings ²	All	--	See Note 2
Concrete Wet Well	Interior	Concrete	Coating System 210
Miscellaneous Metals	Exposed Surfaces, Exterior and Interior	Steel, Galvanized Steel	Coating System 101

Notes:

- 1 Pipe linings shall be as specified elsewhere in these specifications.
- 2 Coating of exposed valves and couplings to be shop-applied fusion-bonded epoxy. Finish coat shall be same coating system as adjacent piping to match in color and total mil thickness, unless otherwise directed by the ENGINEER
- 3 Refer to other specification sections for coating requirements of specific equipment and items.

END OF SECTION

SECTION 10 14 10 - IDENTIFYING DEVICES

PART 1 GENERAL

1.1 SUMMARY

- A. This Section covers the work necessary to furnish and install, complete, identifying devices for the Project.
- B. Section includes:
 - 1. Process pipe color coding and labeling
 - 2. Process equipment nameplates
 - 3. Door and warning signs

1.2 RELATED SECTIONS:

- A. Section 40 05 13 Common Work Results for Process Piping

1.3 STANDARDS, SPECIFICATIONS, AND CODES

- A. All safety related signs, markers, labeling, and symbols shall conform to the applicable provisions or codes of the Occupational Safety and Health Administration (OSHA), unless specifically modified hereinafter.
- B. All signage providing emergency information or general circulation directions, or identifies rooms for the physically handicapped, shall comply with the requirements of the latest edition of American National Standards Institute (ANSI A117.1).

1.4 SUBMITTALS

- A. In accordance with Section 01 33 00 Submittal Procedures.
- B. Manufacturer's Data - Specifications and installation instructions for each type of sign required.
- C. Samples - Submit three full size samples of each color and finish of pipe labeling, process equipment nameplates, and warning signs with sample letters.
 - 1. ENGINEER's review of samples will be for color and texture only. Compliance with all other requirements is the exclusive responsibility of the CONTRACTOR.
 - 2. Submit samples of any other special identifying or signing provided for elsewhere in this specification.

PART 2 PRODUCTS

2.1 PIPE LABELING AND COLORS

- A. Unless noted otherwise on the DRAWINGS or specified differently hereinafter, pipe labeling and colors shall conform to the following schedule:

<u>Service</u>	<u>Symbol (label)</u>	<u>Symbol Color (label)</u>	<u>Pipe Color</u>
Potable Water	PW	White	Blue
Non Potable Water	NPW	Green	Blue/Black
Drains	D	White	Gray
Raw Sewage	RS	Green	Gray
Vents	V	Black	Green
Misc. Piping	As directed by the ENGINEER	As directed by the ENGINEER	As directed by the ENGINEER

- B. Pipe identification labels and flow direction arrows shall consist of lettering and symbols applied over the pipe base color.
- C. Coating systems and surface preparation requirements used in color coding piping and lettering and flow arrows shall be as specified in Section 09 90 00 Painting and Coating.

2.2 PROCESS EQUIPMENT NAMEPLATES

- A. Nameplates shall be used to identify all process equipment including but not limited to pumps, chlorinators, control panels, and any other equipment requiring identification as directed by the ENGINEER.
- B. Fabricated from 1/16-inch thick satin-surfaced Setonply, all edges beveled neatly.
- C. Furnish with drilled holes for mounting to the appropriate equipment or nearest adjacent surface. As an alternative, acceptable adhesive attachment methods may be used if approved by the ENGINEER.
- D. Nameplate background color, lettering color, and wording shall be as directed by the ENGINEER and approved by the OWNER.
- E. Minimum Size: 4-inch x 1-1/2-inch.
- F. Manufacturer: Seton Nameplate Company, New Haven, CT, Style 2060-40 or approved equal.

2.3 CONFINED SPACE WARNING SIGNS

- A. Painted aluminum with a yellow background and black lettering.

- B. Each sign shall contain the following wording:

“DANGER
PERMIT-REQUIRED CONFINED SPACE
DO NOT ENTER”

PART 3 EXECUTION

3.1 PIPE LABELS AND FLOW DIRECTION ARROWS

- A. Location: At all connections to equipment, valves, branching fittings, at wall boundaries, and at intervals along the piping not greater than 5 feet on center with at least one label applied to each exposed horizontal and vertical run of pipe. Exposed piping not normally in view, such as behind ceilings and in closets and cabinets, shall also be labeled.
- B. Labels shall not be applied to the pipe until all pipe painting is complete or as approved by the ENGINEER.
- C. Application: By stencil over pipe base color. Base coat shall be cured, clean, and dry, prior to application of lettering.
- D. Lettering sizes for pipe labels shall be in accordance with ANSI A13.1, Table 3, and based upon the outside diameter of the pipe to which they are applied.
- E. Stripes on solution pipe shall be applied at intervals along the piping not greater than 5 feet on center with at least one stripe applied to each exposed horizontal and vertical run of pipe.

3.2 PROCESS EQUIPMENT NAMEPLATES

- A. Location: As directed by the ENGINEER.
- B. Mounting of process equipment nameplates shall be in accordance with the manufacturer's instructions, and as directed by the ENGINEER.

3.3 PAINTED SIGNS

- A. Prepare and mask base material as required to provide clean surface for application of letters by stencil.
- B. Unless otherwise noted, color of letters shall be black.
- C. Paint Type: Semi-gloss alkyd enamel.

3.4 CONFINED SPACE WARNING SIGNS

- A. Securely fasten signs to the underside of all hatches entering vaults such that the sign can be read when the hatch is opened.

END OF SECTION

SECTION 11 05 00 - COMMON WORK RESULTS FOR EQUIPMENT

PART 1 GENERAL

1.1 SUMMARY

- A. Provide all tools, supplies, materials, equipment and all labor necessary for the furnishing, construction, installation, testing and operation of equipment and appurtenant work, complete and operable, all-in accordance with the requirements of the Contract Documents.
- B. The provisions of this Section shall apply to all equipment specified and where referred to, except where otherwise specified or shown.

1.2 REFERENCE SPECIFICATIONS, CODES AND STANDARDS

- A. All equipment, products and their installation shall be in accordance with the following standards, as applicable and as specified in each Section of these specifications:
 - 1. American Society for Testing and Materials (ASTM)
 - 2. American Public Health Association (APHA)
 - 3. American National Standards Institute (ANSI)
 - 4. American Society of Mechanical Engineers (ASME)
 - 5. American Water Works Association (AWWA)
 - 6. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE)
 - 7. American Welding Society (AWS)
 - 8. National Fire Protection Association (NFPA)
 - 9. Federal Specifications (FS)
 - 10. National Electrical Manufacturers Association (NEMA)
 - 11. Manufacturer's published recommendations and specifications
 - 12. Oregon Occupational Safety and Health Division (OR-OSHA)

- B. The following standards have been referred to in this Section of the specifications.
1. ASTM International:
 - a. ASTM A48 - Specification for Gray Iron Castings.
 - b. ASTM A108 - Specification for Steel Bars, Carbon, Cold-Finished, Standard Quality.
 2. American National Standards Institute (ANSI):
 - a. ANSI B16.1 - Cast Iron Pipe Flanges and Flanged Fittings Class 25, 125, 250 and 800.
 - b. ANSI B16.5 - Pipe Flanges and Flanged Fittings, Steel, Nickel Alloy and Other Special Alloys.
 - c. ANSI B46.1 - Surface Texture.
 - d. ANSI S12.6 - Method for the Measurement of the Real-Ear Attenuation of Hearing Protectors.
 3. American Society Mechanical Engineers (ASME):
 - a. ANSI/ASME B1.20.1 - General Purpose Pipe Threads (Inch).
 - b. ANSI/ASME B31.1 - Power Piping.
 4. American Water Works Association (AWWA):
 - a. AWWA C206 - Field Welding of Steel Water Pipe.

1.3 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. Shop Drawings:
1. Furnish complete shop drawings for all equipment specified in the various Sections, together with all piping, valves and controls for review by the ENGINEER.
 2. Include calculations showing equipment anchorage forces and the capacities of the anchorage elements where required.
- C. Special Tools:
1. Supply one complete set of special tools where necessary for the assembly, adjustment and dismantling of the equipment.

2. Tools shall be suitable for professional work and manufactured by a recognized supplier of professional tools such as Snap On, Crescent, Stanley, or equal.
- D. Spare Parts:
1. Obtain and submit from the manufacturer a list of suggested spare parts for each piece of equipment.
 2. Furnish the name, address and telephone number of the nearest distributor for each piece of equipment.
 3. Spare parts shall be supplied when indicated in the appropriate equipment Specification Sections.
- E. Torsional and Lateral Vibration Analysis:
1. Where required by the individual equipment Sections, provide a torsional and lateral vibration analysis of the equipment, in accordance with Section 01 33 00 Submittal Procedures.
 2. Equipment shall be designed and constructed such that the natural frequency of the drive train is avoided by a minimum of 25 percent throughout the entire operating range.
 3. Analysis shall be performed by a specialist experienced in this type of work and approved by the ENGINEER.
 - a. The specialist, or their assigned representative who shall similarly be experienced in this type of work and who shall be approved by the ENGINEER, shall visit the Site during startup and testing of the equipment to analyze and measure the amount of equipment vibration, certify that the operating frequency avoids the natural frequency by 25 percent, and make a written recommendation for keeping the vibration at a safe limit.

1.4 QUALITY ASSURANCE

- A. Demonstrate all equipment meets the specified performance requirements. Provide the services of an experienced, competent and authorized service representative of the manufacturer of each item of major equipment, who shall visit the Site to perform the following tasks:
1. Assist the CONTRACTOR in the installation of the equipment.
 2. Inspect, check, adjust if necessary and approve the equipment installation.
 3. Start-up and field-test the equipment for proper operation, efficiency and capacity.

4. Perform necessary field adjustments during the test period until the equipment installation and operation are satisfactory to the ENGINEER.
 5. Instruct the OWNER's personnel in the operation and maintenance of the equipment. Instruction shall include step-by-step trouble shooting procedures with all necessary test equipment.
- B. The costs of all inspection, startup, testing, adjustment and instruction work performed by said factory-trained representatives shall be borne by the CONTRACTOR. When available, the OWNER's operating personnel will provide assistance in the field testing.
 - C. Tolerances and clearances shall be as shown on the shop drawings and shall be closely adhered to. Machine work shall in all cases be of high-grade workmanship and finish, with due consideration to the special nature or function of the parts.
 - D. The type of finish shall be the most suitable for the application and shall be in accordance with ANSI B46.1.
 - E. Unless otherwise noted, all equipment furnished shall have a record from the same manufacturer of at least 3 years successful, trouble-free operation in similar applications.

1.5 DELIVERY, HANDLING AND STORAGE

- A. All equipment shall be boxed, crated, or otherwise protected from damage and moisture during shipment, handling and storage.
- B. Each item of equipment shipped shall have a legible identifying mark corresponding to the equipment number shown or specified for the particular item.
- C. All equipment shall be protected from exposure to corrosion and shall be kept thoroughly dry at all times.

PART 2 PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Hearing Protection:
 1. At each high noise level location, where equipment produces noise exceeding 85 dBA at 3 feet or exceeding OSHA noise level requirements for operator safety, supply two pairs of high attenuation hearing protectors.
 2. Ear protectors shall meet the requirements of ANSI S12.6 and shall produce a noise level reduction of 25 dBA at a frequency of 500 Hz.

3. Hearing protectors shall have fluid filled ear cushions and an adjustable, padded headband.
 4. Protectors shall be stored in a weatherproof, labeled, steel cabinet, furnished by the CONTRACTOR and mounted in an approved location near the noise producing equipment.
- B. Welding:
1. Unless otherwise specified or shown, all welding shall be by the metal arc method or gas-shielded arc method as described in the American Welding Society's "Welding Handbook" as supplemented by other pertinent standards of the AWS.
 2. Qualification of welders shall be in accordance with the AWS Standards governing same.
- C. Protective Coatings:
1. All equipment shall be painted or coated in accordance with Section 09 90 00 Painting and Coating, unless otherwise indicated.
 2. Non-ferrous metal and corrosion-resisting steel surfaces shall be coated with grease or lubricating oil.
 3. Coated surfaces shall be protected from abrasion or other damage during handling, testing, storing, assembly and shipping.
- D. All equipment subject to vibration shall be provided with restrained spring type vibration isolators or pads per manufacturer's written recommendations.
- E. Shop fabrication shall be performed in accordance with the Specifications and the ENGINEER-approved shop drawings.

2.2 EQUIPMENT SUPPORTS AND FOUNDATIONS

- A. All equipment supports, anchors and restraint shall be adequately designed for static, dynamic, wind and seismic loads in accordance with Section 01 61 00 Seismic Requirements for Non-Structural Components.
- B. Equipment foundations shall be as per manufacturer's written recommendations.
- C. All equipment shall be mounted as shown on the manufacturer's standard details, unless otherwise shown or specified.
- D. All pipe connections to equipment shall be supported, anchored and guided to avoid stresses and loads on equipment flanges and equipment.

2.3 FLANGES AND PIPE THREADS

- A. All flanges on equipment and appurtenances provided under this Section shall conform to ANSI B16.1, Class 125 or B16.5, Class 150, unless otherwise shown.
- B. All pipe threads shall be in accordance with ANSI/ASME B1.20.1 and with requirements of Section 40 05 13 Common Work Results for Process Piping.

2.4 COUPLINGS

- A. Flexible couplings shall be provided between the driver and the driven equipment to accommodate slight angular misalignment, parallel misalignment, end float and to cushion shock loads. Where required for vertical shafts, three-piece spacer couplings or universal type couplings for extended shafts shall be installed.
- B. The CONTRACTOR shall have the equipment manufacturer select or recommend the size and type of coupling required to suit each specific application.
- C. Taper-lock bushings may be used to provide for easy installation and removal on shafts of various diameters.
- D. Where universal type couplings are shown, they shall be equipped with grease fittings.

2.5 BEARINGS

- A. Bearings shall conform to the standards of the Anti-Friction Bearing Manufacturers Association (AFBMA).
- B. All field-lubricated type bearings shall be equipped with a hydraulic grease fitting in an accessible location and shall have sufficient grease capacity in the bearing chamber.
- C. All lubricated-for-life bearings shall be factory-lubricated with the manufacturer's recommended grease to insure maximum bearing life and best performance.
- D. Except where otherwise specified or shown, all bearings shall have a minimum B-10 life expectancy of 5 years or 20,000 hours, whichever occurs first.
- E. Bearing housings shall be of cast iron or steel and bearing mounting arrangement shall be as specified or shown, or as recommended in the published standards of the manufacturer. Split type housings may be used to facilitate installation, inspection and disassembly.
- F. Sleeve type bearings shall have a Babbitt or bronze liner.

2.6 V-BELT DRIVES

- A. V-belts and sheaves shall be of the best commercial grade and shall conform to ANSI, MPTA and RMA standards.
- B. Unless otherwise specified, sheaves shall be machined from the finest quality gray cast iron.
- C. All sheaves shall be statically balanced. In applications where vibration is a problem, sheaves shall be dynamically balanced. Sheaves operating at belt speeds exceeding 6,500 fpm may be required to be of special materials and construction.
- D. To facilitate installation and disassembly, sheaves shall be furnished complete with taper-lock or QD bushings as required.
- E. Finish bored sheaves shall be furnished complete with keyseat and set screws.
- F. Sliding motor bases shall be provided to adjust the tension of V-belts.

2.7 DRIVE GUARDS

- A. All power transmission, prime movers, machines, shaft extensions and moving machine parts shall be guarded to conform with the OSHA Safety and Health Standards (29CFR1910) requirements.
- B. Guards shall be constructed of minimum 10-gauge expanded, flattened steel with smooth edges and corners, galvanized after fabrication and securely fastened.
- C. Where required for lubrication or maintenance, guards shall have hinged and latched access doors.

2.8 FLEXIBLE CONNECTORS

- A. Flexible connectors shall be installed in all piping connections to engines, blowers, compressors and other vibrating equipment.

2.9 GASKETS AND PACKINGS

- A. Gaskets shall be in accordance with the requirements of Section 40 05 13 Common Work Results for Process Piping.
- B. Packing around valve stems and reciprocating shafts shall be of compressible material, compatible with the fluid being used. Chevron type "V" packing shall be Garlock No. 432, John Crane "Everseal" or equal.

- C. Packing around rotating shafts (other than valve stems) shall be “O” rings, stuffing boxes or mechanical seals, as recommended by the manufacturer and approved by the ENGINEER.

2.10 NAMEPLATES

- A. Equipment nameplates of stainless steel shall be engraved or stamped and fastened to the equipment in an accessible location.
- B. Nameplates shall contain the manufacturer’s name, model, serial number, size, characteristics and appropriate data describing the machine performance ratings.

PART 3 EXECUTION

3.1 WELDING

- A. In assembly and during welding, the component parts shall be adequately clamped, supported and restrained to minimize distortion and for control of dimensions.
- B. Weld reinforcement shall be as specified by the AWS code. Upon completion of welding, all weld splatter, flux, slag and burrs left by attachments shall be removed.
- C. Welds shall be repaired to produce a workmanlike appearance with uniform weld contours and dimensions.
- D. All sharp corners of material to be painted or coated shall be ground to a minimum of 1/32-inch on the flat.

3.2 COUPLINGS

- A. The CONTRACTOR shall have the equipment manufacturer select or recommend the size and type of coupling required to suit each specific application.
- B. Installation shall be per equipment manufacturer’s printed recommendations.

3.3 PACKAGED EQUIPMENT

- A. When any system is furnished as pre-packaged equipment, the CONTRACTOR shall coordinate all necessary space and structural requirements, clearances, utility connections, signals and outputs with his SUBCONTRACTOR.
- B. If the packaged system has any additional features other than specified, the CONTRACTOR shall coordinate such features and furnish all material and labor necessary for a complete installation, as required by the manufacturer, at no additional cost to the OWNER.

END OF SECTION

SECTION 23 05 93 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 GENERAL

1.1 REFERENCES

- A. The following is a list of standards which may be referenced in this Section:
1. Air Moving and Conditioning Association, Inc. (AMCA): 203, Field Performance Measurement of Fan Systems.
 2. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE): HVAC Applications Handbook.
 3. Associated Air Balance Council (AABC): National Standards for Field Management and Instrumentation Total System Balance.
 4. National Environmental Balancing Bureau (NEBB):
 - a. Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems.
 - b. Procedural Standards for Measuring Sound and Vibration.
 5. Sheet Metal and Air Conditioning Contractors' National Association (SMACNA): HVAC Testing, Adjusting, and Balancing Manual.

1.2 SUBMITTALS

- A. Informational Submittals:
1. Documentation of experience record of testing authority.
 2. Documentation of current AABC or NEBB certifications for those technicians in responsible charge of the work under this Contract.
 3. Submit detailed test and balance procedures, including test conditions for systems to be tested, prior to beginning the Work.
 4. Written verification of calibration of testing and balancing equipment.
 5. Balancing Log Report following completion of system adjustments including test results, adjustments, and rebalancing procedures.

1.3 QUALITY ASSURANCE

- A. Air Balancing and Vibration Test Agency Qualifications: Have a proven record of at least five similar projects.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Provide materials, tools, test equipment, computers, and instrumentation required to complete the work included.
- B. Test Hole Plugs: Plug test holes in ducts with plugs made for that purpose and replace any insulation removed to specified conditions.

PART 3 EXECUTION

3.1 GENERAL

- A. Adjust and balance exhaust and supply air systems in accordance with standard procedures and recognized practices of the AABC or SMACNA.

3.2 AIR SYSTEM ADJUSTING AND BALANCING

- A. Preparation: Prior to beginning the Work, perform the following activities:
 1. Review Shop Drawings and installed system for adequate and accessible balancing devices and test points.
 2. Recommend to ENGINEER dampers that need to be added or replaced in order to obtain proper air control.
 3. Verify proper startup procedures have been completed on the system
 4. Verify controls installation is complete and system is in stable operation under automatic control.
 5. Verify test instruments have been calibrated to a recognized standard and are within manufacturer's recommended calibration interval before beginning the Work.

B. General:

1. When adjustments are made to a portion of a fan system, reread other portions of that same system to determine effects imposed by adjustments. Readjust as necessary.
2. Lock and mark final positions of balancing dampers with permanent felt pen.
3. Adjust or correct fan and airflow measurements as required for actual cubic feet per minute measured at Site elevation.

C. Equipment Data: Collect the following data and included in final report:

1. Type of unit
2. Equipment identification number
3. Equipment nameplate data (including manufacturer, model, size, type, and serial number)
4. Motor data (frame, horsepower (hp), volts, full load amps rate per minute (FLA rpm), and service factor)
5. Sheave manufacturer, size, and bore
6. Sheave centerline distance and adjustment limits
7. Starter and motor overload protection data
8. Include changes made during course of system balancing.

D. Fan Systems:

1. Measure fan system performance in accordance with AMCA 203.
2. In each system at least one airpath from fan to final branch duct termination shall have dampers fully open. Achieve final air quantities by adjusting fan speed.
3. Adjust Fan Air Volumes:
 - a. Adjust fan speeds and motor drives for required equipment air volumes, with allowable variation of plus 10 percent minus 0 percent.
 - b. After final adjustments, do not operate motor above nameplate amperage on any phase.
 - c. After final adjustments, do not operate fan above maximum rated speed.

- d. Perform airflow test readings under simulated or actual conditions.
 4. Adjust outside air dampers, supply air dampers, exhaust air dampers, and motorized louvers for maximum and minimum air requirements.
 5. Read and record static pressures at unit inlet and discharge, each filter set, coils, dampers, plenums, and mixing dual-duct or adjustable-volume boxes, on every supply, return, and exhaust fan for each test condition.
 6. Read and record motor amperage on all phases for each test condition.
- E. Air Outlets and Inlets:
1. In each system at least one air path from fan to final branch duct termination shall have dampers fully open.
 2. Adjust air volumes on exhaust and supply diffusers and grilles, with allowable variation of plus or minus 10 percent.
 3. Adjust diffusers and grilles for proper deflection, throw, and coverage. Eliminate drafts and noise where possible.
 4. After final adjustments are made secure dampers to prevent movement and mark final positions with permanent felt pen.
- F. Building Static Pressure: Measure building static pressure relative to outside in perimeter entrances during normal system conditions that would yield widest range in internal building pressure. Adjust accordingly to maintain minimum of 0.05-inch water column (WC) negative pressure in the room with entrance doors closed to outside.

3.3 FIELD QUALITY CONTROL

- A. Vibration Performance Testing:
1. Upon completion of air system balance, perform vibration testing for all fans except restroom fan.
 2. Take measurements at each bearing housing using calibrated electronic analyzer.
 3. Measure velocity in direction parallel to rotating shaft, and in two directions perpendicular to shaft and to each other. Align measurement directions where possible to the horizontal and vertical planes.
 4. Record log shall include equipment symbol or tag, location, identification, specified vibration velocity limits, and maximum measured velocity in each direction.
 5. Notify ENGINEER if amplitude exceeds upper limit specified.

END OF SECTION

SECTION 23 34 00 - HVAC FANS

PART 1 GENERAL

1.1 REFERENCES

A. The following is a list of standards which may be referenced in this Section:

1. Acoustical Society of America (ASA)
2. Air Movement and Control Association International (AMCA)
3. American Bearing Manufacturers Association (ABMA)
4. ASTM International (ASTM)
5. National Electrical Manufacturers Association (NEMA)
6. Occupational Safety and Health Act (OSHA)
7. Underwriters Laboratories Inc. (UL)

1.2 SUBMITTALS

A. Action Submittals: Provide for all products specified, as follows:

1. Unit tag number or equipment identification as referenced in Contract Documents.
2. Manufacturer's name and model number.
3. Descriptive specifications, literature, and drawings.
4. Dimensions and weights.
5. Fan sound power level data (reference 10 to power minus 12 Watts) at design operating point.
6. Fan Curves:
 - a. Performance Curves Indicating:
 - 1) Relationship of flow rate to static pressure for various fan speeds.
 - 2) Brake horsepower curves.
 - 3) Acceptable selection range (surge curves, maximum revolutions per minute, etc.).
 - 4) Static pressure, capacity, horsepower demand, and overall efficiency required at the duty point, including drive losses.

7. Capacities and ratings.
8. Construction materials.
9. Fan type, size, class, drive arrangement, discharge, rotation, and bearings.
10. Wheel type, diameter, revolutions per minute, and tip speed.
11. Motor and Power Data: Refer to Section 262000, Low Voltage AC Induction Motors.
12. Manufacturer's standard vibration isolation accessories.
13. Factory finish system.

B. Informational Submittals:

1. Recommended procedures for protection and handling of products prior to installation.
2. Manufacturer's installation instructions, including seismic anchorage and bracing requirements.
3. Factory test reports.
4. Operation and Maintenance Data.

PART 2 PRODUCTS

2.1 FAN DRIVES

- A. Drive assembly shall be sized for a minimum 140 percent of fan motor horsepower rating.

B. Shaft Guard:

1. Provide shaft guard for each fan and drive not housed in its own fan enclosure.
2. Shaft guards shall be easily removable and enclose entire drive assembly, meeting federal and OSHA requirements.
3. Guard faces shall be constructed of expanded metal having minimum 60 percent free area for ventilation.

2.2 FINISHES

- A. Carbon Steel Parts: Factory finish as follows, unless indicated otherwise.
 - 1. Parts cleaned and chemically pretreated with a phosphatizing process.
 - 2. Alkyd enamel primer.
 - 3. Air-dry enamel topcoat.
- B. Aluminum Parts: Finished smooth and left unpainted, unless stated otherwise.
- C. Stainless Steel Parts: Finished smooth and left unpainted.

2.3 PUMP STATION INLINE FANS

- A. General Description:
 - 1. Fan arrangement shall be:
 - a. Supply and exhaust, see Bolton Pump Station Fan Schedule
 - 2. Inline applications
 - 3. Maximum continuous operating temperature 130 Fahrenheit (F) (54.4 Celsius (C))
 - 4. Each fan shall bear a permanently affixed manufacture's engraved metal nameplate containing the model number and individual serial number
- B. Wheel:
 - 1. Propeller shall be aluminum blade riveted to steel hub
 - 2. A standard square key and set screw or tapered bushing shall lock the propeller to the motor shaft
 - 3. Statically and dynamically balanced in accordance with AMCA Standard 204-05
 - 4. The propeller and fan inlet will be matched and shall have precise running tolerances for maximum performance and operating efficiency
- C. Motors:
 - 1. Motor enclosures: Totally enclosed fan cooled

2. Motors are permanently lubricated, sleeve bearing type on sizes 8-12 and ball bearing type on sizes 14-24 to match with the fan load and furnished at 120 voltage and single phase
3. Accessible for maintenance

D. Drive Frame:

1. Drive frame assemblies and fan panels shall be galvanized steel.
2. Drive frame shall have welded wire or formed channels and fan panels shall have pre-punched mounting holes, formed flanges, and a deep formed one-piece inlet venturi.

E. Disconnect Switches:

1. NEMA rated: 4X
2. Positive electrical shut-off
3. Wired from fan motor to junction box
4. Dampers:
 - a. Type: Gravity
 - b. Prevents outside air from entering back into the building when fan is off
 - c. Balanced for minimal resistance to flow
 - d. Galvanized frames with pre-punched mounting holes
5. Dampers Guards:
 - a. Guard material: Galvanized
 - b. Shall completely enclose the damper or wall opening on the discharge side of the fan.

F. Fan Sound Data:

Supply Fan Sound Data

	Octave Bands (hz)								LwA	dBa	Sones
	62.5	125	250	500	1000	2000	4000	8000			
Inlet	65	62	58	48	45	38	37	38	54	39	2.4

Exhaust Fan Sound Data

	Octave Bands (hz)								LwA	dBa	Sones
	62.5	125	250	500	1000	2000	4000	8000			
Inlet	65	64	61	49	47	42	40	39	56	41	3.1

G. Manufacturers and Products:

1. Greenheck; CSP-A3300-VG (supply), CSP-A1550 (exhaust)
2. Or approved equal

2.4 MOTORS

A. General:

1. Provide integral self-resetting overload protection on single-phase motors.
2. Motors shall not operate into service factor in any case.

B. Motor requirements shall be as follows, unless designated otherwise on Equipment Schedule:

1. Electrically commutated, permanent magnet type
2. Torque Characteristics: Sufficient to accelerate driven loads satisfactorily
3. Solid state electronics
4. Shaft Type: Solid, carbon steel
5. Mounting: As required for fan arrangement

2.5 ACCESSORIES

A. Equipment Identification Plates: Furnish 16-gauge Type 316 stainless steel identification plate securely mounted on each separate equipment component in a readily visible location. Plate shall bear 3/8-inch high engraved or die-stamped block type equipment identification number and letters indicated in this Specification and as shown on DRAWINGS. All units shall include factory installed permanently attached nameplate displaying unit model and serial number.

B. Lifting Lugs: Furnish suitably attached for equipment assemblies and components weighing over 100 pounds.

PART 3 EXECUTION

3.1 INSTALLATION

A. Install fans level and plumb.

- B. Labeling: Label fans in accordance with Article Accessories.
- C. Service Access: Locate units to provide access spaces required for motor, drive, bearing servicing, and fan shaft removal.
- D. Connections:
 - 1. Refer to Section 23 31 13 Metal Ducts and Accessories.
 - 2. Utilize existing ductwork when possible.
 - 3. Isolate duct connections to fans.
 - 4. Install ductwork adjacent to fans to allow proper service and maintenance.

3.2 FIELD QUALITY CONTROL

A. Functional Tests:

- 1. Verify blocking and bracing used during shipping are removed.
- 2. Verify fan is secure on mountings and supporting devices, and connections to ducts and electrical components are complete.
- 3. Verify proper thermal-overload protection is installed in motors, starters, and disconnect switches.
- 4. Verify that cleaning and adjusting are complete.
- 5. Verify proper motor rotation direction and verify fan wheel free rotation and smooth bearing operation.
- 6. Verify lubrication for bearings and other moving parts.
- 7. Verify manual and automatic volume control and dampers in connected ductwork are in fully open position.

B. Performance Tests:

- 1. Starting Procedures:
 - a. Energize motor and adjust fan to indicated revolutions per minute.
 - b. Measure and record motor voltage and amperage.
- 2. Operational Test:
 - a. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.

- b. Repair or replace malfunctioning units; retest as specified after repairs or replacement is made.
- c. Test and adjust control safeties.
- d. Replace damaged and malfunctioning controls and equipment.

3.3 CLEANING

- A. After completing system installation, including outlet fitting and devices, inspect exposed finish. Remove burrs, dirt, and construction debris, and repair damaged finishes.
- B. On completion of installation, internally clean fans according to manufacturers' written instructions. Remove foreign material and construction debris. Vacuum fan wheel and cabinet.

3.4 HVAC EQUIPMENT INSTALLATION

- A. The installation of HVAC equipment shall conform to local codes and ordinances, NFPA 90A and SMACNA. Mounting and supporting of all equipment including accessories and appurtenances shall be provided; including, but not limited to, structural supports, hangers, vibration isolators, stands, clamps and brackets. See seismic requirements in specification 01 61 10 Seismic Requirements for Non-Structural Components.
- B. Installation shall conform to equipment manufacturer's recommendation, unless otherwise indicated. Equipment shall be installed, leveled and located so that working clearance is available under overhead lines; and so that working space is available for all necessary servicing such as shaft removal, replacing or adjusting drives and motors, lubrication, filter replacement and access to automatic controls.

3.5 ELECTRICAL WORK

- C. Electrical motor-driven equipment specified in this Section shall be provided complete with motors and controls. Electric equipment and wiring shall be UL listed and comply with requirements of NFPA 70 and Division 26 - Electrical Work

END OF SECTION

SECTION 23 37 00 - AIR OUTLETS AND INLETS

PART 1 GENERAL

1.1 SUBMITTALS

- A. Action Submittals: Manufacturer's data and descriptive literature for specified products.

PART 2 PRODUCTS

2.1 SUPPLY GRILLES

- A. Supply Grilles (SG):
 1. Construction: Aluminum, baked white enamel.
 2. Adjustable front horizontal and rear vertical vanes on 3/4-inch centers.
 3. Fixed horizontal grilles set at 0 degrees.
 4. Continuous sponge rubber gasket at face flange.
 5. One-inch minimum flat rectangular frame.
 6. Manufacturers and Products:
 - a. Titus; 301 series
 - b. Or equal

2.2 EXHAUST GRILLES

- A. Louvered Return, Exhaust and Transfer Grilles and Registers (EG):
 1. Construction: Aluminum, baked white enamel.
 2. Fixed horizontal grilles set at 0 degrees.
 3. One-inch minimum flat, rectangular frame.
 4. Manufacturers and Products:
 - a. Titus; 350 Series
 - b. Or equal

PART 3 EXECUTION

3.1 INSTALLATION

- A. Refer to Contract DRAWINGS for coordination of locations with structural members, ceiling grids, and lighting.
- B. Install grilles on their respective mounting surfaces, level, plumb, and true with room dimensions.
- C. Provide appropriate frame to adapt to mounting surface. Provide a 24-inch by 24-inch lay-in ceiling module for grilles in lay-in ceilings.
- D. Support air inlets and outlets per applicable building code where inlets and outlets may be installed in metal suspension systems.

END OF SECTION

SECTION 23 83 00 - UNIT HEATERS

PART 1 GENERAL

1.1 DESCRIPTION

- A. Work in this Section includes self-contained heating units such as unit heaters.

1.2 REGULATORY AGENCIES

- A. All work shall be in conformance with the requirements of the applicable codes.

1.3 REFERENCE STANDARDS

- A. The publications of the organizations listed below form a part of this specification to the extent referenced.
 - 1. National Electrical Manufacturers Association (NEMA)
 - 2. Underwriters Laboratories (UL)

1.4 SUBMITTALS

- A. Product Data
 - 1. Electric Unit Heaters

PART 2 PRODUCTS

2.1 ELECTRIC UNIT HEATERS

- A. Manufacturers, Model:
 - 1. Qmark;
 - 2. MUH;
 - 3. Approved Equal
- B. Unit heaters shall be electric coil, horizontal blow type with propeller fan, size and capacity as scheduled
- C. Heaters shall be completely factory wired and assembled, with all required electrical power devices and accessories, including automatic re-setting overheat control, wall bracket, contactors, fuses, transformer, and terminal blocks. Unit shall be UL approved.
- D. Heater shall provide heating capacity as shown on the DRAWINGS.

- E. Heater shall be protected from air flow failure so heater is inoperative unless fan is running.
- F. Heater shall be wall mounted using the supplier's wall mounting bracket and seismic requirements in specification 01 61 10 Seismic Requirements for Non-Structural Components.

PART 3 EXECUTION

3.1 INSTALLATION

- A. All equipment and accessories shall be installed with required clearances from combustible surfaces. Provide a minimum of 36" clearance in front of the electrical access panel.
- B. Install heater suspended by four, 3/8" steel threaded rod supports from roof structure.
- C. When using a non-integral thermostat, install thermostat outside the heater's direct fan exhaust path to avoid on/off cycling.

END OF SECTION

TECHNICAL SPECIFICATIONS

**PUMP STATION REHABILITATION AND UPGRADES PROJECT—
BOLTON PUMP STATION**

FOR

Clackamas Water Environment Services

Volume 2 of 3


MARCH 2022



CLACKAMAS
**WATER
ENVIRONMENT
SERVICES**

*Water Environment Services
150 Beaver Creek Rd, Suite 430
Oregon City, OR 97045*

PROFESSIONAL OF RECORD CERTIFICATION(S):

 <p>Adam Crafts 2022.03.31 22:08:47-07:00</p> <p>DIGITALLY SIGNED</p> <p>REGISTERED PROFESSIONAL ENGINEER 69387 OREGON JULY 11, 2008 ADAM J. CRAFTS RENEWS</p>	<p>Signing as the Professional of Record for the divisions and sections listed below:</p> <p>Divisions 02, 09, 10, 31, 33, 43</p> <p>Sections 01 10 00, 01 12 16, 01 22 20, 01 32 00, 01 33 00, 01 45 00, 01 56 39, 01 57 19.11, 01 75 16, 03 01 30.71.11, 40 05 13, 40 05 51, 40 05 61, 40 05 62</p>
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PROFESSIONAL OF RECORD CERTIFICATION(S):




EXPIRES 12/31/23

Signing as the Professional of Record for the divisions and sections listed below:


Divisions 05, 06

Section 01 61 10, 03 21 00, 03 30 00, 03 60 00

PROFESSIONAL OF RECORD CERTIFICATION(S):

 A circular professional seal for Alan P. Armstrong. The outer ring contains the text "REGISTERED ARCHITECT" at the top and "STATE OF OREGON" at the bottom, separated by two dots. Inside the ring, the name "ALAN P. ARMSTRONG" is printed in a bold, sans-serif font. Below the name is a handwritten signature in black ink. At the bottom of the inner circle, the text "PORTLAND, OREGON" is printed.	<p>Signing as the Professional of Record for the divisions and sections listed below:</p> <p>Division 07</p>
--	--

PROFESSIONAL OF RECORD CERTIFICATION(S):

 <p><small>Digitally signed by Alex M. Bargmeyer DN: cn=US, e=alex.bargmeyer@unizygmh.us, ou=Management, ou=Water Group, cn=Alex M. Bargmeyer date:2022.04.01 14:45:37 -0700</small></p> <p>Alex M. Bargmeyer</p> <p>OREGON JUNE 11, 2008 ALEX M. BARGMEYER</p> <p>RENEWS 12-31-23</p>	<p>Signing as the Professional of Record for the divisions and sections listed below:</p> <p>Divisions 08, 11, 23</p>
---	---


PROFESSIONAL OF RECORD CERTIFICATION(S):



Signing as the Professional of Record for the divisions and sections listed below:

Division 26

PROFESSIONAL OF RECORD CERTIFICATION(S):

 <p>EXPIRES: 6-30-2022</p>	<p>Signing as the Professional of Record for the divisions and sections listed below:</p> <p>Sections 40 91 00, 40 91 07, 40 91 08, 40 91 09, 40 91 11, 40 91 12, 40 91 13, 40 91 14, 40 91 15, 40 91 23, 40 92 00, 40 93 00, 40 95 11</p>
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 FOR
 CLACKAMAS WES

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See Appendix B for Pump procurement specifications and approved submittal

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DRAWINGS

See Sheet G-2 for Drawing Index

END OF SECTION

SECTION 26 05 00 - GENERAL REQUIREMENTS FOR ELECTRICAL WORK

PART 1 GENERAL

1.1 SUMMARY

- A. This Section specifies general requirements applicable to all electrical work to be completed at the facility. This may include such things as underground conduit, surface conduit, motors, control components and similar.
- B. Section includes:
 - 1. Scope.
 - 2. Definitions.
 - 3. Reference Standards.
 - 4. Quality Assurance.
 - 5. Submittals.
 - 6. Drawings.
 - 7. Project Site Conditions.
 - 8. Equipment Coordination.
 - 9. Basis of Design.
 - 10. Products.
 - 11. Execution – General.
 - 12. Testing.

1.2 SCOPE

- A. This section specifies general requirements for electrical work. Detailed requirements for specific electrical items are specified in other sections but are subject to the general requirements of this section.
- B. Related Sections:
 - 1. The Contract Documents are complementary; what is called for by one is as binding as if called for by all.
 - 2. It is the CONTRACTOR's responsibility for scheduling and coordinating the Work of subcontractors, suppliers, and other individuals or entities performing or furnishing any of CONTRACTOR's Work.
- C. Interfaces to Equipment, Instruments, and Other Components:
 - 1. The Drawings, Specifications, and overall design are based on preliminary information furnished by various equipment manufacturers, which identify a minimum scope of supply from the manufacturers. This information pertains to,

but is not limited to, instruments, control devices, electrical equipment, packaged mechanical systems, and control equipment provided with mechanical systems.

2. Provide all material and labor needed to install the actual equipment furnished. Include additional conduit, wiring, terminals, or other electrical hardware to the work, which may be necessary to make a complete functional installation, based on the actual equipment furnished:
 - a. Make all changes necessary to meet the manufacturer's wiring requirements.
 3. Submit all such changes and additions to the Engineer for acceptance in accordance with the General Conditions.
 4. Review the complete set of Drawings and Specifications in order to ensure that all items related to the electrical power and control systems are completely accounted for. Include items that appear on Drawings or in Specifications from another discipline in the scope of Work:
 - a. If a conflict between Drawings and Specifications is discovered, refer conflict to the Engineer as soon as possible for resolution.
- D. All electrical equipment and systems for the entire project shall comply with the requirements of Division 26, whether referenced in the individual equipment specifications or not:
1. The requirements of Division 26 apply to all electrical work specified in other Divisions and Sections, including HVAC controls, packaged mechanical systems, Local Control Panels (LCPs), Vendor Control Panels (VCPs), Instruments Junction Boxes (IJBs), Power Junction Boxes (PJBs) and enclosures.
 2. The OWNER is not responsible for any additional costs due to the failure of the CONTRACTOR to notify all Subcontractors and suppliers of the Division 26 requirements.
- E. Contract Documents:
1. General:
 - a. The Drawings and Specifications are complementary and are to be used together to fully describe the Work.
 2. Contract Drawings:
 - a. The electrical Drawings show in a diagrammatic manner, the desired locations, and arrangements of the components of the electrical work. Follow the Drawings as closely as possible. Use professional judgment and coordinate with

the other trades to secure the best possible installation. Use the entire Drawing set for construction purposes.

- b. Locations of equipment, control devices, instruments, boxes, and panels are approximate only, exercise professional judgment in executing the Work to ensure the best possible installation:
 - 1) The equipment locations and dimensions shown on plans and elevations are approximate. Use the Shop Drawings to determine the proper layout, foundation, and pad requirements for final installation. Coordinate with all Subcontractors to ensure that all electrical equipment is compatible with other equipment and space requirements. Make changes required to accommodate differences in equipment dimensions.
 - 2) The CONTRACTOR has the freedom to select any of the named manufacturers, as identified in the individual specification sections. The Engineer has designed the spatial equipment layout based upon a single manufacturer and has not confirmed that every named manufacturer's equipment fits in the allotted space. It is the CONTRACTOR's responsibility to ensure that the equipment being furnished fits within the defined space.
- c. Installation Details:
 - 1) The Contract Drawings include typical installation details, which show the means and methods the CONTRACTOR is to use to install electrical equipment. For cases where a typical detail does not apply, develop installation details that may be necessary for completing the Work, and submit these details for review by the Engineer.

1.3 DEFINITIONS

- A. WIRING, ELEMENTARY OR SCHEMATIC DIAGRAM: A schematic (elementary) diagram shows, by means of graphic symbols, the electrical connections and functions of a specific circuit arrangement. The schematic diagram facilitates tracing the circuit and its functions without regard to the actual physical size, shape, or location of the component devices or parts.
- B. ONE-LINE DIAGRAM: A one-line diagram shows by means of single lines and graphical symbols the course of an electrical circuit or system of circuits and the components, devices or parts used therein. Physical relationships are usually disregarded.
- C. BLOCK DIAGRAM: A block diagram is a diagram of a system, instrument, computer, or program in which selected portions are represented by annotated boxes and interconnecting lines.

- D. CONNECTION DIAGRAM: A connection diagram includes all of the devices in a system and shows their physical relationship to each other including terminals and interconnecting wiring in an assembly. This diagram shall be (a) in a form showing interconnecting wiring only by terminal designation (wireless diagram), or (b) a panel layout diagram showing the physical location of devices plus the elementary diagram.
- E. INTERCONNECTION DIAGRAM:
1. Interconnection diagrams shall show all external connections between terminals of equipment and outside points, such as motors and auxiliary devices. References shall be shown to all connection diagrams which interface to the interconnection diagrams. Interconnection diagrams shall be of the continuous line type. Bundled wires shall be shown as a single line with the direction of entry/exit of the individual wires clearly shown. Wireless diagrams and wire lists are not acceptable.
 2. Each wire identification as actually installed shall be shown. The wire identification for each end of the same wire shall be identical. All devices and equipment shall be identified. Terminal blocks shall be shown as actually installed and identified in the equipment complete with individual terminal identification.
 3. All jumpers, shielding and grounding termination details not shown on the equipment connection diagrams shall be shown on the interconnection diagrams. Wires or jumpers shown on the equipment connection diagrams shall not be shown again on the interconnection diagram. Signal and DC circuit polarities and wire pairs shall be shown. Spare wires and cables shall be shown.
- F. ARRANGEMENT, LAYOUT, and/or OUTLINE DRAWINGS: An arrangement, layout, and or outline drawing is one which shows the physical space and mounting requirements of a piece of equipment. It may also indicate ventilation requirements and space provided for connections or the location to which connections are to be made.

1.4 REFERENCE STANDARDS

- A. This Section incorporates by reference the latest revisions of the following documents. They are part of this Section insofar as specified and modified herein. In the event of conflict between the requirements of this Section and those of the listed documents, the requirements of this Section shall prevail.
- B. Unless otherwise specified, references to documents shall mean the documents in effect on the effective date of the Agreement. If referenced documents have been discontinued by the issuing organization, references to those documents shall mean the replacement documents issued or otherwise identified by that organization or, if there are no replacement documents, the last version of the document before it was discontinued.

Reference	Title
NECA-1	National Electrical Contractors Association – Standard Practices for Good Workmanship in Electrical Contracting
NFPA-70 NFPA-70E	National Electrical Code (NEC) Electrical Safety in the Workplace
NEMA	National Electrical Manufacturers Association
IEEE	Institute of Electrical and Electronic Engineers
IES	Illuminating Engineering Society
IBC	International Building Code
OAR	Oregon Administration Rules

1.5 QUALITY ASSURANCE

A. IDENTIFICATION OF LISTED PRODUCTS:

1. Electrical equipment and materials shall be listed for the purpose for which they are to be used, by an independent testing laboratory. Three such organizations are Underwriters Laboratories (UL), Factory Mutual (FM), and Electrical Testing Laboratories (ETL). Independent testing laboratory shall be acceptable to the inspection authority having jurisdiction.
2. When a product is not available with a testing laboratory listing for the purpose for which it is to serve, the product may be required by the inspection authority, to undergo inspection at the manufacturer's place of assembly. All costs and expenses incurred for such inspections shall be included in the original contract price. CONTRACTOR shall comply with Oregon Administrative Rules regulations concerning Listing requirements for electrical equipment.

B. FACTORY TESTS: Where specified in the individual product specification section, factory tests shall be performed at the place of fabrication and performed on completion of manufacture or assembly. The costs of factory tests shall be included in the contract price.

C. DELIVERY AND STORAGE:

1. CONTRACTOR shall receive, handle and store products according to manufacturer's written instructions or recommendations.
2. Keep all products to be kept warm, dry, safe and secure in original packaging until ready for installation.
3. CONTRACTOR shall be responsible for all equipment to be delivered, free of damage and in as-intended working condition. Any items determined to be defective or damaged shall be replaced at no additional expense to the OWNER.

1.6 SUBMITTALS

A. PROCEDURES: Section 01 33 00

B. SUBMITTAL ITEMS FOR THIS SECTION:

1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
 - a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.

- b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the submitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.
- 4. Provide Seismic calculations for anchoring and support of equipment as required in 01 61 10.
 - 5. Interconnection diagram: The CONTRACTOR shall prepare interconnection diagrams depicting all cable requirements together with their actual terminations as specified.
 - 6. Conduit layout drawings indicating size, location, and support, for all conduits other than single runs of 1-inch diameter or less cast in concrete construction.
 - a. Conduit layout drawings shall illustrate a system which conforms to the requirements of the project.
 - b. For changes to the layouts shown on the contract documents, provide engineering design and calculations signed and sealed by a Professional Engineer registered in State of Oregon. Engineering design and calculations shall demonstrate that the proposed layout does not impair or significantly reduce the design structural strength.
 - 7. Safety disconnect switch list including legend with equipment tag, equipment description, and power feeder circuit source and location information.
 - 8. Roof Penetrations: Submit details of all portions of the electrical installation that penetrate the roof. Include details showing support of the penetrating component, and the sealing means to be utilized.

1.7 DRAWINGS

- A. Where the CONTRACTOR is required to provide information on drawings as part of the specified work, such drawings shall be prepared on 11-inch by 17-inch paper, and on CD Rom in AutoCAD 2020. Drawings shall be complete with borders and title blocks clearly identifying project name, equipment and the scope of the drawing. Drawing

quality and size of presentation shall be such as to permit 50 percent reduction of such drawings for insertion in operation and maintenance manuals. Drawings deemed illegible shall be rejected.

- B. Where the CONTRACTOR is required to provide equipment or system submittal information on drawings as part of the specified work, such drawings shall be prepared on 11-inch by 17-inch paper and shall be included within a three-ring binder. Drawings shall be complete with borders and title blocks clearly identifying project name, equipment and the scope of the drawing. Drawing quality and size of presentation shall be such as to permit 50 percent reduction of such drawings for insertion in operation and maintenance manuals. Drawings deemed illegible shall be rejected.

1.8 PROJECT/SITE CONDITIONS

- A. GENERAL: Unless otherwise specified, equipment and materials shall be sized and derated for the ambient condition of 40 degrees C at an elevation ranging from sea level to 3000 feet without exceeding the manufacturer's stated tolerances.
- B. OPERATING FACILITY: When working in an operating facility, such as a pump station or treatment plant, portions of this facility must remain fully functional throughout the entire construction period. In consideration of this requirement, comply with the following guidelines:
 - 1. All outages must be of minimal duration and fully coordinated and agreed to by the OWNER. Adjust the construction schedule to meet the requirements of the OWNER. All changes in schedule and any needs to reschedule are included in the Work.
 - 2. As weather and operational conditions dictate, re-adjust the construction schedule to meet the demands placed upon OWNER by its users.
 - 3. Coordinate the construction and power renovation, bear all costs, so that all existing facilities can continue operation throughout construction.
- C. HAZARDOUS (CLASSIFIED) AREAS: Areas designated as hazardous (classified) are identified within drawings in accordance with the NEC, NFPA 820.
- D. SEISMIC: Electrical equipment supports, and anchorage shall be designed and installed in accordance to 01 61 10.

1.9 ELECTRICAL NUMBERING SYSTEMS

- A. TAGGING: All circuit raceways and armored cables shall be tagged at all terminations, panels, MCCs, pull boxes, junction boxes, etc. in accordance with the assigned numbers on the circuit/raceway schedule and schematic/plan drawings. The tags shall be installed in a clean and high workmanship manner. In addition to tags at the

terminations, exposed raceways and armored cables shall be tagged at each side of concealment.

1. The standards of documentation, instrument tagging, cable and conductor ferruling, terminal identification and labeling that apply to the new installation apply equally to the existing installation which forms part of the modified system.

B. PREFIX MODIFIERS: The following prefix modifiers shall be used when scheduling/tagging cables and raceway:

Raceway Prefix	Type of Function
H	Power above 600V
P	Power 120V to 600V
C	Control or power - 120V or less
S	Low level signal (less than 90-volt communication or less than 30-volt instrumentation)
D	Data
PC	Composite of power 120 to 600V and control
F	Optical Fiber
PSP, CSP	Spare power, spare control

C. RACEWAY NUMBERS: Where circuit/raceway numbers have not been assigned, CONTRACTOR shall assign raceway numbers in accordance with the system outlined in the drawings.

1.10 CONDUCTOR NUMBERS:

A. WIRE MARKERS: All control and signal conductors in panels, pull boxes, power, instrument, and relay compartments of motor control centers, control cabinets, instrument cabinets, field cabinets and control stations, as well as connections to mechanical equipment, shall be tagged at each end with legible, coded tight-fitting wire marking sleeve showing the complete wire designation. The letters and numbers that identify each wire shall be machine printed on sleeves with permanent black ink. The figures shall be 1/8 inch high. Sleeves shall be yellow or white tubing, sized to fit the conductor insulation. The sleeves shall be shrunk to fit the conductor with hot air after installation. They shall be T&B, SHRINK-KON HVM or equal. Adhesive strips are not acceptable. Conductors size No. 10 AWG or smaller shall have identification sleeves. Conductors No. 8 AWG and larger shall use cable markers of the locking tab type. Tabs shall be white plastic with conductor identification number permanently embossed.

- B. INTERNAL WIRING:
1. Wiring within a single enclosure shall be marked with the basic wire and terminal number at each end. The wire number shall designate the terminal or equipment number at each end of the wire separated by a slash.
 2. Wiring within MCC buckets shall have a simple numbering scheme, and shall use the same number at each end. (1,2,3,4,5, etc.) Wiring which lands on field terminals shall utilize the terminal number for the internal wire number.
- C. FIELD WIRING: All field wiring shall have wire labels at each end. The labels shall be marked with the output terminal number at the original equipment (local control panel or MCC) and the remote device terminal # (if applicable) and tag name separated by a slash. Conductors shall be identified with numbers at both ends. Conductor tag numbers shall be the conductor number specified on the control diagram or if not shown, shall follow the convention below.
1. Wires from MCC buckets shall be labeled with [MCC number (086) - bucket number(A4) - terminal number (6)] (MCC3-A4-6)
 2. Wires from Local Control Panels shall be labeled with panel number (PNL2000)-terminal number (12)] (PNL2000-12)
 3. Wires from PLC panels or remote I/O panels shall have Rack or Bus (1) – Card or Block (7) -Terminal number(A3) only (1-7-A3)
 4. Wires from devices, instruments etc. shall have the instrument or device name and terminal number if applicable. Equipment name is typically DEVICE TYPE - NUMBER. (HS-2510) (TSH-2510) (FIT-2562)
- D. EXAMPLE for a control cable from the Area Control Panel PNL2000 bus 1, block 1, terminal A4 to the level transmitter (LIT-2501) - the wire tag number at both ends shall be LIT-2501 / 1-1-A4. (Do not include the panel name, just the bus, block, terminal number.)
- E. EXAMPLE for a control cable from the Area Control Panel PNL2000 rack 4, card 5, terminal A4 to the MCC3, bucket D5 terminal 6 the tag number at both ends shall be MCC3-D5-6/4-5-A4
- F. EXAMPLE for a control cable from the MCC3 bucket A4 terminal 12 to device HS-4030, the wire tag number at both ends shall be MCC3-A4-12 / HS-4030. (Do not include the system abbreviation on devices connected to an MCC bucket.)

1.11 INDICATING LAMP COLORS

- A. All indicating lamps shall have an integrated lamp test function for all lamps on a single line-up of equipment (i.e. Motor Control Center, Switchgear).
- B. Unless otherwise specified, indicating lights shall be equipped with colored lenses in accordance with the following schedule:

Color	Function	Example
Red	Run, open valve	Equipment operating, motor running
Green	Stopped, Closed valve	Alarm, end of cycle, motor stopped
White or clear	Normal condition, Ready	Control power on, status OK
Amber (yellow)	Abnormal condition	Failure of equipment or status abnormal, fault condition
Green	Breaker Open	Switchgear breaker illuminated pushbutton
Red	Breaker Closed	Switchgear breaker illuminated pushbutton
Amber (yellow)	Breaker Tripped	Switchgear breaker illuminated pushbutton

1.12 EQUIPMENT COORDINATION

- A. The CONTRACTOR is responsible to coordinate the equipment supplied from various manufacturers and vendors. This includes but is not limited to:
 1. Obtaining specific information on equipment ratings and sizes and verifying the electrical components supplied meet, or match the requirements such as voltage, phase, frequency, starter types, etc.
 2. Shall provide equipment that will fit within the space allocated and meet OSHA and NEC clearances.
 3. Shall provide coordinated electrical installations with the supplied equipment's electrical power and control requirements.
 4. Shall provide power and control equipment, wiring, and raceways to meet the requirements of the mechanical equipment supplied.
 5. Shall provide all necessary control wiring and components for any special requirements from an equipment manufacturer.

- B. The CONTRACTOR shall verify as a minimum:
1. Correct voltage, phase and frequency
 2. Size and space requirements
 3. Mounting requirements
 4. Correct motor starter type and NEMA size
 5. Proper coordination with the controls and control System Integrator
- C. Any discrepancies between the electrical equipment and other equipment shall be brought to the immediate attention of the OWNER.
- D. The CONTRACTOR shall assure that no instrumentation or control interferences are created by the variable frequency drives (VFDs) or load wiring. The CONTRACTOR shall coordinate with the VFD manufacturer to provide necessary separation of conductors or shielding and/or filtering equipment as required by the VFD manufacturer. If interferences do occur, the CONTRACTOR shall be responsible to take corrective action at no additional cost to the OWNER.
- E. WIRING FOR VENDOR PACKAGES:
1. Equipment specifications indicate when the Vendor is responsible for providing interconnection wiring between components of a Vendor package that are installed on separate skids or assemblies. In this circumstance, interconnection wiring between skids or assemblies in a Vendor package is scheduled as "Vendor Wiring" in the conduit/cable schedules.
 2. Where equipment specifications do not specify Vendor furnished wiring between skids or assemblies in a Vendor package, the CONTRACTOR shall provide and install interconnection wiring between skids or assemblies per the Vendor's interconnection wiring requirements. Interconnection wiring between skids or assemblies in a Vendor package that is furnished and installed by the CONTRACTOR is not scheduled in the conduit/cable schedules.
 3. Determination of cable requirements.
 - a. Coordinate cable/conductor requirements with the selected Vendors to determine the correct wiring required to interconnect the package system components/skids.
 - b. Wiring between Vendor furnished components shipped on separate skids or assemblies shall conform to requirements specified in Division 25 and Division 26.
 - c. Wiring between the plant control system and Packages system components/skids are specified in the conduit/cable schedules.

- d. Wiring between external power supplies and the packaged system components/skids are specified in the conduit/cable schedules.
4. Assign numbers and tagging for unscheduled raceway, and cable between Vendor furnished components on separate skids or assemblies as specified in Section 26 05 00. Coordinate this information in submittals, record drawings, and O&M manuals provided under this contract.
5. Contract documents shall be updated in the record drawing set to include the work provided for wiring the vendor packages.

1.13 BASIS OF DESIGN

- A. The basis of the mechanical and electrical design is the installation of equipment and motors as shown in the electrical one-line drawing(s) and load/panel schedules. In the event that different equipment motors are provided in order for the vendor's equipment to meet mechanical performance requirements, the CONTRACTOR shall coordinate various suppliers, vendors, and subcontractors to change the required electrical conduit, cables, breakers, motor control center sections, starters units and accessories, etc. as necessary to meet the vendor's equipment installation requirements of the National Electrical Code. The traits and characteristics of all provided materials, equipment, and devices shall meet the specifications. These changes to materials, equipment, and devices shall be at no cost to the OWNER. Electrical submittal information shall be coordinated with the equipment and motors provided.

1.14 ARC FLASH MITIGATION METHODS

- A. The following mitigation method requirements shall apply to all power distribution and utilization equipment supplied for any products supplied on the project and applies to all equipment divisions in the Contract Documents. Refer to the NFPA-70 (NEC) and NFPA-70E (Electrical Safety in the Workplace) for equipment labeling requirements.
 1. EQUIPMENT LABELS: Equipment labels shall be installed on the outside of the electrical equipment enclosure, cabinet, and panels to avoid opening the equipment to access the manufacture's data or the equipment ratings.
 2. HINGED DOORS: Power distribution equipment shall have hinged rear doors where back access is shown.
 3. REMOTE RACKING DEVICES: Switchboard SWBD-2 shall be provided with a remote racking device for Electricians to insert or remove rack- mounted breakers, rack-mounted devices, or auxiliary equipment drawers into the associated equipment location.
 4. INSULATED POWER BUS AND INSULATED CABLE BOOTS:

- a. Provide insulated power bus in power distribution equipment where accessible to installers or maintenance workers.
 - b. Provide cable boots for power conductor connections to insulate the exposed power conductor connections.
5. VIEW WINDOWS FOR MONITORING: Provide protected view windows into cabinets that allow infra-red analyzers, monitors, or cameras to monitor hot temperature for unusual heat generated by deteriorating connections. The view windows shall have a method to move the window protector and hold in-place during the monitoring operation.
6. POWER AND CONTROL EQUIPMENT SEPARATION:
- a. Provide separation between power equipment within an enclosure, cabinet, or panel by the use of barriers, separate access doors, or by other means.
 - b. Provide separation barriers between main breaker feeders coming into equipment and other termination points or bussing on the load side of the main breaker.
7. AUTOMATIC SHUTTERS: Provide automatic shutters, where possible, to close the access to the power bus when a power device is not engaged.

PART 2 PRODUCTS

2.1 EQUIPMENT AND MATERIALS

- A. GENERAL: Equipment and materials shall be new and free from defects. All material and equipment of the same or a similar type shall be of the same manufacturer throughout the work. Standard production materials shall be used wherever possible.
- B. EQUIPMENT FINISH: Unless otherwise specified, electrical equipment shall be painted by the manufacturer as specified in Section 09 90 00.
- C. GALVANIZING: Where specified, galvanizing shall be in accordance with Section 05 50 00.

2.2 WIRE MARKERS

- A. Each power and control conductor shall be identified at each terminal to which it is connected. Conductors size No. 1 AWG or smaller shall have identification sleeves. Conductors No. 2 AWG and larger shall use cable markers of the locking tab type. Tabs shall be white plastic with conductor identification number permanently embossed.

- B. Conductors shall be identified in accordance with Section 26 05 00. Adhesive strips are not acceptable.
- C. The letters and numbers that identify each wire shall be machine printed on sleeves with permanent black ink with figures 1/8 inch high. Sleeves shall be yellow or white tubing and sized to fit the conductor insulation. Shrink the sleeves with hot air after installation to fit the conductor.
- D. Conductor and Wire Marker Manufacture:
 - 1. TMS Thermofit Marker System by Raychem Co
 - 2. Sleeve style wire marking system by W. H. Brady Co.
 - 3. Or approved equal

2.3 MC-HL CABLE AND RACEWAY TAGS

- A. Tags shall be:
 - 1. Manufactured of permanent metal or heavy mill plastic.
 - 2. Fastened to the raceways at both ends of the tag with permanent fasteners.
 - a. Fastened to the raceways at both ends of the tag with permanent fasteners.
 - 3. Tag numbers shall be 1-inch tall and machine printed. Hand labeled tags are unacceptable.

2.4 NAMEPLATES

- A. Nameplates shall be provided on all electrical devices, including but not limited to motor control equipment, MCC cubicles/cells/buckets, control stations, junction boxes, panels, harmonic filters, instruments, disconnect switches, indicating lights, meters, and all electrical equipment enclosures.
- B. Nameplates shall also be provided on all electrical panel interior equipment, including but not limited to relays, circuit breakers, power supplies, terminals, contactors, and other devices.
- C. Equipment nameplates shall have both the equipment name and number.
- D. Nameplates shall be made of 1/16-inch thick machine engraved laminated phenolic having black letters not less than 3/16" high on white background or as shown on the drawings or other sections of the specifications. Nameplates on the interior of panels shall be White Polyester with printed thermal transfer lettering and permanent pressure sensitive acrylic; TYTON 822 or approved equal. All nameplates shall include the equipment name and number (and function, if applicable).

- E. Provide warning nameplates on all panels and equipment which contain multiple power sources. Lettering shall be white on red background.
- F. Nameplates shall be secured to equipment with stainless steel screws/fasteners.
- G. Nameplates for disconnect switches shall contain name and number as well as voltage, phases and colors of conductors.

2.5 TERMINAL BLOCKS

A. GENERAL:

1. GENERAL:

- a. Terminal Blocks for all CONTRACTOR supplied equipment and devices shall be manufactured by Allen Bradley, Bussmann, Phoenix Contact, or approved equal.
- b. Unless otherwise specified, terminal blocks shall be panhead strap screw type. Terminals shall be provided with integral marking strips which shall be permanently identified with the connecting wire numbers as shown on the drawings. Terminal blocks for P-circuits (power 120-600 volts) shall be rated not less than the conductor current rating and shall not be rated less than 600 volts AC. Terminal blocks for C-circuits (control and/or control power 120 volts or less) and S-circuits (signal) shall be rated not less than 20 amperes and shall not be rated less than 600 volts AC. Terminals shall be tin-plated. Insulating material shall be nylon. Terminal blocks shall be in accordance with section 26 27 16 for all electrical equipment.
- c. Provide terminals for all wire connections to field wiring and internal power distribution. Analog loops that are 24 VDC powered shall have a knife switch to disable the loop if necessary.
- d. Connections shall have compression terminals capable of terminating 2 #14 AWG stranded wires. Terminals shall be DIN rail strip mounted as manufactured by Phoenix Contact, or approved equal. Provide number strips for terminal blocks that are referenced by the wire marker. Provide bridge bars for jumpers between terminal blocks. Provide end clamps to separate and terminate terminal block groups. Provide end covers for groups of terminal blocks in sets to match the number points associated with individual I/O cards in the PLC block.
- e. Provide Separation Plates on each side of terminals that are at a different potential or polarity than surrounding terminals.

- f. Provide clear plastic DIN rail mounted nametag stanchions for each block of terminations. Each nametag shall hold a preprinted label designating the PLC bus and PLC block that terminates to that set of terminals.
- g. Terminals shall be mounted such that there is a minimum of 1.5 inches of clear space on both sides of the terminal; for ease of wiring.
- h. Mount all terminals strips on 2-inch standoffs.
- i. Provide 10 spare terminals or 5% whichever is the greater amount, spare (non-installed) replacement terminals for each type used.
- j. Provide wired terminals to match the number of points supplied on each installed I/O card or spare slot in a PLC cabinet.

B. DIGITAL TERMINALS:

- 1. Terminal Blocks for use in general purpose and digital input terminations shall be Phoenix Contact UK 5, or approved equal. Provide double high terminals for general purpose.
- 2. Where space is limited for the required number of digital input points double high terminals are permitted if first approved by the OWNER.

C. ANALOG TERMINALS:

- 1. Terminal Blocks for use in analog input terminations shall be knife disconnect, with socket for analog isolator Phoenix Contact URELG-PMTK, or approved equal.
- 2. Terminal blocks for analog outputs shall be fused, double high with a separate ground terminal.
- 3. The wire used for analog inputs and outputs shall be multi-conductor #18 twisted pairs with an overall shield. Provide 4 & 8 pairs to match the input or output cards. Wire pairs shall be numbered and colored red for + and black for -. Use BELDEN-M 9520 CMG or approved.

D. FUSED TERMINALS:

- 1. Fuse terminal blocks shall be hinged disconnect level type with "blown fuse" indicators. PHOENIX CONTACT UK 5 HESI series, or approved equal.

PART 3 EXECUTION

3.1 GENERAL

A. CONSTRUCTION

1. The work under Division 26 shall be performed in accordance with these specifications.
2. Unless otherwise detailed or dimensioned, electrical layout drawings are diagrammatic. The CONTRACTOR shall coordinate the field location of electrical material or equipment with the work of other disciplines and subcontractors. Minor changes in location of electrical material or equipment made prior to installation shall be made at no cost to the OWNER.
3. The CONTRACTOR shall perform core drilling required for installation of raceways through concrete walls and floors. Locations of floor penetration, as may be required, shall be based on field conditions. Verify all exact core-drilling locations based on equipment actually furnished as well as exact field placement.
4. The CONTRACTOR shall seal all roof penetrations in accordance with approved sealing means.

B. HOUSEKEEPING:

1. Electrical equipment shall be protected from dust, water and damage. Motor control centers, switchgear, and buses shall be wiped free of dust and dirt, kept dry, and shall be vacuumed on the inside within 30 days of acceptance of the work.
2. Before final acceptance, the CONTRACTOR shall touch up any scratches on equipment as specified in Section 09 90 00.
3. Electrical equipment temporarily exposed to weather, debris, liquids, or damage during construction shall be adequately protected.

C. ELECTRICAL EQUIPMENT LABELING:

1. Electrical equipment shall have field marked signs and labeling to warn qualified persons of the potential electric arc flash hazards per NEC Article 110.16 Flash Protection.
2. Electrical equipment shall have NFPA 70E labels installed stating the results of the Arc Flash analysis specified in Section 26 05 73.
3. Electrical distribution equipment and utilization equipment shall be provided with field labels to identify the power source and the load as specified. Refer to NEC

Article 110.22 for Identification of Disconnecting Means installation criteria. Specific information is required such as the equipment tag number and equipment description of both the power source and the load equipment.

- D. MOTOR CONNECTIONS: Verify that the motors are purchased with the correct size motor termination boxes for the circuit content specified in the conduit and cable schedules or submit custom fabrication drawing indicating proposed motor termination box material, size, gasket, termination kit, grounding terminal, boot type insulated motor lead connection (T&B type MSC, or approved equal), and motor terminal box connection/support system. Verify the motor termination box location prior to raceway rough-in.
- E. CONDUCTOR INSTALLATION: An enclosure containing disconnecting means, overcurrent devices, or electrical equipment shall not be used as a wireway or raceway for conductors not terminating within the enclosure. Provide wireways, raceways, termination boxes, or junction boxes external to the enclosure for the other conductors.

3.2 TESTING

- A. GENERAL: Prior to energizing the electrical circuits, insulation resistance measurements tests shall be performed using a 1000-volt megohmmeter to verify the conductor is acceptable for use on the project. The test measurements shall be recorded on the specified forms and provided in accordance with Section 26 05 00.
- B. INSULATION RESISTANCE MEASUREMENTS:
 - 1. GENERAL:
 - a. Insulation resistance measurements shall be made on conductors and energized parts of electrical equipment (600V or less). Minimum acceptable values of insulation resistance shall be in accordance with the applicable ICEA, NEMA or ANSI standards for the equipment or material being tested, unless otherwise specified. The ambient temperature at which insulation resistance is measured shall be recorded on the test form.
 - b. Insulation resistance measurements shall be recorded. Insulation with resistance of less than 10 megohms is not acceptable.
 - 2. CONDUCTOR AND CABLE TESTS: The phase-to-ground insulation resistance shall be measured for all circuits rated 120 volts and above except lighting circuits. Measurements may be made with motors and other equipment connected. Solid state equipment shall be disconnected, unless the equipment is normally tested by the manufacturer at voltages in excess of 1000 volts DC.

3. MOTOR TESTS: Installed motors shall be tested per Section 26 08 00 shall be completed for each motor after installation. Motors shall have their insulation resistance measured before they are connected. Motors 50 HP and larger shall have their insulation resistance measured at the time of delivery as well as when they are connected. Insulation resistance values less than 10 megohms are not acceptable.
- C. PRE-FUNCTIONAL TEST CHECKOUT: Functional testing shall be performed in accordance with the requirements of Section 26 08 00. Prior to functional testing, all protective devices shall be adjusted and made operative.
1. Submit a description of the proposed functional test procedures prior to the performance of functional checkout.
 2. Prior to energization of equipment, perform a functional checkout of the control circuit. Checkout:
 - a. Energizing each control circuit.
 - b. Operating each control device, alarm device, or monitoring device.
 - c. Operate each interlock to verify that the specified action occurs.
- D. Verify motors are connected to rotate in the correct direction. Verification may be accomplished by momentarily energizing the motor, provided the CONTRACTOR confirms that neither the motor nor the driven equipment will be damaged by reverse operation or momentary energization.

END OF SECTION

SECTION 26 05 05 - SELECTIVE DEMOLITION FOR ELECTRICAL

PART 1 GENERAL

1.1 SUMMARY

- A. This Section specifies requirements for selective demolition of portions of the electrical system at the facility. This may include such things as underground conduit, surface conduit, motors, control components and similar.
- B. Section includes:
 - 1. Scope
 - 2. Reference Standards
 - 3. Quality Assurance
 - 4. Demolition
 - 5. Relocation

1.2 SCOPE

- A. Verify with the OWNER all items to be salvaged. All items that are not directed in the field (or by other means) to be salvaged or turned over to the OWNER shall be considered scrap. Carefully inspect the entire site and verify all items to be removed, to remain, or to be relocated.
- B. Demolition work shall be the responsibility of each trade's CONTRACTOR. Notify the project manager at least two days prior to commencing work in a particular area.
- C. Coordinate and schedule all work in a careful manner with all necessary consideration for the OWNER, other CONTRACTORS and the public, avoiding interference with the use of, and passage to and from, adjacent areas and facilities designated to remain in use during demolition.
- D. Maintain all existing circuits to items that remain in use. Reroute and rework all conduits, wiring, etc. as required.

1.3 REFERENCE STANDARDS

- A. NFPA 70 National Electrical Code
- B. NFPA 70E National Electrical Safety Code

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work

1.5 DEMOLITION

- A. Demolish and remove equipment foundation and supports, conduits, wire, and all other existing items designated for removal as indicated on the drawings and in these specifications. Do not use equipment or methods that will cause damage to adjacent construction designated to remain.
- B. Existing outlets which are to be removed and have conduits rising from the floor slab shall have the conduits cut below floor level. Abandon or rework as required to provide feedthrough service to other remaining outlets. Pull new wire between remaining outlets affected by feed-through. Patch floor as required to restore to original condition.
- C. Abandoned outlet boxes shall be closed with blank cover plates. If equipped with devices, the devices shall be removed and the conductors removed to the adjacent outlet or reconnected as required to provide feed-through service.
- D. Disconnect and remove existing conduit and wiring feeding removed lights back to source or to fixtures to remain in use. Disconnect all devices in or on walls to be removed. All existing wiring systems which are disconnected and designated for removal shall be completely removed back to source.
- E. Pull conductors from abandoned concealed raceway systems. Any section of raceway system exposed due to remodeling shall be cut flush at exposing surface. Concealed raceways need not be removed except where they interfere with remodeling.
- F. Disconnect all electrical connections to equipment designated to be removed by other trades.
- G. The drawings indicate the general concept of the demolition to be performed, and are not intended to be totally inclusive. The CONTRACTOR is responsible to visit the site and fully inform himself of all demolition requirements.

1.6 RELOCATION

- A. All existing outlets, equipment and associated wiring and conduit system(s) which interfere with the work of the electrical, general, structural, plumbing, fire protection, or HVAC CONTRACTORS shall be reworked as required to maintain system operation and facilitate the scheduled work.
- B. All electrical equipment devices, and lighting fixtures that are to be relocated shall be carefully removed, stored, installed in new location and reconnected, relamped and cleaned.

END OF SECTION

SECTION 26 05 19 - LOW-VOLTAGE CONDUCTORS, WIRES AND CABLES

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
1. Scope.
 2. Reference Standards.
 3. Quality Assurance.
 4. Definitions.
 5. Submittals.
 6. Products.
 7. Execution.

1.2 SCOPE

- A. This section specifies cables, conductors and fibers including:
1. Stranded copper cables, conductors, and wire rated 600 volts insulation used for power; lighting, analog, digital, or pulse signals and control circuits.
 2. Copper cables and coax cable rated 300-volt insulation used for data, communication, and signaling.
 3. Fiber optic data cable used for data communication.

1.3 REFERENCE STANDARDS

- A. This Section incorporates by reference the latest revisions of the following documents. They are part of this Section insofar as specified and modified herein. In the event of conflict between the requirements of this Section and those of the listed documents, the requirements of this Section shall prevail.
- B. This Section incorporates by reference the latest revisions of the following documents. They are part of this Section insofar as specified and modified herein. In the event of conflict between the requirements of this Section and those of the listed documents, the requirements of this Section shall prevail.
1. Unless otherwise specified, references to documents shall mean the documents in effect on the effective date of the Agreement. If referenced documents have been discontinued by the issuing organization, references to those documents shall mean the replacement documents issued or otherwise identified by that

organization or, if there are no replacement documents, the last version of the document before it was discontinued.

Reference	Title
ASTM B3	Soft or Annealed Copper Wire
ASTM B8	Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
ASTM B33	Tinned Soft or Annealed Copper Wire for Electrical Purposes
ICEA S-95-658/ NEMA WC70	Non-shielded 0-2kV Cables
NFPA 70	National Electric Code (NEC)
IEEE 383	Type Test of Class IE Electric Cables, Field Splices, and Connections for Nuclear Power Generating Stations
UL 44	Rubber-Insulated Wires and Cables
UL 83	Thermoplastic-Insulated Wires and Cables
ANSI X3.166	Information Systems--Fiber Data Distributed Interface (FDDI)--Token Ring Physical Layer Medium Dependent (PMD)
EIA RS232D	Interface Between Data Terminal Equipment and Data Circuit Terminating Equipment Employing Serial Binary Data
EIA RS422	Electrical Characteristics of Balanced Voltage Digital Interface Circuits
EIA RS485	Electrical Characteristics of Generators and Receivers for Use in Balanced Digital Multipoint Systems
IEEE 802	IEEE Standards for Local and Metropolitan Area Networks: Overview and Architecture
IEEE 802.3	Information Processing Systems--Local and Metropolitan Area Networks--Part 3: Carrier Sense Multiple Access with Collision
IEEE 802.3k	Supplement to ISO/IEC 8802-3, Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access Method and Physical
IEEE 802.4	Information Processing Systems--Local Area Networks--Part 4: Token-Passing Bus Access Method and Physical Layer
ANSI/NFPA 72	Installation, Maintenance, and Use of Protective Signaling Systems
ANSI/NFPA 72H	Testing Procedures for Signaling Systems

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work
- B. The manufacturer shall warranty the above specified equipment for twelve months from equipment start-up or eighteen months from the date of shipment, whichever occurs first, to be free from defects in design, workmanship or materials.

1.5 DEFINITIONS

- A. LOW LEVEL ANALOG: A signal that has a full output level of 100 millivolts or less. This group includes thermocouples and resistance temperature detectors.
- B. DATA OR DIGITAL CODE: Coded information such as that derived from the output of an analog to digital converter or the coded output from a digital computer or other digital transmission terminal. This type includes those cases where direct line driving is utilized, such as EIA RS422.
- C. PULSE FREQUENCY: Counting pulses such as those emitted from speed transmitters.
- D. HIGH LEVEL ANALOG: Signals with full output level greater than 100 millivolts but less than 30 volts, including 4-20 mA transmission.
- E. MODULATED SIGNALS: Signals emanating from modems or low-level audio signals. Normal signal level is plus 4 dBm to minus 22 dBm. Frequency range is 300 to 10,000 hertz.
- F. DISCRETE EVENTS: Dry contact closures monitored by solid state equipment. If the conductors connecting to dry contacts enter enclosures containing power or control circuits and cannot be isolated from such circuits in accordance with NEC Article 725, this signal shall be treated as low voltage control.
- G. LOW VOLTAGE CONTROL: Contact closures monitored by relays, or control circuits operating at less than 30 volts and 250 milliamperes.
- H. HIGH LEVEL AUDIO SIGNALS: Audio signals exceeding plus 4 dBm, including loudspeaker circuits.
- I. RADIO FREQUENCY SIGNALS: Continuous wave alternating current signals with fundamental frequency greater than 10 kilohertz.

1.6 SUBMITTALS

- A. PROCEDURES: Section 01 33 00
- B. SUBMITTAL ITEMS FOR THIS SECTION:

1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
 - a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.

4. Catalog cuts showing information of the conductors and cables to be supplied under this section.
5. Field test reports showing conductor and cable insulation resistance test results.
6. Provide engineering pull calculations for all 600V main feeders run underground outside building footprints.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Approved manufacturers are listed in the Cable Specification Sheets located at the end of this specification section.

2.2 GENERAL

A. UNSCHEDULED CONDUCTORS AND CABLES:

1. With the exception of lighting and receptacle circuits, the type, size and number of conductors shall be as specified on the drawings or schedules. 120V panel circuit conductors mentioned above that are unscheduled and shall be sized by the CONTRACTOR in accordance with the breakers specified and the NEC to limit voltage drop to 3 percent. Minimum size of power, lighting, and receptacle circuits shall be 12 AWG. Number and types of communication, paging, and security cables shall be as required for the particular equipment provided. Power, lighting, and receptacle circuit conductors shall be provided in accordance with CABLESPEC "XHHW," unless otherwise specified.
2. Where not specified on the Drawings, conductors and cables shall be sized in accordance with the National Electrical Code for the particular equipment served with the minimum size as specified herein. Unscheduled conductors shall be sized by the CONTRACTOR in accordance with NEC tables and to limit voltage drop to 3 percent.
3. Unscheduled conductors with insulation shall be provided in accordance with the CABLE SPECIFICATIONS in TABLE 2 according to the purpose.

- B. CABLE SPECIFICATION SHEETS (CABLESPEC): General requirements for conductors and cables specified in this Section are listed on CABLESPEC sheets.

2.3 COLOR CODING

A. POWER AND CONTROL CABLES:

1. Wire coloring shall conform to the color code shown in the table below.
2. Insulation on phase conductors run in conduits sizes #10 AWG and smaller shall be colored, #8 AWG and larger may have black insulation with plastic tape of the appropriate color from the table below.
3. Insulation on the grounded conductor (neutral) sizes #8 AWG and smaller shall be colored, #6 AWG and larger may have black insulation with plastic tape of white or gray in accordance with the table below.

Description	120/208V	277/480V	Control
Phase A (Left)	Black	Brown	--
Phase B (Center)	Red	Orange	--
Phase C (Right)	Blue	Yellow	--
Neutral	White	Gray	White
Ground	Green	Green	Green
120 VAC Control	--	--	Red
120 VAC Control Neutral	--	--	White
DC Control (+)	--	--	Blue
DC Control (-)	--	--	Gray
Signal (+)	--	--	Red
External Source	--	--	Yellow
Computer/Signal Ground	--	--	Green/yellow stripe

4. All control wiring in control panels or other enclosures that is powered from an external source and is not disconnected by the control panel disconnect shall be terminated at a disconnecting terminal block upon entering the enclosure. The color of the wire shall then be changed to yellow to identify it as being powered from an external source. Provide identification nameplate on exterior of enclosure to indicate sources of external power.
5. All wiring in industrial machines and equipment shall be in accordance with NFPA 79. Notify OWNER of any deficiencies noted during installation.
6. Multi-conductor power cable colors shall be manufacturer's standard.
7. Cables sized No. 6 AWG and larger may be black with colored 3/4-inch vinyl plastic tape applied in 3-inch lengths around the cable at each end. The cables shall be tagged at terminations and in pull boxes, hand holes and manholes.

- B. SIGNAL AND DATA CABLES: Unless otherwise specified, cables shall be color coded black and white for pairs or black, red, and white for triads.

2.4 POWER AND CONTROL CONDUCTORS AND CABLE, 600 VOLT

- A. SINGLE CONDUCTOR: Single conductor cable shall be stranded copper and shall be used in conduits for power and control circuits. Single conductor cable shall be provided in accordance with CABLESPEC "XHHW" type of conductors unless otherwise specified.
- B. MULTI-CONDUCTOR CABLE: Provide multi-conductor power cable and multi-conductor control cable where identified on the drawings. Multi-conductor cables shall be in accordance with CABLESPEC "TC" type cables.

2.5 SIGNAL, DATA AND INSTRUMENTATION CABLES

A. GENERAL:

1. Signal cable shall be provided for instrument signal transmission, alarm, communication, and other circuits as specified. Circuit shielding shall be provided in addition to cable shielding.
2. Single circuit signal cable shall be provided in accordance with CABLESPEC "INS," unless otherwise specified for hazardous locations type "SP-OS" (ITC/PLTC). Multi-circuit signal cable shall be provided in accordance with CABLESPEC "INS/M," unless otherwise specified for hazardous locations type "SP-OS" (ITC/PLTC).
3. Terminal blocks shall be provided at cable junction for running signal leads and shield drain wires. Each conductor shall be identified at such junctions.
 - a. Shields shall not be used as a ground path.
 - b. Shields shall be grounded at one end only. Refer to I drawings for grounding location.
 - c. Signal, data, and communication cables shall be terminated and spliced on terminal strips properly mounted and labeled in accordance with this Section and Section 26 05 00. No exceptions.
4. CABLE SPECIFICATION SHEETS (CABLESPEC): General requirements for conductors and cables specified in this Section are listed on CABLESPEC sheets in Section 26 05 19-3.07.

- B. FIBER OPTIC CABLE: Fiber optic cable shall be Multi Mode as shown on the drawings and as specified in the CABLESPEC descriptions.

- C. COMMUNICATION, PAGING, AND SECURITY SYSTEM CABLES: Voice communication, paging, and security system cables shall be specified in their respective specification sections.

2.6 WIRE MARKERS

A. 600 VOLT AND 300 VOLT RATED CONDUCTORS:

1. Per 26 05 00 Paragraph 2.2.

B. FIBER OPTIC:

1. Provide Markers for labeling each end of a fiber optic cable. Fiber optic markers must have space for typed or machine printed text.
2. Provide Markers for Individual fiber optic strands, jumpers, and patch cables. Fiber optic markers must have space for typed or machine printed text. Fiber optic markers shall be attached to the fiber using tie wrap or other approved method of securing the marker Listed.

2.7 SPlicing AND TERMINATING MATERIALS

A. 600-VOLT AND 300-VOLT RATED CONDUCTORS:

1. Connectors shall be tool applied compression type of correct size and UL listed for the specific application. Connectors shall be tin-plated high conductivity copper. Connectors for wire sizes No. 10 AWG and smaller shall be nylon self-insulated, ring tongue or locking-spade terminals. Connectors for wire sizes No. 8 AWG and larger shall be one-hole lugs up to size No. 3/0 AWG, and two-hole or four-hole lugs for size No. 4/0 and larger. Mechanical clamp, dimple, screw-type connectors are not acceptable.
2. In-line splices and taps shall not be used. All circuits shall be continuous through all junction boxes, wireways, pull boxes, etc. until the circuit conductors are terminated at suitable terminal strips within motor control centers, PLC cabinets and panels, distribution panels, local control stations, etc.
3. Motor terminations at 460-volt motors shall be made by bolt-connecting the lugged connectors. Connections shall be insulated with Thomas and Betts (T&B), MSC series Motor Stub Splice Insulators and sealed with the appropriate tape for the motor voltage. (Example 480V = Scotch 33).

2.8 CORD GRIPS

- A. Cord grips shall be provided where specified on the Drawings to attach flexible cord to equipment enclosures. Cord grips shall consist of a threaded aluminum body and

compression nut with a neoprene bushing and stainless-steel wire mesh for strain relief. Cord grip shall provide a watertight seal at enclosure interface and sized to accommodate the flexible cord.

2.9 VFD WIRING

- A. Shielded power cables (TYPE VFD2/3) shall be used for load-side wire between the VFDs and the motors.

PART 3 EXECUTION

3.1 GENERAL

- A. Conductors shall be identified at each connection terminal and at splice points. The identification marking system shall comply with Section 26 05 00.
- B. Pulling wire and cable into conduit or trays shall be completed without damaging or putting undue stress on the insulation or jacket. Manufacture recommended and UL Listed pulling compounds are acceptable lubricants for pulling wire and cable. Grease is not acceptable.
- C. Raceway construction shall be complete, cleaned, and protected from the weather before cable is installed. Where wire or cable exits a raceway, a wire or cable support shall be provided.
- D. Provide tin-plated bus bar. Scratch-brush the contact areas and tin plate the connection where flat bus bar connections are made with un-plated bar. Bolts shall be torqued to the bus manufacturer's recommendations.

3.2 600-VOLT CONDUCTOR AND CABLE

- A. Conductors in panels and electrical equipment shall be bundled and laced at intervals not greater than 6 inches, spread into trees and connected to their respective terminals. Lacing is not necessary in plastic panel wiring duct or wall mounted steel raceway used above countertops. Lacing shall be made up with plastic cable ties. Cable ties shall be tensioned and cut off by using a tool specifically designed for the purpose such as a Panduit GS2B. Other methods of cutting cable ties are unacceptable.
- B. Conductors crossing hinges shall be bundled into groups not exceeding 10 to 15 conductors and protected using nylon spiral flexible covers to protect conductors. Provide oversized plastic panel wiring duct within panels and panelboards.
- C. Slack shall be provided in junction and pull boxes, hand holes and manholes. Slack shall be sufficient to allow cables or conductors to be routed along the walls. Amount of slack shall be equal to largest dimension of the enclosure. Provide dedicated electrical

wireways and insulated cable holders mounted on unistrut in manholes and hand holes.

D. Raceway fill limitations shall be as defined by NEC and the following:

1. Lighting and receptacle circuits may be in the same conduit in accordance with de-rating requirements of the NEC. Lighting and receptacle circuits shall not be in conduits with power or control conductors. Signal conductors shall be in separate conduits from power and control conductors. Motor feeder circuits shall be in separate conduits including small fan circuit unless combination fan-light fixture.
2. Power conductors derived from uninterruptible power supply systems shall not be installed in raceways with conductors of other systems. Install in separate raceways.
3. Splices and terminations are subject to inspection by the OWNER prior to and after insulating.
4. Motor terminations at 460-volt motors shall be made by bolt-connecting the lugged connectors.
5. In-line splices and tees, where approved by the Owner, shall be made with tubular compression connectors and insulated as specified for motor terminations. Splices and tees in underground hand holes or pull boxes shall be insulated using Scotch-cast epoxy resin or Raychem splicing kits.
6. Terminations at solenoid valves, 120-volt motors, and other devices furnished with pigtail leads shall be made using self-insulating forked compression connectors and terminal strips within a termination/junction box.
7. Terminations at valve and gate motor actuators shall be made directly into the actuator where possible. Power termination shall be made in the actuator power disconnect. Control and signal cable may be routed to a termination box near the actuator on 20-ampere rated terminal strips with label identification for the control and signal conductors. Single wire control conductors and analog cable (INS or INS/M) then installed in flexible conduit to the actuator control and signal termination compartments.
8. Solid wire shall not be used.
9. Sharing neutrals for power circuits is unacceptable.
10. Conductor and cable markers shall be provided at splice points.

3.3 SIGNAL CABLE

- A. Circuits shall be run as individually shielded twisted pairs or triads. In no case shall a circuit be made up using conductors from different pairs or triads. Triads shall be used wherever 3-wire circuits are required. Terminal blocks shall be provided at instrument cable junctions, and circuits shall be identified at such junctions unless otherwise specified. Signal circuits shall be run without splices between instruments, terminal boxes, or panels.
- B. Shields shall not be used as a signal conductor.
- C. Common ground return conductors for two or more circuits are not acceptable.
- D. Unless otherwise specified, shields shall be bonded to the signal ground bus at the control panel and isolated from ground and other shields at other locations. Terminals shall be provided for running signal leads and shield drain wires through junction boxes.
- E. Cable for communication systems shall be installed and terminated in compliance with the equipment manufacturer's recommendations and applicable NEC requirements.
- F. Cable for data circuits and operating at greater than 10 kHz, shall be run continuously from node to node without splices or intermediate terminal blocks unless otherwise specifically specified or shown.
- G. Cable for low-level instrumentation circuits shall be run continuously between final terminations without splices or intermediate terminal blocks unless otherwise specifically shown or specified.
- H. Spare circuits and the shield drain wire shall be terminated on terminal blocks at both ends of the cable run and be electrically continuous through terminal boxes. Shield drain wires for spare circuits shall not be grounded at either end of the cable run.
- I. Terminal boxes shall be provided at instrument cable splices. If cable is buried or in raceway below grade at splice, an instrument stand shall be provided as specified with terminal box mounted approximately 3 feet above grade.

3.4 INSTALLATION

- A. Raceway fill shall be as scheduled, and shall not exceed NEC limitations.
- B. Feeder, branch, control and instrumentation circuits shall not be combined in a raceway, cable tray, junction or pull box, except as permitted in the following:
 - 1. Where specifically indicated on the drawings.

2. Where field conditions dictate and written permission is obtained from the Owner.
 3. Control circuits shall be isolated from the feeder and branch power and instrumentation circuits but combining of control circuits with power is permitted as noted below.
 - a. The combinations shall comply with the following:
 - 1) 12 VDC, 24 VDC and 48 VDC may be combined.
 - 2) 125 VDC shall be isolated from all other AC and DC circuits.
 - 3) All AC circuits shall be isolated from all DC circuits.
 4. Instrumentation circuits shall be isolated from feeder and branch power and control circuits but combining of instrumentation circuits is permitted.
 - a. The combinations shall comply to the following:
 - 1) Analog signal circuits may be combined.
 - 2) Digital circuits may be combined but isolated from analog signal circuits.
 5. Multiple branch circuits for lighting, receptacle and other 120 VAC circuits are allowed to be combined into a common raceway.
 - a. CONTRACTOR is responsible for making the required adjustments in conductor and raceway size, in accordance with all requirements of the NEC, including but not limited to:
 - 1) Up sizing conductor size for required Ampacity de-ratings for the number of current-carrying conductors in the raceway.
 - 2) The neutral conductors may not be shared.
 - 3) Up sizing raceway size for the size and quantity of conductors.
- C. Pulling wire and cable into conduit or cable trays shall be completed without damaging or putting undue stress on the cable insulation. Only UL listed pulling compounds are acceptable lubricants for pulling wire and cable. Grease is not acceptable. Raceway construction shall be complete, cleaned, and protected from the weather before cable is placed.
- D. Whenever a cable leaves a raceway, a cable support shall be provided. Conductors in panels and electrical equipment shall be bundled and laced at intervals not greater than 6 inches, spread into trees and connected to their respective terminals. Lacing shall be made up with plastic cable ties. Lacing is not necessary in plastic panel wiring duct. Conductors crossing hinges shall be bundled into groups not exceeding 12 and

shall be so arranged that they will be protected from chafing when the hinged member is moved.

- E. Slack shall be provided in junction and pull boxes, hand holes and manholes. Slack shall be sufficient to allow cables or conductors to be routed along the walls of the box. Amount of slack shall be equal to largest dimension of the box. Where plastic panel wiring duct is provided for wire runs, lacing is not required. Plastic panel wiring duct shall not be used in manholes and hand holes.
- F. Do not exceed cable manufacturer's maximum recommended pulling tension. Use dynamometer or break-away swivel on pulls exceeding 150 feet.
- G. Observe manufacturer's minimum recommended pulling and training radii.
- H. Where data cables are installed in cable trays, provide barriers in the tray to separate data cables from power and/or control cables.
- I. At each end of the run leave sufficient cable for termination. Coil sufficient cable in each manhole, handhold, or pull box to permit future splice.
- J. In-line splices and tees are not allowed.
- K. Splices shall not be permitted in any coaxial, twin-axial, or data cable runs.
- L. Ground cable shields at one end only. Unless otherwise specified, ground the shields at the panel end.
- M. Protect all cables against moisture during and after installation.
- N. Install and ground token passing bus cable in accordance with IEEE 802.4. Attach trunk cable to walls and ceilings with PVC clamps with clamp backs at 4- foot intervals.
- O. Install and ground Ethernet cable in accordance with IEEE 802.3. Attach trunk cable to walls and ceilings with PVC clamps with clamp backs at 4-foot intervals.
- P. Signal and control cable suspended into the wet well shall be provided with heavy duty wire mesh cord grip of flexible stainless-steel wire to take the tension from the cable termination. Strain relief system shall be suitably anchored.
- Q. Circuits provided under this Section shall not be direct buried.

3.5 TERMINATIONS

- A. Terminations shall be on terminators as identified in Section 26 05 00.
- B. Each conductor shall be identified with a wire marker at each terminal to which it is connected. The marking system shall comply with Section 26 05 00.

- C. Stranded conductors shall be terminated as described in Section 26 05 19, except where terminals will not accept such terminations. Compression lugs and connectors shall be installed using manufacturer's recommended tools. Where terminal blocks will not accept lugged conductors, the conductors shall be tinned using 60 percent tin, 40 percent lead alloy non-corrosive resin core solder before insertion into pressure terminals.
- D. Electrical spring connectors (wire nuts) shall not be used for any purpose on any cable specified under this Section except for receptacle and lighting circuits. Lugs and connectors shall be installed with a compression tool.
- E. All splices and terminations are subject to inspection by the OWNER prior to and after insulating.
- F. Terminations at solenoid valves, 120-volt motors, and other devices furnished with pigtail leads shall be made using self-insulating forked compression connectors and terminal strips within a termination/junction box.
- G. Provide tool-crimp N connectors at coaxial cable terminations except trunk runs.
- H. Provide tool-crimp TRN connectors at twin-axial cable terminations.
- I. Conductor and cable markers shall be provided at splice points.
- J. Fiber Optic Connectors: Active and spare fiber optic cables fibers shall be provided with a breakout kit, and terminated with ST type terminations. ST connectors shall feature:
 - 1. Bayonet Style latch
 - 2. Keyed insertion
 - 3. Spring loading for positive contact

3.6 TESTING

A. GENERAL:

- 1. The CONTRACTOR shall test conductors and cable in accordance with Section 26 08 00. Instrument and Data Cables shall be subjected to additional tests as specified in this section.

B. INSTRUMENT CABLE:

- 1. Each signal pair or triad shall be tested for electrical continuity. Any pair or triad exhibiting a loop resistance of less than or equal to 50 ohms shall be deemed satisfactory without further test. For pairs with greater than 50-ohm loop resistance, the CONTRACTOR shall calculate the expected loop resistance

considering loop length and intrinsic safety barriers if present. Loop resistance shall not exceed the calculated value by more than 5 percent.

2. Each shield drain conductor shall be tested for continuity. Shield drain conductor resistance shall not exceed the loop resistance of the pair or triad.
3. Each conductor (signal and shield drain) shall be tested for insulation resistance with all other conductors in the cable grounded.
4. Instruments used for continuity measurements shall have a resolution of 0.1 ohms and an accuracy of better than 0.1 percent of reading plus 0.3 ohms. A 500-volt megohmmeter shall be used for insulation resistance measurements.

C. FIBER OPTIC DATA CABLE:

1. Test all data cables, including fiber-optic, with time-domain reflectometer prior to installation.
2. Test all data cables, including fiber-optic, with time-domain reflectometer and transmission impairment analyzer after installation.
3. Test fiber-optic system PMD to FDDI requirements for the following:
4. Transmit power levels
5. AC extinction ratio
6. Optical wave shape
7. Duty cycle distortion
8. Data dependent jitter
9. Random jitter
10. Transmit frequency
11. Minimum optical input
12. Receiver jitter tolerance

D. FIBER OPTIC TESTING: The OWNER shall be notified a minimum of 5 days prior to tests and reserve the right to witness field tests.

E. TEST EQUIPMENT:

1. Test equipment shall be traceable to NIST standards. Use the following to perform the pre-installation and post-installation cable tests:
2. Optical time domain reflectometer (OTDR) shall be laser precision, ALT, Inc. Model 5200 LRFL or approved equal.

F. PRE-INSTALLATION TESTS:

1. Perform acceptance tests on the cable prior to installation to verify that the cable conforms to the manufacturer's specifications, and is free of defects, breaks and damages by transportation and manufacturing processes. Perform tests on all reels of cable. Cable shall not be installed until the OWNER has reviewed the test report.
2. Verify continuity and attenuation or loss for each fiber on each reel and document results of physical inspections to identify any cable and reel damage conditions, and any deviations from the manufacturer's specifications.
3. Notify the OWNER 5 days prior to tests. Document test results and submit the report to the OWNER for review. Documentation shall consist of both hard copy and electronic disk complete with application software.

G. POST-INSTALLATION TESTS:

1. OTDR: Conduct the following tests on each cable segment with an OTDR each optical fiber in the fiber cable. Tests shall be conducted at both 1310 and 1550 nm. No splice loss shall have a loss of 0.15 dB or greater with fiber attenuation measured in dB/km.
2. Excess Fiber Coefficient (EFC) Test shall be made as part of the cable testing. The following procedure shall be performed from both ends on each fiber provided.
 - a. Prior to stripping the cable for splicing, record the meter marks to determine the physical cable length.
 - b. Record the fiber Index of Refraction (IOR) from the cable data submitted by the Manufacturer.
 - c. With the OTDR, set to the proper IOR and record the OTDR fiber length.
 - d. Calculate the excess fiber coefficient (EFC) according to the following formula:
$$\text{EFC} = \text{OTDR length} / \text{Sheath length}.$$

H. OLTS FIBER ATTENUATION:

1. Measure the attenuation of each optical fiber in both directions using an Optical Loss Test Set (OLTS) at both 1310 nm and 1550 nm. Test shall be conducted per TIA/EIA 526-7. Provide a reference power level measured with a patch cord and connectors of the same types used on the fiber cable. Measure and record the reference power level of the Laser Light Source. Measure and record the received power level of each optical. Repeat the same measurements in the other direction.
2. The measured insertion loss shall be no greater than the loss calculated in the formula below:

$$IL = 2(Ls) + 2(Lc) + (La)(Length) + 0.5$$

where:

IL	=	Insertion Loss
Ls	=	Splice losses at the pigtails (maximum 0.15 dB)
Lc	=	Connector face loss (maximum 0.6 dB)
La	=	Manufacturer's cable attenuation (dB/km)
Length	=	Fiber length (km)

I. CABLE ACCEPTANCE:

1. Pigtail splices shall have a loss no greater than 0.15 dB, as determined by either a Profile Alignment System (PAS) or Light Injection (LID) splice loss estimate, at the time the splice is made. Splices with an optical loss of greater than 0.15 dB shall be redone.
2. OTDR traces at both 1310 nm and 1550 nm wavelengths display no unexplained losses, reflectance events, or other discontinuities.
3. The insertion losses measured at both 1310 nm and 1550 nm wavelengths and in both directions do not exceed the maximum allowed values. After cable tests, the cable installation shall be subject to a physical inspection to verify the remaining fiber optic specification requirements have been met. If any test requirements are not met, or in the event of fiber test failure of one or more fibers, splice or replace cable as necessary until tests pass.

J. FIBER OPTIC SYSTEM ACCEPTANCE:

1. Perform the inspection and establish a punch-list of the following:
 - a. Fiber splices: neatly organized.
 - b. Connectors: capped and undamaged.

- c. Cabling: organized with no excessive bending.
 - d. Specified coiled cable present in the splice cabinet.
 - e. Cable entrances to the cabinets secured.
 - f. Unused cable delivered to the Owner.
2. Identify cables with the directories installed in each fiber cabinet. Discrepancies found during the inspection of the fiber system installation shall be listed and provided on the punch-list. Inform the OWNER upon resolution and completion of the punch-list items

3.7 CABLE SPECIFICATION SHEETS (CABLESPEC)

A. GENERAL: Conductor, wire, and cable types for different locations, service conditions and raceway systems are specified on individual cable specification sheets. Scheduled and unscheduled conductors, wires, and cables shall be installed in accordance with the CABLESPEC SHEETS.

B. CABLESPEC SHEETS: The following CABLESPEC sheets are included in this section:

CABLESPEC	Volts	Product	Purpose
TC	600	Multi-conductor armored power and control cable	Power and control conductors for use in cable trays and hazardous areas.
XHHW	600	Single conductor cross-linked polyethylene power and control cable	Power and control conductors for use in conduit raceways.
VFD2	600	Shielded motor cable for VFD drives	Feeding motors fed from VFD drive for use in Conduit raceways and Cable Tray.
VFD3	600	Shielded motor cable for VFD drives for large HP motors	Feeding motors fed from VFD drive for use in Conduit raceways and Cable Tray.
CORD	600	Rubber Jacketed multi-conductor cable.	Temporary power cable.
INS	600	Single Pair/Triad #18 ST plus overall shield,	Instrumentation
INS/M	600	Multiple Pair/Triad #18STP plus overall shield,	Instrumentation
NC2	300	Category 6 Ethernet cable, 4 pairs, non-armored	Gigabit Ethernet cable
NC3	300	Category 6 Ethernet cable, 4 pairs, Shielded	Gigabit Ethernet cable
FOT-MM	--	Fiber optic cable – multi-mode	Data Network
IT	300	350 MHz Enhanced Cat 6	Gigabit Ethernet, LAN cable.

CABLE SPECIFICATION SHEETS (CABLESPECs) begin on next sheet:

Cable System Identification: TC

Description:	Multiconductor Power Cable and Multiconductor Control Cable:14 AWG and larger stranded conductors; Cable tray rated.
Power Cable:	Insulated green grounding conductor sized per the NEC.
Ground Conductor Size:	Multiple sets of multiconductor power cable: Oversize the grounding conductor per NEC 250.
Control Cable Type:	ICEA Method 1, E-2, without white neutral conductor or green ground conductor
Control Cable Identification:	Conductors color coded per ICEA and conductors numbered
Voltage:	600 volts
Conductor Material:	Bare annealed copper; stranded per ASTM B8, coated per ASTM B33
Insulation:	XHHW-2, 90 degree C dry, 75 degree C wet, cross-linked polyethylene in accordance with NEMA WC7, UL 44 and ICEA S-66-524.
Jacket:	Cross-linked Polyethylene (XLP)
Flame Resistance:	IEEE 383
Manufacturer(s):	Okonite, Southwire, General Cable, or approved equal.
Execution:	
Installation:	Install in accordance with this Section.
Testing:	Test in accordance with accordance with this Section and Sections 26 05 00 and 26 08 00.

Cable System Identification: XHHW

Description:	Single conductor Cross-linked polyethylene power and control cable for sizes No. 14 AWG and larger.
Voltage:	600 volts
Conductor Material:	Bare annealed copper; stranded in accordance with ASTM B8
Insulation:	XHHW-2, 90 degree C dry, 75 degree C wet, cross-linked polyethylene in accordance with ICEA S-95-658/NEMA WC70.
Jacket:	None.
Manufacturer(s):	Okonite, X-Olene; Durasheath XLP; or approved equal
Uses Permitted:	Power, control, lighting, receptacle and appliance circuits
Execution:	
Installation:	Install in accordance with Section 26 05 19.
Testing:	Test in accordance with this Section and Sections 26 05 00.

Cable System Identification: VFD2

Description:	Shielded motor cable for VFD drives.
Voltage:	600V
Conductor	Finely stranded tinned copper Class 5 stranded: 16-8 awg, and Class K stranded: 2, 4 & 6 awg.
Material:	Provide pilot or control conductors integral to VFD cable as described in the circuit schedule, shown on the drawings or as required for individual applications.
Insulation:	90 degree C dry or wet, cross-linked polyethylene XPLE in accordance with NEMA.
Assembly:	Individual conductors cabled together with barrier tape, 100% shielding with foil tape and tinned copper braid (85% coverage) inside specially formulated thermoplastic elastomer (TPE) black jacket.
Jacket:	TPE black jacket UL listed to -25 deg C, UL TC-ER listed
	Minimum bend radius of 7.5x overall cable diameter.
Flame	IEEE 383
Resistance:	
Manufacturer(s):	Olflex VFD 2XL Beldon 29511 SAB Cables – VFD Combo XLPE (includes up to 2 pr of control conductors) or approved equal.
Uses Permitted:	Cable tray, conduit, exposed in normal or Class 1, Div 2 per NEC 336, 392 and 501 environments
Execution:	
Installation:	Install in accordance with this Section. Provide cable seals where required by NEC 501.
Testing:	Test in accordance with this Section and Sections 26 05 00.

Cable System Identification:	VFD3
Description:	Large HP shielded motor cable for VFD drives.
Voltage:	600V
Conductor	Class B finely stranded tinned copper 1 awg through 500 kcmil Provide pilot or control conductors integral to VFD cable as described in the circuit schedule, shown on the drawings or as required for individual applications.
Insulation:	90 degree C dry or wet, cross-linked polyethylene XPLE in accordance with NEMA.
Assembly:	Individual conductors cabled together with barrier tape, longitudinal copper tape inside specially formulated thermoplastic elastomer (TPE) black jacket.
Jacket:	TPE black jacket UL listed to -25 deg C, UL TC-ER listed. Minimum bend radius of 15x overall cable diameter. UL 1277, UL 44 listed.
Flame Resistance:	IEEE 383
Manufacturer(s):	Olflex VFD 2XL Beldon 29511 SAB Cables – VFD Combo XLPE (includes up to 2 pr of control conductors) or approved equal.
Uses Permitted:	Cable tray, conduit, exposed in normal or Class 1, Div 2 environment.
Execution:	
Installation:	Install in accordance with this Section Provide cable seals where required by NEC 501.
Testing:	Test in accordance with this Section and Sections 26 05 00.

Cable System Identification: CORD

Description: Portable Cord, 3-conductor with ground, extra hard usage, oil, weather and water resistant. 10 AWG and smaller, UL listed, type SOOW; larger than 10 AWG, UL listed type G

Voltage: 600 volts

Conductor Material: Type G - Flexible rope lay stranded per ASTM B189 and B33. Type SOOW – Soft bare annealed copper per ASTM B-3, flexible bunch strand per ASTM B-174.

Insulation: Insulation shall be ethylene propylene (EPR) as per ICEA S-68-516 and rated for continuous operation at 90 degrees C.

Jacket: Black chlorinated polyethylene (CPE) rubber ICEA S-98- 658.

Manufacturer(s): Type SOOW - Houston Wire HW250, Southwire Viper, or approved equal.
Type G – Houston Wire HW258, Southwire Type G, or approved equal,

Execution:

Installation: Install in accordance with Section 26 05 19.

Testing: Test in accordance with Sections 26 05 00.

Sizing Cables: Cables shall be sized for loads to be served.

Cable System Identification: INS

Description: Single twisted, shielded pair or triad, 18 AWG, instrumentation cable, rated for wet and dry locations.

Voltage: 600 volts

Conductor Material: Bare annealed copper; stranded in accordance with ASTM B8

Insulation: PVC/Nylon

Shield: 100 percent, 1.35 mil aluminum-Polyester tape with 20 AWG 7-strand tinned copper drain wire

Jacket: 48 mil flame-resistance polyvinylchloride

Flame Resistance: UL 1685, ICEA T-29-520 and IEEE 1202.

Manufacturer(s): Single Pair: BELDEN 1120A, or approved equal. Single Triad: BELDEN 1121A, or approved equal.

Execution:

Installation: Install in accordance with Section 26 05 19.

Testing: Test in accordance with this Section and Sections 26 05 00.

Cable System Identification: INS/M

Description: Multiple twisted, shielded pairs or triads, instrumentation cable, rated for wet and dry locations.

Voltage: 600 volts

Conductor Material: Bare annealed copper; stranded in accordance with ASTM B8

Lay: Length 2.5 inches

Insulation: PVC/Nylon

Shield: 100 percent, 1.35 mil aluminum-Polyester tape with 18 AWG 7-strand tinned copper drain wire

Jacket: 48 mil or 68 mil or 84 mil flame-resistance polyvinylchloride

Flame Resistance: UL 1685 and IEEE 1202.

Manufacturer(s): 2 pair: BELDEN 1048A, or approved equal. 4 pair: BELDEN 1049A, or approved equal. 12 pair: BELDEN 1051A, or approved equal. 4 triad: BELDEN 1093A, or approved equal. 12 triad: BELDEN 1095A, or approved equal.

Execution:

Installation: Install in accordance with Section 26 05 19.

Testing: Test in accordance with this Section and Sections 26 05 00.

Cable System Identification: NC2

Description: Paired – MediaTwist Enhanced Category 6, gigabit Ethernet, 100BaseTX, 4 pair cable, non-armored

Voltage: 300V rms

Conductor Material: Tinned copper 24 AWG

Insulation Material: Polyolefin (PO)

Shield: Unshielded

Jacket: Polyvinyl chloride (PVC), 0.365x0.165-inch diameter

Flame Resistance: UL 1666 riser

Electrical Characteristics: 350 MHz, 51.1 dB/100 meters

Manufacturer(s): Belden 1875GB, Okonite, or approved equal.

Uses Permitted: Conduit.

Execution:

Application: Data Network Communications – Ethernet.

Installation: Install in accordance with this Section and associated equipment manufacturer's instruction.

Testing: Test in accordance with this Section.

Cable System Identification: NC3

Description: Category 6, gigabit Ethernet, 4 pair cable, shielded

Voltage: 300V rms

Conductor Material: Solid bare copper 23 AWG

Insulation Material: Polyolefin (PO) + Fluorinated Ethylene Propylene (FEP)

Shield: Shielded, Polyester + Bi-Laminate (Alum+Poly) 100 percent coverage with solid drain wire

Jacket: Polyvinyl chloride (PVC), 0.290-inch diameter

Flame Resistance: UL 1666 riser

Electrical Characteristics: 250 MHz, 22.0 dB/100 meters

Manufacturer(s): Belden 1351A, Okonite, or approved equal

Uses Permitted: Conduit.

Execution:

Application: Data Network Communications – Shielded Ethernet.

Installation: Install in accordance with this Section and associated equipment manufacturer’s instruction.

Testing: Test in accordance with this Section.

Cable Identification: FOT-MM

Description: Multimode fiber-optic cable; Tight-buffer, Dual Layer, with 6-strand or 12-strand fibers as shown on drawings:

Outdoor/Indoor; Riser Rated; Cable Tray Rated

Loose tube construction. Optical fibers shall not adhere to the inside of the buffer tube.

Fibers and buffer tubes shall be color coded with distinct and recognizable colors in accordance with EIA/TIA-598.

Jacket: Jacket: PVC extruded under high pressure directly over the cable core such as to produce cusped ridges that interlock with the subcables

Color: Black

Mark the exterior sheathing with the manufacturer's name, month and year of manufacture, and sequential meter or foot markings for easily determining the length of the cable at all points along the cable run.

Type: OFNR with industrial cable tray rating and IEEE 383 Chapter 8 flame test rated

Fiber Type: Multimode

Clad Diameter: $125 \pm 0.7 \mu\text{m}$

Coating Diameter: $245 \pm 5 \mu\text{m}$ Core Diameter: $62.5 \mu\text{m}$

Attenuation: $\leq 0.35 \text{ db/km @ } 1310 \text{ nm}$

$\leq 0.25 \text{ db/km @ } 1550 \text{ nm}$

Operating Temperature Range: -50 to +75 Deg C

Maximum Tensile Loading: 670/270 lbs (Installation/Operating)

Minimum Cable Bending Radius: 5.7"/3.8" (Installation/Operating)

Manufacturers: Optical Cable Corporation BX-series or approved equal

- (1) Fiber Optic cable shall be suitable for installation in conduit runs within buildings.
- (2) Fiber Optic cable shall be suitable for installation between buildings in outdoor conduit runs which share vaults with 600-volt cable.
- (3) The CONTRACTOR shall use zip cord jumper cables between patch/breakout panels and communications equipment.
- (4) Fiber shall be terminated with ST style connectors unless otherwise shown on drawings or required by the submitted equipment manufacturer.
- (5) Fiber Optic cables shall have number of fibers as shown in the documents.

(6) The cable that connects PLC to the Fiber Optic interface shall be Belden 9841 or approved equal.

Execution:

Application: Data communication.

Installation: Install in accordance with this Section and associated equipment manufacturer's instruction.

Testing: Test in accordance with this Section.

Cable System Identification: IT

Description: DataTuff Enhanced Category 6, gigabit Ethernet, 100BaseTX, 4 bonded pair cable, non-armored

Voltage: 300V rms, or 600V rms

Conductor Material: Bare copper 23 AWG solid.

Insulation Material: Fluorinated Ethylene Propylene (FEP)

Shield: Unshielded for 300V application, Bi-Laminate (Alum+Poly) 100% shielded for 600V application

Jacket: Fluorinated Ethylene Propylene (FEP), 0.214-inch diameter for 300V application and 0.335-inch diameter for 600V application.

Flame Resistance: UL 723, NFPA 262 for 300V application, UL 16666 for 600V application

Electrical Characteristics: 250 MHz, 32.8 dB/100 meters

Manufacturer(s): Belden 7931A – 300V, Belden 7953A – 600V, or approved equal.

Uses Permitted: Conduit, Tray, In-cabinet

Execution: Use 600V for MCC, Motor Control cabinets or other applications in close proximity to 480V circuiting or where “noise” could be an issue.

Application: Data Network Communications – Ethernet.

Installation: Install in accordance with this Section and associated equipment manufacturer’s instruction.

Testing: Test in accordance with this Section.

END OF SECTION

SECTION 26 05 26 - GROUNDING SYSTEM

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
1. Scope.
 2. Reference Standards.
 3. Quality Assurance.
 4. System Requirements.
 5. Sizing.
 6. Submittals.
 7. Products.
 8. Execution.

1.2 SCOPE

- A. This section specifies the system for grounding electrical distribution and utilization equipment, including but not limited to cabinets, motor frames, manholes, instrumentation, metal surfaces of process/mechanical equipment that contain energized electrical components, metal structures and buildings, outdoor metal enclosures, fences and gates.

1.3 REFERENCE STANDARDS

- A. This Section incorporates by reference the latest revisions of the following documents. They are part of this Section insofar as specified and modified herein. In the event of conflict between the requirements of this Section and those of the listed documents, the requirements of this Section shall prevail.
- B. Unless otherwise specified, references to documents shall mean the documents in effect on the effective date of the Agreement. If referenced documents have been discontinued by the issuing organization, references to those documents shall mean the replacement documents issued or otherwise identified by that organization or, if there are no replacement documents, the last version of the document before it was discontinued.

Reference	Title
IEEE 81	Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
IEEE Std 81.2-1991	Guide to Measurement of Impedance and Safety Characteristics of Large, Extended or Interconnected Grounding Systems
NETA - ATS	Inter-National Electrical Testing Association Inc. - Acceptance Testing Specifications
NFPA 70	National Electric Code (NEC) Article 250

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work
- B. The manufacturer shall warranty the above specified equipment for twelve months from equipment start-up or eighteen months from date of shipment, whichever occurs first, to be free from defects in design workmanship or materials.

1.5 SYSTEM REQUIREMENTS

- A. Provide equipment grounding conductors in all electrical raceways. The conductors shall be sized in accordance with the National Electrical Code.
- B. Underground, rebar, and building steel ground connections shall be via exothermic weld or hydraulically die crimped cold weld.
- C. Bond building's rebar and building steel attributes to form a ground mat. Bond all site ground mats via exothermic weld or hydraulically die crimped cold weld.
- D. Provide cable tray grounding and bonding in accordance with these project specifications and the drawings.

1.6 SIZING

- A. SIZING: The minimum size of the Equipment Grounding Conductors installed with the circuit conductors shall be per the National Electrical Code Table 250.122. The circuit grounding conductor size routed with a feeder or branch circuit conductors is as shown on the drawings.

1.7 SUBMITTALS

- A. PROCEDURES: Section 01 33 00.
- B. ACTION SUBMITTAL ITEMS FOR THIS SECTION:

1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Marked product literature for ground rods, test wells, and equipment ground plate.
4. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
 - a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.

- d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.

5. Grounding system test data.

PART 2 PRODUCTS

2.1 PROCESS EQUIPMENT GROUNDS

- A. The CONTRACTOR shall coordinate with the equipment supplier to provide an equipment ground lug and CONTRACTOR provided ground cable and terminations to bond the equipment to the grounding electrode system. Ground cable shall be sized in accordance with this specification. Provide cables, exothermic welds, hydraulic die crimp connections and equipment bolted connections as necessary.

2.2 GROUND CONDUCTORS

- A. The System Ground Conductor shall be soft-drawn, bare annealed copper, concentric stranded, as specified. The minimum sizes shall be as follows, where American Wire Gage (AWG) conductor sizes are not shown or specified:

15 kV-5 kV transformers	4/0 AWG
480V switchboards	4/0 AWG
480V MCC	4/0 AWG
ATS and MTS	2/0 AWG
Cable tray	2/0 AWG
Lighting & Power panels	2 AWG
Exposed metal cabinets	2 AWG
Electrical & Process equipment	2 AWG
Buildings and enclosure	2 AWG
Fences and gates	2 AWG
Motors 25 HP to 250 HP	2 AWG
Motors 1 HP to 25 HP	6 AWG

2.3 GROUND RODS

- A. Ground rods shall be copper covered steel, 3/4-inch diameter and 10-feet long. Rods shall have threaded type removable caps so that extension rods of same diameter and length may be added where necessary.

2.4 CONNECTORS

- A. COMPRESSION CONNECTORS: Compression connections shall be irreversible, cast copper as manufactured by Thomas and Betts, or approved equal.
- B. BOLTED CONNECTORS: Bolted connectors shall be Burndy, O. Z. Gedney, Thomas and Betts, or approved equal.
- C. EXOTHERMIC WELDED CONNECTORS: Exothermic welding products shall be Erico's Cadweld Plus system with a remotely operated battery powered electronic ignition device and moisture resistant weld metal cup for the required mold, or approved equal.
- D. COLD WELDED CONNECTORS: Hydraulically die crimped cold weld connectors shall be cast copper compression cross grid type as manufactured by Burndy, or approved equal.

2.5 TEST WELLS

- A. CONCRETE BOXES
 - 1. Material: High density reinforced concrete box with non-settling shoulders positioned to maintain grade and facilitate back filling with steel checker plate screw down cover.
 - 2. Product and Manufacturer: Provide box assembly from one of the following:
 - a. Concrete Box: Christy Concrete Products, Inc. Model #B1017 or Approved Equal.
 - b. Steel Cover: Christy Concrete Products, Inc. Model # B1017-51JH labeled "GROUND" or Approved Equal.
- B. EXTERIOR TEST WELL: Provide concrete test well with cover and connect the ground grid extension using a removable connector.

2.6 EQUIPMENT GROUND BARS

- A. Ground bars required in power distribution equipment shall be tin plated copper and sized in accordance with manufacturer's standard.
- B. Copper equipment ground bars shall be Erico Eritech EGB Series or approved equal, sized as required for the installation.
- C. Ground bars shown in electrical rooms or adjacent to electrical equipment shall be tin plated copper and shall be wall mounted at 18 inches above finished floor on isolation

standoffs. Unless otherwise specifically sized, the ground bars shall be 30 inches long, 4 inches tall and ¼ inches thick. Bars shall have pre-drilled 7/16” holes for termination of lugged conductors. Ground bars shall be Storm Copper, Alpha Equipment Company isolated ground bar assembly, or approved equal.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Embedded and buried ground connections shall be made by exothermic or irreversible cold weld connectors. Above grade ground connections shall be made by exothermic weld or by utilizing diamond or hexagon dies and a hand compression tool for wire sizes 2 AWG and smaller and a hydraulic pump and compression head for wire sizes 2/0 AWG and larger. Tools and dies shall be approved for this purpose; dimple compressions are not acceptable. Compression connections shall be prepared in accordance with the manufacturer's instructions. Exposed ground connections to equipment shall be made by bolted clamps unless otherwise specified. No solder shall be used in any part of the ground circuits.
- B. Embedded ground cables and fittings shall be exothermically or cold weld bonded to concrete reinforcing steel. Ground wires shall also be securely attached to concrete reinforcing steel with tie wires and prevented from displacement during concrete placement.
- C. Grounding conductors, which are extended beyond concrete surfaces for equipment connection, shall be extended a sufficient length to reach the final connection point without splicing. Minimum extension shall be 3 feet. Grounding conductors, which project from a concrete surface, shall be located as close as possible to a corner of the equipment pad, protected by non-metallic conduit, or terminated in a flush grounding plate. Exposed grounding conductors shall be supported by noncorrosive metallic hardware at 4-foot intervals or less. Grounding conductors for future equipment shall be terminated using a two-hole copper flush mounted grounding plate.
- D. Ground conductors, except signal conductor shields, entering enclosures shall be bonded together to the enclosure if it is metallic and to metallic raceways within or terminating at the enclosure. Prior to making ground connections or bonds, the metal surface at the point of connection shall be cleaned.
- E. Compression-type lugs shall be used in accordance with manufacturer's recommendations.
- F. Grounding conductor shall not be used as a system neutral. Grounding conductor shall not be used as a system neutral.

- G. Surge arresters shall be directly connected to the ground system using copper conductors, sized as specified.
- H. Metallic sheaths or shields of shielded power cable shall be terminated by a copper grounding strip provided with cable connection for connection to the grounding system. Grounding strip shall be sized to withstand available fault current for specimen to be terminated.
- I. Furnish an equipment grounding conductor in all conduit runs sized in accordance with the NEC.
- J. Grounding system shall be provided in compliance with the NEC.
- K. Metallic sheaths or shields of shielded power cable shall be terminated by a copper grounding strip provided with cable connection for connection to the grounding system.
- L. Bond building service piping systems to ground within three feet of entering the building.

3.2 RACEWAY GROUND

- A. All service, feeder and branch circuit raceways shall contain a green insulated ground conductor sized per applicable NFPA 70 National Electrical Code (NEC) tables:
 - 1. T250.66 - Grounding Electrode Conductor for Alternating-Current Systems or
 - 2. T250.122 - Minimum Size Equipment Grounding Conductors for Grounding Raceways and Equipment.
- B. Metallic conduits terminating at concentric knock-outs or reducing washers shall be bonded using insulated grounding bushings. Grounding bushings shall be connected to the grounding system using conductors sized in compliance with NEC.
- C. Provide equipment grounding conductors in all power and control circuit raceways.

3.3 EQUIPMENT AND ENCLOSURE BONDING

- A. Electrical distribution and utilization equipment enclosure ground bus, motor frames, manholes, metal structures and buildings, outdoor metal enclosures, fences and gates shall be bonded to the grounding system with conductor sizes as specified.
- B. Connect the conductor to the metal enclosure using a UL listed connector, where the enclosure does not contain an internal ground bus.

- C. Non-electrical equipment with metallic enclosures that are located outdoor, and without a cover or a shade, shall be connected to the grounding system.

3.4 ISOLATED GROUNDING

- A. An isolated ground system shall be installed where required by an equipment manufacturer. The isolated ground conductor shall have green insulation with a yellow stripe and shall be run in the same raceway as the power and neutral conductors. The isolated ground bus shall be kept isolated from neutral and grounding buses.
- B. Where specifically directed by the OWNER and required by an equipment manufacturer, the CONTRACTOR shall provide an additional isolated ground conductor from the service or separately derived system to an isolated ground bus bar at each associated distribution point.
- C. The neutral conductor from the ultra-isolation transformers shall be grounded only at the single point ground bus in the automatic transfer switch.

3.5 SERVICE AND SEPARATELY DERIVED SYSTEM BONDING

- A. A neutral bonding jumper shall be installed in only one location for each service or separately derived system. The bonding jumper shall be located at the service source or the first immediate distribution point downstream from the source. The neutral and ground buses shall be kept isolated from each other except where the bonding jumper is installed.

3.6 GROUNDING SYSTEM TESTS

- A. The CONTRACTOR shall test the facility grounding system and the building grounding system to determine the ground resistance. The grounding test shall be IEEE Standard 81 using the NETA Fall-of-Potential procedure. A plot of ground resistance readings for each isolated ground rod, ground mat, or ground bus shall be submitted on 8-1/2 x 11-inch size graph paper. Point-to-point resistance measurements are not acceptable.
 1. The current reference rod shall be driven at least 100 feet from the ground rod or grid under test or as recommended by IEEE Standard 81. The measurements shall be made at 10-foot intervals beginning 25 feet from the test electrode and ending 75 feet from it, in direct line between the ground rod or center of grid and the current reference electrode.
 2. A grounding system that shows greater than 2-ohm resistance for the flat portion of the plotted data shall be considered inadequately grounded.
 3. The CONTRACTOR shall add additional parallel connected ground rods and/or deeper driven rods until the ground resistance measurements meet the 2-ohm requirement. Additional ground rods will be paid for as extra work where the

required numbers exceed that specified when authorized and approved by the Construction Manager.

4. Use of salts, water, or compounds to attain the specified ground resistance is not acceptable.

END OF SECTION

SECTION 26 05 29 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
1. Scope.
 2. Reference Standards.
 3. Quality Assurance.
 4. Submittals.
 5. Products.
 6. Execution.

1.2 SCOPE

- A. This Section specifies requirements for design, furnishing and installation of support systems for electrical raceways, cables and enclosures.

1.3 REFERENCE STANDARDS

- A. This Section incorporates by reference the latest revisions of the following documents. They are part of this Section insofar as specified and modified herein. In the event of conflict between the requirements of this Section and those of the listed documents, the requirements of this Section shall prevail.
- B. Unless otherwise specified, references to documents shall mean the documents in effect on the effective date of the Agreement. If referenced documents have been discontinued by the issuing organization, references to those documents shall mean the replacement documents issued or otherwise identified by that organization or, if there are no replacement documents, the last version of the document before it was discontinued.

Reference	Title
ANSI C80.1	Rigid Steel Conduit-Zinc Coated
ANSI C80.3	Electrical Metallic Tubing-Zinc Coated
ASTM A48 REV A	Gray Iron Castings
ASTM F512	Smooth-Wall Polyvinylchloride Conduit and Fittings for Underground Installation
FEDSPEC WW-C-581E	Conduit, Metal, Rigid and Intermediate; and Coupling, Elbow, and Nipple, Electrical Conduit; Zinc Coated

Reference	Title
FEDSPEC W-C-1094A	Conduit and Conduit Fittings, Plastic, Rigid
NEMA ICS 6	Industrial Control and Systems Enclosures
NEMA TC2	Electrical Plastic Tubing (EPT) and Conduit (EPC 40 and EPC 80)
NEMA TC6	PVC and ABS Plastic Utilities Duct for Underground Installation
NEMA VE1	Cable Tray Systems
NEMA VE 2	Cable Tray Installation Guidelines
NEMA 250	Enclosures for Electrical Equipment (1000 volts maximum)
NFPA 70	National Electrical Code (NEC)
NFPA 79	Electrical Standards for Industrial Machinery
UL 1	Flexible Metal Electrical Conduit
UL 6	Rigid Metal Electrical Conduit
UL 360	Liquid Tight Flexible Electrical Conduit
UL 651	Rigid Nonmetal Electrical Conduit
UL 797	Electrical Metallic Tubing

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work
- B. The manufacturer shall warranty the above specified equipment for twelve months from equipment start-up or eighteen months from date of shipment, whichever occurs first, to be free from defects in design, workmanship or materials.

1.5 SUBMITTALS

- A. PROCEDURES: Section 01 33 00.
- B. ACTION SUBMITTAL ITEMS FOR THIS SECTION:

1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
 - a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.

4. Supports, seismic bracing, and other electrical system mounting elements are generally not shown on the plan drawings. Hangers, supports, seismic restraints, and other electrical system mounting elements shall be submitted in accordance 01 61 10.

PART 2 PRODUCTS

2.1 RACEWAY SUPPORTS

A. CONDUIT SUPPORTS

1. Framing channel with end caps and straps shall be provided to support groups of conduit. Individual conduit supports shall be one-hole pipe straps used with clamp backs and nesting backs where required. Material as specified herein.
2. Conduit supports for PVC coated rigid steel and PVC conduit systems shall be one-hole PVC coated rigid steel clamps or oversized stainless-steel clamps.

B. CEILING HANGERS: Ceiling hangers shall be adjustable steel rod hangers and fittings. Provide J-Type conduit support for single conduit. Straps or hangers of plumber's perforated tape are not acceptable. Unless otherwise shown, hanger rods shall meet ASTM A193 and be sized as 3/8-inch up to 2-inch conduit and shall be 1/2-inch all-thread rod over 2-inch conduit. Material as specified herein.

C. SUSPENDED RACEWAY SUPPORTS AND RACKS:

1. Suspended raceway supports shall consist of concrete inserts, steel rod hangers, and jamb nuts supporting framing channel or lay-in pipe hangers as required. Framing channel shall be a minimum of 12-gauge. Material as specified herein.
2. Hanger rods shall be a minimum of 1/2-inch diameter all-thread rod and shall meet ASTM A193. Suspended raceway supports and racks shall be braced for seismic forces as specified in 01 61 10.

D. MATERIALS: Table A specifies the type of raceway supports required for each location and application.

Table A

Location	Framing Channel and Accessories	Threaded Rod, Hardware, & Fittings
Indoor Dry	Zinc Plated Steel	Zinc Plated Steel
Indoor, Wet	316 Stainless Steel	316 Stainless Steel
Outdoor	316 Stainless Steel	316 Stainless Steel
Submerged	316 Stainless Steel	316 Stainless Steel
Headspace	316 Stainless Steel	316 Stainless Steel

Chemical Corrosive	316 Stainless Steel	316 Stainless Steel
Process Corrosive	316 Stainless Steel	316 Stainless Steel

2.2 EQUIPMENT SUPPORTS

- A. Equipment supports shall be installed where shown on the drawings and as required to support the panels and enclosures being installed.
- B. Equipment support materials shall adhere to Table A above unless specified otherwise on the drawings.
- C. Equipment supports shall be installed per details in the Construction Documents.

2.3 ANCHOR BOLTS

- A. Anchor bolts shall be as specified in Section 05 50 00.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Hangers and supports shall be installed with spacing between support points in compliance with all applicable codes.
- B. The cut ends of support channels shall be smoothed and without burrs left from cutting.

END OF SECTION

SECTION 26 05 33 - RACEWAYS, BOXES, AND FITTINGS

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
1. Scope.
 2. Reference Standards.
 3. Quality Assurance.
 4. Submittals.
 5. Products.
 6. Installation.
 7. Raceway Specification Sheets.

1.2 SCOPE

- A. This section covers the furnishing and installation of electrical conduits, wireways, pull boxes, electrical vaults, hand holes, and fittings. Raceways shall be provided for lighting, receptacles, power, control, instrumentation, signaling and grounding systems.
- B. NOTE – No reflective materials may be used on the exterior of buildings and structures. Alternatives to devices that would otherwise be Stainless Steel will be required.

1.3 REFERENCE STANDARDS

- A. This Section incorporates by reference the latest revisions of the following documents. They are part of this Section insofar as specified and modified herein. In the event of conflict between the requirements of this Section and those of the listed documents, the requirements of this Section shall prevail.
- B. Unless otherwise specified, references to documents shall mean the documents in effect on the effective date of the Agreement. If referenced documents have been discontinued by the issuing organization, references to those documents shall mean the replacement documents issued or otherwise identified by that organization or, if there are no replacement documents, the last version of the document before it was discontinued.

Reference	Title
ANSI C80.1	Rigid Steel Conduit-Zinc Coated
ANSI C80.3	Electrical Metallic Tubing-Zinc Coated
ASTM F512	Smooth-Wall Polyvinylchloride Conduit and Fittings for Underground Installation
FEDSPEC WW-C-581E	Conduit, Metal, Rigid and Intermediate; and Coupling, Elbow, and Nipple, Electrical Conduit; Zinc Coated
FEDSPEC W-C-1094A	Conduit and Conduit Fittings, Plastic, Rigid
NEMA ICS 6	Industrial Control and Systems Enclosures
NEMA TC2	Electrical Plastic Tubing (EPT) and Conduit (EPC 40 and EPC 80)
NEMA TC6	PVC and ABS Plastic Utilities Duct for Underground Installation

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work
- B. The manufacturer shall warranty the above specified equipment for twelve months from equipment start-up or eighteen months from date of shipment, whichever occurs first, to be free from defects in design, workmanship or material.

1.5 SUBMITTALS

- A. PROCEDURES: Section 01 33 00
- B. ACTION SUBMITTAL ITEMS FOR THIS SECTION:
 1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
 2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.

- a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
- a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.

PART 2 PRODUCTS

2.1 RACEWAY

- A. General requirements for raceway materials specified in this section are listed in the RACESPECS sheets at the end of this section. The type of raceway to be used for any given area and application shall conform to the requirements of Table A in this section.

2.2 BOXES AND FITTINGS

- A. PULL BOXES AND WIRING GUTTERS: Indoor boxes above grade and in unclassified indoor areas shall be NEMA 12 with hinged doors. Similar enclosures for below grade and outdoors shall be rated NEMA 4X (Type 316 stainless steel) with hinged doors. Boxes in hazardous classified areas shall be rated for the classification, NEMA 7. Box covers shall be provided with hinged doors with quick release latches and oil resistant

gaskets. Box and gutter sizes, metal thickness, and grounding shall comply with the National Electrical Code. Bolt-on junction and pull box covers are not allowed.

- B. TERMINAL CABINETS: Terminal cabinets located indoors and in unclassified indoor areas shall be NEMA 12. Cabinets located below grade, outdoors, and in corrosive or damp areas shall be NEMA 4X (Type 316 stainless steel). Cabinets in hazardous classified areas shall be rated for the classification, NEMA 7. Cabinets shall be provided with hinged doors with quick release latches. Adjustable terminal strip mounting accessories shall be provided. Cabinets shall be provided with channel mounted terminal blocks rated 30 amperes, 600-volt AC. Terminals shall be No. 8 minimum strap-screw type, suitable for ring tongue or locking spade terminals. Hoffman type CHQR, or approved equal.
- C. PULL/JUNCTION BOXES:
 - 1. Indoor boxes above grade and in unclassified indoor areas shall be NEMA 12 with hinged doors. Similar enclosures for below grade and outdoors shall be rated NEMA 4X (Type 316 stainless steel) with hinged doors. Boxes in hazardous classified areas shall be rated for the classification, NEMA 7. Pull and junction boxes for use in raceway systems with conduits 1-1/4" or larger shall be hinged boxes with 2 screw driver operable or quick release latches. Minimum depth of box shall be 5.3", the minimum size shall be as shown on the drawings or as required for the application or NEC. Hoffman type CH or approved equal. For damp, below grade, outdoor, or corrosive applications provide Hoffman type CHFNFSS or approved equal.
 - 2. For Hazardous areas provide Cast copper free aluminum box with neoprene gasketed screw on cover. Crouse-Hinds GUE, GUB, or approved equal.
- D. ELECTRICAL VAULTS:
 - 1. Electrical vaults shall be precast concrete with covers designed for H-20 loading. Dimensions shall be as specified on the standard details. Electrical vaults shall be provided with precast solid concrete slab bottoms with sumps as indicated, and a 3 inch by 2-foot-long copper ground bar. Electrical vaults shall be constructed of 3000 psi reinforced concrete. Manhole covers shall be engraved "ELECTRICAL", "CONTROL" or "SIGNAL" as applicable.
 - 2. Manhole covers shall be hinged and watertight unless otherwise indicated on the drawings. Hinged covers shall be made of aluminum and provided with a locking latch. Covers shall be made for easy opening and latching and be provided with a mechanism that shall hold the cover in the open position at 90 degrees, and provided with spring-assist openers. Manhole covers shall be bonded to ground bar via flexible copper braid or self-grounding connections.

3. Electrical vaults shall be provided with pulling irons and galvanized cable racks on each wall. Cable racks shall utilize porcelain cable supports. Cable racks shall be installed on spacings of not greater than 36 inches and shall be bolted to permanent wall surfaces with anchors or continuous slot concrete inserts.
 4. Electrical vaults shall be per the size indicated in the contract drawings and include a H-20 loading where shown on the drawings. Oldcastle or approved equal.
- E. HAND HOLES:
1. Hand holes shall be per the size indicated in the contract drawings and include a H-20 loading where shown on the drawings. Hand holes shall be engraved with "ELECTRICAL", "CONTROL" or "SIGNAL" as applicable.
 2. Unused conduits shall be provided with conduit seal caps.

2.3 RACEWAY SUPPORTS

- A. All support systems for electrical systems shall be as specified in Section 26 05 29.

2.4 CONCRETE ENCASED DUCT BANKS

- A. Concrete used for duct banks shall be Class E with red oxide added as specified in the Cast-in-Place Concrete section. Rebar shall be as indicated on the drawings.

2.5 UNDERGROUND MARKING TAPE

- A. Underground marking tape shall be for early warning protection of digging around reinforced concrete duct banks. Tape shall be low density polyethylene plastic, nominally 6 inches wide and 4 mil thickness. The plastic color shall be red. A warning shall be imprinted continuously along the length, with message reading similar to "CAUTION - STOP DIGGING - BURIED ELECTRIC LINE BELOW." Tape shall be Brady "Identoline," Services and Materials "Buried Underground Tape," Somerset (Thomas & Betts) "Protect-A-Line," or approved equal.
- B. Underground marking tape for directly buried cables and conduits shall be 6-inch wide metallic lined tape with red polyethylene film on top and clear polyethylene film on the bottom. The message shall be clearly printed with black over red tape and shall read "CAUTION ELECTRIC LINE BURIED BELOW."

2.6 NAMEPLATES

- A. Nameplates shall be provided for all pull and junction boxes in accordance with the requirements of Section 26 05 00. Nameplate numbering shall be as indicated on the drawings. Where no wording is specified, the CONTRACTOR shall provide the functional description of the device on the nameplate or as required by the Engineer

and OWNER. Any nameplates provided where the wording is not specified shall first be approved by the Engineer and OWNER.

2.7 FIRESTOPS

- A. Raceway penetrations through masonry walls shall be mortared to seal penetration’s air gaps. Raceways penetrations through other walls shall utilize an approved elastomer product to seal up all air gaps.

PART 3 EXECUTION

3.1 INSTALLATION:

- A. Table A specifies the type of raceway required for each location and application by RACESPEC sheet. Unscheduled conduit, (i.e. lighting, convenience outlets, etc.), not shown on the drawings shall be in accordance with Table A below.

Table A

Location	Application/Condition	RACESPEC
Indoor Dry	Exposed	GRS
Indoor Wet	Exposed	PGRS
Outdoor	Exposed	PGRS
Concealed	Power circuits embedded in concrete structure or beneath slab-on-grade	PVC4
Concealed	Instrumentation, communications and data signals encased in concrete, duct bank	PGRS
Underground	Power circuits encased in concrete, duct bank	PVC4
Underground	Power circuits directly buried	PVC4
Underground	Instrumentation, communications and data signals directly buried	PVC4
Nonhazardous	Final connection to equipment and light fixtures	LFS
Hazardous corrosive	Exposed	PGRS
Architecturally finished areas	Final connection to light fixtures	FLEX

3.2 CONDUIT

- A. GENERAL:

1. The number of directional changes of a conduit shall be limited to 270 degrees in any run between pull boxes.
2. Conduit runs shall be limited to a maximum of 400 feet, less 100 feet or fraction thereof, for every 90 degrees of change in direction.
3. Provide pull and junction boxes per code. When shown on drawings, box or manhole sizes shall be considered to be minimum sizes and shall be upsized by the CONTRACTOR for ease of pulling wire or if required by NEC.

B. INDOOR AND OUTDOOR CONDUIT SYSTEMS:

1. In general, CONTRACTOR shall be responsible for determining conduit routing that conforms to the specified installation requirements:
 - a. Conduits for lighting and outlets: exposed
 - b. Conduits for lighting and outlets: concealed
 - c. Conduits for process equipment: exposed
 - d. Conduit inside structures: exposed
 - e. Conduit concealed inside water chambers slabs and walls: not permitted.
2. Existing conduit installations may be utilized provided the installation meets the following requirements:
 - a. The installation meets the project specifications.
 - b. The raceway meets the minimum National Electrical Code (NEC) requirements.
 - c. The raceway is re-labeled per the project raceway schedules.
3. Conduit installation shall conform to the requirements of the RACESPEC sheets and the following specified installation requirements:
 - a. Exposed conduit: Install parallel or perpendicular to structural members and surfaces. Install conduit horizontally and allow minimum headroom of 7 feet.
 - b. Route two or more exposed conduits in the same general routing parallel with symmetrical bends.
 - c. Maintain minimum spacing between exposed parallel conduit and piping runs in accordance with the following when the runs are greater than 30 feet:
 - 1) Between instrumentation and telecommunication: 1 inch
 - 2) Between instrumentation and 125 VDC, 48 VDC, and 24 VDC: 2 inches
 - 3) Between instrumentation and 600 VAC and less power: 6 inches

- 4) Between instrumentation and 600 VAC and greater power: 12 inches
 - 5) Between telecommunication and 125 VDC, 48 VDC, and 24 VDC: 2 inches
 - 6) Between telecommunication and 600 VAC and less power: 6 inches
 - 7) Between telecommunication and 600 VAC and greater power: 12 inches
 - 8) Between 125 VDC, 48 VDC, and 24 VDC and 600 VAC and less power: 2 inches
 - 9) Between 125 VDC, 48 VDC, and 24 VDC and 600 VAC and greater power: 2 inches
 - 10) Between 600 VAC and less power and 600 VAC and greater power: 2 inches
 - 11) Between process, gas, air and water pipes: 6 inches
- d. Space exposed conduit installed on supports not more than 10 feet apart. Space multiple conduits in parallel and use framing channel.
 - e. Comply with the requirements of Section 26 05 00 and herein, where conduits are suspended from the ceiling.
 - f. Secure conduit rack supports to concrete walls and ceilings with cast-in-place anchors or framing channel concrete inserts.
 - g. Install conduits at least 6 inches from high temperature piping, ducts, and flues with temperatures higher than 90-degree C.
 - h. Install conduits between the reinforcing steel in walls or slabs that have reinforcing in both faces.
 - i. Place conduits under the reinforcement in slabs with only a single layer of reinforcing steel. Separation between conduits, conduits and reinforcement, and conduits and surfaces of concrete shall be maintained in accordance with IBC.
 - j. Route conduit clear of structural openings and indicated future openings.
 - k. Provide conduits with flashed and watertight seals routed through roofs or metal walls.
 - l. Grout conduits into openings cut into concrete and masonry structures.
 - m. Cap conduits or plug flush conduits during construction to prevent entrance of dirt, trash, and water. Cap or plug empty conduits designated as "future",

“spare”, or “empty” and include a pulling line accessible at both ends. Use anti-seize compound on cap and plug threads prior to installation.

- n. Determine concealed conduit stubup locations from the manufacturer’s shop drawings. Terminate concealed conduit for future use in specified equipment.
- o. Install conduit flush with structural surfaces with galvanized couplings and plugs. Caps and plugs shall match the conduit system.
- p. Provide concealed portions of conduits for future equipment where the drawings indicate future equipment. Match the existing installation for duplicate equipment.
- q. Terminate conduits that enter enclosures with fittings that match the NEMA rating of the enclosure.
- r. Underground metallic or nonmetallic conduit that turn out of concrete, masonry or earth: Install a 90-degree elbow of PVC- coated rigid steel conduit before emergence above ground.
- s. Provide O-Z Gedney “Type DX” or Crouse-Hinds “Type XD” bonded, weather-tight expansion and deflection fitting for the conduit size where conduit cross structural joints that allows structural movement.

C. UNDERGROUND CONDUIT SYSTEM: Excavation, backfilling, and concrete work shall conform to respective sections of these specifications. Underground conduit shall conform to the following requirements:

- 1. Underground conduits shall be reinforced concrete encased under roadways or where otherwise exposed to possible damage or where adequate cover does not exist.
- 2. Concrete encased conduit shall have minimum concrete thicknesses of 2 inches between conduits, 1 inch between conduit and reinforcing, and 3 inches between reinforcing and earth, unless shown otherwise in an electrical detail.
- 3. Concrete encasement on exposed outdoor conduit risers shall continue to 3 inches above grade, with top crowned and edges chamfered.
- 4. Underground conduit bend radius shall be not less than 2 feet minimum at vertical risers and shall be not less than 3 feet elsewhere.
- 5. Where conduit and concrete encasement are terminated underground, the conduit and reinforcing shall both extend at least 2 feet past the concrete. Conduits shall be capped and threads protected. Steel surfaces shall be given two coats of epoxy paint.

6. Underground conduits and conduit banks shall have 2 feet minimum earth cover unless otherwise shown.
7. Underground conduit banks through building walls shall be cast-in-place or installed with concrete into boxouts with water stops on all sides of the boxout. Water-stops shall be as specified in the Cast-in-Place Concrete section. Extend the horizontal reinforcement from the duct bank into the boxout terminating with J-hook bends.
8. Conduits not encased in concrete and passing through walls with one side in contact with earth shall be sealed watertight with special rubber gasketed sleeve and joint assemblies or with sleeves and modular rubber sealing elements.
9. Thoroughly swab conduits and raceways on the inside, immediately upon completion of pouring concrete.
10. After the concrete has set and before backfilling, pull a mandrel through each conduit. The mandrel shall have a diameter equal to the nominal conduit inside diameter minus 1/2 inch and shall not be less than 4 inches long.
11. If the mandrel showed signs of protrusions on the inside of the conduit, the conduit shall be repaired or replaced.
12. Provide manufactured plastic conduit spacers anchored to prevent movement during the concrete pour. Manufacture: Carlon, PW Pipe, Underground Devices, or equal.
13. Backfill duct banks with clean fill compacted to 90-percent in 6-inch lifts after concrete has cured. Refer to Section 03 30 00 for concrete requirements including minimum 7 days of cure time prior to backfill over duct banks.
14. Provide PVC threaded adapter with female threads where PVC conduit is joined to steel conduit. Procedure:
 - a. Before assembly: Double coat steel conduit with Red-Robroy, Green-Permacote, Blue-Ocal or approved equal product.
 - b. After assembly: Seal with 65-mil thick, 2-inch-wide mastic sealing tape to 1/2-inch beyond threads. Products: 3M Scotch 2228; Plymouth 02625; or approved equal.
 - c. Cover with 20-mil corrosion protection tape applied in 1/2-lap layers to 2-inch beyond threads. Products: 3M Scotchwrap 51; Plymouth Plywrap 12; or approved equal.

15. Provide PVC conduit with bell ends where duct banks terminate at walls, electrical vaults, or hand holes. Install bell ends flush with finished concrete.
 16. Provide PVC conduit with bell ends where conduit rise below grade into a floor mounted electrical panel, electrical cabinet, MCC, or switchboard.
 17. Separate power conduits from signal conduit within the same duct bank by 12" or greater separation where possible.
 18. Separate high voltage duct banks from low voltage duct banks, where shown.
 19. Provide wireways for transition from underslab conduits rising into wall-mounted panels where the number of conduits exceed the NEC allowable panel space in the bottom of the panel. Provide conduit sleeves or fitting for panel transition. Continuous thread or all-thread is prohibited.
- D. ELECTRICAL VAULTS: Unless otherwise specified, electrical vaults installation shall be as follows:
1. Electrical vaults shall be provided in accordance with the drawings
 2. Electrical vaults shall be set on a minimum of 6 inches of crushed rock on top of undisturbed or compacted earth.
 3. Electrical vaults shall be set plumb, so that water shall drain properly to the sump.
 4. Unless installed within a roadway, manhole pre-cast covers, unless otherwise specified, shall be set at 1 to 2 inches above finish grade with surrounding pavement sloping away from the manhole cover.
 5. All metallic hardware inside electrical vaults shall be grounded by connection to the ground plate. Connections shall be made using bolted connections, bonding jumpers and grounding bushings.
 6. Electrical vaults shall be supplied with a ground rod in accordance with 26 05 26.
 7. Electrical vaults for medium voltage cabling shall require all racked MV cabling in vault to complete a 360 degree wrap around inside of vault before exiting.
- E. CONDUIT IN BLOCK WALLS:
1. Install multiple runs of conduit that stub-up into a block wall and connect to recessed electrical panels with adequate space for the conduit. Coordinate the electrical work with the structural work and block installers to provide a chase to install the conduit. Install conduit in the cells that do not contain structural

reinforcement. Install conduits in the center of the cell to avoid affecting the structural integrity of the wall.

2. Avoid conduit and electrical boxes installation that blocks the cell from being grouted or that blocks the cell reinforcing bars from being grouted. Avoid conduit in the first cell adjacent to doors, windows, corners and wall intersections and install conduits in the center of the first available cell a minimum of 1'-0" from the edge of these openings.
 3. Where solid grouting of masonry walls is specified, install conduit and electrical boxes so as to provide sufficient space for grout to flow pass the boxes and conduit in order to fully fill the space beneath and behind. Where boxes need to be held in place, secure the boxes from the face of the block wall. Do not place items behind or next to electrical boxes to hold in place.
 4. Coordinate split-face, slump and scored block installation with the masonry contractor to supply smooth face block at the location of receptacles and switches so that the device covers install flush to the wall. Install translucent weather-proof sealing material under device covers on outdoor or wet area locations.
- F. CONDUIT SEAL-OFF FITTINGS:
1. Conduits passing:
 - a. Between Class I, Division 1 area and Class I, Division 2 area; provide sealing fittings located at the boundary in accordance with NEC Article- 500.
 - b. From hazardous or corrosive area into a non-hazardous or non-corrosive area.
 - c. Install the seal-off material in the conduit seal-off fittings after inspection.
- G. CONDUIT SEALING MATERIAL: Provide HYDRA-SEAL® Handi-Polyurethane-Foam or approved equal product to seal conduits and inner ducts.
1. Sealing product required features
 - a. Compatible with common cable jacket materials.
 - b. ASTM E-84 flame spread requirements and UL Classified.
 - c. Pre-pressurized, portable, one-component closed-cell foam sealing system.
 - d. Dries tack-free within 15 minutes and cures within 24 hours.
 - e. Reacts with applied moisture or with ambient humidity.
 - f. Remove over-spray with acetone and remove cured foam mechanically
 2. Application Criteria:
 - a. Apply in ambient temperatures between 60° to 100° F.

- b. Apply bead onto clean surface.

3.3 ELECTRICAL VAULTS AND HANDHOLES

- A. Unless otherwise specified, manhole and hand hole installation shall be as follows:
 - 1. Electrical vaults shall be provided in accordance with the drawings.
 - 2. Electrical vaults, hand holes, and pull boxes shall be set on a minimum of 6 inches of crushed rock on top of undisturbed or compacted earth.
 - 3. Electrical vaults and hand holes shall be set plumb so that water shall drain to the sump.
 - 4. Manhole covers shall be hinged and flush with the manhole lid. Manhole lids shall be set at 2 inches above finish grade with surrounding pavement sloping away from the manhole cover.
 - 5. Metallic hardware inside electrical vaults and hand holes shall be bonded to the ground plate or ground bus using bolted connections, bonding jumpers and grounding bushings.
 - 6. Electrical vaults shall be supplied with a ground rod in accordance with 26 05 26.

3.4 RACEWAY NUMBERING

- A. Each conduit shall be provided with a number tag at each end and in each manhole, hand hole, or pull box.
- B. Within electrical vaults, glue raceway tag to manhole wall next to raceway penetration.

3.5 RACEWAY SCHEDULE

- A. GENERAL: Raceways are scheduled on the drawings.
- B. UNSCHEDULED RACEWAY:
 - 1. With the exception of lighting and receptacle circuits, the type and size of raceway shall be as specified on the drawings or schedules.
 - 2. Unscheduled lighting and receptacle raceways shall be sized by the CONTRACTOR in accordance with the NEC. Minimum size shall be 3/4 inch for exposed and 1 inch for embedded raceway.

3.6 RACESPEC SHEETS

- A. The following RACESPECS are included in Paragraph 3.7.

1. FLEX
2. GRS
3. LFS
4. PGRS
5. PVC4

3.7 RACEWAY SPECIFICATION SHEETS (RACESPEC)

A. RACEWAY SPECIFICATION SHEETS (RACESPEC) – FLEX

Raceway Identification	FLEX
Description	Flexible Steel Conduit
Application	Final connection to equipment subject to vibration or adjustment.
Compliance	UL 1
Construction	Spirally wound galvanized steel strip with successive convolutions securely interlocked
Minimum size	½ inch
Fittings	Compression type
Other	FLEX shall be provided with an internal ground wire.

B. RACEWAY SPECIFICATION SHEETS (RACESPEC) – GRS

Raceway Identification	GRS
Description	Galvanized Rigid Steel Conduit (GRS).
Application	Final connection to equipment subject to vibration or adjustment.
Compliance	ANSI and UL
Finish	Hot-dip galvanized after fabrication, inside and outside. Smooth finished surfaces.
Minimum size	Unless otherwise specified, ¾ inch for exposed, 1 inch for embedded, encased, or otherwise inaccessible.
Fittings	
Locknuts, Rings, Hubs	Hot-dip galvanized insulated throat with bonding locknut or ring. The hubs shall utilize a neoprene “O” ring and provide a watertight connection. O-Z Gedney, CHM-XXT, or approved equal.
Unions	Electro-galvanized ferrous alloy type Appleton UNF or UNY, Crouse-Hinds UNF or UNY, or approved equal. Threadless fittings are not acceptable.
Conduit Bodies	40% Oversized conduit bodies (Similar to T&B Form 8): Ferrous alloy type with screw taps for fastening covers to match the conduit system. Gaskets shall be made of neoprene.
Boxes	
Indoor	Type FD cast ferrous for all device boxes and for junction boxes less than 6 inches square.
Outdoor	Type FD cast ferrous for all device boxes and for junction boxes less than 6 inches square.
Corrosive	NEMA 4X stainless steel or nonmetallic, as specified.
Hazardous	NEMA Class 7 cast ferrous.
(contd. below)	

Raceway Identification	GRS
Elbows	
¾ " thru 1 ½"	Factory fabricated or field bent
2" thru 6"	Factory fabricated only
Conduit Bodies (Oversized)	
¾ " thru 4"	Malleable iron, hot-dip galvanized, unless otherwise noted. Neoprene gaskets for all access plates. Tapered threads for conduit entrances
5" and 6"	Electro-galvanized iron or cast-iron box
Expansion Fittings	Expansion fittings in embedded runs shall be watertight with an internal bonding jumper. The expansion material shall be neoprene allowing for 3/4-inch movement in any direction
Manufacturers	Appleton, Crouse-Hinds, Hubbell, O. Z. Gedney, or approved equal
Installation	<p>Rigid steel conduit shall be made up tight and with conductive thread compound. Joints shall be made with standard couplings or threaded unions. Steel conduit shall be supported away from the structures using hot-dip galvanized malleable iron straps with nesting backs or framing channel.</p> <p>Conduit entering boxes shall be terminated with a threaded hub with a grounding bushing.</p> <p>Exposed male threads on rigid steel conduit shall be coated with zinc-rich paint.</p>

C. RACEWAY SPECIFICATION SHEETS (RACESPEC) - LFS

Raceway Identification	LFS
Description	Liquidtight Flexible Steel Conduit.
Application	Final connection to equipment subject to vibration or adjustment.
Compliance	UL 360.
Construction	Spirally wound galvanized steel strip with successive convolutions securely interlocked and jacketed with liquidtight plastic cover.
Minimum size	$\frac{3}{4}$ inch, except for instruments where $\frac{1}{2}$ inch is acceptable.
Fittings	<p>Cadmium-plated malleable iron body and gland nut with cast-in lug, brass grounding ferrule threaded to engage conduit spiral</p> <p>O-ring seals around the conduit and box connection and insulated throat</p> <p>Provide forty-five and ninety degree fittings where applicable</p> <p>Provide PVC coated flexible conduit and fittings where the conduit system is PVC coated</p>
Installation	Length of flexible liquidtight conduit shall not exceed 36 inches in length. Use conductive thread compound.

D. RACEWAY SPECIFICATION SHEETS (RACESPEC) – PGRS

Raceway Identification	PGRS
Description	<p>Rigid Steel Conduit, Corrosion-Resistant, Polyvinyl Chloride (PVC) Coated.</p> <p>Provide factory made and coated elbows.</p>
Compliance	ANSI and UL. The PVC coated rigid galvanized steel conduit shall meet NEMA RN1-2005 and UL-6 PVC adhesion performance requirements.
Finish	<p>PGRS shall be hot-dip galvanized rigid steel conduit as specified in 26 05 33-7.03 GRS, with a PVC Coating. The PVC coating shall be gray, minimum 40 mils thick, bonded to the outside and continuous over the entire length of the conduit except at the threads, and be free of blisters, bubbles, or pinholes. Thread protectors shall be used on the exposed threads of the PVC coated conduit</p> <p>A 2-mil coat of urethane enamel coating shall be bonded to the inside. Coating shall be free of pinholes. Bond strength shall exceed the tensile strength of the PVC coat.</p>
Minimum size	¾ inch
Fittings	Similarly coated to the same thickness as the conduit and provided with Type 316 stainless steel hardware. Conduit and fittings shall be manufactured by the same company. Conduit and fittings shall be coated by the same company. Male threads on elbows and nipples, and female threads on fittings or conduit couplings shall be protected by application of urethane coating.
Covers	PVC coated covers shall have a NEMA 4X rating and stainless-steel hardware.
Conduit Bodies	40% Oversized conduit bodies with covers as specified above.
Hubs	<p>Hubs for connection of conduit to junction, device, or terminal boxes shall be threaded cast ferrous alloy.</p> <p>Hubs shall have the same PVC coating as the conduit and insulating grounding bushings. Hubs shall utilize a neoprene “O” ring and shall provide a watertight connection.</p>

Boxes

Nonhazardous Type FD cast ferrous with PVC coating for all device boxes and for junction boxes less than 6 inches square.

Hazardous NEMA Class 4X stainless steel or nonmetallic for junction boxes 6 inches square and larger.

Manufacturers Ocal Blue, Robroy Industries, Plasti-Bond, Perma-Cote, KorKap or approved equal.

Installation Plastic coated conduit shall be made up tight, threaded, and installed using tools approved by the PVC-coated conduit manufacturer.

Exposed conduit threads shall be covered by a plastic overlap coated and sealed per manufacturer's recommendations.

Pipe wrenches and channel locks shall not be used for tightening plastic coated conduits. Damaged areas shall be patched, using manufacturer's recommended material. The area to be patched shall be built up to the full thickness of the coating. Painted fittings are not acceptable.

PVC coated conduit shall be supported away from the structure using PVC coated conduit wall hangers or PVC coated conduit mounting hardware.

Damaged work shall be replaced.

Training Installers shall be trained and certified in the proper installation techniques provided by the PVC-coated conduit system manufacture. Proof of certification shall be provided under paragraph 26 05 33

E. RACEWAY SPECIFICATION SHEETS (RACESPEC) – PVC4

Raceway Identification	PVC4
Description	Rigid Nonmetallic Conduit.
Application	Heavy wall thickness for direct bury, concrete encasement or surface mounting where not subject to physical damage.
Compliance	NEMA TC2, UL 651
Construction	Schedule 40, high-impact, polyvinylchloride (PVC).
Minimum size	$\frac{3}{4}$ inch exposed; 1 inch embedded or encased
Fittings	PVC solvent weld type.
Boxes	
Indoor	NEMA Class 4, nonmetallic
Outdoor and corrosive	NEMA Class 4X stainless steel or nonmetallic for junction boxes 6 inches square and larger.
Manufacturers	NEMA Class 4X, nonmetallic
Installation	<p>PVC conduit entering fiberglass boxes or cabinets shall be secured by threaded bushings on the interior of the box and shall be terminated with a threaded male terminal adapter having a neoprene O ring.</p> <p>Joints shall be made with standard PVC couplings.</p> <p>PVC conduit shall have bell ends where terminated at walls and boxes.</p>

F. RACEWAY SPECIFICATION SHEETS (RACESPEC) - WW

Raceway Identification	WW
Description	Wireway and Auxiliary Gutter: Match the conduit or raceway system specified and shown on the drawings. Minimum: Flanged, oil-tight type with hinged covers
Application	As shown on the drawings.
Compliance	JIC EMP-1
Finish	NEMA-1 and NEMA-12: Hot-dip galvanized after fabrication, inside and outside. Smooth finished surfaces. NEMA 4X: Type 316 Stainless Steel. Smooth finished surfaces.
Sizes as shown	4 in x 4 in, 6 in x 6 in, 8 in x 8 in
Fittings	PVC solvent weld type.
Indoor non-corrosive area	NEMA-1, NEMA-12 or as shown on the drawings.
Outdoor and corrosive area	NEMA-4X or as shown on the drawings.

END OF SECTION

SECTION 26 05 43 - UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
1. Scope.
 2. Reference Standards.
 3. Quality Assurance.
 4. Definitions.
 5. Submittals.
 6. Coordination.
 7. Safety Requirements.
 8. Delivery Storage and Handling.
 9. Products.
 10. Execution.

1.2 SCOPE

- A. This section includes the requirements for trenching, backfilling and installation of underground ducts and ductbanks, and the design, fabrication, delivery and installation of pull boxes, handholes, manholes and vaults. The extent and location of "Underground Ducts and Raceways for Electrical Systems" Work is shown in the Contract Documents.

1.3 REFERENCE STANDARDS

- A. ASTM (American Society for Testing and Materials)
B. NFPA 70 (National Fire Protection Association) - National Electrical Code

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work
B. The manufacturer shall warranty the above specified equipment for twelve months from equipment start-up or eighteen months from date of shipment, whichever occurs first, to be free from defects in design, workmanship or materials.

1.5 DEFINITIONS

- A. Duct: Electrical conduit and other raceway, either metallic or nonmetallic, used underground, embedded in earth or concrete.

- B. Ductbank: 2 or more conduits or other raceway installed underground in the same trench or concrete envelope.
- C. Handhole/Pull Box: An underground structure provided with an open or closed bottom, and sized to allow personnel to reach into, but not enter, for the purpose of installing, operating or maintaining equipment or wiring or both.
- D. Manhole: An underground utility structure, large enough for a person to enter, with facilities for installing, operating and maintaining submersible equipment and cables.
- E. Vault: An underground structurally solid utility structure including all sides, top and bottom, where entry is limited to personal qualified to install, maintain, operate or inspect the equipment or cable enclosed. The enclosure may have openings for ventilation, personnel access, cable entrance, and other openings required for operation of equipment in the vault.

1.6 SUBMITTALS

- A. PROCEDURES: Section 01 33 00
- B. Submit materials data in accordance with of Section 01 33 00 - Submittals. Furnish manufacturers' technical literature, standard details, product specifications, and installation instructions for all products.
- C. SUBMITTAL ITEMS FOR THIS SECTION:
 - 1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
 - 2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.

- b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
 - 3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
 - a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.
- D. Submittals shall include the following:
 - 1. Product Data:
 - a. Duct-bank separators and components
 - b. Ducts, and accessories including elbows, end bells, bends, fittings and solvent cement
 - c. Vault, Manholes, Handholes, Pull Boxes and accessories
 - d. Warning tape and planks
 - 2. Shop drawings:
 - a. Precast or Factory-Fabricated Underground Utility Structures:
 - 1) Dimensioned plans, elevations, sections, details, attachments to other work, and accessories.
 - 2) Duct entry provisions, including locations and duct sizes.

- 3) Reinforcement details.
 - 4) Frame and cover design and manhole frame support rings.
 - 5) Ladder details.
 - 6) Grounding details.
 - 7) Dimensioned locations of cable rack inserts, pulling-in and lifting irons, and sumps.
- b. Factory-Fabricated Handholes, and Pull Boxes Other than Precast Concrete:
- 1) Dimensioned plans, sections, and elevations, and fabrication and installation details.
 - 2) Duct entry provisions, including locations and duct sizes.
 - 3) Frame and Cover design.
 - 4) Grounding details.
 - 5) Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
 - 6) Details, technical data and design calculations for frames and covers.
3. Quality Assurance and Testing:
- a. Qualification data and test results from tests specified in “Quality Assurance” Article. Provide all information specified.
4. Duct-Bank Coordination Drawings as specified in “Coordination” Article.
 5. Certificate for concrete and steel used in underground precast concrete utility structures, according to ASTM C 858.
 6. Qualification Data: For Professional Engineer and testing agency responsible for testing nonconcrete handholes and boxes.
 7. Inspection report for factory inspections, according to ASTM C 1037.
 8. Record Documents: Show dimensioned locations of underground ducts, handholes, and manholes from nearest building or permanent structure.

1.7 COORDINATION

- A. Show duct profiles and coordination with other utilities and underground structures. Include plans and sections, drawn to scale and show bends and locations of expansion fittings. Revise locations and elevations from those indicated as required to suit field conditions and ensure that duct runs drain to manholes and handholes. Coordinate layout and installation of ducts, manholes, and handholes with final arrangement of other utilities as determined by field verification. CONTRACTOR shall coordinate all modifications with the Engineer prior to final installation.

1.8 SAFETY REQUIREMENTS

- A. Comply with safety and protection requirements of Section 26 05 00 - Electrical Work – General.
- B. Perform Work in accordance with the safety requirements of the Department of Labor Occupational Safety and Health Administration, Volume 36, Number 75, Part II, Subpart P, “Excavations, Trenching, and Shoring,” and with Section 7 of the Manual of Accident Prevention in Construction as published by the Association General Contractors of America, Inc.
- C. Educate supervisors and employees on safety requirements and practices to be followed during the course of the Work.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver ducts to site with ends capped. Store nonmetallic ducts with supports to prevent bending, warping, and deforming.
- B. Store precast concrete units at site as recommended by manufacturer to prevent physical damage. Arrange so identification markings are visible.
- C. Lift and support precast concrete units only at designated lifting or supporting points.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Subject to compliance with requirements, provide products by one of the following:
 - 1. Precast concrete handholes and pull boxes:
 - a. Utility Vault/Oldcastle Precast Group.
 - b. Utility Concrete Products, LLC.
 - c. Concast.

- d. Or Approved Equal.
- 2. Fiberglass Handholes and Boxes:
 - a. Carson Industries LLC.
 - b. Christy Concrete Products.
 - c. Oldcastle Precast.
 - d. Quazite: Hubbell Power System, Inc.
 - e. Or Approved Equal.
- 3. Precast Manholes and Vaults:
 - a. Utility Vault / Oldcastle Precast Company.
 - b. Shaw PIPE; Division of Shawcor Co.
 - c. American Concrete.
 - d. American Concrete.
 - e. Or Approved Equal.
- 4. Duct Sealing Compound:
 - a. Polywater.
 - b. Filoform.
 - c. Or Approved Equal.

2.2 CONDUIT AND DUCTS

- A. Metallic Conduit:
 - 1. Galvanized Rigid Steel Conduit (GRC): ANSI C80.1
 - 2. PVC-Coated Rigid Steel Conduit: ANSI RN 1. Coating thickness shall be 0.040 inch, minimum.
- B. Nonmetallic conduit: Use underground only for medium-voltage and low-voltage applications
 - 1. Rigid Plastic Conduit: NEMA TC 2, UL 651A, Schedule 40 and Schedule 80 PVC, rated for use with 90°C conductors under all installation conditions and labeled for underground use.
 - 2. Liquid-Tight Flexible Nonmetallic Conduit (LFNC): UL 1660.
- C. Conduit Fittings:
 - 1. Steel Fittings: Zinc-coated, cast malleable, ferrous metal, threaded fittings, with neoprene cover gasket on each fitting installed outdoors.

2. PVC Conduit and Tubing Fittings: NEMA TC 3. Provide PVC fittings for PVC conduit and suitable watertight connections where PVC conduit connects to galvanized steel conduit.
3. Seal Bushings: O.Z. compound bushing on each conduit entering a building from outside underground and on each conduit passing from one space into another, which is normally at a lower temperature.
4. Hubs: Appleton "Hub" or "Hub-U" series, Thomas & Betts "370" series, Or Approved Equal hub on each conduit terminating in a box where a hub was not previously provided.
5. Unions: Appleton Type "EC", Thomas & Betts "Erickson Coupling" conduit unions, Or Approved Equal where necessary.

2.3 DUCT SUPPORT/SPACERS

- A. Rigid PVC spacers selected to provide [3 1/2"] minimum duct spacings and concrete cover depths indicated, while supporting ducts during concrete pour. Refer to drawing details for additional duct spacing requirements.

2.4 PRECAST CONCRETE HANDHOLES AND PULL BOXES

- A. Comply with ASTM C 858 for design and manufacturing processes.
- B. Description: Factory-fabricated, reinforced-concrete, monolithically poured walls and bottom. Walls and bottom shall be constructed to support rating of cover. Frame and cover shall form top of enclosure.
 1. Joint Sealant: Asphaltic-butyl material with adhesion, cohesion, flexibility, and durability properties necessary to withstand maximum hydrostatic pressures at the installation location with the ground-water level at grade.
 2. Duct Entrances in Handhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.
 - a. Type and size shall match fittings to duct or conduit to be terminated.
 - b. Fittings shall align with elevations of approaching ducts and be located near interior corners of handholes to facilitate racking of cable.
 3. Handholes 12 inches wide by 24 inches long and larger shall have factory-installed inserts for cable racks and pulling-in irons.
 4. Drain hole in base, 2-inch minimum diameter.

2.5 HANDHOLES AND PULL BOXES OTHER THAN PRECAST CONCRETE

- A. General Requirements for Handholes and Boxes: Comply with SCTE 77. Comply with tier requirements in "Underground Enclosure Application" Article.
 - 1. Color: Gray.
 - 2. Configuration: Units shall be designed for flush burial and have closed bottom unless otherwise indicated.
 - 3. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 - 4. Handholes 12 inches wide by 24 inches long and larger shall have factory-installed inserts for cable racks and pulling-in irons.
 - 5. Drain hole in base, 2-inch minimum diameter.
- B. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers made of reinforced concrete or cast iron.
- C. Street Lighting: Reinforced plastic mortar designed and tested to temperatures of -50°F meeting ASTM D635-91 flammability test.

2.6 PRE-CAST MANHOLES AND VAULTS (AASHTO RATED)

- A. Precast Concrete Units: Interlocking, mating sections complete with accessory items, hardware, and features as indicated on Drawings. Shall be capable of supporting designed loads that are expected at the installed location. Walls and floors shall be reinforced to support rated strength of covers. Include concrete knockout panels 1-1/2 to 2 inches thick for future conduit entrances and sleeves for ground rods.
- B. Design structure according to ASTM C 858.
- C. Structural Design Loading: See structural for loading information.
- D. Duct Entrances in Manhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.
 - 1. Type and size shall match fittings to duct or conduit to be terminated.
 - 2. Fittings shall align with elevations of approaching ducts and be located near interior corners of manholes to facilitate racking of cable.
- E. Ground Rod Sleeve: Provide a 3-inch PVC conduit sleeves in manhole floors 2 inches from the wall adjacent to, but not underneath, the duct routed from the facility.

- F. Joint Sealant: Continuous extrusion of asphaltic butyl material with adhesion, cohesion, flexibility, and durability properties necessary to withstand the maximum hydrostatic pressures at the installation location with the ground water level at grade.
- G. Source Quality Control: Inspect structures according to ASTM C 1037. Units shall be capable of supporting specified loads.
- H. Drainage:
 - 1. Provide two holes for drainage, two-inch minimum diameter, and provide at least two feet of gravel under manhole.

2.7 CAST-IN-PLACE MANHOLES AND VAULTS

- A. Description: Underground utility structures, constructed in place, complete with accessories, hardware, and features. Include concrete knockout panels for conduit entrance and sleeve for ground rod. Structures shall be reinforced to support designed loads that are expected at the installed location. Manhole walls and floors shall be reinforced to support rated strength of cover.
- B. Structural design loading for H20.
- C. Drainage:
 - 1. Provide two holes for drainage, two-inch minimum diameter, and provide at least two feet of gravel under manhole.

2.8 FRAMES AND COVERS

- A. Handhole and Pull Box Covers:
 - 1. Uncoated gray iron meeting ASTM A48, Class 35B or ductile iron meeting ASTM A536 Class 70-50-05 or 80-55-06.
 - 2. Reinforced concrete or weatherproof cast-iron frame, with cast-iron cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
 - a. Frame and Cover shall be capable of supporting designed loads see Structural for loading information.
 - 3. Cover:
 - a. Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 - b. Cover Handle: Recessed.
 - c. Cover Hinges: Concealed, with hold-open ratchet assembly.

- d. Cover to include insert of other devices to facilitate lifting.
- e. Cover secured by tamper-resistant locking devices similar to REA or FARGO.
- f. Machine cover-to-frame bearing surfaces.
- g. Cast-in legend "ELECTRICAL", "COMM" or "LIGHTING" as appropriate. Concealed hinges, with hold-open ratchet assembly.
- h. Legend: Molded lettering, as indicated for each service.

B. Manholes and Vaults

1. Frames, Covers and Ring Components: Comply with structural design loading specified for manholes and vaults. See Structural for loading information.
2. Frame and Cover: Reinforced concrete or [uncoated gray iron meeting ASTM A48, Class 35B] or [ductile iron meeting ASTM A536 Class 70-50-05 or 80-55-06] capable of supporting designed loads.
 - a. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 - b. Provide lifting points on manhole covers.
 - c. Cover Legend:
 - 1) Manhole ID welded on to cover.
 - a) For electrical power manholes, identification shall be "ELECTRICAL #" where # is the manhole number.
 - b) For telecom manholes, identification shall be "COMM #" where # is the manhole number.
3. Manhole Ring Components: Precast concrete rings with dimensions and strength matched to those of highway rated roof opening.
 - a. Mortar for Ring and Frame and Cover Joints: Strength to match rated cover.
 - b. Where required, seal joints watertight using preformed plastic or rubber conforming to ASTM C 990. Install sealing material according to the sealant manufacturers' printed instructions.

2.9 ACCESSORIES

A. Manhole and Vault Lifting Means

1. Pulling Eyes in Walls: Eyebolt with reinforcing bar fastening insert. 2-inch diameter eye, 1-inch by 4-inch bolt. Working load with 6-inch embedment in 4000 psi concrete: 13,000 pounds minimum tension.
 2. Pulling and Lifting Irons in Floor: 7/8-inch-diameter, hot-dipped galvanized, bent steel rod, stress relieved after forming, and fastened to reinforced rod. Exposed triangular opening. Ultimate yield strength: 40,000 pounds shear and 60,000 pounds tension.
- B. Bolting Inserts for Cable Stanchions: Threaded precast channel inserts of hot-dipped galvanized or stainless steel; 3'-0" on center; 1/2-inch internal diameter by 2-3/4 inches deep, flared to 1-1/4-inch minimum at base. Tested ultimate pull-out strength: 12,000 pounds minimum.
- C. Expansion Anchors for Installation After Concrete is Cast: Per section 05 05 19 – Post-Installed Concrete Anchors. Zinc-plated carbon steel wedge type with stainless-steel expander clip, 1/2-inch bolt size, 5300-pound rated pull-out strength, and 6800-pound rated shear strength minimum. Cast in-place inserts not allowed unless cast by vault manufacturer.
- D. Cable Rack Assemblies – heavy duty non-metallic 50% glass reinforced nylon or other non-metallic material having equal mechanical strength, thermal resistance, chemical resistance, dielectric strength and physical properties.
1. Cable Stanchions: Nominal 36 inches high by 4 inches wide, with multiple arm mounting holes and recessed bolt mounting holes.
 2. Cable Arms: Arranged for secure drop in attachment in horizontal position at any location on cable stanchion, and capable of being locked in position. Arms shall be available in lengths ranging from 3 inches with 450 lb. minimum capacity to 20 inches with 250 lb. minimum capacity. Top of arm shall be nominally 4 inches wide and shall have slots along full length for cable ties.
- E. Cable Support Insulators: High glaze, wet-process porcelain arranged for mounting on cable arms.
- F. Floor Grate: 1" thick PVC or HDPE Grate approximately the size of the floor.
- G. Grounding: Ground per Section 26 05 26 – Grounding.
1. Ground Rods: Ensure rods are copper bonded 3/4-inch by 10-foot minimum.
 2. Ground Rod Knock Out: 3-inch knock out for installation of ground rod.
 3. Ground Rod Sleeves: 3-inch PVC conduit sleeve in manhole floors 2 inches from the wall adjacent to, but not underneath, the ducts routed from the facility.

4. Ground Wire: Stranded bare copper, #2 AWG minimum.
 5. Ground connections shall be compression type connectors, bolted and clamped type.
- H. Duct Sealing Compound: Non-hardening, re-enterable, safe for human skin contact, not deleterious to cable insulation, workable at temperatures as low as 35°F. Capable of withstanding temperature of 300°F without slump, capable of withstanding minimum 22' of water, and chemically resistant to gasoline, oils, acids and bases. Adheres to clean surfaces of plastic ducts, metallic conduits, conduit coatings, concrete, masonry, lead, cable sheaths, cable jackets, insulation materials, and the common metals.
- I. Mechanical Link Seals: for conduit entering vaults or buildings.

2.10 DUCTBACK CONCRETE

- A. Material: Provide in accordance with Section 03 30 00 - Cast-in-Place Concrete and as follows:
1. Gravel: 3/8" maximum.
 2. Slump: 4" maximum.
 3. Compressive strength: 3,000 psi at 28 days.
 4. Color: Dye ductbank concrete red.
 5. Reinforcing (except when GRC is used): Steel conforming to ASTM A15. Provide #4 rebar top and bottom, 2'-0" lap at splices (4 places minimum) and #4 @ 18" on center around perimeter with 3" minimum cover.

2.11 BACKFILL MATERIAL

- A. Lower Trench Portion (surrounding ductbank): Sandy silt, clay silt, sand clay or other material free of stones and conglomerates larger than 2"
- B. Upper Trench Portion (one foot above ductbank up to grade): On-site backfill material consisting of rock, soil or soil-rock mixture containing no rocks or lumps over 6"
- C. Controlled density fill (CDF)
1. CDF shall be a mixture of Portland cement, fly ash, aggregates, water and admixtures proportioned to provide a non-segregating, self-consolidating and free flowing material which will result in a hardened, dense, non-settling and

excavatable fill. CDF shall be batched to provide a flowing, non-segregating mix with a slump between 6" and 8".

2. CDF shall be used as fill above utilities wherever non-settling backfill is required.
- D. Select Native Fill: Unsaturated excavated earth free of rocks, broken concrete and debris 6" and larger, and compacted in 12" lifts to prevent settlement.
- E. Reinforced Concrete Ductbanks:
1. Below Concrete Encasement: 6" minimum compacted 5/8" minus crushed rock.
 2. Above Concrete Encasement: 3" minimum sand.
 3. Upper Trench:
 - a. Areas Under Pavement: Controlled Density Fill.
 - b. Areas Not Under Pavement: Select Native Fill.
- F. Direct-Burial Conduit
1. Initial Bedding: 3" of sand below conduits.
 2. Secondary Bedding: Unsaturated excavated earth free of rocks, broken concrete and debris 2" and larger, and compacted to 6" minimum above conduits.
 3. Upper Trench:
 - a. Areas Under Pavement: Controlled Density Fill.
 - b. Areas Not Under Pavement: Select Native Fill.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine site to receive ducts and manholes for compliance with installation tolerances and other conditions affecting performance of the underground ducts and manholes. Do not proceed with installation until unsatisfactory conditions have been corrected.
- B. Existing Utilities: Locate all existing utilities in the area prior to performing any excavation.
- C. Existing manholes and handholes within the construction zones shall be provided with a ¾" steel plate cover to maintain protections of the manhole lids and covers. This includes, but is not limited, to construction areas, staging areas, and haul routes.

3.2 EARTHWORK

- A. Comply with OSHA/WISHA safety standards for trenching, including stable slope and shoring requirements.
- B. Depth: Refer to Drawings for trench depth requirements. Correct points of over-excavation using mechanically-compacted backfill to form a smooth trench bottom. Minimum cover according to NEC or Port Standards whichever is more stringent.
- C. Width: Excavate to minimum width consistent with stability of sides.
- D. Slope: Slope trenches so that conduit and ducts drain toward manholes and handholes and away from buildings and equipment.
- E. Rock Excavation: Where rock pad is used for conduit trench, overexcavate 6" below the ductbanks and refill and compact with selected backfill material of same composition.
- F. Muck Excavation: Where muck or unstable material is encountered, over-excavate and backfill to attain proper grade with coarse sand, gravel, or Controlled Density Fill.
 - 1. Stockpile backfill material in an orderly manner; a sufficient distance from the trench to avoid overloading trench banks.
- G. Bedding: The entire bottom of the excavation is to be firm, stable, and at uniform density.
- H. Excavating for Manholes, Vaults Handholes, and Pullboxes: Provide 12" minimum clearance between outer surfaces of unit and embankment or timber used for shoring.

3.3 CONDUIT AND DUCT INSTALLATION

- A. Refer to Specifications and Drawings for conduit and duct materials. Where not specified otherwise, use metallic conduit above and underground.
- B. Metallic Conduit: Only use as specified in Section 26 05 33 - Raceways and Boxes.
- C. Nonmetallic conduit: Use underground only.
 - 1. Underground in Reinforced, Concrete-Encased Ductbanks: For medium-voltage low-voltage and communication applications. Use Schedule 40 Rigid Plastic Conduit as standard. Use rigid steel conduit on turns 45° or greater. Use Schedule 80 Rigid Plastic Conduit under roadways and in runway areas.
 - 2. Underground Direct-Burial: For low-voltage applications only. Provide rigid plastic conduit, NEMA TC 2, Schedule 40 PVC (except rigid steel under roadways and either

rigid steel or Schedule 80 in runway areas), with NEMA TC3 PVC conduit and tubing fittings.

- D. Use PVC fittings for PVC conduit and suitable water-tight connections where PVC conduit connects to galvanized steel conduit.
- E. Install conduit and ducts as indicated on Drawings and according to manufacturer's written instructions.
- F. Slope: For ductbanks and conduits without profiles, pitch ducts a minimum slope of 0.5% to drain toward manholes and handholes and away from buildings and equipment. Slope ducts from a high point in runs between 2 manholes to drain in both directions. For ductbanks with profiles, install the ductbank at the elevation as shown on the drawings.
- G. Curves and Bends: For all conduit systems (medium-voltage, low-voltage and communication) use manufactured galvanized rigid steel elbows for stub-ups at equipment and at building entrances with a minimum radius of 36 inches. Where existing conditions may cause 36-inch sweeps to be exposed, 24 inch sweeps may be used with approval of the Engineer. Use manufactured long sweep bends with a minimum radius of 25 feet both horizontally and vertically at other locations. Do not exceed 20 degrees for field bends.
- H. Joints: Use solvent-cemented joints in ducts and fittings and make watertight according to manufacturer's instructions. Stagger couplings so those of adjacent ducts do not lie in the same plane.
- I. Duct Entrances to Manholes and Handholes: Space end bells approximately 10 inches on center for 5-inch ducts and varied proportionately for other duct sizes. Change from regular spacing to end-bell spacing 10 feet from the end bell without reducing duct line slope and without forming a trap in the line. Grout end bells into manhole walls from both sides to provide watertight entrances. Core drill entrances where knockouts do not exist.
- J. Under Slab: Use PVC conduit with and suitable water-tight connections. Use rigid steel sweeps and specified elsewhere in this section and transition to rigid at least 24" before stubbing up through concrete floors in all areas, exposed or within electrical equipment.
 - 1. Conduits stubbing up inside of electrical equipment and terminating there may use PVC with the approval of the Engineer
- K. Building Entrances: Transition from underground duct to rigid steel conduit 5 feet minimum outside the building wall. Use fittings manufactured for the purpose. Follow appropriate installation instructions below:

1. Concrete-Encased Ducts: Install reinforcing in ductbanks passing through disturbed earth near buildings and other excavations. Provide ductbank support at wall without reducing structural or watertight integrity of building wall.
 2. Direct-Buried, Non-encased Duct Entering Non-waterproofed Walls: Provide a Schedule 40 galvanized-steel pipe sleeve for each duct. Caulk space between the conduit and sleeve with duct-sealing compound on both sides for moisture-tight seal.
 3. Waterproofed Wall and Floor Entrances: Provide a watertight entrance-sealing device with the sealing gland assembly on the inside. Anchor device into masonry construction with one or more integral flanges. Secure membrane waterproofing to the device to make permanently watertight.
- L. Separation Between Direct-Buried, Non-Encased Ducts: Provide 3 inches minimum separation for like services, and 12 inches minimum between power and communication ducts.
- M. Concrete-Encased Nonmetallic Ducts: Support on plastic separators coordinated with duct size and required duct spacing, and install according to the following:
1. Separator Installation: Space separators close enough to prevent sagging and deforming of ducts or at 8 feet maximum, and secure separators to the earth and to ducts to prevent floating during concreting. Do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
 2. Concrete: Do not pour concrete until conduit installation has been approved. Spade concrete carefully during pours to prevent voids under and between conduits and at the exterior surface of the envelope. Do not use power-driven agitating equipment unless specifically designed for duct bank application. Pour each ductbank between manholes or other terminations in one continuous operation. When more than one pour is necessary, terminate each pour in a vertical plane and install 3/4-inch reinforcing rod dowels extending 18 inches into the concrete on both sides of the joint near the corners of the envelope.
 3. Reinforcing: Reinforce ductbanks where they cross disturbed earth and where indicated on Drawings.
 4. Forms: Use the walls of the trench to form the side walls of the duct bank where the soil is self-supporting and the concrete envelope can be poured without soil inclusions; otherwise, use forms.
 5. Minimum Clearances Between Ducts: 3 inches between ducts and exterior envelope wall, 3 inches between ducts for like services, and 12 inches between power and communication ducts.

- 6. Depth: Except as otherwise indicated in the contract drawings, install top of duct bank at least 24 inches below finished grade in non-traffic areas and at least 24 inches below finished grade in vehicular traffic areas.
- N. Stub-Ups: Use rigid steel conduit for stub-ups through concrete to equipment. Install insulated grounding bushings at the conduit terminations. For equipment mounted on outdoor concrete pads, extend steel conduit a minimum of 2 feet beyond the edge of the pad. Couple steel conduits to the ducts with adapters designed for the purpose and then encase the coupling with 3 inches of concrete.
- O. Sealing: Provide temporary closure at all duct terminations in manholes and vaults installed in this Project. Use sealing compound and plugs to withstand a minimum of 15 psi hydrostatic pressure.
- P. Pulling Cord: Install 100-pound- test nylon cord in installed ducts, including spares.
- Q. Warning Tape: Bury warning tape approximately 12 inches above all concrete-encased ducts and duct banks. Align tape parallel to and within 3 inches of centerline of duct bank. Provide an additional warning tape for each 12-inch increment of ductbank width over a nominal 18 inches. Space additional tapes 12 inches apart, horizontally.

3.4 BACKFILLING

- A. Backfill only after all necessary inspections and tests have been performed.
- B. Remove all debris, rocks, broken concrete, and formwork before backfilling trenches.
- C. Use Controlled Density Fill under pavement areas or wherever non-settling backfill is required.
- D. Deposit backfill in layers with materials described in Article "Backfill Material." Uniformly spread and compact backfill with suitable power tampers to the density of the adjacent soil and in such a manner so as not to disturb the alignment of the conduit. If settlement occurs, refill, compact and smooth off to conform to the surface of the ground.
- E. Restore surface features at areas disturbed by excavation, and reestablish original grades.
 - 1. Replace removed sod as soon as possible after backfilling is completed.
 - 2. Restore all areas disturbed by trenching, storing of dirt, cable laying, and other Work.
 - 3. Restore vegetation and provide necessary topsoil, fertilizer, lime, seed, sod, sprigging, or mulching.

4. Replace disturbed paving.

3.5 VAULT, MANHOLE HANDHOLE AND PULL BOX INSTALLATION

- A. Install as indicated on Drawings according to manufacturer's written instructions and ASTM C 891.
 1. In areas which are subjected to vehicular traffic, install units' plumb and level and with orientation and depth coordinated with arrangement of connecting ducts to minimize bends and deflections required for proper entrances.
 2. In areas which are not subject to vehicular traffic, install so that manhole lid is 2" above surrounding dirt or gravel, and with orientation and depth coordinated with arrangement of connecting ducts to minimize bends and deflections required for proper entrances.
 3. Support units on a level bed of crushed stone or gravel, graded from the 1/2-inch sieve to the No. 4 sieve and compacted to the same density as the adjacent undisturbed earth.
 4. Drainage: Where manholes have drain holes in the bottom, provide two feet minimum of gravel below the drain hole or provide a drain line to the nearest storm drain.
- B. Hardware: Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cable and conductors and as indicated on Drawings. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in enclosure.
 1. Field-Installed Bolting Anchors: Do not drill deeper than 3-7/8 inches for field-installed anchor bolts. Use a minimum of 2 anchors for each cable stanchion.
- C. Train cables neatly around corners and secure to walls or ceiling using cable clamps with expansion anchors.
- D. Field cut openings for ducts and conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.
- E. For enclosures installed in asphalt paving and subject to occasional, nondeliberate, heavy-vehicle loading, form and pour a concrete ring, encircling and in contact with enclosure, and with top surface secured to top of box cover frame. Bottom of ring shall rest on controlled density fill per Engineer of record.

1. Concrete: 3000 psi, 28-day strength with a troweled finish.
2. Dimensions: Minimum 10 inches wide by 12 inches deep or per Engineer of record.

3.6 GROUNDING

- A. Ground underground ducts and utility structures according to Section 26 05 26 Grounding.
1. Handhole: Install two ground rods through floor in each medium voltage handhole and small manhole with top protruding 4" above floor.
 2. Manholes and Vaults: Install four ground rods through floor in each medium voltage manhole with top protruding 4" above floor.
 3. Ensure rods are copper 3/4 inch by 10 foot minimum.
 4. Provide #4/0 ground wire in medium voltage ductbank.
 5. Provide #4/0 bare copper ground wire in manhole, attached to wall, attached at 24 inches on center and mounted minimum 6 inches above floor.
 6. Provide #2 stranded copper equipment ground minimum in each raceway in use.

3.7 IDENTIFICATION

- A. Identify raceways, cables and equipment as specified in Section 26 05 53 - Electrical Identification.

3.8 TESTING AND CLEANING

- A. Pull brush through full length of ducts. Use round bristle brush with a diameter 1/2-inch greater than internal diameter of duct. Clean internal surfaces of vaults, manholes and handholes, including sump.
- B. Duct Integrity: Swab out ducts with a mandrel 1/2 inch smaller in diameter than internal diameter of ducts.
- C. Grounding: Test manhole grounding to ensure electrical continuity of bonding and grounding connections. Measure ground resistance at each ground rod and report results. Use an instrument specifically designed for ground-resistance measurements.

END OF SECTION

SECTION 26 05 53 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Scope.
 - 2. Reference Standards.
 - 3. Quality Assurance.
 - 4. Submittals.
 - 5. Coordination.
 - 6. Products.
 - 7. Execution.

1.2 SCOPE

- A. This section includes identification of electrical materials, equipment, and installations. The extent and location of "Electrical Identification" Work is shown in the Contract Documents.

1.3 REFERENCE STANDARDS

- A. NFPA 70E National Electrical Safety Code
- B. NFPA 70 National Electrical Code
- C. ANSI A13.1.,
- D. ANSI Z535.4
- E. 29 CFR 1910.144
- F. 29 CFR 1910.145.

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work.
- B. The manufacturer shall warranty the above specified equipment for twelve months from equipment start-up or eighteen months from date of shipment, whichever occurs first, to be free from defects in design, workmanship or materials.

1.5 SUBMITTALS

- A. PROCEDURES: Section 01 33 00
- B. SUBMITTAL ITEMS FOR THIS SECTION:

1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
 - a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.

- C. Submittals shall include the following.
 - 1. Product Data for each type of product specified.
 - 2. Schedule of identification nomenclature to be used for identification signs and labels.

1.6 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual; and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 PRODUCTS

2.1 LABEL TYPES

- A. Manufacturer's standard products with colors prescribed by ANSI A13.1, NFPA 70, and these Specifications. Only temporary markings that are removable without damaging finish are permitted on equipment.
 - 1. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and the Operation and Maintenance Manual. Install labels and nameplates parallel to equipment lines. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
 - 2. Provide engraved laminated phenolic plastic or melamine label for equipment as noted below. Securely attach engraved labels with blunt end, self-tapping stainless-steel screws with blunt ends. Sheet metal screws are not allowed. Provide white letters on black background for normal power, white letters on red background for emergency power.

- a. Provide 5/8-inch minimum height letters on the following equipment:
 - 1) Panelboards, provide labels and warning signs. Secure nameplates to inside surface of door where panel is recessed in finished locations.
 - 2) Switchboards/distribution centers, motor control centers and power centers, pad mounted transformers
 - 3) Secondary feeder breakers in distribution equipment
 - 4) Automatic and manual transfer switches. Labels shall include both normal and emergency source and load.
 - 5) Special equipment housed in cabinets, on outside door.
 - 6) Terminal junction boxes and data gathering panels
 - 7) Cable trays.
 - 8) UPS equipment
- b. Provide 1/4-inch minimum height letters on the following equipment:
 - 1) Disconnects and starters for motors on fixed appliances and starters in MCCs
 - 2) Motor controllers and VFDs.
 - 3) Enclosed switches and circuit breakers
 - 4) Low voltage transformers
 - 5) Feeder circuit breakers in switchboards, switchgear, and distribution panelboards. Circuit breakers shall be labeled with destination panel name or load.
 - 6) Duplex receptacles (self-adhesive labels indicating panel and circuit number)
 - 7) Local control panels
 - 8) Raceways and junction boxes
 - 9) Instrumentation Labels
- c. Refer to table and descriptions in subparagraphs below for acceptable labeling procedure:

Section	Title	Label Types															
		B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	
26 05 26	Grounding			$\frac{5}{8}$		X											
26 05 23	Control/Signal Transmission Media	X	X												X		
26 05 19	600-Volt or Less Wire and Cable	X	X			X									X		
26 05 13	Medium-Voltage Cables						X								X		
26 05 33	Raceways and Boxes															X	
26 05 43	Underground Ducts and Manholes						X		X	X	X	X			X		
26 27 16	Cabinets and Enclosures			$\frac{3}{8}$													
26 05 36	Cable Trays			$\frac{3}{8}$							X	X					
26 27 26	Wiring Devices				$\frac{1}{4}$												
no section	Electrical Power Monitoring and Control			$\frac{3}{8}$													
26 32 29	Rotary 400 HZ Converters			$\frac{1}{2}$							X						
26 32 13	Engine Generators			$\frac{5}{8}$							X						
26 33 53	Static Uninterruptible Power Supplies			$\frac{5}{8}$							X						
26 29 23	Variable Frequency Controllers			$\frac{5}{8}$							X						
26 12 00	Medium-Voltage Transformers			$\frac{5}{8}$							X		X				
26 35 33	Low-Voltage Power Factor Correction Capacitors			$\frac{3}{8}$	X								X				
26 13 00	Medium-Voltage Load Interrupter Switchgear			$\frac{5}{8}$							X		X				
26 13 26	Medium-Voltage Metal-Clad Drawout Circuit Breaker Switchgear			$\frac{5}{8}$							X		X				
26 18 39	Medium-Voltage Motor Controllers			$\frac{5}{8}$							X		X				
26 13 19	Medium-Voltage Pad-Mounted Vacuum Interrupter Switchgear			$\frac{5}{8}$							X		X				
26 11 16	Secondary Unit Substations			$\frac{5}{8}$													
26 28 16	Enclosed Switches and Circuit Breakers			$\frac{5}{8}$													
26 36 00	Transfer Switches			$\frac{5}{8}$													
26 23 00	Low-Voltage Switchgear			$\frac{5}{8}$													
26 24 13	Low-Voltage Switchboards			$\frac{5}{8}$													
26 09 26	Panelboards			$\frac{1}{2}$													
26 24 19	Motor-Control Centers			$\frac{5}{8}$													
26 29 13	Motor Controllers			$\frac{3}{8}$													
26 25 00	Low-Voltage Busway			$\frac{3}{8}$								X	X				

Section	Title	Label Types																		
26 22 00	Dry-Type Transformers (600-Volt and Less)			½																
26 28 13	Fuses				X															
26 43 13	Transient Voltage Suppression			¾																
26 51 00	Interior Lighting				X															
26 56 00	Exterior Lighting																			
26 09 23	Lighting Controls			½																
28 31 00	Fire Alarm			½																
26 08 00	Acceptance Testing																		X	

- B. Heat-shrink preprinted tubes, flame-retardant polyolefin tube with machine-printed identification label. Sized to suit diameter of and shrinks to fit firmly around cable it identifies. Full shrink recovery at a maximum of 200-degree F. Comply with UL 224.
- C. Preprinted, flexible, self-adhesive vinyl label laminated with a clear weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing ends of legend label.
- D. Engraved melamine plastic laminate flat stock, 1/16-inch minimum thickness for sizes up to 15 square inches. Use 1/8-inch minimum for sizes larger than 15 square inches. Black with white letters for normal power systems and red with white letters for emergency power systems, with height as shown in table above unless specified otherwise. UV-inhibited when used outdoors. Secure with stainless steel drive screws, stainless steel self-tapping screws or stainless-steel oval-head 6-32 screws tapped into enclosure, or with stainless steel bolts with elastic stopnut.
- E. Adhesive-backed plastic machine-printed labels, white with black letters. Indicate panel name and circuit number(s).
 - 1. For Raceway at more than 600V, provide black letters on an orange field label with the legend, "HIGH VOLTAGE". Indicate feeder number.
- F. Plain-colored vinyl adhesive tape, 3-mil minimum by 1-inch-wide minimum. Apply 1/2-inch minimum over-wrap through 2-inch minimum length. Refer to Section 26 05 19 – 600 Volt or Less Wire and Cable for color.
- G. Engraved plastic melamine laminate flat stock. 1/16-inch minimum thickness for sizes up to and including 15 square inches, 1/8" thick for larger than 15 square inches. White background with black letters for normal power, red background with white letters for emergency power. Holes at each end for attachment with nylon ty-wraps.
- H. Underground line warning tape with pre-printed warning message identifying type of system. Material shall be pigmented polyolefin, continuous-printed on one side, and

compounded for unlimited life when direct buried. 6-inch minimum width by 4-mils thick. Tensile strength of 1750 psi.

1. Inscriptions for Red-Colored Tapes: ELECTRICAL LINE, HIGH VOLTAGE.
 2. Inscriptions for Orange-Colored Tapes: TELEPHONE CABLE, CATV CABLE, COMMUNICATION CABLE, OPTICAL FIBER CABLE.
- I. Underground metallic line-warning tape with pre-printed warning message identifying type of system. Material shall be detectable three-layer laminate consisting of printed pigmented polyolefin, a solid aluminum-foil core with a clear protective film that allows inspection of the continuity of the conductive core, and compounded for unlimited life when direct buried. Use when metal-detection of line is required on Medium Voltage Systems. 6-inch minimum width by 4-mils thick.
1. Inscriptions for Red-Colored Tapes: "CAUTION: MEDIUM VOLTAGE ELECTRICAL LINE BELOW".
- J. Warning signs: Baked Enamel on aluminum plate, punched or drilled for fasteners, with colors, legend, and size required for applications. ¼-inch grommets in corners for mounting. Minimum nominal size of 7 by 10 inches with 0.040-inch minimum thickness. OSHA standard wording where approved. Custom wording if required. Secure with non-corrosive fasteners.
1. Where applicable, provide labels for multiple power source warning: "DANGER – ELECTRICAL SHOCK HAZARD – EQUIPMENT HAS MULTIPLE POWER SOURCES"
- K. Warning labels: Self-adhesive, multicolor, flexible pressure-sensitive vinyl conforming to OSHA "Danger" and "Caution" standards. 2½ x 1¾" minimum with black letters on yellow background. Label shall read: "WARNING! DO NOT USE AS WALKWAY, LADDER, OR SUPPORT FOR LADDERS OR PERSONNEL - CABLES ADDED AFTER INITIAL INSTALLATION REQUIRE POS/F & I APPROVAL." See Section 26 05 36 – Cable Trays.
1. Where applicable, provide labels for multiple power source warning: "DANGER – ELECTRICAL SHOCK HAZARD – EQUIPMENT HAS MULTIPLE POWER SOURCES"
- L. Stencils: Machine-punched patterns, nonfading waterproof paint with color and formulation appropriate for material and location. Minimum letter height shall be 1 inch.
- M. Adhesive-backed metal labels manufactured with testing agency logo. Punched or engraved with actual settings and date. Label shall be 1/16-inch minimum thickness for sizes up to 15 square inches. Use 1/8-inch minimum for sizes larger than 20 square inches. Black with white letters for normal power systems and red with white letters for emergency power systems, with height as shown in table above unless specified otherwise.

- N. Stainless-steel machine or hand-stamped wire marker plates with one hole at each end for attachment with non-corrosive fasteners that do 0.010-inch minimum thickness (for outdoor application).
- O. Adhesive machine-printed plastic tape, cut to length, black with white letters unless specified otherwise. 3/8-inch minimum width of tape in unfinished areas only. Provide white lettering on red background when served by an emergency source.

2.2 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Floor Marking: Coordinate with the Port Electric Shop for painting working clearances on the floor in front of the equipment.
- B. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Select paint system applicable for surface material and location (exterior and interior).

PART 3 EXECUTION

3.1 INSTALLATION

- A. Fasteners for labels and signs: Self tapping, blunt-ended stainless-steel screws, or stainless-steel machine screws with nuts and flat and lock washers. Sheet metal screws are not acceptable. Self-drilling screws are not allowed.
- B. Install identification labels according to manufacturer's written instructions.
- C. Install labels where indicated and as required by the Authority Having Jurisdiction and the Department of Labor and Industries. Locate for optimum viewing and without interference with the operation and maintenance of equipment.
- D. Verify identity of each item before installing identification products.
- E. Labeling abbreviations not permitted without F&I approval.
- F. Temporary markings allowed only if removable without damage to equipment or enclosure finish.
- G. System Identification Color-Coding Bands for Raceways: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot (15-m) maximum intervals in straight runs, and at 25-foot (7.6-m) maximum intervals in congested areas.

1. 208/120V Blue

2. 480/277V Yellow
 3. Controls Black
- H. Cable Ties: For attaching tags. Use general-purpose type, fungus inert, self-extinguishing, one-piece, self-locking Type 6/6 nylon, except as listed below:
1. Outdoors: UV-stabilized nylon.
 2. In spaces handling environmental air: Plenum rated.
- I. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at 6 to 8 inches below finished grade. Use multiple tapes where width of multiple lines installed in a common trench or concrete envelope exceeds 16 inches overall.
- J. Coordinate names, abbreviations, colors, graphics and other designations used for electrical identification with corresponding designations used in the Contract Documents or as required by codes and standards. Use consistent designations throughout the Project. Labeling abbreviations are not allowed.
- K. Sequence of Work: Where identification is to be applied to surfaces that require finish, install identification after completion of finish Work.
1. Coordinate installing electrical identifying labels prior to installing acoustical ceilings and similar finishes that conceal such items.
- L. Clean surfaces of dust, loose material, and oily films before applying painted or self-adhesive identification products.
- M. Painted Identification Products:
1. Prime surfaces according to manufacturer's instructions prior to applying painted labels:
 - a. For galvanized metal, use single-component, acrylic vehicle coating formulated for galvanized surfaces.
 - b. For concrete masonry units, use heavy-duty, acrylic-resin block filler.
 - c. For concrete surfaces, use clear, alkali-resistant, alkyd binder-type sealer.
 2. Apply one intermediate and one finish coat of paint.

3.2 IDENTIFICATION SCHEDULE

- A. Panelboard Schedules:

1. Panelboard schedules shall be type-written and printed with a finalized copy shall be laminated and placed interior to the panel for future reference.
- B. Instrumentation Labels: Affix permanent type nameplate or tag on all field-mounted instruments, transmitters, pressure gauges, and control valves with proper identification number and service description.
1. Provide 3"x1" aluminum or stainless-steel tag stamped with the instrument loop number designation and the calibrated range.
- C. Medium Voltage Raceways: Provide 5/8-inch-high stenciled or manufactured letters noting "HIGH VOLTAGE", black letters on yellow background on all exposed feeder conduits where entering or leaving switchboards and along conduit runs at 25 feet on center.
- D. Accessible Raceways, More Than 600 V: Self-adhesive vinyl labels. Install labels at all conduit penetrations and along length of exposed conduit run at 25-foot maximum intervals.
- E. Accessible Raceways within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels with the wiring system legend and system voltage.
1. Provide labels on all raceways, junction and pull boxes indicating panel designation and circuit number for all circuits in raceway or box, and conduit destination.
 - a. Conduit Label Example: B2-P4-23G-1/1,3,5, B-2601-9.
 - b. Provide labels at all locations where conduit penetrates walls, floors and ceilings, on both sides of penetration.
 - c. Provide labels at all ends or breaks in conduit runs such as electrical rooms, junction boxes, pull boxes, cabinets, maintenance holes, fire penetrations, etc.
 - d. Provide labels on each conduit entering junction or pull box within 12" of junction or pull box.
 - e. Provide labels at 25-foot maximum intervals along conduit runs.
 - f. Provide labels on all junction and pullboxes, including in accessible ceiling spaces and exposed in unfinished areas. Refer to specification sections for identification requirements for systems contained within.
 - g. Install labels parallel to equipment lines.

- h. Labels in unfinished locations, including in accessible ceiling spaces and exposed unfinished areas shall be machine printed vinyl labels minimum ½ inch high, white with black letters. Labels in finished locations shall be adhesive-backed plastic machine printed labels, minimum 3/8-inch-high, white with black letters.
 - i. Lettering shall be a minimum of ¼" high.
 - j. In finished locations, provide labels on inside of junction or pull box cover.
 - k. Provide red lettering when served by an emergency source.
- F. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
- 1. Color-Coding for Phase and Voltage Level Identification, 600 V or Less: Use colors listed below for feeder and branch-circuit conductors.
 - a. Provide colored insulation when available, typically for wire sized #8 AWG and smaller.
 - b. Provide minimum 2-inch-wide band of colored plastic tape at all terminations and splices (where allowed). 3M Scotch No. 35, Or Approved Equal Electrical Color Coding Tape.
 - c. Colors for 480/277V 3Ø, 4-wire systems:

1) Phase A (left or top):	Brown.
2) Phase B (center):	Orange.
3) Phase C (right or bottom):	Yellow.
4) Neutral:	Gray.
5) Ground:	Green.
 - d. Colors for 208/120V, 3Ø, 4-wire systems:

1) Phase A (left or top):	Black.
2) Phase B (center):	Red.
3) Phase C (right or bottom):	Blue.
4) Neutral:	White.
5) Ground:	Green.
6) Isolated Ground:	Green with yellow or orange stripe.
 - e. 575V, 3Ø, 4-wire systems:

1) Phase A (left or top):	Brown with purple stripe.
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- 2) Phase B (center): Orange with purple stripe.
- 3) Phase C (right or bottom): Yellow with purple stripe.
- 4) Neutral: Gray with purple stripe.
- 5) Ground: Green.

f. Colors for 120/240V, 1 \emptyset , 3-wire systems: (non-standard)

- 1) Phase A: Black.
- 2) Phase B: Red.
- 3) Neutral: White.
- 4) Ground: Green.

g. For 240-delta systems (obsolete) the color of the high leg (approximately 200 volts to ground) shall be red. Label interior of all equipment "CAUTION: HIGH LEG IS OVER 120V TO GROUND. DO NOT USE FOR 120V CIRCUITS".

h. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.

2. Provide wire markers on each conductor in panelboards, gutters, pull boxes, outlet and junction boxes and at the load connection. Identify with branch circuit or feeder number for power and lighting circuits.

a. Install conductor labeling in panelboards and enclosures to ensure labels are visible.

G. Power-Circuit Conductor Identification, Medium Voltage: Provide labeling at all accessible locations including each termination or interconnection of wiring, and in vaults, pull and junction boxes, manholes, and handholes. Identify conductors with cloth type, split sleeve or tubing type wire and cable markers.

1. Label each cable with phase designation, operating voltage and circuit number.

2. Color Coding for Phase:

a. 4160Y/2400V AC 3 \emptyset , 4-wire:

- 1) Phase A: Black/Pink.
- 2) Phase B: Red/Pink.
- 3) Phase C: Blue/Pink.
- 4) Neutral: White/Pink.

b. 4160V Delta AC, 3 \emptyset , 4-wire:

- 1) Phase A: Black/Brown.
- 2) Phase B: Red/Brown.
- 3) Phase C: Blue/Brown.

c. 12,470V Delta AC, 3 \emptyset , 4-wire:

- 1) Phase A: Black/Orange.
- 2) Phase B: Red/Orange.
- 3) Phase C: Blue/Orange.

3. Provide write-on tags or nonmetallic plastic tag holder with adhesive-backed phase tags, and a separate tag with the circuit designation.
- H. Install instructional sign including the color code for grounded and ungrounded conductors using adhesive-film-type labels.
- I. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use self-adhesive vinyl labels with the conductor or cable designation, origin, and destination.
1. Provide wire markers on each conductor in wire gutters, pull boxes, outlet and junction boxes and at the equipment connection. Identify with control wire number as indicated on schematics and interconnection diagrams or equipment manufacturer's shop drawings for control wiring.
- J. Control-Circuit Conductor Termination Identification: For identification at terminations provide heat-shrink preprinted tubes with the conductor designation.
- K. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual.
- L. Conductor Identification:
1. Conductors to Be Extended in the Future: Indicate source and circuit numbers.

2. Multiple Power or Lighting Circuits in the Same Enclosure: Identify each conductor with source, voltage, circuit number, and phase. Use color coding for voltage and phase indication of secondary circuit.
 3. Multiple Control and Communications Circuits in the Same Enclosure: Identify each conductor by its system and circuit designation. Use a consistent system of tags, color coding, or cable marking tape.
- M. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, communication, and control wiring and optical fiber cable.
1. Install underground-line warning tape for both direct-buried cables and cables in raceway.
- N. Workspace Indication: Install floor marking tape or paint to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.
- O. Warning, Caution, and Instruction Signs:
1. Install warning, caution, and instruction signs where indicated or required to ensure safe operation and maintenance of electrical systems and of items to which they connect. Provide OSHA standard text where approved. Provide text of sufficient clarity and lettering of sufficient size to convey adequate information at each location. Mount permanently in an appropriate location. Comply with ANSI A13.1 standard color and design.
 2. Operating Instruction Signs: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
 3. Emergency-Operating Signs: Install engraved laminate signs with white legend on red background with minimum 3/8-inch-high lettering for emergency instructions on power transfer, load shedding, and other emergency operations.
- P. Apply equipment identification labels of engraved plastic laminate on each major unit of equipment, including central or master unit of each system. This includes communication, signal, and alarm systems, unless units are specified with their own self-explanatory identification. Except as otherwise indicated, provide a single line of text with 1/4-inch-high lettering on 1-inch-high label. Use white lettering on black field. Apply labels parallel to equipment lines.
- Q. Outdoor Equipment: Engraved, laminated acrylic or melamine label, to comply with requirements listed above. Provide panel schedule printed on 8.5x11 paper in Port

standard format in each panelboard. Insert folded schedule in schedule holder on inside of panel door. Posted panel schedule shall be updated to reflect all new work in panel. Include project completion date on schedule.

- R. Provide self-adhesive tape labels on all receptacle cover plates. Labels shall be machine printed with black lettering on white or clear background.
 - 1. Indicate source panel name and circuit number.
 - 2. Provide red lettering on white or clear background for devices on emergency circuits.
 - 3. Where receptacle faceplate is dark color, provide white letters on clear background.

END OF SECTION

SECTION 26 05 73 - POWER SYSTEM STUDIES

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
1. Scope.
 2. Reference Standards.
 3. Quality Assurance.
 4. Submittals.
 5. Products.
 6. Execution

1.2 SCOPE

- A. This section specifies the preparation of a Power System Study Report using PowerTools SKM, EasyPower or similar software. The report shall include arc flash analysis, short circuit and coordination studies for all voltage levels of the electrical power system. The “electrical power system” starts at and includes the utility feed. Refer to the single-line diagrams of this Contract for details of the electrical power system at the Site. Provide in the report an evaluation of the electrical power system and the model numbers and settings of the protective devices for the entire system. Arc flash analysis shall include the method and recommendation in determining proper Personal Protective Equipment (PPE) and proper labeling of equipment as specified in this section. Provide equipment arc flash warning labeling.
- B. Arc-flash hazard studies shall include all new and modified equipment in the power distribution system including but not limited to:
1. Utility equipment.
 2. Switchgear.
 3. Switchboards.
 4. Generators.
 5. Transformers:
 - a. Including all dry-type transformers.
 6. Motor Control Centers.
 7. Free standing variable frequency drives and starters.

- 8. Disconnect Switches.
- 9. Motors.
- 10. Panelboards:
 - a. Including all 208, 240, and 480-volt systems.
- 11. Vendor Control Panels.
- 12. HVAC Equipment.

1.3 REFERENCE STANDARDS

- A. This Section incorporates by reference the latest revisions of the following documents. They are part of this Section insofar as specified and modified herein. In the event of conflict between the requirements of this Section and those of the listed documents, the requirements of this Section shall prevail.
- B. Unless otherwise specified, references to documents shall mean the documents in effect on the effective date of the Agreement. If referenced documents have been discontinued by the issuing organization, references to those documents shall mean the replacement documents issued or otherwise identified by that organization or, if there are no replacement documents, the last version of the document before it was discontinued.

Reference	Title
IEEE 141	Recommended Practice for Electric Power Distribution for Industrial Plants
IEEE 242	Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems
NFPA 70E	National Electrical Safety Code
IEEE 1015	Recommended Practice for applying Low Voltage Circuit Breakers Used in Industrial and Commercial Power Systems
IEEE 902	Guide for Maintenance, Operation and Safety of Industrial and Commercial Power Systems
NFPA 70	National Electrical Code
IEEE 1584	IEEE Guide for Performing Arc-Flash Hazard Calculations

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work.
- B. QUALIFICATIONS:

1. Prepared by the manufacturer of the electrical equipment or by an electrical testing service or an engineering company which is regularly engaged in power system studies.
 2. All calculations shall be prepared by or prepared under direct supervision of a Oregon State registered Professional Electrical Engineer. See the General Conditions for insurance requirements.
- C. CERTIFICATION: Arc flash report to be stamped and signed by a Oregon State registered Professional Electrical Engineer.

1.5 SUBMITTALS

- A. PROCEDURES: Section 01 33 00.
- B. SUBMITTAL ITEMS FOR THIS SECTION:
1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
 2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
 3. Qualifications of the entity conducting the short circuit and coordination study.
 4. Short Circuit Analysis and recommended breaker and relay setting selections in coordination with Section 26 08 00.

5. Electronic copies of power study software models with associated electronic library files.
6. Submit a draft report to the OWNER within 21 days after receiving all electrical distribution system submittal data and feeder lengths. Approval of submittals shall be contingent on the results of the Power System Study Report.
7. SCOPE OF EQUIPMENT: CONTRACTOR shall provide a short circuit and protective device coordination study and arc flash analysis for phase and ground faults for the entire electrical distribution system. The study and labeling conforms to NFPA 70E and the National Electrical Code.

PART 2 PRODUCTS

2.1 POWER SYSTEM STUDY REPORT

- A. Prepare a Power System Study Report summarizing the short circuit and coordination study, arc flash analysis and conclusions or recommendations which may affect the integrity of the electric power distribution system. The model and report shall reflect the project naming convention.
- B. As a minimum, include the following in the report:
 1. Equipment manufacturer's information used to prepare the study.
 2. Assumptions made during the study.
 3. Short circuit calculations listing short circuit levels at each bus.
 4. Evaluation of the electrical power system and the model numbers and settings of the protective devices associated with the system.
 5. Time-current curves including the instrument transformer ratios, model numbers of the protective relays, and the relay settings associated with each breaker.
 6. Comparison of short circuit duties of each bus to the interrupting capacity of the equipment connected to that bus.
 7. Analyze the short circuit, protective device coordination, and arc flash calculations and highlight any equipment that is determined to be underrated or causes an abnormally high incident energy calculation. Propose approaches to reduce the energy levels.
 8. Summarize the arc flash study and conclusions or recommendations which may affect the integrity of the electric power distribution system.

9. ONE-LINE DIAGRAMS:

- a. Location and function of each protective device in the system, such as relays, direct-acting trips, fuses, etc.
- b. Type designation, current rating, range or adjustment manufacturer's style and catalog transformers.
- c. Power, voltage ratings, impedance, primary and secondary connections of all transformers.
- d. Nameplate ratings of all motors and generator with their subtransient reactances.
- e. Transient reactances of generator and synchronous reactances of generator.
- f. Sources of short circuit elements such as utility ties, generators, and induction motors.
- g. All significant circuit elements such as transformers, cables, breakers, fuses, reactors, etc.
- h. Standby as well as normal switching conditions.
- i. Calculated 3-phase and single-line-ground fault currents at each bus.
- j. Calculated X/R ratio at each bus.
- k. Calculated incident energy level at each bus.
- l. Hazard Risk Category at each bus.

2.2 SHORT CIRCUIT STUDY

A. As a minimum, include the following:

1. CALCULATIONS:

- a. Determine the paths and situations where short circuit currents are the greatest. Assume bolted faults and calculate the 3-phase and line-to-ground short circuits of each case.
- b. Calculate the maximum and minimum ground-fault currents.
- c. Model variable frequency drives and Solid-State-Soft Starters and include bypass switches.

- d. Where the calculated available fault current is higher than the device ratings determine if a Series-rated system exists. Where series-rated systems have been identified provide labeling per NEC Article 110.22.
- e. Provide labeling at each service and separately derived system indicating calculated available fault current per NEC Article 110.24.
- f. A copy of the SKM or EasyPower “Device Evaluation Comprehensive Branch Report”. Generate report after an “Equipment Evaluation” analysis has performed using the following settings:
 - 1) Study Result: Balanced
 - 2) Device Type: Protective Devices
 - 3) Fault Type: Bus
 - 4) Fault Study: Comprehensive

2.3 COORDINATION STUDY

- A. As a minimum, include a 17”x11” drawing which includes protective device coordination analysis (TCC) and associated single line. The TCC shall be shown on a 5-cycle, log-log graph background and include:
 - 1. Time-current curve for each circuit breaker, protective relay, or fuse showing graphically that the settings will allow protection and selectively within Industry standards. Identify each curve and specify the tap and time dial setting. Any circuit protective device that has programmable characteristics shall be included in the coordination study.
 - 2. Time-current curves for each device to be positioned for maximum selectivity to minimize system disturbances during fault clearing. Where selectivity cannot be achieved, notify the Engineer and OWNER as to the cause.
 - 3. Time-current curves and points for cable and equipment damage.
 - 4. Circuit interrupting device operating and interrupting times.
 - 5. Indicate maximum fault values on the graph.

2.4 ARC FLASH ANALYSIS

- A. As a minimum, include the following:
 - 1. CALCULATIONS:
 - a. For each major part of the electrical power system, determine the following:

- 1) Flash hazard protection boundary.
 - 2) Limited approach boundary.
 - 3) Restricted approach boundary.
 - 4) Prohibited approach boundary.
 - 5) Incident energy level.
 - 6) PPE hazard/risk category.
 - 7) Type of PPE required.
- b. Produce arc flash warning labels using the existing SKM or EasyPower model template.
- c. A copy of the SKM or EasyPower “Arc Flash_ IEEE 1584 Report”. Generate report after an “Arc Flash Evaluation” analysis has performed using the following settings:
- 1) Standard: IEEE 1584
 - 2) Flash Boundary Calculation Adjustments: Use 1.2 cal/cm²
 - 3) ≤ 240 V: Report Calculated Values from Equations
 - 4) Units: English
 - 5) Distance and Boundary: in

PART 3 EXECUTION

3.1 GENERAL

- A. Perform the studies using actual equipment data from the equipment and devices that are provided by the CONTRACTOR and the data from the actually installed existing equipment or protective relay devices. The CONTRACTOR is responsible to gather all field information for the short circuit and coordination studies. Where the report or study is conducted on equipment that is not installed, the short circuit report and the coordination study shall be completely redone at the CONTRACTOR’s expense.

3.2 IMPLEMENTING PDCS SETTINGS AND ARC FLASH SIGN INSTALLATION

- A. The CONTRACTOR shall implement the protective device coordination study settings on new and existing equipment as required in Section 26 08 00, based on the accepted Protective Device Coordination Report specified herein and submit a final amended report of the Record As-Built electrical equipment protective device settings subsequent to start-up and testing.
- B. The CONTRACTOR shall work with the Study Firm for implementing the Arc Flash Hazard sign installation requirements for electrical equipment as specified in NEC Article 110.16 Flash Protection and NFPA 70E.

END OF SECTION

SECTION 26 08 00 - COMMISSIONING OF ELECTRICAL SYSTEMS

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
1. Scope.
 2. Reference Standards.
 3. Quality Assurance.
 4. Submittals.
 5. Products.
 6. Testing.
 7. Functional Checkout.

1.2 SCOPE

- A. This section specifies the acceptance testing of electrical materials, equipment, and systems. Provide all labor, tools, material, power, and other services necessary to provide the specified tests. All testing described in this section shall be coordinated with the requirements of Section 01 75 16.

1.3 REFERENCE STANDARDS

- A. This Section incorporates by reference the latest revisions of the following documents. They are part of this Section insofar as specified and modified herein. In the event of conflict between the requirements of this Section and those of the listed documents, the requirements of this Section shall prevail.
- B. Unless otherwise specified, references to documents shall mean the documents in effect on the effective date of the Agreement. If referenced documents have been discontinued by the issuing organization, references to those documents shall mean the replacement documents issued or otherwise identified by that organization or, if there are no replacement documents, the last version of the document before it was discontinued.

Reference	Title
ANSI/NETA ATS- 2009	Standard for Acceptance Testing Specifications for Electrical Power Distribution Equipment Systems

- C. APPLICATION: Where testing in accordance with this section and other Division 26 Sections is required, the required tests, including the retesting after the correction of found defects must be complete, and the submittal of final test reports to the OWNER

for review shall be completed prior to the energizing of material, equipment, or systems.

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work.

1.5 SUBMITTALS

- A. PROCEDURES: Section 01 33 00
- B. SUBMITTAL ITEMS FOR THIS SECTION:

1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
 - a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.

- c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.
- 4. Proposed testing procedures including proposed test report forms.
 - 5. Test reports including documentation for all tests performed. Test reports shall be submitted for review prior to the equipment being energized.
 - 6. Execution plan including schedule.
 - 7. All testing required herein and the test results shall also be submitted and documented as required under Sections 01 75 16, 26 05 00, and where identified within the specific sections.
 - 8. Test results for a specific piece of equipment shall also be included in the operation and maintenance manual(s).

PART 2 PRODUCTS

2.1 TESTING EQUIPMENT AND INSTRUMENTS

- A. The test equipment, instruments and devices used for testing shall be calibrated to test equipment standards with references traceable to the National Institute of Standards and Technology. The test equipment, instruments and devices shall have current calibration stickers indicating date of calibration, deviation from standard, name of calibration laboratory and technician, and date of next recalibration.

2.2 PRODUCT DATA

- A. The following information shall be provided in accordance with Section 01 33 00 and Section 01 75 16:
 - 1. Defects: Notify the OWNER of any material or workmanship found defective within 24 hours of discovery.
 - 2. Short circuit analysis and protective device curves.

3. Test reports: Provide the report required in NETA ATS-2009 paragraph 5.4. Results shall be placed on the forms specified in this Section. Test reports shall also be part of the operation and maintenance manuals.

PART 3 EXECUTION

3.1 TESTING

A. GENERAL

1. Ensure that all testing performed is in strict conformance with the electrical acceptance tests specified in Section 26 08 00. Contact the OWNER 10 days prior to the testing to allow witnessing of all tests.
2. The test measurements shall be recorded on specific forms for the subject test.
3. Testing shall be per ANSI/NETA ATS 2009. Provide testing data sheet for the following:
 - a. Switchboard assemblies.
 - b. Transformers – Small Dry-type, air cooled (600 VAC and below, 30 kVA and larger)
 - c. Cables – Low voltage (600 VAC maximum)
 - d. Circuit breakers – Low voltage (Insulated Case/Molded Case)
 - e. Protective Relays
 - f. Instrument Transformers
 - g. Metering and Monitoring Equipment
 - h. Grounding Systems
 - i. Ground Fault Protection Systems
 - j. Rotating Machinery
 - k. Motor Control
 - l. Variable Speed Drive Systems
 - m. Outdoor Generator Systems
 - n. Uninterruptable Power Systems

o. Manual and Automatic Transfer Switches

B. FUNCTIONAL CHECKOUT:

1. Functional testing shall be performed in accordance with the requirements of this Section. Prior to functional testing, all protective devices shall be adjusted and made operative. Prior to energizing the equipment, perform a functional checkout of the control circuits. Checkout shall consist of energizing each control circuit and operating each control, alarm or malfunction device and each interlock in turn to verify that the specified action occurs. Submit a description of proposed functional test procedures prior to the performance of functional checkout.
2. Verify that motors are connected to rotate in the correct direction. Verification may be accomplished by momentarily energizing the motor after confirming that neither the motor nor the driven equipment will be damaged by reverse operation.

END OF SECTION

SECTION 26 27 26 - WIRING DEVICES

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
1. Scope.
 2. Reference Standards.
 3. Quality Assurance.
 4. Submittals.
 5. Products.
 6. Execution.

1.2 SCOPE

- A. This Section specifies general use wiring devices consisting of receptacles, plugs, switches and appurtenances. Also covered in this section are plugs and receptacles used for motor disconnecting or isolation means. See also 26 28 16.16 for enclosed disconnect switches.

1.3 REFERENCE STANDARDS

- A. This Section incorporates by reference the latest revisions of the following documents. They are part of this Section insofar as specified and modified herein. In the event of conflict between the requirements of this Section and those of the listed documents, the requirements of this Section shall prevail.
1. Unless otherwise specified, references to documents shall mean the documents in effect on the effective date of the Agreement. If referenced documents have been discontinued by the issuing organization, references to those documents shall mean the replacement documents issued or otherwise identified by that organization or, if there are no replacement documents, the last version of the document before it was discontinued.

Reference	Title
NEMA 250	Enclosures for Electrical Equipment (1000 volts maximum)
NEMA WD-1	General Requirements for Wiring Devices
NEMA WD-6	Wiring Devices - Dimensional
NFPA 70	National Electrical Code (NEC)
UL 20	General-Use Snap Switches
UL 498	Attachment Plugs and Receptacles
UL 514A	Metallic Outlet Boxes
UL 943	Ground-Fault Circuit Interrupters

Reference	Title
UL 1010	Receptacle-Plug Combinations for Use in Hazardous (Classified) Locations

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work
- B. The manufacturer shall warranty the above specified equipment for twelve months from equipment start-up or eighteen months from date of shipment, whichever occurs first, to be free from defects in design, workmanship or materials.

1.5 SUBMITTALS

- A. PROCEDURES: Section 01 33 00
- B. SUBMITTAL ITEMS FOR THIS SECTION:
 1. Review of Shop Drawings and Brochures shall not relieve the Contractor of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the Contractor permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
 2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The Owner shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
 3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.

- a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
- b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
- c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
- d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.

PART 2 PRODUCTS

2.1 GENERAL

- A. Wiring devices shall be UL approved for the current and voltage specified and shall comply with NEMA WD-1. Devices shall contain provisions for back wiring and side wiring with captive binding screws.
- B. Provide devices colored to conform to manufacturer's or industry standard for special use such as orange for isolated ground receptacles, blue for surge suppression receptacles, and red for emergency power receptacles. Unless shown otherwise on the Drawings or Schedules, normal use devices shall be grey.

2.2 RECEPTACLES AND PLUGS

- A. GENERAL: Receptacles shall be ground fault interrupting type.
- B. 120V RECEPTACLES:
 1. INDOOR GROUND FAULT CURRENT INTERRUPTING: receptacle shall be duplex, 20 ampere, NEMA 5-20R and shall accept NEMA 5-15P and 5-20P plugs. Receptacle shall have LED indication of device fault and tripped condition. Receptacles shall meet the 2006 UL 943 standard for surge testing (3kA, 6kV) and requirement for "no power to face when miswired."
 - a. Manufacturers: Hubbell GFRST20 or Owner accepted substitute.
 - b. Receptacles shall be grey with chrome faceplate.

- c. Receptacles shall be mounted in existing backboxes and provided with new faceplates as required.
 - d. Receptacles replaced in locations susceptible to splashing water or water pipe breakage (lower pump room area's) are to include expandable weatherproof in-use cover.
 - C. THREE PHASE RECEPTACLES AND PLUGS: Receptacles shall be suitable for 480 volt, 3-phase, 4-wire service, with ampere ratings as specified. Receptacles and plugs shall be designed so that the grounding pole is permanently connected to the housing. The grounding pole shall make contact before the line poles are engaged when the plug is connected to the receptacle housing. The plug sleeve shall also make contact with the receptacle housing before the line and load poles make contact. Receptacles shall be provided complete with cast back box, angle adapter, gaskets, and a gasketed screw-type, weather tight cap with chain fastener. Each receptacle shall be provided with one plug.
 - 1. Plugs and receptacles used for motor disconnecting and isolating means must be approved for such use.
 - a. Non-metallic IP66/67 and NEMA 4X rated. Poly
 - b. Disconnect rated.
 - c. Provide units with current and HP ratings as required.
 - d. Receptacles to include dead front shutter that deploys automatically when receptacle is removed.
 - e. Plugs to be provided with spring assisted latching mechanism to secure in place when plugged into matching receptacle.
 - 1) Latching mechanism to include quick release button.
 - f. Provide with two auxiliary / pilot contacts rated for 1.5 amps at 480 VAC.
 - 1) Where shown on the drawings or required by specific equipment, provide additional pilot contacts as required and as available within the product line.
 - 2. Manufacturers: Meltric "DSN" series approved equal.

2.3 SWITCHES

- A. GENERAL PURPOSE: General purpose switches shall be rocker type, quiet AC type, specification grade, back and side wired, and shall be provided in accordance with

rated capacities as required or as indicated on Drawings or Schedules. Switches shall match receptacles in color. Voltage and current ratings shall be 120VAC, 20-ampere.

1. Manufacturers: General Electric, Hubbell, or Owner accepted substitute.

2.4 DEVICE PLATES

A. RECEPTACLES AND SWITCHES:

1. Indoor device plates shall be made of sheet steel, zinc electroplated with chrome finish as manufactured by Hubbell, Crouse-Hinds, Appleton, or approved equal.
2. In areas susceptible to splashing water; receptacle covers shall provide while-in-use protection, rated NEMA 3R with cover closed. Covers shall be expandable polycarbonate as manufactured by Hubbell/Taymac ML500G or approved equal.

B. Device plates shall be provided with engraved laminated phenolic nameplates with 1/8-inch white characters on black background.

1. Nameplates for switches shall identify panel and circuit number and area served (if remotely switched).
2. Nameplates for receptacles shall identify circuit and voltage if other than 120 volts, single phase.

PART 3 EXECUTION

3.1 GENERAL

- A. Boxes shall be independently supported by galvanized brackets, expansion bolts, toggle bolts, or machine or wood screws as appropriate. Wooden plugs inserted in masonry or concrete shall not be used as a base to secure boxes, nor shall welding or brazing be used for attachment.
- B. Receptacles and switches installed in sheet steel boxes shall be flush mounted. Flush mounted receptacles shall be located 18 inches above the floor unless otherwise indicated. Switch boxes shall be mounted 48 inches above the floor. Receptacles installed in cast device boxes shall be located 48 inches above the floor.
- C. Wiring devices shall be tested for correct connections.

END OF SECTION

SECTION 26 28 13 - FUSES

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Scope.
 - 2. Reference Standards.
 - 3. Quality Assurance.
 - 4. Definitions
 - 5. Submittals.
 - 6. Coordination.
 - 7. Products.
 - 8. Execution.

1.2 SCOPE

- A. This section includes cartridge fuses, rated 600V and less, for use in switches, panelboards, switchboards, controllers, and motor-control centers; and spare fuse cabinets.

1.3 REFERENCE STANDARDS

- A. NEMA FU1 (National Electrical Manufacturers Association) - Low Voltage Cartridge Fuses.
- B. NETA ATS (National Electrical Testing Association) - Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems (International Electrical Testing Association).
- C. NFPA 70 (National Fire Protection Association) - National Electrical Code.

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work.
- B. The manufacturer shall warranty the above specified equipment for twelve months from equipment first start-up or eighteen months from date of shipment, whichever occurs first, to be free from defects in design workmanship or materials.

1.5 DEFINITIONS

- A. RMS: Root mean square.
- B. SPDT: Single pole, double throw.

1.6 SUBMITTALS

A. PROCEDURES: Section 01 33 00

B. SUBMITTAL ITEMS FOR THIS SECTION:

1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Product Data: For each fuse type indicated:
 - a. Ambient Temperature Adjustment Information: If rating of fuses has been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
 - 1) For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature and adjusted fuse rating.
 - 2) Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
 - b. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.

- c. Let-through current curves for fuses with current-limiting characteristics.
 - d. Time-current coordination curves and current-limitation curves for each type and rating of fuse. Coordination charts and tables, and related data.
4. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
- a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the submitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.

1.7 COORDINATION

- A. Coordinate fuse ratings with all equipment nameplate limitations of maximum fuse size.
- B. Select fuses to provide appropriate levels of short circuit and overcurrent protection for components such as wire and cable, bus structures, and other overcurrent equipment.
- C. Select fuses to coordinate with time-current characteristics of other overcurrent protective elements, such as other fuses, circuit breakers, and protective relays. Design system to ensure that device closest to fault operates first.
- D. The Engineer shall verify that the let-through current of the selected fuse does not exceed the rating of downstream devices or conductors. The Engineer shall calculate the short-circuit capability of downstream cable to verify that it is protected by the fuse time-current characteristic curve.
- E. The Engineer shall selectively coordinate all protective devices so faults are isolated to the most localized level.

1. On low voltage systems this may occasionally indicate the use of a fuse in series with a circuit breaker.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Bussmann; Division of Cooper Industries.
 2. Ferraz Shawmut.
 3. Littelfuse.
 4. Or Approved Equal.

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, non-renewable cartridge fuse; class and current rating indicated; voltage rating consistent with circuit voltage.

2.3 LOW-VOLTAGE FUSES

- A. Fuses for circuits under 600V shall be UL listed, Class J, Class L, Class R or RK.
- B. Fuses for safety switches shall be class R, intended for use with rejection clips.
 1. Use Class L and Class T fuses to protect loads over 600 Amps such as transformer secondaries, switchboard mains or large feeders
 2. Use Class J, Class K and Class R fuses to protect most feeder and branch-circuit applications.
- C. Fuse Applications:
 1. Main Services and Main Feeders
 - a. 601 to 6000A circuits: Provide Class L with 4-second minimum time delay at 500% rated current, with an interrupting rating of 200,000 amperes RMS symmetrical.
 - b. 600 amperes and less circuits: Provide Class RK1 dual-element, time-delay, non-interchangeable fuses with an interrupting rating of 200,000 amperes, for 600 volt and 250-volt applications, respectively.
 - c. 600-volt RK1 fuses shall have an indicating feature, which clearly indicates when fuse is opened (blown).

2. Motor Circuit Fuses: Provide Class RK1 and Class J dual-element time-delay fuses with 10-second minimum time delay at 500% rated current, sized at 125% of full-load current of motor.
3. Current limiting fuses Protecting Molded-Case Circuit Breaker Panelboards
 - a. Molded case circuit breaker panelboards, having short-circuit ratings less than the available short-circuit current at the point where the panelboard is applied, shall be protected by Class and maximum fuse ratings listed by the panelboard manufacturer.
 - b. Class G (300V) and Class CC (600V) current limiting, noninterchangeable, time delay or non-time delay fuses are used in branch-circuit panelboards.
4. Lighting Fixture Protection
 - a. Lighting fixture ballasts shall be individually protected on their line.
 - b. In each instance, fuse size and type shall be as recommended by the fixture or ballast manufacturer.

2.4 MEDIUM-VOLTAGE FUSES

- A. Fuses for medium-voltage motors shall be R-rated for use with an overload relay and contactor as part of a medium-voltage motor starter package. Typically, the starter manufacturer will select the fuse.
- B. Fuses for other medium-voltage loads including transformers, feeders, and capacitors shall be E-rated general-purpose current limiting fuses.

2.5 POTENTIAL TRANSFORMER FUSES

- A. Medium-voltage fuses shall be E-Rated, intended for the purpose. Low-voltage fuses shall be as selected by the original equipment manufacturer.

2.6 SPARE FUSE CABINET

- A. Cabinet: Wall-mounted, 0.05-inch- thick steel unit with full-length, recessed piano-hinged door and key-coded cam lock and pull.
 1. Size: Adequate for storage of spare fuses specified with 15 percent spare capacity minimum.
 2. Finish: Gray, baked enamel.
 3. Identification: "SPARE FUSES" in 1-1/2-inch high letters on exterior of door.

4. Fuse Pullers: For each size fuse.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.
- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Main Services and Main Feeders:
 1. 601A to 6000A circuits: Class L, minimum 4 second time delay at 500% rated current, with an interrupting rating of 200,000 amperes RMS symmetrical.
 2. 600A and less circuits: Class RK1 dual-element, time delay, non-interchangeable fuses with an interrupting rating of 200,000 amperes, for 600V and 250V applications.
 - a. 600V RK1 fuses shall have an indicating feature which clearly indicates when fuse is opened (blown).
- B. Motor Branch Circuits: Class RK1 and Class J dual element time-delay fuses with 10-second minimum time delay at 500% rated current, sized at 125% of full load current of motor.
- C. Current Limiting Fuses Protecting Molded Case Circuit Breaker Panelboards:
 1. Molded case circuit breaker panelboards having short circuit ratings less than the available short circuit current at the point where the panelboard is applied shall be protected by Class and maximum fuse ratings listed by the panelboard manufacturer.

2. Class G (300V) and Class CC (600V) current limiting, non-interchangeable time delay or non-time delay fuses are used in branch circuit panelboards.
- D. Light Fixture Protection:
1. Luminaire ballasts shall be individually protected on their line.
 2. In each instance, fuse size and type shall be as recommended by the fixture or ballast manufacturer.

3.3 FUSE INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so that manufacturer, type and rating information is readable without removing fuse. Do not mix brands of types of fuses in device.
- B. The Electrical CONTRACTOR at the job site shall install all fuses only when equipment is to be energized. Fuses shall not be installed prior to shipment.
- C. Install spare fuse cabinet[s]. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance.
 1. Proceed with installation only after unsatisfactory conditions have been corrected.

END OF SECTION

SECTION 26 28 16.13 - ENCLOSED CIRCUIT BREAKERS

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
1. Scope.
 2. Reference Standards.
 3. Quality Assurance.
 4. Definitions
 5. Submittals.
 6. Coordination.
 7. Products.
 8. Execution.

1.2 SCOPE

- A. This section includes individually mounted enclosed switches and circuit breakers used for the following:
1. Service disconnecting means.
 2. Feeder and branch-circuit protection.
 3. Motor and equipment disconnecting means.

1.3 REFERENCE STANDARDS

- A. NEMA AB 1 (National Electrical Manufacturers Association) - Molded Case Circuit Breakers.
- B. NEMA FU1 (National Electrical Manufacturers Association) - Low Voltage Cartridge Fuses.
- C. NEMA KS 1 (National Electrical Manufacturers Association) - Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum).
- D. NETA ATS (National Electrical Testing Association) - Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems (International Electrical Testing Association).
- E. NFPA 70 (National Fire Protection Association) - National Electrical Code.

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work.

- B. The manufacturer shall warranty the above specified equipment for twelve months from equipment first start-up or eighteen months from date of shipment, whichever occurs first, to be free from defects in design workmanship or materials.

1.5 DEFINITIONS

- A. GFCI: Ground-fault circuit interrupter.
- B. RMS: Root mean square.
- C. SPDT: Single pole, double throw.

1.6 SUBMITTALS

- A. PROCEDURES: Section 01 33 00

- B. SUBMITTAL ITEMS FOR THIS SECTION:

1. Review of Shop Drawings and Brochures shall not relieve the Contractor of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the Contractor permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The Owner shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Product Data: For each type of switch, circuit breaker, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
4. Field Test Reports: Submit written test reports and include the following:

- a. Test procedures used.
 - b. Test results that comply with requirements.
 - c. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
5. Maintenance Data: For enclosed switches and circuit breakers and for components to include in maintenance manuals specified in Division 1 General Requirements. In addition to requirements specified in Section 01 77 00 - Project Closeout include the following:
- a. Routine maintenance requirements for components.
 - b. Manufacturer's written instructions for testing and adjusting switches and circuit breakers.
 - c. Time-current curves, including selectable ranges for each type of circuit breaker.
6. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
- a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.
7. Shop Drawings: For each switch and circuit breaker.
- a. Dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings. Include the following:

- 1) Enclosure types and details for types other than NEMA 250, Type 1.
 - 2) Current and voltage ratings.
 - 3) Short-circuit current rating.
 - 4) Features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 - 5) Include time-current coordination curves for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.
8. Manufacturer Seismic Qualification Certification: Submit certification that enclosed switches, accessories, and components will withstand seismic forces defined in Section 01 61 10.
- a. Basis of Certification: Verify whether withstand certification is based on actual test of assembled components.
 - 1) The term “withstand” means “the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event.”
 - b. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - c. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

1.7 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with other construction, including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.8 DELIVERY, STORAGE AND HANDLING

- A. PROCEDURES: Section 00 72 00 General Conditions
- B. Equipment shall be handled and stored in accordance with manufacturer’s instructions. One (1) copy of these instructions shall be included with the equipment at time of shipment.

- C. Store indoors in clean dry space with uniform temperature to prevent condensation and per manufacturer's recommendations. Protect from exposure to dirt, fumes, water, corrosive substances, and physical damage.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton.
 - 2. General Electric.
 - 3. Group Schneider/Square D
 - 4. Siemens.
 - 5. Or Approved Equal.

2.2 ENCLOSED CIRCUIT BREAKERS

- A. Enclosed Circuit Breakers
 - 1. Ground Fault protection type:
 - a. Required for solidly grounded wye service entrance switches over 150 Volts to ground, not exceeding 600 Volts and rated 1000 Amps and above.
 - 2. Auxiliary contacts: Provide as required by engineering considerations.
- B. Molded-Case Circuit Breaker: NEMA AB 1, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250A and larger.
 - 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
 - 3. Electronic Trip Unit Circuit Breakers: RMS sensing; field-replaceable rating plug; with the following field-adjustable settings:
 - a. Instantaneous trip.
 - b. Long and short-time pickup levels.
 - c. Long and short-time time adjustments.
 - d. Ground-fault pickup level, time delay, and I²t response.

4. Current-Limiting Circuit Breakers: Frame sizes 400A and smaller; let-through ratings less than NEMA FU 1, RK-5.
 5. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker; trip activation on fuse opening or on opening of fuse compartment door.
 6. GFCI Circuit Breakers: Single- and two-pole configurations with 5 mA or 30 mA trip sensitivity.
 7. Molded-Case Switch: Molded-case circuit breaker without trip units.
- C. Molded-Case Circuit-Breaker Features and Accessories: Standard frame sizes, trip ratings, and number of poles.
1. Lugs: Mechanical style suitable for number, size, trip ratings, and material of conductors.
 2. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HACR for heating, air-conditioning, and refrigerating equipment.
 3. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 4. Communication Capability: Circuit-breaker-mounted, Integral communication module with functions and features compatible with power monitoring and control system.
 5. Shunt Trip: 120V trip coil energized from separate circuit, set to trip at 75 percent of rated voltage.
 6. Auxiliary Switch: Two SPDT switches with “a” and “b” contacts; “a” contacts mimic circuit-breaker contacts, “b” contacts operate in reverse of circuit-breaker contacts.
 7. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
 8. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function.
- D. Service Entrance: For enclosed circuit breakers identified for use as service equipment, provide solid neutral assembly and equipment ground bus.

2.3 ENCLOSURES

- A. NEMA AB 1, NEMA KS 1 and UL 50 to meet environmental conditions of installed location.
 - 1. Indoor Clean Locations: NEMA 250, Type 1.
 - 2. Indoor Dusty Locations: NEMA 250, Type 12.
 - 3. Indoor Wet or Damp Locations and Outdoor Dirty/Oily or Washdown Locations: NEMA 250, Type 4.
 - 4. Outdoor Locations: NEMA 250, Type 3R.
 - 5. Corrosive Locations: NEMA 250, Type 4X, stainless steel.
 - 6. Hazardous Areas Indicated on Drawings: NEMA 250, Type [7] [8] [9].

2.4 FACTORY FINISHES

- A. Manufacturer's standard prime-coat finish ready for field painting.
- B. Finish: Manufacturer's standard paint applied to factory-assembled and tested enclosures before shipping.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EQUIPMENT INSTALLATION

- A. Comply with NFPA 70 working space requirements and NECA 1.
- B. Standard Mounting Height: Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated. Operating handle typically at 5'-0" above grade or finished floor.
- C. Mount on substantial structure and secure to meet seismic zone 3 requirements. Comply with mounting and anchoring requirements specified in Section 01 61 10 - Seismic Requirements for Non-Structural Components and Systems.

- D. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- E. Install fuses with rating indications facing outward.
- F. Set adjustable parameters and provide testing and calibration as required by engineering considerations.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs as specified in Section 26 05 53 - Electrical Identification.
- B. Install enclosure nameplate with switch or circuit breaker designation, power source, source location, voltage, load served and load location.
 - 1. Identify special conditions for shutting down load served.
- C. Apply label inside door cover identifying NEMA fuse class and size of fuses installed.
- D. Equipment used in emergency systems shall be labeled "Suitable for use on emergency systems" per NEC 700-3.

3.4 CONNECTIONS

- A. Install equipment grounding connections for switches and circuit breakers with ground continuity to main electrical ground bus.
- B. Install power wiring. Install wiring between switches and circuit breakers, and control and indication devices.
- C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
 - 1. Mark lugs after torquing with red paint such that paint will be visibly disturbed if lugs are disturbed.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to initially inspect, test, and adjust components, assemblies, and equipment installations, including connections. Verification will be by third party testing agency.
- B. Prepare for acceptance tests as follows:

1. Test insulation resistance for each enclosed switch, circuit breaker, component, and control circuit.
 2. Test continuity of each line- and load-side circuit.
- C. Testing: After installing enclosed switches and circuit breakers and after electrical circuitry has been energized, demonstrate product capability and compliance with requirements.
1. Procedures: Perform each visual and mechanical inspection and electrical test indicated in NETA ATS, Section 7.5 for switches and Section 7.6 for molded-case circuit breakers. Certify compliance with test parameters.
 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

3.6 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable switches and circuit-breaker trip ranges.

3.7 CLEANING

- A. On completion of installation, inspect interior and exterior of enclosures. Remove paint splatters and other spots. Vacuum dirt and debris; do not use compressed air to assist in cleaning. Repair exposed surfaces to match original finish.

3.8 OPERATION AND MAINTENANCE MANUALS

- A. Comply with Section 01 78 23.13 - Operations and Maintenance Data and Part 1 of this specification.

END OF SECTION

SECTION 26 28 16.16 - ENCLOSED SWITCHES

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Scope.
 - 2. Reference Standards.
 - 3. Quality Assurance.
 - 4. Definitions
 - 5. Submittals.
 - 6. Coordination.
 - 7. Products.
 - 8. Execution.

1.2 SCOPE

- A. This section includes individually mounted enclosed switches and circuit breakers used for the following:
 - 1. Service disconnecting means.
 - 2. Feeder and branch-circuit protection.
 - 3. Motor and equipment disconnecting means.

1.3 REFERENCE STANDARDS

- A. NEMA AB 1 (National Electrical Manufacturers Association) - Molded Case Circuit Breakers.
- B. NEMA FU1 (National Electrical Manufacturers Association) - Low Voltage Cartridge Fuses.
- C. NEMA KS 1 (National Electrical Manufacturers Association) - Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum).
- D. NETA ATS (National Electrical Testing Association) - Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems (International Electrical Testing Association).
- E. NFPA 70 (National Fire Protection Association) - National Electrical Code.

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work.

- B. The manufacturer shall warranty the above specified equipment for twelve months from equipment first start-up or eighteen months from date of shipment, whichever occurs first, to be free from defects in design workmanship or materials.

1.5 DEFINITIONS

- A. RMS: Root mean square.
- B. SPDT: Single pole, double throw.

1.6 SUBMITTALS

- A. PROCEDURES: Section 01 33 00

- B. SUBMITTAL ITEMS FOR THIS SECTION:

1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
 - a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.

- b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
4. Shop Drawings: For each switch and circuit breaker.
- a. Dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings. Include the following:
 - 1) Enclosure types and details for types other than NEMA 250, Type 1.
 - 2) Current and voltage ratings.
 - 3) Short-circuit current rating.
 - 4) Features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 - 5) Include time-current coordination curves for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.
 - b. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - c. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.
5. Manufacturer Seismic Qualification Certification: Submit certification that enclosed switches, accessories, and components will withstand seismic forces defined in Section 01 61 10.
- a. Basis of Certification: Verify whether withstand certification is based on actual test of assembled components.
 - 1) The term “withstand” means “the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event.”

- b. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - c. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
6. Field Test Reports: Submit written test reports and include the following:
- a. Test procedures used.
 - b. Test results that comply with requirements.
 - c. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
7. Manufacturer's field service report.
8. Maintenance Data: For enclosed switches and circuit breakers and for components to include in maintenance manuals specified in Division 1 General Requirements. In addition to requirements specified in Division 1, include the following:
- a. Routine maintenance requirements for components.
 - b. Manufacturer's written instructions for testing and adjusting switches and circuit breakers.
 - c. Time-current curves, including selectable ranges for each type of circuit breaker.

1.7 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with other construction, including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton.
 - 2. General Electric.
 - 3. Group Schneider/Square D

4. Siemens.
5. Or Approved Equal.

2.2 ENCLOSED SWITCHES

- A. Enclosed, Nonfusible Switch: NEMA KS 1, Type HD, with lockable handle.
- B. Enclosed, Fusible Switch, 800A and Smaller: NEMA KS 1, Type HD, with clips to accommodate specified fuses, lockable handles with two padlocks, and interlocked with cover in closed position.
- C. Service Entrance: For switches identified for use as service equipment, provide solid neutral assembly and equipment ground bus.

2.3 ENCLOSURES

- A. NEMA AB 1, NEMA KS 1 and UL 50 to meet environmental conditions of installed location.
 1. Indoor Clean Locations: NEMA 250, Type 1.
 2. Indoor Dusty Locations: NEMA 250, Type 12.
 3. Indoor Wet or Damp Locations and Outdoor Dirty/Oily or Washdown Locations: NEMA 250, Type 4.
 4. Outdoor Locations: NEMA 250, Type 3R.
 5. Corrosive Locations: NEMA 250, Type 4X, stainless steel.
 6. Hazardous Areas Indicated on Drawings: NEMA 250, Type [7] [8] [9].

2.4 FACTORY FINISHES

- A. Manufacturer's standard prime-coat finish ready for field painting.
- B. Finish: Manufacturer's standard paint applied to factory-assembled and tested enclosures before shipping.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EQUIPMENT INSTALLATION

- A. Comply with NFPA 70 working space requirements and NECA 1.
- B. Standard Mounting Height: Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated. Operating handle typically at 5'-0" above grade or finished floor.
- C. Mount on substantial structure and secure to meet seismic zone 3 requirements.
- D. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- E. Install fuses with rating indications facing outward.
- F. Set adjustable parameters and provide testing and calibration as required by engineering considerations.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs as specified in Section 26 05 53 - Electrical Identification.
- B. Install enclosure nameplate with switch or circuit breaker designation, power source, source location, voltage, load served and load location.
 1. Identify special conditions for shutting down load served.
- C. Apply label inside door cover identifying NEMA fuse class and size of fuses installed.
- D. Equipment used in emergency systems shall be labeled "Suitable for use on emergency systems" per NEC 700-3.

3.4 CONNECTIONS

- A. Install equipment grounding connections for switches and circuit breakers with ground continuity to main electrical ground bus.
- B. Install power wiring. Install wiring between switches and circuit breakers, and control and indication devices.
- C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

1. Mark lugs after torquing with red paint such that paint will be visibly disturbed if lugs are disturbed.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to initially inspect, test, and adjust components, assemblies, and equipment installations, including connections. Verification will be by third party testing agency.
- B. Prepare for acceptance tests as follows:
 1. Test insulation resistance for each enclosed switch, circuit breaker, component, and control circuit.
 2. Test continuity of each line- and load-side circuit.
- C. Testing: After installing enclosed switches and circuit breakers and after electrical circuitry has been energized, demonstrate product capability and compliance with requirements.
 1. Procedures: Perform each visual and mechanical inspection and electrical test indicated in NETA ATS, Section 7.5 for switches and Section 7.6 for molded-case circuit breakers. Certify compliance with test parameters.
 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

3.6 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable switches and circuit-breaker trip ranges.

3.7 CLEANING

- A. On completion of installation, inspect interior and exterior of enclosures. Remove paint splatters and other spots. Vacuum dirt and debris; do not use compressed air to assist in cleaning. Repair exposed surfaces to match original finish.

END OF SECTION

SECTION 26 51 19 - LED INTERIOR LIGHTING

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Scope
 - 2. Abbreviations
 - 3. Reference Standards
 - 4. Quality Assurance.
 - 5. Submittals.
 - 6. Product Requirements.
 - 7. Installation.
 - 8. Testing.

1.2 SCOPE

- A. This Section includes the supply and installation of interior LED lighting fixtures and associated equipment.

1.3 ABBREVIATIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color Rendering Index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. LED: Light-emitting diode.
- F. Lumen: Measured output of lamp and luminaire, or both.
- G. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 REFERENCE STANDARDS

- A. ASTM – American Society for Testing and Materials
- B. ANSI C79.1, C81.61 – American National Standards Institute
- C. NEMA LE 4 – National Electrical Manufacturer's Association
- D. NFPA 70 – National Electrical Code (NEC)

1.5 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work
- B. SPECIAL WARRANTY: The Special Warranty shall include as a minimum the following:

1. A written 5-year on-site replacement material, fixture finish and workmanship. On-site replacement includes transportation, removal, and installation of new products. Finish warranty must include warranty against failure or substantial deterioration such as blistering, cracking, peeling, chalking or fading.
 2. A written 5-year replacement material warranty for defective or non- starting LED source assemblies.
 3. A written 5-year replacement material warranty on all power supply units (PSU).
 4. A written 5-year replacement warranty for luminaires producing inadequately maintained illuminance levels at the end of the warranty period, as prorated from levels expected at end of useful life.
 5. The warranty period shall begin on the date of Substantial Completion. The Contractor shall provide the Owner with appropriate signed warranty certificates. The Owner shall have received these certificates prior to final payment.
- C. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.
- D. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7, accredited under the NVLAP for Energy Efficient Lighting Products, and complying with the applicable IES testing standards.
- E. Provide luminaires from a single manufacturer for each luminaire type.
- F. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

1.6 SUBMITTALS

- A. PROCEDURES: Section 01 33 00
- B. SUBMITTAL ITEMS FOR THIS SECTION:
1. Review of Shop Drawings and Brochures shall not relieve the Contractor of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the Contractor permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents

shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.

2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.
 - a. The Owner shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
 - a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
4. Catalog cuts shall be edited to show only the items, model numbers, and information which apply
 - a. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - b. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.
 - c. Arrange in order of luminaire designation.
 - d. Include data on features, accessories, and finishes.
 - e. Include physical description and dimensions of luminaires.
 - f. Include emergency lighting units, including batteries and chargers.

- g. Include life, output (lumens, CCT, and CRI), and energy efficiency data.
- 5. Photometric data and adjustment factors based on laboratory tests.
 - a. Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.
 - b. Testing Agency Certified Data: For indicated luminaires, photometric data certified by a qualified independent testing agency. Photometric data for remaining luminaires shall be certified by manufacturer.
- C. Shop Drawings: For nonstandard or custom luminaires.
 - 1. Include plans, elevations, sections, and mounting and attachment details.
 - 2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
- D. Product Schedule: For luminaires and lamps.
- E. Manufacturer's installation instructions.
- F. CLOSEOUT SUBMITTALS
 - 1. Operation and Maintenance Data: For luminaires and lighting systems to include in operation and maintenance manuals.
 - 2. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.
- G. MAINTENANCE MATERIAL SUBMITTALS
 - 1. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 2. Lamps: Ten for every 100 of each type and rating installed. Furnish at least one of each type.
 - 3. Diffusers and Lenses: One for every 100 of each type and rating installed. Furnish at least one of each type.
 - 4. Globes and Guards: One for every 20 of each type and rating installed. Furnish at least one of each type.

PART 2 PRODUCTS

2.1 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NRTL Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by an NRTL.
- C. FM Global Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by FM Global.
- D. Recessed Fixtures: Comply with NEMA LE 4.
- E. Bulb shape complying with ANSI C79.1.
- F. Lamp base complying with ANSI C81.61 or IEC 60061-1.
- G. CRI of minimum 80. CCT of 3500 K.
- H. Rated lamp life of 50,000 hours.
- I. Lamps dimmable from 100 percent to 1 percent of maximum light output.
- J. Internal driver.
- K. Nominal Operating Voltage: as specified on plans.
 - 1. Lens Thickness: At least 0.125-inch (3.175 mm) minimum unless otherwise indicated.
- L. Housings:
 - 1. Refer to plans.

2.2 CYLINDER

- A. Refer to plans for acceptable products.
- B. With integral mounting provisions.

2.3 DOWNLIGHT

- A. Refer to plans for acceptable products.
- B. Universal mounting bracket.
- C. Integral junction box with conduit fittings.

2.4 LINEAR INDUSTRIAL

- A. Refer to plans for acceptable products.

2.5 RECESSED LINEAR

- A. Refer to plans for acceptable products.
- B. Integral junction box with conduit fittings.

2.6 STRIP LIGHT

- A. Refer to plans for acceptable products.
- B. Integral junction box with conduit fittings.

2.7 SURFACE MOUNT, LINEAR

- A. Refer to plans for acceptable products.
- B. Integral junction box with conduit fittings.

2.8 SURFACE MOUNT, NONLINEAR

- A. Refer to plans for acceptable products.
- B. Integral junction box with conduit fittings.

2.9 SUSPENDED, NONLINEAR

- A. Refer to plans for acceptable products.
- B. Integral junction box with conduit fittings.

2.10 MATERIALS

A. Metal Parts:

1. Free of burrs and sharp corners and edges.
2. Sheet metal components shall be steel unless otherwise indicated.
3. Form and support to prevent warping and sagging.

- B. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.

C. Diffusers and Globes:

1. Acrylic Diffusers: One hundred percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.

2. Glass: Annealed crystal glass unless otherwise indicated.
 3. Lens Thickness: At least 0.125-inch (3.175 mm) minimum unless otherwise indicated.
- D. Housings:
1. Extruded-aluminum housing and heat sink.
 2. See plans for finish.
- E. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps. Locate labels where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
1. Label shall include the following lamp characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter, shape, size, wattage, and coating.
 - c. CCT and CRI for all luminaires.

2.11 METAL FINISHES

- A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

2.12 LUMINAIRE FIXTURE SUPPORT COMPONENTS

- A. Comply with requirements in Section 26 05 29 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: 1/2-inch (13-mm) steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.
- C. Wires: ASTM A 641/A 641 M, Class 3, soft temper, zinc-coated steel, 12-gage (2.68 mm).
- D. Rod Hangers: 3/16-inch (5-mm) minimum diameter, cadmium-plated, threaded steel rod.
- E. Hook Hangers: Integrated assembly matched to luminaire, line voltage, and equipment with threaded attachment, cord, and locking-type plug.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before fixture installation. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TEMPORARY LIGHTING

- A. If approved by the Architect, use selected permanent luminaires for temporary lighting. When construction is sufficiently complete, clean luminaires used for temporary lighting and install new lamps.

3.3 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Install lamps in each luminaire.
- D. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Provide support for luminaire without causing deflection of ceiling or wall.
 - 4. Luminaire mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and vertical force of 400 percent of luminaire weight.
- E. Flush-Mounted Luminaire Support:
 - 1. Secured to outlet box.
 - 2. Attached to ceiling structural members at four points equally spaced around circumference of luminaire.
 - 3. Trim ring flush with finished surface.

- F. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members in walls.
 - 2. Do not attach luminaires directly to gypsum board.

- G. Ceiling-Mounted Luminaire Support:
 - 1. Ceiling mount with two 5/32-inch- (4-mm-) diameter aircraft cable supports adjustable to 120-inches (6m) in length.
 - 2. Ceiling mount with pendant mount with 5/32-inch- (4-mm-) diameter aircraft cable supports adjustable to 120 inches (6 m) in length.
 - 3. Ceiling mount with hook mount.

- H. Suspended Luminaire Support:
 - 1. Pendants and Rods: Where longer than 48 inches (1200 mm), brace to limit swinging.
 - 2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
 - 3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of luminaire chassis, including one at each end.
 - 4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.

- I. Ceiling-Grid-Mounted Luminaires:
 - 1. Secure to any required outlet box.
 - 2. Secure luminaire to the luminaire opening using approved fasteners in a minimum of four locations, spaced near corners of luminaire.
 - 3. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.

- J. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.

3.4 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 26 05 53 "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 - 2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Luminaire will be considered defective if it does not pass operation tests and inspections.
- C. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Comply with requirements for startup specified in Section 26 08 00 Commissioning of Electrical Systems.

3.7 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to two visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.
 - 1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
 - 2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 - 3. Adjust the aim of luminaires in the presence of the engineer.

END OF SECTION

SECTION 26 56 19 - LED EXTERIOR LIGHTING

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Scope
 - 2. Abbreviations
 - 3. Reference Standards
 - 4. Quality Assurance.
 - 5. Submittals.
 - 6. Product Requirements.
 - 7. Installation.
 - 8. Testing.

1.2 SCOPE

- A. The extent and location of “Exterior Lighting” Work is shown in the Contract Documents. This section includes exterior luminaires and accessories.
- B. Definitions:
 - 1. Luminaire (Light Fixture): A complete lighting device consisting of LEDs and drivers, when applicable, together with parts designed to distribute light and to connect to power supply.

1.3 REFERENCE STANDARDS

- A. NFPA 70 - National Electrical Code
- B. NFPA 70E – National Electrical Safety Code
- C. NFPA 101 - Life Safety Code

1.4 QUALITY ASSURANCE

- A. REQUIREMENTS: Section 26 05 00 General Requirements for Electrical Work
- B. SPECIAL WARRANTY: The Special Warranty shall include as a minimum the following:
 - 1. A written 5-year on-site replacement material, fixture finish and workmanship. On-site replacement includes transportation, removal, and installation of new products. Finish warranty must include warranty against failure or substantial deterioration such as blistering, cracking, peeling, chalking or fading.

2. A written 5-year replacement material warranty for defective or non- starting LED source assemblies.
 3. A written 5-year replacement material warranty on all power supply units (PSU).
 4. A written 5-year replacement warranty for luminaires producing inadequately maintained illuminance levels at the end of the warranty period, as prorated from levels expected at end of useful life.
 5. The warranty period shall begin on the date of Substantial Completion. The CONTRACTOR shall provide the OWNER with appropriate signed warranty certificates. The OWNER shall have received these certificates prior to final payment.
- C. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.
- D. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7, accredited under the NVLAP for Energy Efficient Lighting Products, and complying with the applicable IES testing standards.
- E. Provide luminaires from a single manufacturer for each luminaire type.
- F. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

1.5 SUBMITTALS

- A. PROCEDURES: Section 01 33 00
- B. SUBMITTAL ITEMS FOR THIS SECTION:
1. Review of Shop Drawings and Brochures shall not relieve the CONTRACTOR of responsibility for dimensions and/or errors that may be contained therein, or deviations from Contract Document requirements. It shall be clearly understood that the noting of some errors, but the overlooking of others does not grant the CONTRACTOR permission to proceed in error. Regardless of any information contained in the Shop Drawings and Brochures, the requirements of the Contract Documents shall govern and are not waived or superseded in any way by the review of the Shop Drawings and Brochures.
 2. Where submitted items deviate from specification requirements, a list of any specification sections that are not being met by the submitted item must be

provided. The list is to be organized by specification section and paragraph and shall list the product requirement and in what way submitted item does not comply with the requirement. A detailed written explanation of the reasons for requesting the deviation must also be included.

- a. The OWNER shall be the final authority for determining acceptability of requested deviations. The remaining portions of the paragraph not underlined will signify compliance with the specifications.
 - b. Failure to include a list of the specification section deviations along with justification(s) for any requested deviations to the specification requirements, with the submittal shall be sufficient cause for rejection of the entire submittal with no further consideration.
3. Include product data sheets of equipment, devices, and materials requested by the individual specification sections.
- a. Catalog information shall include technical specifications and application information, including ratings, range, weight, accuracy, etc.
 - b. Catalog cuts shall be edited to show only the items, model numbers, and information which apply.
 - c. Catalog cuts shall be assembled in a tabbed three ring binder. Each binder shall contain a cover sheet and index listing the sub- mitted items and cross-referenced to the appropriate specification paragraph. Where submittal information for equipment or materials covered by more than one specification Section is included within one binder, each tab shall be submitted as a separate submittal number. The tab shall be labeled with the submittal number.
 - d. Where submittals are made electronically in PDF format, the PDF shall be organized by specification section and linked to an index. The PDF shall be searchable.
4. Plan: Provide layout and details of exterior lighting assemblies, including relevant information about supporting structure and supported lighting system. Show structural and electrical attachment locations, methods, and components.
5. Product Data: For each type of luminaire indicated, arranged in order of lighting unit designation. Include data on features, accessories, finishes, and the following:
- a. Materials and dimensions of luminaire, including Effective Projected Area.
 - b. Luminaire materials.
 - c. Photoelectric relays.
 - d. Drivers, including energy-efficiency data.
 - e. LED's, including life, output, CCT, CRI, lumens, and energy-efficiency data.

- f. Certified results of laboratory tests for luminaire photometric performance.
- 6. Shop Drawings: Include plans, elevations, sections, details, and attachments to other Work.
 - a. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Lithonia
 - 2. Holophane
 - 3. Dialight
 - 4. Hubbell
 - 5. Or Approved Equal.
- B. Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the products indicated in the Lighting Fixture Schedule located on the Drawings.

2.2 LUMINAIRES

- A. Luminaires shall comply with UL 1598 and be listed and labeled for installation in wet locations by an NRTL acceptable to authorities having jurisdiction.
- B. Comply with AASHTO LTS-3 for pole or other support structures, brackets, arms, appurtenances, base, anchorage and foundation.
- C. Wind Load Strength of Support Assembly: Wind load strength of support assembly: Adequate to carry support assembly plus luminaires at indicated heights above grade without failure, permanent deflection, or whipping in steady winds of 100 mph (160 km/h) with a gust factor of 1.3.
- D. Comply with IESNA RP-8 for parameters of lateral light distribution patterns indicated for luminaires.
- E. Metal Parts: Corrosion resistant aluminum, free from burrs, sharp corners, and edges.

- F. Sheet Metal Components: Corrosion-resistant aluminum, unless otherwise indicated. Form and support to prevent warping and sagging.
- G. Housings: Rigidly formed, weather- and light-tight enclosures that will not warp, sag, or deform in use. Provide filter/breather for enclosed luminaires.
- H. Doors, Frames, and Other Internal Access: Smooth operating, free from light leakage under operating conditions, and arranged to permit relamping without use of tools. Arrange doors, frames, lenses, diffusers, and other pieces to prevent accidental falling during relamping and when secured in operating position. Provide for door removal for cleaning or replacing lens.
- I. Exposed Hardware Material: Stainless steel.
- J. Hangers for pendant fixtures are to be rigid type; with not less than five-threaded engagement turns at each end. A safety factor of 4 shall be used in sizing anchors and hangers.
- K. Light Shields, where required: Metal baffles, factory installed and field adjustable, arranged to block light distribution to indicated portion of normally illuminated area or field.
- L. Plastic Parts: High resistance to yellowing and other changes due to aging, exposure to heat, and ultraviolet radiation.
- M. Reflecting Surfaces: which are painted shall be baked white enamel or manufacturer standard color, two coats minimum with an average reflectance of 90% or greater.
- N. Lenses, Diffusers, Covers, and Globes; High resistance to yellowing and other changes due to aging, UV stabilized. 100% virgin acrylic plastic or annealed crystal glass.
- O. Lenses and Refractors Gaskets: Materials as indicated. Use heat- and aging-resistant, resilient gaskets to seal and cushion lens and refractor in luminaire doors.
- P. Luminaire Finish: Painted parts shall be water-based coatings and shall be low VOC. Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process, and color of pole or support materials.
- Q. Photoelectric Relays: As follows:
 - 1. Contact Relays: Single throw, arranged to fail in the on position and factory set to turn light unit on at 1.5 to 3 fc (16 to 32 lx) and off at 4.5 to 10 fc (48 to 108 lx) with 15-second minimum time delay.
 - 2. Relay Mounting: In luminaire housing.

- R. Provide thermal protection.
- S. Provide a scope mounting for each fixture and one aiming scope for aiming of all floodlight fixtures.
- T. Lighting design is the primary element of an electrical design that affects system efficiency. Evaluate available lighting fixtures on a life cycle cost basis to determine the most appropriate technology for each application.
- U. Finish: Match finish of pole/support structure for arm, bracket, and tenon mount materials.

2.3 LED DRIVERS

- A. Class 1, constant current.
- B. Power factor >90% at full load.
- C. THD <20%.
- D. Integral surge protection in accordance with ANSI C62.41.2.
- E. Minimum 5-year warranty.

2.4 LED LAMPS

- A. Color temperature range from 3500K – 5500K based on specific project parameters.
- B. CRI >80.
- C. Lumens per watt >80.
- D. Minimum 70,000-hour life at above 70% rated light output.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Luminaire Attachment: Comply with luminaire manufacturer's mounting requirements. Use stainless-steel fasteners and mounting bolts unless otherwise indicated. Fasten to indicated structural supports.
 1. Fixture shall be level, in straight lines, aligned, and coordinated with ceiling construction and other trades.
 2. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.
- B. Provide fuses mounted in fuse holder. Where fixed fuse holder is not provided standard by manufacturer, provide in-line fuse holder such as Bussmann HFB, Littelfuse, Or Approved Equal, accessible through standard handhole and furnish with enough slack wire to extract the fuse holder for servicing.

- C. Luminaire Attachment with Adjustable Features or Aiming: Attach luminaires and supports to allow aiming for indicated light distribution.

3.2 CONNECTIONS

- A. Ground equipment.
 - 1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.3 IDENTIFICATION

- A. Comply with Section 26 05 53 - Electrical Identification.

3.4 FIELD QUALITY CONTROL

- A. Inspect each installed unit for damage. Replace damaged units.
- B. Advance Notice: Give dates and times for field tests.
- C. Provide instruments to make and record test results.
- D. Tests and Observations: Verify normal operation of luminaires after installing and energizing circuits with normal power source, and as follows:
 - 1. Measure light intensities at night if specific illumination performance is indicated. Use photometers with calibration referenced to NIST standard SP-250 or other relevant NIST publication.
 - 2. Check intensity and uniformity of illumination.
- E. Prepare a written report of tests, inspections, observations and verifications indicating and interpreting results.
- F. Malfunctioning Fixtures and Components: Replace or repair, then retest. Repeat procedure until units operate properly.

3.5 CLEANING AND ADJUSTING

- A. Clean units after installation. Use methods and materials recommended by manufacturer.
- B. Adjust amiable luminaires and luminaires with adjustable lamp position to provide required light distributions and intensities.

3.6 EXTERIOR LUMINAIRE FIXTURE SCHEDULE

- A. Refer to Fixture Schedule on the Drawings.

END OF SECTION

SECTION 31 25 00 – EROSION AND SEDIMENT CONTROLS

PART 1 GENERAL

1.1 SCOPE

- A. This Section covers the requirements for temporary and permanent erosion and sedimentation control necessary to prevent migration of sediment and silt laden water to adjacent surface water bodies and drainage structures.
- B. The CONTRACTOR shall provide all materials, labor, and equipment necessary to install adequate erosion and sedimentation controls.

1.2 QUALITY CONTROL

The OWNER will apply to the Oregon Department of Environmental Quality (DEQ) and obtain a 1200-C Erosion Control Permit. All fees and permit costs will be borne by the OWNER. If CONTRACTOR proposes to modify the approved erosion control plan, the CONTRACTOR shall work with DEQ to revise application/permit. CONTRACTOR shall obtain the final permit and shall be responsible for compliance with all permit provisions and shall accommodate all special inspections required thereof, all at no additional expense to the OWNER beyond prices as bid.

- A. In addition to the conditions of the Erosion Control Permits issued by DEQ, erosion control provisions shall conform to regulatory requirements of the following agencies.
 - 1. Federal Clean Water Act – Section 208.
 - 2. Oregon Revised Statutes – Chapter 451.

1.3 SUBMITTALS

- A. Following the Preconstruction Conference, the CONTRACTOR shall request City to transfer the name of the permit holder to the CONTRACTOR by submitting a completed 1200-C Name Change and Permit Transfer Application to DEQ. The 1200-C permit will be transferred to CONTRACTOR who will have sole responsibility for compliance with all of the permit requirements and the day-to-day implementation of the Erosion and Sediment Control Plan.
- B. Upon completion of and acceptance of all Work, CONTRACTOR shall submit Notice of Termination Application for NPDES General Permit to Discharge Storm Water Associated with Construction Activity to DEQ.

1.4 SCHEDULE

- A. Required temporary sedimentation control facilities must be constructed and in operation prior to land clearing and other construction to ensure that sediment laden water does not enter the natural drainage systems.
- B. Temporary sediment facilities shall be maintained in a satisfactory condition until such time that permanent ESC facilities are in place or sufficient vegetation has been established and potential for on-site erosion has passed.
- C. The implementation, maintenance, replacement, and additions to erosion/sedimentation control systems shall be the responsibility of the CONTRACTOR.

PART 2 PRODUCTS

2.1 CHECK DAM SAND OR GRAVEL BAGS

- A. Bags to be either burlap or woven "Geotextile" fabric filled with gravel or sand.

2.2 JUTE MATTING

- A. Be of a uniform open plain weave of unbleached, single jute yarn treated with a fire-retardant chemical.
- B. The yarn shall be of a loosely twisted construction and shall not vary in thickness by more than one-half of its normal diameter.
- C. Furnished in rolled strips 48 inches wide by approximately 50 yards long.
- D. Average weight of 0.92 pounds per square yard with an allowable tolerance of plus or minus 1 inch in width and 5 percent in weight.

2.3 FILTER FABRIC

- A. Filter fabric for the erosion protection barriers shall be Mirafi 140, or equivalent.

2.4 WIRE

- A. Wire for the erosion protection barriers shall be 2 by 2 mesh, 12-gauge galvanized wire.

2.5 SUPPORT POSTS

- A. Support posts for the erosion protection barriers shall be minimum 2-inch by 2-inch, Douglas Fir No. 1, or better wood posts.

2.6 CLEAR PLASTIC COVERING

- A. Clear plastic covering for protection of slopes and cuts shall meet the requirements of the NBS Voluntary Product Standard, PS 17 for Polyethylene sheeting having a minimum thickness of 6 mil.

PART 3 EXECUTION

3.1 EROSION CONTROL

- A. Erosion control provisions shall meet or exceed the requirements of the local agency having jurisdiction.
- B. When provisions are specified and shown on the DRAWINGS, they are the minimum requirements.
- C. CONTRACTOR shall not permit sediment-laden waters to enter natural waterways.
- D. As construction progresses and seasonal conditions dictate, more siltation control facilities may be required. It shall be the responsibility of the CONTRACTOR to address new conditions that may be created and to provide additional facilities over and above minimum requirements as may be required.
- E. Provide temporary erosion control measures to prevent erosion from piles of topsoil or fill material. Before completing the Contract, any areas of bare soil shall be permanently seeded.
- F. Additional measures may be necessary depending on construction activity and weather. CONTRACTOR will be responsible for carrying out the erosion control provisions of the approved ESC Plan.
 - 1. Keep streets and paved surfaces clean of mud and debris. Install gravel construction entrances as shown on the Plans and maintain them for the duration of the construction period.

3.2 SILTATION CONTROL

- A. Siltation control is required. Check dams or silt fences may be placed in streams or ditches receiving stormwater from areas disturbed by construction.

3.3 FILTER FABRIC FENCES

- A. Filter fabric fence shall consist of filter fabric fastened to wire fabric with staples or wire rings.
- B. Wire shall be fastened to posts set at 6 foot-maximum centers.

- C. Fabric shall be buried into ground a minimum of 12 inches to prevent silt from washing under fabric.
- D. Fence shall be located to catch silt and prevent discharge to drainage courses.

3.4 EROSION CONTROL CHECK DAM

- A. Sand or gravel filled bags shall be installed in drainage way to catch silt.
- B. Spillway shall be lower than outer edge of dam. Leave a one sandbag gap in top row to provide spillway.

3.5 PLACING JUTE MATTING

- A. Seed and fertilizer shall be placed prior to placing of matting.
- B. Jute matting shall be unrolled parallel to the flow of water. Where more than one strip of jute matting is required to cover the given area, it shall overlap the adjacent mat a minimum of 4 inches. The ends of matting shall overlap at least 6 inches with the upgrade section on top.
- C. The up-slope end of each strip of matting shall be staked and buried in a 6-inch-deep trench with the soil firmly tamped against the mat. Three stakes per width of matting (one stake at each overlap) shall be driven below the finish ground line prior to backfilling of the trench.
- D. ENGINEER may require that any other edge exposed to more than normal flow of water or strong prevailing winds be staked and buried in a similar manner.
- E. Check-slots shall be laced between the ends of strips by placing a tight fold of the matting at least 6 inches vertically into the soil. These shall be tamped and stapled the same as up-slope ends. Check-slots must be placed so that one check-slot or one end occurs within each 50 feet of slope.
- F. Edges of matting shall be buried around the edges of catch basins and other structures as herein described. Matting must be spread evenly and smoothly and in contact with the soil at all points.
- G. Matting shall be held in place by approved wire staples, pins, spikes, or wooden stakes driven vertically into the soil. Matting shall be fastened at intervals not more than 3 feet apart in three rows for each strip of matting, with one row along each edge and one row alternately spaced in the middle. All ends of the matting and check-slots shall be fastened at 6-inch intervals across their width. Length of fastening devices shall be sufficient to securely anchor matting against the soil and driven flush with the finished grade.

3.6 PLACING CLEAR PLASTIC COVERING

- A. Clear plastic covering shall be installed on erodible embankment slopes.
- B. The clear plastic covering shall be installed immediately after completion of the application of roadside seeding. It is the intent of this specification that clear plastic covering will be in place before the fall rainfall begins.
- C. Maintain the cover tightly in place by using sandbags or ties on slopes with a minimum of 10-foot grid spacing in all directions. All seams shall be taped or weighted down full length. There shall be at least a 12-inch overlap of all seams.
- D. Immediately repair all damaged areas.

3.7 EXISTING DRAINAGE FACILITIES

- A. Should a storm sewer or culvert become blocked or have its capacity restricted due to siltation from CONTRACTOR's operations, the CONTRACTOR shall make arrangements with the jurisdictional agency for the cleaning of the facility at no additional expense to the OWNER.
- B. CONTRACTOR shall install catch basin inserts in existing catch basins in the vicinity of, or adjacent to, clearing or construction activities to prevent sediment from entering the on-site stormwater conveyance system.

3.8 DRAINAGE DIVERSION

- A. CONTRACTOR may divert up-gradient surface runoff water around the site as required. CONTRACTOR will be responsible for routing diverted surface water to its original flow path downstream of the site and providing energy dissipation and/or dispersion as needed to mimic pre-diverted flow characteristics, as required by the ENGINEER.
- B. Drainage shall be restored to condition existing prior to construction unless otherwise shown on the DRAWINGS.

END OF SECTION

SECTION 33 13 00 - TESTING OF UTILITY PIPING

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes hydrostatic pressure testing of utility systems piping, fittings, and valves.
- B. Section Includes:
 - 1. Pressure testing of transmission piping systems and appurtenances.
 - 2. Testing and reporting of results.
- C. Related Requirements:
 - 1. Section 33 31 10 Sanitary Utility Sewerage Piping

1.2 REFERENCE STANDARDS

- A. American Water Works Association (AWWA):
 - 1. AWWA C600 - Installation of Ductile-Iron Mains and Their Appurtenances

1.3 SUBMITTALS

- A. Section 01 33 00 Submittals Procedures: Requirements for submittals.
- B. Product Data: Submit procedures, proposed chemicals, and treatment levels.
- C. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- D. Pipeline Testing Plan: To be submitted for review and approval by the ENGINEER a minimum of 1 month before testing is to start. As a minimum, the plan shall include the following:
 - 1. Testing schedule.
 - 2. Hydrostatic Testing Plan:
 - a. Narrative of the proposed process.
 - b. Proposed equipment to be used.
 - c. Disposal location for excess water used to fill mains.
 - 3. Proposed testing locations.

4. Proposed plan for water conveyance, including flow rates.
5. Proposed plan for water control.
6. Proposed plan for water disposal, including flow rates.
7. Proposed measures to be incorporated in the project to minimize erosion while discharging water from the pipeline.

1.4 QUALITY ASSURANCE

- A. Perform Work according to AWWA C651.

PART 2 PRODUCTS

2.1 EQUIPMENT

- A. All test equipment, temporary valves, bulkheads, or other water control equipment and materials shall be determined and furnished by the CONTRACTOR subject to the ENGINEER's review. No materials shall be used which would be injurious to the construction or its future functions.
- B. All temporary thrust restraint and equipment and facilities required for hydrostatic testing will be considered incidental.
- C. As a minimum, furnish the following equipment and materials for the testing:

Amount	Description
2	Graduated containers approved by the ENGINEER.
1	Hydraulic pump approved by the ENGINEER with hoses, valves, and fittings as needed and required for the testing of the facilities.
2	Pressure gauges with pressure range at least 120 percent greater than the required maximum test pressure with graduations in 2 pounds per square inch (psi) increments. Gauges shall have been calibrated with 90 days of pressure testing.

PART 3 EXECUTION

3.1 HYDROSTATIC TESTING OF UTILITY PIPING

- A. Make all necessary provisions for conveying water to the points of use and for the disposal of test water.

- B. No section of the pipeline shall be hydrostatically tested until backfill has been placed, compacted, and passed required density testing and all field-placed concrete or mortar has attained full strength.
 - 1. At the CONTRACTOR's option, early strength concrete may be used when the full-strength requirements conflict with schedule requirements.
 - 2. All such substitutions and installations shall be approved by the ENGINEER prior to installation.
- C. Provide 72-hour notification to the ENGINEER and OWNER prior to conducting hydrostatic testing.
 - 1. Provide coordination and scheduling required for the OWNER and ENGINEER to witness and provide necessary labor for operating OWNER's existing system during hydrostatic testing procedures.
 - 2. The CONTRACTOR shall not operate any part of the existing water systems.
- D. Pipe Filling:
 - 1. Fill pipes slowly from the lowest elevation to highest point along test section with potable water.
 - 2. Take all required precautions to prevent entrapping air in the pipes.
 - 3. Allow for natural absorption of water by the lining of the pipe to occur.
 - 4. Apply specified test pressure by pumping.
- E. Testing of Force Mains:
 - 1. Ductile Iron: In accordance with AWWA C600.
 - 2. Polyvinyl chloride (PVC): In accordance with AWWA C605.
 - 3. General:
 - a. Tests shall be conducted under a hydrostatic test pressure not less than 1.25 times the stated anticipated maximum sustained working pressure of the pipeline measured at the highest elevation along the test section and not less than 1.5 times the stated working pressure at the lowest elevation of the test section, minimum **100** psi, unless otherwise shown in the Drawings.
 - b. In no case shall the test pressure exceed the rated working pressure for any joint, thrust restraint, valve, fitting, or other connected appurtenance of the test section.

- c. Testing shall be performed by applying the specified test pressure by pumping.
 - d. Once the test pressure has been attained, the pump shall be valved off.
 - e. The test will be conducted for a 2-hour period with the allowable leakage not to exceed the value as calculated per the Allowable Leakage formula below.
 - f. During the test period, there shall be no appreciable or abrupt loss in pressure.
4. Allowable Leakage:
- a. Flanged Joints: Pipe, fittings, and valves with flanged joints shall be completely watertight. No leakage allowed.
 - b. Mechanical or Push-on Joints: Pipe, fittings and valves with rubber gasketed joints shall have a measured loss not to exceed the rate given in the following Allowable Leakage formula:

$$AL = \frac{LD(P)^{1/2}}{148,000}$$

In the above formula:

- AL = Allowable leakage, in gallons per hour
- L = Length of pipe tested, in feet
- D = Nominal diameter of pipe, in inches
- P = Average test pressure during the leakage test, in pounds per square inch.

5. Maintaining Pressure:
- a. During the test period, operate the pump as required to maintain pressure in the pipe within 5 psi of the specified test pressure at all times.
 - b. At the end of test period, operate the pump until the specified test pressure is again obtained.
 - 1) The pump suction shall be in a clean, graduated barrel, or similar device or metered so that the amount of water required to restore the test pressure may be accurately measured.
 - 2) Sterilize this makeup water by adding chlorine to a concentration of 25 milligrams per liter (mg/L).
 - c. The ENGINEER will determine the quantity of water required to maintain and restore the required pressure at the end of the test period.

- d. Each hour's loss stands on its own and will not be averaged.
6. Defects, Leakage, Failure:
- a. If the test reveals any defects, leakage in excess of the allowable, or failure, furnish all labor, equipment, and materials required to locate and make necessary repairs.
 - b. Correct any visible leakage regardless of the allowable leakage specified above.
 - c. All leaks shall be repaired in a manner acceptable to the ENGINEER.
 - d. The testing of the line shall be repeated until a test satisfactory to the ENGINEER has been achieved.

3.2 TESTING OF UTILITY END CONNECTIONS AND TIE-INS

- A. Connection of the new piping and appurtenances to the existing system shall be made and checked for leakage:
- 1. During the system startup, the ENGINEER and CONTRACTOR shall visually inspect all new fittings, piping, valves and appurtenances for evidence of leakage.
 - 2. Any leakage observed during this period shall be promptly repaired by the CONTRACTOR, at CONTRACTOR's expense, as required by the ENGINEER.

END OF SECTION

SECTION 33 31 10 - SANITARY UTILITY SEWERAGE PIPING

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes pipe materials, manholes, and accessories normally used with gravity sanitary sewers and sanitary force mains.
- B. Section includes:
 - 1. Sanitary sewerage pipe and fittings.
 - 2. Pipe markers.
 - 3. Connection to existing manholes.
 - 4. Manholes.
 - 5. Wye branches and tees.
 - 6. Sanitary laterals.
 - 7. Bedding and cover materials.

1.2 RELATED SECTIONS

- A. Section 03 30 00 Cast-in-Place Concrete Work
- B. Section 03 60 00 Grouting
- C. Section 09 90 00 Painting and Coating

1.3 REFERENCE STANDARDS

- A. American Association of State Highway and Transportation Officials (AASHTO):
 - 1. AASHTO T99 - Standard Specification for Moisture-Density Relations of Soils Using a 2.5-kg (5.5-lb) Rammer and a 305-mm (12-in.) Drop.
- B. ASTM International (ASTM):
 - 1. ASTM A74 - Standard Specification for Cast Iron Soil Pipe and Fittings.
 - 2. ASTM A123 - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
 - 3. ASTM C76 - Standard Specification for Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe.
 - 4. ASTM C443 - Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets.
 - 5. ASTM C923 - Standard Specification for Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals.

6. ASTM C1479 - Standard Practice for Installation of Precast Concrete Sewer, Storm Drain, and Culvert Pipe Using Standard Installations.
 7. ASTM D698 - Standard Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft³ (600 kN-m/m³)).
 8. ASTM D1784 - Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds.
 9. ASTM D2321 - Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications.
 10. ASTM D2466 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40.
 11. ASTM D2729 - Standard Specification for Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings.
 12. ASTM D6938 - Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth).
 13. ASTM D3034 - Standard Specification for Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings.
 14. ASTM D3139 - Standard Specification for Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals.
 15. ASTM D3212 - Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals.
 16. ASTM F477 - Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe.
 17. ASTM F679 - Standard Specification for Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings.
- C. American Water Works Association (AWWA):
1. AWWA C104 - Cement-Mortar Lining for Ductile-Iron Pipe and Fittings.
 2. AWWA C105 - Polyethylene Encasement for Ductile-Iron Pipe Systems.
 3. AWWA C110 - Ductile-Iron and Gray-Iron Fittings.
 4. AWWA C111 - Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
 5. AWWA C150 - Thickness Design of Ductile-Iron Pipe.

6. AWWA C151 - Ductile-Iron Pipe, Centrifugally Cast.
7. AWWA C153 - Ductile-Iron Compact Fittings.
8. AWWA C900 - Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution.

1.4 COORDINATION

- A. Notify affected utility companies at least 72 hours prior to construction.

1.5 SUBMITTALS

- A. Product Data: Submit manufacturer catalog cuts and other information indicating proposed materials, accessories, details, and construction information.
- B. Shop Drawings:
 1. Indicate layout of sewer system and appurtenances.
 2. Show size, materials, components of system, and burial depth.
- C. Manufacturer's Certificate: Certify that products meet or exceed specified requirements. The certificate shall be signed by an authorized agent of the manufacturer.
- D. Test and Evaluation Reports: Submit reports indicating field tests made and results obtained.
- E. Manufacturer Instructions:
 1. Indicate special procedures required to install specified products.
 2. Submit detailed description of procedures for connecting new sewer to existing sewer line.
- F. Field Quality-Control Submittals: Indicate results of CONTRACTOR-furnished tests and inspections.

1.6 CLOSEOUT SUBMITTALS

- A. Project Record Documents: Record invert elevations and actual locations of pipe runs, connections, manholes, and cleanouts.
- B. Identify and describe unexpected variations to subsoil conditions or discovery of uncharted utilities.

1.7 QUALITY ASSURANCE

A. Materials:

1. Unless otherwise noted, all water works materials provided for the project shall be new, of first-class quality and shall be made by reputable manufacturers.
2. All material of a like kind shall be provided from a single manufacturer unless otherwise approved by the OWNER's Representative.
3. All material shall be carefully handled and installed in good working order free from defect in manufacture, storage, and handling.
4. All pipe and fittings shall be manufactured in the United States of America, unless otherwise approved by the OWNER.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Inspection:

1. Accept materials on Site in manufacturer's original packaging and inspect for damage.

B. Storage:

1. Store materials according to manufacturer instructions.

C. Protection:

1. Protect materials from moisture, dust, and direct sunlight by storing in clean, dry location remote from construction operations areas.
2. Block individual and stockpiled pipe lengths to prevent moving.
3. Provide additional protection according to manufacturer instructions.

1.9 EXISTING CONDITIONS

A. Field Measurements:

1. Verify field measurements prior to fabrication.
2. Indicate field measurements on Shop Drawings.

PART 2 PRODUCTS

2.1 SANITARY SEWERAGE PIPE AND FITTINGS

A. Plastic Pipe:

1. Material:

- a. Polyvinyl chloride (PVC), manufactured from rigid polyvinyl chloride compounds conforming to ASTM D1784, Class 12454-B.
- b. At locations indicated in the Drawings, pipe shall conform to AWWA C900.

2. Fittings: PVC.

3. Pipe and fittings 4 inches to 15 inches in diameter:

- a. Comply with ASTM D3034, SDR 35.

4. Pipe and fittings 18 inches and larger in diameter:

- a. Comply with ASTM F679, PS46.
- b. Pipe shall have a minimum stiffness of 46 pounds per square inch (psi).

5. AWWA C900 Pipe:

- a. 4 inches to 12 inches in diameter.
- b. DR 25.
- c. Pipe shall have minimum stiffness of 149 psi.

6. End Connections: Bell and spigot style, with rubber-ring-sealed gasket joint.

7. Joints:

- a. Integral bell push-on type: Comply with ASTM D3212.
- b. For use with AWWA C900 pipe: Integral bell push-on type: Comply with ASTM D3139.

8. Gaskets:

- a. Factory installed.
- b. Elastomeric gaskets: Comply with ASTM F477.

B. Ductile-Iron Pipe:

1. Comply with AWWA C151.

2. Minimum Special Thickness Class: 52.
 - a. Class 53 for flanged pipe as specified herein.
3. End Connections: Bell and spigot or plain, and as shown in the Drawings.
4. Outside Coating (buried):
 - a. Type: Asphaltic coating, minimum 1 mil uniform thickness.
 - b. Comply with AWWA C151.
5. Outside Coating (exposed):
 - a. Shop primed with coating meeting requirements of Section 09 90 00 Painting and Coating.
6. Lining (Pipe and Fittings):
 - a. Standard coating from pipe manufacturer.
7. Polyethylene encasement:
 - a. Comply with AWWA C105.
 - b. Polyethylene film shall be minimum 8-mil thick virgin linear low-density polyethylene (LLDPE).
8. Fittings:
 - a. Material: Ductile iron.
 - b. Comply with AWWA C153 or AWWA C110.
 - c. Lining: Protecto 401 Ceramic Epoxy Lining.
 - d. Coating: Meeting requirements of the adjacent ductile iron pipe.
 - e. Fittings shall be mechanical joint, push-on type, flanged or plain-end as required and shown on the Drawings.
 - f. All ductile-iron fittings and fitting joint restraints shall be wrapped in the field as follows:
 - 1) Petroleum wax tape coating system:

- a) Apply a wax tape coating system generally per AWWA C217 and consisting of three parts: surface primer, wax-tape, and outer covering. All three parts shall be the product of the same manufacturer.
 - b) The primer shall be a blend of petrolatum, plasticizer, and corrosion inhibitors having a paste-like consistency. It shall have a pour point of 100-degrees F to 110-degrees F and a flash point of 350-degrees. Use Trenton Wax-Tape Primer or approved equal.
 - c) The wax-tape shall consist of a synthetic-fiber felt, saturated with a blend of high-melt microcrystalline wax, solvents, and corrosion inhibitors, forming a tape coating that is easily formable over irregular surfaces and which firms up after application. The tape shall have a saturant pour point between 125-degrees F and 130-degrees F and a dielectric strength equal to a minimum of 100-volts per mil. Tape thickness shall be 50-mils to 90-mils in 6-inch wide rolls. Use Trenton No. 1 wax-tape or approved equal.
 - d) The outer covering shall consist of two layers of a plastic wrapper at total of one 150-gauge or three 50-gauge wound together as a single sheet. The plastic wrapper material shall consist of clear polyvinylidene chloride, high-cling membranes wound together as a single sheet. Use Trenton Poly-Ply or approved equal.
9. All restraint systems and flanged fittings shall be provided with bolts and gaskets as specified herein.

10. Joints:

- a. Joint types shall be provided as identified in the Drawings and as required for the application.
- b. Mechanical Joints:
 - 1) Comply with AWWA C111.
- c. Push-on Joints:
 - 1) Comply with AWWA C111.
 - 2) Manufacturers, without exception:
 - a) Tyton Joint by American Cast Iron Pipe Company, U.S. Pipe and Foundry Company, McWane, and Pacific States Cast Iron Pipe.
 - b) Fastite Joint by American Cast Iron Pipe Company.

d. Restrained Joints:

- 1) Joint restraint for pipe shall be accomplished with an integral lock mechanism, except as may be otherwise specified.
 - a) Any such system shall be a manufacturer's standard proprietary design, shall be as recommended by the manufacturer for the application, and shall be performance proven.
- 2) Restraining components:
 - a) Ductile iron complying with AWWA C110 and/or C153, with the exception of a manufacturer's proprietary design dimensions.
 - b) Push-on joints for such fittings shall comply with AWWA C111.
- 3) Deflection:
 - a) The maximum pipe deflection shall not exceed one half of the manufacturer's stated joint deflection allowance.
- 4) Manufacturers:
 - a) "Fast Grip", American Cast Iron Pipe Company.
 - b) "Field-Lok", United States Pipe and Foundry Company.
 - c) "MEGALUG", EBAA Iron, Inc.
 - (1) Where any restrained joint system requires the use of a wedge-type mechanical restraint gland for restraint, the glands shall be provided in quantities as may be required and shall be considered incidental to the joint restraint system.
 - (2) Wedge-type mechanical restraining glands shall not be used to restrain the plain end of plain end ductile iron or cast iron fittings.
 - d) Approved equal.

e. Flanged Joints:

- 1) Flat faced, complying with AWWA C115.
- 2) Bolt hole drilling according to ASME/ANSI B16.1, Class 125. Flanges shall be attached with bolt holes straddling the vertical axis of the pipe unless otherwise shown.

- 3) The CONTRACTOR shall coordinate with pipe, valve and fitting suppliers to make certain mating pipe, valve and fitting flanges match in bolt pattern.
- 4) AWWA flanges shall not be exposed to test pressures greater than 125% of rated capacity.
- 5) Threaded flanges:
 - a) Ductile iron pipe spools with threaded flanges shall conform to AWWA C115.
 - b) Installed only on pipe with a minimum Class 53 wall thickness.
- 6) Buried flanges:
 - a) Flanged connections shall not be buried unless shown as such on the Drawings.
 - b) Buried flanges shall be wrapped with 2 layers of 10 mil tape along edges of flanges.
- 7) Gaskets:
 - a) Full faced, composed of synthetic rubber and 1/8-inch thick conforming to ASME B21.1 and AWWA C111.
 - b) Ring gaskets will be permitted only where specifically noted in the Drawings and Specifications.
 - c) Gaskets for flanged joints shall be as follows:
 - (1) All pipe sizes with service pressures of 150 psi or less shall be Garlock 98206 or equal.
 - d) Flanged insulating joints shall be as specified in section 40 05 13 Common Work Results for Process Piping.

2.2 FLEXIBLE COUPLINGS

A. Description:

1. Resilient chemical-resistant elastomeric polyvinyl chloride (PVC) coupling.
2. Attachment: Two [Series 300] stainless-steel clamps, screws, and housings.

2.3 MIXES

A. Grout: As specified in Section 03 60 00 Grouting.

PART 3 EXECUTION

3.1 INSTALLATION

A. Piping:

1. Install pipe, fittings, and accessories according to standards listed below, and seal joints watertight.
 - a. PVC: Comply with ASTM D2321.
 - b. Ductile Iron: Comply with AWWA C600.
2. Lift or roll pipe into position.
3. Lay pipe to slope gradients and line as indicated on Drawings.
4. Variations:
 - a. Maximum Variation from Indicated Line: 1/32-inch per inch of pipe diameter, but no more than 1/2-inch, providing that such variation does not result in a level or reverse-sloping invert.
 - b. Maximum Variation from Indicated Grade: 1/32-inch per inch of pipe diameter, but no more than 1/4-inch.
 - c. Variation in the invert elevation between adjoining ends of pipe, include fittings, shall not exceed 1/64-inch per inch of pipe diameter, or 1/2-inch maximum.
5. Begin at downstream end and progress upstream.
6. Assemble and handle pipe according to manufacturer's instructions, except as may be modified on Drawings or by ENGINEER.
7. Make straight field cuts without chipping or cracking pipe.
8. Keep pipe and fittings clean until WORK has been completed and accepted by ENGINEER.
9. Assemble pipe joints in accordance with manufacturer's recommendations/specifications.
10. Cap open ends during periods of WORK stoppage.

B. Wye Branches and Tees:

1. Concurrent with pipe-laying operations, install wye branches and pipe tees at locations indicated on Drawings.

2. Use standard fittings of same material and joint type as sewer main.
3. Use saddle wye or tee with stainless-steel clamps for taps into existing piping.
4. Mount saddles with solvent cement or gasket and secure with metal bands.
5. Lay out holes with template and cut holes with mechanical cutter.

3.2 TESTING

- A. CONTRACTOR to perform visual inspection of all replacement piping shown during startup of the instrumentation and controls.

END OF SECTION

SECTION 40 05 13 - COMMON WORK RESULTS FOR PROCESS PIPING

PART 1 GENERAL

1.1 SUMMARY

- A. This Section applies to the furnishing and installation of piping inside a building, structure, enclosure piping and miscellaneous yard piping.
- B. Section Includes:
 - 1. Process piping, fittings, and appurtenances
 - 2. Plumbing materials and appurtenances
 - 3. Pipe supports
 - 4. Penetrations, sleeves, and seals

1.2 RELATED SECTIONS

- A. Section 03 30 00 Cast-in-Place Concrete Work
- B. Section 05 50 00 Metal Fabrications
- C. Section 09 90 00 Painting and Coating
- D. Section 33 13 00 Testing of Utility Piping
- E. Section 40 05 51 Common Requirement Results for Process Valves

1.3 REFERENCE STANDARDS

- A. American Society of Mechanical Engineers:
 - 1. ASME B1.20.1 Pipe Threads, General Purpose (inch)
 - 2. ASME A13.1 - Scheme for the Identification of Piping Systems.
 - 3. ASME B16.5 Pipe Flanges and Flanged Fittings, Steel Nickel Alloy and other Special Alloys
 - 4. ASME B16.15 - Cast Copper Alloy Threaded Fittings: Classes 125 and 250.
 - 5. ASME B31.3 - Process Piping.
 - 6. ASME B31.9 - Building Services Piping.
- B. ASTM International:
 - 1. ASTM A53 - Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless.

2. ASTM A307 - Specification for Carbon Steel Bolts and Studs, 6,000 psi Tensile.
 3. ASTM A325 - Specification for High-Strength Bolts for Structural Steel Joints.
 4. ASTM B43 - Standard Specification for Seamless Red Brass Pipe, Standard Sizes.
 5. ASTM B88 - Standard Specification for Seamless Copper Water Tube.
 6. ASTM B584 - Standard Specification for Copper Alloy Sand Castings for General Applications.
 7. ASTM D792 - Test Methods for Specific Gravity and Density of Plastics by Displacement.
 8. ASTM D1248 - Standard Specification for Polyethylene Plastics Extrusion Materials for Wire and Cable.
 9. ASTM D1784 - Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds.
 10. ASTM D1785 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120.
 11. ASTM D2000 - Classification System for Rubber Products in Automotive Applications.
 12. ASTM D2466 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40.
 13. ASTM D2855 - Standard Practice for Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings.
 14. ASTM D3139 - Standard Specification for Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals.
- C. American Water Works Association:
1. AWWA C200 - Steel Water Pipe - 6 In. (150 mm) and Larger.
 2. AWWA C207 - Steel Pipe Flanges for Water Works Service, Sizes 4 in through 144 in.
 3. AWWA C219 - Bolted, Sleeve-Type Couplings for Plain-End Pipe.
 4. AWWA C509 - Resilient-Seated Gate Valves for Water Supply Service.
 5. AWWA C510 - Double Check Valve Backflow Prevention Assembly.

6. AWWA C511 - Reduced-Pressure Principle Backflow Prevention Assembly.
 7. AWWA C606 - Grooved and Shouldered Joints.
 8. AWWA C900 - Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution.
- D. American Welding Society:
1. AWS D1.1 - Structural Welding Code.
- E. Manufacturers Standardization Society of the Valve and Fittings Industry:
1. MSS SP-58 - Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation.
- F. NSF International:
1. NSF 61 - Drinking Water System Components - Health Effects.
 2. NSF 372 - Drinking Water System Components - Lead Content.

1.4 COORDINATION

- A. Coordinate installation of specified items with installation of valves and equipment.

1.5 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. Product Data:
1. Submit manufacturer catalog information for each product specified.
- C. Shop Drawings:
1. Identification:
 - a. Submit list of wording, symbols, letter size, and color coding for pipe identification.
 - b. Comply with ASME A13.1.
 2. Provide all necessary dimensions and details on pipe joints, restraints, fittings, fitting specials, valves, appurtenances, design calculations, and material lists.

3. Provide detailed layout, spool, or fabrication drawings which show all pipe spools, spacers, adapters, connectors, fittings, couplings, and pipe supports necessary to accommodate the equipment and valves provided in a complete and functional system.
- D. Manufacturer's Statement: Certifying pipe fabrication and products meet or exceed specified requirements.
- E. Welder Certificates: Certify welders and welding procedures employed on WORK, verifying AWS and ASME qualification within previous 12 months.
- F. Manufacturer Instructions: Submit special procedures and setting dimensions.
- G. Source Quality-Control Submittals: Indicate results of shop tests and inspections.
- H. Field Quality-Control Submittals: Indicate results of CONTRACTOR-furnished tests and inspections.

1.6 CLOSEOUT SUBMITTALS

- A. Project Record Documents: Record actual locations of piping appurtenances.
- B. Identify and describe unexpected variations to pipe routing or discovery of uncharted utilities.

1.7 QUALITY ASSURANCE

- A. Drawings:
 1. Piping layouts shown in the DRAWINGS are intended to define the general layout, configuration, routing, method of support, pipe size, and pipe type. The mechanical drawings are not pipe construction or fabrication drawings. It is the CONTRACTOR's responsibility to develop the details necessary to construct all mechanical piping systems, to accommodate the specific equipment provided, and to provide and install all spools, spacers, adapters, connectors, etc., for a complete and functional system.
- B. Inspection:
 1. All pipe shall be subject to inspection at the place of manufacture.
 2. During the manufacture of the pipe, the ENGINEER shall be given access to all areas where manufacturing is in progress and shall be permitted to make all inspections necessary to confirm compliance with the SPECIFICATIONS.
- C. Welding:

1. All welding procedures used to fabricate pipe shall be prequalified under the provisions of ANSI/AWS D1.1.
2. Welding procedures shall be required for, but not necessarily limited to, longitudinal and girth or spiral welds for pipe cylinders, spigot and bell ring attachments, reinforcing plates and ring flange welds, and plates for lug connections.

D. Welders:

1. Skilled welders, welding operators, and tackers who have had adequate experience in the methods and materials to be used shall do all welding.
2. Welders shall be qualified under the provisions of ANSI/AWS D1.1 by an independent local approved testing agency prior to commencing WORK on the pipeline.
3. Machines and electrodes similar to those used in the WORK shall be used in qualification tests.
4. The CONTRACTOR shall furnish all material and bear the expense of qualifying welders.

E. Tests: Except where otherwise specified, all materials used in the manufacture of the pipe shall be tested in accordance with the applicable Specifications and Standards. Welds shall be tested as specified. The CONTRACTOR shall perform all tests at no additional cost to the OWNER.

1.8 MATERIAL DELIVERY, STORAGE AND INSPECTION

A. Inspection:

1. Accept materials on Site in manufacturer's original packaging and inspect for damage.
2. All piping materials, fittings, valves, and accessories shall be delivered in a clean and undamaged condition.

B. Storage:

1. Store materials according to manufacturer instructions.
2. Store materials off the ground, to provide protection against oxidation caused by ground contact

- C. Protection:
 1. Protect materials from moisture and dust by storing in clean, dry location remote from construction operations areas.
 2. Furnish temporary end caps and closures on piping and fittings and maintain in place until installation.
 3. Provide additional protection according to manufacturer instructions.
- D. All defective or damaged materials shall be replaced with new materials.

1.9 EXISTING CONDITIONS

- A. Field Measurements:
 1. Verify field measurements prior to fabrication.
 2. Indicate field measurements on Shop Drawings.

PART 2 PRODUCTS

2.1 GENERAL

- A. All materials in contact with potable water shall conform to ANSI/NSF Standard 61 and meet the “lead free” requirements of the Safe Drinking Water Act amendment, effective January 4, 2014, as per the lead content evaluation procedures outlined in NSF/ANSI Standard 372.1.
 1. All fittings shall either be cast or permanently stamped with markings identifying the item as complying with NSF 61 per the requirements of NSF 372 for “lead free”.
 2. All brass in contact with potable water shall comply with ASTM B584.
- B. Unless specified otherwise or indicated differently in the DRAWINGS, all process piping systems and materials shall be as listed in the table below or as shown on the DRAWINGS:

Service	Material
Drainage/Sanitary Sewer	See Division 33.
Exposed ≥ 4”	Class 52 Ductile Iron, or Class 53 where specified
Buried ≥ 4”	Class 52 Ductile Iron
Submerged/Buried < 4”	Stainless Steel - Type 316 Schedule 40 Threaded - ASTM A 312 Fittings Welded or Threaded
Exposed < 4”	Brass - ASTM B 43, Fittings - Bronze - ASTM B 62 Threaded - ANSI/ASME B 16.15
Buried < 4”	Copper Tubing - ASTM B88 Type K Soft / Fittings - Wrought Copper -

	ANSI B16.22, Joints-Soldered
Miscellaneous Pipelines	As shown in the DRAWINGS

2.2 FLANGED DUCTILE IRON PIPE AND FITTINGS

- A. Flat faced, complying with AWWA C111 and C115, unless otherwise specified. Provide ductile iron flanges conforming to ASME B16.42 Class 150.
- B. Bolt hole drilling according to ASME B16.42 Class 150, unless otherwise specified. Flanges shall be attached with bolt holes straddling the vertical axis of the pipe unless otherwise shown.
- C. The Contractor shall coordinate with pipe, valve, and fitting suppliers to make certain mating pipe, valve, and fitting flanges match in bolt pattern.
- D. Pressure rating of flange joints shall not exceed the rating of the pipe or fitting of which they are a part, and the maximum pressure rating of the joint shall be 250 psi.
- E. Flange joint connections shall not be exposed to test pressures greater than 1-1/2 times their rated working pressure.
- F. Threaded flanges:
 - 1. Ductile iron pipe spools with threaded flanges shall conform to AWWA C115.
 - 2. Installed only on pipe with a minimum Class 53 wall thickness. Pipe connected to adjoining threaded flanges shall be minimum Class 53 wall thickness.
- G. Buried flanges:
 - 1. Flanged connections shall not be buried unless shown as such on the Drawings.
 - 2. Buried flanges shall be wrapped with 2 layers of 10-mil tape along edges of flanges.
- H. Gaskets:
 - 1. Full faced, composed of synthetic rubber and 1/8-inch thick conforming to ASME B21.1 and AWWA C111.
 - 2. Ring gaskets will be permitted only where specifically noted in the Drawings and Specifications.
 - 3. Gaskets for flanged joints shall be as follows:
 - a. Pipe sizes between 6-inch and 24-inch diameter, service pressures of 150 psi or greater shall be Garlock 3760-U or equal.

4. Pipe sizes 4-inch diameter and under, service pressures of 150 psi or greater shall be Garlock 3505 or equal.
 5. All pipe sizes with service pressures of 150 psi or less shall be Garlock 98206 or equal.
- I. Insulating flanged joints:
1. Full faced, conform to ANSI 16.21.
 2. Material: Non-asbestos.
 3. Suitable for operating and test pressures of the pipe system.
 4. Manufacturer:
 - a. Garlock GYLON Style 3505 or equal.

2.3 COPPER PIPE AND FITTINGS

- A. Description:
1. Seamless; ASTM B88.
 2. Type:
 - a. Type L, hard drawn.
 - b. For pipe under floor slabs, underground or cast in concrete: Type K, annealed, seamless.
- B. Joints:
1. Compression.
 2. Manufacturer: Mueller Model 110 or approved equal
- C. Dissimilar Metals: See Dielectric Unions specified herein.

2.4 BRASS PIPE AND FITTINGS

- A. Pipe: ASTM B43, chrome plated.
- B. Fittings:
1. ASTM B584, brass.
 2. ASTM B16.15.
- C. Joints:

1. Mechanical compression.
2. Threaded: Tapered and smooth threads, ASME B1.20.1 and ASTM B43.

D. Dissimilar Metals: See Dielectric Unions specified herein.

2.5 FLEXIBLE TUBING

A. Polyethylene thermoplastic tubing:

1. Standard weight, conforming to ASTM D1248 Type 1, Class A, Category 4, Grade E5.

2.6 GALVANIZED STEEL PIPE AND FITTINGS

A. Pipe: Seamless, or electric resistance welded, ASTM A53, Schedule 40.

B. Joints: Threaded.

C. Fittings:

1. Threaded, 150 lb. malleable iron, galvanized, ASTM A197 or ASTM A47, dimensions conforming to ANSI B16.3.
2. Unions, 300 lb. malleable iron, galvanized with dimensions conforming to ANSI B16.3, brass to iron seat.
3. Thread lubricant shall be Teflon tape or joint compound that is insoluble in water.

D. Buried Service:

1. Galvanized pipes shall be spirally wrapped with polyvinyl chloride or polyethylene pressure sensitive tape, applied with a suitable primer.
2. The wrap shall have a nominal thickness of 20 mils, consisting of either one layer of 20-mil tape or two separate layers of 10-mil tape.
3. Before the primer and wrap is applied, the piping shall be thoroughly cleaned so that all surfaces shall be dry and free of dirt, dust, rust, oil scale, oil, grease, or other foreign matter.
4. Any solvents used shall be totally volatile so as to leave no trace of oil.
5. Weld spatters, burrs, or sharp points and edges shall be removed by chiseling, ball peening or filing.

6. After thorough cleaning, the piping shall be coated with a primer applied in accordance with the tape manufacturer's recommendations. Spiral wrappings shall be applied with an overlap of at least 1-inch.

2.7 STAINLESS STEEL TUBING AND FITTINGS

- A. Type 316 stainless steel, unless otherwise specified or shown in the Plans.
- B. Meet the material standards set forth in ASTM A269.
- C. Fittings: ASTM A276 and ASTM A182.
 1. Threaded fittings: National pipe thread meeting the requirements of ASME B1.20.1.
 2. Compression fittings: Two-ferrule, mechanical grip design.
- D. Unions: Provide to facilitate installation and maintenance of tubing.
- E. Manufacturer:
 1. Swagelock, or approved equal.

2.8 STAINLESS STEEL PIPE AND FITTINGS

- A. Pipe:
 1. Size: 4 inches and smaller, schedule 80, type 304, unless otherwise specified.
 2. Conforming to ASME B36.19 dimensions.
 3. Conforming to ASTM A312 material requirements.
- B. Fittings: Conform to ASME B16.11 dimensions and ASTM A182 material requirements.
- C. Threads: Conform to ASME B1.20.1.
- D. Socket welds: Conform to ASME B16.11.

2.9 FLEXIBLE COUPLINGS

- A. Description:
 1. Sleeve-type, couplings. Comply with AWWA C219.
 2. Minimum design pressure rating: 150 psi.
 3. Middle Ring: As required for coupling based upon connecting pipe materials, steel or ASTM A536, ductile iron.
 4. Followers: As required for coupling based upon connecting pipe materials, steel or ASTM A536, ductile iron.

5. Gaskets:
 - a. Material: Buna-N.
 - b. Comply with ASTM D2000.
 6. Bolts:
 - a. Buried: Steel.
 - b. Submerged: Stainless steel.
 7. Center Pipe Stop: Required where shown on the DRAWINGS.
- B. Finishes:
1. Buried Couplings, Bolts: Factory epoxy coated.
- C. Manufacturers:
1. For ductile iron and steel pipe:
 - a. Dresser, Style 38.
 - b. Romac, Model 501.
 - c. Smith-Blair.
 2. For PVC pipe:
 - a. Romac, Model 501 or approved equal.
 3. For flanged steel and ductile pipe:
 - a. Dresser, Style 128 or approved equal.

2.10 RESTRAINED FLANGED COUPLING ADAPTERS

- A. Description:
1. ASTM A536, ductile iron.
 2. Flange bolt circles compatible with ANSI/AWWA C115/A21.15.
 3. Restraint for the flange adapter shall consist of a plurality of individually actuated gripping wedges to maximize restraint capability. Torque limiting actuating screws shall be used to insure proper initial set of the gripping wedges.
 4. Capable of deflection during assembly or permit lengths of pipe to be field cut to allow a minimum 0.6-inch gap between the end of the pipe and the mating flange without affecting the integrity of the seal.

5. Safety factor of 2:1 minimum.
6. Manufacturer:
 - a. EBAA Iron, Series 2100 Megaflange or approved equal.

2.11 FLANGED INSULATING JOINTS

- A. Set shall include a full faced gasket, a full length insulating sleeve for each flange bolt, and two insulating washers and two steel washers for each bolt.
 1. Gaskets:
 - a. Full face, comply with ASME 16.21.
 - b. Non-asbestos and non-phenolic compressed sheet packing with nitrile rubber binder.
 - c. Manufacturer: Garlock, Style 3505, or equal.
 2. Insulating sleeves:
 - a. G-10 glass epoxy.
 - b. Extend the full width of both flanges, except where one flange hole is threaded where the sleeve shall extend through one flange and the gasket.
 3. Insulating washers:
 - a. G-10 glass epoxy.
 - b. 1/8-inch thickness.
 4. Washers:
 - a. Buried: Cadmium plated steel.
 - b. Submerged: Stainless steel.
- B. The complete assembly shall have an ANSI/AWWA pressure rating equal to or greater than that of the flanges between which is installed.
- C. After assembly, the joint shall be tested for continuity. Electrical resistance between flanges and between each bolt and each flange shall be not less than 100,000 ohms.

2.12 INSULATING UNION

- A. Description:

1. Material: Galvanized malleable iron with a ground joint.
2. Iron pipe threads: Conform to ANSI B2.1.
3. Insulations: Nylon, bonded and molded onto the metal body.
4. Union: Rated for the operating and test pressures of the pipe system.
5. Joint connections to copper alloy pipe and tube shall be copper solder or threaded brass ground joints.
6. Isolation Barrier: Impervious to water.

2.13 DISMANTLING JOINT

A. Description:

1. Comply with AWWA C219, where applicable.
2. Self-contained flanged restrained joint fitting, including both flanged components and sufficient harness bars to withstand the imposed thrust.
3. Design: No part of the restraint system extends outside the flange diameter. The internal bore shall match that of the pipe system.
4. Dismantling joints will allow for a minimum of 2 inches of longitudinal adjustment.
5. Furnish as a complete assembly consisting of spigot piece, flange adaptor, tie bars and gasket.
6. The gasket seal and compression stud and nut arrangement shall be independent of the tie rod restraint system. Tie Rod diameter shall be compatible with the corresponding bolt diameter of the mating flange. The Tie Rod restraint system shall be capable of withstanding the full pressure thrust that the pipe system can develop at no more than 50% of the yield strength of tie rod material.
7. Pressure Rating:
 - a. Determined by the flange configuration, and all commonly used flanges shall be available.
 - b. Design pressure rating shall be equal to or greater than the mating flanges.
 - c. Dismantling joints will be specially fabricated to accommodate pressure requirements with ANSI B16.5 or ANSI B16.47 300-pound class flanges, depending on size of dismantling joint.

8. Lining and Coating:
 - a. Shop-applied fusion bonded epoxy coating applied by fluidized bed method, complying with the requirements of NSF 61 and AWWA C550 as applicable.
 - b. As an alternative, a shop-coat primer suitable for field applied coatings can be supplied.
9. Flanges: Flat-faced, rated to pressure requirements as shown on the DRAWINGS.
 - a. Where design pressure is greater than 300 psi, flanges shall conform to ASME B16.5 and ASME B16.47 300-pound class.

B. Materials:

1. Spigot piece: Steel, ASTM A283 Grade C.
2. Flange adaptor:
 - a. Up to 12-inch diameter: Ductile iron, ASTM A536 Grade 65-45-12.
 - b. Above 12-inch diameter: Steel, ASTM A283 Grade C.
3. Tie bars: Stainless Steel.
4. Gasket: EPDM Grade E.
5. Nuts, Bolts and Washers: Type 316 stainless steel.

C. Manufacturer:

1. Romac or approved equal.

2.14 PIPE SUPPORTS

A. Floor Support for Pipe:

1. Flanged Pipe Support:
 - a. Construction:
 - 1) Adjustable vertical pipe support, flange plate, extension pipe from base cup to top collar cup with threaded stud.
 - 2) Bolts directly to flange.
 - 3) Anchorable base plate.
 - b. Material: Stainless Steel

- c. Manufacturers:
 - 1) Standon - Model S89.
- 2. Cradle Pipe Support:
 - a. Construction:
 - 1) Adjustable vertical pipe support with saddle strap, extension pipe from base cup to top collar cup with threaded stud.
 - 2) Anchorable base plate.
 - b. Material: Stainless Steel
 - c. Manufacturers:
 - 1) Standon - Model S92.

2.15 PIPE PENETRATIONS

- A. Sleeves for Pipes through Walls and Floors:
 - 1. Material: Galvanized steel.
 - 2. Thickness: Schedule 40.
 - 3. Inside surface of all wall sleeves shall be coated with coal-tar.
 - 4. Annular space between penetrating pipe and wall sleeve shall be filled with an approved permanently flexible sealant.
 - 5. Diameter of wall sleeve shall be as shown in the DRAWINGS.
- B. Mechanical Sleeve Seals:
 - 1. Description: Modular mechanical type, consisting of interlocking synthetic rubber links shaped to continuously fill annular space between object and sleeve, connected with bolts and pressure plates causing rubber sealing elements to expand when tightened, providing watertight seal and electrical insulation.
 - 2. Manufacturer: Link-Seal or approved equal.
- C. Pipes Cast-In Walls and Floors:
 - 1. Material: Ductile iron or steel pipe, as required by the DRAWINGS and the intended service.

2. Diameter: As shown in the DRAWINGS.
 3. End Type: As shown in the DRAWINGS.
- D. Seep Rings:
1. Material: 3/8-inch thick steel plate conforming to ASTM A36, unless otherwise noted.
 2. Inside diameter: Equal to the outside diameter of the pipe or sleeve to which it is attached plus 1/4-inch.
 3. Outside diameter: As shown in the DRAWINGS.
 4. Attach to the pipe or sleeve by means of a continuous seal weld located on both sides of the ring.
- E. Pipe to Structure Flexible Connector
1. A flexible pipe to structure connector shall be used in the connection of sanitary and drain sewer pipe to wet wells, precast manholes, catch basins and buildings.
 2. The connector shall be the sole element relied on to insure a flexible watertight seal of the pipe to the manhole. No adhesives or lubricants shall be employed in the installation of the connector to the manhole.
 3. The rubber for the connector shall comply with ASTM C923 and consist of EPDM and elastomers designed to be resistant to ozone, weather elements, chemicals, including acids, alkalis, animal and vegetable fats, oils and petroleum products from spills.
 4. All stainless steel elements of the connector shall be totally non-magnetic, Series 304 Stainless, excluding the worm screw for tightening the steel band around the pipe which shall be Series 305 Stainless. The worm screw for tightening the steel band shall be torqued by a break away torque wrench available from the precast manhole supplier and set for 60-70 inch/lbs.
 5. The connector shall be installed in the structure wall by activating the expanding mechanism in strict accordance with the recommendation of the connector manufacturer.
 6. The connector shall be of a size specifically designed for the pipe material and size being utilized on the project.
 7. The connector shall be Kor-N-Seal or approved equal.

2.16 PIPE COATINGS

- A. See Section 09 90 00 Painting and Coating.

PART 3 EXECUTION

3.1 GENERAL

- A. Furnish and install all piping systems shown and specified, in accordance with the requirements of the Contract Documents. Each system shall be complete with all necessary fittings, hangers, supports, anchors, expansion joints, flexible connectors, valves, accessories, heat tracing, insulation, lining and coating, testing, excavation, backfill and encasement, to provide a functional installation.
- B. Pipe shall be installed in accordance with good trade practice. The methods employed in handling and placing of pipe, fittings, and equipment shall be such as to ensure that after installation and testing they are in good condition. Should damage occur to the pipe, fitting or equipment, repairs satisfactory to the ENGINEER shall be made.

3.2 INSTALLATION

- A. Interior Piping Systems:
 - 1. Install non-conducting dielectric connections wherever joining dissimilar metals.
 - 2. Establish elevations of buried piping outside valve vault to obtain not less than 3 feet of cover.
 - 3. Prepare exposed, unfinished pipe, fittings, supports, and accessories ready for finish painting as specified in Section 09 90 00 Painting and Coating.
 - 4. Install piping according to ASME B31.9.
 - 5. Install unions downstream of valves and at equipment or apparatus connections.
 - 6. Install brass male adapters each side of valves in copper piped system; solder adapters to pipe.
- B. Pipe Supports and Hangers
 - 1. Install pipe supports according to MSS SP-58 & ASME B31.10.
 - 2. All pipe shall be secured in place by use of blocking, hangers, brackets, clamps or other approved methods, and the weight thereof shall be carried independently of pump casings or equipment.

3. Special hangers and supports are shown on the DRAWINGS.
4. The CONTRACTOR shall be responsible for determining the location of and providing all additional supports.
5. Hanger supports shall be as noted below with at least one support adjacent to the joint for each length of pipe, at each change in direction and at each branch connection. Sufficient hangers shall be provided to maintain proper slope without sagging. Support spacing shall not exceed manufacturer's recommendations, nor as listed below.

<u>Pipe</u>	<u>Maximum Support Spacing (Feet)</u>
Steel Pipe	
Under 3 inches	6
3 inches and Over	12
Cast or Ductile Iron	
Under 4 inches	6
4 inches and Over	12
Stainless Steel and Galvanized Iron	
Under 1-1/2 inches	4
1-1/2 inches to 4 inches	6
Over 4 inches	12
Copper Pipe	6
PVC Pipe	
Under 2-1/2 inches	4
2-1/2 inches and Over	6

6. Spacing of clamps for support of vertical piping shall be close enough to keep the pipe in alignment as well as to support the weight of the piping and contents unless other vertical support is shown, but in no case shall be more than 12 feet.
7. Provide adjustable hangers for all pipes, complete with adjusters, swivels, rods, etc. Size hangers to clear insulation and guide where required, as well as support piping. All rigid hangers shall provide a means of vertical adjustment after erection. Hanger rods shall be machine-threaded. Continuous threaded rods will not be allowed.
8. Clevis or band-type hangers (B-Line FIG B3100) or approved equal shall be provided as required. Strap hangers not permitted.
9. Provide floor stands, wall bracing, concrete piers, etc., for all lines running near the floors or near walls and which cannot be properly supported or suspended by the walls or floors. Pipe lines near concrete or masonry walls may also be hung by hangers carried from wall brackets at a higher level than pipe. Hanging of any pipe from another is prohibited.

10. Equipment shall be positioned and aligned so that no strain shall be induced within the equipment during or subsequent to the installation of pipework.

11. When temporary supports are used, they shall be sufficiently rigid to prevent any shifting or distortion of the piping or related WORK.

C. Pipe Penetrations:

1. Exterior Watertight Entries: Seal with mechanical sleeve seals or grout, as shown in the DRAWINGS.

2. Whenever a pipe line of any material terminates at or through a structural wall or floor, install piping or sleeve in advance of pouring of concrete required for the particular installation.

3. Plastic pipe shall not be cast in concrete or masonry walls.

4. Set sleeves in position in forms and provide reinforcing around sleeves.

5. Size sleeves large enough to allow for movement due to expansion and contraction and provide for continuous insulation wrapping.

6. Extend sleeves through floors 1 inch above finished floor level and caulk sleeves.

7. Pipe other than concrete, to be cast in water-bearing walls or more than four feet below grade shall have seep rings.

8. All buried piping entering structures shall have a flexible connection installed less than two feet outside the structure line or as close to the wall as practical.

3.3 CLEANING AND TESTING

A. Testing: Piping shall be hydrostatically tested, and flushed as specified in Section 33 13 00 Testing of Utility Piping.

END OF SECTION

SECTION 40 05 51 – COMMON REQUIREMENTS RESULTS FOR PROCESS VALVES

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes basic materials and methods related to valves commonly used for process systems, including pump stations, utility vaults, and water and wastewater treatment. This Section is to be used in conjunction with Section 40 05 51.24 Check Valves.
- B. Section Includes:
 - 1. Valves.
 - 2. Valve actuators.

1.2 RELATED SECTIONS

- A. Section 03 30 00 – Cast-in-Place Concrete Work
- B. Section 05 50 00 Metal Fabrications
- C. Section 09 90 00 Painting and Coating
- D. Section 40 05 13 Common Work Results for Process Piping

1.3 REFERENCE STANDARDS

- A. American Water Works Association (AWWA):
 - 1. AWWA C504 - Rubber-Seated Butterfly Valves, 3 In. Through 72 In.
 - 2. AWWA C509 - Resilient-Seated Gate Valves for Water Supply Service.
 - 3. AWWA C541 - Hydraulic and Pneumatic Cylinder and Vane-Type Actuators for Valves and Slide Gates.
 - 4. AWWA C550 - Protective Interior Coatings for Valves and Hydrants.
- B. ASTM International (ASTM):
 - 1. ASTM B62 - Standard Specification for Composition Bronze or Ounce Metal Castings.
 - 2. ASTM B584 - Standard Specification for Copper Alloy Sand Castings for General Applications.
- C. Manufacturers Standardization Society of the Valve and Fittings Industry (MSS):

1. MSS SP-25 - Standard Marking System for Valves, Fittings, Flanges and Unions.
- D. NSF International (NSF):
1. NSF 61 - Drinking Water System Components - Health Effects.
 2. NSF 372 - Drinking Water System Components - Lead Content.

1.4 COORDINATION

- A. CONTRACTOR shall be solely responsible to coordinate WORK of this Section with piping, equipment, and appurtenances.

1.5 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. Product Data:
1. Submit manufacturer's latest published literature. Include illustrations, installation and maintenance instructions, and parts lists.
 2. Submit valve cavitation limits.
- C. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- D. Manufacturer Instructions: Submit installation instructions and special requirements, including storage and handling procedures.
- E. Lining and coating data.
- F. Valve Labeling Schedule: Indicate valve locations and nametag text.
- G. Certification of Valves Larger than 12 inches: Furnish certified copies of hydrostatic factory tests, indicating compliance with applicable standards.
- H. Source Quality-Control Submittals: Indicate results of factory tests and inspections.
- I. Field Quality-Control Submittals: Indicate results of CONTRACTOR-furnished tests and inspections, including factory-applied coatings.

1.6 CLOSEOUT SUBMITTALS

- A. Project Record Documents: Record actual locations of valves and actuators.
- B. Operation and Maintenance Data: Submit information for valves.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Spare Parts:

1. Furnish one set of manufacturer's recommended spare parts.

B. Tools:

1. Furnish special wrenches and other devices required for OWNER to maintain equipment.
2. Furnish compatible and appropriately labeled toolbox when requested by OWNER.

1.8 QUALITY ASSURANCE

A. Cast manufacturer's name, pressure rating, size of valve, and year of fabrication into valve body.

B. Valve Testing: Each valve body shall be tested under a test pressure equal to twice its design water-working pressure.

C. Certification: Prior to shipment, submit for all valves over 12 inches in diameter, certified, notarized copies of the hydrostatic factory tests, showing compliance with the applicable standards of AWWA, ANSI, ASTM, etc. Valves tested and supplied shall be trackable and traceable by serial number, tagged or otherwise noted on valve, upon arrival to Site.

D. Maintain clearances as indicated on DRAWINGS.

E. Unless otherwise noted, all water works materials provided for the Project shall be new, of first-class quality and shall be made by reputable manufacturers.

F. All material of a like kind shall be provided from a single manufacturer, unless otherwise approved by the ENGINEER.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Inspection: Accept materials on Site in manufacturer's original packaging and inspect for damage.

B. Store materials according to manufacturer instructions.

1. Store materials in areas protected from weather, moisture, or other potential damage.
2. Do not store materials directly on ground.

- C. Protection:
 - 1. Protect materials from moisture and dust by storing in clean, dry location remote from construction operations areas.
 - 2. Protect valve ends from entry of foreign materials by providing temporary covers and plugs.
 - 3. Provide additional protection according to manufacturer instructions.
- D. Handle products carefully to prevent damage to interior or exterior surfaces.
- E. All defective or damaged materials shall be replaced with new materials at no cost to the OWNER.

1.10 EXISTING CONDITIONS

- A. Field Measurements:
 - 1. Verify field measurements prior to fabrication.
 - 2. Indicate field measurements on Shop Drawings.

PART 2 PRODUCTS

2.1 VALVES

- A. Description: Valves, operator, actuator, handwheel, chainwheel, extension stem, floor stand, worm and gear operator, operating nut, chain, wrench, and other accessories as required and shown in the DRAWINGS.
- B. Operation:
 - 1. Open by turning counterclockwise; close by turning clockwise.
 - 2. Cast directional arrow on valve or actuator with OPEN and CLOSE cast on valve in appropriate location.
- C. Valve Construction:
 - 1. Bodies: Rated for maximum temperature and pressure to which valve will be subjected as specified in valve Sections.
- D. Connecting Nuts and Bolts: Stainless steel.

2.2 VALVE ACTUATORS

- A. All valves shall be furnished with manual actuators, unless otherwise indicated in the DRAWINGS.
- B. Valves in sizes up to and including 4 inches in diameter shall have direct acting lever or handwheel actuators of the manufacturer's best standard design.
- C. Actuators shall be sized for the valve design pressure in accordance with AWWA C504.
- D. Provide actuators with position indicators for shutoff valves 6 inches and larger.
- E. Comply with AWWA C541 and C542, where applicable.
- F. Furnish gear operators for valves 8 inches and larger, and chainwheel operators for valves mounted over 7 feet above floor.
- G. Provide gear and power actuators with position indicators.
- H. Gear-Assisted Manual Actuators:
 - 1. Provide totally enclosed gears.
 - 2. Maximum Operating Force: 60-pound-force (lbf).
 - 3. Bearings: Permanently lubricated bronze.
 - 4. Packing: Accessible for adjustment without requiring removal of actuator from valve.
- I. Handwheel:
 - 1. Furnish permanently attached handwheel for emergency manual operation.
 - 2. Rotation: None during powered operation.
 - 3. Permanently affix directional arrow and cast OPEN or CLOSE on handwheel to indicate appropriate direction to turn handwheel.
 - 4. Maximum Operating Force: 60 lbf.

2.3 SOURCE QUALITY CONTROL

- A. Testing: Test valves according to manufacturer's standard testing protocol, including hydrostatic, seal, and performance testing.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that piping system is ready for valve installation.

3.2 PREPARATION

- A. Access: All valves shall be installed to provide easy access for operation, removal, and maintenance and to avoid conflicts between valve operators and structural members or handrails.
- B. Valve Accessories: Where combinations of valves, sensors, switches, and controls are specified, it shall be the responsibility of the CONTRACTOR to properly assemble and install these various items so that all systems are compatible and operating properly. The relationship between interrelated items shall be clearly noted on shop drawing submittals.

3.3 INSTALLATION

- A. Install valves, actuators, extensions, and accessories according to manufacturer instructions.
- B. Firmly support valves to avoid undue stresses on piping.
- C. Coat studs, bolts, and nuts with anti-seizing lubricant.
- D. Clean field welds of slag and splatter to provide a smooth surface.
- E. Install valves with stems upright or horizontal, not inverted.
- F. Install valves with clearance for installation of insulation and allowing access.
- G. Provide access where valves and fittings are not accessible.
- H. Comply with Division 40 - Process Integration for piping materials applying to various system types.
- I. Valve Applications:
 - 1. Install shutoff and drain valves at locations as indicated on DRAWINGS and as specified in this Section.
 - 2. Install shutoff and isolation valves.
 - 3. Isolate equipment, part of systems, or vertical risers as indicated on DRAWINGS.

4. Install valves for throttling, bypass, or manual flow control services as indicated on DRAWINGS.
- J. Disinfection of Water Piping System:
1. Flush and disinfect system as specified in Section 33 13 00 Testing and Disinfecting of Water Utility Piping.

3.4 FIELD QUALITY CONTROL

- A. Valve Field Testing:
1. Test for proper alignment.
 2. If specified by valve Section, field test equipment to demonstrate operation without undue leakage, noise, vibration, or overheating.
 3. ENGINEER will witness field testing.

END OF SECTION

SECTION 40 05 51.24 - CHECK VALVES

PART 1 GENERAL

1.1 SUMMARY

- A. Work in this Section includes check valves for use in water and wastewater facilities. Work includes the furnish and install of all swing and silent check valves, complete, as shown on the Drawings and specified herein, including coating and lining, appurtenances, operators, and accessories.
- B. Section includes:
 - 1. Swing check valves, 1-inch through 4-inch diameter.
 - 2. Swing check valves, 4-inch diameter and larger.

1.2 RELATED SECTIONS:

- A. Section 40 05 51 Common Requirements Results for Process Valves

1.3 REFERENCE STANDARDS

- A. American Society of Mechanical Engineers (ASME):
 - 1. ASME B16.1 - Gray Iron Pipe Flanges and Flanged Fittings.
 - 2. ASME B16.11 - Forged Fittings, Socket-Welding and Threaded.
 - 3. ASME B16.42 - Ductile Iron Pipe Flanges and Flanged Fittings.
- B. ASTM International (ASTM):
 - 1. ASTM A126 - Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings.
 - 2. ASTM A536 - Standard Specification for Ductile Iron Castings.
 - 3. ASTM B62 - Standard Specification for Composition Bronze or Ounce Metal Castings.
 - 4. ASTM B148 - Standard Specification for Aluminum-Bronze Sand Castings.
 - 5. ASTM D1784 - Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds.
 - 6. ASTM D2000 - Standard Classification System for Rubber Products in Automotive Applications.

7. ASTM D3222 - Standard Specification for Unmodified Poly(Vinylidene Fluoride) (PVDF) Molding Extrusion and Coating Materials.
 8. ASTM D4101 - Standard Specification for Propylene Injection and Extrusion Materials.
- C. American Water Works Association (AWWA):
1. AWWA C508 - Swing-Check Valves for Waterworks Service, 2-In. Through 24-In. (50-mm Through 600-mm) NPS.
- D. NSF International (NSF):
1. NSF 61 - Drinking Water System Components - Health Effects.

1.4 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. As required by Section 40 05 51 Common Requirements Results for Process Valves.

PART 2 PRODUCTS

2.1 SWING CHECK VALVES, 1-INCH THROUGH 4-INCH DIAMETER

A. Description:

1. Horizontal T-pattern style.
2. 200# WOG.
3. Capable of functioning in the vertical position.
4. Connections shall be standard threaded or threaded for fire hose connections where shown on plans

B. Materials:

1. Body Cap and Disc: Brass conforming to ASTM B584 C85400.

C. Manufacturer:

1. Figure 246 as manufactured by Red White Valve.

2.2 SWING CHECK VALVES, 4-INCH DIAMETER AND LARGER

A. Description:

1. Meeting requirements of AWWA C508.
2. Type: Swing, resilient-seated, with outside lever and adjustable weight.
3. Flow Area: Full open.

4. Mounting: Horizontal or vertical.
 5. Shall close tightly when the pressure downstream of the valve disc exceeds the upstream pressure.
 6. Working Pressure: 150 psi
 7. Tight sealing, shockless in operation and absolutely prevent the return of water back through the valve.
 8. The disc shall be attached to the sic arm by means of a center pin, disc nut, and washer providing 360-degree angular articulation but not rotation.
 9. Pin Shaft:
 - a. Discs shall be suspended from a non-corrosive hinge pin shaft that shall rotate freely without the need for external lubrication.
 - b. The shaft shall be sealed where it passes through the body by means of a stuffing box and adjustable packing.
 10. End Connections: As shown on Drawings. End connections shall be rated to the working pressure requirements specified above.
- B. Materials:
1. Body and Disc: Constructed of heavy cast iron conforming to ASTM A126 class B, or ductile iron conforming to ASTM A536.
 2. Cover: Steel conforming to ASTM A36 or Ductile iron conforming to ASTM A536.
 3. Disc Arm: Ductile iron conforming to ASTM A536.
 4. Body Seat: Type 316 stainless steel or Bronze ASTM B62.
 5. Disc Seat: Field-replaceable, NBR or Buna-N.
 6. Hinge Pin and Key: Stainless steel.
 7. Rubber Components: NBR or Buna-N.
 8. Connecting Hardware: Stainless steel.
- C. Finishes:
1. Epoxy lining and coating conforming to AWWA C550.
- D. Manufacturer:
1. GA Industries, Figure No. 220-D.

2. Cla-Val, 585 Series.
3. Approved equal.

2.3 SOURCE QUALITY CONTROL

A. Testing:

1. Hydrostatically test check valves at twice rated pressure, in conformance with requirements of AWWA C508.
2. Permitted Leakage at Indicated Working Pressure: None.

PART 3 EXECUTION

3.1 INSTALLATION

- #### A. Install check valves according to AWWA C508, Section 40 05 51 Common Requirements Results for Process Valves, and as recommended by manufacturer.

3.2 SERVICES PROVIDED BY MANUFACTURER'S REPRESENTATIVES

- #### A. Provide the services of the valve manufacturer's representative to verify proper installation of the valves and to adjust the valves when construction is complete.

END OF SECTION

SECTION 40 91 00

PROCESS INSTRUMENTATION AND CONTROL

PART 1 GENERAL

1.1 THE REQUIREMENT

A. GENERAL

1. This project consists of major mechanical, electrical and control upgrades to the Bolton pump station.
2. Specific instrumentation and control task included in this project are listed below:
 - a. Install and test a new control panel at Bolton pump station. The control panel was purchased by Water Environment Services through an early procurement process. The control panel will be provided to the contractor for installation.
 - b. Procure, install and configure new instrumentation at Bolton pump station. See instrument list in 40 91 00 2.1 A 1
3. Programmable Logic Controller (PLC), Human Machine Interface (HMI) and Supervisory control programming and integration will be provided by the client or client specified integrator/programmer.
4. The contractor is defined as the general contractor which is awarded the contract to construct and install various improvements at the Bolton Pump Station, including the equipment specified in these specifications.

B. The contractor shall provide local Process Instrumentation and Control System (PICS) for each subsystem or piece of equipment that is complete and operable in accordance with the Contract Documents.

C. The work is located at the Bolton pump station. The Work is located at an existing site that has wastewater pumping facilities in operation. The Contractor shall coordinate with all subcontractors and the Owner to keep station operational during construction.

1.2 RESPONSIBILITIES

A. The contractor shall perform the following work:

1. Implementation of PICS
 - a. Prepare submittals as called out in this and following sections in Division 40.

- b. Procure (PICS) Instrumentation.
 - c. Install and test control panels/systems
 - 1) Coordinate with Owner supplied panel suppliers as needed for testing, start-up, and training.
 - d. Prepare spare parts submittals
 - e. Oversee and certify installation, startup and commissioning of PICS supplied equipment, instruments, and owner supplied control panel.
 - f. Track and document field markups and modifications to control system wiring. Provide final record drawings of control panel wiring schematics for inclusion in O&M manual.
 - g. Conduct performance test on PICS supplied equipment.
 - h. Prepare owner's O&M manual for PICS supplied equipment
 - i. Conduct training for PICS supplied equipment.
 - j. Provide spare parts for PLC/Control components as called out in specifications.
- B. Control and SCADA Programming:
- 1. The client or client specified integrator/programmer will provide programming, integration and startup testing for PLC/HMI at Bolton Pump station.

PART 2 PRODUCTS

2.1 THE REQUIREMENT

A. GENERAL

- 1. Bolton Pump Station Control Panel and Instrumentation:
 - a. The contractor shall Install and test the Bolton pump station control panel per specifications and drawings.
 - b. The contractor shall provide instruments for Bolton pump station per specifications (see instrument list below) and drawings.
 - 1) Instrument List

Instrument Tag	Description	Function	Specification	Range/Size	Notes
PT-1001	Wet Well Level Sensor	Hydrostatic Pressure Measurement for Level	40 91 08	20 ft	Submersible for waste water application, with intrinsic barriers
PT-1002	Wet Well Level Sensor	Hydrostatic Pressure Measurement for Level	40 91 08	20 ft	Submersible for waste water application, with intrinsic barriers
LSH-1010	Wet Well High Level Sensor	Float Switch	40 91 07	n/a	Float
LSHH-1010	Wet Well High High Level Sensor	Float Switch	40 91 07	n/a	Float
LSHH-1011	Over flow float sensor	Float Switch	40 91 07	n/a	Float
LSH-1009	Drywell sump high	Float Switch	40 91 07	n/a	Float
YS-1001	Smoke Detector	Smoke Detector, Electrical Room	40 91 14	n/a	Smoke Detector for Non Hazardous Area
YS-1002	Smoke Detector	Smoke Detector, Drywell Room	40 91 14	n/a	Smoke Detector for Non Hazardous Area
YI-1003	Intrusion Detection	Door Switch, Electrical Room	40 91 12	n/a	Door frame switch
YI-1004	Intrusion Detection	Door Switch, Generator Room	40 91 12	n/a	Door frame switch
FSL-1021	Air Flow Switch	Exhaust Fan air flow switch	40 91 11	n/a	
FSL-1022	Air Flow Switch	Supply Fan air flow switch	40 91 11	n/a	
YL-1012	Go/No Go Indicator light	Entry indication status	40 91 13	n/a	Steady Red no entry/Green Steady entry OK
PIT-1001	Discharge Pressure Transmitter	Pump Header Discharge Pressure	40 91 09	0-60 psi	Include block and bleed valve, diaphragm seal

FIT-1111	Pump 1 Discharge flow	Pump 1 Discharge flow	40 91 23	10"	Mag meter, full bore flow tube for no straight up/down stream straight pipe application
FIT-1112	Pump 2 Discharge flow	Pump 2 Discharge flow	40 91 23	10"	Mag meter, full bore flow tube for no straight up/down stream straight pipe application
FIT-1113	Pump 3 Discharge flow	Pump 3 Discharge flow	40 91 23	10"	Mag meter, full bore flow tube for no straight up/down stream straight pipe application
PI-1111A	Pump 1 discharge pressure	Pump 1 discharge pressure	40 91 09	0-60 psi	Include isolation valve and diaphragm seal
PI-1111B	Pump 1 suction pressure	Pump 1 suction pressure	40 91 09	0-20 psi	Include isolation valve and diaphragm seal
PI-1112A	Pump 2 discharge pressure	Pump 2 discharge pressure	40 91 09	0-60 psi	Include isolation valve and diaphragm seal
PI-1112B	Pump 2 suction pressure	Pump 2 suction pressure	40 91 09	0-20 psi	Include isolation valve and diaphragm seal
PI-1113A	Pump 3 discharge pressure	Pump 3 discharge pressure	40 91 09	0-60 psi	Include isolation valve and diaphragm seal
PI-1113B	Pump 3 suction pressure	Pump 3 suction pressure	40 91 09	0-20 psi	Include isolation valve and diaphragm seal

PART 3 EXECUTION

3.1 THE REQUIREMENT

A. Perform the system testing described below.

1. Each control panel, instrument or equipment provided by owner or contractor shall be tested and configured by the contractor and be determined to be ready for operation.

3.2 RESPONSIBILITIES

A. SUBMITTALS:

1. The contractor shall provide submittals for instruments and any other PICS equipment as described below.
2. See individual instrument specifications for specific requirements for instrumentation submittals.

B. STARTUP TESTING/QUALITY ASSURANCE:

1. Upon completion of installation of PLC system, control panel or instrument, the contractor shall complete startup testing. At a minimum startup testing shall consist of the following.
 - a. Power verification: verify proper supply power voltage is applied to the panel, device or instrument.
 - b. Instrument Loop Checks consisting of the following:
 - 1) Field IO checkout: Verify instrument IO points are properly terminated at the device and control panel and the signals are functioning properly.
 - 2) Instrument configuration: configure/calibrate instruments to provide proper output signals to the control system and local displays.
 - 3) Document analog instrument range, settings and scaling of analog output signals. Make this documentation available for inspection by the engineer upon request for proof of proper configuration.
 - 4) Verify proper operation of all instruments and sensors.
 - 5) Verify proper operation of all motors and actuators.

C. GAURANTEE:

1. The contractor shall repair or replace any control system components that fail or are found defective during the original equipment manufacturer's warranty period.
 - a. If owner supplied equipment is found defective, contractor shall coordinate with supplier to repair or replace components.

D. PRODUCT HANDLING:

1. The contractor shall crate or package control equipment and instrumentation as needed to prevent damage during shipping to the work site. This includes protection from physical damage and moisture.
- E. MANUFACTURER'S REPRESENTATIVE SERVICES:
1. The contractor shall provide the services of the manufacturer to startup and commission vendor supplied standalone control systems at the site. The representative shall ensure proper operation of the equipment and control system in local mode prior to running the system in remote automatic mode. Manufacturer's representative services for individual instruments are not required unless called out in the individual instrument specification section.
 2. Coordinate with manufacturer and/or supplier of Owner provided equipment as necessary to ensure proper operation of the equipment.

END OF SECTION

SECTION 40 91 07 - LEVEL DETECTION DEVICES

PART 1 GENERAL

1.1 THE REQUIREMENT

- A. **General:** The CONTRACTOR shall furnish and install all liquid level measuring systems, complete and operable, in accordance with the Contract Documents.
- B. The requirements of Section 40 91 00 - Process Control and Instrumentation Systems apply to this Section.
- C. See section 40 91 00 for instrument list.

1.2 CONTRACTOR SUBMITTALS

- A. **General:** The Shop Drawings and Technical Manual, shall be submitted in conformance with Section 40 91 00 and Section 01 33 00 - Contractor Submittals.
- B. **Detail:** Provide specific part numbers, selected options for each component or part so as to clearly indicate what item has been selected. Provide details for any selected accessories or additional item needed for each component. Clearly note any exceptions to the item specifications.

1.3 QUALITY ASSURANCE

- A. **General:** The accuracy of each instrumentation system or loop shall include the following.
 - 1. Verify proper power and signal wire terminations.
 - 2. Ensure proper power voltage is applied to the device.
 - 3. Check for correct output signal

1.4 MANUFACTURER'S REPRESENTATIVE SERVICES

- A. **General:** None required for this section

1.5 PRODUCT HANDLING

- A. **General:** Product shall be properly crated to prevent damage and moisture intrusion during shipping and handling.

PART 2 PRODUCTS

2.1 GENERAL

All devices specified herein shall conform to the requirements of the Contract Documents.

2.2 FLOAT LEVEL SWITCH

- A. Where point level measurement in a liquid is indicated, a float type level switch shall be used.
- B. Wetwell application float level switch shall have the following attributes:
 - 1. Mercury free, self-counter weighted float switch.
 - 2. Polypropylene body
 - 3. Cable length minimum 50ft or as required for application. PVC cable.
 - 4. Dry contact outputs, Single Pole Double Throw (SPDT) contact arrangement
 - 5. IP68 rated housing body
- C. Drywell application float level switch shall have the following attributes:
 - 1. Vertical float switch
 - 2. Buna N and Epoxy float
 - 3. Minimum 24" wire leads
 - 4. Reversible float for changing contact output action.
- D. MANUFACTURE:
 - 1. Dwyer FSW2 Series for use in Wetwell application
 - 2. Dwyer F7 Series for use in Drywell application
 - 3. OR ENGINEER approved equal.
- E. SCOPE OF SUPPLY: The contractor shall provide the following single point level sensors
 - 1. See instrument list for Bolton Pump Station located in section 40 91 00 2.1.A

PART 3 EXECUTION

3.1 GENERAL

Installation and wiring shall be per manufacturer's requirements.

END OF SECTION

SECTION 40 91 08 - SUBMERSIBLE LEVEL SENSOR

PART 1 GENERAL

1.1 THE REQUIREMENT

- A. **General:** The CONTRACTOR shall furnish and install all liquid level measuring (submersible pressure) systems, complete and operable, in accordance with the Contract Documents.
- B. The requirements of Section 40 91 00 - Process Control and Instrumentation Systems apply to this Section.
- C. See section 40 91 00 for instrument list.

1.2 CONTRACTOR SUBMITTALS

- A. **General:** The Shop Drawings and Technical Manual, shall be submitted in conformance with Section 40 91 00 and Section 01 33 00 - Contractor Submittals.
- B. **Detail:** Provide specific part numbers, selected options for each component or part so as to clearly indicate what item has been selected. Provide details for any selected accessories or additional item needed for each component. Clearly note any exceptions to the item specifications.

1.3 QUALITY ASSURANCE

- A. **General:** The accuracy of each instrumentation system or loop shall include the following.
 - 1. Verify proper power and signal wire terminations.
 - 2. Ensure proper power voltage is applied to the device.
 - 3. Check for correct output signal

1.4 MANUFACTURER'S REPRESENTATIVE SERVICES

- A. **General:** None required for this section

1.5 PRODUCT HANDLING

- A. **General:** Product shall be properly crated/protected to prevent damage and moisture intrusion during shipping and handling.

PART 2 PRODUCTS

2.1 GENERAL

All devices specified herein shall conform to the requirements of the Contract Documents.

2.2 HAZARDOUS AREA SUBMERSIBLE LEVEL SENSOR

- A. Where level measurement by submerged pressure sensor in Class 1 Div 1 classified areas is required.
- B. Submersible level sensor shall have the following attributes:
 - 1. 24VDC loop power supply.
 - 2. 4-20mA analog output signal, two wire
 - 3. Diaphragm: 316 SS
 - 4. Housing: 316SS
 - 5. Wetted Seals: Viton or Equivalent
 - 6. Cable Jacket: Polyethylene, FEP, Polyurethane, Tefzel or equal
 - 7. Cable Length: 50 ft or as required
 - 8. 42mm large diameter sensor for waste water applications.
 - 9. Intrinsically safe rating for use in Class 1 Division 1 area.
 - 10. Accessories: Cable suspension hardware and cable clamp and weight.
 - 11. Accessories: Include intrinsic barrier, Turck IM31-11EX-I or equal
- C. MANUFACTURE:
 - 1. Endress-Hauser Waterpilot FMX 21
 - 2. WIKA IL-10
 - 3. OR ENGINEER approved equal.
- D. SCOPE OF SUPPLY: The contractor shall provide the following pressure sensor
 - 1. See instrument list for Bolton Pump Station located in section 40 91 00 2.1.A

PART 3 EXECUTION

3.1 GENERAL:

Installation and wiring shall be per manufacturer's requirements.

END OF SECTION

SECTION 40 91 09 - PRESSURE DETECTION DEVICES

PART 1 GENERAL

1.1 THE REQUIREMENT

- A. **General:** The CONTRACTOR shall furnish and install all pressure detection devices, complete and operable, in accordance with the Contract Documents.
- B. The requirements of Section 40 91 00 - Process Control and Instrumentation Systems apply to this Section.
- C. See section 40 91 00 for instrument list.

1.2 CONTRACTOR SUBMITTALS

- A. **General:** The Shop Drawings and Technical Manual, shall be submitted in conformance with Section 40 91 00 and Section 01 33 00 - Contractor Submittals.
- B. **Detail:** Provide specific part numbers, selected options for each component or part so as to clearly indicate what item has been selected. Provide details for any selected accessories or additional item needed for each component. Clearly note any exceptions to the item specifications.

1.3 QUALITY ASSURANCE

- A. **General:** The accuracy of each instrumentation system or loop shall include the following.
 - 1. Verify proper power and signal wire terminations.
 - 2. Ensure proper power voltage is applied to the device.
 - 3. Check for correct output signal

1.4 MANUFACTURER'S REPRESENTATIVE SERVICES

- A. **General:** None required for this section

1.5 PRODUCT HANDLING

- A. **General:** Product shall be properly crated/protected to prevent damage and moisture intrusion during shipping and handling.

PART 2 PRODUCTS

2.1 GENERAL:

All devices specified herein shall conform to the requirements of the Contract Documents.

2.2 ELECTRONIC GAUGE PRESSURE TRANSMITTERS

- A. The transmitter shall be a 2-wire, high-performance capacitive pressure transmitter.
- B. Measure capacitance changes in the sensor as pressure varies and produces a linear 4-20mA DC output proportional to the pressure. The unit shall have self-diagnostic capability and non-volatile memory.
- C. Display shall be an integrally mounted 4-line LCD scaled with engineering units.
- D. Transmitter shall have a static pressure limit at least 1.5 times the nominal pressure range. Unit shall use DC loop-power supply 10.5 to 45 VDC with self-diagnostic capability and a non-volatile memory.
- E. Sensor shall be a high purity aluminum oxide ceramic element with no oil fill and an elastomer seal.
- F. The unit shall be rated for process temperature of minus 40°F to 266°F (302 °F for 1 hour) and an ambient environment of minus 40 degrees F to 185 degrees F.
- G. Reference accuracy shall be +/- .075% of calibrated span including non-linearity hysteresis and non-reproducibility in accordance with IEC 60770. Total performance accuracy including non-linearity hysteresis and non-reproducibility in addition to thermal change of the zero point shall be +/- .2% URL.H. Unit shall have ATEX, FM, CSA or IECEx approvals as required.
- H. Aluminum or Stainless Steel (316SS) housing, NEMA 4X/6P, ½ inch NPT electrical connections.
- I. ½-inch NPT, 316 Stainless process connection with block and bleed valve.
- J. Diaphragm seals (with oil fill) shall be provided for all switches, except those mounted on air and potable waterlines
- K. MANUFACTURER:
 - 1. Endress Hauser Cerabar M PMC51
 - 2. Rosemount 3051GP
 - 3. OR Engineer approved equal
- L. SCOPE OF SUPPLY:

1. See instrument list for Bolton Pump Station located in section 40 91 00 2.1.A.

2.3 PRESSURE GAUGE

- A. Pressure gauges shall be 4-1/2 inches in diameter, liquid-filled, bottom connected, with white laminated dials and black graduations. Windows shall be shatterproof glass. Gauges shall have a blowout disc and be encased in phenolic, steel or cast iron. Measuring element shall be a stainless steel bourdon tube with welded, stress-relieved joints. Socket shall have wrench flats. Movement shall be rotary geared, all stainless steel material. All pressure gauges shall be provided with a pulsation snubber constructed of 316 stainless steel and a ball isolation valve. Accuracy shall be plus or minus 0.5 percent range to 150 percent of the working pressure or vacuum of the pipe or vessel to which they are connected.
- B. Diaphragm seals (with oil fill) shall be provided for all gauges, except those mounted on air and potable waterlines.
- C. MANUFACTURER:
 1. Ashcroft 1279
 2. OR engineer approved equal
- D. SCOPE OF SUPPLY
 1. See instrument list for Bolton Pump Station located in section 40 91 00 2.1.A

PART 3 EXECUTION

3.1 GENERAL:

Installation and wiring shall be per manufacturer's requirements.

END OF SECTION

SECTION 40 91 11 - AIR FLOW SWITCHES

PART 1 GENERAL

1.1 THE REQUIREMENT

- A. **General:** The CONTRACTOR shall furnish and install all alarm indicator devices, complete and operable, in accordance with the Contract Documents.
- B. The requirements of Section 40 91 00 - Process Control and Instrumentation Systems apply to this Section.
- C. See section 40 91 00 for instrument list.

1.2 CONTRACTOR SUBMITTALS

- A. **General:** The Shop Drawings and Technical Manual, shall be submitted in conformance with Section 40 91 00 and Section 01 33 00 - Contractor Submittals.

1.3 QUALITY ASSURANCE

- A. **General:** The accuracy of each instrumentation system or loop shall include the following.
 - 1. Verify proper power and signal wire terminations.
 - 2. Ensure proper power voltage is applied to the device.
 - 3. Check for correct output signal

1.4 MANUFACTURER'S REPRESENTATIVE SERVICES

- A. **General:** None required for this section

1.5 PRODUCT HANDLING

- A. **General:** Product shall be properly crated/protected to prevent damage and moisture intrusion during shipping and handling.

PART 2 PRODUCTS

2.1 GENERAL:

- A. All devices specified herein shall conform to the requirements of the Contract Documents.

2.2 VENTILATION AIR FLOW SWITCH

- A. Air flow switch used to detect if ventilation system is not operating
- B. CHARACTERISTICS:
 - 1. Air velocity range: 197-1969 feet per minute
 - 2. Temperature 5-122F temperature range
 - 3. Contact rating: 3A
 - 4. LED indicators
 - 5. 5% repeatability
 - 6. Enclosure rating: Nema 4X
 - 7. Mounting: manufacturer supplied clamp
 - 8. Power: 24VDC Power
- C. MANUFACTURER: Indicators shall be as manufactured by:
 - 1. Dwyer AVFS-02
 - 2. ENGINEER approved equal.
- D. SCOPE OF SUPPLY
 - 1. See instrument list for Bolton Pump Station located in section 40 91 00 2.1.A.

PART 3 EXECUTION

3.1 GENERAL:

- 1. Installation and wiring shall be per manufacturer's requirements.

END OF SECTION

SECTION 40 91 12 - INTRUSION DETECTION SWITCHES

PART 1 GENERAL

1.1 THE REQUIREMENT

- A. General: The CONTRACTOR shall furnish and install all alarm indicator devices, complete and operable, in accordance with the Contract Documents.
- B. The requirements of Section 40 91 00 - Process Control and Instrumentation Systems apply to this Section.
- C. See section 40 91 00 for instrument list.

1.2 CONTRACTOR SUBMITTALS

- A. General: The Shop Drawings and Technical Manual, shall be submitted in conformance with Section 40 91 00 and Section 01 33 00 - Contractor Submittals.

1.3 QUALITY ASSURANCE

- A. General: The accuracy of each instrumentation system or loop shall include the following.
 - 1. Verify proper power and signal wire terminations.
 - 2. Ensure proper power voltage is applied to the device.
 - 3. Check for correct output signal

1.4 MANUFACTURER'S REPRESENTATIVE SERVICES

- A. General: None required for this section

1.5 PRODUCT HANDLING

- A. General: Product shall be properly crated/protected to prevent damage and moisture intrusion during shipping and handling.

PART 2 PRODUCTS

2.1 GENERAL:

- A. All devices specified herein shall conform to the requirements of the Contract Documents.

2.2 DOOR MOUNT INTRUSION DETECTION SWITCH

- A. Door mount switches are used to detect entry into a room.
- B. CHARACTERISTICS:
 - 1. Magnetic type
 - 2. Hermetically sealed reed switch with matching magnet
 - 3. Wide gap sensing with SPDT contacts
 - 4. Aluminum housing and mounting bracket, armored cable
- C. MANUFACTURER: Switches shall be as manufactured by:
 - 1. Interlogix (formerly GE Sentrol) 2507A-L series
 - 2. ENGINEER approved equal.
- D. SCOPE OF SUPPLY
 - 1. See instrument list for Bolton Pump Station located in section 40 91 00 2.1.A

PART 3 EXECUTION

3.1 GENERAL:

- 1. Installation and wiring shall be per manufacturer's requirements.

END OF SECTION

SECTION 40 91 13 - ALARM INDICATORS

PART 1 GENERAL

1.1 THE REQUIREMENT

- A. **General:** The CONTRACTOR shall furnish and install all alarm indicator devices, complete and operable, in accordance with the Contract Documents.
- B. The requirements of Section 40 91 00 - Process Control and Instrumentation Systems apply to this Section.
- C. See section 40 91 00 for instrument list.

1.2 CONTRACTOR SUBMITTALS

- A. **General:** The Shop Drawings and Technical Manual, shall be submitted in conformance with Section 40 91 00 and Section 01 33 00 - Contractor Submittals.

1.3 QUALITY ASSURANCE

- A. **General:** The accuracy of each instrumentation system or loop shall include the following.
 - 1. Verify proper power and signal wire terminations.
 - 2. Ensure proper power voltage is applied to the device.
 - 3. Check for correct output signal

1.4 MANUFACTURER'S REPRESENTATIVE SERVICES

- A. **General:** None required for this section

1.5 PRODUCT HANDLING

- A. **General:** Product shall be properly crated/protected to prevent damage and moisture intrusion during shipping and handling.

PART 2 PRODUCTS

2.1 GENERAL:

- A. All devices specified herein shall conform to the requirements of the Contract Documents.

2.2 INDOOR/OUTDOOR WARNING LIGHT

- A. Warning lights generally provide status indication for safety for entry into potentially hazardous areas
- B. CHARACTERISTICS:
 - 1. Contact closure activates each light.
 - 2. Indoor/Outdoor capable, polycarbonate dome, Nema 4X or IP65 rating
 - 3. Color: as indicated in instrument list
 - 4. Mounting: ½ inch pipe unless otherwise noted
 - 5. Power: 120VAC, 60Hz
- C. MANUFACTURER: Indicators shall be as manufactured by:
 - 1. Edwards Signal Adaptalight 101 series
 - 2. Federal Signal Model RSL-LMS
 - 3. ENGINEER approved equal.
- D. SCOPE OF SUPPLY
 - 1. See instrument list for Bolton Pump Station located in section 40 91 00 2.1.A.

PART 3 EXECUTION

3.1 GENERAL:

- 1. Installation and wiring shall be per manufacturer's requirements.

END OF SECTION

SECTION 40 91 14 - SMOKE DETECTORS

PART 1 GENERAL

1.1 THE REQUIREMENT

- A. General: The CONTRACTOR shall furnish and install all alarm indicator devices, complete and operable, in accordance with the Contract Documents.
- B. The requirements of Section 40 91 00 - Process Control and Instrumentation Systems apply to this Section.
- C. See section 40 91 00 for instrument list.

1.2 CONTRACTOR SUBMITTALS

- A. General: The Shop Drawings and Technical Manual, shall be submitted in conformance with Section 40 91 00 and Section 01 33 00 - Contractor Submittals.

1.3 QUALITY ASSURANCE

- A. General: The accuracy of each instrumentation system or loop shall include the following.
 - 1. Verify proper power and signal wire terminations.
 - 2. Ensure proper power voltage is applied to the device.
 - 3. Check for correct output signal

1.4 MANUFACTURER'S REPRESENTATIVE SERVICES

- A. General: None required for this section

1.5 PRODUCT HANDLING

- A. General: Product shall be properly crated/protected to prevent damage and moisture intrusion during shipping and handling.

PART 2 PRODUCTS

2.1 GENERAL:

- A. All devices specified herein shall conform to the requirements of the Contract Documents.

2.2 SMOKE DETECTOR FOR NON CLASSIFIED AREAS

- A. For monitoring interior space for the presence of smoke/fire.
- B. CHARACTERISTICS:
 - 1. Photoelectric type smoke detection
 - 2. Self-restoring integral heat sensor, set to 135 degrees Fahrenheit.
 - 3. 90 dBA horn (at 10 feet)
 - 4. Test button
 - 5. Provide provision for reverse polarity protection
 - 6. 4 wire, 24VDC powered with form C dry contacts for alarm
 - 7. Ceiling mount
 - 8. UL268 listed
 - 9. NFPA 72 compliant
- C. MANUFACTURER: Smoke detectors shall be as manufactured by:
 - 1. Gentex 8240PT
 - 2. ENGINEER approved equal.
- D. SCOPE OF SUPPLY
 - 1. See instrument list for Bolton Pump Station located in section 40 91 00 2.1.A.

2.3 SMOKE DETECTOR FOR CLASSIFIED AREAS

- A. For monitoring interior space for the presence of smoke/fire in classified areas.
- B. CHARACTERISTICS:
 - 1. Photoelectric type smoke detection
 - 2. Rated for Class 1, Division 1 environment.
 - 3. Dual LED status indicator lights
 - 4. 2 wire, 24VDC powered, analog detection circuit
 - 5. Ceiling mount
 - 6. Include intrinsically safe mounting base
 - 7. Include intrinsically safe barrier
 - 8. Requires analog signal alarm relay (included in control panel) with range set to - 100mA to detect alarm condition.
- C. MANUFACTURER: Smoke detectors shall be as manufactured by:
 - 1. Safety System Technologies Model S270 with IS barrier model 289-02 and IS mounting base model 280-14
 - 2. ENGINEER approved equal.

D. SCOPE OF SUPPLY

1. See instrument list for Bolton Pump Station located in section 40 91 00 2.1.A

PART 3 EXECUTION

3.1 GENERAL:

1. Installation and wiring shall be per manufacture's requirements.

END OF SECTION

SECTION 40 91 23 - FLOW PROCESS MEASUREMENT DEVICES

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes flow rate measurement devices, including sensors, indicators, transmitters, recorders, and integrators. Flow meter types that are covered in this Section are magnetic.
- B. Section Includes:
 - 1. Magnetic flow meters.
 - 2. Transmitters.
 - 3. Indicators.
- C. Related Requirements:
 - 1. Section 01 33 00, Submittal Procedures
 - 2. Section 40 05 13, Common Work Results for Process Piping

1.2 REFERENCE STANDARDS

- A. American Society of Mechanical Engineers:
 - 1. ASME B16.1 - Gray Iron Pipe Flanges and Flanged Fittings.
- B. ASTM International:
 - 1. ASTM A126 - Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings.
 - 2. ASTM B61 - Standard Specification for Steam or Valve Bronze Castings.
- C. American Water Works Association:
 - 1. AWWA C207 - Steel Pipe Flanges for Waterworks Service - Sizes 4-inch Through 144-inch.
 - 2. AWWA Manual M6 - Water Meters-Selection, Installation, Testing, And Maintenance.
- D. National Electrical Manufacturers Association:
 - 1. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum).

1.3 COORDINATION

- A. Coordinate Work of this Section with pump station upgrades to suit Project needs.

1.4 SUBMITTALS

- A. Section 01 33 00, Submittal Procedures: Requirements for submittals.
- B. Product Data: Submit manufacturer's Product Data for system materials and component equipment, including connection requirements.
- C. Shop Drawings:
 - 1. Indicate system materials and component equipment.
 - 2. Wiring diagrams and electrical data.
 - 3. Submit installation requirements and other details.
- D. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- E. Manual: Complete operation and maintenance instructions for metering systems, including relevant instrumentation and controls.
- F. Source Quality-Control Submittals: Indicate results of factory tests and inspections.
- G. Field Quality-Control Submittals: Indicate results of Contractor-furnished tests and inspections.
- H. Manufacturer Reports:
 - 1. Certify that equipment has been installed according to manufacturer's instructions.
 - 2. Indicate activities on Site, adverse findings, and recommendations.

1.5 CLOSEOUT SUBMITTALS

- A. Project Record Documents: Record actual locations and final orientation of equipment and accessories.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Spare Parts:
 - 1. Furnish one set of manufacturer's recommended spare parts.

- B. Tools: Furnish special wrenches and/or other specialty devices required for OWNER to maintain devices.

1.7 QUALITY ASSURANCE

- A. Ensure materials of construction of wetted parts are compatible with process liquid.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Inspection: Accept equipment on Site in manufacturer's original packaging and inspect for damage.
- B. Store equipment according to manufacturer's instructions.
- C. Protection:
 - 1. Protect materials from moisture and dust by storing in clean, dry location remote from areas involved in construction operations.
 - 2. Provide additional protection according to manufacturer's instructions.

1.9 CLEANUP

- A. Prior to final acceptance, remove all debris from the site. Clean all meters, controls, cabinets, and other metering appurtenances.

1.10 WARRANTY

- A. Furnish One-year manufacturer's warranty for flow measurement devices.

PART 2 PRODUCTS

2.1 DESCRIPTION

- A. Furnish all materials, including unit conversions and algorithms, as required, for application as specified herein.

2.2 MAGNETIC FLOW METERS

- A. Manufacturers:
 - 1. Endress Hauser Promag W 400 0xDN, or equal
- B. Description: Low-frequency, electromagnetic induction-type flow meter, producing a linear signal directly proportional to flow rate, consisting of flow tube, signal cable, and transmitter.

- C. Flow Rate Range: Determined by pipe size
- D. Size: As indicated on Drawings.
- E. Full Bore flow tube suitable for use with zero upstream or downstream straight run installation.
- F. Flow Tubes:
 - 1. Material: Type 304 or 316 stainless steel, with polyurethane liner.
 - 2. End Connections:
 - a. Flanged, ASME B16.1, Class 150, carbon steel.
 - b. As specified in Section 40 05 13 - Common Work Results for Process Piping.
- G. Electrodes:
 - 1. Type 316L stainless steel.
 - 2. Self-cleaning.
- H. Outputs: Isolated outputs shall be 4-20 mA dc plus two digital outputs.
- I. Sensor Housing: Rated for NEMA 6/IP67 for submergence conditions for below grade or vault installation.
- J. Flow Measurement:
 - 1. Uni-directional.
 - 2. Accuracy: Plus or minus 1 percent of actual flow rate over a 10:1 range.
 - 3. Repeatability: $\pm 0.1\%$ of range
 - 4. Provide adjustment for zero and span.
- K. Function as specified herein at temperatures between - 5 °F and 140 °F and when submerged below 10 feet of water on an occasional basis.
- L. Hazardous Area Classification
 - 1. Class 1, Division 2, Groups B, C.
- M. Accessories:
 - 1. Furnish cable between the transmitter and receiver.
 - 2. Spool grounding kit and/or ground rings as required by manufacturer.

2.3 TRANSMITTERS

- A. Transmitter Output:
 - 1. 4 to 20 mA dc analog signal.
 - 2. Accuracy: Plus or minus 1 percent of full scale.
- B. Housing: NEMA 6P/IP68.
- C. HMI:
 - 1. Touch-screen programming, functioning through enclosure window without opening enclosure.
 - 2. Display:
 - a. Size: Four lines by 16 characters.
 - b. Type: Backlit LCD.
 - c. User-selectable engineering units.
 - d. Readout of diagnostic error messages.
- D. Mounting:
 - 1. Remote mounted transmitter.
- E. Transmitter Communication Interface: Digital HART
- F. Accessories:
 - 1. Current signal output simulation.
 - 2. Empty pipe detection.
 - 3. Self-diagnostics.
 - 4. Automatic zero adjustment.
 - 5. Stainless-steel sunshield for outdoor installations.
 - 6. Signal Cable: Provided by flow meter manufacturer.
 - a. Cable:
 - 1) 1/2-inch diameter, NPT connections.
 - 2) Provide in a single length to meet requirements shown in Drawings. No splicing of cables will be allowed. Include cable length in Shop Drawings.

2.4 OPERATION

A. Control Power:

1. Provide with wide range power.
 - a. AC100 to 240 V.
 - b. AC/DC24 V.

2.5 SOURCE QUALITY CONTROL

- A. Provide shop inspection and testing of meters according to AWWA Manual M6.
- B. Certificate of Compliance: When fabricator is approved by authorities having jurisdiction, submit certificate of compliance indicating Work performed at fabricator's facility conforms to Contract Documents.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that items provided by other Sections of Work are ready to receive Work of this Section.

3.2 INSTALLATION

- A. Coordinate location and orientation of flow meter with final equipment installations.
- B. Ensure that instruments are located to be easily accessible for maintenance.
- C. Installation and wiring shall be per manufacture's requirements.
- D. If physical space permits, maintain a minimum of 5x pipe diameters length of straight pipe upstream of the meter and a minimum of 2x pipe diameters length of straight pipe downstream of the meter. Install as indicated on mechanical/piping plans.

3.3 FIELD QUALITY CONTROL

- A. Testing:
 1. Configure and Test flow meter to demonstrate that it meets specified accuracy requirements.
 2. Comply with AWWA Manual M6.
- B. Equipment Acceptance:

1. Adjust, repair, modify, or replace components failing to perform as specified, and rerun tests.
2. If necessary, make final adjustments to equipment under direction of manufacturer's representative.

3.4 DEMONSTRATION

- A. If applicable, demonstrate equipment startup, shutdown, routine maintenance, and emergency repair procedures to OWNER's personnel.

3.5 SCOPE OF SUPPLY

- A. See instrument list located in section 40 91 00 2.1.A.

END OF SECTION

SECTION 40 92 00 - CONTROL PANELS AND COMPONENTS

PART 1 GENERAL

1.1 SUMMARY

- A. This section includes requirements for:
 - 1. Fabrication and assembly of all instrumentation enclosures, control panels and components provided under this contract, including but not limited to:
 - a. Custom built instrumentation and SCADA Control Panels, including, Remote Telemetry Units (RTU), Master Telemetry Units (MTU) and Local Control Panels (LCP).
 - b. Control components.
- B. Related Sections:
 - 1. The Contract Documents are a single integrated document, and as such all divisions and sections apply. It is the responsibility of the Contractor and its Subcontractors to review all sections to ensure a complete and coordinated project.

1.2 REFERENCES, SPECIFICATIONS AND CODES

- A. Control panels shall comply with the requirements of NEC, NEMA and UL.

1.3 DEFINITIONS

- A. Specific Definitions:
 - 1. The term "panel" in this Section is interchangeable with the term "enclosure."

1.4 SYSTEM DESCRIPTION

- A. Panel Dimensions:
 - 1. Minimum dimensions are scalable from or as indicated on Drawings and are based upon manufacturer's noncertified information. It is the responsibility of the Contractor or manufacturer to design and size all panels:
 - a. Size panels to provide space for all equipment, wiring, terminations, and other items in the panel, including space for future build out.
 - b. Maximum Panel Depth:

1) 24 inches, unless otherwise indicated.

1.5 SUBMITTALS

- A. Provide submittals in accordance with Section 01 33 00, Submittal Procedures
- B. Provide a control panel submittal, for each control panel and enclosure being provided on this project, including but not limited to:
 - 1. Product Data:
 - a. Enclosure construction details and NEMA type.
 - b. Manufacturer's literature and specification data sheets for each type of equipment to be installed within or on the panel or enclosure clearly marked to show model and options for selected component.
 - 2. Shop Drawings:
 - a. Scaled, detailed exterior panel (front and side views) and interior panel layout showing equipment arrangement and dimensional information
 - b. Detailed control wiring schematics including control power distribution, IO wiring, networks etc.
 - c. Complete nameplate engraving schedule.
 - d. Structural details of fabricated panels.
 - 3. Complete and Detailed Bills of Materials:
 - a. A bill of material list, including quantity, description, manufacturer, part number, serial number, vendor name and spare part list where required, shall be submitted for each of the PCIS system components. Bills of material shall include all items within an enclosure.
 - b. Provide the bill of material on CD-ROM in Microsoft Excel format.
 - 4. Calculations:
 - a. For assembled enclosures, provide calculations for:
 - 1) Expected temperature rise inside enclosure
 - 2) Expected duration of up time for back up power system (UPS or battery).
 - 3) Approximate wire duct percent fill.

- 4) Seismic anchorage. Coordinate with installing contractor for seismic design criteria to be used in the calculations.

1.6 QUALITY ASSURANCE

- A. Assemble panels, enclosures, and rack systems along with all internal and external devices, wiring, equipment, and materials in a facility that is recognized by Underwriters Laboratories to assemble and certify UL-labeled control panels:
 1. Provide all components and equipment with UL 508 listing.
 2. All control panels shall be labeled as follows, unless the equipment in the panel and the design in the Contract Documents cannot be reasonably modified to meet the requirements for the specified labeling:
 - a. UL 508A for general control panels not in hazardous locations.
 - b. UL 698 for control panels in hazardous locations.
 - c. UL 698A for control panels not in hazardous locations but contain intrinsically safe barriers for devices located in hazardous locations.
- B. Nonlisted, complex and unique equipment may be evaluated and approved by a third party testing agency, with prior approval by the Owner. Provide report documenting the testing standard, specification, method of testing and that the equipment and materials meet appropriate designated standards or have been tested and found suitable for use in a specified manner.
 1. Provide fuses for all equipment that is not UL listed.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Crate all panels for shipment using a heavy framework and skids:
 1. Provide wrapped waterproof flexible material for covering materials, where applicable, to protect against physical damage in transit.
 2. Provide suitable shipping stops and cushioning material for all instruments shipped with the panel to prevent damage due to mechanical shock during shipment.
 3. For large panels, provide removable lifting lugs to facilitate handling.

1.8 PROJECT SITE CONDITIONS

- A. Provide enclosures suitable for the location and environmental conditions in which they are located, and in the NEMA types in accordance with project specifications and drawings.

1.9 WARRANTY

- A. One Year Warranty from time of Delivery and Acceptance.

PART 2 PRODUCTS

2.1 GENERAL

- A. The contractor/vendor shall provide the control panels and components to satisfy the functional requirements in the relevant mechanical equipment and instrumentation and control specifications. Each control panel shall be fabricated with UL labeled components.
- B. The controls shall be 120 V maximum. Where the electrical power supply is 240 V, single phase or 480 V, 3 phase, the system shall be provided with a fused control power transformer.
- C. Each panel shall be provided with identified terminal strips for the connection of external conductors. The contractor/vendor shall provide sufficient terminal blocks to connect 25 percent additional conductors for future use.
- D. Exposed terminals of door-mounted devices shall be guarded to prevent accidental personnel contact with energized terminals.
- E. Enclosures
 - 1. Enclosures shall be NEMA 4X stainless steel for outdoor, corrosive or wet areas.
 - 2. Enclosures, shall be NEMA 12 for dry indoor, non corrosive areas.
 - 3. Outdoor mounted panels shall be provided with thermostatically controlled heaters.
 - 4. Provide screened weep holes for draining condensation.

2.2 MANUFACTURERS

- A. As listed below in the individual component paragraphs.
- B. Provide instruments and other components performing similar functions of the same type, model, or class, and from one manufacturer.

2.3 MATERIALS

- A. Construct and finish enclosures using materials capable of withstanding the mechanical, electrical, and thermal stresses, as well as the effects of humidity and corrosion that are likely to be encountered in normal service:
1. Enclosures shall be NEMA 250 type as indicated in Panel Drawings.
 2. Enclosures shall have the following properties:
 - a. NEMA 1:
 - 1) Steel.
 - b. NEMA 4:
 - 1) Steel with gasketed door, rain tight.
 - c. NEMA 4X:
 - 1) Stainless steel Type 316 (unless indicated Type 304 on Drawings).
 - d. NEMA 12:
 - 1) Steel with gasketed door, dust-tight.
 - e. NEMA 7:
 - 1) Cast aluminum.
- B. Bolting Material:
1. Commercial quality 1/2-inch diameter, stainless steel hex-head grade five bolts, nuts and washers, with unified coarse (UNC) threads.
 2. Carriage bolts for attaching end plates.
 3. All other bolted joints shall have S.A.E. standard lock washers.

2.4 MANUFACTURED UNITS

- A. Panels/Enclosures:
1. Manufacturers:
 - a. Hoffman Engineering or equal.

2. Panel Assembly:

a. General guidelines for panel fabrication include:

- 1) Continuous welds ground smooth.
- 2) Exposed surfaces free of burrs and sharp edges.
- 3) Base formed of heavy channel iron, either galvanized or powder coated, minimum 1/2-inch holes at 12-inch spacing to accommodate anchoring of freestanding enclosures to floor.

b. Construct enclosure and mounting panel using stretcher level sheet metal having minimum thickness not less than the following sizes (U.S. Standard Gauge):

- 1) Use heavier sheet metal to meet seismic requirements at the Project Site or when required due to equipment requirements.

Enclosure Height (inches)	Minimum Enclosure Steel Thickness	Minimum Back Mounting Panel Thickness
Up to 57	12	12
57-69	12	10
69-82	12 except 10 on back	10
82 or more	10	10

c. Construct supporting frame structure with angled, channeled, or folded rigid section of sheet metal, rigidly attached to and having essentially the same outer dimensions as the enclosure surface and having sufficient torsional rigidity to resist the bending moments applied via the enclosure surface when it is deflected.

d. Provide stiffeners for back mounting panels in enclosures larger than 4 feet. In addition, secure the panels in place by collar studs welded to the enclosure.

e. Door Construction:

- 1) Turned-back edges suitably braced and supported to maintain alignment and rigidity without sagging.
 - a) Sufficient width to permit door opening without interference with rear projection of flush mounted instruments.
 - b) Heavy gauge piano type continuous stainless steel hinges.
 - c) For NEMA 12, 4 and 4X, provide oil resistant neoprene sealing gasket and adhesive to seal cover to enclosure.

d) Gasket installed to seal against roll lip on the enclosure opening.

2) Latches:

a) For panels each door provided with a three-point latching mechanism and locking handle with rollers on the ends of the latch rods. Latch rods connected to a common door handle, hold doors securely, forming a compressed seal between door and gasket, at the top, side, and bottom.

(1) Provide padlock for each enclosure with padlock provisions.

3) Include an oil-tight key-locking, three-point latching mechanism on each door:

a) Provide two keys per panel.

b) All locks keyed the same.

4) For large type NEMA 4 and NEMA 4X cabinets, not available with three-point latching hardware, provide multiple clips and padlock hasps.

5) Provide quick release latches for all NEMA 4 and 4X enclosures.

6) Panel Cut-Outs:

a) Cut, punch, or drill cutouts for instruments, devices, and windows. Smoothly finish with rounded edges.

b) Allow a minimum of 3-inch envelope around all displays, controllers, and monitors.

c) Reinforce around cut-outs with steel angles or flat bars for the following:

(1) Large panel cutouts; for example, openings for local operator interfaces.

(2) Pilot device groupings, where the removed metal exceeds 50 percent of the available metal.

B. Outdoor Panels. Supplementary requirements for panels located outdoors are as follows:

1. All enclosures located outdoors shall be explicitly designed and rated for outdoor service by the manufacturer.

2. Bases: Heavy channel, gasketed iron bases, flanges up, for anchoring to pad.

3. Provide exterior drip edge for top of door frame.
 4. Provide thermostatically controlled heater.
- C. Arrangement of Components:
1. Arrange panel internal components for external conduit and piping to enter into panel either from above or below.
 2. Arrange panel instruments and control devices in a logical configuration associating pushbutton and selector switches with related readout devices.
 3. Mount internal control components on an internal back-panel. Devices may be mounted on the side-panel only by special permission from the Engineer.
 4. All control panel mounted operator interface devices shall be mounted between 4 feet and 6 feet above finished floor.
- D. Disconnect Switches
1. See over current protection below.
- E. Over Current Protection:
1. Main over current Device:
 - a. Where the electrical power supply voltage to the control panel is more than 120V ac, provide the panel with a flange mounted disconnect handle operating a molded case circuit breaker, and provide a control power transformer for 120V ac circuits:
 - 1) Mechanically interlocked the disconnect switch with the control enclosure doors so that no door can be opened unless the power is disconnected, and the disconnect switch cannot be closed until all doors are closed.
 - 2) Disconnect switch shall be lockable in the OFF position.
 - 3) Provide means to defeat the interlock.
 - 4) Disconnect switches shall be heavy duty, fusible, single throw. Fuses shall be provided.
 - b. Control Panels Supplied with 120V ac:
 - 1) Provide an internal breaker with the line side terminals covered by a barrier.
 - 2) Provide a nameplate prominently positioned on the control panel identifying the location of the power source and a warning statement

requiring the source to be disconnected before opening the door to the enclosure.

2. Selection and Ratings of Protective Devices:
 - a. Interrupting Ratings: Not less than the system maximum available fault current at the point of application.
 - b. Voltage Rating: Not less than the voltage of the application.
 - c. Select current rating and trip characteristics to be suitable for:
 - 1) Maximum normal operating current.
 - 2) Inrush characteristics.
 - 3) Coordination of the protective devices to each other and to the source breaker feeding the panel.
3. Provide a separate protective device for each powered electrical device:
 - a. An individual circuit breaker for each 120V ac instrument installed within its respective control panel and clearly identified for function.
 - b. An individual fuse for each PLC discrete output. Provide with individual fuse with blown fuse indication external of the I/O card:
 - 1) Size external fuse to open before any I/O card mounted fuses.
 - 2) An individual fuse for each discrete input loop.
 - 3) An individual 1/2-ampere fuse for each 4 to 20 mA analog loop powered from the control panel.
 - 4) Install protective devices on the back mounting panel and identify by a service nameplate in accordance with the wiring diagrams.
4. Control Circuit Breakers
 - a. DIN Rail Mounting on 35mm rail
 - b. Manual OPEN-CLOSE toggle switch
 - c. Rated 250 VAC
 - d. Interrupting Rating:
 - 1) 10kA or available fault current at the line terminal, whichever is higher

- e. Current ratings:
 - 1) As required for the application.

5. Fuse Holders:

- a. Fused Terminal Blocks
- b. DIN Rail mounting on 35mm rail
- c. Suitable for specified AWG wire
- d. Rated for 10 amperes at 600 volts
- e. Screw terminal type
- f. 8mm
- g. Finger safe protection for all terminals for conductors
- h. Terminals:
 - 1) Plainly identified to correspond with markings on the diagrams. Permanent machine printed terminal identification.
- i. Wire size 22-12 AWG
- j. Color:
 - 1) Grey
- k. Indication:
 - 1) 120VAC NEON
- l. Indication:
 - 1) 24VDC LED

F. Conductors and Cables:

- 1. Power and Control Wiring:
 - a. Materials:
 - 1) Stranded, soft annealed copper.
 - b. Insulation:

1) 600-volt Type MTW.

c. Minimum Sizes:

1) Primary Power Distribution:

a) 12 AWG.

2) Secondary Power Distribution:

a) 14 AWG.

3) Control:

a) 16 AWG.

d. Color:

1) ac Power (Line and Load):

a) Black.

2) ac Power (Neutral):

a) White.

3) ac Control:

a) Red.

4) dc Power and Control:

a) Blue.

5) dc Power common white with blue stripe

6) Ground:

a) Green.

G. Signal Cables:

1. Materials:

a. Stranded, soft annealed copper.

2. Insulation:

a. 600-volt, PVC outer jacket.

3. Minimum Size:

- a. 18 AWG paired.
- 4. Overall aluminum shield (tape).
- 5. Copper drain wire.
- 6. Color:
 - a. Two Conductors:
 - 1) Positive (+): White, red.
 - 2) Negative (-): Black.
 - b. Three Conductors:
 - 1) Positive (+): White.
 - 2) Negative (-): Black.
 - 3) Signal: Red.
 - c. Insulate the foil shielding and exposed drain wire for each signal cable with heat shrink tubing.
- H. Conductor Identification:
 - 1. Identify all conductors and cables with wire markers.
 - 2. Readily identified without twisting the conductor.
- I. General Wiring Requirements:
 - 1. Wiring Methods:
 - a. Wiring methods and materials for panels shall be in accordance with the NEC requirements for General Purpose (no open wiring) unless otherwise specified.
 - 2. Install all components in accordance with the manufacturer's instructions included in the listing and labeling.
 - 3. Where the electrical power supply voltage to the control panel is more than 120V ac, provide the panel with a flange mounted disconnect and control power transformer. Mechanically interlocked the disconnect switch with the control enclosure doors so that no door can be opened unless the power is disconnected, and the disconnect cannot be closed until all doors are closed.
 - a. Provide means to defeat this interlock.
 - 4. Control panels supplied with 120V ac:
 - a. Provide an internal breaker with the line side terminals covered by a barrier.

- b. Provide a nameplate prominently positioned on the control panel identifying the location of the power source and a warning statement requiring the source to be disconnected before opening the door to the enclosure.
5. Provide a nameplate on the cover of the control panel identifying all sources of power supply and foreign voltages within the control panel.
6. Provide transformers, protective devices, and power supplies required to convert the supply voltage to the needed utilization voltage.
7. Provide surge protection device on input supply power.
8. Provide nonmetallic ducts for routing and organization of conductors and cables:
 - a. Size ducts for ultimate build-out of the panel, or for 25 percent spare, whichever is greater.
9. Cables shall be fastened with cable mounting clamps or with cable ties supported by any of the following methods:
 - a. Screw-on cable tie mounts.
 - b. Hammer-on cable tie mounting clips.
 - c. Fingers of the nonmetallic duct.
10. The free ends of cable ties shall be cut flush after final adjustment and fastening.
11. Provide supports at the ends of cables to prevent mechanical stresses at the termination of conductors.
12. Support panel conductors where necessary to keep them in place.
13. Wiring to rear terminals on panel-mount instruments shall be run in nonmetallic duct secured to horizontal brackets run adjacent to the instruments.
14. Conductors and cables shall be run from terminal to terminal without splice or joints.
 - a. Exceptions:
 - 1) Factory applied connectors molded onto cables shall be permitted. Such connectors shall not be considered as splices or joints.
15. The control panel shall be the source of power for all 120V ac devices interconnected with the control panel including, but not limited to:
 - a. Instruments and both mounted in the control panel and remotely connected to the control panel.

b. Solenoid Valves

2.5 PANEL COMPONENTS

A. Pilot Devices:

1. General:

- a. Provide operator pushbuttons, switches, and pilot lights, from a single manufacturer.
- b. Size:
 - 1) 30.5 mm.
- c. Heavy duty oil tight.
- d. Pushbuttons:
 - 1) Contacts Rated: NEMA A600.
 - 2) Furnish one spare normally open and normally closed contact with each switch.
- e. Selector Switches:
 - 1) Contacts Rated:
 - a) NEMA A600.
 - 2) Knob type.
 - 3) Furnish one spare normally open contact and normally closed contact with each switch.
 - 4) Provisions for locking in the OFF position where lockout provisions are indicated.
- f. E-Stop Pushbuttons
 - 1) Maintained position
 - 2) Mushroom head
 - 3) Red color.
- g. Pilot Lights:
 - 1) Type:

- a) LED
- 2) Push to Test.
- 3) Lamp Color:
 - a) On/Running/Start:
 - (1) Red.
 - b) On Forward:
 - (1) Red.
 - c) On Reverse:
 - (1) Red.
 - d) Off/Stop:
 - (1) Green.
 - e) Power:
 - (1) White.
 - f) Ready:
 - (1) White.
 - g) Alarm/Failure:
 - (1) Amber.
 - h) Opened:
 - (1) Red.
 - i) Closed:
 - (1) Green.
 - j) Auto:
 - (1) White.
 - k) Manual:

(1) Amber.

l) Local:

(1) White.

m) Remote:

(1) Amber.

2. Indoor and Outdoor Areas:

a. NEMA Type 4/13.

b. Manufacturers and Products: One of the following:

1) Allen-Bradley; Type 800T or equal.

3. Corrosive Areas:

a. NEMA 4X.

b. Corrosion resistant.

c. Exterior parts of high impact strength fiberglass reinforced polyester or multiple-layer epoxy coated zinc.

d. Manufacturers and Products: One of the following: Allen-Bradley; Type 800H or equal.

4. Hazardous (Classified) Areas/Class 1 Division 2:

a. NEMA 4X.

b. Corrosion resistant.

c. Exterior parts of high impact strength fiberglass reinforced polyester or multiple-layer epoxy coated zinc:

1) All contacts contained within a hermetically sealed chamber:

a) Pushbuttons.

b) Selector switches.

c) Push-to-test contacts on pilot lights.

2) UL listed and labeled for Class I Division 2 areas.

a) Manufacturers and Products: One of the following:

3) Allen-Bradley; Type 8001-1 or equal.

B. Signal Isolators and Converters:

1. Furnish signal isolators that provide complete isolation of input, output, and power input:
 - a. Minimum Isolation Level:
 - 1) 1.5 kV ac/50-Hz for at least 1 minute.
 - b. Adjustable span and zero.
 - c. Accuracy:
 - 1) Plus or minus 1 percent of span.
 - d. Ambient Temperature Range:
 - 1) Minus 20 degrees C to plus 65 degrees C.
2. Manufacturers and Products:
 - a. One of the following:
 - b. Phoenix Contact; MCR Series or equal.

C. Relays:

1. General:
 - a. For all types of 120V ac relays, provide transient surge protection across the coil of each relay.
 - b. For all types of 24V dc relays, provide a free-wheeling diode across the coil of each relay.
2. General Purpose:
 - a. Magnetic control relays.
 - b. NEMA A300 Rated:
 - 1) 300 volts.
 - 2) 10 amps continuous.
 - 3) 7,200 VA make.
 - 4) 720 VA break.

- c. Plug-in type.
- d. LED indication for relay energized.
- e. Coil Voltages:
 - 1) As required for the application.
- f. Minimum Poles:
 - 1) 3PDT.
- g. Touch Safe Design:
 - 1) All connection terminals to be protected against accidental touch.
- h. Enclose each relay in a clear plastic heat and shock-resistant dust cover.
- i. Quantity and type of contact shall be as shown on Drawings or as needed for system compatibility.
- j. Relays with screw-type socket terminals.
- k. Provide additional (slave/interposing) relays when the following occurs:
 - 1) The number or type of contacts shown exceeds the contact capacity of the specified relays.
 - 2) Higher contact rating is required in order to interface with starter circuits or other equipment.
- l. DIN rail mounting on 35-mm rail.
- m. Ice cube type relays shall be provided with retainer clips to secure relay in socket.
- n. Integrated label holder for device labeling.
- o. Manufacturers and Products:
 - 1) One of the following:
 - a) Phoenix Contact; PLC series.
 - b) Potter and Brumfield; Type KRP or KUP.
 - c) IDEC; R* Series (* = H, J, R, S, U).
 - d) Allen-Bradley; Type 700 H Series.
 - e) Square D; Type K.

3. Terminal Block Relays
 - a. DIN Rail Mounting on 35mm rail
 - b. Magnetic control relays
 - c. NEMA Rated:
 - 1) B300/R300
 - d. Electromechanical relay interchangeable with solid state relays
 - e. Plug-in type
 - f. LED coil indication
 - g. Coil voltages:
 - 1) as required by application
 - h. Screw type socket terminals
 - i. Poles:
 - 1) single pole, double throw
 - j. Integrated label holder for device labeling
 - k. Touch safe design. All connection terminals to be protected against accidental touch
 - l. Quantity and type of contact shall be as shown on Drawings or as needed for system compatibility
 - m. Manufacturers and Products:
 - 1) Allen-Bradley 700 series or equal.
4. Time Delay:
 - a. Provide time delay relays to control contact transition time.
 - b. Contact Rating:
 - 1) 240 volts.
 - 2) 10 amps continuous.
 - 3) 3,600 VA make.
 - 4) 360 VA break.

- c. Coil Voltage:
 - 1) As required for the application.
 - d. Provide pneumatic or electronic type with on-delay, off-delay, and on/off delay:
 - 1) For off delay use the power off time delay relays. Where the required timing range exceeds capability of the off delay relay use signal off delay where power loss will not cause undesirable operation or pneumatic time delay relays.
 - e. Minimum Poles:
 - 1) 2PDT.
 - f. Units include adjustable dial with graduated scale covering the time range in each case.
 - g. Minimum Timing Range:
 - 1) 0.1 second to 10 minutes, or as required for the application.
 - h. Manufacturers and Products:
 - 1) One of the following:
 - a) IDEC; GT3 series.
 - b) Agastat Type; Series 7000 Series (Pneumatic).
 - c) Allen-Bradley; Type 700 HR Series.
 - d) Or equal.
- D. Magnetic starters shall be:
- 1. NEMA, IEC or dual NEMA/IEC rated
 - 2. FVNR type unless indicated otherwise
 - 3. Combination starters with magnetic only instantaneous trip circuit breakers such as Eaton Electrical MCP, G.E. Mag-Break, or equal.
- E. Terminal Blocks:
- 1. Din rail mounting on 35-mm rail.
 - 2. Suitable for specified AWG wire.
 - 3. Rated for 30 amperes at 600 volts.

4. Screw terminal type.
5. Provide mechanism to prevent wire connection from loosening in environments where vibration is present. This mechanism shall not cause permanent deformation to the metal body.
6. Finger safe protection for all terminals for conductors.
7. Construction:
 - a. Polyamide insulation material capable of withstanding temperature extremes from minus 40 degrees C to 105 degrees C.
8. Terminals:
 - a. Plainly identified to correspond with markings on the diagrams:
 - 1) Permanent machine printed terminal identification.
 - 2) Disconnect type field signal conductor terminals with socket/screw for testing.
 - 3) Identify terminals suitable for use with more than one conductor.
 - 4) Position:
 - a) So that the internal and external wiring does not cross. To provide unobstructed access to the terminals and their conductors.
 - 5) Provide minimum 25 percent spare terminals.
 - 6) Manufacturers:
 - a) Entrelec or equal.
9. Fuses (Holders) and Circuit Breakers:
 - a. Fuse Holders:
 - 1) Modular Type:
 - a) DIN rail mounting on 35-mm rail.
 - b) Touch Safe Design:
 - (1) All connection terminals to be protected against accidental touch.
 - c) Incorporates blown fuse indicator.

2) Provide Nameplate Identifying each Fuse.

3) Manufacturers:

a) Entrelec or equal.

F. Power Supplies:

1. Design power supply systems so that either the primary or backup supply can be removed, repaired, and returned to service without disrupting the system operation.
2. Convert 120V ac to 24V dc or other dc voltages as required for the application.
3. Provide backup 24V dc power supply units to automatically supply the load upon failure of the primary supply.
4. Provide power supply arrangement that is configured with several modules to supply adequate power in the event of a single module failure:
5. Provide Automatic switchover upon module failure.
6. Alarm contacts monitored by the PLC.
7. Sized to provide 40 percent excess rated capacity.
8. UL 508C listed to allow full rated output without de-rating.
9. Provide fuse or short-circuit protection.
10. Provide a minimum of one set of dry contacts configured to change state on failure for monitoring and signaling purposes.
11. Output Regulation:
 - a. Plus or minus 0.05 percent for a 10 percent line change or a 50 percent load change: With remote voltage sensing.
12. Operating Temperature Range:
 - a. 0 to 50 degrees C.
13. DIN rail mounting on 35-mm rail.
14. Provide self-protecting power supplies with a means of limiting de current in case of short circuit.

15. Manufacturer:

- a. Sola or equal.

G. Industrial Ethernet Switches:

1. IP Ethernet switch
2. Four 100/100BaseTX RJ-45 Ports or more as needed
3. -40C to 70C Operating temperature range
4. Auto sensing 10/100BaseTX
5. DIN rail mountable enclosure
6. 24VDC Input voltage
7. Include minimum of one 1000BaseSX Multimode GB Fiber Optic Port (ST Connector) only as needed or required by project drawings.
8. Manufacturer N-Tron or equal

H. Wire Duct:

1. Provide flame retardant plastic wiring duct, slotted with dust cover.
2. Type:
 - a. Wide slot.
 - b. Narrow slot.
 - c. Round hole.
3. Manufacturer: Panduit or equal

2.6 ACCESSORIES

- A. Provide panels with an inside protective pocket to hold the panel drawings. Ship panels with one copy of accepted Shop Drawings including, but not limited to, schematic diagram, connection diagram, and layout drawing of control wiring and components in a sealed plastic bag stored in the panel drawing pocket.
 1. Provide 15-inch floor stands or legs where needed or as indicated in specifications.
 2. Provide a folding shelf for enclosures that contain programmable controllers. The shelf shall be mounted on the inside surface of the door, capable of supporting a laptop computer.

3. Provide nameplate to each panel as indicated on Drawings.
- B. Provide a nameplate with the following markings that is plainly visible after installation:
1. Manufacturer's name, trademark, or other descriptive marking by which the organization responsible for the panel can be identified.
 2. Supply voltage, phase, frequency, and full-load current.
 3. Short-circuit current rating of the panel based on one of the following:
 - a. Short-circuit current rating of a listed and labeled assembly.
 - b. Short-circuit current rating established utilizing an approved method.
- C. Lighting:
1. Provide one luminaire for each section, on the interior of the panel, spaced evenly along the top-front of the enclosure door opening(s):
 2. Covered or guarded.
 3. Provide on-off door-activated switches where indicated on Drawings.
 4. Provide 5-watt, 400 lumen LED lamp for indoor enclosures less than 36 inches wide.
 5. Provide two 5-watt, 400 lumen LED lamps for enclosures larger than 36 inches wide.
- D. Receptacles:
1. Provide one duplex receptacle located every 4 feet of enclosure width, spaced evenly along the back mounting panels.
 2. GFCI, 125-volt, single-phase, 15-ampere.
- E. Grounding: Provide the following:
1. Grounding strap between enclosure doors and the enclosure.
 2. Equipment grounding conductor terminals.
 3. Provide equipment ground bus with lugs for connection of all equipment grounding wires.
 4. Bond multi-section panels together with an equipment grounding conductor or an equivalent grounding bus.

5. Identify equipment grounding conductor terminals with the word "GROUND", the letters "GND" or the letter "G," or the color green.
6. Signal (24V dc) Grounding: Terminate each drain wire of a signal (shielded) cable to a unique grounding terminal block, or common ground bus at the end of the cable as shown on the loop drawings.
7. Ensure the continuity of the equipment grounding system by effective connections through conductors or structural members.
8. Design so that removing a device does not interrupt the continuity of the equipment grounding circuit.
9. Provide an equipment-grounding terminal for each incoming power circuit, near the phase conductor terminal.
10. Size ground wires in accordance with NEC and UL standards, unless noted otherwise.
11. Connect all exposed, noncurrent-carrying conductive parts, devices, and equipment to the equipment grounding circuit.

2.7 SPARE PARTS

- A. Provide a minimum of 10 percent spare lamps (minimum 2) and one spare lens for each color pilot lamp in each panel.

PART 3 EXECUTION

3.1 CALIBRATION AND FACTORY TESTING

A. GENERAL:

1. Calibration and testing shall be performed in accordance with Section 40 91 00

B. FACTORY TESTING:

1. Panel fabricator shall conduct the following test prior to panel shipment:
 - a. Check panel power distribution such that the indicated fuse or circuit breaker in fact provides power to devices indicated on wiring schematics.
 - b. Check for proper fuse and circuit breaker size.
 - c. Power up all devices in the control panel to check for proper operation.

- d. Test for correct operation and indication of all selector switches, push buttons and indicator lights.
- e. Verify proper operation of variable frequency drives as well as correct response to remote speed control signal and speed feedback signal.
- f. Verify correct operation and settings of timing relays.
- g. Test all PLC digital inputs for proper operation from the field IO terminal block all the way to the PLC.
- h. Test all PLC analog inputs for proper operation from the field IO terminal block all the way to the PLC. Analog inputs shall be tested using a 4-20mA or 0-10VDC signal source to verify input signals at 25, 50, 75 and 100% of full scale.
- i. Test all PLC digital outputs for proper operation from the PLC to the field terminals, including any interposing relays in the output circuit.
- j. Test all PLC analog output for proper operation from the field IO terminal block all the way to the PLC. Analog outputs shall be verified using a multimeter at 25, 50, 75 and 100% of full scale.
- k. Check Ethernet network connections and switch operation.

C. TEST REPORT:

- 1. The contractor/vendor shall provide a test report detailing the test procedure and results of the testing conducted according to section A above.

END OF SECTION

SECTION 40 93 00 - CONTROL STRATEGY

PART 1 GENERAL

1.1 THE REQUIREMENT

A. GENERAL:

1. The client or client representative shall provide all control system PLC and HMI programming for pump stations.

B. Control programs shall function normally in the absence of and HMI station without modifications. Process control logic and alarm functions shall be implemented at the PLC/controller level only.

PART 2 CONTROL STRATEGIES

2.1 PUMP STATION CONTROL STRATEGY

A. Process Description

1. There are 3 pumps in Bolton pump station that pump collected water to the treatment system. The three pumps shall operate on a lead, lag, backup configuration to maintain level in the collection wet well and deliver water to the treatment plant at a predetermined rate. The operator shall select the pump lead/lag/backup role for each pump. The lead pump shall start and run when the wet well rises above a predetermined start level set point. The Lead pump shall modulate speed to maintain the wet well level at the operator entered level set point. If the level continues to rise above the level set point and the lead pump is running at full speed the lag pump shall start. If the level continues to rise above and the lead and lag pumps are running at full speed the backup pump shall start. When more than one pump are running simultaneously, the pumps speed shall be the same. When the well level falls below the level set point and the pumps are running at minimum speed for a predetermined time, the lag and backup pump shall stop in the reverse order of start. The lead pump shall stop if the level falls below the low level set point. If the lead pump fails or becomes unavailable, the system shall automatically rotate the pump roles so the lead becomes backup, lag becomes lead and backup becomes lag.

2. Wet Well Level Selection: The station has redundant level sensors. The higher of two level readings shall be automatically selected for control as long as both sensors are healthy. If one sensor fails (reading out of range), the other sensor shall be selected for control. If both sensors fail, the level process variable shall be set to zero. In this scenario, the station shall operate on backup float control.

B. P&ID: IC-2

C. Equipment

1. Pump 1
2. Pump 2
3. Pump 3
4. Discharge Flow Meters (one for each pump)
5. Wet Well Level 1
6. Wet Well Level 2
7. Discharge header pressure
8. Wet Well High Level Float
9. Wet Well High High Level float
10. Wet Well Overflow Float

D. Local Mode

1. Each pump may be run manually using local controls located on the individual MCC bucket by placing the HAND/OFF/AUTO selector switch in the HAND position. The pump speed can be adjusted locally at the variable frequency drive (VFD) control face plate. The pump will operate continuously until the operator places the selector switch into the OFF position. Manual operation overrides all software interlocks.

E. Remote Manual Mode

1. Each pump that is placed in Auto mode at the MCC bucket selector switch can be run in Manual from the HMI. When the Hand-Off-Auto switch is in auto and the pump is in manual at the HMI, the operator can start, stop and adjust the speed of the pump.

F. Remote Auto Mode

1. **Remote Auto Prerequisites:** The pumps can be operated in remote auto mode by placing the MCC bucket selector switches in the Auto position and putting each pump in auto mode via the HMI interface. In auto mode the pumps will operate in a lead, lag standby mode. An automatic pumping cycle will begin when the level in the wet well rises above the start pump set point.
2. **Float Backup:** In any mode, if the wet well level rises and triggers the high level float one of the pumps will start and run at a full speed for a predetermined duration. The speed and duration of the pump run will be set to ensure that the pump does not run dry. If the level in the wet well rises high enough to trigger the high high float, a second pump will be started and run at full speed for a predetermined duration. . If the level in the wet well rises high enough to trigger

the over flow float, a third pump will be started and run at full speed for a predetermined duration. Each high float in the wet well will be directly linked to one pump to provide independent redundant pump backup operation. Operation of the float backup system is independent of the PLC and will function even when the normal control system is not operating.

3. **Operator Inputs:** The operator must set the following parameters in the system for automatic mode:
 - a. Wet well level set point
 - b. Wet well start pump level set point
 - c. Wet well stop pump level set point
 - d. Designate pump roles

- G. Alarms:
 1. Pump 1 run fail, leak, VFD fault
 2. Pump 2 run fail, leak, VFD fault
 3. Pump 3 run fail, leak, VFD fault
 4. Wet well high level
 5. Wet well high high level
 6. Dry well flood
 7. Building intrusion
 8. Control power fail
 9. Pump Station Overflow
 10. Smoke alarm
 11. Utility power fail/ATS in generator position
 12. Ventilation system fail/building no go alarm

- H. Telemetry Alarms:
 1. The following alarms shall be mapped to digital outputs on the main PLC which are wired to digital inputs on the Telemetry PLC. The telemetry PLC is already set up to send the status of 8 digital input to the Tri-City plant for alarm monitoring and notification. The alarm points at Tri-City SCADA system shall be re configured to match the alarms connected in the field.
 - a. Wet well high level
 - b. Building intrusion
 - c. Wet well overflow float
 - d. Smoke alarm
 - e. Control power fail
 - f. Generator Fault
 - g. ATS in generator position
 - h. Spare/TBD

- I. Station Flow Monitoring:
 1. Add together flow for each pump into a total station flow for display on the local HMI.
 2. Use PLC to PLC messaging to send individual pump flow rate to the telemetry PLC. In the telemetry PLC add pump flows to the data package send from Bolton to Tri-City's treatment plant. Configure Tri-City pump station HMI to display pump flows.

SECTION 40 95 11 - PLC CONTROL SYSTEM HARDWARE

PART 1 GENERAL

1.1 THE REQUIREMENT

A. GENERAL:

1. The contractor/vendor, through coordination and the use of a qualified electrical installer, shall provide the PLC based control system (PLCS) complete and operable in accordance with the Contract Documents.

B. This specification section applies to PLC control systems for the Bolton Pump Station.

C. The contractor/vendor shall be singularly responsible for selecting, configuring, and verifying correct operation of compatible hardware.

D. Whenever possible the PLC/controller hardware shall be standardized so as to utilize off-the-shelf, commercially available configurations of hardware. The contractor/vendor shall be responsible for the following, as a minimum:

1. Procurement of all hardware.
2. Design and submit PLC/Control hardware and all spare parts submittals for Engineer approval.
3. Perform all PLCS test adjustments and calibrations.
4. Provide qualified labor to supervise the installation of PLCS system by electrical contractor.
5. Perform PLCS startup and commissioning activities.
6. Provide tools, test equipment, spare parts, supplies, operation and maintenance manual, and control system record drawings.

E. PLCS Configuration:

1. The PLCS shall consist of PLCs/controller, Operator Interface Terminals, PC-based operator workstations, servers, communication modules, and all required equipment and peripherals as shown on the contract drawings, and as described in these specifications, and as required to meet the functional intent of the specifications.

1.2 SUBMITTALS

A. Shop Drawings:

1. Shop drawings for PLC control panels showing panel layout, dimensions and wiring details.
2. Bill of materials for control panels.

B. Hardware submittals:

1. Components data sheets with part numbers for the following clearly indicating intended components:
 - a. PLC CPU and IO modules.
 - b. PLC accessories, memory cards, power supplies
 - c. Power supplies
 - d. Relays
 - e. Terminal blocks
 - f. HMI panels.
 - g. Surge suppressors
 - h. Uninterruptable power supplies (UPS)
 - i. Panel light
 - j. Indicator lights, buttons and selector switches
 - k. Panel enclosure and back panel
 - l. Circuit breakers
 - m. Miscellaneous electrical components

C. Owners O&M Manual:

1. Detailed owners O&M manual shall be provided in accordance with Section 40 91 00. The following items shall be included in the O&M manual:
 - a. Record drawings for PLCS control system wiring and networks.
 - b. PLCS component list with part numbers and manufacturer information.
 - c. PLCS component user manuals.
 - d. Instrument data sheets with part number, manufacturer, setup/calibration information.
 - e. Instrument cut sheets and user manuals.
 - f. Recommended spare parts list

D. System Test Procedures

1. System test procedures shall be developed by the contractor/vendor in accordance with the requirements for system testing indicated below in section 3.2 below, and shall be submitted to the ENGINEER for review. An approved submittal shall be required prior to the commencement of system testing.
2. The procedures shall be in narrative form, and shall sequentially describe the operational steps to be followed in verifying the correct operation of each control component.

1.3 STORAGE AND HANDLING

- A. All equipment and materials delivered to the Site shall be stored in a location which shall not interfere with the operations of the OWNER's personnel or interfere with construction. Storage and handling shall be performed in a manner which shall afford maximum protection to the equipment and materials. It is the contractor/vendor's responsibility to assure proper handling and on-site storage.

1.4 WARRANTY REQUIREMENTS

- A. Equipment, software, and materials which do not achieve design requirements after installation shall be replaced or modified by the contractor/vendor to attain compliance. The cost for doing so shall be the contractor/vendor's responsibility. Following replacement or modification, the contractor/vendor shall retest the system and perform any additional procedures needed to place the complete PLCS in satisfactory operation and attain design compliance approval from the ENGINEER.
- B. The contractor/vendor warrants the materials and workmanship used for the PLCS equipment and materials and further guarantees the materials and workmanship used for any equipment and materials produced and furnished hereunder as a part of the Work to be as required and agreed upon, free from injurious defects, and in all respects satisfactory for the service required.
- C. The contractor/vendor warrants/guarantees the satisfactory performance of the equipment and materials under operating conditions for a period of 1 years after the date of final acceptance of the entire system.

PART 2 PRODUCTS

2.1 GENERAL

- A. The requirements of Section 40 91 00 apply to this Section.

- B. All material and all PLCS equipment furnished under this Contract shall be new, free from defects, of first quality and produced by manufacturers regularly engaged in the manufacture of these products.
- C. Hardware Commonality: Where there is more than one item of similar equipment being furnished all such similar equipment shall be the product of a singular manufacturer
- D. The Contractor/Vendor shall furnish PLCS hardware that matches the existing facility SCADA system standard as called out in section 2.4.F of this specification. This applies to PLCS hardware such as CPU's, I/O modules, communication modules, power supplies and chassis. This requirement is in place to ensure communication compatibility between existing PLC's and new vendor supplied PLC's.

2.2 PLCS ENCLOSURES

- A. Each PLC and its corresponding I/O modules, power supply module(s), communication interface devices, peripheral equipment, and UPS shall be mounted inside suitable enclosures. All I/O wiring from the field to the I/O modules shall be routed within wire ways and terminated on terminal blocks in the enclosure
- B. PLCS enclosures shall be provided in accordance with Section 40 92 00 - Control Panels and components.

2.3 UNINTERRUPTIBLE POWER SUPPLY (UPS)

- A. Provide and install line interactive UPS's in all panels that contain PLC/control equipment.
- B. Each UPS shall maintain power of all its loads for 10 minutes.

2.4 PROGRAMMABLE LOGIC CONTROLLER (PLC)

- A. CONSTRUCTION:
 - 1. Each PLC central processing unit (CPU) shall be of solid state design and rated for operation in an industrial environment subject to heat, vibration, RFI, electrical transients and dust. The PLC equipment shall be capable of operating in a temperature of 0 to 60 degrees C at 95 percent humidity, non condensing without air conditioning or fans.
- B. COMPONENTS-GENERAL:
 - 1. Each PLC shall have the necessary memory and computing capabilities necessary to carry out the control objectives. It is the responsibility of the Contractor/Vendor to select the appropriate PLC equipment for the control application.

C. CPU:

1. The PLC CPU shall contain all relays, timers, counters, memory registers, arithmetic capability, PID loop control and comparators necessary for the control application. The CPU shall be programmable in Ladder Logic, using PLC manufacturer programming software.

D. MEMORY:

1. The PLC CPU shall contain sufficient memory for proper program loading and execution. The PLC CPU shall contain an internal battery or non-volatile memory to ensure proper storage of the control logic application when the CPU is without power.

E. DATA COMMUNICATION:

1. Each PLC shall have the following communication ports built in or provided as an add on module in the PLC chassis:
 - a. One industrial standard, IEEE 802.3 100BaseT Ethernet communication port (RJ45).
 - b. One RS-232C serial programming port if required for programming, maintenance or other purposes as recommended by blower equipment supplier.

F. MANUFACTURER:

1. The PLC shall be manufactured by Siemens. The PLC CPU shall be Siemens 1500 series as shown on project drawings.

2.5 PLC POWER SUPPLY

- A. PLC power supplies shall accept incoming 120 VAC 60 Hz single phase or 24 VDC and convert this to the necessary voltages required to operate the PLC CPU and IO modules.
- B. The PLC power supply shall be mounted in the PLC housing or chassis and provide sufficient power for operating all CPU's and IO modules. The PLC/control power supply shall be sized to provide 25% extra capacity.

2.6 PLC INPUT/OUTPUT (I/O) MODULES

A. GENERAL:

1. All PLC I/O modules shall be suitable for use in hostile industrial environments as described in section 2.04.A above. In general, I/O signal types shall be determined

by the Contractor/Vendor for the appropriate control application. Analog input and output signals shall be either 4-20mA or 0-10VDC. Digital input signals shall be 120VAC or 24VDC. Discrete output modules shall be 120VAC, 24VDC or relay contact and needed for the control application. Each location shall contain the I/O modules necessary for the control application plus 20% spare. All unused and spare IO points shall be wired to field terminals for easy utilization in the future.

B. DISCRETE INPUT MODULES:

1. Discrete input modules shall be Siemens model compatible with selected PLC CPU, selected by the Contractor/Vendor for the control application.

C. DISCRETE OUTPUT MODULES:

1. Discrete output modules shall be model compatible with selected PLC CPU, selected by the Contractor/Vendor for the control application.

D. ANALOG INPUT MODULES:

1. Analog Input modules shall be Siemens model compatible with selected PLC CPU, selected by the Contractor/Vendor for the control application.

E. ANALOG OUTPUT MODULES:

1. Analog output modules shall be Siemens model compatible with selected PLC CPU, selected by the Contractor/Vendor for the control application.

2.7 PERIPHERAL DEVICES

A. GENERAL:

1. Peripheral devices shall be furnished and installed by the contractor/vendor as detailed in this section.

B. NETWORK SWITCHES:

1. Network switches shall have a minimum of four 10/100 Mbit/s RJ45 ports. Network switches shall be rated for use in an industrial control environment, DIN rail mounted with wired power connections. See specification section 40 92 00 2.05.G.

2.8 SPARE PARTS

A. Spare parts shall be furnished as specified below:

1. Provide one spare of each unique type of Input/Output module.

PART 3 EXECUTION

3.1 INSTALLATION

- A. The contractor/vendor shall utilize qualified personnel to supervise and accomplish the physical installation of all components which it provides.

3.2 TESTING

A. FACTORY TESTING:

1. Prior to delivery and installation, the PLC hardware components shall be tested for proper operation as part of the Control Panel factory testing as described in Section 40 92 00 3.1.

END OF SECTION

SECTION 43 21 00 - LIQUID PUMPS

PART 1 GENERAL

1.1 SUMMARY

- A. Install OWNER furnished pumps and pumping appurtenances, complete and operable, as indicated in accordance with the Contract Documents.
- B. The provisions of this Section shall apply to all pumps and pumping equipment except where otherwise indicated.
- C. Where two or more pump systems of the same type or size are required, all pumps shall all be produced by the same manufacturer.
- D. Provide all labor, equipment and materials and perform all operations in connection with the installation and testing of pumps selected by the OWNER.
- E. Coordinate and utilize all factory testing, installation, start-up and field-testing services supplied in conjunction with the pumping equipment.
- F. All work performed under this Section shall be in accordance with all approved trade practices and manufacturer's recommendations.
- G. Section includes:
 - 1. General design requirements for liquid pumps.
 - 2. Factory testing.
 - 3. Field Testing.
- H. Related Requirements:
 - 1. Section 43 21 39 Submersible Liquid Pumps.

1.2 REFERENCE SPECIFICATIONS, CODE AND STANDARDS

- A. Codes and Standards -- Comply with the provisions of the following codes, specifications and standards, except as otherwise shown or specified.
 - 1. ANSI/ASA S2.81/Part 12/ISO 21940-11 "Mechanical Vibration - Rotor Balancing"

1.3 SUBMITTALS

- A. Section 01 33 00 Submittal Procedures: Requirements for submittals.
- B. The OWNER will provide the following data to the CONTRACTOR for reference.

1. Shop Drawings that include the following information from the pump manufacturer:
 - a. Pump name, identification number and applicable Section number from Project specifications.
 - b. Performance Data Curves:
 - 1) Showing head, capacity, horsepower demand, NPSH required and pump efficiency over the entire operating range of the pump.
 - 2) Pump manufacturer shall indicate separately the head, capacity, horsepower demand, overall efficiency and minimum submergence required at the design flow conditions and the maximum and minimum flow conditions.
 - 3) A family of performance curves at intervals of 100 rpm from minimum speed to maximum speed shall be provided for each pump equipped with a variable speed drive., and a curve for each speed on two-speed pumps.
 - c. The limits on the performance curves recommended for stable operation without surge, cavitation or excessive vibration.
 - d. Assembly and Installation Drawings: Including shaft size, seal, coupling, bearings, anchor bolt plan, part nomenclature, material list, outline dimensions, and shipping weights.
 2. Complete motor nameplate data as defined by NEMA, motor manufacturer and any motor modifications.
 3. Operation and Maintenance Manual: Containing the required information for each pump section.
 4. Spare Parts List: Containing the required information for each pump section.
 5. Factory Test Data: Signed, dated and certified for each pump system which requires factory testing submitted before shipment of equipment.
- C. Submittals to be provided by the CONTRACTOR:
1. Custom angle pump elbow tapping plan and fabricator information.
 2. Pump foundation materials and forming plan.
 3. Qualification statement for professional vibration analysis specialist.
 4. Manufacturer's certification of proper installation.

5. Submittals and certification of satisfactory field testing.

PART 2 PRODUCTS

2.1 GENERAL

- A. Pumps to be OWNER furnished. CONTRACTOR to coordinate delivery of the pumps from the Tri-City WRRF with the OWNER. CONTRACTOR to coordinate all installation requirements, field testing, startup, and training with the OWNER furnished pump manufacturer.

2.2 MATERIALS

- A. All materials shall be suitable for the intended application; materials not specified shall be high-grade, standard commercial quality, free from all defects and imperfection that might affect the serviceability of the product for the purpose for which it is intended, and shall conform to the following requirements:
 1. Anchor bolts, washers, and nuts supplied by the CONTRACTOR for non-corrosive applications shall be galvanized steel in accordance with the requirements of Section 05 50 00 Metal Fabrications. Anchor bolts, washers and nuts in corrosive service applications shall be stainless steel in accordance with that Section.

2.3 PUMP COMPONENTS, GENERAL

- A. Flanges: Suction and discharge flanges shall conform to ANSI/ASME B16.1 - Cast Iron Pipe Flanges and Flanged Fittings, Class 12, 125, 250, and 800 or B16.5 - Flanges and Flanged Fittings dimensions.
- B. Handholes: Handholes on pump casings shall be shaped to follow the contours of the casing to avoid any obstructions in the water passage.

2.4 PUMP APPURTENANCES

- A. Nameplates: Each pump shall be equipped with a stainless steel nameplate indicating serial numbers, rated head and flow, impeller size, pump speed and manufacturer's name and model number.

PART 3 EXECUTION

3.1 SERVICES OF PUMP MANUFACTURER PROVIDED BY THE OWNER

- A. The CONTRACTOR shall coordinate with an authorized service representative of the manufacturer to visit the Site to witness the following and to certify in writing that the

equipment and controls have been properly installed, aligned, lubricated, adjusted and readied for operation:

1. Installation of the equipment.
2. Inspection, checking and adjusting the equipment.
3. Startup and field testing for proper operation.
4. Performing field adjustments to ensure that the equipment installation and operation comply with requirements.
5. Requirements are more specifically detailed herein and in individual pump specifications.

B. Instruction of the OWNER's Personnel:

1. An authorized training representative of the manufacturer shall visit the Site to instruct the OWNER's personnel in the operation and maintenance of the equipment, including step-by-step troubleshooting with necessary test equipment.
2. Instruction shall be specific to the models of equipment provided.
3. The pump manufacturer's representative shall have at least two years' experience in training.
4. Training shall be scheduled a minimum of three weeks in advance of the first session.
5. Proposed training material and a detailed outline of each lesson shall be submitted for review. Comments shall be incorporated into the material.
6. The training materials shall remain with the trainees.
7. The OWNER may videotape the training for later use with the OWNER's personnel.

3.2 INSTALLATION

A. General: Pumping equipment shall be installed in accordance with the manufacturer's written recommendations.

B. Alignment:

1. All equipment shall be field tested to verify proper alignment, operation as specified and freedom from binding, scraping, vibration, shaft runout or other defects.

2. Pump drive shafts shall be measured just prior to assembly to ensure correct alignment without forcing.
 3. Equipment shall be secure in position and neat in appearance.
- C. Vibration: Equipment shall be designed and constructed such that the natural frequency of the drive train is avoided by a minimum of 25 percent throughout the entire operating range. Drive shaft shall be balanced to ISO Grade 2.5 to prevent vibration.
- D. Lubricants: Provide the necessary oil and grease for initial operation.

3.3 FIELD TESTS

- A. Each pump system shall be field tested after installation to demonstrate satisfactory operation without excessive noise, vibration, cavitation or overheating of bearings.
- B. Field testing methods and allowable tolerances shall comply with Hydraulic Institute Standard Section 9.6.8 Rotodynamic Pump Guidelines of pumping machinery for the type of pumps installed.
- C. CONTRACTOR shall provide a professional vibration analysis specialist to perform on-site vibration testing. The work shall be directed by a registered professional mechanical engineer who has been providing vibration monitoring services for a minimum of 10 years.
- D. The following field testing shall be conducted:
1. Startup, check and operate the pump system over its entire speed range.
 2. Pump vibration analysis and measurement in accordance with the Hydraulic Institute Standards Section 11.6. at a minimum of four pumping conditions defined by the ENGINEER. The maximum allowable amplitude of vibration will be 0.34 in/sec.
 3. Obtain concurrent readings of motor voltage, amperage, pump discharge head for at least four pumping conditions at each pump rotational speed. Check each power lead to the motor for proper current balance.
 4. Electrical and instrumentation tests shall conform to the requirements of the Section under which that equipment is specified.
 5. Provide written proof of vibration readings and provide test data.
- E. Field testing will be witnessed by the ENGINEER. The CONTRACTOR shall furnish three days advance notice of field testing.

- F. In the event any pumping system fails to meet the test requirements, it shall be modified and retested as above until it satisfies the requirements.
- G. After each pumping system has satisfied the requirements, the CONTRACTOR shall certify in writing that it has been satisfactorily tested and that all final adjustments have been made. Certification shall include the date of the field tests, a listing of all persons present during the tests and the test data.
- H. CONTRACTOR shall bear all costs of field tests, including additional services of the manufacturer's representative required beyond those specified.

END OF SECTION

SECTION 43 21 39 - SUBMERSIBLE LIQUID PUMPS

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes, start-up, testing, and operation training for submersible sewage pumps. The OWNER will furnish the pumps, pump elbows, and base plate for the pumps specified herein.
- B. The CONTACTOR shall coordinate with the pump manufacturer and complete the installation and start-up of the pumps in accordance with these Contract Documents.
- C. Section includes:
 - 1. Submersible sewage sump pumps.
- D. Related Sections
 - 1. Section 01 75 16 Testing, Training & System Start-Up.
 - 2. Section 10 14 10 Identifying Devices.
 - 3. Section 40 05 13 Common Work Results for Process Piping.
 - 4. Section 43 21 00 Liquid Pumps.

1.2 REFERENCE STANDARDS

- A. ASTM International:
 - 1. ASTM A48 - Standard Specification for Gray Iron Castings.
 - 2. ASTM A276 - Standard Specification for Stainless Steel Bars and Shapes.
- B. National Electrical Manufacturers Association:
 - 1. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum).

1.3 SUBMITTALS

- A. Per the requirements of Section 43 21 00 Liquid Pumps.
- B. Applicable material certifications and testing certificates.

1.4 CLOSEOUT SUBMITTALS

- A. Project Record Documents: Record actual locations and final orientation of equipment and accessories.

- B. Pump Supplier: Manufacturer’s installation and operation certificate. Statement that the equipment is suitable for the intended use.

1.5 COORDINATION

- A. The pumps have been pre-procured by OWNER to facilitate faster construction. CONTRACTOR to coordinate with the OWNER to have pumps delivered from TriCity treatment plant. CONTRACTOR to coordinate with pump VENDOR to ensure proper installation, field testing, startup, and training is completed to VENDOR’s satisfaction.
- B. CONTRACTOR shall be responsible for the overall pump and drive performance.

PART 2 PRODUCTS

2.1 DESCRIPTION

- A. This description is for informational purposes. See pump data curves in the supplemental information for final procured pumps.
- B. Manufacturers:
- C. Manufacturers:
 - 1. Xylem, Flygt, Model NT 3301 MT with MiniCAS II monitoring and status unit.
- D. Identification:

Location	Bolton Pump Station
Pump Label(s)	P-1, P-2, P-3
Quantity	3

- E. Power and Motor Requirements:

Voltage	460
Phase	3
Frequency	60 Hz
Motor Speed	1,185 rpm
Motor Horsepower	70 hp

- F. Performance Requirements at Full Pump Speed, Two Pumps Running

Duty Point 1 Minimum Flow Capacity	1,750 gpm (per pump)
Duty Point 1 Total Dynamic Head	82.5 feet
Duty Point 1 Minimum Pump Efficiency	69.2%
Maximum NPSH required at Duty Point 1	18.5 feet

G. Operating Conditions:

Duty	Continuous
Drive	Variable Frequency Drive
Ambient Environment	Wet Well - Corrosive
Ambient Temperature	33° - 104° F
Fluid Service	Municipal wastewater, raw and unscreened, containing rags, grit, fats, oil, and debris.
Minimum Solids Passing Capability	Flygt N-Impeller
Fluid Temperature	50° - 90° F
Fluid pH Range	6.0 to 8.0
Fluid Specific Gravity	1.0
Net Positive Suction Head Available	33 feet

H. Pumping System Dimensions:

Minimum Pump Discharge Size	10-inch
Base Elbow Suction Inlet Size	12-inch
Discharge Flange Rating (ANSI)	Class 125
Minimum Submersible Cable Length	50-ft

PART 3 EXECUTION

3.1 INSPECTION

Inspect pumps and fittings before installation to verify quality of material.

3.2 INSTALLATION

A. Installation:

1. Install and align pumps and fittings in accordance with the manufacturer's printed specifications and at the locations shown on the DRAWINGS.
2. Use anchor bolts furnished or recommended by the manufacturer.
3. Place the pumps using equipment templates.

B. Anchorage:

1. Anchors for the unit shall be set in the concrete. Unit shall be mounted as instructed by the manufacturer and shown in the DRAWINGS.
2. Anchors shall be drilled and set with epoxy.

3. Provide 24 hours' notice prior to installing base elbows, to allow for anchor bolt inspection.
4. The manufacturer shall supervise installation to ensure that the unit is properly aligned and leveled; that all electrical and piping connections are properly made; and that lubricants have been provided and installed.

3.3 STARTUP AND TESTING

- A. See Section 01 75 16 Testing, Training & System Start-Up for additional requirements.
- B. See Section 3.3, 43 21 00 Liquid Pumps for field testing requirements in addition to those specified herein.
- C. Pre-operational Checks:
 1. Check pump and motor alignment.
 2. Check for proper motor rotation.
 3. Check pump and drive units for proper lubrication.
- D. Manufacturer's Representative:
 1. A representative of the manufacturer shall be coordinated to perform inspection, start-up and training services.
 2. The manufacturer's representative shall be experienced in the operation and maintenance of the equipment and shall instruct the OWNER's personnel in the operation and maintenance of the equipment, including step-by-step troubleshooting with necessary test equipment.
 3. Check pump and motor for high bearing temperature and excessive vibration.
 4. The representative shall check the installation and supervise initial start-up of the equipment, and shall perform, at a minimum, the following tests on each pump:
 - a. Measure and record shutoff head and power draw at shutoff head.
 - b. Measure and record actual operating head and power draw at actual operating head.
 - c. Measure and record operating head and power draw at two separate partially throttled flow rates.
 - d. Measure and record static head.
 - e. Duplicate all normal operating modes and all failure modes, including the removal and installation of pumps from the wet well using the guide rail system.

5. Testing shall include a comparison of measured installed flow and head, including shutoff head, with the manufacturer's curve value. Any discrepancy shall be resolved prior to acceptance by the OWNER.
6. Manufacturer's Written Certification:
 - a. The manufacturer's representative shall verify the complete assembly for proper alignment and connection, and quiet operation.
 - b. This service shall be provided for a minimum period of one trip and one day.
 - c. After the installation and operation of the equipment has been certified, the manufacturer's representative shall train the OWNER's personnel in the proper operation and maintenance of the equipment.
- E. Verify pumps are operating at the design duty condition. Remove and replace units that do not meet the design operating criteria.
- F. For all pump tests, ensure that the force main is full of liquid during the testing. The CONTRACTOR shall provide the necessary water and other materials required for the testing as defined herein and recommended by the manufacturer. All testing shall use clean water as required by Section 01 75 16 Testing, Training & System Start-Up.
- G. A start-up report, acceptable to and approved by the ENGINEER, shall be completed by the manufacturer's representative before final acceptance of the pumps.

END OF SECTION

SPECIFICATIONS

**BOLTON PUMP STATION –
PANEL PROCUREMENT**

FOR

Clackamas Water Environment Services

Volume 1 of 2

October 2021



CLACKAMAS
**WATER
ENVIRONMENT
SERVICES**

*Water Environment Services
150 Beaver Creek Rd
Oregon City, OR 97045*

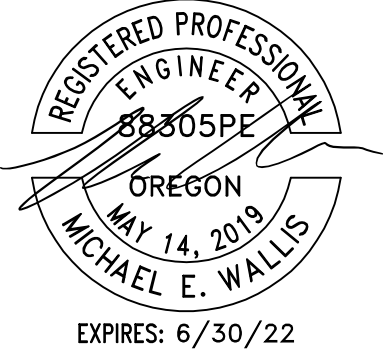
PROFESSIONAL OF RECORD CERTIFICATION(S):



Signing as the Professional of Record for the divisions and sections listed below:

Divisions 01

PROFESSIONAL OF RECORD CERTIFICATION(S):

 <p>REGISTERED PROFESSIONAL ENGINEER 88305PE OREGON MAY 14, 2019 MICHAEL E. WALLIS EXPIRES: 6/30/22</p>	<p>Signing as the Professional of Record for the divisions and sections listed below:</p> <p>Division 26</p>
--	--

PROFESSIONAL OF RECORD CERTIFICATION(S):



EXPIRES: 6-30-2022

Signing as the Professional of Record for the divisions and sections listed below:

Division 40
Sections:
40 91 00
40 92 00
40 95 11

SECTION 00 01 10 – TABLE OF CONTENTS
 FOR
 PUMP STATION REHABILITATION AND UPGRADES - BOLTON PUMP STATION PANEL
 PROCUREMENT PROJECT

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END OF SECTION

SECTION 01 22 20 - MEASUREMENT AND PAYMENT

PART 1 GENERAL

1.1 Description

Measurement and payment will be on a unit price basis in accordance with the prices set forth in the proposal for individual work items. Where work is required but does not appear as a separate item in the proposal, the cost for that work shall be included and absorbed in the unit prices named in the proposal. CONTRACTOR / VENDOR shall make a careful assessment when preparing the bid.

A. Control Panel:

Measurement and payment will be on a lump sum basis to furnish and deliver the Control Panel as shown and specified and provide field testing, start up, and training assistance to the installing Contractor.

B. VFD Panels (three identical panels):

Measurement and payment will be on a lump sum basis to furnish and deliver the VFD panels as shown and specified and provide field testing, start up, and training assistance to the installing Contractor.

1.2 Progress Payments

The amounts paid in the Contract progress payments will be based on the percent of the total cost for each bid item that is earned from the following milestones:

- 20% will be paid when panel submittals have been approved by the Owner.
- 40% will be paid when the panels have been delivered to the Owner.
- 30% will be paid when the panels are operational and accepted by the Owner.
- 10% will be paid when Operation and Maintenance Manuals and Record Drawings have been accepted by the Owner.

END OF SECTION

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SECTION 01 33 00

SUBMITTAL PROCEDURES

PART 1 GENERAL

1.1 SUMMARY

- A. This Section contains administrative and procedural requirements for submittals for review, information, and for Project closeout.
- B. Section includes:
 - 1. Schedule of Submittals.
 - 2. Submittal requirements.
 - 3. Submittal procedures.
 - 4. Engineer review.
 - 5. Resubmittal procedures.
 - 6. Product data.
 - 7. Shop Drawings.
 - 8. Samples.
 - 9. Design data.
 - 10. Test reports.
 - 11. Certificates.
 - 12. Manufacturer's instructions.
 - 13. Manufacturer's field reports.
 - 14. Operation and maintenance (O&M) instructions.

1.2 DEFINITIONS

- A. Action Submittals: Written and graphic information and physical samples that require Engineer's responsive action.
- B. Informational Submittals: Written and graphic information and physical Samples that do not require Engineer's responsive action. Submittals may be rejected for not complying with requirements.
- C. CONTRACTOR/VENDOR: The company which is providing equipment specified in this contract. The CONTRACTOR/VENDOR shall coordinate with an installing CONTRACTOR which will be determined at a later date.
- D. Installing CONTRACTOR: The general CONTRACTOR which is awarded the contract to construct and install various improvements at the Bolton Pump Station, including the equipment specified in these specifications.

1.3 SCHEDULE OF SUBMITTALS

- A. Within 10 days after the Effective Date of the Contract, CONTRACTOR/VENDOR shall submit to Engineer a preliminary Schedule of Submittals, including proposed list of major products proposed for use, with specification section reference, name of manufacturer, supplier, trade name, SUBCONTRACTOR, and model number of each product. Provide a schedule of specific target dates for the submission and return of submittals and shop drawings required by the Contract Documents.
- B. Provide panel drawings and product information within three weeks after the Effective Date of the Contract.
- C. For products specified only by reference standards, indicate manufacturer, trade name, model or catalog designation, and reference standards.
- D. The list and schedule shall be updated and resubmitted when requested by the Engineer.
- E. CONTRACTOR/VENDOR's Schedule of Submittals will be acceptable to the Engineer if it provides a workable arrangement for reviewing and processing the required submittals.

1.4 SHOP DRAWING AND SAMPLE SUBMITTAL REQUIREMENTS

- A. Before submitting a Shop Drawing or Sample, CONTRACTOR/VENDOR shall have:
 - 1. reviewed and coordinated the Shop Drawing or Sample with other Shop Drawings and Samples and with the requirements of the Work and the Contract Documents;
 - 2. determined and verified all field measurements, quantities, dimensions, specified performance and design criteria, installation requirements, materials, catalog numbers, and similar information with respect thereto;
 - 3. determined and verified the suitability of all materials and equipment offered with respect to the indicated application, fabrication, shipping, handling, storage, assembly, and installation pertaining to the performance of the Work; and
 - 4. determined and verified all information relative to CONTRACTOR/VENDOR's responsibilities for means, methods, techniques, sequences, and procedures of construction, and safety precautions and programs incident thereto.
- B. Each submittal shall bear a stamp or specific written certification that CONTRACTOR/VENDOR has satisfied CONTRACTOR/VENDOR's obligations under the Contract Documents with respect to CONTRACTOR/VENDOR's review of that submittal, and that CONTRACTOR/VENDOR approves the submittal.

- C. With each submittal, CONTRACTOR/VENDOR shall give Engineer specific written notice of any variations that the Shop Drawing or Sample may have from the requirements of the Contract Documents. This notice shall be set forth in a written communication separate from the Shop Drawings or Sample submittal; and, in addition, in the case of Shop Drawings by a specific notation made on each Shop Drawing submitted to Engineer for review of each such variation.

1.5 SUBMITTAL PROCEDURES

- A. CONTRACTOR/VENDOR shall submit Shop Drawings and Samples to Engineer for review in accordance with the accepted Schedule of Submittals.
- B. Transmit each submittal with Engineer-accepted transmittal form certifying compliance with requirements of Contract Documents.
- C. Sequentially number transmittal forms. Mark transmittal forms for resubmittals with original number and sequential alphabetic suffix.
- D. Show each Submittal with the following numbering and tracking system:
 - 1. Submittals shall be numbered according to specification section. For example, the first product submittal for Section 055000 would be "055000-1". Resubmittals of that submittal would be "055000-1.1", followed by "055000-1.2", and so on. The second product submittal for that Section would be "055000-2".
 - 2. Submittals containing product information from multiple sections of the specifications will not be reviewed. CONTRACTOR/VENDOR shall divide submittals in a manner that meets the numbering and tracking system requirements stated herein.
 - 3. Alternative method of numbering may be used if acceptable to Engineer.
- E. Identify: Project, CONTRACTOR/VENDOR, SUBCONTRACTOR and supplier, pertinent drawing and detail number, and specification Section number appropriate to submittal.
- F. Apply CONTRACTOR/VENDOR's stamp, signed or initialed, certifying that review, approval, verification of products required, field dimensions, adjacent construction Work, and coordination of information is according to requirements of the Work and Contract Documents.
- G. Coordinate submission of related items.
 - 1. All shop drawings for interrelated items shall be scheduled for submission at the same time.

2. The Engineer may hold shop drawings in cases where partial submission cannot be reviewed until the complete submission has been received or where shop drawings cannot be reviewed until correlated items affected by them have been received. When such shop drawings are held, the Engineer will advise the CONTRACTOR/VENDOR in writing that the shop drawing submitted will not be reviewed until shop drawings for all related items have been received.
- H. When hard copies of submittals are provided by the CONTRACTOR/VENDOR, six (6) copies of all materials shall be provided to the Engineer. Two (2) copies of reviewed submittals will be kept by the Engineer, two (2) copies of reviewed submittals will be transmitted to the OWNER, and two (2) copies of reviewed submittals will be returned to the CONTRACTOR/VENDOR. If the CONTRACTOR/VENDOR requests that more than two (2) copies of the reviewed submittal be returned, then the CONTRACTOR/VENDOR shall submit the appropriate quantity of submittals.
 - I. When electronic transmittals of submittals are provided by the CONTRACTOR/VENDOR under established protocols described elsewhere in the Contract Documents or as jointly developed by the OWNER, Engineer and CONTRACTOR/VENDOR, provide electronic submittals in portable document format (PDF) in addition to the source document format (Word, Excel, AutoCAD, etc.). Reviewed submittals will be returned to the CONTRACTOR/VENDOR as PDF electronic files.
 - J. For each submittal for review, allow not less than fourteen (14) days for Engineer review, excluding delivery time to and from CONTRACTOR/VENDOR.
 - K. Identify variations in Contract Documents and product or system limitations that may be detrimental to successful performance of completed Work.
 - L. Allow space on submittals for CONTRACTOR/VENDOR and Engineer review stamps or comments.
 - M. When revised for resubmission, the CONTRACTOR/VENDOR shall identify changes made since previous submission. A narrative of changes shall be provided, and shop drawings or calculations shall indicate that a revision was made.
 - N. Distribute copies of reviewed submittals as appropriate. Instruct parties to promptly report inability to comply with review comments.
 - O. Submittals not requested will not be recognized nor processed.
 - P. Incomplete Submittals: Engineer will not review. Complete submittals for each item are required. Delays resulting from incomplete submittals are not the responsibility of Engineer.

1.6 ENGINEER REVIEW

- A. Informational submittals and other similar data are for Engineer's information, do not require Engineer's responsive action, and will not be reviewed or returned with comment.
- B. The Engineer's review of submittals and shop drawings is not a check of any dimension or quantity and will not relieve the CONTRACTOR/VENDOR from responsibility for errors of any sort in the submittals and shop drawings.
- C. Submittals made by CONTRACTOR/VENDOR that are not required by Contract Documents may be returned without action.
- D. The Engineer will review the submitted data and shop drawings and return to the CONTRACTOR/VENDOR with notations thereon indicating "No Exception Taken", "Make Corrections Noted", "Rejected", "Revise and Resubmit", or "Submit Specified Item".
- E. If more than two (2) submissions of an item are required to meet the Project specifications, CONTRACTOR/VENDOR shall be responsible for Engineer's charges to OWNER for its review time, and OWNER may impose a set-off against payments due to CONTRACTOR/VENDOR to secure reimbursement for such charges, unless the need for such change is beyond the control of CONTRACTOR/VENDOR.
- F. Engineer will provide timely review of Shop Drawings and Samples in accordance with the Schedule of Submittals acceptable to Engineer. Engineer's review will be only to determine if the items covered by the submittals will, after installation or incorporation in the Work, conform to the information given in the Contract Documents and be compatible with the design concept of the completed Project as a functioning whole as indicated by the Contract Documents.
- G. Engineer's review will not extend to means, methods, techniques, sequences, or procedures of construction or to safety precautions or programs incident thereto.
- H. Engineer's review of a separate item as such will not indicate approval of the assembly in which the item functions.
- I. Engineer's review of a Shop Drawing or Sample shall not relieve CONTRACTOR/VENDOR from responsibility for any variation from the requirements of the Contract Documents unless CONTRACTOR/VENDOR has complied with the requirements of Paragraph 1.4.C and Engineer has given written acceptance of each such variation by specific written notation thereof incorporated in or accompanying the Shop Drawing or Sample. Engineer will document any such accepted variation from the requirements of the Contract Documents in a Field Order.

- J. Engineer's review of a Shop Drawing or Sample shall not relieve CONTRACTOR/VENDOR from responsibility for complying with the requirements of Paragraph 1.4 A. and B.
- K. Engineer's review of a Shop Drawing or Sample, or of a variation from the requirements of the Contract Documents, shall not, under any circumstances, change the Contract Times or Contract Price, unless such changes are included in a Change Order.
- L. Neither Engineer's receipt, review, return of a Shop Drawing, Sample, or other submittal shall result in such item becoming a Contract Document.

1.7 RESUBMITTAL PROCEDURES

- A. CONTRACTOR/VENDOR shall make corrections required by Engineer and shall return the required number of corrected copies of Shop Drawings and submit, as required, new Samples for review. CONTRACTOR/VENDOR shall direct specific attention in writing to revisions other than the corrections called for by Engineer on previous submittals.
- B. CONTRACTOR/VENDOR shall furnish required submittals with sufficient information and accuracy to obtain required review of an item with no more than two submittals. Engineer will record Engineer's time for reviewing a third or subsequent submittal of a Shop Drawings, sample, or other item requiring review, and CONTRACTOR/VENDOR shall be responsible for Engineer's charges to OWNER for such time. OWNER may impose a set-off against payments due to CONTRACTOR/VENDOR to secure reimbursement for such charges.
- C. If CONTRACTOR/VENDOR requests a change of a previously reviewed submittal item, CONTRACTOR/VENDOR shall be responsible for Engineer's charges to OWNER for its review time, and OWNER may impose a set-off against payments due to CONTRACTOR/VENDOR to secure reimbursement for such charges, unless the need for such change is beyond the control of CONTRACTOR/VENDOR.

PART 2 PRODUCTS

2.1 PRODUCT DATA

- A. Product Data: Action Submittal: Submit to Engineer for review for assessing conformance with information given and design concept expressed in Contract Documents. Submitted data shall be sufficient in detail for determination of compliance with the Contract Documents.
- B. Mark each copy to identify applicable products, models, options, and other data. Supplement manufacturers' standard data to provide information specific to this Project.

1. Note submittal will be returned to CONTRACTOR/VENDOR without review of submittal if products, models, options, and other data are not clearly marked or identified.
- C. Indicate product utility and electrical characteristics, utility connection requirements, and location of utility outlets for service for functional equipment and appliances.

2.2 SHOP DRAWINGS

- A. Shop Drawings: Action Submittal: Submit to Engineer for assessing conformance with information given and design concept expressed in Contract Documents.
- B. Indicate special utility and electrical characteristics, utility connection requirements, and location of utility outlets for service for functional equipment and appliances.
- C. When required by individual Specification Sections, provide Shop Drawings signed and sealed by a professional Engineer licensed in the state of Project responsible for designing components shown on Shop Drawings.
 1. Include signed and sealed calculations to support design.
 2. Submit Shop Drawings and calculations in form suitable for submission to and approval by authorities having jurisdiction.
 3. Make revisions and provide additional information when required by authorities having jurisdiction.
- D. All dimensioned shop drawings shall be scalable and provided as full-sized (22" x 34") sheets. PDF electronic files shall print as scalable full-sized sheets.
- E. After review, produce copies and distribute according to Paragraph 1.5.M and for record documents.

2.3 DESIGN DATA

- A. Informational Submittal: Submit data for Engineer's knowledge as Contract administrator or for OWNER.
- B. Submit information for assessing conformance with information given and design concept expressed in Contract Documents.

2.4 TEST REPORTS

- A. Informational Submittal: Submit reports for Engineer's knowledge and records as Contract administrator or for OWNER.

- B. Submit test reports for information for assessing conformance with information given and design concept expressed in Contract Documents.

2.5 CERTIFICATES

- A. Warranty statements certifying the equipment will be guaranteed for a minimum period of one year from the date of startup, operation in the pump station and acceptance of the equipment by the Owner.
- B. Informational Submittal: Submit certification by manufacturer or CONTRACTOR/VENDOR to Engineer, in quantities specified for Product Data.
- C. Indicate material or product conforms to or exceeds specified requirements. Submit supporting reference data, affidavits, and certifications as appropriate.
- D. Certificates may be recent or previous test results on material or product but must be acceptable to Engineer.

2.6 MANUFACTURER'S INSTRUCTIONS

- A. Informational Submittal: Submit manufacturer's installation instructions for Engineer's knowledge as Contract administrator or for OWNER.
- B. Submit printed instructions for delivery, storage, assembly, installation, startup, adjusting, and finishing, to Engineer in quantities specified for Product Data.
- C. Indicate special procedures, perimeter conditions requiring special attention, and special environmental criteria required for application or installation.

2.7 MANUFACTURER'S FIELD REPORTS

- A. Informational Submittal: Submit reports for Engineer's knowledge and records as Contract administrator or for OWNER.
- B. Submit report within 48 hours of observation to Engineer for information.
- C. Submit reports for information for assessing conformance with information given and design concept expressed in Contract Documents.

2.8 OPERATION AND MAINTENANCE (O&M) INSTRUCTIONS

- A. Submit preliminary O&M materials for review by Engineer. The equipment manufacturer may furnish instruction manuals prepared specifically for the equipment furnished or standard manuals may be used if statements like "if your equipment has this accessory..." or listings of equipment not furnished are eliminated. O&M materials will be returned to the CONTRACTOR for resubmittal if the O&M materials do not

clearly indicate what specific equipment was furnished and all items not provided being clearly crossed out. Poorly reproduced copies are not acceptable. Operation and maintenance instructions shall contain the following as a minimum:

1. Reviewed shop drawings and submittal data;
 2. Model, type, size, and serial numbers of equipment furnished;
 3. Equipment and driver nameplate data;
 4. List of parts showing replacement numbers;
 5. Recommended list of spare parts;
 6. Complete operating instructions including start-up, shutdown, adjustments, cleaning, etc.;
 7. Maintenance and repair requirements including frequency and detailed instructions; and
 8. Name, address and phone numbers of local representative and authorized repair service.
- B. Following review of the preliminary O&M materials by the Engineer and before acceptance of the Work, submit four (4) copies of complete final operation and maintenance instructions for all equipment supplied. Submit items in 8-1/2 x 11-inch heavy-duty three-ring binders when appropriate, or in 8-1/2 x 11-inch file folders. All binders and folders shall have clear plastic pockets on the front of the cover and the spine to allow for insertion of identifying information.

PART 3 EXECUTION - Not Used

END OF SECTION

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SECTION 26 29 23 – VARIABLE FREQUENCY DRIVES

PART 1 GENERAL

1.1 DESCRIPTION

- A. This specification is to cover a complete Variable Frequency Drive (VFD aka: VFD, AFD, ASD, Inverter, AC Drive, et al) consisting of a pulse width modulated (PWM) inverter designed for use with a standard AC induction motor, synchronous reluctance (SynRM) and permanent magnet (PM) motors in wastewater applications. The VFD must provide a V/Hz or sensor-less vector mode of operation.
- B. The drive contractor/vendor shall supply the drive and all necessary options as specified VFDs that are manufactured by a third party and “brand labeled” shall not be acceptable.

1.2 QUALITY ASSURANCE

- A. Referenced Standards and Guidelines:
 - 1. Institute of Electrical and Electronic Institute of Electrical and Electronic Engineers (IEEE)
 - a. IEEE 519, Guide for Harmonic Content and Control.
 - 2. Underwriters Laboratories (as appropriate)
 - a. UL508C
 - b. UL61800-5-1
 - 3. National Electrical Manufacturer’s Association (NEMA)
 - a. ICS 7.0, AC Adjustable Speed Drives
 - 4. International Electro-technical Commission (IEC)
 - a. EN/IEC 61800-3
 - b. 2014/35/EU Low Voltage Directive
 - c. 2014/30/EU Electromagnetic compatibility (EMC)
 - d. 2006/42/EC Machinery Directive
 - 5. National Electric Code (NEC)

- a. NEC 430.120, Adjustable-Speed Drive Systems
- 6. International Building Code (IBC)
 - a. IBC 2012 Seismic – referencing ASC 7-05 and ICC AC-156
- B. Qualifications:
 - 1. VFDs and options shall be UL508C listed. The ACQ580 standard VFD shall be UL labeled 100 kA SCCR, RMS Symmetrical, 600V max.
 - 2. UL-APPROVAL the VFDs shall be available as UL compliant version which complies the technical regulations of UL according to UL61800-5-1. A UL listing document shall be available to confirm VFDs compliance with the requirements. Manufacturer’s statements of UL compliance or pending approval are not accepted. The VFD shall comply the technical regulations of UL according to UL508C. UL listing document shall be available to confirm VFDs compliance with the requirements.
 - 3. Environmental Manufacturing: The VFD shall comply with Restriction of Hazardous Substances in Electrical and Electronic Equipment directive 2011/65/EU requirements, so called RoHS II requirements. The VFD shall be easy to recycle. The manufacturer shall make recycling instructions publicly available. The recycling instructions shall provide recycling information in accordance to Waste Electrical and Electronic Equipment directive 2012/19/EU (WEEE).
 - 4. Functional Safety:
 - a. The VFDs shall support ‘Safe Torque Off’ (STO) function capable for safety related applications up to SIL 3, SIL_{CL} 3 and PL e.
 - b. The VFD shall comply with the following standards
 - 1) IEC 61508:2010; SIL
 - 2) ISO 13849-1:2006; PL e
 - 3) IEC 62061:2005; SIL_{CL} 3
 - 4) IEC 61800-5-2:2007; SIL 3

1.3 SUBMITTALS

- A. The Submittals shall be in accordance with 01 33 00 and include the following information at minimum:

1. Product Overview
2. Dimensional Shop Drawings
3. Control Circuit Drawings
4. Engineering Data including rating tables and weight
5. General Notes

PART 2 PRODUCTS

2.1 VARIABLE FREQUENCY DRIVES (VFD)

- A. The VFD shall be solid state, with a Pulse Width Modulated (PWM) output. The VFD shall be a Sensor-less Vector AC to AC converter utilizing the latest Insulated Gate Bipolar Transistor (IGBT) technology. The VFD shall employ a Sensor-less Vector inner loop torque control strategy that mathematically determines motor torque and flux. The VFD must also provide an optional operational mode for V/Hz Operation.
- B. Acceptable manufacture:
 1. ABB ACS880 or ACQ580 product family
 2. Eaton Clean Power Drives
 3. Or approved equal
- C. Ratings:
 1. The VFD shall be rated to operate from 3-phase power at the voltage of 480 VAC +10%/-15%, 48Hz to 63Hz. The VFD shall employ a full wave rectifier to prevent input line notching and operate at a fundamental (displacement) input power factor of 0.98 at all speeds and nominal load. The ACQ580 standard VFD efficiency shall be 98% or better at full speed and load.
 2. An 480Vac 1-350 Hp VFD, shall have internal chokes (reactors) to reduce input current harmonic content, provide protection from power line transients such as utility power factor correction capacitor switching transients and reduce RFI emissions.
 3. Units shall utilize an insulated gate bipolar transistor (IGBT) technology as the input rectifier unit. This system shall be designed and configured such that IEEE 519 harmonic emission limits are inherently met without the need for external mitigation devices such as line reactors or filters.

4. The overvoltage trip level shall be a minimum of 30% over nominal, and the under-voltage trip level shall be a minimum 35% under the nominal voltage.
5. Normal Duty / Variable Torque output voltage and current ratings shall match the adjustable frequency operating requirements of a standard AC induction, synchronous reluctance (SynRM) or permanent magnet (PM) motors in water and wastewater applications. The short term normal duty overload current capacity shall be 110% of rated current for one (1) minute out of ten (10) minutes.
6. Heavy Duty / Constant Torque output voltage and current ratings shall match the adjustable frequency operating requirements a standard AC induction, synchronous reluctance (SynRM) or permanent magnet (PM) motors in water and wastewater applications. The short term heavy duty overload current capacity shall be 150% of rated current for one (1) minute out of ten (10) minutes and peak overload capacity shall be 180% for two (2) seconds out of each minute with an instantaneous overcurrent trip at 350% or higher.
7. Output frequency shall be adjustable between 0Hz and 500Hz forward or reversing. Operation above motor nameplate shall require programming changes to prevent inadvertent high-speed operation.
8. The VFD shall be furnished in an Open Chassis (IP00) , UL Type 1 (NEMA 1) or UL Type 12 (NEMA 12) listed enclosure rated as specified for operation at ambient temperatures between -15°C and 40°C at an altitude not exceeding 3300 feet, with relative humidity less than 95% and no condensation allowed.
9. The printed circuit boards (PCB) shall be conformal coated to protect from atmospheric contamination by Chemical gasses and Solid particles per IEC 60721-3-3; Chemical gasses Class 3C2 and Solid particles Class 3S2.

2.2 MOTOR CONTROL

- A. The VFD shall be capable of controlling an induction motor, permanent magnet motor and synchronous reluctance motors as standard. Have a maximum allowed motor cable length 1000 feet (300 meters). The VFD shall commission an induction motor, permanent magnet motor and synchronous reluctance motor with the motor nameplate values only, without the need to get the motor values from other sources.
- B. Scalar and vector control modes shall be supported and there shall be independent control chains and parameters for both of the motor control modes.
- C. The overload rating of the VFD shall be 110 % of its rated normal duty current for 1 minute every 10 minutes and with a minimum of 130 % for 2 seconds every 1 minute. Overload ability shall be available at all times - not only at start.

- D. The VFD shall be capable of sensing the loss of load (broken belt / broken coupling / dry pump) and signal the loss of load condition. The drive shall be possible to be programmed to signal this condition via a control panel warning, relay output and/or over the serial communications.
- E. Relay outputs shall include programmable for on/off time delays that will allow for drive acceleration or deceleration to and from zero speed, without signaling a false underload condition.
- F. It shall be possible to disconnect a motor running full speed by opening an optional contactor between motor and VFD without causing any damage to the VFD.
- G. The VFD shall include a standard embedded functional safety feature Safe Torque Off, (STO), to make the motor mechanically safe.
- H. The VFD shall include an energy optimization circuit (flux optimization) that will automatically reduce applied motor voltage to the motor to reduce energy consumption by up to 10% and lower audible motor noise.
- I. The VFD shall be capable of starting into a spinning load (forward or reverse) up to full speed and accelerate or decelerate to a set-point (flying start) without tripping or component damage.
- J. The VFD shall restart after a power loss without the need to resend the start command. This feature shall be there regardless of the control source, control panel, I/O or fieldbus.
- K. Flux braking shall be available, where the VFD controls the motor to dissipate the extra rotary energy as heat whenever braking is required. It shall be possible to use this flux braking feature to decelerate the motor from one speed to another – not only for stopping the motor.
- L. Power-Loss-Ride-Through shall be programmable. If the incoming supply voltage is cut off, the VFD continues to operate using the kinetic energy of the rotating motor. The drive continues to be operational as long as the motor rotates and generates energy.
- M. The VFD shall include a switching frequency control function. This adjusts the switching or carrier frequency, based on actual VFD temperature and allows the highest carrier frequency without de-rating the VFD or operating at high carrier frequency only at low speeds (temperature fold-back). It shall be possible to set a minimum and a reference switching frequency.
- N. The VFD shall include a noise smoothing function, which distributes the acoustic motor noise over a range of frequencies instead of a single tonal frequency resulting in lower peak noise intensity.

- O. The VFD shall have three (3) programmable critical frequency or critical speed lockout ranges to prevent the VFD from operating the load continuously on an undesirable speed range (skip frequencies)

2.3 STANDARD CONTROL HARDWARE FEATURES - ADJUSTABLE BY THE USER

A. General I/O

1. All I/O terminals shall be color coded to simplify wiring and troubleshooting and shall have a special mode for testing I/O and the drive configuration without being connected to equipment.
2. All I/O shall be accessible (monitor and control) for fieldbus protocols (pass-through I/O).
3. It shall be possible to monitor status of the I/O from VFDs control panel

B. ANALOG I/O

1. The VFD shall have at least two (2) programmable analog inputs. Both inputs shall accept current (0 to 20 mA or 4 to 20mA) or voltage (0 to 10 VDC) signals. The signal type selection, voltage or current, shall be made via VFD user interface. DIP-switches or jumpers are not allowed for input type programming. Analog Input shall have an inaccuracy of $\leq 1\%$ of full scale in both current and voltage modes
2. The analog inputs shall be programmable to be used as: speed reference, frequency reference, pressure monitor, PID loop controller's set-point reference or signal feedback, or other defined inputs.
3. If the analog input reference (4 to 20 mA or 2 to 10 VDC) is lost, the VFD shall give the user the option of: (1) stopping and displaying a fault; (2) running at a programmable preset speed and displaying an alarm; (3) hold the VFD speed based on the last good reference received and displaying an alarm. The drive shall be programmable to signal this condition via a control panel warning, relay output and/or over the serial communication bus.
4. The VFD shall have at least two (2) programmable analog outputs (0 to 20 mA or 4 to 20 mA) out of which one shall be software configurable to be either voltage (0 to 10 VDC) or current output. Analog Output shall have an inaccuracy of $\leq 1\%$ of full scale in both current and voltage modes
5. The analog outputs shall be programmable to give an output signal proportional to frequency, motor speed, output voltage, output current, motor torque, motor power, DC bus voltage, active reference or other defined data.

C. DIGITAL I/O

1. The VFD shall have at least six (6) programmable digital inputs (24 VAC and 12 to 24 VDC, PNP or 5 pcs NPN) to connect to external devices, as follows:
 - a. All inputs can be configurable for PTC sensors.
 - b. There shall be a programmable run permissive circuit.
 - c. Up to four (4) programmable free text interlock inputs shall be available.
 - d. The VFD shall have at least one digital input which can be configured to receive a pulse signal up to 16 kHz.

D. Relay I/O

1. The VFD shall have at least three (3) programmable digital Form-C relay (changeover) outputs. The relays shall include programmable on and off delay times and adjustable hysteresis.

E. I/O Optional Extension Modules

1. The following I/O option modules shall be available:
 - a. Relay Extension module with two relay outputs and one digital output, with an external input 24 volt to maintain power and control of module.
 - b. PTC input module for up to 6 PTC sensors with an external input 24 volt to maintain power and control of module, and is capable of triggering the STO circuitry of the VFD.
 - c. Digital input option module to provide additional 6 digital inputs which can be operated with 115 VAC or 230 VAC voltage.

2.4 SOFTWARE FEATURES

A. Pump SPECIFIC features:

1. The VFD shall have 2 quick ramps that allow for quick acceleration and/or deceleration of the pump motor.
2. The VFD shall offer a pump cleaning feature to reduce build-up of debris on the pump impeller. This feature can be activated by: Every start or Stop, when drive is in a underload / overload condition, timed interval or digital input. The cleaning cycle status shall be visible in the panel screen when cleaning is active. The VFD shall operate normally after the cleaning cycle is completed.

3. The VFD shall offer torque boost for applications where increased torque is needed for initial starting of the pump motor.
4. The VFD shall have intelligent pump control (IPC) with multi-pump functionality and an intelligent master/follower configuration for controlling up to 8 parallel pumps equipped with VFD's without additional modules. VFD shall have a parameter synchronization feature to program the PID, IPC and AI parameters in all parallel VFD's. The Functionality to start and stop the pumps based on capacity, operating time or efficiency of the pump to ensure each pump is operated regularly.
 - a. The IPC shall control:
 - 1) Level Control
 - 2) Flow Control
 - 3) Pressure Control
 - 4) Pump Alternation
5. The VFD shall have the ability to calculate the flow either based on the measured pressure difference or sensor-less flow calculations based on the power curve of the pump
6. The VFD shall have soft pipe filling functionality, can be used to fill an empty pipe, by having programmable pipe fill time.
7. The VFD shall have a programmable Sleep functionality for PID control in pumping systems to stop the pump during low demand. "Sleep Boost" shall be available to reduce short cycling of the pump. The boost function will boost the pressure or water level before the pump shuts down to sleep.

B. PID CONTROL

1. PID controller shall be standard in the drive, allowing an analog input signals to be connected to the VFD for the closed loop control. The VFD shall have 250 mA of 24 VDC power to power an external transmitter supplied by others. The loop controller set-point shall be adjustable from the VFD control panel, analog inputs, or over field bus. The set-point shall be set and displayed in engineering units.
2. There shall be two parameter sets for the first PID loop controller. Switching between the sets shall be possible via digital inputs, timed function, and serial communications or from the control panel.

3. The VFD shall have the ability to calculate water or air flow from pressure difference, from a differential pressure transducer or two separate pressure transducers.

C. FUNCTION BLOCK PROGRAMMING

1. The VFD shall provide a PLC kind programming capability as standard.
2. It shall be possible to use different kinds of arithmetic, logical, selection, comparison and operation function blocks to monitor and control the VFD, functions, inputs, outputs and variables.
3. There shall be a possibility to run different kinds of function block programs in different states and to set the criteria, when to change the state.

D. TIMED FUNCTIONS

1. Real-time clock and calendar shall be available as standard for giving true time and date information to fault event history. The real-time clock should have a minimum of 10 years power-off back-up without optional components. Back-up battery shall be replaceable without opening the VFD enclosure
2. Real time clock shall be possible to use with timed functions, which shall allow controlling the VFD and its functions based on time of the day, day of the week, seasons of the year, holiday periods and holiday dates and special working periods and working days
3. Timed functions should be possible to use for starting and stopping the drive, for selecting the speed reference, for selecting the PID loop controller's set-point, for controlling the relay outputs, for selection the control location, for giving the run permissive or interlock signal to the VFD, etc.
4. There shall be also a boost function, which allows starting the VFD and/or its functions regardless, time of the day, day of the week, seasons or holidays.

- E. Fault Logger: A fault logger shall accommodate seven diagnostic values together with a date and time stamp.

- F. Built in Energy Calculators: There shall be built-in counters for calculating energy savings achieved with the VFD.

1. Used and saved energy
2. CO2 reduction
3. Saved money

4. Programmable kW Rate
- G. Pre-Set Speeds: There shall be seven (7) programmable pre-set speeds.
 - H. Operating Values: All applicable operating values shall be capable of being displayed in engineering (user) units. A minimum of three operating values from the list below shall be capable of being displayed at all times. Engineering units shall be freely configurable for the user to display.
 1. Output frequency
 2. Motor speed (RPM, %, or engineering units)
 3. Motor current
 4. Calculated motor torque
 5. Calculated motor power (kW)
 6. DC bus voltage
 7. Output voltage
 8. Energy Consumption
 - I. Underload and overload curves shall be user-definable.
 - J. Independently adjustable acceleration and deceleration ramps with 1 to 1800 seconds adjustable time ramps. There shall be a possibility to use start delay before acceleration to ensure that all start conditions have been fulfilled.
 - K. Changed parameters list shall be available in order to assist commissioning and troubleshooting.
 - L. The VFD shall include pass code protection against unauthorized parameter changes. The pass code and the protection level shall possible to be defined by the user.
 - M. The VFD shall have ability to use any internal parameter value as input for any other parameter
 - N. The VFD shall have the capability to fault or to show warning when triggered from external sources.

2.5 PROTECTIONS

- A. The following protection functions shall be available:

1. Dry pump Protection: (Prevent the pump from running dry. Protects the pumps bearings and shaft seal from damage when there is no water in the pump)
2. Overvoltage and under-voltage controller
3. Ground Fault (Earth-leakage) supervision
4. Motor short-circuit protection
5. Output and input switch supervision
6. Overcurrent protection
7. Phase-loss detection (both motor & line)
8. Underload and overload supervision
9. Freely configurable supervisions for any parameter or signal to trigger an action.
10. Communication loss functionality to ensure uninterrupted operation. The drive shall change control location from PLC to other external location identified by user, e.g. drive's embedded PID/loop controller and change back when communication is recovered.
11. The VFD shall have pump protection functions for flow and pressure to avoid damages of the pump and for leakage detection.
 - a. Inlet protection for avoid dry run, cavitation and blocked pipe
 - b. Outlet protection for avoid high pressure and leakages
 - c. Stall protection for avoid running locked pump

2.6 USER INTERFACES

A. DETACHABLE CONTROL PANEL

1. The control panel shall include Hand-Off-Auto selections and manual speed control. The drive shall incorporate "bump-less transfer" of speed reference when switching between "Auto" and "Hand" modes. There shall be a possibility to reset the VFD from the control panel.
2. The control panel shall include a backlit LCD. The display shall be in complete words, in a language selectable by the user, for programming and fault diagnostics (alphanumeric fault codes are not acceptable)

3. The control panel shall have a real-time clock with battery backup for adding time stamps to events and also timer functions utilizing real-time clock.
4. There shall be an editable home-view in the control panel to allow different customer specific configurations
5. A dedicated “Help” button shall be available on the control panel. The Help button shall provide context sensitive assistance for programming and troubleshooting.
6. The control panel shall provide interactive assistants (wizards) to help to commission and use the drive.
7. The control panel shall provide a clear, interactive, context sensitive menu based user interface to make it easy to adjust the settings of the drive.
8. The control panel shall provide an easy to use I/O menu, where the user can see the status and function of all the analog and digital inputs and outputs.
9. The control panel shall have a menu, which contains diagnostic data about the drive operation collected in one single location. The data shall include data about active faults, warnings and events. In addition the data shall contain a summary of VFD active control sources.
10. The user shall be able to take a screen capture snapshot of the display with the control panel and be able to download the screen capture for user’s computer for further purposes.
11. The user shall be able to connect a PC tool with a USB cable to the control panel to be able to set up and control the VFD. It shall be possible to connect the USB cable without using any tools.
12. The VFD shall provide a possibility for wireless communication to allow working outside the arc flash boundary area and to allow connection to the VFD remotely when there is no easy or safe access to the VFD. Wi-Fi connection is not acceptable because of its cyber security limitations.
13. The VFD supplied with wireless communications shall have a local control panel with control buttons regardless of the wireless connection possibility.
14. The control panel shall contain a back-up information of the VFD settings. Back-up information shall be possible to be saved on the control panel both manually and automatically.
15. The control panel shall be detachable in all types of enclosures, without tools to allow easy commissioning and programming of multiple VFDs.

16. The control panel shall have the capability to copy VFD settings from a VFD to next VFD, regardless of the VFD power, voltage or enclosure rating.

17. The control panel shall have an editable contact info that shows up in case of a fault.

B. SERIAL COMMUNICATIONS

1. The VFD shall have an EIA-485 (RS-485) port for serial communications as standard.

2. The VFD shall be equipped with built-in fieldbus communication of type Modbus RTU

3. There shall be following optional protocols available as plug-in and inbuilt options:

a. EtherNet/IP, Modbus/TCP, DeviceNet, PROFIBUS-DP, PROFINET.

b. The use of third party gateways or multiplexers is not acceptable and all communication modules shall fit inside the enclosure of the VFD.

c. Serial communication capabilities shall include, but not be limited to: run-stop control, speed set adjustment, proportional/integral/derivative (PID) control adjustments, loop controllers' set-point adjustment, current limit, acceleration/deceleration time adjustments and lock and unlock the keypad.

2.7 VFD PANEL ENCLOSURE

Provide VFD panel enclosures as shown on the Plans and specified in Section 40 92 00.

PART 3 EXECUTION

3.1 INSTALLATION

A. Installation shall be the responsibility of the installing contractor. The drive installation must be in accordance with the recommendations of the VFD manufacturer as outlined in the VFD installation manual.

B. Power wiring shall be completed by the installing contractor, to NEC code 430.122 and adhering to local electrical codes, wiring requirements based on the VFD input current. The installing contractor shall complete all wiring in accordance with the recommendations of the VFD manufacturer as outlined in the installation manual.

3.2 START-UP

A. A factory-authorized service technician shall perform start-up on each drive. "Start-up" shall not include installation or termination of either power or control

wiring. Start-up costs shall include time and travel for the estimated number of visits required.

- B. Three weeks of notice prior to start up will be provided. The technician will be responsible to ensure their participation in the start up.

3.3 PRODUCT SUPPORT

- A. Factory trained application engineering and service personnel that are trained on the VFD products offered shall be locally available at the installation locations.
- B. Training shall include installation, programming and operation of the VFD, and serial communication configuration. Factory authorized start up and owner training to be provided locally upon request.

3.4 WARRANTY

- A. VFD Panel Warranty. Provide a manufacturer's warranty for one year from the date of the panel are operational and accepted by the Owner.
- B. VFD Drive Warranty. Provide a Product Warranty shall be 24 months from the date of manufacture. The warranty shall include all parts, labor, travel time and expenses. A toll free 24/365 technical support line shall be available.

End of Section

SECTION 40 91 00

PROCESS INSTRUMENTATION AND CONTROL

PART 1 GENERAL

1.1 THE REQUIREMENT

A. GENERAL

1. This project consists of supplying a new control panel for the Bolton pump station.
2. Specific instrumentation and control task included in this project are listed below:
 - a. Build and test a new control panel for the Bolton pump station.
 - b. The control panel will need to be coordinated with future instrumentation at Bolton pump station. See instrument list in 40 91 00 2.1 A 1
3. Programmable Logic Controller (PLC), Human Machine Interface (HMI) and Supervisory control programming and integration will be provided by the client or client specified integrator/programmer.
4. The CONTRACTOR/VENDOR is defined as the company which is providing equipment specified herein. The CONTRACTOR/VENDOR shall coordinate with an installing contractor which will be determined at a later date.
5. The installing contractor is defined as the general contractor that will be awarded a future contract to construct and install various improvements at the Bolton Pump Station, including the equipment specified in these specifications.

B. The CONTRACTOR/VENDOR shall provide local Process Instrumentation and Control System (PICS) for each subsystem or piece of equipment that is complete and operable in accordance with the Contract Documents.

C. The work is located at the Bolton pump station. The Work is located at an existing site that has wastewater pumping facilities in operation. The CONTRACTOR/VENDOR shall deliver the control panel to the Bolton pump station or other location determined by OWNER.

1.2 RESPONSIBILITIES

A. The CONTRACTOR/VENDOR shall perform the following work:

1. Implementation of PICS

- a. Prepare submittals as called out in this and following sections in Division 40.
 - b. Procure (PICS) hardware
 - c. Build and test control panels/systems
 - d. Prepare spare parts submittals
 - e. Oversee and certify installation, startup and commissioning of PICS supplied equipment, instruments, and control panels.
 - f. Track and document field markups and modifications to control system wiring. Provide final record drawings of control panel wiring schematics for inclusion in O&M manual.
 - g. Conduct performance test on PICS supplied equipment.
 - h. Prepare OWNER's O&M manual for PICS supplied equipment
 - i. Conduct training for PICS supplied equipment.
 - j. Provide spare parts for PLC/Control components as called out in specifications.
- B. Control and SCADA Programming:
- 1. The client or client specified integrator/programmer will provide programming, integration and startup testing for PLC/HMI at Bolton Pump station.

PART 2 PRODUCTS

2.1 THE REQUIREMENT

A. GENERAL

- 1. Bolton Pump Station Control Panel and Instrumentation:
 - a. The CONTRACTOR/VENDOR shall provide the Bolton pump station control panel per specifications and drawings under this contract.
 - b. The installing contractor shall provide instruments for Bolton pump station per specifications (see instrument list below) and drawings under a separate contract.
 - 1) Instrument List (as FYI for the CONTRACTOR / VENDOR)

Instrument Tag	Description	Function	Specification	Range/Size	Notes
PT-1001	Wet Well Level Sensor	Hydrostatic Pressure Measurement for Level	40 91 08	TBD ft	Submersible for waste water application, with intrinsic barriers
PT-1002	Wet Well Level Sensor	Hydrostatic Pressure Measurement for Level	40 91 08	TBD ft	Submersible for waste water application, with intrinsic barriers
LSH-1010	Wet Well High Level Sensor	Float Switch	40 91 07	n/a	Float
LSHH-1010	Wet Well High High Level Sensor	Float Switch	40 91 07	n/a	Float
LSHH-1011	Over flow float sensor	Float Switch	40 91 07	n/a	Float
LSH-1009	Drywell sump high	Float Switch	40 91 07	n/a	Float
YS-1001	Smoke Detector	Smoke Detector, Electrical Room	40 91 14	n/a	Smoke Detector for Non Hazardous Area
YS-1002	Smoke Detector	Smoke Detector, Drywell Room	40 91 14	n/a	Smoke Detector for Non Hazardous Area
YI-1003	Intrusion Detection	Door Switch, Electrical Room	40 91 12	n/a	Door frame switch
YI-1004	Intrusion Detection	Door Switch, Generator Room	40 91 12	n/a	Door frame switch
FSL-1021	Air Flow Switch	Exhaust Fan air flow switch	40 91 11	n/a	
FSL-1022	Air Flow Switch	Supply Fan air flow switch	40 91 11	n/a	
YL-1012	Go/No Go Indicator light	Entry indication status	40 91 13	n/a	Red no entry/Green Steady entry OK
PIT-1001	Discharge Pressure Transmitter	Pump Header Discharge Pressure	40 91 09	0-60 psi	Include block and bleed valve

FIT-1111	Pump 1 Discharge flow	Pump 1 Discharge flow	40 91 23	10"	Mag meter, full bore flow tube for no straight up/down stream straight pipe application
FIT-1112	Pump 2 Discharge flow	Pump 2 Discharge flow	40 91 23	10"	Mag meter, full bore flow tube for no straight up/down stream straight pipe application
FIT-1113	Pump 3 Discharge flow	Pump 3 Discharge flow	40 91 23	10"	Mag meter, full bore flow tube for no straight up/down stream straight pipe application

PART 3 EXECUTION

3.1 THE REQUIREMENT

- A. Perform the system testing described below.
 - 1. Each control panel, instrument or equipment provided shall be tested and configured by the CONTRACTOR/VENDOR and be determined to be ready for operation.

3.2 RESPONSIBILITIES

- A. SUBMITTALS:
 - 1. The CONTRACTOR/VENDOR shall provide submittals for the control panels, instruments and any other PICS equipment as described below.
 - 2. See section 40 92 00 for specific requirements of control panel and component submittal.
 - 3. See individual instrument specifications for specific requirements for instrumentation submittals.
- B. STARTUP TESTING/QUALITY ASSURANCE:
 - 1. Upon completion of installation of PLC system, control panel or instrument, the CONTRACTOR/VENDOR shall complete startup testing. At a minimum startup testing shall consist of the following.

- a. Power verification: verify proper supply power voltage is applied to the panel, device or instrument.
- b. Instrument Loop Checks consisting of the following:
 - 1) Field IO checkout: Verify instrument IO points are properly terminated at the device and control panel and the signals are functioning properly.
 - 2) Instrument configuration: configure/calibrate instruments to provide proper output signals to the control system and local displays.
 - 3) Document analog instrument range, settings and scaling of analog output signals. Make this documentation available for inspection by the ENGINEER upon request for proof of proper configuration.
 - 4) Verify proper operation of all instruments and sensors.
 - 5) Verify proper operation of all motors and actuators.
- C. WARRANTY:
- D. One Year Warranty from time the panels are operational in the pump station and accepted by the Owner.
- E. PRODUCT HANDLING:
 - 1. The CONTRACTOR/VENDOR shall crate or package control equipment and instrumentation as needed to prevent damage during shipping and storage to the work site. This includes protection from physical damage and moisture.
- F. MANUFACTURER'S REPRESENTATIVE SERVICES:
 - 1. The CONTRACTOR/VENDOR shall provide the services of the manufacture to startup and commission vendor supplied standalone control systems at the site. The representative shall ensure proper operation of the equipment and control system in local mode prior to running the system in remote automatic mode. Manufacturer's representative services for individual instruments are not required unless called out in the individual instrument specification section.

END OF SECTION

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SECTION 40 92 00

CONTROL PANELS AND COMPONENTS

PART 1 GENERAL

1.1 SUMMARY

- A. This section includes requirements for:
 - 1. Fabrication and assembly of all instrumentation enclosures, control panels and components provided under this contract, including but not limited to:
 - a. Custom built instrumentation and SCADA Control Panels, including, Remote Telemetry Units (RTU), Master Telemetry Units (MTU), VFD Panel Enclosures, and Local Control Panels (LCP).
 - 2. Control components.
 - 3. The CONTRACTOR/VENDOR is defined as the company which is providing equipment specified herein. The CONTRACTOR/VENDOR shall coordinate with an installing contractor which will be determined at a later date.
- B. Related Sections:
 - 1. The Contract Documents are a single integrated document, and as such all divisions and sections apply. It is the responsibility of the CONTRACTOR/VENDOR and its Subcontractors to review all sections to ensure a complete and coordinated project.

1.2 REFERENCES, SPECIFICATIONS AND CODES

- A. Control panels shall comply with the requirements of NEC, NEMA and UL.

1.3 DEFINITIONS

- A. Specific Definitions:
 - 1. The term "panel" in this Section is interchangeable with the term "enclosure."

1.4 SYSTEM DESCRIPTION

- A. Panel Dimensions:

1. Minimum dimensions are scalable from or as indicated on Drawings and are based upon manufacturer's noncertified information. It is the responsibility of the CONTRACTOR/VENDOR or manufacturer to design and size all panels:
 - a. Size panels to provide space for all equipment, wiring, terminations, and other items in the panel, including space for future build out.
 - b. Maximum Panel Depth:
 - 1) 24 inches, unless otherwise indicated.

1.5 SUBMITTALS

- A. Provide submittals in accordance with Section 01 33 00, Submittal Procedures
- B. Provide a control panel submittal, for each control panel and enclosure being provided on this project, including but not limited to:
 1. Product Data:
 - a. Enclosure construction details and NEMA type.
 - b. Manufacturer's literature and specification data sheets for each type of equipment to be installed within or on the panel or enclosure clearly marked to show model and options for selected component.
 2. Shop Drawings:
 - a. Scaled, detailed exterior panel (front and side views) and interior panel layout showing equipment arrangement and dimensional information
 - b. Detailed control wiring schematics including control power distribution, IO wiring, networks etc.
 - c. Complete nameplate engraving schedule.
 - d. Structural details of fabricated panels.
 3. Complete and Detailed Bills of Materials:
 - a. A bill of material list, including quantity, description, manufacturer, part number, serial number, vendor name and spare part list where required, shall be submitted for each of the PCIS system components. Bills of material shall include all items within an enclosure.
 - b. Provide the bill of material on CD-ROM in Microsoft Excel format.

4. Calculations:

a. For assembled enclosures, provide calculations for:

- 1) Expected temperature rise inside enclosure
- 2) Expected duration of up time for backup power system (UPS or battery).
- 3) Approximate wire duct percent fill.
- 4) Seismic anchorage. Coordinate with installing contractor for seismic design criteria to be used in the calculations.

1.6 QUALITY ASSURANCE

A. Assemble panels, enclosures, and rack systems along with all internal and external devices, wiring, equipment, and materials in a facility that is recognized by Underwriters Laboratories to assemble and certify UL-labeled control panels:

1. Provide all components and equipment with UL 508 listing.
2. All control panels shall be labeled as follows, unless the equipment in the panel and the design in the Contract Documents cannot be reasonably modified to meet the requirements for the specified labeling:
 - a. UL 508A for general control panels not in hazardous locations.
 - b. UL 698 for control panels in hazardous locations.
 - c. UL 698A for control panels not in hazardous locations but contain intrinsically safe barriers for devices located in hazardous locations.

B. Nonlisted, complex and unique equipment may be evaluated and approved by a third party testing agency, with prior approval by the OWNER. Provide report documenting the testing standard, specification, method of testing and that the equipment and materials meet appropriate designated standards or have been tested and found suitable for use in a specified manner.

1. Provide fuses for all equipment that is not UL listed.

1.7 DELIVERY, STORAGE AND HANDLING

A. Crate all panels for shipment using a heavy framework and skids:

1. Provide wrapped waterproof flexible material for covering materials, where applicable, to protect against physical damage in transit.
2. Provide suitable shipping stops and cushioning material for all instruments shipped with the panel to prevent damage due to mechanical shock during shipment.

3. For large panels, provide removable lifting lugs to facilitate handling.

1.8 PROJECT SITE CONDITIONS

- A. Provide enclosures suitable for the location and environmental conditions in which they are located, and in the NEMA types in accordance with project specifications and drawings.

1.9 WARRANTY

- A. One Year Warranty from time the panels are operational in the pump station and accepted by the OWNER.

PART 2 PRODUCTS

2.1 GENERAL

- A. The CONTRACTOR/VENDOR shall provide the control panels and components to satisfy the functional requirements in the relevant mechanical equipment and instrumentation and control specifications. Each control panel shall be fabricated with UL labeled components.
- B. The controls shall be 120 V maximum. Where the electrical power supply is 240 V, single phase or 480 V, 3 phase, the system shall be provided with a fused control power transformer.
- C. Each panel shall be provided with identified terminal strips for the connection of external conductors. The CONTRACTOR/VENDOR shall provide sufficient terminal blocks to connect 25 percent additional conductors for future use.
- D. Exposed terminals of door-mounted devices shall be guarded to prevent accidental personnel contact with energized terminals.
- E. Enclosures
 1. Enclosures shall be NEMA 4X stainless steel for outdoor, corrosive or wet areas.
 2. Enclosures, shall be NEMA 12 for dry indoor, non corrosive areas.
 3. Outdoor mounted panels shall be provided with thermostatically controlled heaters.
 4. Provide screened weep holes for draining condensation.

2.2 MANUFACTURERS

- A. As listed below in the individual component paragraphs.
- B. Provide instruments and other components performing similar functions of the same type, model, or class, and from one manufacturer.

2.3 MATERIALS

- A. Construct and finish enclosures using materials capable of withstanding the mechanical, electrical, and thermal stresses, as well as the effects of humidity and corrosion that are likely to be encountered in normal service:
 - 1. Enclosures shall be NEMA 250 type as indicated in Panel Drawings.
 - 2. Enclosures shall have the following properties:
 - a. NEMA I:
 - 1) Steel.
 - b. NEMA 4:
 - 1) Steel with gasketed door, rain tight.
 - c. NEMA 4X:
 - 1) Stainless steel Type 316 (unless indicated Type 304 on Drawings).
 - d. NEMA 12:
 - 1) Steel with gasketed door, dust-tight.
 - e. NEMA 7:
 - 1) Cast aluminum.
- B. Bolting Material:
 - 1. Commercial quality 1/2-inch diameter, stainless steel hex-head grade five bolts, nuts and washers, with unified coarse (UNC) threads.
 - 2. Carriage bolts for attaching end plates.
 - 3. All other bolted joints shall have S.A.E. standard lock washers.

2.4 MANUFACTURED UNITS

A. Panels/Enclosures:

1. Manufacturers:

- a. Hoffman Engineering or equal.

2. Panel Assembly:

- a. General guidelines for panel fabrication include:

- 1) Continuous welds ground smooth.
- 2) Exposed surfaces free of burrs and sharp edges.
- 3) Base formed of heavy channel iron, either galvanized or powder coated, minimum 1/2-inch holes at 12-inch spacing to accommodate anchoring of freestanding enclosures to floor.

- b. Construct enclosure and mounting panel using stretcher level sheet metal having minimum thickness not less than the following sizes (U.S. Standard Gauge):

- 1) Use heavier sheet metal to meet seismic requirements at the Project Site or when required due to equipment requirements.

Enclosure Height (inches)	Minimum Enclosure Steel Thickness	Minimum Back Mounting Panel Thickness
Up to 57	12	12
57-69	12	10
69-82	12 except 10 on back	10
82 or more	10	10

- c. Construct supporting frame structure with angled, channeled, or folded rigid section of sheet metal, rigidly attached to and having essentially the same outer dimensions as the enclosure surface and having sufficient torsional rigidity to resist the bending moments applied via the enclosure surface when it is deflected.

- d. Provide stiffeners for back mounting panels in enclosures larger than 4 feet. In addition, secure the panels in place by collar studs welded to the enclosure.

- e. Door Construction:

- 1) Turned-back edges suitably braced and supported to maintain alignment and rigidity without sagging.

- a) Sufficient width to permit door opening without interference with rear projection of flush mounted instruments.
 - b) Heavy gauge piano type continuous stainless steel hinges.
 - c) For NEMA 12, 4 and 4X, provide oil resistant neoprene sealing gasket and adhesive to seal cover to enclosure.
 - d) Gasket installed to seal against roll lip on the enclosure opening.
- 2) Latches:
- a) For panels each door provided with a three-point latching mechanism and locking handle with rollers on the ends of the latch rods. Latch rods connected to a common door handle, hold doors securely, forming a compressed seal between door and gasket, at the top, side, and bottom.
 - (1) Provide padlock for each enclosure with padlock provisions.
- 3) Include an oil-tight key-locking, three-point latching mechanism on each door:
- a) Provide two keys per panel.
 - b) All locks keyed the same.
- 4) For large type NEMA 4 and NEMA 4X cabinets, not available with three-point latching hardware, provide multiple clips and padlock hasps.
- 5) Provide quick release latches for all NEMA 4 and 4X enclosures.
- 6) Panel Cut-Outs:
- a) Cut, punch, or drill cutouts for instruments, devices, and windows. Smoothly finish with rounded edges.
 - b) Allow a minimum of 3-inch envelope around all displays, controllers, and monitors.
 - c) Reinforce around cut-outs with steel angles or flat bars for the following:
 - (1) Large panel cutouts; for example, openings for local operator interfaces.
 - (2) Pilot device groupings, where the removed metal exceeds 50 percent of the available metal.

- B. Outdoor Panels. Supplementary requirements for panels located outdoors are as follows:
 - 1. All enclosures located outdoors shall be explicitly designed and rated for outdoor service by the manufacturer.
 - 2. Bases: Heavy channel, gasketed iron bases, flanges up, for anchoring to pad.
 - 3. Provide exterior drip edge for top of door frame.
 - 4. Provide thermostatically controlled heater.
- C. Arrangement of Components:
 - 1. Arrange panel internal components for external conduit and piping to enter into panel either from above or below.
 - 2. Arrange panel instruments and control devices in a logical configuration associating pushbutton and selector switches with related readout devices.
 - 3. Mount internal control components on an internal back-panel. Devices may be mounted on the side-panel only by special permission from the ENGINEER.
 - 4. All control panel mounted operator interface devices shall be mounted between 4 feet and 6 feet above finished floor.
- D. Disconnect Switches
 - 1. See over current protection below.
- E. Over Current Protection:
 - 1. Main over current Device:
 - a. Where the electrical power supply voltage to the control panel is more than 120V ac, provide the panel with a flange mounted disconnect handle operating a molded case circuit breaker, and provide a control power transformer for 120V ac circuits:
 - 1) Mechanically interlocked the disconnect switch with the control enclosure doors so that no door can be opened unless the power is disconnected, and the disconnect switch cannot be closed until all doors are closed.
 - 2) Disconnect switch shall be lockable in the OFF position.
 - 3) Provide means to defeat the interlock.

- 4) Disconnect switches shall be heavy duty, fusible, single throw. Fuses shall be provided.
- b. Control Panels Supplied with 120V ac:
 - 1) Provide an internal breaker with the line side terminals covered by a barrier.
 - 2) Provide a nameplate prominently positioned on the control panel identifying the location of the power source and a warning statement requiring the source to be disconnected before opening the door to the enclosure.
2. Selection and Ratings of Protective Devices:
 - a. Interrupting Ratings: Not less than the system maximum available fault current at the point of application.
 - b. Voltage Rating: Not less than the voltage of the application.
 - c. Select current rating and trip characteristics to be suitable for:
 - 1) Maximum normal operating current.
 - 2) Inrush characteristics.
 - 3) Coordination of the protective devices to each other and to the source breaker feeding the panel.
3. Provide a separate protective device for each powered electrical device:
 - a. An individual circuit breaker for each 120V ac instrument installed within its respective control panel and clearly identified for function.
 - b. An individual fuse for each PLC discrete output. Provide with individual fuse with blown fuse indication external of the I/O card:
 - 1) Size external fuse to open before any I/O card mounted fuses.
 - 2) An individual fuse for each discrete input loop.
 - 3) An individual 1/2-ampere fuse for each 4 to 20 mA analog loop powered from the control panel.
 - 4) Install protective devices on the back mounting panel and identify by a service nameplate in accordance with the wiring diagrams.
4. Control Circuit Breakers
 - a. DIN Rail Mounting on 35mm rail

- b. Manual OPEN-CLOSE toggle switch
- c. Rated 250 VAC
- d. Interrupting Rating:
 - 1) 10kA or available fault current at the line terminal, whichever is higher
- e. Current ratings:
 - 1) As required for the application.

5. Fuse Holders:

- a. Fused Terminal Blocks
- b. DIN Rail mounting on 35mm rail
- c. Suitable for specified AWG wire
- d. Rated for 10 amperes at 600 volts
- e. Screw terminal type
- f. 8mm
- g. Finger safe protection for all terminals for conductors
- h. Terminals:
 - 1) Plainly identified to correspond with markings on the diagrams. Permanent machine printed terminal identification.
- i. Wire size 22-12 AWG
- j. Color:
 - 1) Grey
- k. Indication:
 - 1) 120VAC NEON
- l. Indication:
 - 1) 24VDC LED

F. Conductors and Cables:

1. Power and Control Wiring:
 - a. Materials:
 - 1) Stranded, soft annealed copper.
 - b. Insulation:
 - 1) 600-volt Type MTW.
 - c. Minimum Sizes:
 - 1) Primary Power Distribution:
 - a) 12 AWG.
 - 2) Secondary Power Distribution:
 - a) 14 AWG.
 - 3) Control:
 - a) 16 AWG.
 - d. Color:
 - 1) ac Power (Line and Load):
 - a) Black.
 - 2) ac Power (Neutral):
 - a) White.
 - 3) ac Control:
 - a) Red.
 - 4) dc Power and Control:
 - a) Blue.
 - 5) dc Power common white with blue stripe
 - 6) Ground:
 - a) Green.

G. Signal Cables:

1. Materials:
 - a. Stranded, soft annealed copper.
 2. Insulation:
 - a. 600-volt, PVC outer jacket.
 3. Minimum Size:
 - a. 18 AWG paired.
 4. Overall aluminum shield (tape).
 5. Copper drain wire.
 6. Color:
 - a. Two Conductors:
 - 1) Positive (+): White, red.
 - 2) Negative (-): Black.
 - b. Three Conductors:
 - 1) Positive (+): White.
 - 2) Negative (-): Black.
 - 3) Signal: Red.
 - c. Insulate the foil shielding and exposed drain wire for each signal cable with heat shrink tubing.
- H. Conductor Identification:
1. Identify all conductors and cables with wire markers.
 2. Readily identified without twisting the conductor.
- I. General Wiring Requirements:
1. Wiring Methods:
 - a. Wiring methods and materials for panels shall be in accordance with the NEC requirements for General Purpose (no open wiring) unless otherwise specified.
 2. Install all components in accordance with the manufacturer's instructions included in the listing and labeling.
 3. Where the electrical power supply voltage to the control panel is more than 120V ac, provide the panel with a flange mounted disconnect and control power

transformer. Mechanically interlocked the disconnect switch with the control enclosure doors so that no door can be opened unless the power is disconnected, and the disconnect cannot be closed until all doors are closed.

- a. Provide means to defeat this interlock.
4. Control panels supplied with 120V ac:
 - a. Provide an internal breaker with the line side terminals covered by a barrier.
 - b. Provide a nameplate prominently positioned on the control panel identifying the location of the power source and a warning statement requiring the source to be disconnected before opening the door to the enclosure.
 5. Provide a nameplate on the cover of the control panel identifying all sources of power supply and foreign voltages within the control panel.
 6. Provide transformers, protective devices, and power supplies required to convert the supply voltage to the needed utilization voltage.
 7. Provide surge protection device on input supply power.
 8. Provide nonmetallic ducts for routing and organization of conductors and cables:
 - a. Size ducts for ultimate build-out of the panel, or for 25 percent spare, whichever is greater.
 9. Cables shall be fastened with cable mounting clamps or with cable ties supported by any of the following methods:
 - a. Screw-on cable tie mounts.
 - b. Hammer-on cable tie mounting clips.
 - c. Fingers of the nonmetallic duct.
 10. The free ends of cable ties shall be cut flush after final adjustment and fastening.
 11. Provide supports at the ends of cables to prevent mechanical stresses at the termination of conductors.
 12. Support panel conductors where necessary to keep them in place.
 13. Wiring to rear terminals on panel-mount instruments shall be run in nonmetallic duct secured to horizontal brackets run adjacent to the instruments.
 14. Conductors and cables shall be run from terminal to terminal without splice or joints.

a. Exceptions:

- 1) Factory applied connectors molded onto cables shall be permitted. Such connectors shall not be considered as splices or joints.

15. The control panel shall be the source of power for all 120V ac devices interconnected with the control panel including, but not limited to:

- a. Instruments and both mounted in the control panel and remotely connected to the control panel.
- b. Solenoid Valves

2.5 PANEL COMPONENTS

A. Pilot Devices:

1. General:

- a. Provide operator pushbuttons, switches, and pilot lights, from a single manufacturer.
- b. Size:
 - 1) 30.5 mm.
- c. Heavy duty oil tight.
- d. Pushbuttons:
 - 1) Contacts Rated: NEMA A600.
 - 2) Furnish one spare normally open and normally closed contact with each switch.
- e. Selector Switches:
 - 1) Contacts Rated:
 - a) NEMA A600.
 - 2) Knob type.
 - 3) Furnish one spare normally open contact and normally closed contact with each switch.

- 4) Provisions for locking in the OFF position where lockout provisions are indicated.
- f. E-Stop Pushbuttons
- 1) Maintained position
 - 2) Mushroom head
 - 3) Red color.
- g. Pilot Lights:
- 1) Type:
 - a) LED
 - 2) Push to Test.
 - 3) Lamp Color:
 - a) On/Running/Start:
 - (1) Red.
 - b) On Forward:
 - (1) Red.
 - c) On Reverse:
 - (1) Red.
 - d) Off/Stop:
 - (1) Green.
 - e) Power:
 - (1) White.
 - f) Ready:
 - (1) White.
 - g) Alarm/Failure:
 - (1) Amber.
 - h) Opened:

(1) Red.

i) Closed:

(1) Green.

j) Auto:

(1) White.

k) Manual:

(1) Amber.

l) Local:

(1) White.

m) Remote:

(1) Amber.

2. Indoor and Outdoor Areas:

a. NEMA Type 4/13.

b. Manufacturers and Products: One of the following:

1) Allen-Bradley; Type 800T or equal.

3. Corrosive Areas:

a. NEMA 4X.

b. Corrosion resistant.

c. Exterior parts of high impact strength fiberglass reinforced polyester or multiple-layer epoxy coated zinc.

d. Manufacturers and Products: One of the following: Allen-Bradley; Type 800H or equal.

4. Hazardous (Classified) Areas/Class 1 Division 2:

a. NEMA 4X.

b. Corrosion resistant.

c. Exterior parts of high impact strength fiberglass reinforced polyester or multiple-layer epoxy coated zinc:

1) All contacts contained within a hermetically sealed chamber:

- a) Pushbuttons.
- b) Selector switches.
- c) Push-to-test contacts on pilot lights.

2) UL listed and labeled for Class I Division 2 areas.

a) Manufacturers and Products: One of the following:

3) Allen-Bradley; Type 8001-1 or equal.

B. Signal Isolators and Converters:

1. Furnish signal isolators that provide complete isolation of input, output, and power input:

a. Minimum Isolation Level:

1) 1.5 kV ac/50-Hz for at least 1 minute.

b. Adjustable span and zero.

c. Accuracy:

1) Plus or minus 1 percent of span.

d. Ambient Temperature Range:

1) Minus 20 degrees C to plus 65 degrees C.

2. Manufacturers and Products:

a. One of the following:

b. Phoenix Contact; MCR Series or equal.

C. Relays:

1. General:

a. For all types of 120V ac relays, provide transient surge protection across the coil of each relay.

- b. For all types of 24V dc relays, provide a free-wheeling diode across the coil of each relay.
2. General Purpose:
- a. Magnetic control relays.
 - b. NEMA A300 Rated:
 - 1) 300 volts.
 - 2) 10 amps continuous.
 - 3) 7,200 VA make.
 - 4) 720 VA break.
 - c. Plug-in type.
 - d. LED indication for relay energized.
 - e. Coil Voltages:
 - 1) As required for the application.
 - f. Minimum Poles:
 - 1) 3PDT.
 - g. Touch Safe Design:
 - 1) All connection terminals to be protected against accidental touch.
 - h. Enclose each relay in a clear plastic heat and shock-resistant dust cover.
 - i. Quantity and type of contact shall be as shown on Drawings or as needed for system compatibility.
 - j. Relays with screw-type socket terminals.
 - k. Provide additional (slave/interposing) relays when the following occurs:
 - 1) The number or type of contacts shown exceeds the contact capacity of the specified relays.
 - 2) Higher contact rating is required in order to interface with starter circuits or other equipment.
 - l. DIN rail mounting on 35-mm rail.

- m. Ice cube type relays shall be provided with retainer clips to secure relay in socket.
- n. Integrated label holder for device labeling.
- o. Manufacturers and Products:
 - 1) One of the following:
 - a) Phoenix Contact; PLC series.
 - b) Potter and Brumfield; Type KRP or KUP.
 - c) IDEC; R* Series (* = H, J, R, S, U).
 - d) Allen-Bradley; Type 700 H Series.
 - e) Square D; Type K.

3. Terminal Block Relays

- a. DIN Rail Mounting on 35mm rail
- b. Magnetic control relays
- c. NEMA Rated:
 - 1) B300/R300
- d. Electromechanical relay interchangeable with solid state relays
- e. Plug-in type
- f. LED coil indication
- g. Coil voltages:
 - 1) as required by application
- h. Screw type socket terminals
- i. Poles:
 - 1) single pole, double throw
- j. Integrated label holder for device labeling
- k. Touch safe design. All connection terminals to be protected against accidental touch

- l. Quantity and type of contact shall be as shown on Drawings or as needed for system compatibility
 - m. Manufacturers and Products:
 - 1) Allen-Bradley 700 series or equal.
4. Time Delay:
- a. Provide time delay relays to control contact transition time.
 - b. Contact Rating:
 - 1) 240 volts.
 - 2) 10 amps continuous.
 - 3) 3,600 VA make.
 - 4) 360 VA break.
 - c. Coil Voltage:
 - 1) As required for the application.
 - d. Provide pneumatic or electronic type with on-delay, off-delay, and on/off delay:
 - 1) For off delay use the power off time delay relays. Where the required timing range exceeds capability of the off delay relay use signal off delay where power loss will not cause undesirable operation or pneumatic time delay relays.
 - e. Minimum Poles:
 - 1) 2PDT.
 - f. Units include adjustable dial with graduated scale covering the time range in each case.
 - g. Minimum Timing Range:
 - 1) 0.1 second to 10 minutes, or as required for the application.
 - h. Manufacturers and Products:
 - 1) One of the following:
 - a) IDEC; GT3 series.
 - b) Agastat Type; Series 7000 Series (Pneumatic).
 - c) Allen-Bradley; Type 700 HR Series.

d) Or equal.

D. Magnetic starters shall be:

1. NEMA, IEC or dual NEMA/IEC rated
2. FVNR type unless indicated otherwise
3. Combination starters with magnetic only instantaneous trip circuit breakers such as Eaton Electrical MCP, G.E. Mag-Break, or equal.

E. Terminal Blocks:

1. Din rail mounting on 35-mm rail.
2. Suitable for specified AWG wire.
3. Rated for 30 amperes at 600 volts.
4. Screw terminal type.
5. Provide mechanism to prevent wire connection from loosening in environments where vibration is present. This mechanism shall not cause permanent deformation to the metal body.
6. Finger safe protection for all terminals for conductors.
7. Construction:
 - a. Polyamide insulation material capable of withstanding temperature extremes from minus 40 degrees C to 105 degrees C.
8. Terminals:
 - a. Plainly identified to correspond with markings on the diagrams:
 - 1) Permanent machine printed terminal identification.
 - 2) Disconnect type field signal conductor terminals with socket/screw for testing.
 - 3) Identify terminals suitable for use with more than one conductor.
 - 4) Position:
 - a) So that the internal and external wiring does not cross. To provide unobstructed access to the terminals and their conductors.

5) Provide minimum 25 percent spare terminals.

6) Manufacturers:

a) Entrelec or equal.

9. Fuses (Holders) and Circuit Breakers:

a. Fuse Holders:

1) Modular Type:

a) DIN rail mounting on 35-mm rail.

b) Touch Safe Design:

(1) All connection terminals to be protected against accidental touch.

c) Incorporates blown fuse indicator.

2) Provide Nameplate Identifying each Fuse.

3) Manufacturers:

a) Entrelec or equal.

F. Power Supplies:

1. Design power supply systems so that either the primary or backup supply can be removed, repaired, and returned to service without disrupting the system operation.
2. Convert 120V ac to 24V dc or other dc voltages as required for the application.
3. Provide backup 24V dc power supply units to automatically supply the load upon failure of the primary supply.
4. Provide power supply arrangement that is configured with several modules to supply adequate power in the event of a single module failure:
5. Provide Automatic switchover upon module failure.
6. Alarm contacts monitored by the PLC.
7. Sized to provide 40 percent excess rated capacity.
8. UL 508C listed to allow full rated output without de-rating.

9. Provide fuse or short-circuit protection.
 10. Provide a minimum of one set of dry contacts configured to change state on failure for monitoring and signaling purposes.
 11. Output Regulation:
 - a. Plus or minus 0.05 percent for a 10 percent line change or a 50 percent load change: With remote voltage sensing.
 12. Operating Temperature Range:
 - a. 0 to 50 degrees C.
 13. DIN rail mounting on 35-mm rail.
 14. Provide self-protecting power supplies with a means of limiting de current in case of short circuit.
 15. Manufacturer:
 - a. Sola or equal.
- G. Industrial Ethernet Switches:
1. IP Ethernet switch
 2. Four 100/100BaseTX RJ-45 Ports or more as needed
 3. -40C to 70C Operating temperature range
 4. Auto sensing 10/100BaseTX
 5. DIN rail mountable enclosure
 6. 24VDC Input voltage
 7. Include minimum of one 1000BaseSX Multimode GB Fiber Optic Port (ST Connector) only as needed or required by project drawings.
 8. Manufacturer N-Tron or equal
- H. Wire Duct:
1. Provide flame retardant plastic wiring duct, slotted with dust cover.
 2. Type:

- a. Wide slot.
- b. Narrow slot.
- c. Round hole.

3. Manufacturer: Panduit or equal

2.6 ACCESSORIES

- A. Provide panels with an inside protective pocket to hold the panel drawings. Ship panels with one copy of accepted Shop Drawings including, but not limited to, schematic diagram, connection diagram, and layout drawing of control wiring and components in a sealed plastic bag stored in the panel drawing pocket.
 1. Provide 15-inch floor stands or legs where needed or as indicated in specifications.
 2. Provide a folding shelf for enclosures that contain programmable controllers. The shelf shall be mounted on the inside surface of the door, capable of supporting a laptop computer.
 3. Provide nameplate to each panel as indicated on Drawings.
- B. Provide a nameplate with the following markings that is plainly visible after installation:
 1. Manufacturer's name, trademark, or other descriptive marking by which the organization responsible for the panel can be identified.
 2. Supply voltage, phase, frequency, and full-load current.
 3. Short-circuit current rating of the panel based on one of the following:
 - a. Short-circuit current rating of a listed and labeled assembly.
 - b. Short-circuit current rating established utilizing an approved method.
- C. Lighting:
 1. Provide one luminaire for each section, on the interior of the panel, spaced evenly along the top-front of the enclosure door opening(s):
 2. Covered or guarded.
 3. Provide on-off door-activated switches where indicated on Drawings.
 4. Provide 5-watt, 400 lumen LED lamp for indoor enclosures less than 36 inches wide.
 5. Provide two 5-watt, 400 lumen, LED lamps for enclosures larger than 36 inches wide.

D. Receptacles:

1. Provide one duplex receptacle located every 4 feet of enclosure width, spaced evenly along the back mounting panels.
2. GFCI, 125-volt, single-phase, 15-ampere.

E. Grounding: Provide the following:

1. Grounding strap between enclosure doors and the enclosure.
2. Equipment grounding conductor terminals.
3. Provide equipment ground bus with lugs for connection of all equipment grounding wires.
4. Bond multi-section panels together with an equipment grounding conductor or an equivalent grounding bus.
5. Identify equipment grounding conductor terminals with the word "GROUND", the letters "GND" or the letter "G," or the color green.
6. Signal (24V dc) Grounding: Terminate each drain wire of a signal (shielded) cable to a unique grounding terminal block, or common ground bus at the end of the cable as shown on the loop drawings.
7. Ensure the continuity of the equipment grounding system by effective connections through conductors or structural members.
8. Design so that removing a device does not interrupt the continuity of the equipment grounding circuit.
9. Provide an equipment-grounding terminal for each incoming power circuit, near the phase conductor terminal.
10. Size ground wires in accordance with NEC and UL standards, unless noted otherwise.
11. Connect all exposed, noncurrent-carrying conductive parts, devices, and equipment to the equipment grounding circuit.

2.7 SPARE PARTS

- A. Provide a minimum of 10 percent spare lamps (minimum 2) and one spare lens for each color pilot lamp in each panel.

PART 3 EXECUTION

3.1 CALIBRATION AND FACTORY TESTING

A. GENERAL:

1. Calibration and testing shall be performed in accordance with Section 40 91 00

B. FACTORY TESTING:

1. Panel fabricator shall conduct the following test prior to panel shipment:
 - a. Check panel power distribution such that the indicated fuse or circuit breaker in fact provides power to devices indicated on wiring schematics.
 - b. Check for proper fuse and circuit breaker size.
 - c. Power up all devices in the control panel to check for proper operation.
 - d. Test for correct operation and indication of all selector switches, push buttons and indicator lights.
 - e. Verify proper operation of variable frequency drives as well as correct response to remote speed control signal and speed feedback signal.
 - f. Verify correct operation and settings of timing relays.
 - g. Test all PLC digital inputs for proper operation from the field IO terminal block all the way to the PLC.
 - h. Test all PLC analog inputs for proper operation from the field IO terminal block all the way to the PLC. Analog inputs shall be tested using a 4-20mA or 0-10VDC signal source to verify input signals at 25, 50, 75 and 100% of full scale.
 - i. Test all PLC digital outputs for proper operation from the PLC to the field terminals, including any interposing relays in the output circuit.
 - j. Test all PLC analog output for proper operation from the field IO terminal block all the way to the PLC. Analog outputs shall be verified using a multimeter at 25, 50, 75 and 100% of full scale.
 - k. Check Ethernet network connections and switch operation.

C. TEST REPORT:

1. The CONTRACTOR/VENDOR shall provide a test report detailing the test procedure and results of the testing conducted according to section A above.

END OF SECTION

SECTION 40 95 11

PLC CONTROL SYSTEM HARDWARE

PART 1 GENERAL

1.1 THE REQUIREMENT

A. GENERAL:

1. The CONTRACTOR/VENDOR, through coordination and the use of a qualified electrical installer, shall provide the PLC based control system (PLCS) complete and operable in accordance with the Contract Documents.

B. This specification section applies to PLC control systems for the Bolton Pump Station.

C. The CONTRACTOR/VENDOR shall be singularly responsible for selecting, configuring, and verifying correct operation of compatible hardware.

D. Whenever possible the PLC/controller hardware shall be standardized so as to utilize off-the-shelf, commercially available configurations of hardware. The CONTRACTOR/VENDOR shall be responsible for the following, as a minimum:

1. Procurement of all hardware.
2. Design and submit PLC/Control hardware and all spare parts submittals for Engineer approval.
3. Perform all PLCS test adjustments and calibrations.
4. Provide qualified labor to supervise the installation of PLCS system by electrical contractor.
5. Perform PLCS startup and commissioning activities.
6. Provide tools, test equipment, spare parts, supplies, operation and maintenance manual, and control system record drawings.

E. PLCS Configuration:

1. The PLCS shall consist of PLCs/controller, Operator Interface Terminals, PC-based operator workstations, servers, communication modules, and all required equipment and peripherals as shown on the contract drawings, and as described in these specifications, and as required to meet the functional intent of the specifications.

1.2 SUBMITTALS

A. Shop Drawings:

1. Shop drawings for PLC control panels showing panel layout, dimensions and wiring details.
2. Bill of materials for control panels.

B. Hardware submittals:

1. Components data sheets with part numbers for the following clearly indicating intended components:
 - a. PLC CPU and IO modules.
 - b. PLC accessories, memory cards, power supplies
 - c. Power supplies
 - d. Relays
 - e. Terminal blocks
 - f. HMI panels.
 - g. Surge suppressors
 - h. Uninterruptable power supplies (UPS)
 - i. Panel light
 - j. Indicator lights, buttons, and selector switches
 - k. Panel enclosure and back panel
 - l. Circuit breakers
 - m. Miscellaneous electrical components

C. Owners O&M Manual:

1. Detailed owners O&M manual shall be provided in accordance with Section 40 91 00. The following items shall be included in the O&M manual:
 - a. Record drawings for PLCS control system wiring and networks.
 - b. PLCS component list with part numbers and manufacturer information.
 - c. PLCS component user manuals.
 - d. Instrument data sheets with part number, manufacturer, setup/calibration information.
 - e. Instrument cut sheets and user manuals.
 - f. Recommended spare parts list

D. System Test Procedures

1. System test procedures shall be developed by the CONTRACTOR/VENDOR in accordance with the requirements for system testing indicated below in section 3.2 below, and shall be submitted to the ENGINEER for review. An approved submittal shall be required prior to the commencement of system testing.
2. The procedures shall be in narrative form, and shall sequentially describe the operational steps to be followed in verifying the correct operation of each control component.

1.3 STORAGE AND HANDLING

- A. All equipment and materials delivered to the Site shall be stored in a location which shall not interfere with the operations of the OWNER's personnel or interfere with construction. Storage and handling shall be performed in a manner which shall afford maximum protection to the equipment and materials. It is the CONTRACTOR/VENDOR's responsibility to assure proper handling and on-site storage.

1.4 WARRANTY REQUIREMENTS

- A. Equipment, software, and materials which do not achieve design requirements after installation shall be replaced or modified by the CONTRACTOR/VENDOR to attain compliance. The cost for doing so shall be the CONTRACTOR/VENDOR's responsibility. Following replacement or modification, the CONTRACTOR/VENDOR shall retest the system and perform any additional procedures needed to place the complete PLCS in satisfactory operation and attain design compliance approval from the ENGINEER.
- B. The CONTRACTOR/VENDOR warrants the materials and workmanship used for the PLCS equipment and materials and further guarantees the materials and workmanship used for any equipment and materials produced and furnished hereunder as a part of the Work to be as required and agreed upon, free from injurious defects, and in all respects satisfactory for the service required.
- C. The CONTRACTOR/VENDOR warrants/guarantees the satisfactory performance of the equipment and materials under operating conditions for a period of 1 years after the date of final acceptance of the entire system.

PART 2 PRODUCTS

2.1 GENERAL

- A. The requirements of Section 40 91 00 apply to this Section.

- B. All material and all PLCS equipment furnished under this Contract shall be new, free from defects, of first quality and produced by manufacturers regularly engaged in the manufacture of these products.
- C. Hardware Commonality: Where there is more than one item of similar equipment being furnished all such similar equipment shall be the product of a singular manufacturer
- D. The CONTRACTOR/VENDOR shall furnish PLCS hardware that matches the existing facility SCADA system standard as called out in section 2.4.F of this specification. This applies to PLCS hardware such as CPU's, I/O modules, communication modules, power supplies and chassis. This requirement is in place to ensure communication compatibility between existing PLC's and new vendor supplied PLC's.

2.2 PLCS ENCLOSURES

- A. Each PLC and its corresponding I/O modules, power supply module(s), communication interface devices, peripheral equipment, and UPS shall be mounted inside suitable enclosures. All I/O wiring from the field to the I/O modules shall be routed within wire ways and terminated on terminal blocks in the enclosure
- B. PLCS enclosures shall be provided in accordance with Section 40 92 00 - Control Panels and components.

2.3 UNINTERRUPTIBLE POWER SUPPLY (UPS)

- A. Provide and install line interactive UPS's in all panels that contain PLC/control equipment.
- B. Each UPS shall maintain power of all its loads for 10 minutes.

2.4 PROGRAMMABLE LOGIC CONTROLLER (PLC)

- A. CONSTRUCTION:
 - 1. Each PLC central processing unit (CPU) shall be of solid state design and rated for operation in an industrial environment subject to heat, vibration, RFI, electrical transients and dust. The PLC equipment shall be capable of operating in a temperature of 0 to 60 degrees C at 95 percent humidity, non condensing without air conditioning or fans.
- B. COMPONENTS-GENERAL:
 - 1. Each PLC shall have the necessary memory and computing capabilities necessary to carry out the control objectives. It is the responsibility of the

CONTRACTOR/VENDOR to select the appropriate PLC equipment for the control application.

C. CPU:

1. The PLC CPU shall contain all relays, timers, counters, memory registers, arithmetic capability, PID loop control and comparators necessary for the control application. The CPU shall be programmable in Ladder Logic, using PLC manufacturer programming software.

D. MEMORY:

1. The PLC CPU shall contain sufficient memory for proper program loading and execution. The PLC CPU shall contain an internal battery or non-volatile memory to ensure proper storage of the control logic application when the CPU is without power.

E. DATA COMMUNICATION:

1. Each PLC shall have the following communication ports built in or provided as an add on module in the PLC chassis:
 - a. One industrial standard, IEEE 802.3 100BaseT Ethernet communication port (RJ45).
 - b. One RS-232C serial programming port if required for programming, maintenance or other purposes as recommended by blower equipment supplier.

F. MANUFACTURER:

1. The PLC shall be manufactured by Siemens. The PLC CPU shall be Siemens 1500 series as shown on project drawings.

2.5 PLC POWER SUPPLY

- A. PLC power supplies shall accept incoming 120 VAC 60 Hz single phase or 24 VDC and convert this to the necessary voltages required to operate the PLC CPU and IO modules.
- B. The PLC power supply shall be mounted in the PLC housing or chassis and provide sufficient power for operating all CPU's and IO modules. The PLC/control power supply shall be sized to provide 25% extra capacity.

2.6 PLC INPUT/OUTPUT (I/O) MODULES

A. GENERAL:

1. All PLC I/O modules shall be suitable for use in hostile industrial environments as described in section 2.04.A above. In general, I/O signal types shall be determined by the CONTRACTOR/VENDOR for the appropriate control application. Analog input and output signals shall be either 4-20mA or 0-10VDC. Digital input signals shall be 120VAC or 24VDC. Discrete output modules shall be 120VAC, 24VDC or relay contact and needed for the control application. Each location shall contain the I/O modules necessary for the control application plus 20% spare. All unused and spare IO points shall be wired to field terminals for easy utilization in the future.
- B. DISCRETE INPUT MODULES:
1. Discrete input modules shall be Siemens model compatible with selected PLC CPU, selected by the CONTRACTOR/VENDOR for the control application.
- C. DISCRETE OUTPUT MODULES:
1. Discrete output modules shall be model compatible with selected PLC CPU, selected by the CONTRACTOR/VENDOR for the control application.
- D. ANALOG INPUT MODULES:
1. Analog Input modules shall be Siemens model compatible with selected PLC CPU, selected by the CONTRACTOR/VENDOR for the control application.
- E. ANALOG OUTPUT MODULES:
1. Analog output modules shall be Siemens model compatible with selected PLC CPU, selected by the CONTRACTOR/VENDOR for the control application.
- 2.7 PERIPHERAL DEVICES
- A. GENERAL:
1. Peripheral devices shall be furnished and installed by the CONTRACTOR/VENDOR as detailed in this section.
- B. NETWORK SWITCHES:
1. Network switches shall have a minimum of four 10/100 Mbit/s RJ45 ports. Network switches shall be rated for use in an industrial control environment, DIN rail mounted with wired power connections. See specification section 40 92 00 2.05.G.
- 2.8 SPARE PARTS
- A. Spare parts shall be furnished as specified below:
1. Provide one spare of each unique type of Input/Output module.

PART 3 EXECUTION

3.1 INSTALLATION

- A. The CONTRACTOR/VENDOR shall utilize qualified personnel to supervise and accomplish the physical installation of all components which it provides.

3.2 TESTING

A. FACTORY TESTING:

1. Prior to delivery and installation, the PLC hardware components shall be tested for proper operation as part of the Control Panel factory testing as described in Section 40 92 00 3.1.

END OF SECTION

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CLACKAMAS
**WATER
 ENVIRONMENT
 SERVICES**

PUMP STATION REHABILITATION AND UPGRADES

BOLTON PUMP STATION CONTROL PANEL AND VFD PROCUREMENT PLANS

OCTOBER 2021 VOLUME 2 OF 2

INDEX OF DRAWINGS

GENERAL

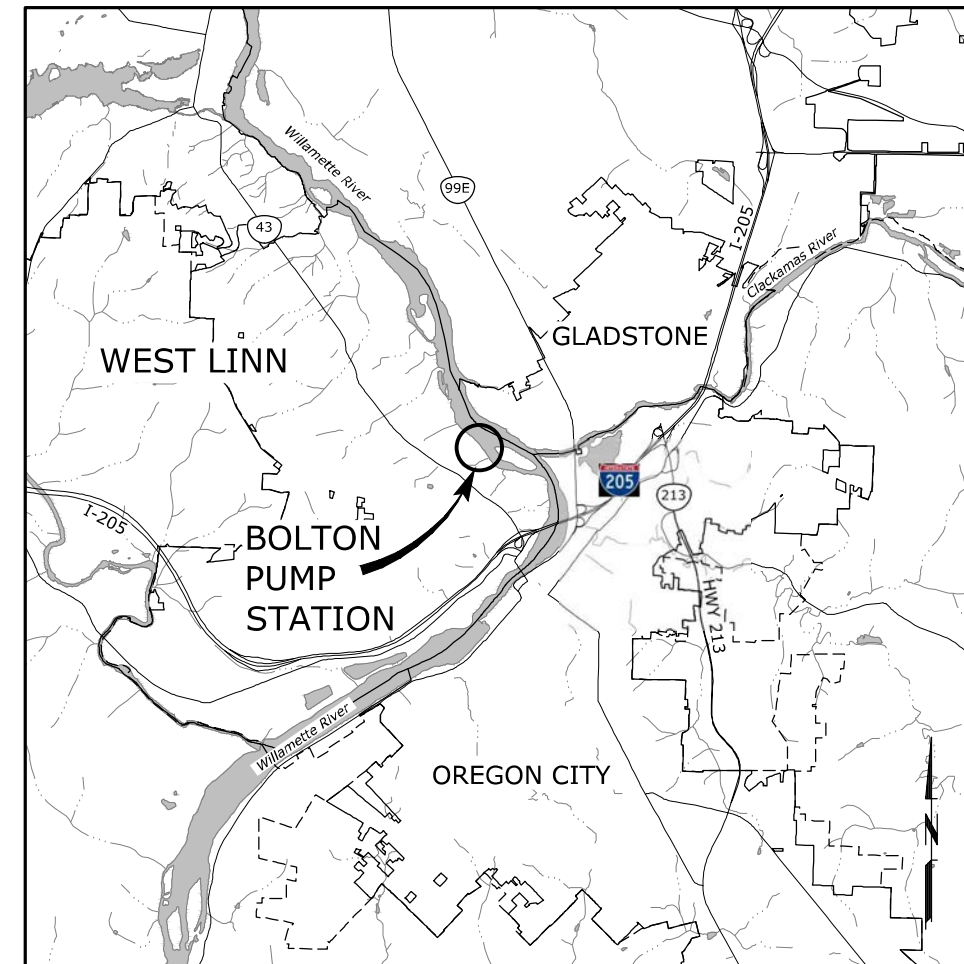
- 1 G-1 COVER SHEET, INDEX OF DRAWINGS, LOCATION MAP, AND VICINITY MAP
- 2 G-2 ELECTRICAL LEGEND, SYMBOLS, & ABBREVIATIONS
- 3 G-3 INSTRUMENTATION & CONTROLS LEGEND, SYMBOLS, & ABBREVIATIONS

ELECTRICAL

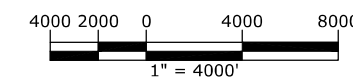
- 4 E-1 VFD PANEL LAYOUT
- 5 E-2 VFD PANEL WIRING DIAGRAM

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VICINITY MAP



Know what's below.
 Call before you dig.

 PROJECT: 19-2679	DATE: OCTOBER 2021	REVISIONS NO. DATE BY	SHEET G-1 1 of 19
PUMP STATION REHABILITATION AND UPGRADES BOLTON PUMP STATION CONTROL PANEL AND VFD PROCUREMENT		COVER SHEET, INDEX OF DRAWINGS, AND VICINITY MAP	
SCALE VERT.: AS SHOWN HORIZ.: AS SHOWN		NOTICE IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	
REGISTERED PROFESSIONAL ENGINEER ADAM J. BAW OREGON LICENSE NO. 68887 REVIEWS 12-31-21		DESIGNED: CAS DRAWN: BAW CHECKED: TTT APPROVED: AUC	

\\FS19\industsys\Projects\2018.03_MSA_WES_Bolton_&_River_St_P5\DWG\PANEL PROCUREMENT (VFD)\G-2_VFD_Electrical Legend, Symbols, & Abbrev..dwg G-2 10/28/2021 2:49 PM JESSICAB 23.1s (LMS Tech)

ELECTRICAL PLAN SYMBOLS

	SINGLE RECEPTACLE, 240V
	NONFUSED DISCONNECT SWITCH, AMPERAGE INDICATED
	FUSED DISCONNECT SWITCH (40/60 40=FUSE AMPERAGE, 60=SWITCH AMPERAGE)
	MANUAL MOTOR STARTER
	COMBINATION MOTOR STARTER
	FLAME DETECTOR
	GAS DETECTOR
	CONDUIT TURNING DOWN FROM KEY ELEVATION
	CONDUIT TURNING UP FROM KEY ELEVATION
	CONDUIT CAP
	BELOW GRADE CONDUIT
	ABOVE GRADE CONDUIT
	CONDUIT RUN, BROKEN AND CONTINUED ON SAME SHEET OR AS NOTED
	INDICATES REMOVAL OR DEMOLITION
	ELECTRICAL CIRCUIT IDENTIFICATION
	MULTIPLE ELECTRICAL CIRCUITS, SEPARATE CONDUITS
	MULTIPLE ELECTRICAL CIRCUITS, COMMON CONDUIT (SIZE SHOWN)
	CONDUIT SEAL-OFF
	INSTRUMENT LOCATION
	WELDING RECEPTACLE
	RECEPTACLE, 480V
	CONTROL STATION
	MOTOR
	POWER POLE WITH GUY WIRE
	FLEXIBLE CONDUIT
	CONDUIT SEAL
	TRANSFORMER
	JUNCTION BOX
	FAN (SUPPLY/EXHAUST)
	THERMOSTAT

GROUNDING PLAN SYMBOLS

	GROUND ROD
	GROUND TEST WELL
	GROUND CONNECTION TO EQUIPMENT DETAIL CALLOUT SHOWN ON PLAN DWG.
	GROUND CONNECTION, DETAIL CALLOUT SHOWN ON PLAN DWG.
	GROUND CONNECTION TO REBAR, DETAIL CALLOUT SHOWN ON PLAN DWG.
	BELOW GRADE #4/0 AWG BARE COPPER FOR MAIN PLANT GROUND
	BELOW GRADE #2/0 AWG INSULATED COPPER FOR GROUND TAP.
	ABOVE GRADE #2/0 AWG INSULATED GROUND TAP
	CONDUIT STUB UP

ONE-LINE SYMBOLS

	CIRCUIT BREAKER, MAGNETIC TRIP ONLY (MOTOR CIRCUIT PROTECTOR) CURRENT/TRIP SHOWN, 3 POLE UNLESS INDICATED OTHERWISE
	CIRCUIT BREAKER, THERMAL MAGNETIC OR SOLID STATE TRIP OR TRIP/FRAME SHOWN, 3 POLE UNLESS INDICATED OTHERWISE
	FUSED DISCONNECT SWITCH, SWITCH CURRENT RATING INDICATED, 3 POLE UNLESS INDICATED OTHERWISE
	CIRCUIT BREAKER, RATING INDICATED, SOLID STATE TRIP, DRAW-OUT TYPE
	FUSED SWITCH
	FUSE, RATING INDICATED
	NON-FUSED DISCONNECT, RATING INDICATED
	VFD VARIABLE FREQUENCY DRIVE
	SSRV SOFT START REDUCED VOLTAGE
	XFMR NAME KVA VOLTAGE(120V-240V-480V-4160V-12.247V) PHASE(1Ø/3Ø), 3W/4W Z%=XXX A FAULT= XXXA
	UNGROUNDING DELTA
	GROUNDING DELTA
	OPEN DELTA
	GROUNDING WYE
	PLUG
	POWER MONITOR
	EMERGENCY STANDBY ENGINE GENERATOR, RATING AS INDICATED ON ONE-LINE DIAGRAM
	MOTOR X: SIZE IN HP
	PILOT LIGHT SUBSCRIPT INDICATES COLOR
	PUSH-TO-TEST INDICATING LIGHT SUBSCRIPT INDICATES COLOR
	EARTH GROUND
	LOAD
	CURRENT TRANSFORMER
	VOLTAGE TRANSFORMER
	AUTOMATIC TRANSFER SWITCH
	CONTACTOR (BYPASS)

DUCT BANK SYMBOLS

	CONDUIT
	CONDUIT DUCT BANK OUTLINE
	UTILITY EQUIPMENT CLEARANCE AREA

LIGHTING PLAN SYMBOLS

	WALL SWITCH, SUBSCRIPT INDICATES TYPE
	2=DOUBLE POLE
	3=THREE WAY
	4=FOUR WAY
	D=DIMMER
	TH=THERMAL SWITCH
	T=TIMED SWITCH
	LV=LOW VOLTAGE
	P=PILOT LIGHT
	K=KEY OPERATED
	WP=WEATHER PROOF
	M=MANUAL MOTOR STARTER SWITCH
	RECEPTACLE, SUBSCRIPT INDICATES TYPE
	WP = WEATHER PROOF
	GFCI = GROUND FAULT CIRCUIT INTERRUPTER
	IG = ISOLATED GROUND
	AFC = ARC FAULT CIRCUIT INTERRUPTER
	GFPE = GROUND FAULT EQUIPMENT PROTECTION
	EXIT SIGN - WALL MOUNTED
	EXIT SIGN - 2 SIDED CEILING MOUNTED
	PHOTOCELL
	MOTION SENSOR
	LOW BAY LIGHT LED FIXTURE T8 SURFACE MOUNT
	LOW BAY LED LIGHT FIXTURE T4 (NEMA 4X)
	HIGH BAY LIGHT LED FIXTURE T8 SURFACE MOUNT
	WALL MOUNT FIXTURE
	EMERGENCY EXIT LIGHT
	FLOOD LIGHT
	STANCHION FIXTURE - POLE MOUNT
	STANCHION FIXTURE - WALL MOUNT

MISCELLANEOUS SYMBOLS

	BELL
	BUZZER
	HORN
	METER SUBSCRIPT INDICATES TYPE A=AMP V=VOLT W=WATT VAR=VOLT-AMP REACTIVE
	BATTERY
	CHASSIS GROUND
	RECEPTACLE
	PHONE OUTLET (RJ12)
	DATA COMPUTER (RJ45)
	HEATER
	HAND SWITCH
	GO
	NO-GO
	ALARM
	SCADA/YAGI ANTENNA
	IP CAMERA (PTZ OR OTHER)

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AK #1018436
PROJECT#: 20.18.03

BY		REVISION		SHEET	G-2	2 of 19
NO.	DATE	DESIGNED: MJK	DRAWN: JLB	CHECKED: MJK	APPROVED: XXX	
SCALE		VERT: AS SHOWN		HORIZ: AS SHOWN		
NOTICE						
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE						
PUMP STATION REHABILITATION AND UPGRADES BOLTON PUMP STATION CONTROL PANEL AND VFD PROCUREMENT ELECTRICAL LEGEND, SYMBOLS, & ABBREVIATIONS						
			DATE: OCTOBER 2021 19-2679			

INSTRUMENTATION CALL-OUT

INSTRUMENT ID OR TAG NUMBER (SEE TAG SCHEMA) → LOCATION OR CONTROL FUNCTION (SEE INSTRUMENT SYMBOLS) → LOOP NUMBER → INSTRUMENT SYMBOL (SEE INSTRUMENT SYMBOLS)

INSTRUMENT SYMBOLS

	PRIMARY LOCATION (ACCESSIBLE) (1)	PRIMARY LOCATION (INACCESSIBLE) (2)	FIELD MOUNTED	AUXILIARY LOCATION (ACCESSIBLE) (1)	AUXILIARY LOCATION (INACCESSIBLE) (2)
INSTRUMENT					
SHARED DISPLAY SHARED CONTROL					
COMPUTER FUNCTION					
PROGRAMMABLE LOGIC CONTROL					

(1) NORMALLY ACCESSIBLE TO OPERATOR
 (2) NORMALLY INACCESSIBLE TO OPERATOR (BEHIND-THE-PANEL)
 * LOCATION OR CONTROL FUNCTION - SEE BELOW
 A INSTRUMENT IDENTIFICATION/TAG NUMBER (SEE TAG DESIGNATION FOR MORE INFO)
 B INSTRUMENT LOOP NUMBER

SINGLE INSTRUMENT OR OTHER COMPONENT HAVING MULTIPLE FUNCTIONS
 RELAY INTERLOCK LOGIC - SEE SCHEMATICS OR SPECIFICATIONS FOR MORE INFORMATION
 INDICATING LIGHT - FIELD MOUNTED, MAY BE LOCATED ON A CONTROL PANEL
 INDICATING LIGHT - PANEL MOUNTED
 CONTROL RELAY
 LIGHTNING SURGE ARRESTOR

CONTROL FUNCTION DESIGNATIONS

xxx DESIGNATIONS SUCH AS 100 (LOCAL CONTROL PANEL NO 100), 200 (LOCAL CONTROL PANEL NO 200), ETC. ARE USED WHEN NECESSARY TO SPECIFY INSTRUMENT OR FUNCTION LOCATION.

AHC	AUTO/HOLD/CLOSE	OO	ON/OFF
AM	AUTO/MANUAL	OSC	OPEN/STOP/CLOSE
AS	AIR SUPPLY	PID	PROPORTIONAL/INTEGRAL/DERIVATIVE
DEV	DEVIATION	POT	POTENTIOMETER
HML	HIGH/MID/LOW	RL	RAISE/LOWER
HOA	HAND/OFF/AUTO	RSL	RAISE/STOP/LOWER
HOR	HAND/OFF/REMOTE	SD	SHUTDOWN
LOR	LOCAL/OFF/REMOTE	SEL	SELECT
LOS	LOCKOUT STOP	SP	SET POINT
LR	LOCAL/REMOTE	SR	START/RESET
MOA	MANUAL/OFF/AUTO	SS	START/STOP
OC	OPEN/CLOSE	ST	START
OCA	OPEN/CLOSE/AUTO	STR	STOP/RESET
OLH	OFF/LOW/HIGH		

INSTRUMENT SYMBOLS - CONT

COMPUTING OR CONVERTING FUNCTIONS

COMPUTING

SUMMING	DERIVATIVE	EXPONENTIAL
ADDITION	AVERAGING	BIAS
SUBTRACTION	RATIO	HIGH LIMITING
MULTIPLYING	DIFFERENCE	LOW LIMITING
DIVIDING	HIGH SELECTING	LINEARIZER
SQ ROOT EXTRACTION	LOW SELECTING	
PROPORTIONAL	INTEGRAL	

CONVERTING

E	VOLTAGE	R	RESISTANCE (ELECT)	A	ANALOG
I	CURRENT	D	DIGITAL	B	BINARY
P	PNEUMATIC	O	ELECTROMAGNETIC, SONIC	H	HYDRAULIC

PLC / REMOTE I/O POINTS

ANALOG INPUT	DISCRETE INPUT	DATA SIGNAL INPUT*
ANALOG OUTPUT	DISCRETE OUTPUT	DATA SIGNAL OUTPUT*

* 2-WIRE NETWORK INTERFACE. SEE SPECIFICATION FOR MORE INFORMATION

INSTRUMENTATION LINE SYMBOLOGY

	NEW WORK (UNSCREENED)
	EXISTING (SCREENED)
	EXISTING TO BE DEMOLISHED

INSTRUMENT LINES

	CAPILLARY
	DATA LINK
	ELECTRIC (PULSE SIGNAL)
	ELECTRICAL SIGNAL
	ULTRASONIC SIGNAL
	HYDRAULIC SIGNAL
	MECHANICAL LINK
	PNEUMATIC SIGNAL
	PROCESS

OTHER INSTRUMENTATION SYMBOLS AND SYMBOLOGY

	24 VDC	POWER SUPPLY (SIZE AS NOTED)
	AS	AIR SUPPLY
		PRIMARY ELECTRICAL POWER (120V/60HZ UNLESS INDICATED OTHERWISE)
	*	INDICATES VENDOR FURNISHED EQUIPMENT
		CABLE (MULTICONDUCTOR OR COAXIAL) FURNISHED WITH EQUIPMENT
(E)		EXISTING EQUIPMENT
(F)		FUTURE EQUIPMENT
(R)		RELOCATED EQUIPMENT

TAG SCHEMA

FIRST LETTER: TIC 01 (TIC: INSTRUMENT TAG NUMBER, 01: LOOP NUMBER)

EXPANDED TAG FORMAT: RAW 10 PAH 0101A (RAW: AREA/BUILDING NUMBER, 10: FUNCTIONAL IDENTIFICATION, PAH: FIRST LETTER, 01: EQUIPMENT NUMBER, A: SUCCEEDING LETTER(S))

FIRST LETTER	MEASURED OR INITIATING VARIABLE		SUCCEEDING LETTER(S)		
	MODIFIER	READOUT OR PASSIVE FUNCTION	OUTPUT FUNCTION	MODIFIER	
A	ANALYSIS		ALARM		
B	BURNER, COMBUSTION				
C	CONDUCTIVITY		CONTROL	CLOSED	
D	DENSITY	DIFFERENTIAL			
E	VOLTAGE		SENSOR (PRIMARY ELEMENT)		
F	FLOW RATE	RATIO (FRACTION)			
G	GAGE		GLASS, VIEWING DEVICE		
H	HAND			HIGH	
I	CURRENT (ELECTRICAL)		INDICATE		
J	POWER	SCAN			
K	TIME, TIME SCHEDULE	TIME RATE OF CHANGE	CONTROL STATION		
L	LEVEL		LIGHT	LOW	
M	MOTOR	MOMENTARY		MIDDLE, INTERMEDIATE	
N	TORQUE		ISOLATE	ISOLATOR	
O			ORIFICE, RESTRICTION	OPEN	
P	PRESSURE, VACUUM		POINT (TEST) CONNECTION		
Q	QUANTITY	INTEGRATE, TOTALIZE			
R	RADIATION		RECORD		
S	SPEED, FREQUENCY	SAFETY		SWITCH	
T	TEMPERATURE			TRANSMIT	
U	MULTIVARIABLE		MULTIFUNCTION	MULTIFUNCTION	
V	VIBRATION, MECHANICAL ANALYSIS			VALVE, DAMPER, LOUVER	
W	WEIGHT, FORCE		WELL		
X	INTRUSION	X AXIS			
Y	EVENT, STATE, OR PRESENCE	Y AXIS		COMPUTER, CONVERT	
Z	POSITION, DIMENSION	Z AXIS		DRIVER, ACTUATOR, FINAL CONTROL ELEMENT	

EQUIPMENT SYMBOLS

	CENTRIFUGAL PUMP		BLOWER OR FAN
	SUBMERSIBLE LEVEL SENSOR		FLOAT SWITCH
	MAGNETIC FLOW METER		

OTHER SYMBOLS

	INTRINSIC SAFETY BARRIER
--	--------------------------

ABBREVIATIONS

FOC	FIBER OPTIC CABLE	PLC	PROGRAMMABLE LOGIC CONTROLLER
FOR	FIBER OPTIC REPEATER	RIO	REMOTE I/O
FOT	FIBER OPTIC TRANSCEIVER	RVSS	REDUCED VOLTAGE SOLID-STATE STARTER
HMI	HUMAN MACHINE INTERFACE	RTU	REMOTE TERMINAL UNIT
LCP	LOCAL CONTROL PANEL	SW	SEAL WATER
LCS	LOCAL CONTROL STATION	TC	THERMOCOUPLE
MCC	MOTOR CONTROL CENTER	TSP	TWISTED SHIELD PAIR
MCP	MAIN CONTROL PANEL	UPS	UNINTERRUPTIBLE POWER SUPPLY
MOV	MOTOR OPERATED VALVE	VCP	VENDOR SUPPLIED PANEL
MS	MOTOR STARTER	VFD	VARIABLE FREQUENCY DRIVE
NC	NORMALLY CLOSED	VSD	VARIABLE SPEED DRIVE
NO	NORMALLY OPEN		
OI	OPERATOR INTERFACE		
PC	PERSONAL COMPUTER		

GENERAL INSTRUMENTATION NOTES

- ADDITIONAL INSTRUMENTATION AND CONTROL SYMBOLS MAY BE USED AS REQUIRED. SYMBOLS AND NOMENCLATURE ARE BASED ON ISA STANDARD 5.1-INSTRUMENTATION SYMBOLS AND IDENTIFICATION.
- SEE GENERAL SHEETS FOR ADDITIONAL SYMBOLS AND ABBREVIATIONS.
- SEE SPECIFICATION SECTION 409100 FOR COMPLETE DETAILS OF LOOP DRAWING SUBMITTAL REQUIREMENTS.
- POWER SUPPLIES FOR INSTRUMENT LOOPS OR SYSTEMS SHALL BE FURNISHED BY THE INSTRUMENTATION SUPPLIER TO MEET THE VOLTAGE AND CURRENT REQUIREMENTS OF THE COMPONENTS IN EACH LOOP OR SYSTEM.
- VALVE ACTUATORS SHALL BE SUPPLIED WITH THE VALVE BY THE VALVE SUPPLIER, UNLESS OTHERWISE NOTED. ALL 480VAC MOTOR ACTUATORS SHALL BE SUPPLIED WITH A LOCAL DISCONNECT SWITCH.

BY	
NO.	
DATE	
REVISION	
DESIGNED: JCH	
DRAWN: JCH	
CHECKED: CMS	
APPROVED:	
SHEET	G-3
3 of 19	

SCALE: VERT: HORIZ: NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES
 BOLTON PUMP STATION
 CONTROL PANEL AND VFD PROCUREMENT

P&ID SYMBOLS

PROJECT: 19-2679 DATE: OCTOBER 2021

PORTLAND Engineering Inc.

CLACKAMAS WATER ENVIRONMENT SERVICES

murraysmith

GENERAL NOTES

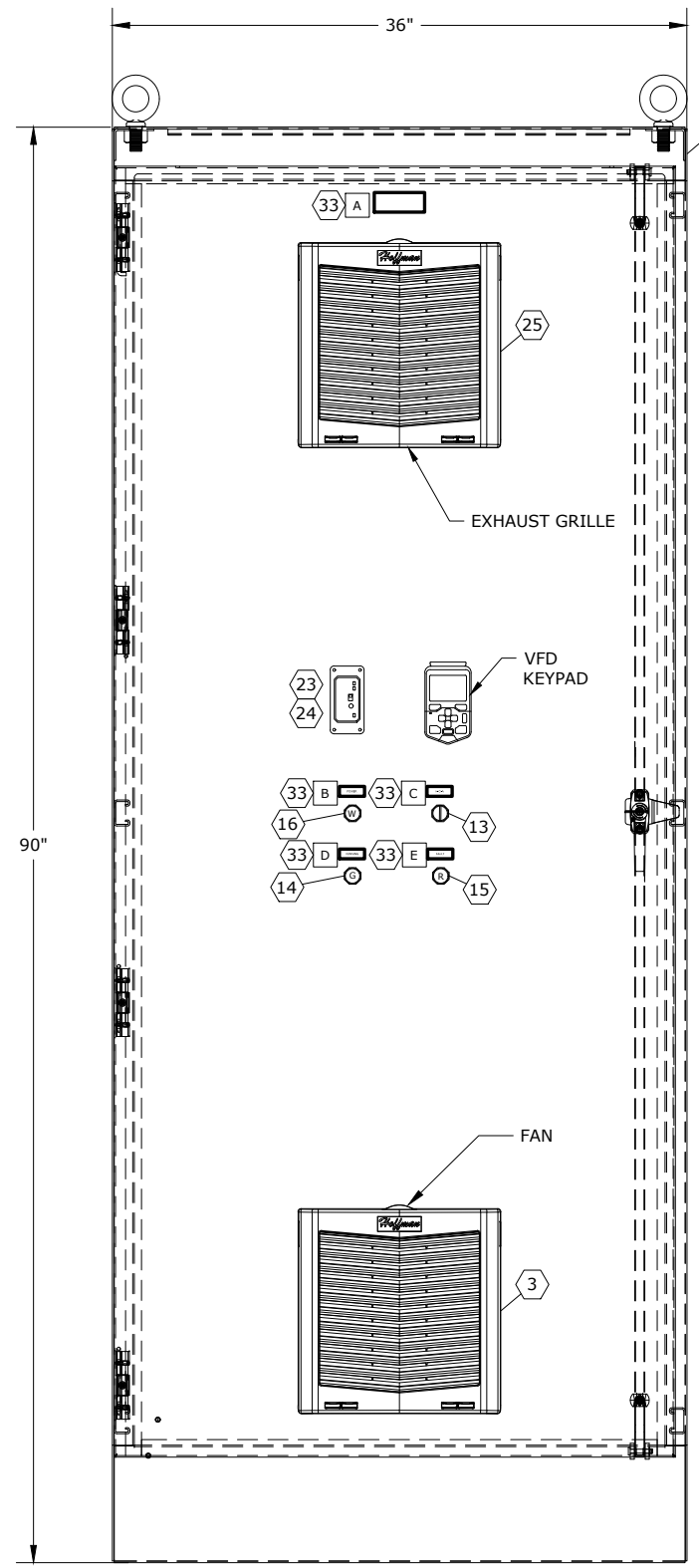
- TYPICAL FOR ALL PUMPS. THEREFORE, "X" IN RELAY NAME IS PLACE HOLDER FOR WHICH SPECIFIC PUMP OF THREE. IF X = 1, THEN REFERENCE BOLT17-PMP-01.

NAMEPLATE SCHEDULE

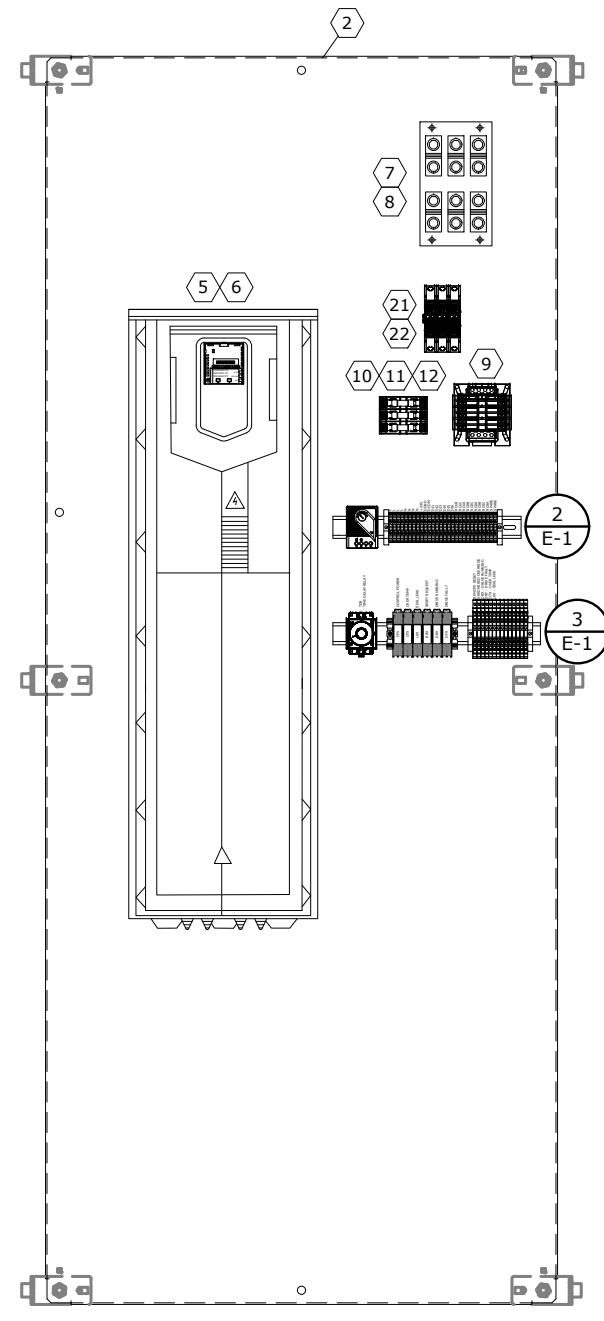
ITEM	MANUFACTURER	PART NUMBER	DESCRIPTION
1	HOFFMAN	A903624F5	ENCLOSURE, 90 x 36 x 24, FLOORSTANDING, SINGLE DOOR, NEMA 12
2	HOFFMAN	A9036F1	BACKPANEL FOR 90 x 36 ENCLOSURE
3	HOFFMAN	HF1316424	HF FILTER FAN GRAY 115VAC 484 CFM
4	HOFFMAN	THERM1E7	THERMOSTAT CONTROLLER, 115VAC, FAHRENHEIT
5	ABB	ACQ-530-31-096A-4	75HP VFD WITH ACTIVE HARMONIC FRONT END
6	ABB	FENA-21-KIT	VFD ETHERNET ADAPTER
7	BLISSMANN	100089	FUSE BLOCK, CLASS T, 3 POLE, JCI-200A, 0-600V
8	BLISSMANN	JIS-150	FAST ACTING, CURRENT LIMITING CLASS T 200KAIC @ 600V
9	ALLEN BRADLEY	1497-A-BASX-0-N	CONTROL TRANSFORMER
10	ALLEN BRADLEY	1491-R171	FUSE BLOCK CLASS CC 0-30A 3 POLE
11	MERSEN	ATDR174	CLASS CC FUSE - PRIMARY - 1/4 AMP
12	MERSEN	ATDR175	CLASS CC FUSE - SECONDARY - 8/10 AMP
13	ALLEN BRADLEY	800T-12B	3 POSITION SELECTOR SWITCH
14	ALLEN BRADLEY	800T-QT-2G	PUSH-TO-TEST, LED, PILOT LIGHT - GREEN
15	ALLEN BRADLEY	800T-QT-42R	PUSH-TO-TEST, LED, PILOT LIGHT - RED
16	ALLEN BRADLEY	800T-QT-2W	PUSH-TO-TEST, LED, PILOT LIGHT - WHITE
17	IDEC	RJ25-CL-A12G	2PC CONTROL RELAY, 120VAC
18	IDEC	RJ25-05B	2PC CONTROL RELAY BASE
19	ALLEN BRADLEY	700-HR52TA17	700-HR GENERAL PURPOSE DIAL TIMING RELAY, MULTIFUNCTION
20	ALLEN BRADLEY	700-HN101	700-H GENERAL PURPOSE 11-PIN TUBE BASE
21	ALLEN BRADLEY	1492-PDE1142	ENCLOSED POWER DISTRIBUTION BLOCK, 1 POLE, 250A
22	ALLEN BRADLEY	1492-PD1N3	3 POLE FEEDER SPACING ADAPTER PLATE
23	FLYG	14-407129	MINICAS 120 PUMP MOTOR/TEMPERATURE RELAY
24	AUTOMATION DIRECT	750-3C-5KGT	MINICAS 120 PUMP MOTOR/TEMPERATURE RELAY BASE
25	HOFFMAN	HG1300404	HF EXHAUST GRILLE GRAY
26	ALLEN BRADLEY	199-DR2	DIN MOUNTING 2-TERMINAL
27	PHOENIX CONTACT	3044814	M 4 FEED THROUGH MULTICONDUCTOR, MULTILEVEL TERMINAL
28	PHOENIX CONTACT	3044802	M 4/E FEED THROUGH TERMINAL - GREY
29	PHOENIX CONTACT	3044128	M 4/6 GROUND TERMINAL - GREEN/YELLOW
30	PHOENIX CONTACT	3047028	END SECTION - GREY
31	PHOENIX CONTACT	3030271	ASSEMBLED JUMPER BAR 10 POLES
32	PHOENIX CONTACT	0820686	END STOP - GREY
33			1" x 2" WHITE LETTERS ON BLACK PHENOLIC NAMEPLATE [SEE SCHEDULE]

BILL OF MATERIALS

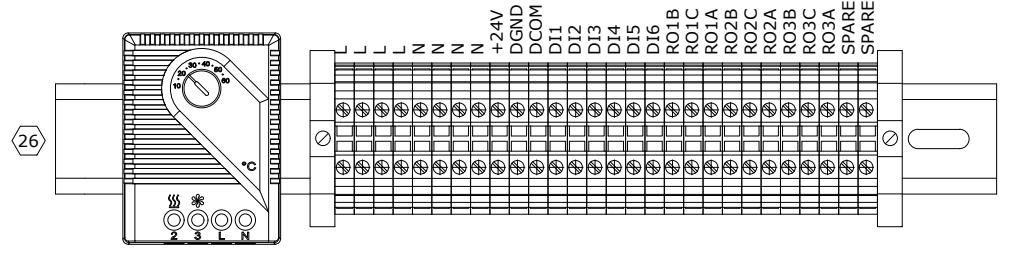
ITEM	MANUFACTURER	PART NUMBER	DESCRIPTION
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3	HOFFMAN	HF1316424	HF FILTER FAN GRAY 115VAC 484 CFM
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5	ABB	ACQ-530-31-096A-4	75HP VFD WITH ACTIVE HARMONIC FRONT END
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7	BLISSMANN	100089	FUSE BLOCK, CLASS T, 3 POLE, JCI-200A, 0-600V
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14	ALLEN BRADLEY	800T-QT-2G	PUSH-TO-TEST, LED, PILOT LIGHT - GREEN
15	ALLEN BRADLEY	800T-QT-42R	PUSH-TO-TEST, LED, PILOT LIGHT - RED
16	ALLEN BRADLEY	800T-QT-2W	PUSH-TO-TEST, LED, PILOT LIGHT - WHITE
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18	IDEC	RJ25-05B	2PC CONTROL RELAY BASE
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20	ALLEN BRADLEY	700-HN101	700-H GENERAL PURPOSE 11-PIN TUBE BASE
21	ALLEN BRADLEY	1492-PDE1142	ENCLOSED POWER DISTRIBUTION BLOCK, 1 POLE, 250A
22	ALLEN BRADLEY	1492-PD1N3	3 POLE FEEDER SPACING ADAPTER PLATE
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24	AUTOMATION DIRECT	750-3C-5KGT	MINICAS 120 PUMP MOTOR/TEMPERATURE RELAY BASE
25	HOFFMAN	HG1300404	HF EXHAUST GRILLE GRAY
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29	PHOENIX CONTACT	3044128	M 4/6 GROUND TERMINAL - GREEN/YELLOW
30	PHOENIX CONTACT	3047028	END SECTION - GREY
31	PHOENIX CONTACT	3030271	ASSEMBLED JUMPER BAR 10 POLES
32	PHOENIX CONTACT	0820686	END STOP - GREY
33			1" x 2" WHITE LETTERS ON BLACK PHENOLIC NAMEPLATE [SEE SCHEDULE]



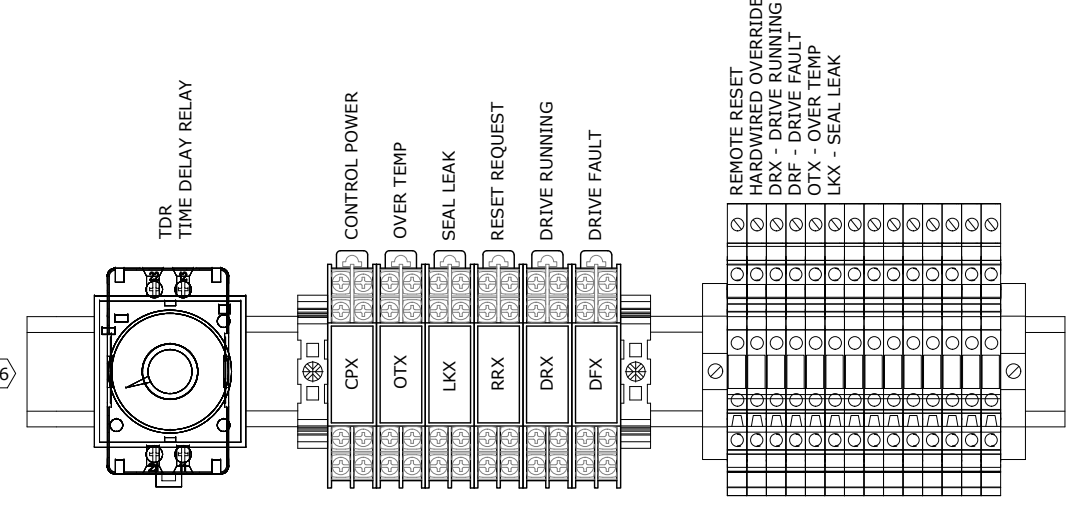
ENCLOSURE FRONT LAYOUT



ENCLOSURE BACK PANEL LAYOUT



DRIVE CONNECTOR TERMINAL LAYOUT
SCALE: NONE



RELAY AND TERMINAL LAYOUT
SCALE: NONE

ENCLOSURE LAYOUT TYPICAL
SCALE: NONE

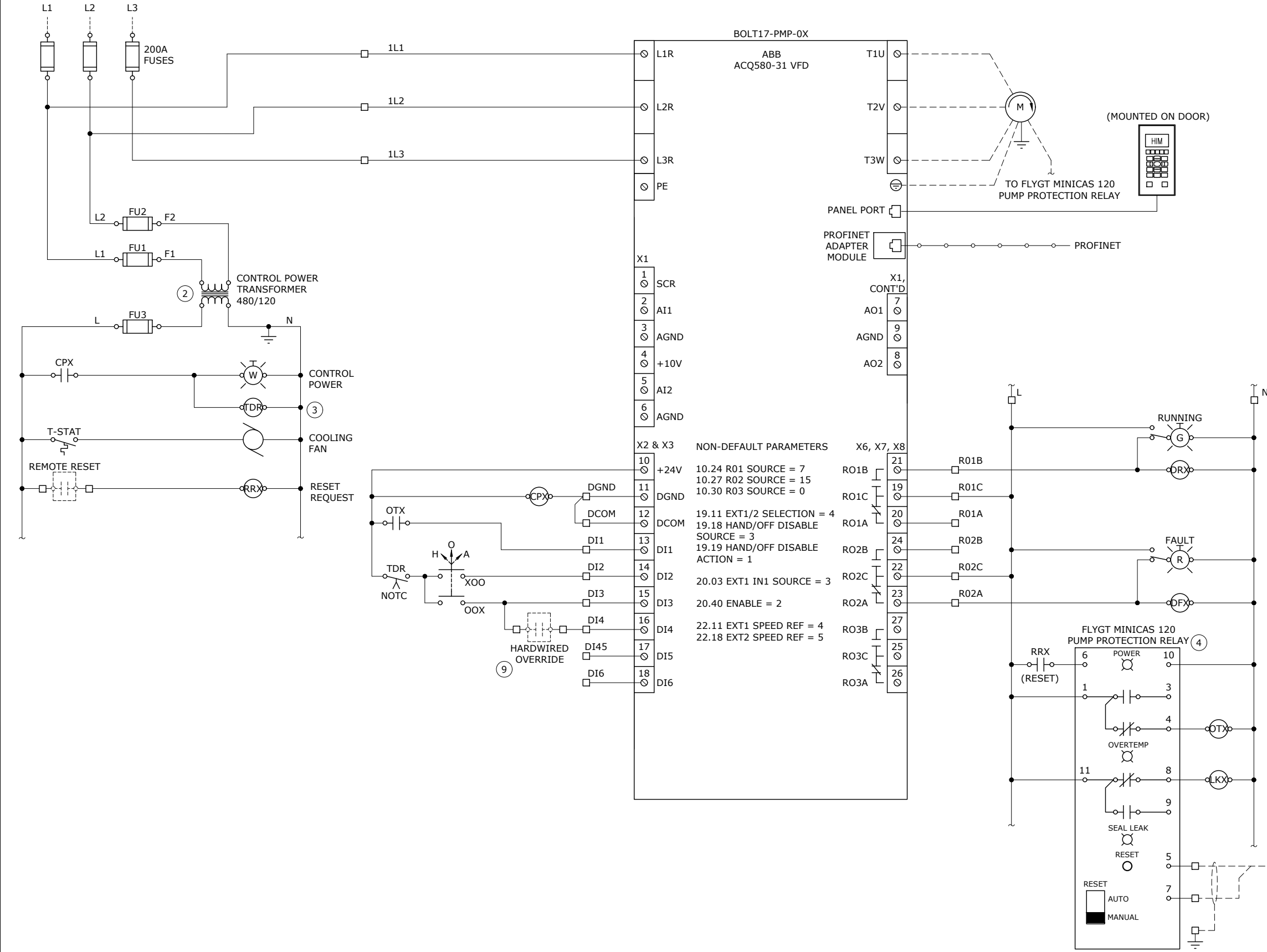
1
E-1

BY		NO.	DATE	REVISION	SHEET	E-1	4 of 19
DESIGNED	MJK	CHECKED	MJK	APPROVED	XXX		
				REGISTERED PROFESSIONAL ENGINEER MICHAEL E. SITTON OREGON LICENSE #88205PE			
VERT: AS SHOWN SCALE: AS SHOWN HORIZ: AS SHOWN NOTICE: IF THIS BAR DOES NOT MEASURE 1", THEN DRAWING IS NOT TO SCALE.				PUMP STATION REHABILITATION AND UPGRADES BOLTON PUMP STATION CONTROL PANEL AND VFD PROCUREMENT VFD PANEL LAYOUT			
				PROJECT: 20.18.03 DATE: OCTOBER 2021			
				Industrial Systems INC 12119 NE 99th Street Suite #2090 Vancouver, Washington 98682 Phone: (360) 718-7257 Fax: (360) 950-8958 e-mail: is@industrialsystems-inc.com OR COB #196597 WA #INDUS1880K9 AK #1018436 PROJECT#: 20.18.03			

P:\Projects\20.18.03_MSA_WES_Bolton_River_St_PSD\DWG\PANEL PROCUREMENT (VFD)\E-1_VFD Panel Layout.dwg E-1 10/28/2021 2:50 PM JESSICAB 23.1s (LMS Tech)

\\FS19\industsys\Projects\20.18.03_MSA_WES_Bolton_River_St_P5\DWG\PANEL PROCUREMENT (VFD)\E-2_VFD Panel Wiring Diagram.dwg E-2 10/28/2021 2:50 PM JESSICAB 23.1s (LMS Tech)

480VAC 3φ FED FROM MCC BOLTON



- ### KEY NOTES
- 1 TYPICAL FOR ALL PUMPS. THEREFORE, "X" IN RELAY NAME IS PLACE HOLDER FOR WHICH SPECIFIC PUMP OF THREE. IF X = 1, THEN REFERENCE BOLT17-PMP-01.
 - 2 FUSING AND CPT SIZED PER MANUFACTURER'S RECOMMENDATIONS.
 - 3 "DELAY ON ENERGIZE" TIME DELAY RELAY, 0-60 SECOND TIMER SET AT 15, 30, & 45 SECONDS FOR BOLT17-PMP-01, BOLT17-PMP-02, BOLT17-PMP-03 RESPECTIVELY.
 - 4 FLYGT MINICAS 120 SENSOR. THERMAL CONTACT CLOSED IN "NORMAL CONDITION", OPENING ON FAULT. LEAK CONTACT CLOSED IN "NORMAL CONDITION", OPENING ON FAULT. MOUNT IN MCC DOOR.
 - 5 CONFIGURE VFD SUCH THAT "LOCAL = 1" ENABLES KEYPAD CONTROL AND "LOCAL = 0" DISABLES KEYPAD CONTROL.
 - 6 CONFIGURE VFD SUCH THAT "AUTO = 1" ACCEPTS SPEED CONTROL FROM PROFINET (PLC) AND "AUTO = 0" ACCEPTS SPEED CONTROL FROM KEYPAD.
 - 7 CONFIGURE VFD SUCH THAT "SPEED SEL 1 = 1" WILL RUN AT 100% SPEED REGARDLESS OF PROFINET VALUE AND "SPEED SEL 1 = 0" WILL FOLLOW PROFINET.
 - 8 CONTACTS ARE SHOWN IN "OFF" STATE. FAULT OUTPUT CONFIGURATIONS:
ON = NO FAULT + DRIVE POWERED
OFF = FAULT OR LOSS OF DRIVE POWER
 - 9 CONTACT FROM CONTROL PANEL (SUPPLIED BY OTHERS). USE CRH (HIGH WET WELL LEVEL) FOR BOLT17-PMP-02, CRHH (HIGH HIGH WET WELL LEVEL) FOR BOLT17-PMP-03. NO CONNECTION FOR BOLT17-PMP-01.

BY		REVISION	
NO.	DATE	DESIGNED: MJK	DRAWN: JLB
SCALE		VERT: AS SHOWN	HORIZ: AS SHOWN
NOTICE		IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	

PUMP STATION REHABILITATION AND UPGRADES
BOLTON PUMP STATION
CONTROL PANEL AND VFD PROCUREMENT

VFD PANEL WIRING DIAGRAM

murraysmith

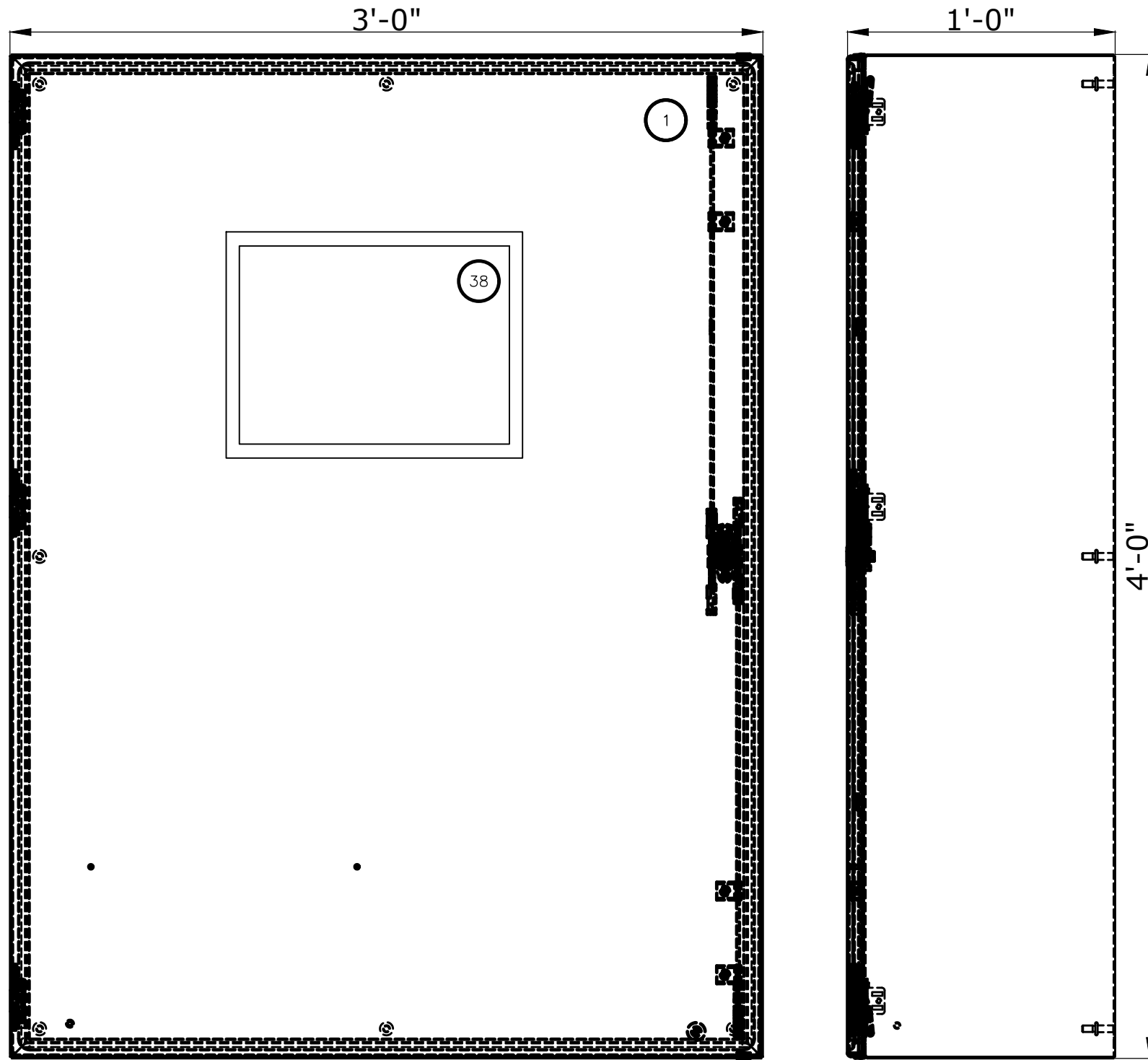
CLACKAMAS WATER ENVIRONMENT SERVICES

12119 NE 99th Street
Suite #2090
Vancouver, Washington 98682
Phone: (360) 715-7267
Fax: (360) 950-8958
e-mail: is@industrialsystems-inc.com
OR CCB #196597 WA #INDUSSI880K9
AK #1015436
PROJECT#: 20.18.03

19-2679 DATE: OCTOBER 2021

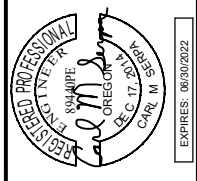
VFD PANEL WIRING DIAGRAM TYPICAL 1 E-2
SCALE: NONE





ITEM	QTY	BRAND	PART NUMBER	DESCRIPTION
1	1	HOFFMAN	CSD483612	CSD NEMA 12 ENCLOSURE, 36" BY 48" BY 12"
2	1	HOFFMAN	CP4836	BACK PANEL
3	1	CUTLER HAMMER	GBK10	GROUND BAR
4	2	SOLA	SDN-10-24-100C	P/S 10A 24VDC 115/230
5	1	NTRON	105FXE-SC-15	10/100 NETWORK SWITCH WITH SM FIBER PORT
6	1	PHOENIX	5600462	DUPLEX OUTLET FOR UPS
7	8	ALLEN BRADLEY	1492-JG4	GROUND TERMINAL
8	1	ALTECH	1DU10L	MAIN CIRCUIT BREAKER, 10A
9	24	ALLEN BRADLEY	1492-J4	TERMINAL BLOCK
10	43	ALLEN BRADLEY	1492-WFB424	FUSED TERMINAL, 24VDC, INDICATOR
11	6	ALLEN BRADLEY	1492-WFB4250	FUSED TERMINAL, 120VAC, INDICATOR
12	1	ALLEN BRADLEY	1492-WFB4	FUSED TERMINAL, NO INDICATOR
13	AR	ALLEN BRADLEY	1492-EBJ3	TERMINAL BLOCK END BARRIER
14	AR	ALLEN BRADLEY	1492-ERL35	J SCREWLESS END STOP
15	1	SIEMENS	6ES7511-1AK02-0AB0	S7-1500 CPU
16	1	SIEMENS	6ES7954-8LC02-0AA0	MEMORY CARD
17	1	SIEMENS	6ES7590-1AC40-0AA0	PLC MOUNTING RAIL
18	2	SIEMENS	6ES7521-1BH00-0AB0	DIGITAL INPUT MODULE, 16 PT, 24VDC
19	1	SIEMENS	6ES7531-7NF00-0AB0	ANALOG INPUT MODULE, 8 PT, ISOLATED, I/V
20	1	SIEMENS	6ES7522-1BH01-0AB0	DIGITAL OUTPUT MODULE, 16 PT, 24VDC
21	1	SIEMENS	6ES7532-5HD00-0AB0	ANALOG OUTPUT MODULE, 4 PT, I/V
22	3	SIEMENS	6ES7921-5AB20-0AA0	DIGITAL IO MODULE FRONT CONNECTOR
23	2	SIEMENS	6ES7921-5AK20-0AA0	ANALOG IO MODULE FRONT CONNECTOR
24	4	SIEMENS	6ES7924-0AA20-0AA0	DI TERMINATION MODULE
25	2	SIEMENS	6ES7924-0BD20-0BA0	DO 24VDC RELAY TERMINATION MODULE, LED
26				
27	6	SIEMENS	6ES7924-0CC20-0AA0	AI TERMINATION MODULE
28	6	SIEMENS	6ES7923-0BB00-0DB0	CABLE, 16 PIN IDC, SHIELD, 1M FOR ANALOG
29	0	SIEMENS	6ES7923-0BC00-0DB0	CABLE, 16 PIN IDC, SHIELD, 2M FOR ANALOG
30	6	SIEMENS	6ES7923-0BB50-0CB0	CABLE, 16 PIN IDC, 1.5M FOR DIGITAL MODULE
31	4	ALLEN-BRADLEY	700-HN-101	RELAY SOCKET
32	1	ALLEN-BRADLEY	700-HA33A1	RELAY, 120VAC COIL, 3 POLE
33	3	ALLEN-BRADLEY	700-HA33A24	RELAY, 24VDC COIL, 3 POLE
34	2	ALLEN-BRADLEY	700-FSM4UU23	ONE SHOT TIMING RELAY
35	3	TURCK	IM1-121EX-R	INTRINSIC BARRIER, DISCRETE SIGNAL
36	2	TURCK	IM33-11EX-HI 24VDC	INTRINSIC BARRIER, ANALOG SIGNAL
37				
38	1	EZ AUTOMATION	EZ3-T10C-E	10" TOUCH SCREEH HMI, 800X600 RES
39	1	HOFFMAN	LEDA1S35	PANEL LIGHT, 120VAC LED
40	1	HOFFMAN	ALFSWD	DOOR SWITCH
41	1	SOLA	SDN2.5-20RED	24VDC REDUNDANCY MODULE
42	1	SOLA	SDU-10-24	DC UPS POWER MODULE, 10A 24VDC
43	1	SOLA	SDU-24-BATEM	DC UPS BATTERY MODULE
44	10	BUSSMAN		100mA FAST ACTING FUSE
45	29	BUSSMAN		1A FAST ACTING FUSE
46	5	BUSSMAN		2A FAST ACTING FUSE
47	3	BUSSMAN		5A FAST ACTING FUSE
48	1	SHOP SUPPLY	UL LABEL	UL INDUSTRIAL LABEL
49	AR	SHOP SUPPLY	ENGRAVE PLAS NP	PLASTIC NAME PLATES
50	AR	SHOP SUPPLY		35 mm DIN RAIL
51	AR	SHOP SUPPLY		WIRE DUCT
52	AR	SHOP SUPPLY		WIRE DUCT COVER, WHITE

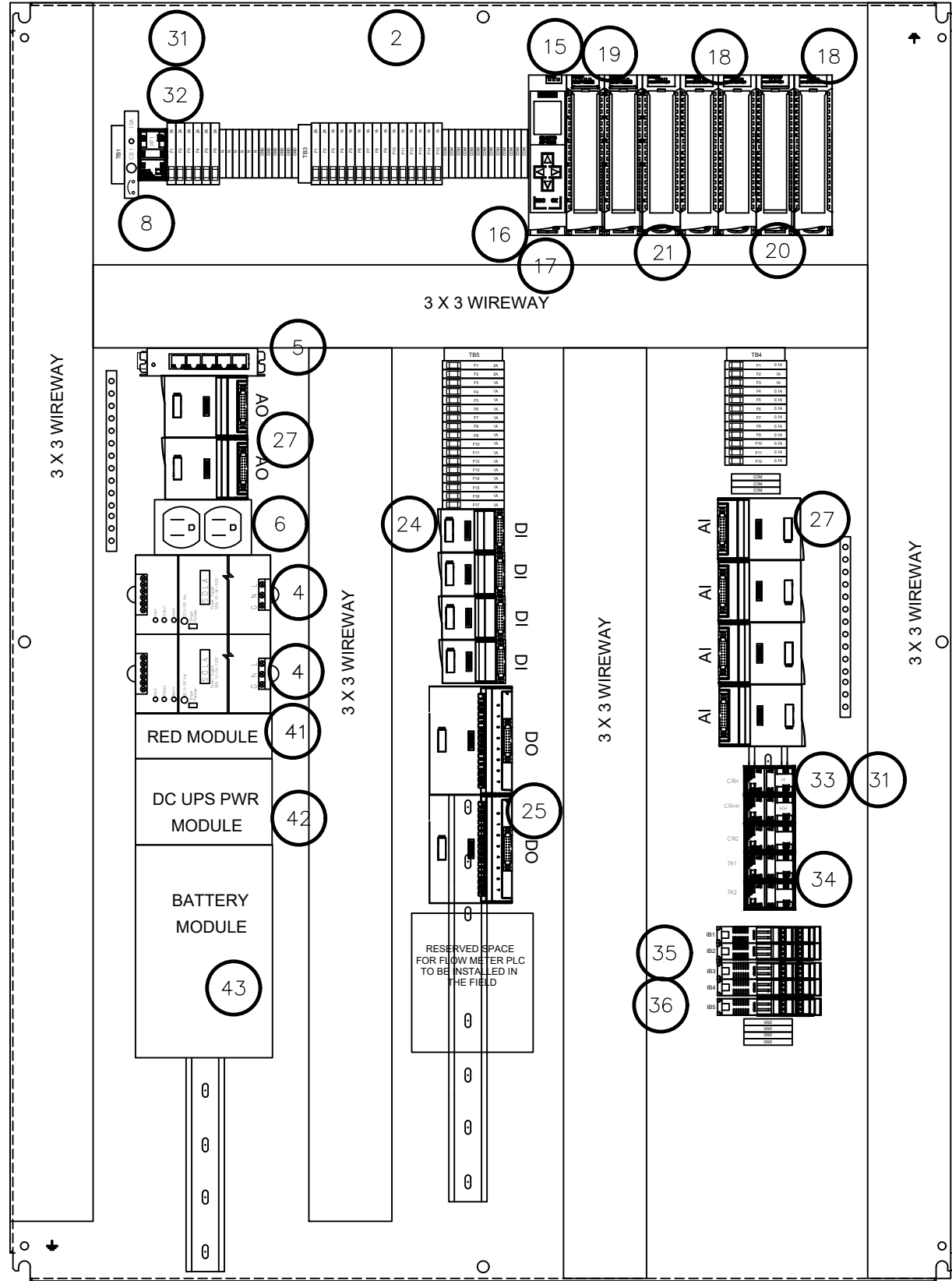
NO.	DATE	REVISION	BY



VERT:	SCALE	NOTICE
HORIZ:		
		IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES
 BOLTON PUMP STATION
 CONTROL PANEL AND VFD PROCUREMENT
CONTROL ENCLOSURE
EXTERIOR LAYOUT DETAILS

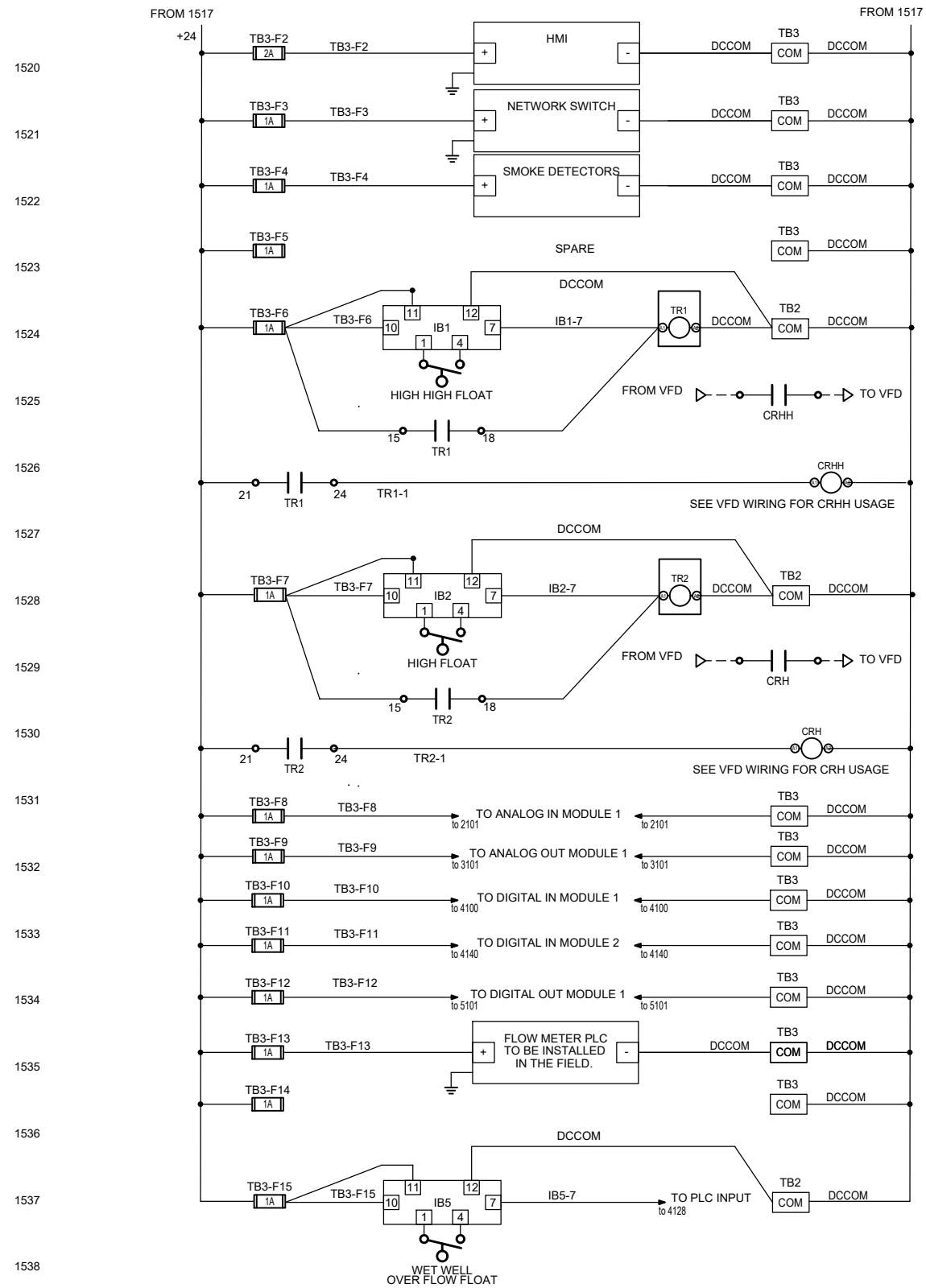
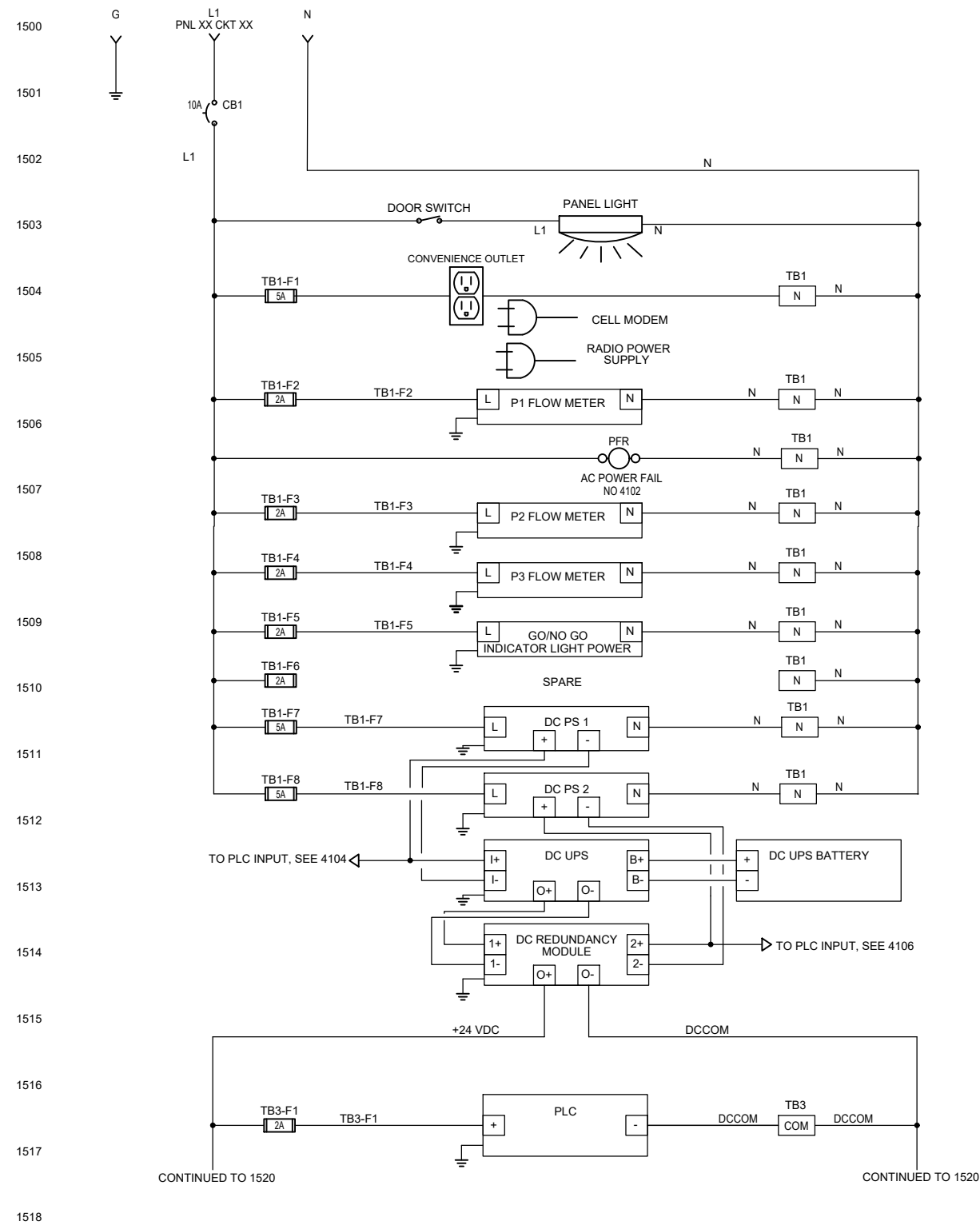
19-2679 DATE: OCTOBER 2021
 PROJECT: IC-2 SHEET 7 of 19



ITEM	QTY	BRAND	PART NUMBER	DESCRIPTION
1	1	HOFFMAN	CSD483612	CSD NEMA 12 ENCLOSURE, 36" BY 48" BY 12"
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3	1	CUTLER HAMMER	GBK10	GROUND BAR
4	2	SOLA	SDN-10-24-100C	P/S 10A 24VDC 115/230
5	1	NTRON	105FXE-SC-15	10/100 NETWORK SWITCH WITH SM FIBER PORT
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25	2	SIEMENS	6ES7924-0BD20-0BA0	DO 24VDC RELAY TERMINATION MODULE, LED
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31	4	ALLEN-BRADLEY	700-HN-101	RELAY SOCKET
32	1	ALLEN-BRADLEY	700-HA33A1	RELAY, 120VAC COIL, 3 POLE
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52	AR	SHOP SUPPLY		WIRE DUCT COVER, WHITE

	PROJECT: 19-2679 DATE: OCTOBER 2021
	SHEET IC-3 8 of 19
PUMP STATION REHABILITATION AND UPGRADES BOLTON PUMP STATION CONTROL PANEL AND VFD PROCUREMENT CONTROL ENCLOSURE INTERIOR LAYOUT DETAILS	SCALE: VERT: HORIZ: NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE
REVISIONS:	NO. DATE BY
DESIGNED: JCH DRAWN: JCH CHECKED: CMS APPROVED:	EXPIRES: 06/30/2022

C:\Users\PEI\Documents\PEI_2021\Project Files\255-MSA WES Pump Station rehab\Design\Station Designs\Bolton PS\6 PWR PANEL 10/25/2021 7:36 AM PEI 24.0s (LMS Tech)



NO.	DATE	REVISION

DESIGNED: JCH
 DRAWN: JCH
 CHECKED: CMS
 APPROVED:

SHEET
IC-4
 9 of 19

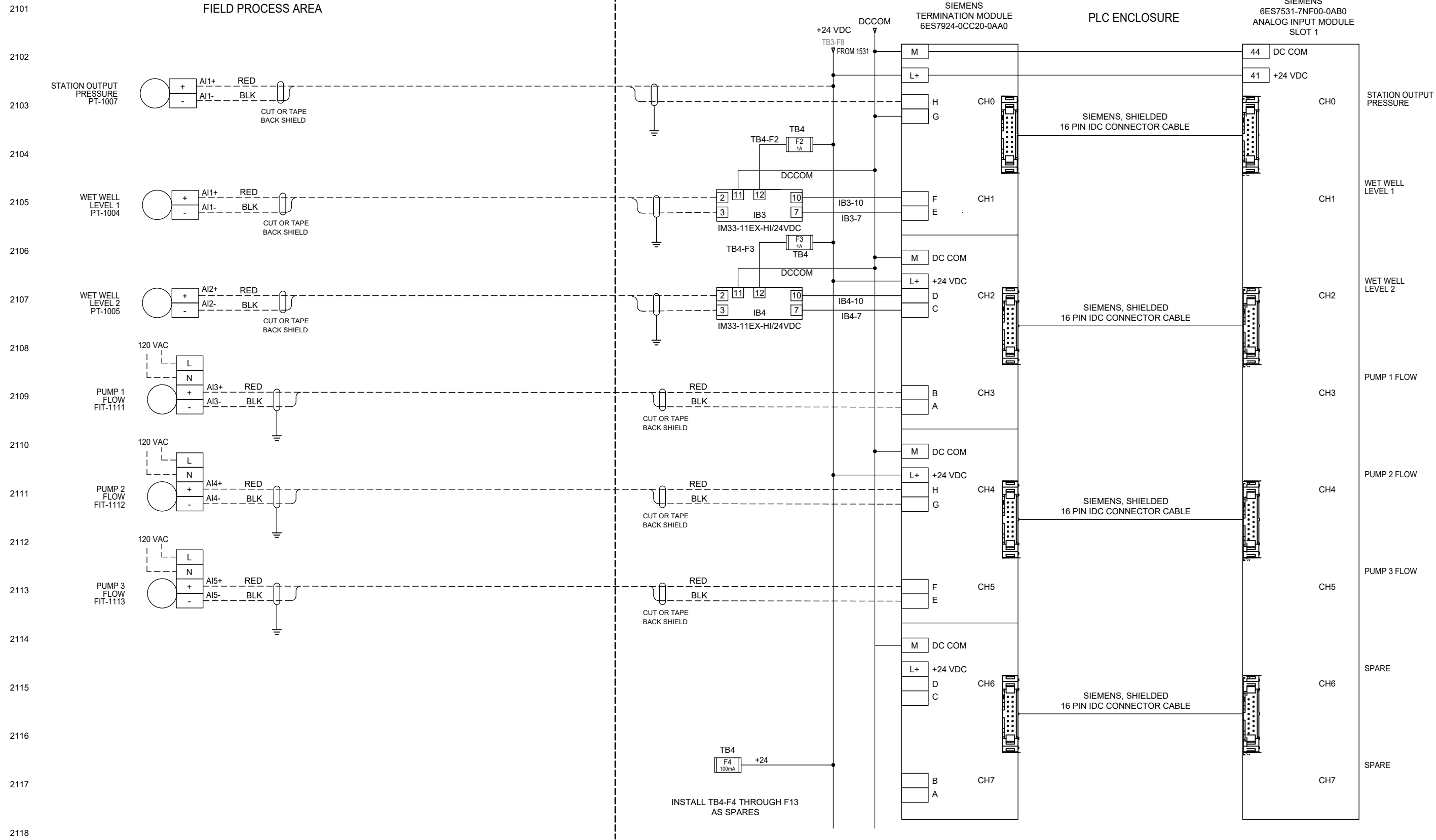
SCALE: VERT: HORIZ: NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES
BOLTON PUMP STATION
CONTROL PANEL AND VFD PROCUREMENT
POWER DISTRIBUTION SCHEMATIC DETAILS

PROJECT: 19-2679 DATE: OCTOBER 2021

MURRAYSMITH
 WATER ENVIRONMENT SERVICES

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WIRE COLORS UNLESS NOTED

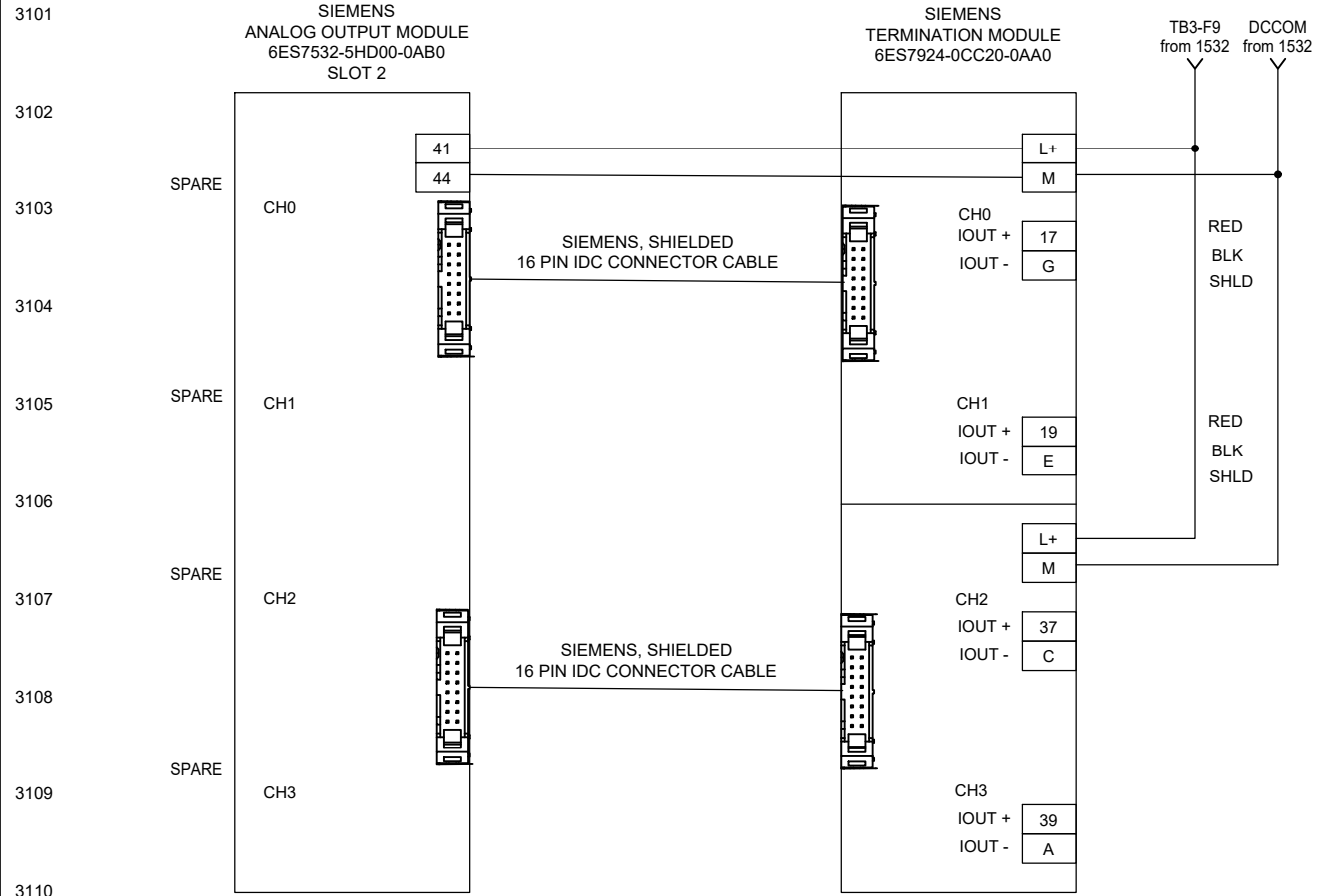
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 NEW FIELD WIRING THHN 14 GA
 PANEL WIRING MTW 16 GA

□ WIRE TERMINAL
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BY		REVISION		NO.	DATE	DESIGNED: JCH	DRAWN: JCH	CHECKED: CMS	APPROVED:
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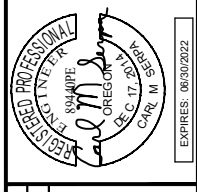
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FIELD PROCESS AREA



PUMP STATION REHABILITATION AND UPGRADES
BOLTON PUMP STATION
CONTROL PANEL AND VFD PROCUREMENT
ANALOG OUTPUT MODULE
SCHEMATIC DETAILS

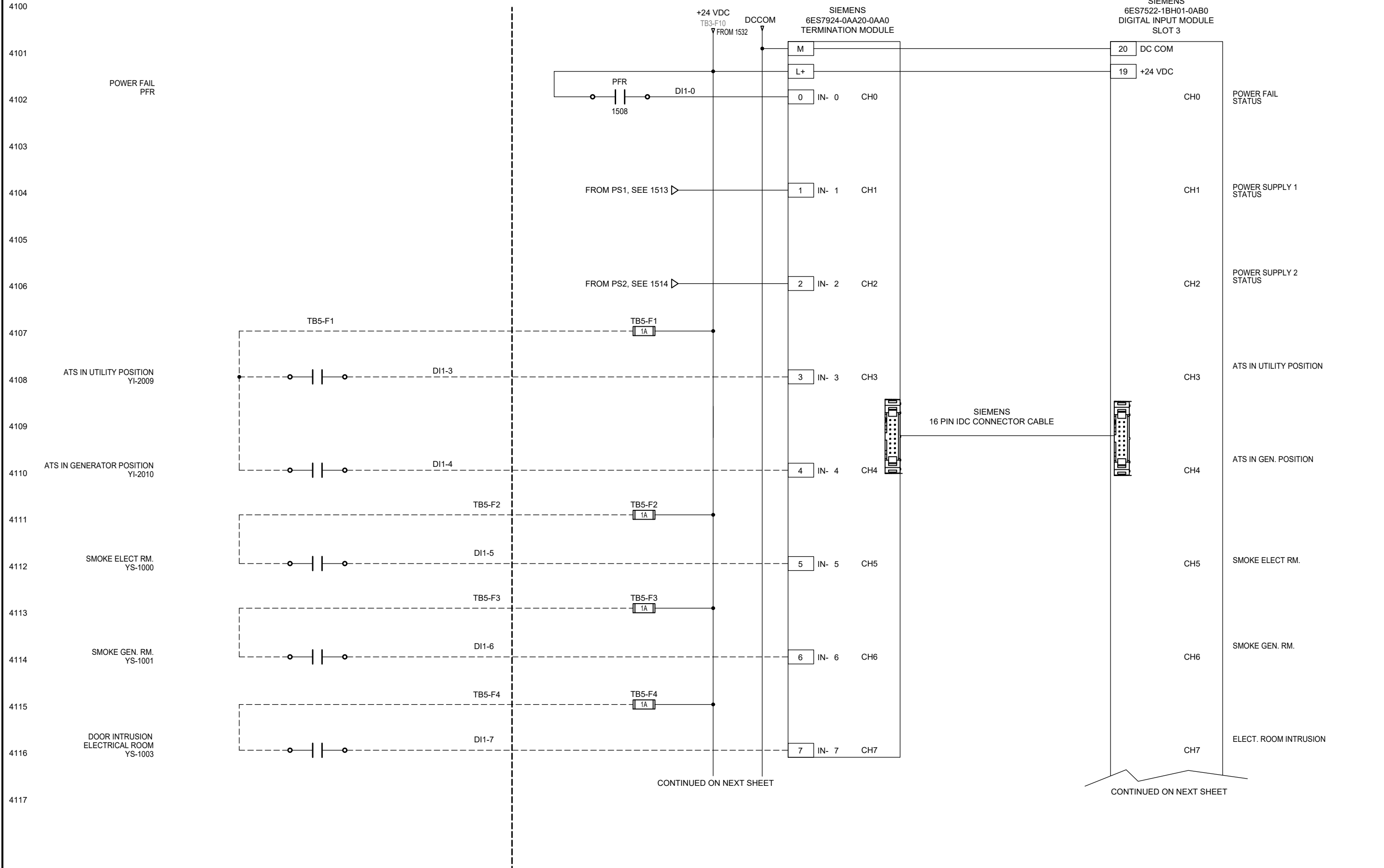
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FIELD PROCESS AREA



WIRE COLORS UNLESS NOTED

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						DATE: OCTOBER 2021
						PROJECT:

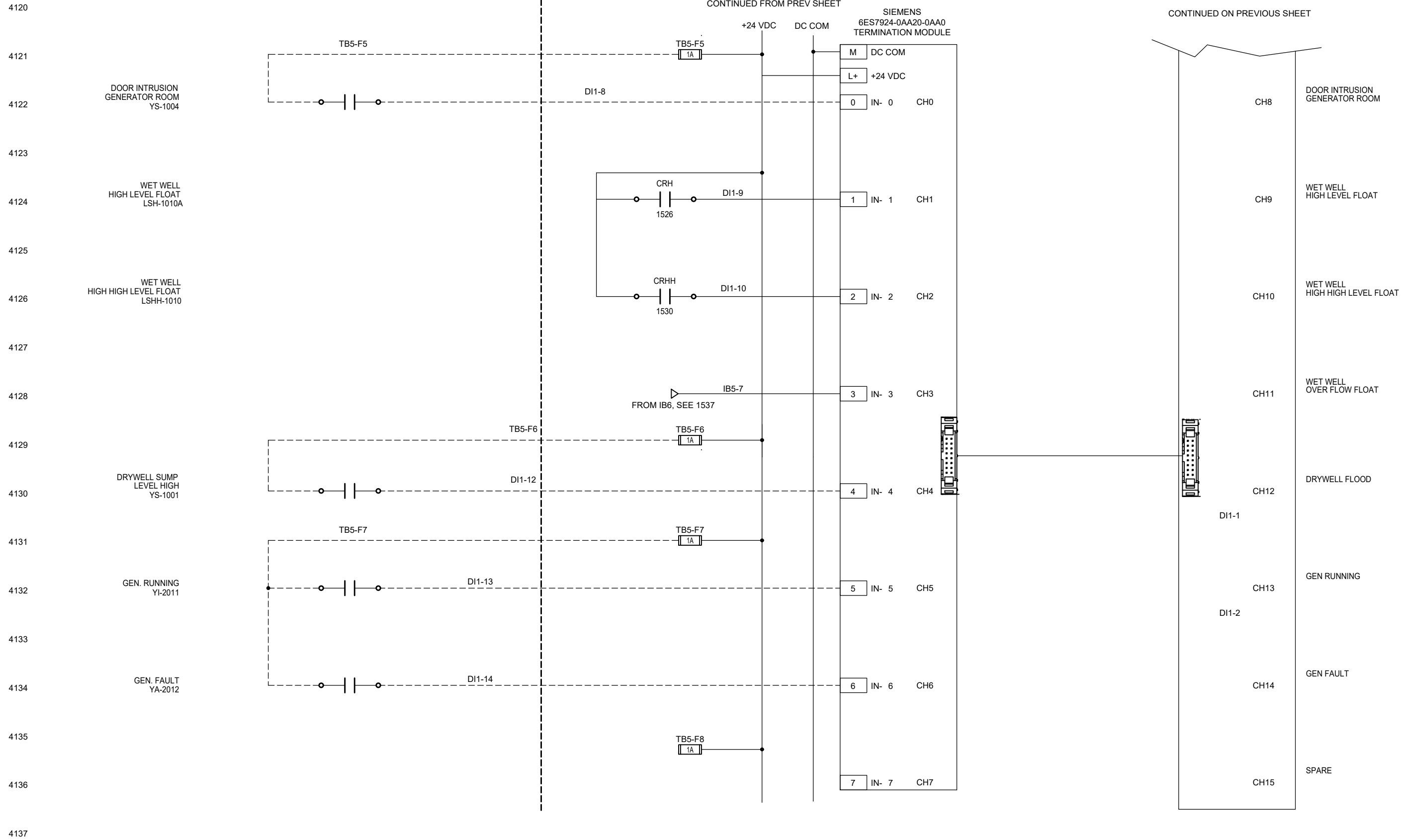
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FIELD PROCESS AREA

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SIEMENS
6ES7924-0AA20-0AA0
TERMINATION MODULE

CONTINUED ON PREVIOUS SHEET



WIRE COLORS UNLESS NOTED

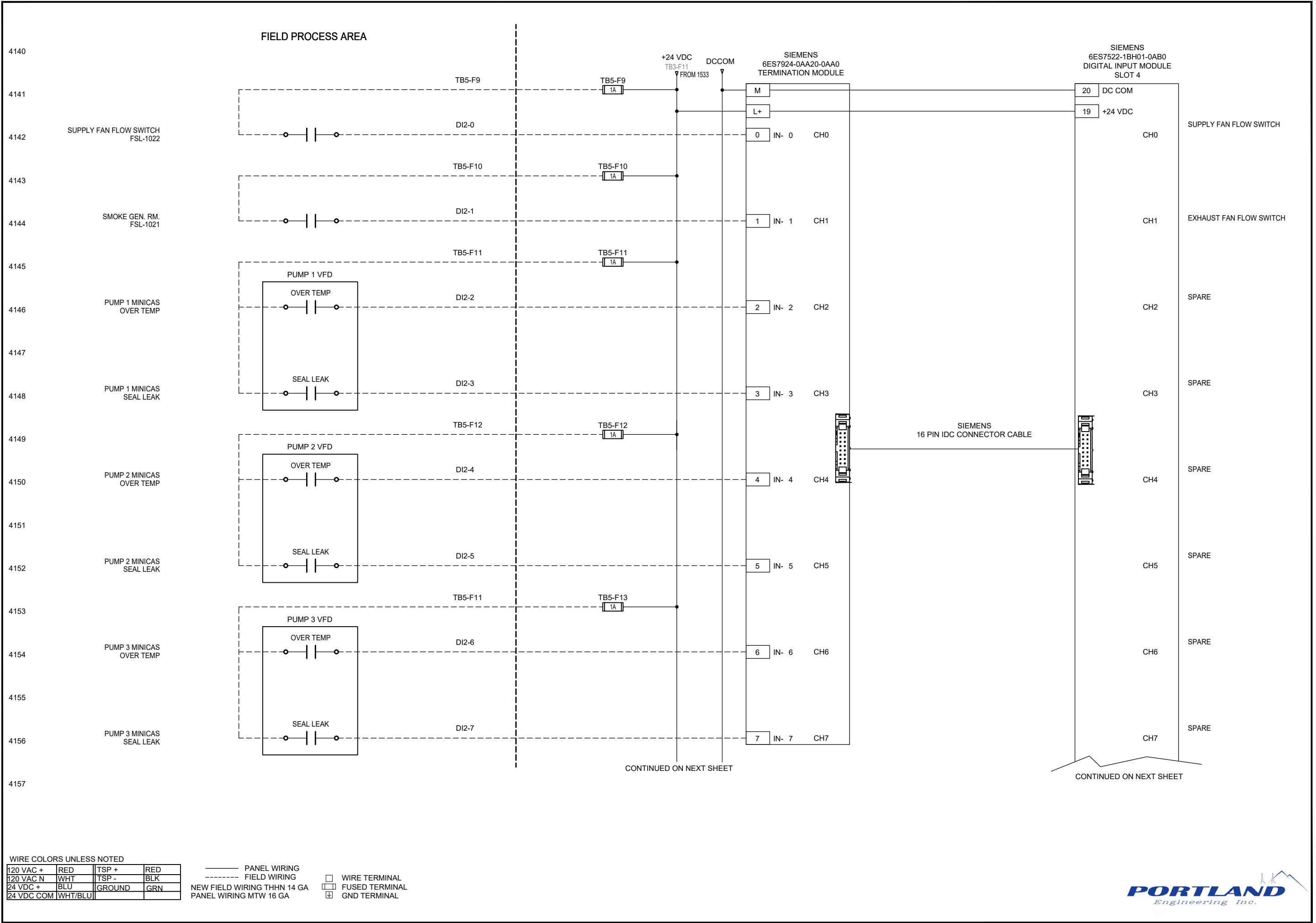
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				<p>19-2679 DATE: OCTOBER 2021</p>		

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								DATE:	OCTOBER 2021
								PROJECT:	19-2679

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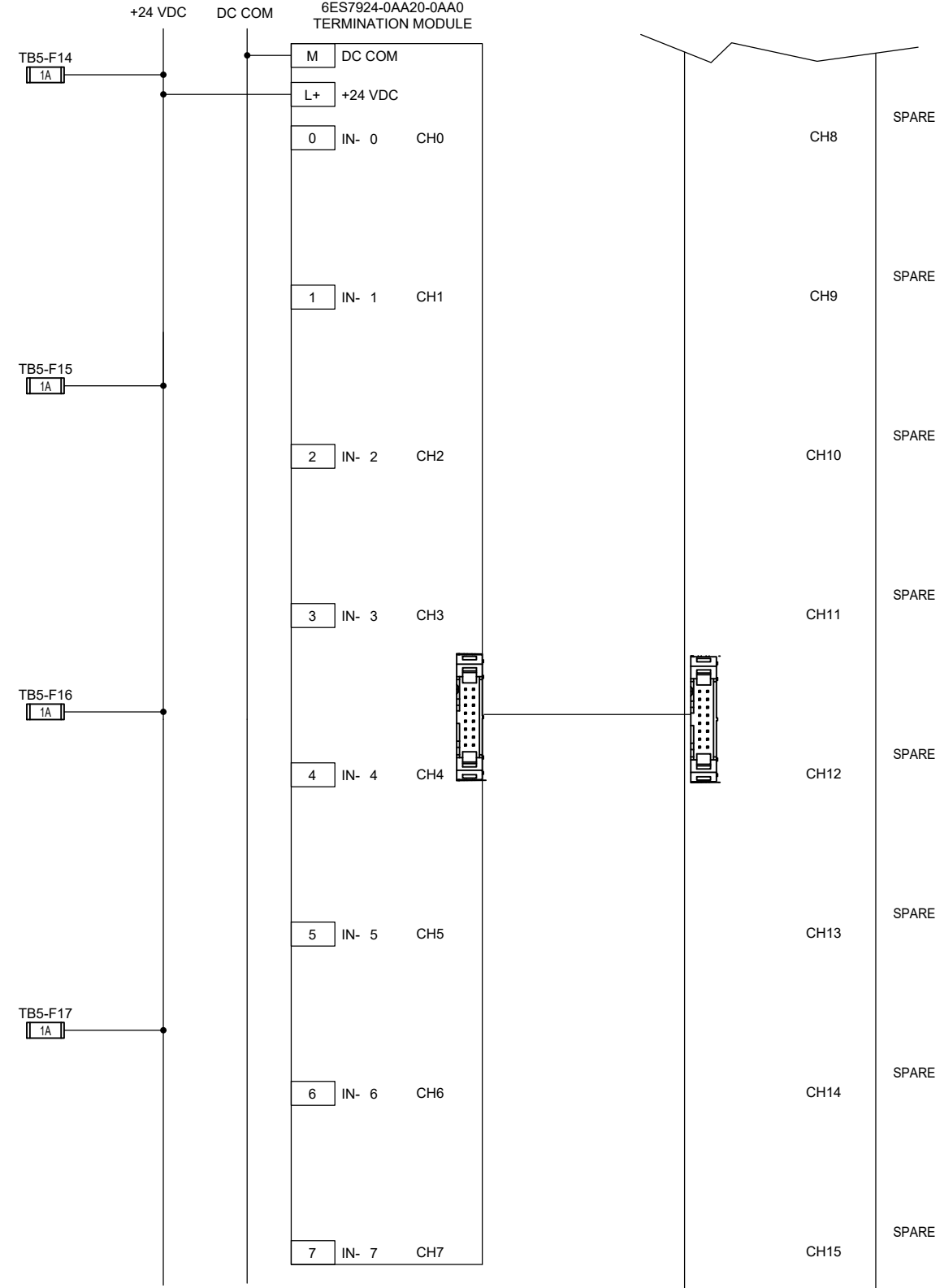
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FIELD PROCESS AREA

CONTINUED FROM PREV SHEET

SIEMENS
6ES7924-0AA20-0AA0
TERMINATION MODULE

CONTINUED ON PREVIOUS SHEET



WIRE COLORS UNLESS NOTED

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														15 of 19	

REGISTERED PROFESSIONAL ENGINEER
 STATE OF OREGON
 EXPIRES: 06/30/2022

SCALE: VERT: HORIZ: NOTICE
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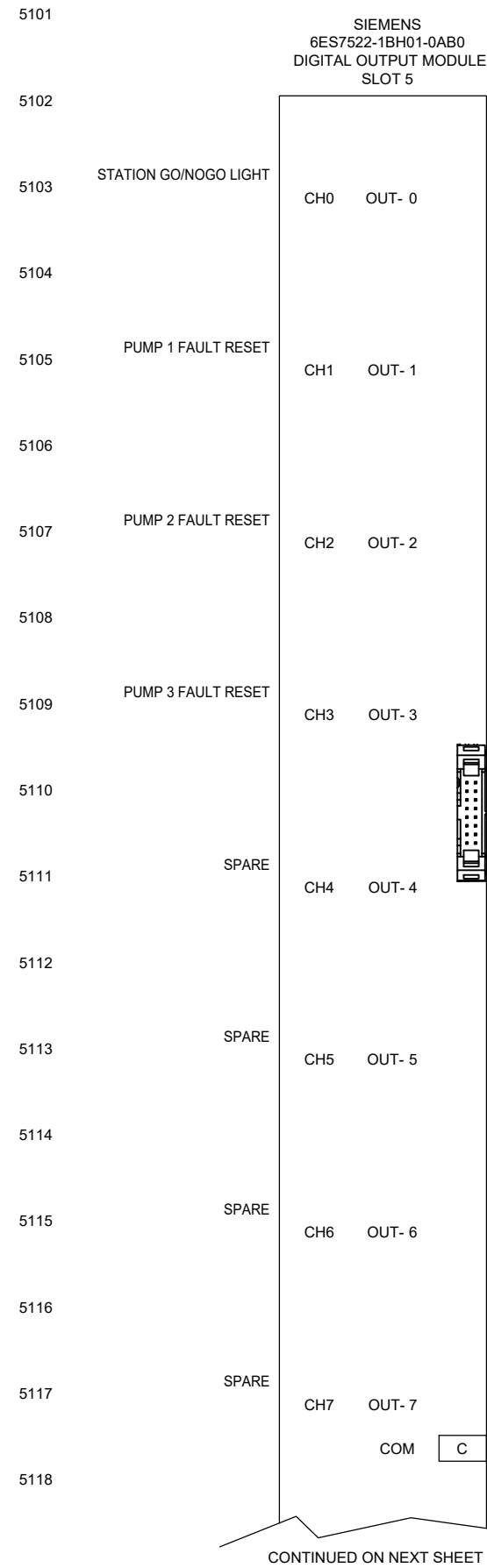
PUMP STATION REHABILITATION AND UPGRADES
 BOLTON PUMP STATION
 CONTROL PANEL AND VFD PROCUREMENT
DIGITAL INPUT MODULE
SCHEMATIC DETAILS

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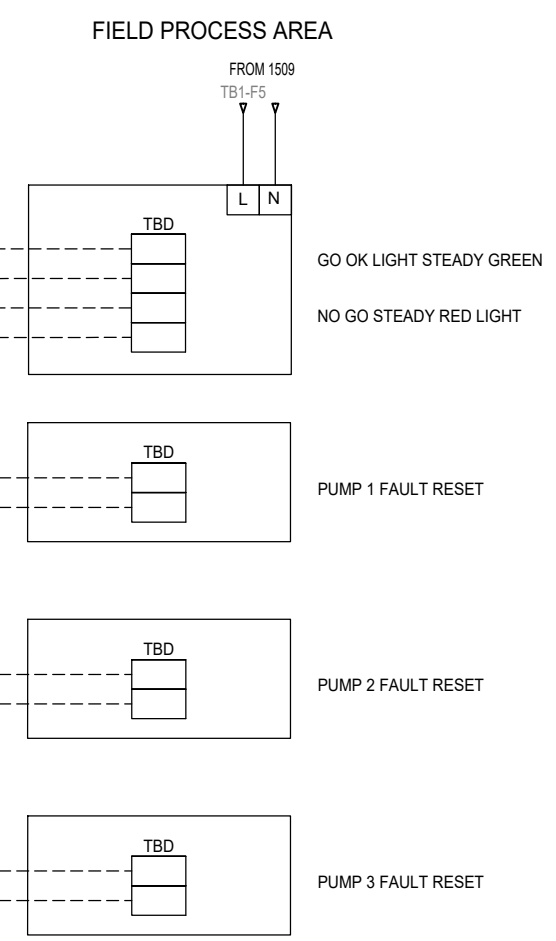
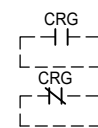
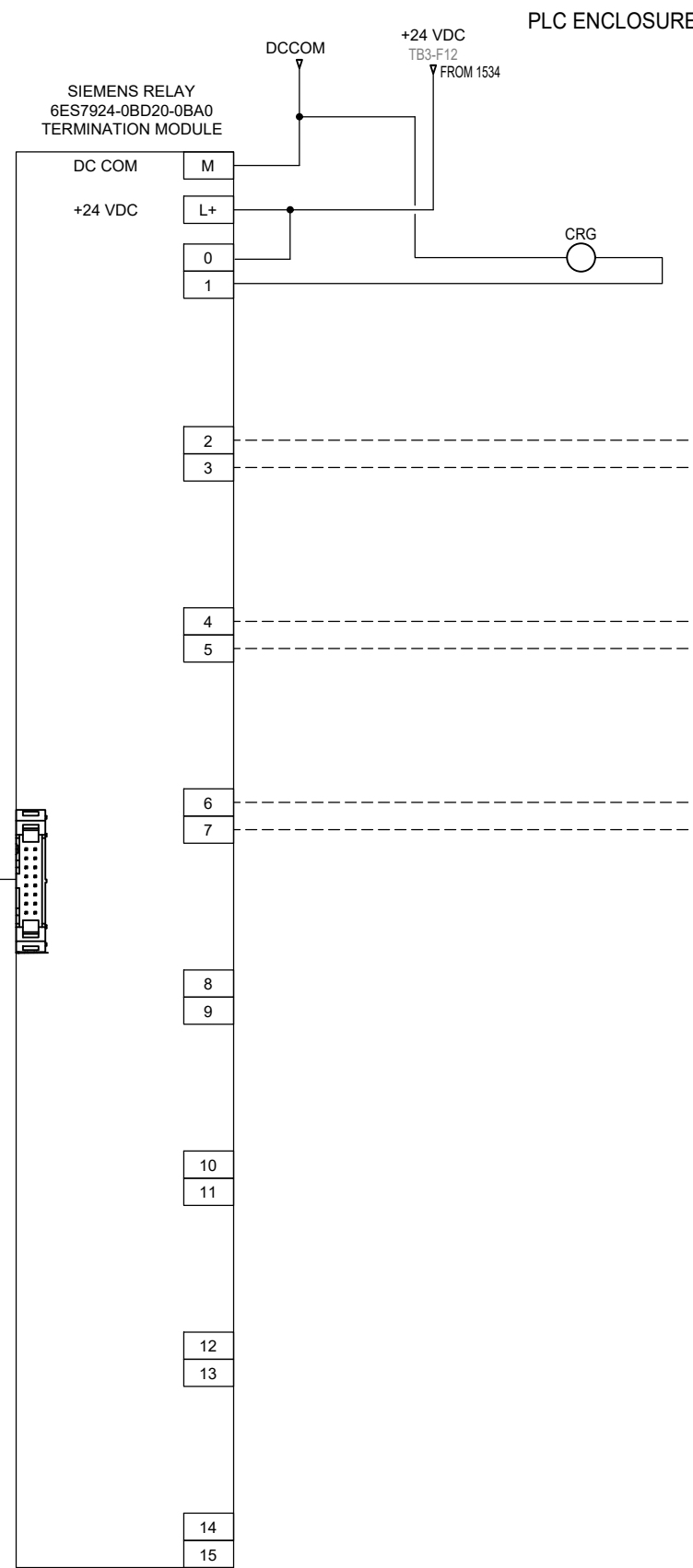
CLATSOP COUNTY WATER ENVIRONMENT SERVICES

PROJECT: 19-2679 DATE: OCTOBER 2021

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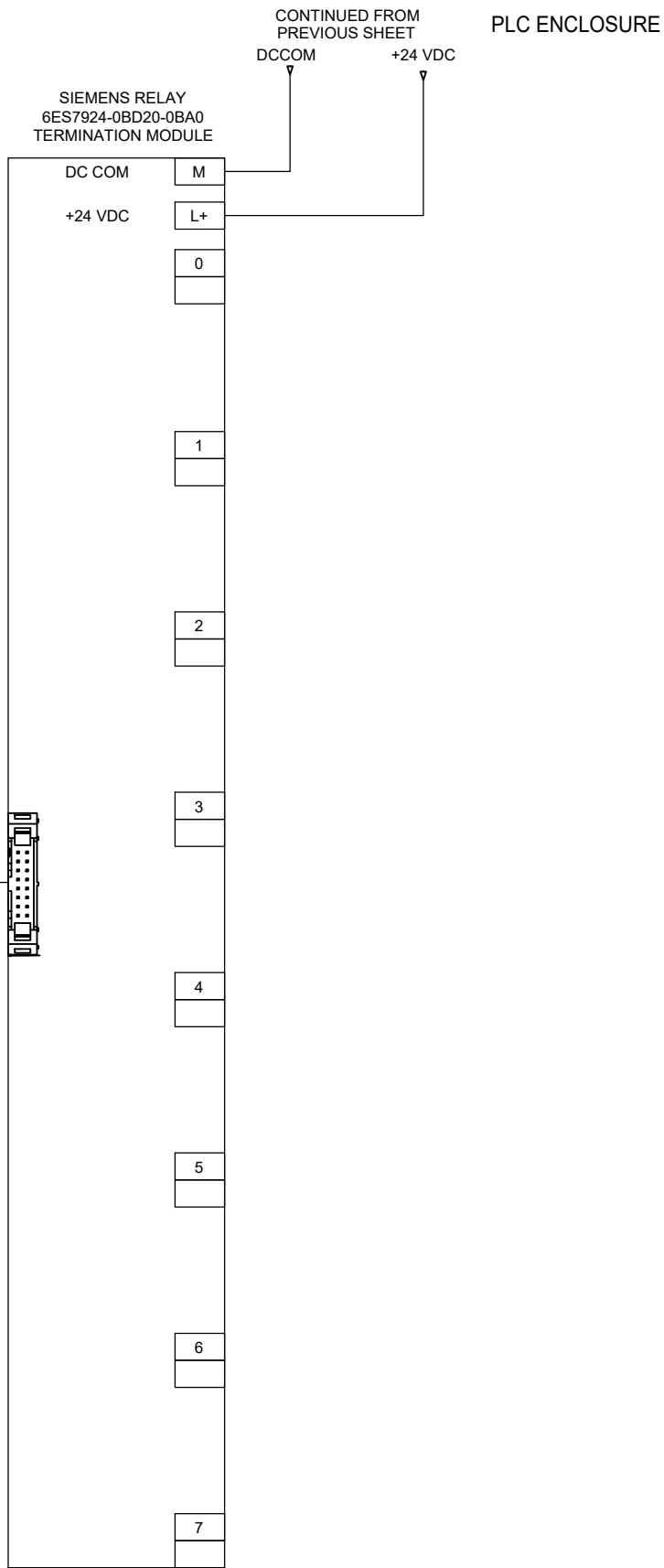
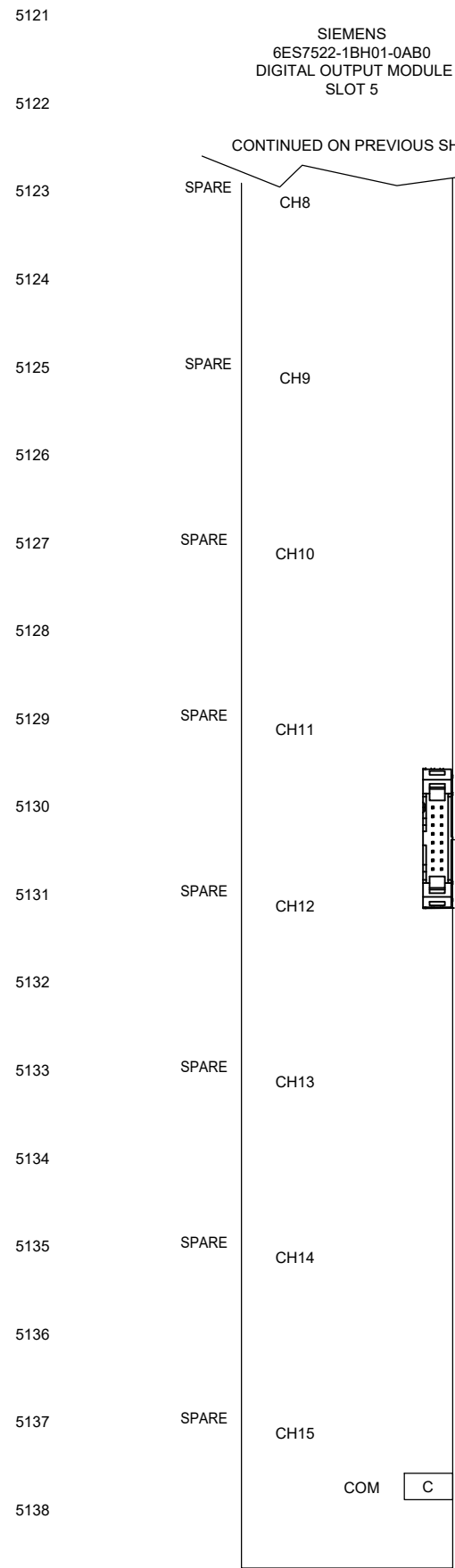
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		PROJECT: 19-2679 DATE: OCTOBER 2021



FIELD PROCESS AREA

WIRE COLORS UNLESS NOTED

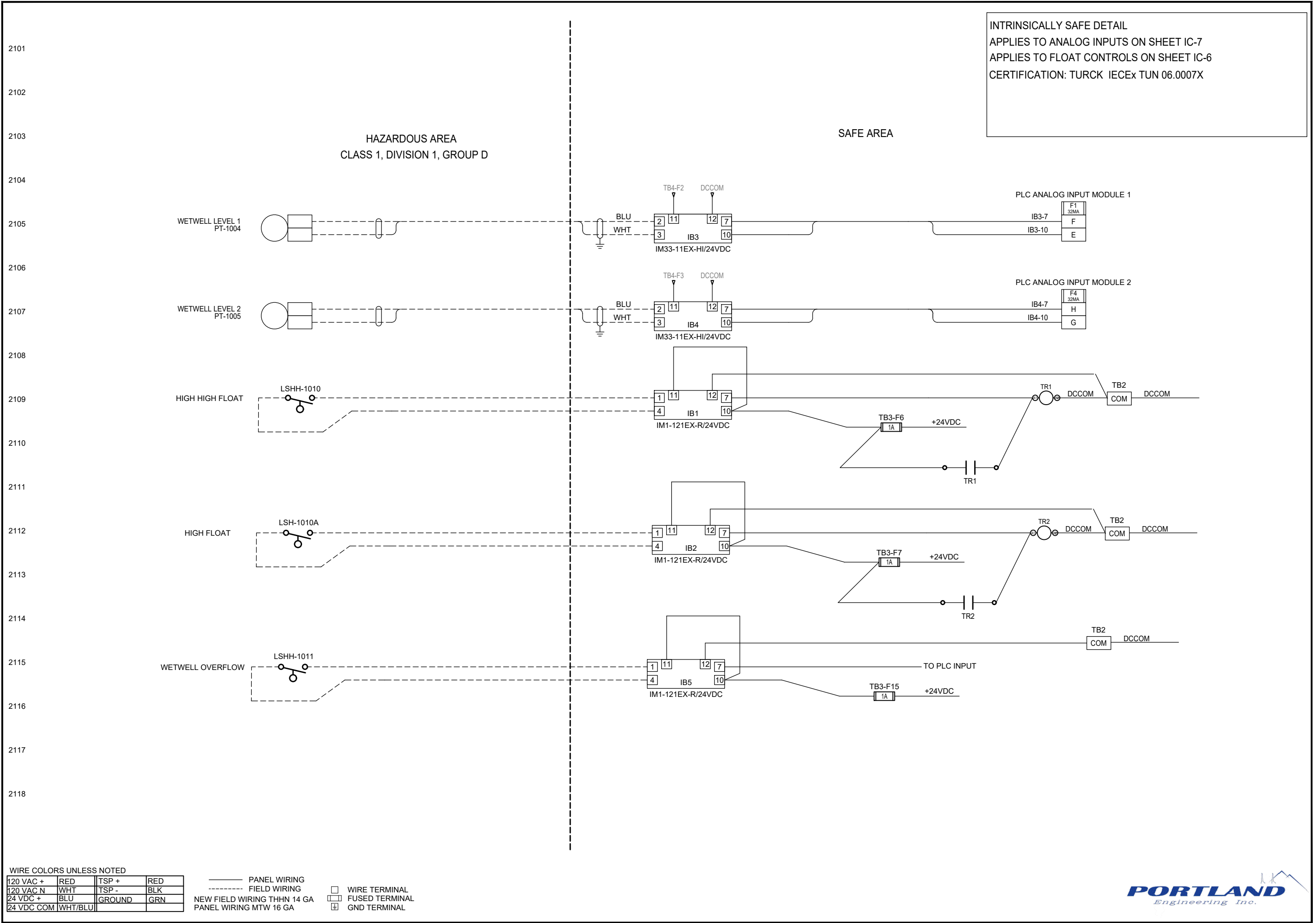
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			PROJECT: 19-2679	

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INTRINSICALLY SAFE DETAIL
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 APPLIES TO FLOAT CONTROLS ON SHEET IC-6
 CERTIFICATION: TURCK IECEx TUN 06.0007X

WIRE COLORS UNLESS NOTED

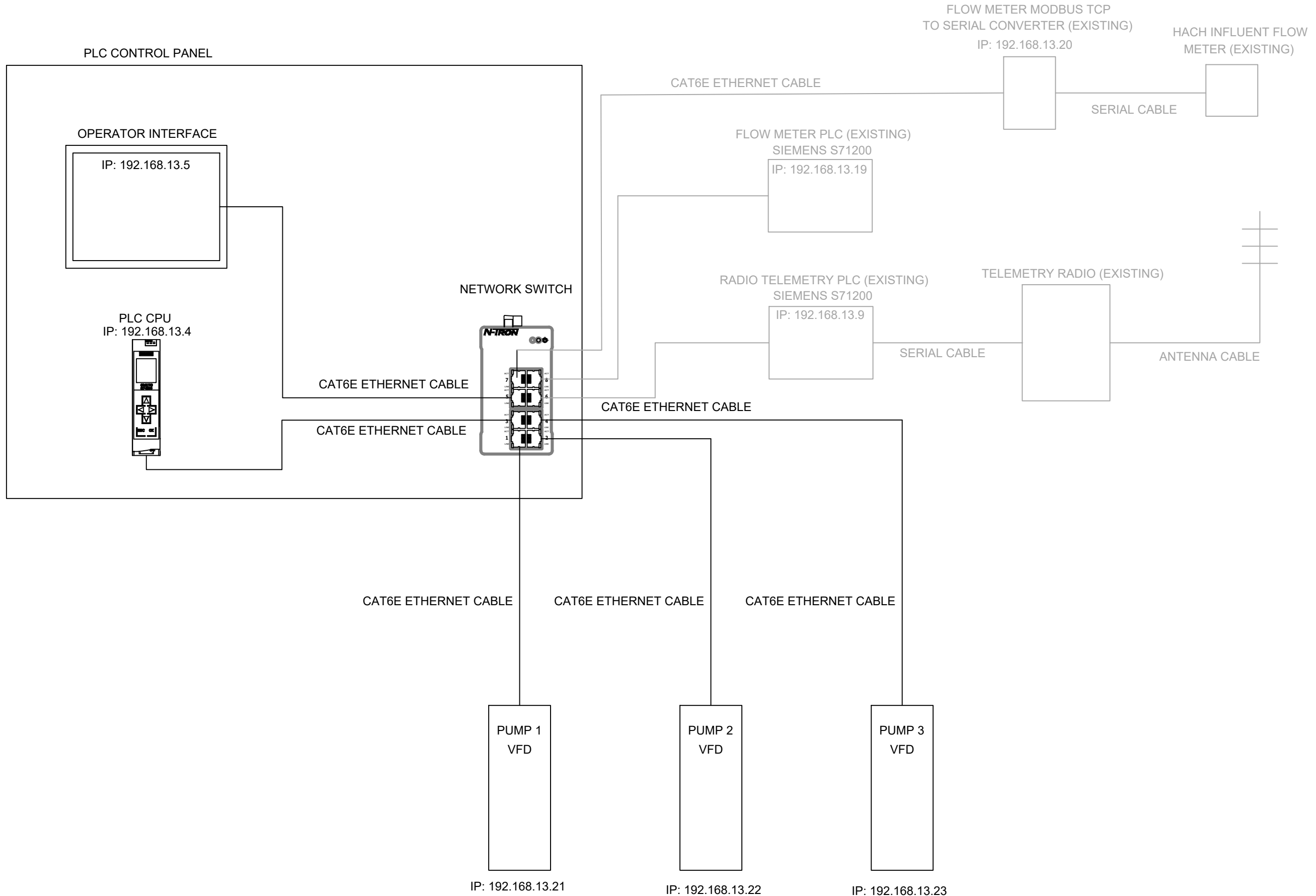
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								DATE: OCTOBER 2021	PROJECT:



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PUMP STATION REHABILITATION AND UPGRADES BOLTON PUMP STATION CONTROL PANEL AND VFD PROCUREMENT		
NETWORK DETAIL		
	DATE: OCTOBER 2021	PROJECT: 19-2679

SECTION 01 33 00

SUBMITTAL PROCEDURES

PART 1 GENERAL

1.1 SUMMARY

- A. This Section contains administrative and procedural requirements for submittals for review, information, and for Project closeout.
- B. Section includes:
 - 1. Schedule of Submittals.
 - 2. Submittal requirements.
 - 3. Submittal procedures.
 - 4. Engineer review.
 - 5. Resubmittal procedures.
 - 6. Product data.
 - 7. Shop Drawings.
 - 8. Samples.
 - 9. Design data.
 - 10. Test reports.
 - 11. Certificates.
 - 12. Manufacturer's instructions.
 - 13. Manufacturer's field reports.
 - 14. Operation and maintenance (O&M) instructions.

1.2 DEFINITIONS

- A. Action Submittals: Written and graphic information and physical samples that require Engineer's responsive action.
- B. Informational Submittals: Written and graphic information and physical Samples that do not require Engineer's responsive action. Submittals may be rejected for not complying with requirements.

1.3 SCHEDULE OF SUBMITTALS

- A. Within 10 days after the Effective Date of the Contract, Contractor shall submit to Engineer a preliminary Schedule of Submittals, including proposed list of major products proposed for use, with specification section reference, name of manufacturer, supplier, trade name, subcontractor and model number of each product. Provide a schedule of specific target dates for the submission and return of submittals and shop drawings required by the Contract Documents.

- B. For products specified only by reference standards, indicate manufacturer, trade name, model or catalog designation, and reference standards.
- C. The list and schedule shall be updated and resubmitted when requested by the Engineer.
- D. Contractor's Schedule of Submittals will be acceptable to the Engineer if it provides a workable arrangement for reviewing and processing the required submittals.

1.4 SHOP DRAWING AND SAMPLE SUBMITTAL REQUIREMENTS

- A. Before submitting a Shop Drawing or Sample, Contractor shall have:
 - 1. reviewed and coordinated the Shop Drawing or Sample with other Shop Drawings and Samples and with the requirements of the Work and the Contract Documents;
 - 2. determined and verified all field measurements, quantities, dimensions, specified performance and design criteria, installation requirements, materials, catalog numbers, and similar information with respect thereto;
 - 3. determined and verified the suitability of all materials and equipment offered with respect to the indicated application, fabrication, shipping, handling, storage, assembly, and installation pertaining to the performance of the Work; and
 - 4. determined and verified all information relative to Contractor's responsibilities for means, methods, techniques, sequences, and procedures of construction, and safety precautions and programs incident thereto.
- B. Each submittal shall bear a stamp or specific written certification that Contractor has satisfied Contractor's obligations under the Contract Documents with respect to Contractor's review of that submittal, and that Contractor approves the submittal.
- C. With each submittal, Contractor shall give Engineer specific written notice of any variations that the Shop Drawing or Sample may have from the requirements of the Contract Documents. This notice shall be set forth in a written communication separate from the Shop Drawings or Sample submittal; and, in addition, in the case of Shop Drawings by a specific notation made on each Shop Drawing submitted to Engineer for review of each such variation.

1.5 SUBMITTAL PROCEDURES

- A. Contractor shall submit Shop Drawings and Samples to Engineer for review in accordance with the accepted Schedule of Submittals.
- B. Transmit each submittal with Engineer-accepted transmittal form certifying compliance with requirements of Contract Documents.

- C. Sequentially number transmittal forms. Mark transmittal forms for resubmittals with original number and sequential alphabetic suffix.
- D. Show each Submittal with the following numbering and tracking system:
 - 1. Submittals shall be numbered according to specification section. For example, the first product submittal for Section 055000 would be "055000-1". Resubmittals of that submittal would be "055000-1.1", followed by "055000-1.2", and so on. The second product submittal for that Section would be "055000-2".
 - 2. Submittals containing product information from multiple sections of the specifications will not be reviewed. Contractor and/or their supplier shall divide submittals in a manner that meets the numbering and tracking system requirements stated herein.
 - 3. Alternative method of numbering may be used if acceptable to Engineer.
- E. Identify: Project, Contractor, subcontractor and supplier, pertinent drawing and detail number, and specification Section number appropriate to submittal.
- F. Apply Contractor's stamp, signed or initialed, certifying that review, approval, verification of products required, field dimensions, adjacent construction Work, and coordination of information is according to requirements of the Work and Contract Documents.
- G. Coordinate submission of related items.
 - 1. All shop drawings for interrelated items shall be scheduled for submission at the same time.
 - 2. The Engineer may hold shop drawings in cases where partial submission cannot be reviewed until the complete submission has been received or where shop drawings cannot be reviewed until correlated items affected by them have been received. When such shop drawings are held, the Engineer will advise the Contractor in writing that the shop drawing submitted will not be reviewed until shop drawings for all related items have been received.
- H. When hard copies of submittals are provided by the Contractor, six (6) copies of all materials shall be provided to the Engineer. Two (2) copies of reviewed submittals will be kept by the Engineer, two (2) copies of reviewed submittals will be transmitted to the Owner, and two (2) copies of reviewed submittals will be returned to the Contractor. If the Contractor requests that more than two (2) copies of the reviewed submittal be returned, then the Contractor shall submit the appropriate quantity of submittals.

- I. When electronic transmittals of submittals are provided by the Contractor under established protocols described elsewhere in the Contract Documents or as jointly developed by the Owner, Engineer and Contractor, provide electronic submittals in portable document format (PDF) in addition to the source document format (Word, Excel, AutoCAD, etc.). Reviewed submittals will be returned to the Contractor as PDF electronic files.
- J. For each submittal for review, allow not less than fourteen (14) days for Engineer review, excluding delivery time to and from Contractor.
- K. Identify variations in Contract Documents and product or system limitations that may be detrimental to successful performance of completed Work.
- L. Allow space on submittals for Contractor and Engineer review stamps or comments.
- M. When revised for resubmission, the Contractor shall identify changes made since previous submission. A narrative of changes shall be provided, and shop drawings or calculations shall indicate that a revision was made.
- N. Distribute copies of reviewed submittals as appropriate. Instruct parties to promptly report inability to comply with review comments.
- O. Submittals not requested will not be recognized nor processed.
- P. Incomplete Submittals: Engineer will not review. Complete submittals for each item are required. Delays resulting from incomplete submittals are not the responsibility of Engineer.

1.6 ENGINEER REVIEW

- A. Informational submittals and other similar data are for Engineer's information, do not require Engineer's responsive action, and will not be reviewed or returned with comment.
- B. The Engineer's review of submittals and shop drawings is not a check of any dimension or quantity and will not relieve the Contractor from responsibility for errors of any sort in the submittals and shop drawings.
- C. Submittals made by Contractor that are not required by Contract Documents may be returned without action.
- D. The Engineer will review the submitted data and shop drawings and return to the Contractor with notations thereon indicating "No Exception Taken", "Make Corrections Noted", "Rejected", "Revise and Resubmit", or "Submit Specified Item".

- E. If more than two (2) submissions of an item are required to meet the Project specifications, Contractor shall be responsible for Engineer's charges to Owner for its review time, and Owner may impose a set-off against payments due to Contractor to secure reimbursement for such charges, unless the need for such change is beyond the control of Contractor.
- F. Engineer will provide timely review of Shop Drawings and Samples in accordance with the Schedule of Submittals acceptable to Engineer. Engineer's review will be only to determine if the items covered by the submittals will, after installation or incorporation in the Work, conform to the information given in the Contract Documents and be compatible with the design concept of the completed Project as a functioning whole as indicated by the Contract Documents.
- G. Engineer's review will not extend to means, methods, techniques, sequences, or procedures of construction or to safety precautions or programs incident thereto.
- H. Engineer's review of a separate item as such will not indicate approval of the assembly in which the item functions.
- I. Engineer's review of a Shop Drawing or Sample shall not relieve Contractor from responsibility for any variation from the requirements of the Contract Documents unless Contractor has complied with the requirements of Paragraph 1.4.C and Engineer has given written acceptance of each such variation by specific written notation thereof incorporated in or accompanying the Shop Drawing or Sample. Engineer will document any such accepted variation from the requirements of the Contract Documents in a Field Order.
- J. Engineer's review of a Shop Drawing or Sample shall not relieve Contractor from responsibility for complying with the requirements of Paragraph 1.4 A. and B.
- K. Engineer's review of a Shop Drawing or Sample, or of a variation from the requirements of the Contract Documents, shall not, under any circumstances, change the Contract Times or Contract Price, unless such changes are included in a Change Order.
- L. Neither Engineer's receipt, review, return of a Shop Drawing, Sample, or other submittal shall result in such item becoming a Contract Document.

1.7 RESUBMITTAL PROCEDURES

- A. Contractor shall make corrections required by Engineer and shall return the required number of corrected copies of Shop Drawings and submit, as required, new Samples for review. Contractor shall direct specific attention in writing to revisions other than the corrections called for by Engineer on previous submittals.
- B. Contractor shall furnish required submittals with sufficient information and accuracy to obtain required review of an item with no more than two submittals. Engineer will

record Engineer's time for reviewing a third or subsequent submittal of a Shop Drawings, sample, or other item requiring review, and Contractor shall be responsible for Engineer's charges to Owner for such time. Owner may impose a set-off against payments due to Contractor to secure reimbursement for such charges.

- C. If Contractor requests a change of a previously reviewed submittal item, Contractor shall be responsible for Engineer's charges to Owner for its review time, and Owner may impose a set-off against payments due to Contractor to secure reimbursement for such charges, unless the need for such change is beyond the control of Contractor.

PART 2 PRODUCTS

2.1 PRODUCT DATA

- A. Product Data: Action Submittal: Submit to Engineer for review for assessing conformance with information given and design concept expressed in Contract Documents. Submitted data shall be sufficient in detail for determination of compliance with the Contract Documents.
- B. Mark each copy to identify applicable products, models, options, and other data. Supplement manufacturers' standard data to provide information specific to this Project.
 - 1. Note submittal will be returned to Contractor without review of submittal if products, models, options and other data are not clearly marked or identified.
- C. Indicate product utility and electrical characteristics, utility connection requirements, and location of utility outlets for service for functional equipment and appliances.

2.2 SHOP DRAWINGS

- A. Shop Drawings: Action Submittal: Submit to Engineer for assessing conformance with information given and design concept expressed in Contract Documents.
- B. Indicate special utility and electrical characteristics, utility connection requirements, and location of utility outlets for service for functional equipment and appliances.
- C. When required by individual Specification Sections, provide Shop Drawings signed and sealed by a professional Engineer licensed in the state of Project responsible for designing components shown on Shop Drawings.
 - 1. Include signed and sealed calculations to support design.
 - 2. Submit Shop Drawings and calculations in form suitable for submission to and approval by authorities having jurisdiction.

3. Make revisions and provide additional information when required by authorities having jurisdiction.
- D. All dimensioned shop drawings shall be scalable and provided as full-sized (22" x 34") sheets. PDF electronic files shall print as scalable full-sized sheets.
- E. After review, produce copies and distribute according to Paragraph 1.5.M and for record documents.

2.3 DESIGN DATA

- A. Informational Submittal: Submit data for Engineer's knowledge as Contract administrator or for Owner.
- B. Submit information for assessing conformance with information given and design concept expressed in Contract Documents.

2.4 TEST REPORTS

- A. Informational Submittal: Submit reports for Engineer's knowledge and records as Contract administrator or for Owner.
- B. Submit test reports for information for assessing conformance with information given and design concept expressed in Contract Documents.

2.5 CERTIFICATES

- A. Informational Submittal: Submit certification by manufacturer, installation/application Subcontractor, or Contractor to Engineer, in quantities specified for Product Data.
- B. Indicate material or product conforms to or exceeds specified requirements. Submit supporting reference data, affidavits, and certifications as appropriate.
- C. Certificates may be recent or previous test results on material or product but must be acceptable to Engineer.

2.6 MANUFACTURER'S INSTRUCTIONS

- A. Informational Submittal: Submit manufacturer's installation instructions for Engineer's knowledge as Contract administrator or for Owner.
- B. Submit printed instructions for delivery, storage, assembly, installation, startup, adjusting, and finishing, to Engineer in quantities specified for Product Data.
- C. Indicate special procedures, perimeter conditions requiring special attention, and special environmental criteria required for application or installation.

2.7 MANUFACTURER'S FIELD REPORTS

- A. Informational Submittal: Submit reports for Engineer's knowledge and records as Contract administrator or for Owner.
- B. Submit report within 48 hours of observation to Engineer for information.
- C. Submit reports for information for assessing conformance with information given and design concept expressed in Contract Documents.

2.8 OPERATION AND MAINTENANCE (O&M) INSTRUCTIONS

- A. Submit preliminary O&M materials for review by Engineer. The equipment manufacturer may furnish instruction manuals prepared specifically for the equipment furnished or standard manuals may be used if statements like "if your equipment has this accessory..." or listings of equipment not furnished are eliminated. O&M materials will be returned to the Contractor for resubmittal if the O&M materials do not clearly indicate what specific equipment was furnished and all items not provided being clearly crossed out. Poorly reproduced copies are not acceptable. Operation and maintenance instructions shall contain the following as a minimum:
 - 1. Reviewed shop drawings and submittal data;
 - 2. Model, type, size and serial numbers of equipment furnished;
 - 3. Equipment and driver nameplate data;
 - 4. List of parts showing replacement numbers;
 - 5. Recommended list of spare parts;
 - 6. Complete operating instructions including start-up, shutdown, adjustments, cleaning, etc.;
 - 7. Maintenance and repair requirements including frequency and detailed instructions; and
 - 8. Name, address and phone numbers of local representative and authorized repair service.
- B. Following review of the preliminary O&M materials by the Engineer and before acceptance of the Work, submit four (4) copies of complete final operation and maintenance instructions for all equipment supplied. Submit items in 8-1/2 x 11-inch heavy-duty three-ring binders when appropriate, or in 8-1/2 x 11-inch file folders. All binders and folders shall have clear plastic pockets on the front of the cover and the spine to allow for insertion of identifying information.

PART 3 EXECUTION - Not Used

END OF SECTION

SECTION 43 21 00

LIQUID PUMPS

PART 1 GENERAL

1.1 SUMMARY

- A. The provisions of this Section shall apply to all pumps and pumping equipment except where otherwise indicated.
- B. Where two or more pump systems of the same type or size are required, all pumps shall all be produced by the same manufacturer.
- C. Provide all labor, equipment and materials and perform all operations in connection with the installation and testing of pumps selected by the OWNER.
- D. Coordinate and utilize all factory testing, installation, start-up and field testing services supplied in conjunction with the pumping equipment.
- E. All work performed under this Section shall be in accordance with all approved trade practices and manufacturer's recommendations.
- F. Section includes:
 - 1. General design requirements for liquid pumps.
 - 2. Factory testing.
- G. Related Requirements:
 - 1. Section 43 21 39 - Submersible Liquid Pumps.

1.2 SUBMITTALS

- A. Section 01 33 00, Submittal Procedures: Requirements for submittals.
- B. Shop Drawings: Provide the following information:
 - 1. Pump name, identification number and applicable Section number from Project specifications.
 - 2. Performance Data Curves:
 - a. Showing head, capacity, horsepower demand, NPSH required and pump efficiency over the entire operating range of the pump.

- b. Pump manufacturer shall indicate separately the head, capacity, horsepower demand, overall efficiency and minimum submergence required at the design flow conditions and the maximum and minimum flow conditions.
 - c. A family of performance curves at intervals of 100 rpm from minimum speed to maximum speed shall be provided for each centrifugal pump equipped with a variable speed drive, and a curve for each speed on two-speed pumps.
 3. The limits on the performance curves recommended for stable operation without surge, cavitation or excessive vibration.
 4. Assembly and Installation Drawings: Including shaft size, seal, coupling, bearings, anchor bolt plan, part nomenclature, material list, outline dimensions, and shipping weights.
- C. Complete motor nameplate data as defined by NEMA, motor manufacturer and any motor modifications.
- D. Operation and Maintenance Manual: Containing the required information for each pump section.
- E. Spare Parts List: Containing the required information for each pump section.
- F. Factory Test Data: Signed, dated and certified for each pump system which requires factory testing submitted before shipment of equipment.
- G. Certifications:
1. Manufacturer's certification of proper installation.
 2. CONTRACTOR's certification of satisfactory field testing.
- H. Pump motor information .

PART 2 PRODUCTS

2.1 GENERAL

- A. Materials and equipment shall be standard products of a manufacturer and distributor regularly engaged in the manufacture and distribution of such products for at least 2 (two) years and shall be suitable for the service intended.
- B. All materials and equipment shall be new and unused except for the testing specified herein.
- C. Compliance with the requirements of the individual pump sections may necessitate modifications to the manufacturer's standard equipment.

- D. All centrifugal pumps shall have a continuously rising performance curve. In no case shall the required horsepower at any point on the performance curve exceed the rated horsepower of the motor or engine or encroach on the service factor.
- E. All components of each pump system provided under the pump sections shall be entirely compatible. Each unit of pumping equipment shall incorporate all basic mechanisms, couplings, electric motors or engine drives, variable speed controls, necessary mountings and appurtenances.
- F. The pumps shall be supplied by a distributor authorized to service them throughout the warranty period and beyond. The distributor shall be located within a 100-mile radius of the site.
- G. The pumps shall be warranted by the manufacturer for a minimum of one (1) year from the date of installation.
- H. All materials and coatings coming in contact with potable water shall be ANSI/NSF Standard 61 approved.
- I. The pumping units shall all be supplied by one manufacturer and shall be complete including pumps, motors, suction cans, baseplates, couplings, guards and other accessories.
- J. The complete pump assembly shall be designed and built for continuous service at any and all points within the specified range of operation, without overheating, without damaging cavitation, and without excessive vibration or noise.

2.2 MATERIALS

- A. All materials shall be suitable for the intended application; materials not specified shall be high-grade, standard commercial quality, free from all defects and imperfection that might affect the serviceability of the product for the purpose for which it is intended, and shall conform to the following requirements:
 - 1. Cast iron pump casings and bowls shall be of close-grained gray cast iron, conforming to ASTM A 48 - Gray Iron Casings, Class 30, or equal.
 - 2. Stainless steel pump shafts shall be Type 416 or 316.
 - 3. Miscellaneous stainless steel shall be of Type 316, except in a septic environment.
 - 4. Anchor bolts, washers, and nuts supplied by the CONTRACTOR for non-corrosive applications shall be galvanized steel in accordance with the following:

- a. General: Zinc-coated, ASTM A153.
 - b. Structural Connections: ASTM A307, Grade 2 (60 ksi), hot-dip galvanized.
 - c. Anchor Bolts: ASTM A307, Grade 2 (60 ksi), hot-dip galvanized.
 - d. Pipe and Equipment Flange Bolts: ASTM A193, Grade B-7.
 - e. High Strength Bolts: ASTM F3125, Heavy Hex Head.
5. Anchor bolts, washers and nuts in corrosive service applications shall be Type 316 stainless steel, Class 2; ASTM A193 for bolts; ASTM A194 for nuts.
- a. Where stainless steel bolts are in contact with dissimilar metals, glass epoxy insulating sleeves and washers shall be used to electrically isolate the bolts.

2.3 PUMP COMPONENTS, GENERAL

- A. Flanges: Suction and discharge flanges shall conform to ANSI/ASME B16.1 - Cast Iron Pipe Flanges and Flanged Fittings, Class 12, 125, 250, and 800 or B16.5 - Flanges and Flanged Fittings dimensions.
- B. Handholes: Handholes on pump casings shall be shaped to follow the contours of the casing to avoid any obstructions in the water passage.

2.4 PUMP APPURTENANCES

- A. Nameplates: Each pump shall be equipped with a stainless steel nameplate indicating serial numbers, rated head and flow, impeller size, pump speed and manufacturer's name and model number.
- B. Gauges: Provide and install pressure gauges as shown on the Drawings.
 1. All pumps (except sample pumps, sump pumps, hot water circulating pumps and chemical metering pumps) shall be equipped with pressure gauges on the pump discharge.
 2. Pump suction lines shall be provided with compound gauges.
 3. Gauges shall be located in a representative location, where not subject to shock or vibrations, in order to achieve true and accurate readings.
 4. Isolation diaphragms shall be provided for all gauges except where pumping potable water.

5. Where subject to shock or vibrations, the gauges shall be wall-mounted or attached to galvanized channel floor stands and connected by means of flexible connectors.

2.5 FACTORY TESTING

A. The following tests shall be conducted on each indicated pump system:

1. Pump Systems: All centrifugal pump systems 50 hp and larger shall be tested at the pump factory in accordance with the American National Standard for Centrifugal Pump Tests (ANSI/HI 1.6) or the American National Standard for Vertical Pump Tests (ANSI/HI 2.6) as approved by ANSI and published by the Hydraulic Institute.
2. Tests shall be performed using the complete pump system to be furnished, including the motor.
3. The following minimum test data shall be submitted:
 - a. Hydrostatic test data.
 - b. A minimum of five hydraulic test readings between shutoff head and 25 percent beyond the maximum indicated capacity, recorded on data sheets as defined by the Hydraulic Institute.
 - c. Pump curves showing head, flow, bhp, efficiency and NPSH requirements.
 - d. Certification that the pump horsepower demand did not exceed the rated motor hp beyond the 1.0 service rating at any point on the curve.
 - e. Pump test data curves showing head, flowrate, bhp, and efficiency. Acceptance level shall be Grade 2B as defined by ANSI/HI 14.6.
4. Factory Witnessed Tests: Factory witnessed testing for this project not required.
5. Acceptance: In the event of failure of any pump to meet any of the requirements, the CONTRACTOR and Pump Manufacturer shall make all necessary modifications, repairs or replacements to conform to the requirements of the Contract Documents and the pump shall be retested at no additional cost to the OWNER until found satisfactory.

PART 3 EXECUTION

3.1 SERVICES OF PUMP MANUFACTURER

A. An authorized service representative of the manufacturer shall visit the Site to witness the following and to certify in writing that the equipment and controls have been properly installed, aligned, lubricated, adjusted and readied for operation:

1. Installation of the equipment.
2. Inspection, checking and adjusting the equipment.
3. Startup and field testing for proper operation.
4. Performing field adjustments to ensure that the equipment installation and operation comply with requirements.
5. Requirements are more specifically detailed herein and in individual pump specifications.

B. Instruction of the OWNER's Personnel:

1. An authorized training representative of the manufacturer shall visit the Site to instruct the OWNER's personnel in the operation and maintenance of the equipment, including step-by-step troubleshooting with necessary test equipment.
2. Instruction shall be specific to the models of equipment provided.
3. The pump manufacturer's representative shall have at least two years' experience in training.
4. Training shall be scheduled a minimum of three weeks in advance of the first session.
5. Proposed training material and a detailed outline of each lesson shall be submitted for review. Comments shall be incorporated into the material.
6. The training materials shall remain with the trainees.
7. The OWNER may videotape the training for later use with the OWNER's personnel.

3.2 INSTALLATION

A. General: Pumping equipment shall be installed in accordance with the manufacturer's written recommendations.

B. Alignment:

1. All equipment shall be field tested to verify proper alignment, operation as specified and freedom from binding, scraping, vibration, shaft runout or other defects.
2. Pump drive shafts shall be measured just prior to assembly to ensure correct alignment without forcing.
3. Equipment shall be secure in position and neat in appearance.

C. Lubricants: Provide the necessary oil and grease for initial operation.

3.3 FIELD TESTS

- A. Each pump system shall be field tested after installation to demonstrate satisfactory operation without excessive noise, vibration, cavitation or overheating of bearings.
- B. Field testing methods and allowable tolerances shall comply with current version of the Hydraulics Institute standards for the type of pumps installed.
- C. Field testing will be witnessed by the ENGINEER. The CONTRACTOR shall furnish three days advance notice of field testing.
- D. In the event any pumping system fails to meet the test requirements, it shall be modified and retested as above until it satisfies the requirements.
- E. After each pumping system has satisfied the requirements, the CONTRACTOR shall certify in writing that it has been satisfactorily tested and that all final adjustments have been made. Certification shall include the date of the field tests, a listing of all persons present during the tests and the test data.

END OF SECTION

SECTION 43 21 39

SUBMERSIBLE LIQUID PUMPS

PART 1 GENERAL

1.1 SUMMARY

- A. This Section includes furnishing, start-up, testing, and operation training for submersible sewage pumps.
- B. Section includes:
 - 1. Submersible sewage sump pumps.
- C. Related Sections
 - 1. Section 43 21 00, Liquid Pumps.

1.2 REFERENCE STANDARDS

- A. ASTM International:
 - 1. ASTM A48 - Standard Specification for Gray Iron Castings.
 - 2. ASTM A276 - Standard Specification for Stainless Steel Bars and Shapes.
- B. National Electrical Manufacturers Association:
 - 1. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum).

1.3 SUBMITTALS

- A. Per the requirements of Section 43 21 00, Liquid Pumps.
- B. Applicable material certifications and testing certificates.

1.4 CLOSEOUT SUBMITTALS

- A. Project Record Documents: Record actual locations and final orientation of equipment and accessories.
- B. Pump Supplier: Manufacturer's installation and operation certificate. Statement that the equipment is suitable for the intended use.

1.5 FACTORY TESTING

- A. Pump manufacturer shall provide the following factory tests in accordance with Section 43 21 00, Liquid Pumps:

1. Performance test.
2. Hydrostatic test.
3. Submersible motor integrity test.
4. Vibration test.

1.6 COORDINATION

- A. Like items of equipment specified herein shall be the end product of one manufacturer.

1.7 WARRANTY

- A. Submersible sewage pumps shall be warranted by the manufacturer for a minimum of five (5) years and shall meet or exceed the following warranty requirements:
1. Full warranty for the first 2 years.
 2. Limited 50% warranty for any claim during years 3 and 4.
 3. Limited 25% warranty for any claim during the 5th year.

PART 2 PRODUCTS

2.1 DESCRIPTION

- A. Manufacturers:

1. Xylem, Flygt, Model NT 3301 MT with MiniCAS II monitoring and status unit.
2. Approved equal.

- B. Identification:

Location	Bolton Pump Station
Pump Label(s)	P-1, P-2, P-3
Quantity	3

- C. Power and Motor Requirements:

Voltage	460
Phase	3
Frequency	60 Hz
Motor Speed	1,185 rpm
Motor Horsepower	70 hp

- D. Performance Requirements at Full Pump Speed, Two Pumps Running

Duty Point 1 Minimum Flow Capacity	1,750 gpm (per pump)
Duty Point 1 Total Dynamic Head	82.5 feet

Duty Point 1 Minimum Pump Efficiency	69.2%
Maximum NPSH required at Duty Point 1	18.5 feet

E. Operating Conditions:

Duty	Continuous
Drive	Variable Frequency Drive
Ambient Environment	Wet Well - Corrosive
Ambient Temperature	33° - 104° F
Fluid Service	Municipal wastewater, raw and unscreened, containing rags, grit, fats, oil, and debris.
Minimum Solids Passing Capability	Flygt N-Impeller
Fluid Temperature	50° - 90° F
Fluid pH Range	6.0 to 8.0
Fluid Specific Gravity	1.0
Net Positive Suction Head Available	33 feet

F. Pumping System Dimensions:

Minimum Pump Discharge Size	10-inch
Base Elbow Suction Inlet Size	12-inch
Discharge Flange Rating (ANSI)	Class 125
Minimum Submersible Cable Length	50-ft

2.2 PUMP CONSTRUCTION

A. Pump, General:

1. Heavy-duty, vertical, submersible pump with integral drive motor, single suction, centrifugal, sewage type, suitable for a permanent-type wet well installation.
2. Major pump components shall be of gray cast iron, ASTM A48, Class 35B, with smooth surfaces devoid of blow holes or other casting irregularities.
3. All exposed nuts or bolts shall be AISI type 304 stainless steel.
4. All metal surfaces in contact with the pumped media, other than stainless steel, shall be protected by a factory applied spray coating of acrylic dispersion zinc phosphate primer with a polyester resin paint finish on the exterior of the pump.

B. Impeller:

1. ASTM A-532 (Alloy III A), 25% chrome cast iron, dynamically balanced, semi-open, multi-vane, back-swept, non-clog design.
2. Vane leading edges shall be mechanically self-cleaned upon each rotation as they pass across spiral grooves located on the volute suction, which shall keep them clear of debris, maintaining an unobstructed impeller leading edge and sustaining a high level of hydraulic efficiency.
3. Screw-shaped leading edges of the gray-iron impeller shall be hardened to Rc 45 and shall be capable of handling solids, fibrous materials, heavy sludge and other matter normally found in raw wastewater.
4. Screw shape of the impeller inlet shall provide an inducing effect for the handling of sludge and rag-laden wastewater.
5. Impeller shall be locked to the shaft, held by an impeller bolt and treated with a corrosion inhibitor.

C. Volute:

1. Single piece gray cast iron, ASTM A-48, Class 35B, non-concentric design with smooth passages of sufficient size to pass any solids that may enter the impeller.
2. Minimum inlet and discharge size shall be as specified.
3. The volute shall have a replaceable suction cover insert ring in which are cast spiral-shaped, sharp-edged groove(s).
4. The spiral groove(s) shall provide trash release pathways and sharp edge(s) across which each impeller vane leading edge shall cross during rotation so to remain unobstructed.
5. The insert ring shall be cast of ASTM A-532 (Alloy III A), 25% chrome cast iron and provide effective sealing between the multi-vane semi-open impeller and the volute housing.

D. Shaft:

1. Pump and motor shaft shall be a solid continuous shaft.
2. The pump shaft shall be an extension of the motor shaft.
3. Couplings will not be acceptable.
4. The pump shaft shall be stainless steel ASTM A479 S43100-T.
5. The shaft shall be adequately designed to endure alternating bending stresses and to provide for minimum overhang to reduce shaft deflection and prolong bearing life.

E. Bearings:

1. The pump shaft shall rotate on at least three grease-lubricated bearings.
2. The upper bearing, provided for radial forces, shall be a single roller bearing.
3. The lower bearings shall consist of at least one roller bearing for radial forces and one or two angular contact ball bearings for axial thrust.
4. The minimum L10 bearing life shall be 100,000 hours at any point along the usable portion of the pump curve at maximum product speed.
5. The lower bearing housing shall include an independent thermal sensor to monitor the bearing temperature.

F. Mechanical Seal:

1. Each pump shall be provided with a tandem mechanical shaft seal system consisting of two totally independent seal assemblies.
2. The lower seal shall be independent of the impeller hub. The seals shall operate in a lubricant reservoir that hydrodynamically lubricates the lapped seal faces at a constant rate.
3. The lower, primary seal unit, located between the pump and the lubricant chamber, shall contain one stationary and one positively driven rotating corrosion resistant tungsten-carbide seal ring.
4. The upper, secondary seal unit, located between the lubricant chamber and the motor housing, shall contain one stationary and one positively driven rotating corrosion resistant tungsten-carbide seal ring. Each seal interface shall be held in contact by its own spring system.
5. The seals shall not require maintenance or adjustment and shall be capable of operating in either clockwise or counter clockwise direction of rotation without damage or loss of seal. Should both seals fail and allow fluid to enter the stator housing, a port shall be provided to direct that fluid immediately to the stator float switch to shut down the pump and activate an alarm.
6. Any intrusion of fluid shall not come into contact with the lower bearings.
7. Conventional double mechanical seals with a single or a double spring between rotating faces, or that require constant differential pressure to affect sealing and are subject to opening and penetration by pumping forces, will not be acceptable.

8. Each pump shall be provided with a lubricant chamber for the shaft sealing system. The lubricant chamber shall be designed to prevent overfilling and to provide lubricant expansion capacity. The drain and inspection plug, with positive anti leak seal, shall be easily accessible from the outside. The seal system shall not rely upon the pumped media for lubrication.
9. The motor shall be able to operate continuously while not submerged without damage while pumping under load. Seal lubricant shall be FDA approved.

G. Cooling System:

1. Each pump/motor unit shall be provided with an integral, self-supplying cooling system. The motor water jacket shall encircle the stator housing and shall be of cast iron, ASTM A 48, Class 35B. The water jacket shall provide heat dissipation for the motor regardless of whether the motor unit is submerged in the pumped media or surrounded by air.
2. After passing through a classifying labyrinth, the impeller back vanes shall provide the necessary circulation of the cooling liquid, a portion of the filtered pump media, through the cooling system. Two cooling liquid supply pipes, one discharging low and one discharging high within the jacket, shall supply the cooling liquid to the jacket.
3. An air evacuation tube shall be provided to facilitate air removal from within the jacket. Any piping internal to the cooling system shall be shielded from the cooling media flow allowing for unobstructed circular flow within the jacket about the stator housing. Two cooling liquid return ports shall be provided.
4. The internals to the cooling system shall be non-clogging by virtue of their dimensions. Drilled and threaded provisions for external cooling and seal flushing or air relief are to be provided.
5. The cooling jacket shall be equipped with two flanged, gasketed and bolted inspection ports of not less than 4-inch diameter located 180 degrees apart.
6. The cooling system shall provide for continuous submerged or completely non-submerged pump operation in liquid or in air having a temperature of up to 40°C (104°F), in accordance with NEMA standards. Restrictions limiting the ambient or liquid temperatures at levels less than 40°C are not acceptable.

H. Support Stand for Pumps

1. Each pump shall be supplied with a base plate made of painted steel and a 90° suction elbow made of cast iron. The suction flange of the inlet elbow shall be 12" and reduce to connect to the pump. The suction flange shall be drilled according ANSI B16.1-89; tab. 5.
 - a) The suction elbow shall be furnished with a blank flange on the pump side. The bolt holes shall be drilled in the field after installing contractor verifies the angle between suction line and discharge line.
2. The pump base plate shall sit on a steel reinforced concrete pedestal provided by others.
3. The inlet elbow shall have an inspection hatch of at least 5"
4. It shall be possible to rotate the pump discharge infinitely to adjust the discharge position relative to the base plate.

I. Lifting Devices:

1. Each pump shall be provided with Flygt Pump Lift Lifting System.
2. Provide minimum of 25 feet of stainless steel cable connected to a short length (approximately ten links long) of high tensile strength proof-tested stainless steel chain of required capacity, connected to the lifting eye or lifting bail of the submersible pump.
3. Provide a forged "grip-eye" of stainless steel, provided separately to connect to the end of the lifting cable or chain of the pump lifting device.
4. All lifting devices shall be rated as lifting devices and shall be provided with certification indicating they are rated for lifting device service.

2.3 MOTORS

A. General:

1. Each pump shall be provided with a vertically mounted electric motor that conforms to the following requirements:
 - a. Motors shall be designed to accept the total, unbalanced thrusts imposed by the pump.
 - b. The motor and the pump shall be produced by the same manufacturer.

- c. The motor shall be capable of continuous submergence underwater without loss of watertight integrity to a depth of 65 feet or greater.

B. Motor Design:

1. The pump motor shall be a NEMA B design, induction type with a squirrel cage rotor, shell type design, housed in an air filled, watertight chamber.
2. The stator windings shall be insulated with moisture resistant Class H insulation rated for 180°C (356°F). The stator shall be insulated by the trickle impregnation method using Class H monomer-free polyester resin resulting in a winding fill factor of at least 95%.
3. The motor shall be inverter duty rated in accordance with NEMA MG1, Part 31.
4. The stator shall be heat-shrink fitted into the cast iron stator housing.
5. The use of multiple step dip and bake-type stator insulation process is not acceptable.
6. The use of bolts, pins or other fastening devices requiring penetration of the stator housing is not acceptable.
7. The motor shall be specifically designed for submersible pump usage and designed for continuous duty pumping media of up to 40°C (104°F) with an 80°C temperature rise and capable of at least 15 evenly spaced starts per hour.
8. The rotor bars and short circuit rings shall be made of cast aluminum.

C. Service Factors:

1. The combined service factor (combined effect of voltage, frequency and specific gravity) shall be a minimum of 1.15.
2. The motor shall have a voltage tolerance of plus or minus 10%.
3. The motor shall be designed for operation up to 40°C (104°F) ambient and with a temperature rise not to exceed 80°C.
4. A performance chart shall be provided upon request showing curves for torque, current, power factor, input/output kW and efficiency. This chart shall also include data on starting and no load characteristics.

D. Moisture Protection:

1. A mechanical float switch (FLS) shall be mounted in the junction chamber to signal if there is water intrusion.

E. High Temperature Protection:

1. Thermal switches shall be embedded in the stator end coils to monitor the temperature of each phase winding.
2. One PT-100 type temperature sensor shall be installed in the stator winding.
3. These thermal switches shall be used in conjunction with and supplemental to external motor overload protection and shall be connected to the control panel.
4. The junction chamber shall be sealed off from the stator housing and shall contain a terminal board for connection of power and pilot sensor cables using threaded compression type terminals.

F. Power Cable:

1. The power cable shall be sized according to the NEC and ICEA standards and shall be of sufficient length to reach the junction box without the need of any splices.
2. The power cable shall be of a shielded design in which an overall tinned copper shield is included and each individual phase conductor is shielded with an aluminum coated foil wrap.
3. The outer jacket of the cable shall be oil resistant chlorinated polyethylene rubber.
4. The motor and cable shall be capable of continuous submergence underwater without loss of watertight integrity to a depth of 65 feet or greater.
5. The connection to the pump protection sensors shall be shielded, twisted pair cable integral with the power cable.

G. Cable Entry Seal:

1. The cable entry seal design shall preclude specific torque requirements to insure a watertight and submersible seal.
2. The cable entry shall consist of dual cylindrical elastomer grommets, flanked by washers, all having a close tolerance fit against the cable outside

diameter and the cable entry inside diameter. The grommets shall be compressed by the cable entry unit, thus providing a strain relief function.

3. The assembly shall provide ease of changing the cable when necessary using the same entry seal.
4. The cable entry junction chamber and motor shall be sealed from each other, which shall isolate the stator housing from foreign material gaining access through the pump top.
5. Epoxies, silicones, or other secondary sealing systems shall not be considered acceptable.

2.4 PROTECTION

- A. All stators shall incorporate three bi-metal thermal switches, one for each stator phase winding, connected in series to monitor temperature of the motor winding. Should high temperature occur, the thermal switches shall open, stop the motor and activate an alarm.
- B. A float switch shall be provided in the seal leakage chamber to detect water intrusion into the stator housing. When activated, the switch will activate an alarm but not stop the motor.
- C. The thermal switches and float switch shall be connected to a Mini-CAS II unit. The Mini-CAS unit shall be designed for mounting in the control panel. Thermal switches shall be connected to the normally open overtemp contact of the Mini-CAS II unit, in accordance with the wiring diagram in the Plans.

2.5 OTHER REQUIREMENTS

- A. The head-capacity curve shall exhibit a uniformly rising characteristic from free discharge to shutoff without employing the service factor.
- B. The entire pump assembly shall be U.L. approved as Explosion Proof for operation in a Class 1, Division 1, Group D hazardous location.

PART 3 EXECUTION

3.1 INSPECTION

Inspect pumps and fittings before installation to verify quality of material.

3.2 INSTALLATION

- A. Installation:

1. Install and align pumps and fittings in accordance with the manufacturer's printed specifications and at the locations shown on the Drawings.
2. Use anchor bolts furnished or recommended by the manufacturer.
3. Place the pumps using equipment templates.

B. Anchorage:

1. Anchors for the unit shall be set in the concrete. Unit shall be mounted as instructed by the manufacturer.
2. Anchors shall be drilled and set with epoxy.
3. Provide 24 hours' notice prior to installing base elbows, to allow for anchor bolt inspection.
4. The manufacturer shall supervise installation to ensure that the unit is properly aligned and leveled; that all electrical and piping connections are properly made; and that lubricants have been provided and installed.

3.3 STARTUP AND TESTING

A. See Section 43 21 00, Liquid Pumps for additional requirements.

B. Pre-operational Checks:

1. Check pump and motor alignment.
2. Check for proper motor rotation.
3. Check pump and drive units for proper lubrication.

C. Manufacturer's Representative:

1. Furnish a representative of the manufacturer to perform inspection, testing, start-up, and training services.
2. The manufacturer's representative shall be experienced in the operation and maintenance of the equipment and shall instruct the Owner's personnel in the operation and maintenance of the equipment, including step-by-step troubleshooting with necessary test equipment.
3. Check pump and motor for high bearing temperature and excessive vibration.
4. The representative shall check the installation and supervise initial start-up of the equipment, and shall perform, at a minimum, the following tests on each pump:

- a. Measure and record shutoff head and power draw at shutoff head.
 - b. Measure and record actual operating head and power draw at actual operating head.
 - c. Measure and record operating head and power draw at two separate partially throttled flow rates.
 - d. Measure and record static head.
 - e. Duplicate all normal operating modes and all failure modes, including the removal and installation of pumps from the wet well using the guide rail system.
5. Testing shall include a comparison of measured installed flow and head, including shutoff head, with the manufacturer's curve value. Any discrepancy shall be resolved prior to acceptance by the Owner.
 6. Manufacturer's Written Certification:
 - a. The manufacturer's representative shall verify the complete assembly for proper alignment and connection, and quiet operation.
 - b. This service shall be provided for a minimum period of one trip and one day.
 - c. After the installation and operation of the equipment has been certified, the manufacturer's representative shall train the Owner's personnel in the proper operation and maintenance of the equipment.
- D. Verify pumps are operating at the design duty condition. Remove and replace units that do not meet the design operating criteria.
- E. For all pump tests, ensure that the force main is full of liquid during the testing. The Contractor shall provide the necessary water and other materials required for the testing as defined herein and recommended by the manufacturer. All testing shall use clean water as required by Section 01 75 16, Testing, Training & System Start-Up.
- F. Submersible Pump Lift Test:
1. Lift each submersible pump above the access hatch and then lower the pump back down onto the discharge elbow to demonstrate adequate

clearances, smooth operation of the guide rail system, and proper re-seating of the pump on the discharge elbow.

- G. A start-up report, acceptable to and approved by the Engineer, shall be completed by the manufacturer's representative before final acceptance of the pumps.

END OF SECTION



TRANSMITTAL

DATE: September 9th 2021

TO: Clackamas County Water Environment Services

REFERENCE: WES – Bolton PS

WE ARE SENDING YOU THE FOLLOWING:

- Submittals (0) Hard Copies and (1) Electronic Copy
- For Approval
- For Record-signed terms & conditions
- Revised for Resubmission, () copies each for submersible pumps
- Approved as Submitted
- Approved as Noted
- Rejected
- Revise and Resubmit () copies for approval
- Operation and Maintenance Manuals
- Please return (1) copies of the reviewed submittal, stamped with approval to proceed as submitted; or noting any changes and/or discrepancies to the address listed below.

XYLEMWATER SOLUTIONS, INC.
9625 SW Tualatin-Sherwood Rd.
Tualatin, OR 97062
PHONE: 503-240-1980
FAX: 503-240-3445

"Seller's submission of submittals shall not be construed as acceptance of Buyer's terms and conditions of sale while pending negotiation."

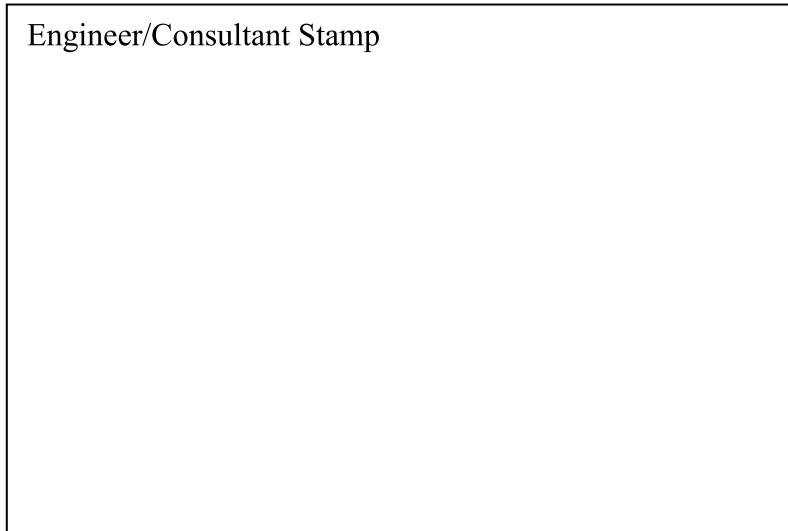
REVIEW SIGN-OFF

IMPORTANT

Per Xylem standard procedures, manufacturing does not proceed until the associated drawings for the order are approved by the customer, consultant or end-user. If this drawing package has the issue reason of "For Review and Approval" located on the first page, a copy of the approval must be forwarded to Xylem. **Failure to do so may result in delivery delays.**

If no in-house procedures exist for approvals, please either stamp or sign the below area and forward a copy to Xylem via fax or e-mail.

Engineer/Consultant Stamp



Or via signature below

Signature: 

Date: 10/18/21

Printed Name: Ty Tadano

Company: Murraysmith

Note: Provide the suction inlet elbow with blank flange (on pump side) so that a custom rotation in the field can be performed by the installing contractor.

Submittal

WES – Bolton PS



**To: Clackamas County Water
Environment Services**

Xylem Water Solutions, Inc.

Flygt Products

9625 SW Tualatin-Sherwood Rd.

Tualatin, OR 97062

PHONE: 503-240-1980

FAX: 503-240-3445



"Seller's submission of submittals shall not be construed as acceptance of Buyer's terms and conditions of sale while pending negotiation."

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SUBMERSIBLE PUMPS & MIXERS

Authorized Service & Sales Facility
for
Warranty & Non-Warranty Repair Work

To order service or parts or answer any questions, contact your local branch office:

XYLEM / FLYGT PRODUCTS
9625 SW Tualatin-Sherwood Rd.
Tualatin, OR 97062
PHONE: 503-240-1980
FAX: 503-240-3445

Replacement Parts Sales and Service: Dave Olson (Ext. 2902175)
David.Olson2@xyleminc.com

Sales Person: Simon Cartwright (Ext. 2902174)
Simon.Cartwright@xyleminc.com

Certified Factory Trained Technician: Matt Hamlett and Lance Nielsen
Matthew.Hamlett@xyleminc.com Lance.Nielsen@xyleminc.com

Engineered for Life

Scope of Supply

WES - Bolton PS

2021-POR-0191

Pumps

Qty	Part Number	Description
3	3301.095-0039	Flygt Model NT-3301.095 10" volute Submersible pump equipped with a 460 Volt / 3 phase / 60 Hz 70 HP 1150 RPM motor, 636 impeller, 1 x 50 Ft. length of SUBCAB 3x50+2G35/2+S(2x0,5) submersible cable, FLS leakage detector, volute is prepared for Flush Valve

Accessories

Qty	Part Number	Description
3	768 24 31	KIT,T-STAND 3301 MT
3	384 74 05	ELBOW,INLET DN250 X 12"ANSI CI
3	14-40 71 29	MINI-CASII/FUS 120/24VAC,24VDC
3	14-40 71 30	SOCKET,11-PIN BACK MOUNTING

Tests & Start-Up

Qty	Part Number	Description
3	14-69 95 28	TEST FAL 2.3 HYDRO 3140-3153+ COMPLETE PUMP FAL 15-900009
3	14-69 95 14	#TEST FAL 2.2 3170-3301 + PLOTTED R/B 14-699490
3	14-69 95 34	TEST FAL 2.4 INSUL 3170-3301 FAL 15-900011
3	14-69 95 44	TEST FAL 2.5 RESIST 3170-3301 FAL 15-900012
3	14-69 95 84	TEST FAL 2.9 DIALECT 3170-3301 FAL 15-900016
3	14-69 95 74	TEST FAL 2.8 VIBRATN 3170-3301 FAL 15-900015
1	14-69 00 10A	START UP,FLYGT,NO TAX 2-TP MODELS: 3000,7000,8000



Xylem Water Solutions USA, Inc.
Flygt Products

Section 1

General Information

Letter of Intent to Provide Warranty

Reference: WES – Bolton PS

XYLEM WATER SOLUTIONS USA, INC. confirms that it offers a commercial warranty to the Buyer and/or End User and that all items as sold to the above reference, conform completely to the specifications and are new, first class, fit, of good materials, design and workmanship and are free from defects.

This warranty will be valid for a period of **5** years, from date of start-up for each unit and will cover 100% for the first 2 years, 50% for years 3 and 4, and 25% for year 5 of the cost of repairs for parts and labor for the period when determined exclusively by XYLEM WATER SOLUTIONS USA, INC. or it's authorized designee that failure is due to a defect in material or manufacturing and/or assembly workmanship and will be considered providing a signed, dated Start-up Report is included. Product start-up must occur within twelve (12) months from date of shipment for this warranty to remain in force and must meet all the storage criteria as shown in Addendum A.

Within the warranty period, XYLEM WATER SOLUTIONS USA, INC. will promptly either repair or replace any non-wear items as part of the delivered units which fail to conform to the requirements in the form of a defect in material or manufacturing and/or assembly workmanship and are found to be defective upon inspection by XYLEM WATER SOLUTIONS USA, INC.'s exclusive examination. Wear parts (.i.e., Impellers, Wear Rings, etc) are not covered unless found to have an original defect in material.

This "Letter of Intent" supersedes the standard Flygt warranty coverage to the extent that product installed at the **WES – Bolton PS**, where a XYLEM WATER SOLUTIONS USA, INC. **3301.095-0039** of serial number **XXXXXXX** has been found to have failed may be returned to any Authorized XYLEM WATER SOLUTIONS USA, INC. Service Center for the period of this warranty as outlined in this document.

Warranty shall not apply to any product or part of product which (i) has been subjected to misuse, misapplication, accident, alteration, neglect, or physical damage (ii) has been installed, operated, used or maintained in a manner and/or in an application contrary to XYLEM WATER SOLUTIONS USA, INC.'s printed instructions for installation, operation and maintenance, including without limitation, operation without being connected to monitoring devices supplied with specific products for protection; or (iii) has been damaged due to a defective power supply, improper electrical protection, faulty installation or repair, ordinary wear and tear, corrosion or chemical attack, an act of God, an act of war or by an act of terrorism; or (iv) has been damaged resulting from the use of accessory equipment not sold by XYLEM WATER SOLUTIONS USA, INC. or not approved by XYLEM WATER SOLUTIONS USA, INC. in connection with the product.

IMPORTANT: For Warranty purposes, monitoring devices supplied for a specific pump for protection must be connected and utilized during all times in which the pump is in operation. Failure to do so will invalidate this Letter of Intent. This warranty does not cover adjustments or replacement of any maintenance items such as but not limited to lubrication, filters, consumables, etc.

XYLEM WATER SOLUTIONS USA, INC. will not be held responsible for travel expenses, rented equipment, outside contractor fees, unauthorized repair shop expenses, freight to ship product to an XYLEM WATER SOLUTIONS USA, INC. Service center for evaluation or for any equipment and parts purchased or used without XYLEM WATER SOLUTIONS USA, INC.'s written approval.

The warranties made herein by XYLEM WATER SOLUTIONS USA, INC. are in lieu of any and all other warranties expressed or implied and the implied warranties of merchantability and fitness for a particular purpose are hereby expressly disclaimed. XYLEM WATER SOLUTIONS USA, INC. assumes no liability for loss of use or for any direct, indirect or consequential damages of any kind in respect to the use or operation of XYLEM WATER SOLUTIONS USA, INC. products or any equipment or accessories in connections therewith.

US-Quality Assurance



WARRANTY

Xylem Water Solutions USA, Inc.

For the period defined, Xylem Water Solutions USA, Inc. offers a commercial warranty to the original End Purchaser against defects in workmanship and material on Flygt Products. Warranty covers Flygt parts and labor as outlined in **ADDENDUM – A**.

COVERAGE:

Xylem Water Solutions USA, Inc. will pay the cost of parts and labor during the warranty period, provided that the Flygt product, with cable attached, is returned prepaid to a Xylem Water Solutions USA, Inc. Authorized Service Facility for Flygt Product repairs. Coverage for Flygt parts and labor will be provided for the period shown in **ADDENDUM - A**. The warranty period will begin from date of shipment or date of a valid Start-up (For permanently installed pumps only). In cases where the Start-up date is used as the beginning of the warranty on a permanently installed Flygt pump, a Start-up Report completed by an approved service technician from a Xylem Water Solutions USA, Inc. Authorized Service Facility for Flygt products must be received by the Xylem Water Solutions USA, Inc. Area Service Manager for Flygt Products within thirty (30) days of the initial onset of the unit placed into service. If not received, the beginning of the warranty coverage will default to the Flygt product ship date. A Start-up for a permanently installed Flygt pump must occur within one (1) year from the date of shipment from a Xylem Water Solutions USA, Inc. authorized facility for Flygt Products or warranty will automatically default to ship date as start of warranty. (See **STORAGE** section) When using the start-up date as the beginning of the warranty, a copy of the Start-up Report will be required to support any Warranty Claims. Warranty on Flygt Dewatering pumps will begin with ship date only. No other date on Flygt Dewatering pumps will be considered.

Xylem Water Solutions USA, Inc.'s sole obligation under this Warranty for Flygt Products shall be to replace, repair or grant credit for Flygt Products upon Xylem Water Solutions USA, Inc.'s exclusive determination that the Flygt Product does not conform to the above warranty. In the event that the Flygt product is replaced, warranty on the replacement product will be equal to the balance remaining on the original product or ninety (90) days, whichever is greater.

MISUSE:

This Warranty shall not apply to any Flygt product or part of Flygt product which (i) has been subjected to misuse, misapplication, accident, alteration, neglect, or physical damage (ii) has been installed, operated, used and/or maintained in a manner which is in an application that is contrary to Xylem Water Solutions USA, Inc.'s printed instructions as it pertains to installation, operation and maintenance of Flygt Products, including but without limitation to (iii) operation of equipment without being connected to monitoring devices supplied with specific products for protection; or (iv) damaged due to a defective power supply, improper electrical protection, faulty installation or repair, ordinary wear and tear, corrosion or chemical attack, an act of God, an act of war or by an act of terrorism; or (v) has been damaged resulting from the use of accessory equipment not sold by Xylem Water Solutions USA, Inc. or not approved by Xylem Water Solutions USA, Inc. in connection with Flygt products.

WEAR PARTS:

This warranty does not cover costs for standard and/or scheduled maintenance performed, nor does it cover Flygt parts that, by virtue of their operation, require replacement through normal wear (aka: Wear Parts), unless a defect in material or workmanship can be determined by Xylem Water Solutions USA, Inc.. Wear Parts are defined as Cutters, Cutting Plates, Impellers, Agitators, Diffusers, Wear Rings (Stationary or Rotating), Volutes (when used in an abrasive environment), oil, grease, cooling fluids and/or any items deemed necessary to perform and meet the requirements of normal maintenance on all Flygt equipment.



WARRANTY

Xylem Water Solutions USA, Inc.

DISCLAIMERS:

(i) Xylem Water Solutions USA, Inc.'s warranties are null and void when Flygt Products are exported outside of the United States of America without the knowledge and written consent of Xylem Water Solutions USA, Inc.; (ii) Xylem Water Solutions USA, Inc. makes no independent warranty or representation with respect to parts or products manufactured by others and provided by Xylem Water Solutions USA, Inc. (however, Xylem Water Solutions USA, Inc. will extend to the Purchaser any warranty received from Xylem Water Solutions USA, Inc.'s supplier for such parts or products).

LIMITATIONS:

XYLEM WATER SOLUTIONS USA, INC. NEITHER ASSUMES, NOR AUTHORIZES ANY PERSON OR COMPANY TO ASSUME FOR XYLEM WATER SOLUTIONS USA, INC., ANY OTHER OBLIGATION IN CONNECTION WITH THE SALE OF ITS FLYGT EQUIPMENT. ANY ENLARGEMENT OR MODIFICATION OF THIS WARRANTY BY A FLYGT PRODUCT DISTRIBUTOR, OR OTHER SELLING AGENT SHALL BECOME THE EXCLUSIVE RESPONSIBILITY OF SUCH ENTITY.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ANY AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, GUARANTEES, CONDITIONS OR TERMS OF WHATEVER NATURE RELATING TO FLYGT PRODUCT(S), INCLUDING AND WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WHICH ARE HEREBY EXPRESSLY DISCLAIMED AND EXCLUDED. PURCHASER'S EXCLUSIVE REMEDY AND XYLEM WATER SOLUTIONS USA, INC.'S AGGREGATE LIABILITY FOR BREACH OF ANY OF THE FOREGOING WARRANTIES IS LIMITED TO REPAIRING OR REPLACING FLYGT PRODUCTS AND SHALL IN ALL CASES BE LIMITED TO THE AMOUNT PAID BY THE PURCHASER HEREUNDER. IN NO EVENT IS XYLEM WATER SOLUTIONS USA, INC. LIABLE FOR ANY OTHER FORM OF DAMAGES, WHETHER DIRECT, INDIRECT, LIQUIDATED, INCIDENTAL, CONSEQUENTIAL, PUNITIVE, EXEMPLARY OR SPECIAL DAMAGES, INCLUDING BUT NOT LIMITED TO LOSS OF USE, LOSS OF PROFIT, LOSS OF ANTICIPATED SAVINGS OR REVENUE, LOSS OF INCOME, LOSS OF BUSINESS, LOSS OF PRODUCTION, LOSS OF OPPORTUNITY OR LOSS OF REPUTATION.

XYLEM WATER SOLUTIONS USA, INC. WILL NOT BE HELD RESPONSIBLE FOR TRAVEL EXPENSES, RENTED EQUIPMENT, OUTSIDE CONTRACTOR'S FEES, OR ANY EXPENSES ASSOCIATED WITH A FLYGT PRODUCT REPAIR SHOP NOT AUTHORIZED BY XYLEM WATER SOLUTIONS USA, INC. U.S.A., INC. REIMBURSEMENT COSTS FOR CRANES AND/OR ANY SPECIAL EQUIPMENT USED IN CONJUNCTION FOR THE REMOVAL AND/OR REINSTALLATION OF ANY FLYGT EQUIPMENT IS NOT COVERED UNDER THIS WARRANTY.

ANY UNAUTHORIZED ALTERATIONS TO SUPPLIED FLYGT EQUIPMENT USED WITHOUT XYLEM WATER SOLUTIONS USA, INC. SUPPLIED FLYGT BRAND CABLE OR CONTROLS WILL NOT BE COVERED UNDER THIS WARRANTY, UNLESS IT CAN BE PROVEN SUCH ANCILLARY EQUIPMENT IS SUITABLE FOR THE PURPOSE AND EQUAL TO XYLEM WATER SOLUTIONS USA, INC. SUPPLIED FLYGT BRAND CABLES OR CONTROLS THAT WOULD ORIGINALLY HAVE BEEN SUPPLIED WITH THE TYPE OF EQUIPMENT IN USE.

REQUIREMENTS:

A copy of Electrical System Schematics of the Control used (including a Control's Bill of Material) could be required to support a Warranty Claim when a non Flygt Brand Control is used. In addition, a written record, hereby known as "the log", will be associated with each unit serial number and must be maintained by the organization having product maintenance responsibility. The log must record each preventative maintenance activity and any repair activity during the life of the warranty or verification that a Xylem Water Solutions USA, Inc. authorized Service Contract for Flygt Products is in force and must be available for review and/or auditing. Failure to meet these conditions could render this warrant null and void. Such logs could be required to determine warranty coverage.



WARRANTY

Xylem Water Solutions USA, Inc.

STORAGE:

Should a delay occur between ship date and the date of start-up, maintenance as outlined in Xylem Water Solutions USA, Inc.'s Care & Maintenance Manual for Flygt Products must be performed by the "CONTRACTOR" and/or "OWNER" during any such period of storage. Documentation providing proof and outlining what maintenance was performed must be provided to Xylem Water Solutions USA, Inc. or its Flygt Products representative within thirty (30) days of said maintenance, or the Xylem Water Solutions USA, Inc. warranty for Flygt Products could be considered void.

CONTROLS:

Warranty coverage for permanently installed controls will start for the end purchaser on the date of shipment. This warranty does not apply to controls that have been damaged due to a defective and/or improper input power supply, improper electrical protection, accidental damage, improper or unauthorized installation and/or repair, unauthorized alteration, negligence, environmental corrosion or chemical attack, improper maintenance or storage of control, any act of God, an act of war, an act of terrorism or damage resulting from the use of accessory equipment not approved by Xylem Water Solutions USA, Inc.. Further, this warranty does not apply in the event an adjustment is found to correct the alleged defect.

Solid state devices will be covered for a period of one (1) year. Electrical control panels containing controllers, PLC's, drives, soft starts, and other computerized equipment will require Transient Voltage Surge Suppression (TVSS) protection in order to satisfy the requirements of this warranty. The protection equipment associated with the control must be kept in working condition during the life of the warranty. Auxiliary equipment supplied with the control (air-conditioners etc.) is limited by the respective original equipment manufacturer's warranty offered. Consumable items such as: light bulbs, fuses, and relays are covered under normal operating conditions. Electrical surges experienced during startups and/or during normal operating use of the control panel will cause the consumable items not to be covered under this warranty policy. Components not supplied by Xylem Water Solutions USA, Inc. will not covered by this warranty.

TOP (The Optimum Pump Station)

Xylem Water Solutions USA, Inc. will warrant the Flygt TOP pre-engineered fiberglass pump station components against defects in material and workmanship for a period of one (1) year from date of start-up or eighteen (18) months from date of shipment and is valid only to the original owner of the station. Warranty shall cover the cost of labor and materials required to correct any warrantable defect, excluding any removal and reinstallation costs, FOB Xylem Water Solutions USA, Inc.'s authorized warranty service location for Flygt's TOP.

Flygt Products contained within a TOP pre-engineered fiberglass pump station will carry the standard Xylem Water Solutions USA, Inc. warranty for Flygt products and/or accessories installed in the TOP pre-engineered fiberglass pump station.

All Flygt Product restrictions and/or limitations as outlined and described within the context of this warranty are germane to all sections of this Xylem Water Solutions USA, Inc. Warranty document.

Xylem Water Solutions USA, Inc.
National Quality Assurance - US Corporate



WARRANTY Xylem Water Solutions USA, Inc.

ADDENDUM – WARRANTY COVERAGE BY PRODUCT

PRODUCT	PRODUCT SERIES AND CONFIGURATION	MONTHS	MONTHS	MONTHS	MONTHS	MONTHS	MONTHS	MONTHS	
		1-12	13-18	19-24	25-36	37-39	40-60	61-72	73-84
Axial Flow / Mixed Flow / Centrifugal Pumps & Mixers	3000 Series (CP, NP, DP, CT, NT, CZ, NZ, LL) 4000 Series (SR, PP) 7000 Series (PL)	100%	50%			25%			
Concertor Pumping System	6000 Series (DP)	100%	50%			25%			
	6000 Series (iPS)	100%		50% 25-48 MONTHS		25% 49-84 MONTHS			
ETO Electrical Control Panels	Engineered to Order, Xylem Manufactured Control Panels (permanently installed) - 3 Years	100% 1 YR	LIMITED – 2 YEAR						
Grinder Pumps	3000 Series (MP, MF, MH)	100% - 2 YEAR (From Ship Date)			3 YR (From DOM)	DOM= Date of Manufacture			
Abrasion/Corrosion Resistant & Chopper Pumps	3000 Series (FP, FS, FT, HP, HS) 5000 Series (HP, HS) 8000.280 Series (DP, DZ, DT, DS, DF)	100%							
Centrifugal Pumps	1300 Series	100% (From Ship Date)							
Dewatering Pumps	2000 Series (BS, KS) 3000 Series (CS, NS, DS) 8000.280 Series (DS, DF)	100% (From Ship Date)							
TOPS	Fiberglass Pump Station	100% (From Ship Date)							
Accessories	Permanent / Portable	100% (From Ship Date)							
Hydrojectors/Aerators	HE, JA	100%							
Portable Pump Controls TOPS Control Panels	Control Boxes (Nolta, MSHA etc.) TOPS control panels (permanently installed)	100% (From Ship Date)							
Small Pumps	3045, 3057, SX	100% (From Ship Date)							
Parts - *	All new Flygt parts (mechanical & electrical)	100% (From Ship Date)							

* - Parts that fail when used in a repair are warranted for one (1) year from the date of the repair for the failed part only – no labor; This includes Flygt pump controllers, Flygt supervision equipment, Flygt submersible level transducers, etc.



Installation Procedures

The faultless functioning of a Flygt Pumping Station will depend upon the correct selection of the pump to suit system requirements and proper installation. A great majority of Flygt Electric Submersible Wastewater Pumps are installed in underground wet pits with Automatic Discharge Connections, Guide Bars and Access Covers as shown in the station drawings.

Wet Pits constructed of precast concrete rings offer significant savings in labor costs over poured-in-place concrete, masonry or brick and are universally accepted for use in sanitary or storm sewer systems. Precast concrete sections are available up to 120 inch inside diameter (sometimes up to 144 inch inside diameter) throughout the U.S. and are generally manufactured in accordance with the provisions of ASTM Specification C478.

Because of this, Flygt official engineering documentation is based on stations designed in precast concrete circular man-holes. Each individual station drawing shows a suggested Simplex and a suggested Duplex Pumping Station built of precast concrete sections installed between a Bottom Slab and a Top Slab (the Top Slab, usually at ground level, contains the cast-in Access Cover).

The configurations and dimensions shown on these Proposed Layouts are suggested minimum requirements only, all details, including sizing of pit, type, size, location and arrangement of valves and piping, etc. are to be specified by the Consulting Engineer and are subject to his approval.

The following is a partial list of useful suggestions for construction and installation. ***Please always observe local regulations applicable.***

A. Excavation:

Excavate a large enough hole to provide sufficient working room around the station. The outside diameter of the Bottom Slab should be at least one foot larger than that of the concrete sections used.

B. Connecting Pipes:

Provide connecting holes for the Influent Pipe, Effluent Pipe(s) and Cable Thrulets in accordance with the Engineer's specification. Flexible joints outside of concrete wall will reduce the danger of dislocation due to settlement.

C. Backfill:

Backfill gradually and evenly around station after concrete and joints have hardened. Compact backfill to minimize post-installation settlement.

D. Top Slab with Access Cover:

Diameter of Top Slab shall be at least two feet larger than O.D. of ring sections. The Access Cover must be installed and properly oriented in the Top Slab.

1. See Station Drawings for Pump Model and Access Cover location in relation to the centerline of the station.
2. Positioning of the Hinge Side of the Cover (See Accessories Section).
3. The Top Slab and Access Cover must be level.

E. Automatic Discharge Connection:

The Automatic Discharge Connection must be attached to the Bottom Slab at the exact location required relative to the Access Cover.

SUGGESTED PROCEDURES:

1. Attach the Upper Guide Bar Bracket(s) to the Access Frame (See Accessories Section). Also, the centerline of the Bracket(s) will determine the centerline of the installed pump(s).
2. Place the pump Discharge Connection(s) on the Bottom Slab and line up as shown in the Accessories Section.
3. Cut to length and install the Guide Bars between the Upper Guide Bar Bracket(s) and Discharge Connection(s).
4. Before securing anchor bolt nuts, check across the Discharge Connection(s) Outlet Flange(s) face with level and shim if necessary. Guide Bars should be Parallel and Vertical.

F. Internal Piping and Manifold:

Use proper gaskets, tighten bolts gradually and evenly. In deep stations, install Discharge pipe Brackets to relieve Discharge Connections from overload and intermediate Guide Bar Brackets to prevent Guide Bars from bending.

G. Installation of Pump Units:

Lower Pump Units into place along guide bars. Check visually metal-to-metal contact between Volute Flange and Discharge Connection. If necessary, re-check and re-align Discharge Connection(s) and Guide Bars with pumps in place.

Installation Procedures

H. Grouting:

After proper alignment of all components, including metal-to-metal connection of pump flange is established, grout Access Cover, Discharge Connection(s) and Pipe Thrulets. Build up and shape slopes at bottom of the station as shown in Station Drawings. This will help in preventing build-up of solids at the bottom where side walls meet the floor.

I. Surface Protection:

An epoxy-coal tar system is suggested for all internal surfaces, concrete or metallic, if possible, follow the recommendations in WPCF Manual of Practice No. 17 "Paints and Protective Coatings for Wastewater Treatment Facilities" or the instructions of a reputable manufacturer of protective coating systems, such as Carboline, Koppers, Inertol, Perry-Austen, etc. Proper surface preparation and careful application will pay off in reduced maintenance costs and longer life.

J. Storage of Pump Units Prior to Start-Up:

It is **not** good practice to store the Pump Units in the wet pit, especially when long periods between installation

and start-up are anticipated. If this practice cannot be avoided, rather than leaving them on their Discharge Connections, secure them and their power cable at some point above any anticipated liquid level. Pay special attention to unprotected open cable ends; seal them off and make sure that they are not submerged or exposed to moisture. Penetration of moisture through the cable may cause breakdown of the insulation, arcing at the pump terminal board, destruction of the Junction Chamber and serious damage to the pump. If in doubt, before start-up, re-check the cable, Cable Entry and Junction Chamber following instructions in the Maintenance Manual under "Electrical Checks". If possible, connect Pumps power cables to Control Panel and during longer periods until the official start-up, start and run the units manually for 30 seconds at least once every two weeks. (see "Storage" in this section.)

Storage

Each Flygt pump leaves the factory properly assembled and prepared to perform even after a reasonable idle time in storage. However, as prolonged idle time can be detrimental to any rotating machinery, the procedures outlined below should be followed in order to insure that the equipment is in top condition to operate when finally installed. Whenever possible, store pumping units in a dry environment free of extreme temperatures and strong direct sunlight.

NEW pumps:

Storage 6 to 12 months:

In general, rotating machinery left idle for extended periods of time, tends to establish a “set” position due to inaction of the moving parts. Some of these areas may be damaged (especially seals) from the sudden fast breakaway of start-up after a prolonged idle time. To insure that all rotating parts are free for final installation and start-up, it is good practice to rotate the impeller by hand once a month. It is also good practice to relieve the tension on the cable entry sealing grommet by backing off the cable entry compression screws slightly. If this is done, it is most important that a clear note be attached as a reminder to:

Re-Tighten Cable Entry Compression Screws Before Installation.

Storage 12 to 24 months:

In addition to the above, apply a protective spray coating of silicone or rust inhibiting oil to the impeller and inside of the volute by spraying in through the volute outlet and up through the volute inlet. Also coat the volute outlet flange face.

USED pumps:

Before storing a used pump for an extended period of time, the unit should be dismantled, checked for any defects, repaired where necessary and reassembled. At reassembly, follow instructions in the **Service Manual**, especially regarding seal assemblies. Protect the impeller and volute as mentioned in the paragraph above.

In all cases, it is good practice to check all external bolts, nuts and screws for tightness before final installation after extended storage.

CONTROLS:

It is most important to make sure that Electrical Controls, when subjected to extended storage, be stored in a protected dry environment free from any corrosive atmosphere. Moisture in any form, including condensation, can cause serious corrosion problems to the contact point surfaces as well as terminal connections.

Even though all terminal connections have been made tight on initial assembly at the factory, they may not remain 100% tight over an extended storage period due to the compressibility of the copper wire and possible movement due to variations in ambient temperature. The problem will vary in degree depending on wire size and whether the terminal connection is of solid or stranded wire. To insure proper operation, recheck all terminal connection screws for tightness prior to placing the control on line.



Xylem Water Solutions USA, Inc.
Flygt Products

Section 2

Pump Information



N-3301.095 PERFORMANCE SPECIFICATION

REQUIREMENTS

Furnish and install 3 submersible non-clog wastewater pump(s). Each pump shall be equipped with an 70 HP submersible electric motor, connected for operation on 3/460/60 service, with 50 feet of submersible cable (SUBCAB) suitable for submersible pump applications. The power cable shall be sized according to NEC and ICEA standards and also meet with P-MSHA Approval.

PUMP DESIGN CONFIGURATIONS Pump shall be capable of operating in a continuous non submerged condition in a vertical (NT) position in a dry pit installation, permanently connected to inlet and outlet pipes. Pump shall be of submersible construction and will continue to operate satisfactorily should the dry pit be subjected to flooding. Inlet elbow shall have an inspection cover - standard.

PUMP CONSTRUCTION

Major pump components shall be of grey cast iron, ASTM A-48, Class 35B, with smooth surfaces devoid of blow holes or other irregularities. The lifting handle shall be of stainless steel. All exposed nuts or bolts shall be of stainless steel construction. All metal surfaces coming into contact with the pumpage, other than stainless steel or brass, shall be protected by a factory applied spray coating of a polyester resin paint finish on the exterior of the pump.

Sealing design shall incorporate **metal-to-metal contact** between machined surfaces. Critical mating surfaces where watertight sealing is required shall be machined and fitted with Nitrile rubber O-rings. Fittings will be the result of controlled compression of rubber O-rings in two planes and O-ring contact of four sides without the requirement of a specific torque limit.

Rectangular cross sectioned gaskets requiring specific torque limits to achieve compression shall not be considered as adequate or equal. No secondary sealing compounds, elliptical O-rings, grease or other devices shall be used.

COOLING SYSTEM

Each unit shall be provided with an integral motor cooling system. A stainless steel motor cooling jacket shall encircle the stator housing, providing for dissipation of motor heat regardless of the type of pump installation. An impeller, integral to the cooling system and driven by the pump shaft, shall provide the necessary circulation of the cooling liquid through the jacket. The cooling liquid shall pass about the stator housing in the closed loop system in turbulent flow providing for superior heat transfer. The cooling system shall have one fill port and one drain port integral to the cooling jacket. The cooling system shall provide for continuous pump operation in liquid or ambient temperatures of up to 104°F (40°C). Operational restrictions at temperatures below 104°F are not acceptable. Fans, blowers or auxiliary cooling systems that are mounted external to the pump motor are not acceptable.

CABLE ENTRY SEAL

The cable entry seal design shall preclude specific torque requirements to insure a watertight and submersible seal. The cable entry shall consist of dual cylindrical elastomer grommets, flanked by washers, all having a close tolerance fit against the cable outside diameter and the entry inside diameter. The grommets shall be compressed by the cable entry unit, thus providing a strain relief function. The assembly shall provide ease of changing the cable when necessary using the same entry seal. The cable entry junction chamber and motor shall be sealed from each other, which shall isolate the stator housing from foreign material gaining access through the pump top. Epoxies, silicones, or other secondary sealing systems shall not be considered equal.

MOTOR

The pump motor shall be a NEMA B design, induction type with a squirrel cage rotor, shell type design, housed in an air filled, watertight chamber. The stator windings shall be insulated with moisture resistant Class H insulation rated for 180°C (356°F). The stator shall be insulated by the trickle impregnation method using Class H monomer-free polyester resin resulting in a winding fill factor of at least 95%. The motor shall be inverter duty rated in accordance with NEMA MG1, Part 31. The stator shall be heat-shrink fitted into the cast iron stator housing. The use of multiple step dip and bake-type stator insulation process is not acceptable. The use of pins, bolts, screws or other fastening devices used to locate or hold the stator and that penetrate the stator housing are not acceptable. The motor shall be designed for continuous duty while handling pumped media of up to 104°F. The motor shall be capable of no less than 30 evenly spaced starts per hour. The rotor bars and short circuit rings shall be made of aluminum. Three thermal switches shall be embedded in the stator end coils, one per phase winding, to monitor the stator temperature. These thermal switches shall be used in conjunction with and supplemental to external motor overload protection and shall be connected to the motor control panel. The junction chamber shall be sealed off from the stator housing and shall contain a terminal board for connection of power and pilot sensor cables using threaded compression type terminals. The use of wire nuts or crimp-type connectors is not acceptable. The motor and the pump shall be produced by the same manufacturer.

The motor service factor (combined effect of voltage, frequency and specific gravity) shall be 1.15. The motor shall have a voltage tolerance of +/- 10%. The motor shall be designed for continuous operation in up to a 40°C ambient and shall have a NEMA Class B maximum operating temperature rise of 80°C. A motor performance chart shall be provided upon request exhibiting curves for motor torque, current, power factor, input/output kW and efficiency. The chart shall also include data on motor starting and no-load characteristics.

Motor horsepower shall be sufficient so that the pump is non-overloading throughout its entire performance curve, from shut-off to run-out. The motor and cable shall be capable of continuous submergence underwater without loss of watertight integrity to a depth of 65 feet or greater.

BEARINGS

The integral pump/motor shaft shall rotate on two bearings. The motor bearings shall be sealed and permanently grease lubricated with high temperature grease. The upper motor bearing shall be a two row angular contact ball bearing. The lower bearing shall be a two row angular contact ball bearing to handle the thrust and radial forces. The minimum L₁₀ bearing life shall be 50,000 hours at any usable portion of the pump curve.

MECHANICAL SEALS

Each pump shall be provided with a positively driven dual, tandem mechanical shaft seal system consisting of two seal sets, each having an independent spring. The lower primary seal, located between the pump and seal chamber, shall contain one stationary and one positively driven rotating corrosion and abrasion resistant tungsten-carbide ring. The upper secondary seal, located between the seal chamber and the seal inspection chamber shall be a leakage-free seal. The upper seal shall contain one stationary and one positively driven rotating corrosion and abrasion resistant tungsten-carbide seal ring. The rotating seal ring shall have small back-swept grooves laser inscribed upon its face to act as a pump as it rotates, returning any fluid that should enter the dry motor chamber back into the lubricant chamber. All seal rings shall be individual solid sintered rings. Each seal interface shall be held in place by its own spring system. The seals shall not depend upon direction of rotation for sealing. Mounting of the lower seal on the impeller hub is not acceptable. Shaft seals without positively driven rotating members or conventional double mechanical seals containing either a common single or double spring acting between the upper and lower seal faces are not acceptable. The seal springs shall be isolated from the pumped media to prevent materials from packing around them, limiting their performance.

Each pump shall be provided with a lubricant chamber for the shaft sealing system. The lubricant chamber shall be designed to prevent overfilling and shall provide capacity for lubricant expansion. The seal lubricant chamber shall have one drain and one inspection plug that are accessible from the exterior of the motor unit. The seal system shall not rely upon the pumped media for lubrication.

The area about the exterior of the lower mechanical seal in the cast iron housing shall have cast in an integral concentric spiral groove. This groove shall protect the seals by causing abrasive particulate entering the seal cavity to be forced out away from the seal due to centrifugal action.

A separate seal leakage chamber shall be provided so that any leakage that may occur past the upper, secondary mechanical seal will be captured prior to entry into the motor stator housing. Such seal leakage shall not contaminate the motor lower bearing. The leakage chamber shall be equipped with a float type switch that will signal if the chamber should reach 50% capacity.

PUMP SHAFT

The pump and motor shaft shall be a single piece unit. The pump shaft is an extension of the motor shaft. Shafts using mechanical couplings shall not be acceptable. The shaft shall be ASTM/AISI 431 stainless steel. Shaft sleeves will not be acceptable.

IMPELLER

The impeller shall be of Hard-Iron™ (ASTM A-532 (Alloy III A) 25% chrome cast iron), dynamically balanced, semi-open, multi-vane, back swept, screw-shaped, non-clog design. The impeller leading edges shall be mechanically self-cleaned automatically upon each rotation as they pass across a spiral groove located on the volute suction. The leading edges of the impeller shall be hardened to Rc 60 and shall be capable of handling solids, fibrous materials, heavy sludge and other matter normally found in wastewater. The screw shape of the impeller inlet shall provide an inducing effect for the handling of up to 5% sludge and rag-laden wastewater. The impeller to volute clearance shall be readily adjustable by the means of a single trim screw. The impeller shall be locked to the shaft, held by an impeller bolt and shall be coated with alkyd resin primer.

VOLUTE / SUCTION COVER

The pump volute shall be a single piece grey cast iron, ASTM A-48, Class 35B, non-concentric design with smooth passages of sufficient size to pass any solids that may enter the impeller. Minimum inlet and discharge size shall be as specified. The volute shall have a replaceable suction cover insert ring in which are cast spiral-shaped, sharp-edged groove(s). The spiral groove(s) shall provide trash release pathways and sharp edge(s) across which each impeller vane leading edge shall cross during rotation so to remain unobstructed. The insert ring shall be cast of Hard-Iron™ (ASTM A-532 (Alloy III A) 25% chrome cast iron) and provide effective sealing between the multi-vane semi-open impeller and the volute housing.

PROTECTION

Each pump motor stator shall incorporate three thermal switches, one per stator phase winding and be connected in series, to monitor the temperature of the motor. Should the thermal switches open, the motor shall stop and activate an alarm. A float switch shall be installed in the seal leakage chamber and will activate if leakage into the chamber reaches 50% chamber capacity, signaling the need to schedule an inspection.

The thermal switches and float switch shall be connected to a Mini CAS control and status monitoring unit. The Mini CAS unit shall be designed to be mounted in the pump control panel.

MODIFICATIONS

1. Explosion-proof Pumps (X).

Refer to the General Guide Specifications for additional information.

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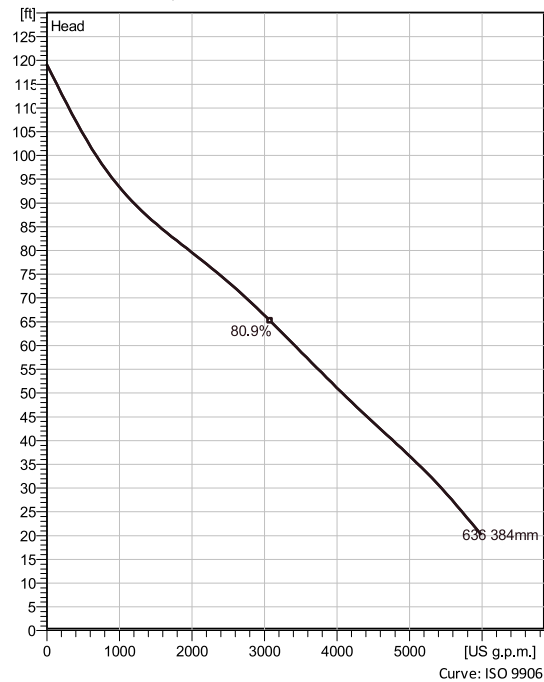
Patented self cleaning semi-open channel impeller, ideal for pumping in waste water applications. Possible to be upgraded with Guide-pin® for even better clogging resistance. Modular based design with high adaptation grade.



Technical specification



Curves according to: Water, pure ,39.2 °F,62.42 lb/ft³,1.6891E-5 ft²/s



Configuration

Motor number N3301.095 35-25-6AA-D 70hp	Installation type T - Vertical Permanent, Dry
Impeller diameter 384 mm	Discharge diameter 10 inch

Pump information

Impeller diameter 384 mm
Discharge diameter 10 inch
Inlet diameter 250 mm
Maximum operating speed 1185 rpm
Number of blades 2
Max. fluid temperature 40 °C

Materials

Impeller Hard-Iron™

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Technical specification



Motor - General

Motor number N3301.095 35-25-6AA-D 70hp	Phases 3~	Rated speed 1185 rpm	Rated power 70 hp
ATEX approved FM	Number of poles 6	Rated current 88 A	Stator variant 1
Frequency 60 Hz	Rated voltage 460 V	Insulation class H	Type of Duty S1
Version code 095			

Motor - Technical

Power factor - 1/1 Load 0.80	Motor efficiency - 1/1 Load 91.0 %	Total moment of inertia 26 lb ft ²	Starts per hour max. 30
Power factor - 3/4 Load 0.75	Motor efficiency - 3/4 Load 91.5 %	Starting current, direct starting 560 A	
Power factor - 1/2 Load 0.64	Motor efficiency - 1/2 Load 91.5 %	Starting current, star-delta 187 A	

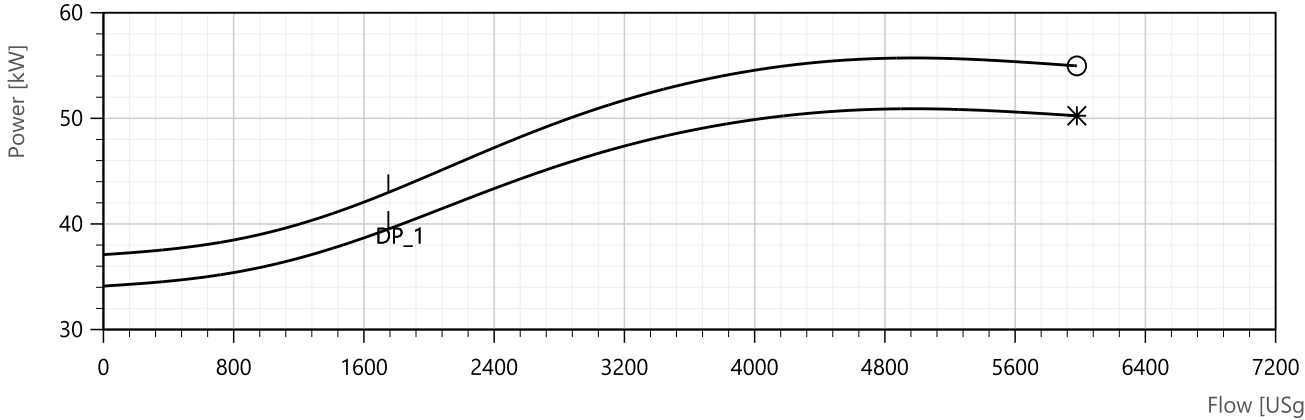
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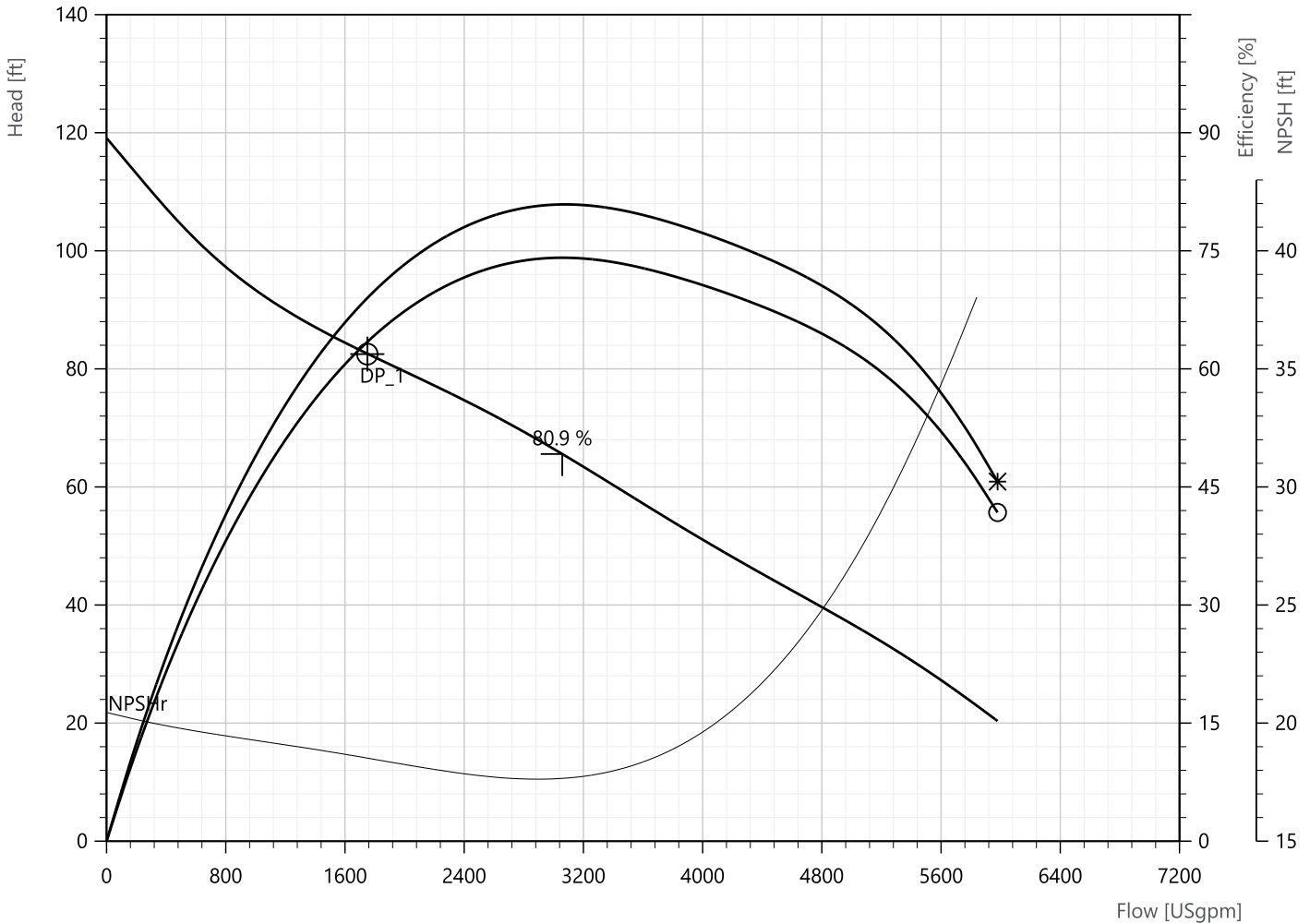


PERFORMANCE CURVE

DATE 2021-06-03		REPORT 3301			ISSUE 10	PRODUCT NT3301.095 MT FM	
NUMBER OF BLADES 2	TOTAL MOMENT OF INERTIA 1.1 kgm2	RATED SPEED 1185 rpm		POLES 6	FREQUENCY 60 Hz	CURVE NAME 63-636-00-2130	
MOTOR COS PHI 0.80		3/4-RATED POWER 0.75	1/2-RATED POWER 0.64	RATED CURRENT 89 A	STARTING CURRENT 560 A	MOTOR TYPE / STATOR 35-25-6AA/01-D	
MOTOR EFFICIENCY 91.3 %		91.9 %	91.5 %	STARTING TORQUE 605 Nm	MAX TORQUE 1060 Nm	MOTOR ISSUE 11	DUTY CLASS S1



Duty points	Flow [USgpm]	Head [ft]	Power [kW]	Efficiency [%]	NPSHr [ft]	Standard	Guarantee (-> no guarantee)
DP_1	1750	82.5	(43) (40)	(63.4) (69.0)	18.5	HI11.6-2017	2B QH Guarantee



NOTE:
 CURVES SHOW PERFORMANCE WITH CLEAR COLD WATER
 *: PUMP EFFICIENCY / SHAFT POWER
 ○: OVERALL EFFICIENCY / INPUT POWER

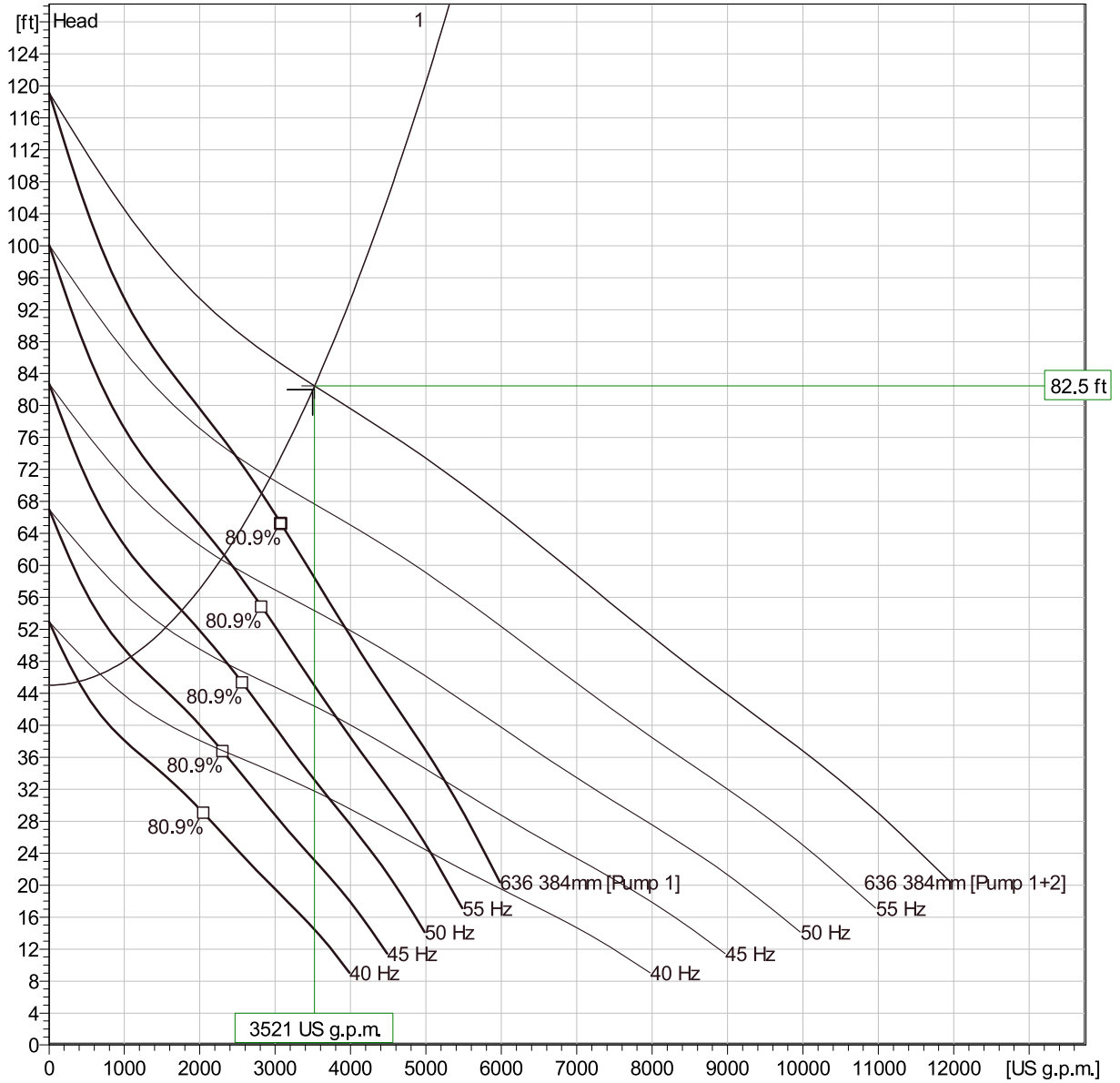
AUTHOR:
 GREGORY FEHRING

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Duty Analysis



Curves according to: Water, pure, 39.2 °F, 62.42 lb/ft³, 1.6891E-5 ft²/s



Operating characteristics

Pumps / Systems	Flow	Head	Shaft power	Flow	Head	Shaft power	Hydr. eff.	Specific Energy	NPSHre
2 / 1	1760 US g.p.m	82.5 ft	53.1 hp	3520 US g.p.m	82.5 ft	106 hp	69.2 %	407 kWh/US M	18.5 ft
1 / 1	2820 US g.p.m	69 ft	61.2 hp	2820 US g.p.m	69 ft	61.2 hp	80.5 %	294 kWh/US M	17.7 ft

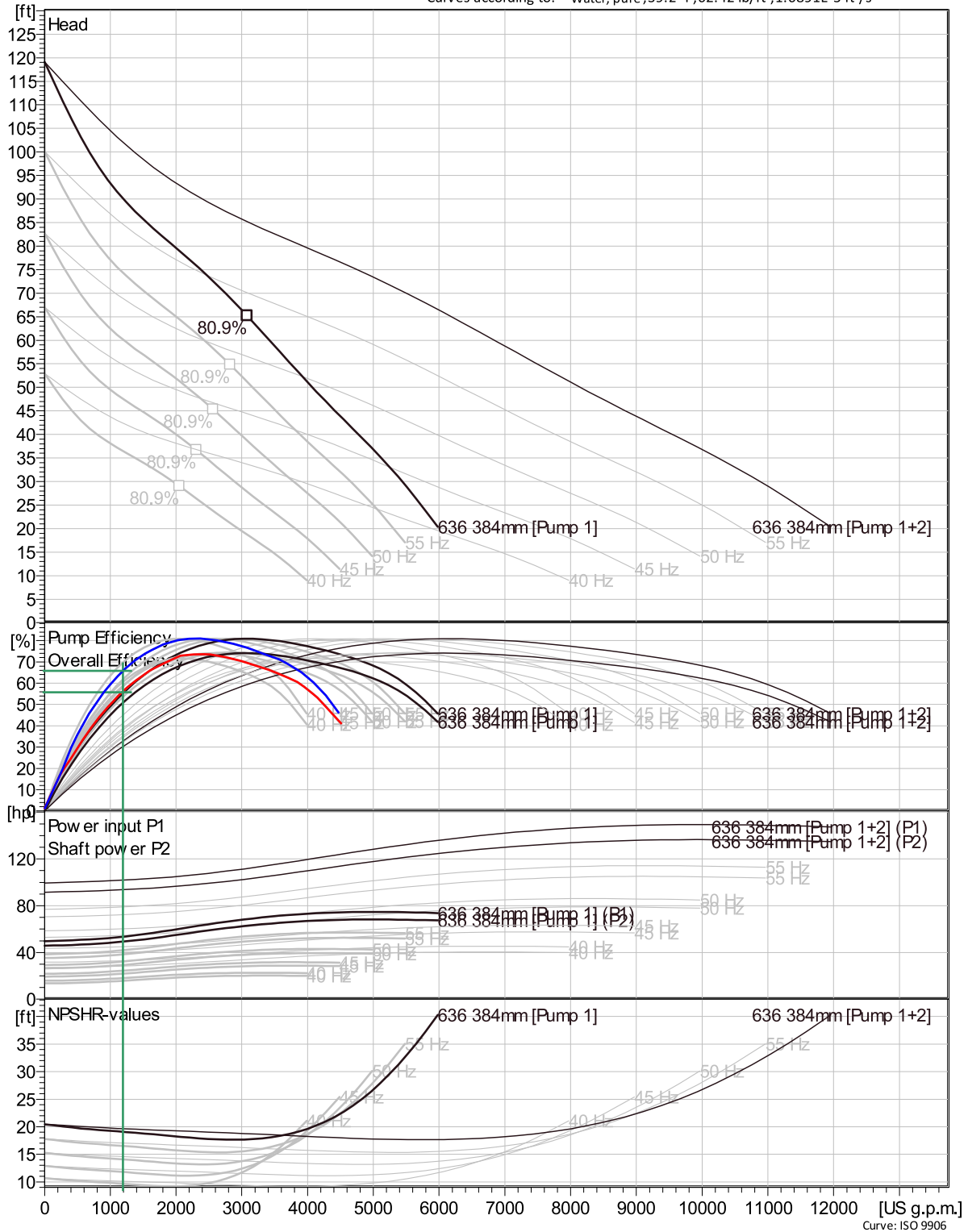
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VFD Curve

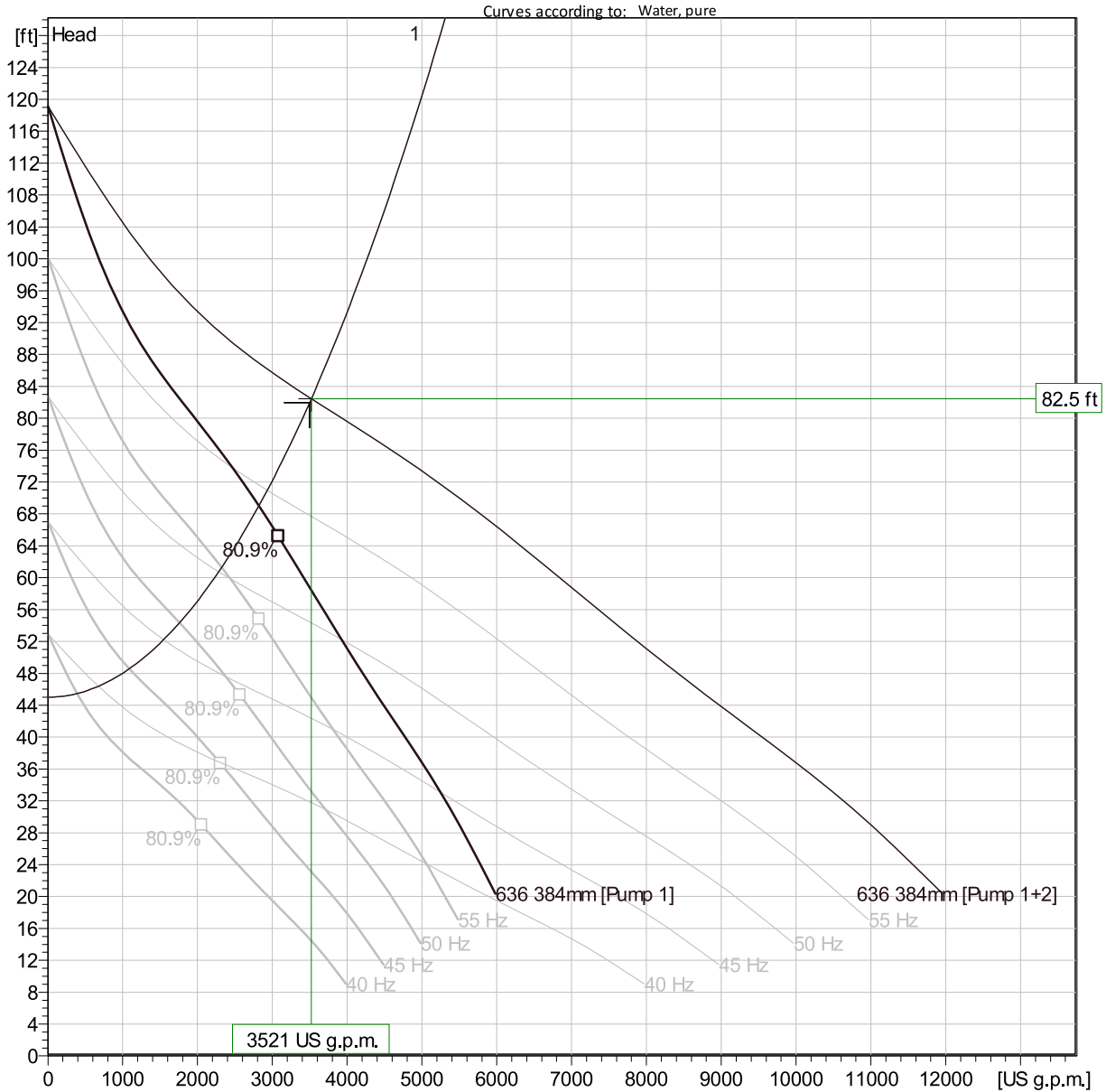


Curves according to: Water, pure, 39.2 °F, 62.42 lb/ft³, 1.6891E-5 ft²/s



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VFD Analysis



Operating characteristics

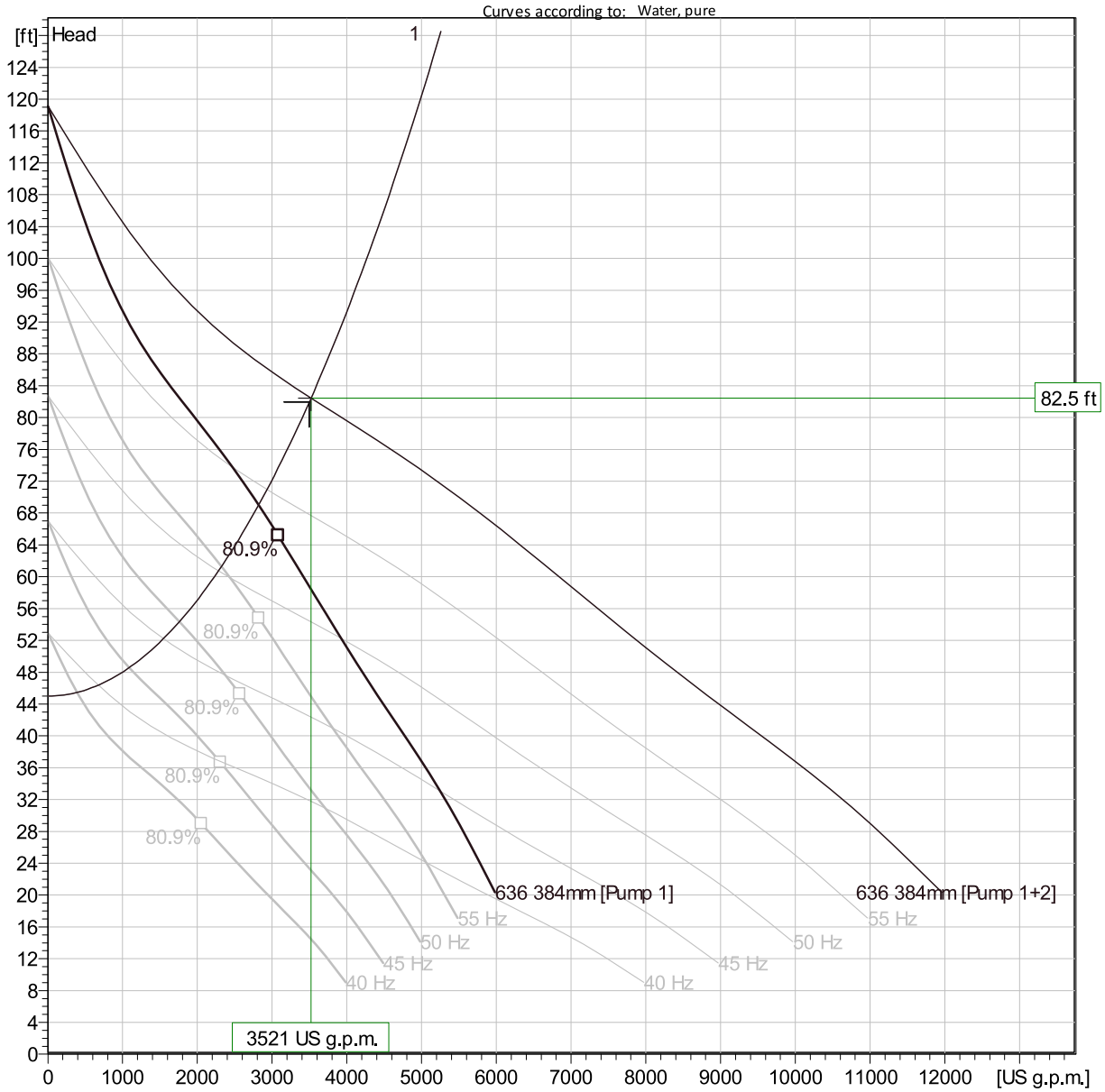
Pumps / Systems	Frequency	Flow	Head	Shaft power	Flow	Head	Shaft power	Hydr. eff.	Specific Energy	NPSHre
2 / 1	60 Hz	1760 US g.p.m.	82.5 ft	53.1 hp	3520 US g.p.m.	82.5 ft	106 hp	69.2 %	407 kWh/US N	18.5 ft
2 / 1	55 Hz	1470 US g.p.m.	71 ft	40 hp	2930 US g.p.m.	71 ft	79.9 hp	65.8 %	369 kWh/US N	16.3 ft
2 / 1	50 Hz	1140 US g.p.m.	60.7 ft	29.1 hp	2280 US g.p.m.	60.7 ft	58.2 hp	60.3 %	348 kWh/US N	14.1 ft
2 / 1	45 Hz	773 US g.p.m.	52.2 ft	20.4 hp	1550 US g.p.m.	52.2 ft	40.9 hp	50 %	369 kWh/US N	12.1 ft
2 / 1	40 Hz	338 US g.p.m.	46.4 ft	13.8 hp	675 US g.p.m.	46.4 ft	27.6 hp	28.6 %	594 kWh/US N	10.3 ft
1 / 1	60 Hz	2820 US g.p.m.	69 ft	61.2 hp	2820 US g.p.m.	69 ft	61.2 hp	80.5 %	294 kWh/US N	17.7 ft

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VFD Analysis



Operating characteristics

Pumps / Systems	Frequency	Flow	Head	Shaft power	Flow	Head	Shaft power	Hydr. eff.	Specific Energy	NPSHre
1 / 1	55 Hz	2320 US g.p.m.	61.3 ft	45.5 hp	2320 US g.p.m.	61.3 ft	45.5 hp	79.1 %	265 kWh/US N	15.5 ft
1 / 1	50 Hz	1760 US g.p.m.	54.3 ft	32.3 hp	1760 US g.p.m.	54.3 ft	32.3 hp	74.9 %	250 kWh/US N	13.6 ft
1 / 1	45 Hz	1090 US g.p.m.	48.6 ft	21.4 hp	1090 US g.p.m.	48.6 ft	21.4 hp	62.4 %	274 kWh/US N	11.9 ft
1 / 1	40 Hz	391 US g.p.m.	45.5 ft	13.9 hp	391 US g.p.m.	45.5 ft	13.9 hp	32.4 %	514 kWh/US N	10.3 ft

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Flygt 3301

60 HZ

1 N-pump, Standard Motor

1.1 Product description



Usage

A submersible pump for efficient pumping of clean water, surface water, and wastewater containing solids or long-fibered material. The pump is designed for sustained high efficiency. For abrasive media, Hard-Iron™ is required. Stainless steel N-impeller is available as an option.

Denomination

Type	Non-explosion proof version	Explosion proof version	Pressure class	Installation types
Gray iron	3301.180	3301.090	LT – Low head MT – Medium head HT – High head	P, S, T, Z
Hard-Iron™	3301.185	3301.095	LT – Low head MT – Medium head HT – High head	P, S, T, Z
Stainless steel	3301.660	3301.670	LT – Low head MT – Medium head HT – High head	P, S

The pump can be used in the following installations:

- P Semipermanent, wet well arrangement with the pump installed on two guide bars. The connection to the discharge is automatic.
- S Portable semipermanent, wet well arrangement with hose coupling or flange for connection to the discharge pipeline.
- T Vertical permanent, dry well arrangement with flange connection to the suction and discharge piping.
- Z Horizontal permanent, dry well arrangement with flange connection to the suction and discharge piping.

Application limits

Feature	Description
Liquid temperature	Maximum 40°C (104°F)

Feature	Description
Liquid temperature, warm water version	Maximum 70°C (158°F)
Depth of immersion	Maximum 20 m (65 ft)
pH of the pumped liquid	5.5 - 14
Liquid density	Maximum 1100 kg/m ³

Motor data

Feature	Description
Motor type	Squirrel-cage induction motor
Frequency	60 Hz
Power supply	3-phase
Starting method	<ul style="list-style-type: none"> • Direct on-line • Star-delta • Variable Frequency Drive (VFD)
Number of starts per hour	Maximum 30
Code compliance	IEC 60034-1
Voltage variation	<ul style="list-style-type: none"> • Continuously running: Maximum $\pm 5\%$ • Intermittent running: Maximum $\pm 10\%$
Voltage imbalance between phases	Maximum 2%
Stator insulation class	H (180°C, 356°F)

Cables

Application	Type
Direct-on-line start or Y/D start with two cables	Flygt SUBCAB® - a heavy duty 4 cores motor power cable with two twisted pair screened control cores. Conductor insulation rating of 90°C, which allows for increased current. Superior mechanical strength and high abrasion and tear resistant. Chemical resistant within pH 3-10 and ozone, oil, and flame resistant. Used up to 70°C water temperature. Cables < 10 mm ² with unscreened control cores.
Y/D start	Flygt SUBCAB® - a heavy duty 7 cores motor power cable with two twisted pair screened control cores. Conductor insulation rating of 90°C, which allows for increased current. Superior mechanical strength and high abrasion and tear resistant. Chemical resistant within pH 3-10 and ozone, oil, and flame resistant. Used up to 70°C water temperature. Cables < 7G6 mm ² with unscreened control cores.
Variable Frequency drive	Screened Flygt SUBCAB® - a heavy duty 4 screened cores motor power cable with four twisted pair screened control cores. Conductor insulation rating of 90°C, which allows for increased current. Superior mechanical strength and high abrasion and tear resistant. Chemical resistant within pH 3-10 and ozone, oil, and flame resistant. Used up to 70°C water temperature.

Monitoring equipment

- Thermal contacts opening temperature 140°C (284°F)
- Leakage sensor in the inspection chamber (FLS10)

Materials

Table 1: Major parts except mechanical seals

Denomination	Material	ASTM	EN
Major castings	Cast iron, gray	35B	GJL-250
Pump housing	Cast iron, gray	35B	GJL-250
Impeller, alternative 1	Cast iron, gray	35B	GJL-250
Impeller, alternative 2	Cast iron, Hard-Iron™	A 532 IIIA	GJN-HB555(XCR23)
Impeller, alternative 3	Stainless steel, Duplex	CD-4MCuN	10283:2010 -1.4474
Insert ring, alternative 1	Cast iron, gray	35B	GJL-250
Insert ring, alternative 2	Cast iron, Hard-Iron™	A 532 IIIA	GJN-HB555(XCR23)
Cooling jacket, inner	Steel	A572 Grade 60	1.0045, 1.0553, ...
Cooling jacket, outer, alternative 1	Steel	GR65	S235JRG2
Cooling jacket, outer, alternative 2	Stainless steel	AISI 316L	1.4404, 1.4432, ...
Lifting handle	Stainless steel	AISI 316L	1.4404, 1.4432, ...
Shaft	Stainless steel	AISI 431	1.4057+QT800
Screws and nuts	Stainless steel, A4	AISI 316L, 316, 316Ti	1.4401, 1.4404, ...
O-rings, alternative 1	Nitrile rubber (NBR) 70° IRH	-	-
O-rings, alternative 2	Fluorinated rubber (FPM) 70° IRH	-	-
Glycol	Heat transfer fluid based on monopropylene glycol.	-	-

Table 2: Mechanical seals

Alternative	Inner seal	Outer seal
1	Corrosion resistant cemented carbide (WCCR)/ Corrosion resistant cemented carbide (WCCR)	Corrosion resistant cemented carbide (WCCR)/ Corrosion resistant cemented carbide (WCCR)
2	Corrosion resistant cemented carbide (WCCR)/ Corrosion resistant cemented carbide (WCCR)	Silicon carbide (RSiC)/ Silicon carbide (RSiC)

Surface treatment

Priming	Finish
Painted with a primer, see internal standard M0700.00.0002	Navy gray color NCS 5804-B07G. Two-component high-solid top coating, see internal standard M0700.00.0004 for standard painting and M0700.00.0008 for special painting.

Options

- Warm liquid version (non-explosion proof versions)
- Sensors: Thermistor, FLS, Pt100, VIS 10
- Pump memory
- Surface treatment (Epoxy)
- Zinc anodes
- Other cables

Accessories

Discharge connections, adapters, hose connections, and other mechanical accessories
Electrical accessories such as pump controller, control panels, starters, monitoring relays, cables

N-3301.185,095

Materials of Construction

Components	Cast Iron Pump
Major Castings:	Cast iron, A48, Class 35B
Pump Lifting Handle:	Stainless steel
Motor Cable:	Chloroprene rubber jacketed
Cable Entry Grommets:	Nitrile rubber
Shaft:	Stainless steel ASTM A479 S43100-T
Impeller:	Hard Iron™ (25 ASTM A-532 (Alloy III A) 25% chrome cast iron)
Insert Ring	Hard Iron™ (25 ASTM A-532 (Alloy III A) 25% chrome cast iron)
O-Rings:	Nitrile rubber
Lubricant Plug	316 Stainless steel
Screws, studs and nuts	316 Stainless steel
Inner Mechanical Shaft Seal:	*Tungsten carbide/ *Tungsten carbide
Outer Mechanical Shaft Seal:	*Tungsten carbide/ *Tungsten carbide

*All corrosion and abrasion resistant

3301 Standard Pump Cable

Pump Model	HP	Volts	Ø	Cable Size/ Nominal O.D.	Part Number	No. of Cables	Max. Cable Length (Ft)
3301	60 Δ	460	3	4G25+S(2x0.5) 1.30"-(33.0 mm)	94 19 83	1	355
	Δ	575	3	*S3x25+16/3+S(4x0.5) 1.18"-(30.0mm)	94 19 94	1	555
	70 Δ	460	3	3x50+2G35/2+S(2x0.5) 1.42"-(36.0mm)	94 19 85	1	575
	Δ	575	3	*S3x50+3x25/3+S(4x0.5) 1.54"-(39.0mm)	94 19 96	1	900
	85 Δ	460	3	3x50+2G35/2+S(2x0.5) 1.42"-(36.0mm)	94 19 85	1	490
	Δ	575	3	*S3x50+3x25/3+S(4x0.5) 1.54"-(39.0mm)	94 19 96	1	770
	105 Δ	460	3	4G25+S(2x0.5) 1.30"-(33.0 mm)	94 19 83	2	430
	Δ	575	3	*S3x25+16/3+S(4x0.5) 1.18"-(30.0mm)	94 19 94	2	665

Optional: Pilot Cable S24 x 1.5 1.42"-(36.0 mm) P/N 94 08 95

*Optional **Shielded Cable** - Use with **SmartRun™** intelligent controls.

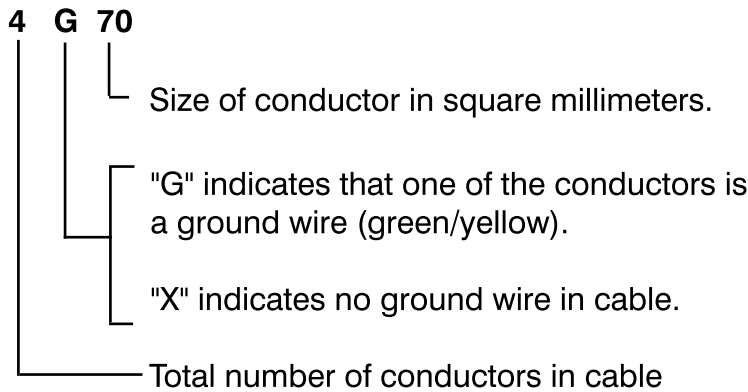
Note: Shielded cable max. lengths and number of cables are the same as standard cable.

Shielded pump power cable may be necessary when using VFD driven pumps and the communication features of the MAS711 system. Please contact your A.E. to discuss your specific application requirements.

CABLE SIZE/ NOMINAL DIA.	PART NUMBER	CONDUCTORS (IN ONE CABLE)	General
S12 X 1.5 30.0 mm (1.18")	94 08 94	(12) 1.5 mm ² (CTRL)	<p>SUBCAB is manufactured to Flygt specifications and in accordance with international standards (IEC).</p> <p>Ratings Voltage - 750 volts; Current - determined by size of conductors; Temperature - 90° C total, based on a 40° C ambient.</p> <p>Materials Jacket - chlorinated polyethylene rubber; Conductor insulation - ethylene propylene rubber (EPR).</p> <p>Coding Power conductors - black, blue or grey, brown; Ground conductors - green/yellow; Cables with more than 4 conductors will have all conductors colored black with white numbers printed on them.</p> <p>Approvals Factory mutual. CSA</p>
S24 X 1.5 36.0 mm (1.42")	94 08 95	(24) 1.5 mm ² (CTRL)	
4 G 50 43mm (1.69")	94 20 66	(3) 50 mm ² (PWR) (1) 50 mm ² (GND)	
4 G 70 47mm (1.85")	94 20 67	(3) 70 mm ² (PWR) (1) 70 mm ² (GND)	
4 G 95 56mm (2.2")	94 20 68	(3) 95 mm ² (PWR) (1) 95 mm ² (GND)	
4 G 120 58mm (2.3")	94 20 69	(3) 120 mm ² (PWR) (1) 120 mm ² (GND)	

(PWR) = Power (GND) = Ground (CTRL) = Control

IEC CABLE CODE

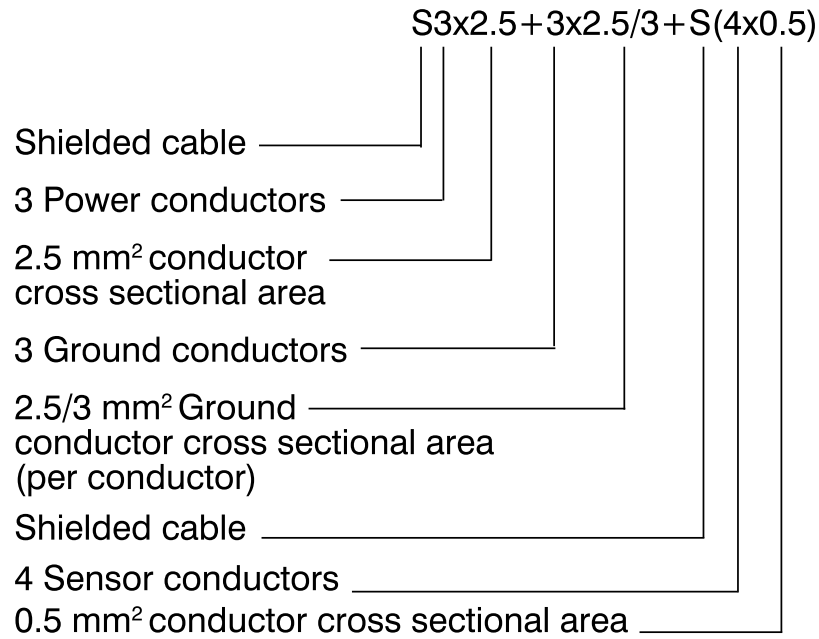


Metric to AWG Conversion

mm ²	AWG or kcmil
1.5	16
2.5	14
4	12
6	10
10	8
16	6
25	4
35	2
50	1
70	1/0
70	2/0
95	3/0
120	4/0
150	300kcmil
185	350kcmil

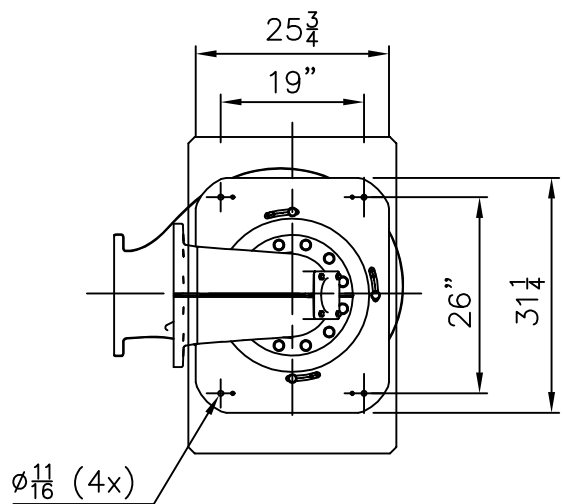
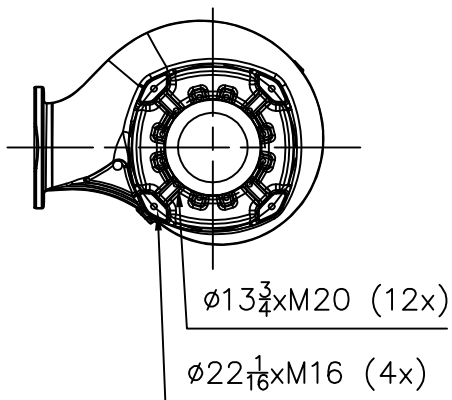
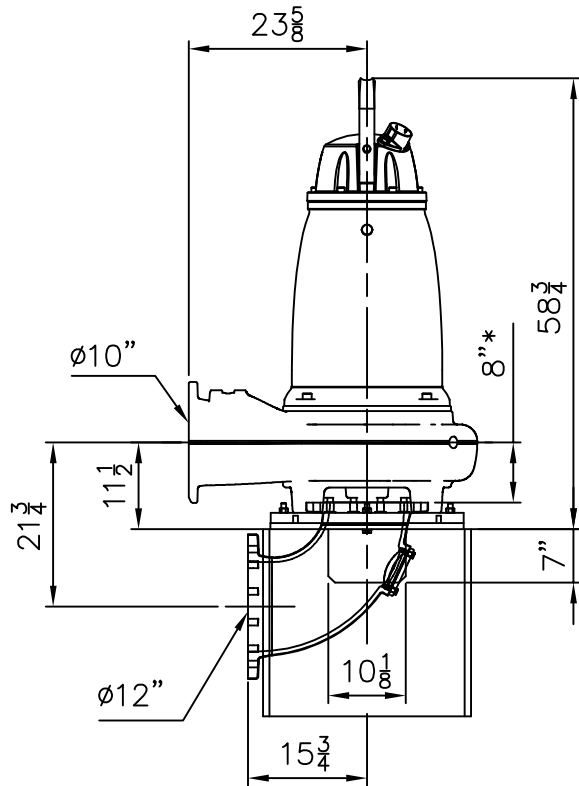
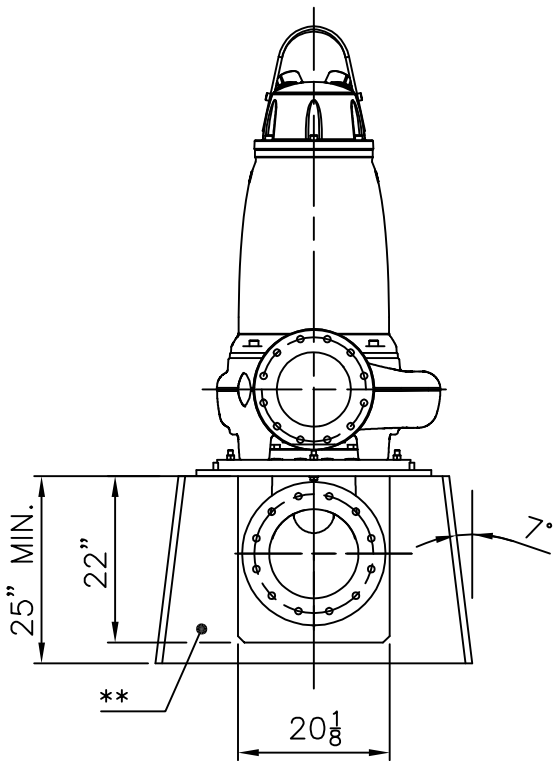
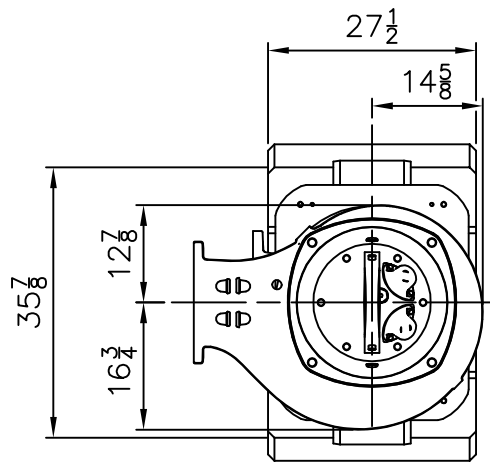
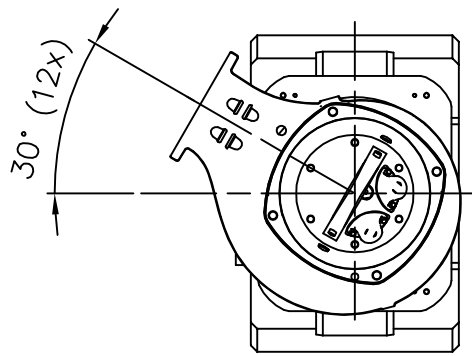
Metric wire sizes are expressed as millimeters squared. This is the cross-sectional area of the copper conductor.

Power Cable - cross reference



Power Cable - cross reference

AWG**	Part Number	Standard - Unshielded Cable			Optional - Shielded Cable		
		Cable Size/ Nominal O.D.	Conductors (in one cable)	Part Number	Cable Size/ Nominal O.D.	Conductors (in one cable)	Part Number
14/4	94 21 01	4G2.5 0.51"-(13.0 mm)	(3) 2.5 mm ² (PWR) (1) 2.5 mm ² (GND)	94 20 42	S3x2.5+3x2.5/3+S(4x0.5) 0.75"-(19.0mm)	(3) 2.5 mm ² (PWR) (3) 0.8 mm ² (GND) (4) 0.5 mm ² (CTRL)	94 19 90
14/7	94 21 02	4Gx2.5+2x1.5 0.69"-(17.5 mm)	(3) 2.5 mm ² (PWR) (1) 2.5 mm ² (GND) (2) 1.5 mm ² (CTRL)	94 20 59	"	"	"
12/4	94 21 03	4Gx4 0.65"-(16.5 mm)	(3) 4.0 mm ² (PWR) (1) 4.0 mm ² (GND)	94 20 43	S3x6+3x6/3+S(4x0.5) 0.83"-(21.0mm)	(3) 6.0 mm ² (PWR) (3) 2.0 mm ² (GND) (4) 0.5 mm ² (CTRL)	94 19 91
12/7	94 21 04	4G4+2x1.5 0.83"-(21.0 mm)	(3) 4.0 mm ² (PWR) (1) 4.0 mm ² (GND) (2) 1.5 mm ² (CTRL)	94 20 60	"	"	"
10/4	94 21 05	4G6 0.73"-(18.5 mm)	(3) 6.0 mm ² (PWR) (1) 6.0 mm ² (GND)	94 20 44	"	"	"
10/3-2-1-GC	94 21 06	4G6+2x1.5 0.94"-(24.0 mm)	(3) 6.0 mm ² (PWR) (1) 6.0 mm ² (GND) (2) 1.5 mm ² (CTRL)	94 20 56	"	"	"
8/4	94 21 07	4G10+S(2x0.5) 0.98"-(25.0 mm)	(3) 10.0 mm ² (PWR) (1) 10.0 mm ² (GND) (2) 0.5 mm ² (*CTRL)	94 19 81	S3x10+3x10/3+S(4x0.5) 0.98"-(25.0mm)	(3) 10.0 mm ² (PWR) (3) 3.3 mm ² (GND) (4) 0.5 mm ² (CTRL)	94 19 92
8/3-2-1-GC	94 21 08	4G10+S(2x0.5) 0.98"-(25.0 mm)	(3) 10.0 mm ² (PWR) (1) 10.0 mm ² (GND) (2) 0.5 mm ² (*CTRL)	94 19 81	"	"	"
6/3-2-1-GC	94 21 09	4G16+S(2x0.5) 1.06"-(27.0 mm)	(3) 16.0 mm ² (PWR) (1) 16.0 mm ² (GND) (2) 0.5 mm ² (*CTRL)	94 19 82	S3x16+3x16/3+S(4x0.5) 0.98"-(25.0mm)	(3) 16.0 mm ² (PWR) (3) 5.3 mm ² (GND) (4) 0.5 mm ² (CTRL)	94 19 93
4/3-2-1-GC	94 21 10	4G25+S(2x0.5) 1.30"-(33.0 mm)	(3) 25.0 mm ² (PWR) (1) 25.0 mm ² (GND) (2) 0.5 mm ² (*CTRL)	94 19 83	S3x25+3x16/3+S(4x0.5) 1.18"-(30.0mm)	(3) 25.0 mm ² (PWR) (3) 5.3 mm ² (GND) (4) 0.5 mm ² (CTRL)	94 19 94
1/3-2-1-GC	94 21 11	3x50+2G35/2+S(2x0.5) 1.42"-(36.0 mm)	(3) 50.0 mm ² (PWR) (2) 17.5 mm ² (GND) (2) 0.5 mm ² (*CTRL)	94 19 85	S3x50+3x25/3+S(4x0.5) 1.54"-(39.0mm)	(3) 50.0 mm ² (PWR) (3) 8.3 mm ² (GND) (4) 0.5 mm ² (CTRL)	94 19 96
Metric							
4G50	94 20 66	3x50+2G35/2+S(2x0.5) 1.42"-(36.0 mm)	(3) 50.0 mm ² (PWR) (2) 17.5 mm ² (GND) (2) 0.5 mm ² (*CTRL)	94 19 85	S3x50+3x25/3+S(4x0.5) 1.54"-(39.0mm)	(3) 50.0 mm ² (PWR) (3) 8.3 mm ² (GND) (4) 0.5 mm ² (CTRL)	94 19 96
4G70	94 20 67	3x70+2G35/2+S(2x0.5) 1.56"-(39.5 mm)	(3) 70.0 mm ² (PWR) (2) 17.5 mm ² (GND) (2) 0.5 mm ² (*CTRL)	94 19 86	S3x70+3x35/3+2S(2x0.5) 1.69"-(43.0mm)	(3) 70.0 mm ² (PWR) (3) 11.6 mm ² (GND) (2) 0.5 mm ² (CTRL)	94 19 97
4G95	94 20 68	3x95+2G50/2+S(2x0.5) 1.91"-(48.5 mm)	(3) 95.0 mm ² (PWR) (2) 25.0 mm ² (GND) (2) 0.5 mm ² (*CTRL)	94 19 87	S3x95+3x50/3+2S(2x0.5) 1.79"-(46.0mm)	(3) 95.0 mm ² (PWR) (3) 16.6 mm ² (GND) (2) 0.5 mm ² (CTRL)	94 19 98
4G120	94 20 69	3x120+2G70/2+S(2x0.5) 2.17"-(55.0 mm)	(3) 120.0 mm ² (PWR) (2) 35.0 mm ² (GND) (2) 0.5 mm ² (*CTRL)	94 19 88	S3x120+3x70/3+2S(2x0.5) 2.00"-(51.0mm)	(3) 120.0 mm ² (PWR) (3) 23.3 mm ² (GND) (2) 0.5 mm ² (CTRL)	94 19 99



WEIGHT (lbs)

Pump	Stand unit	Inlet elbow
1990	170	225

* Dimension to inlet elbow flange.
** Concrete plinth not supplied by Xylem.



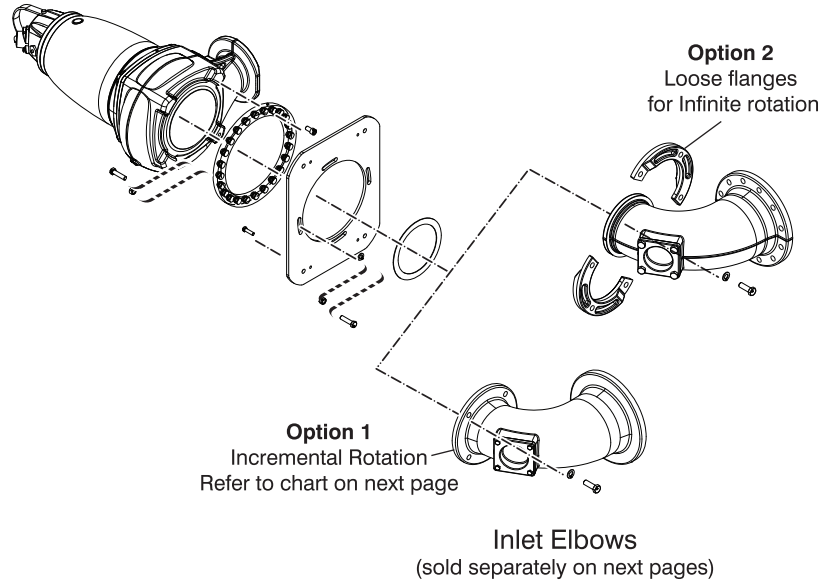
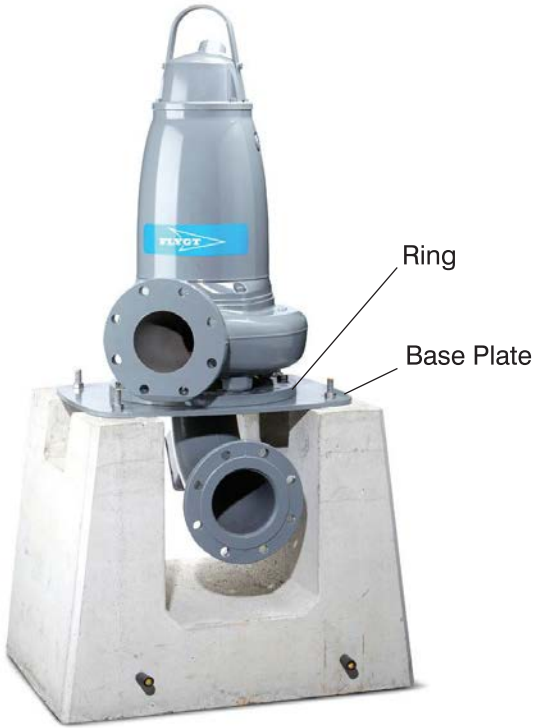
Xylem Water Solutions USA, Inc.
Flygt Products

Section 3

Accessories

NT Stand Kits

Incremental or Infinite rotation



Model	Version	Description	Part number
N 3153	LT 4 pole	T - Stand Kit	768 24 03
	LT 6 pole	T - Stand Kit	768 24 04
	MT	T - Stand Kit	768 24 00
	HT	T - Stand Kit	768 24 01
	SH	T - Stand Kit	768 24 02
N 3171	LT	T - Stand Kit	768 24 12
	MT	T - Stand Kit	768 24 11
	HT	T - Stand Kit	768 24 10
	SH	T - Stand Kit	768 24 10
N 3202	LT	T - Stand Kit	768 24 23
	MT 4 pole	T - Stand Kit	768 24 21
	MT 6 pole	T - Stand Kit	768 24 22
	HT	T - Stand Kit	768 24 21
	SH	T - Stand Kit	768 24 20
N 3301	LT 6 pole	T - Stand Kit	768 24 32
	LT 8 pole	T - Stand Kit	768 24 32
N 3315	MT	T - Stand Kit	768 24 31
	HT	T - Stand Kit	768 24 30

LT = High Volume MT = Standard HT = High Head SH = Super High Head

NT Inlet Elbows - Option1 Incremental rotation

(Used with kits on previous page)



Model	Version	Incremental Rotation	90° Inlet Elbow (Standard coating)	90° Inlet Elbow (Special coating)	Description
N 3153	LT 10"	30°	3847405	3847445	Elbow, Inlet DN250 X 12" ANSI CI
N 3171	LT	30°	3847405	3847445	Elbow, Inlet DN250 X 12" ANSI CI
N 3202	MT LT	30° 30°	3847405 3200605	3847445 3200645	Elbow, Inlet DN250 X 12" ANSI CI Elbow, Inlet DN300 X 16" ANSI CI
N 3301 N 3315	MT LT 12" LT 14"	30° 22.5° 22.5°	3847405 4378905 4378905	3847445 4378945 4378945	Elbow, Inlet DN250 X 12" ANSI CI Elbow, Inlet DN350 X 16" ANSI CI Elbow, Inlet DN350 X 16" ANSI CI

LT = High Volume MT = Standard HT = High Head SH = Super High Head

CI = Cast Iron

Notes:

Standard coating system consists of 1 layer of primer (Temanyl PVB) and 1 layer of Duasolid 50.

Special coating system consists of 1 layer of primer (Temanyl PVB) and 3 layers of Duasolid 50. (typically used for sea water and brackish water applications)

MiniCAS 120

Features

- Plug in Replacement for MiniCAS/FUS unit
- 120 VAC, 24 VAC, or 24 VDC Powered
- Durable Plastic Enclosure with Flange for Mounting
- Leakage & Temperature Alarm Indication
- Power Applied Indication
- Temperature Alarm Reset Mode Select Switch
- Temperature Alarm Reset Push-button
- Sensor Input Transient & Short Circuit Protected

Operation

The MiniCAS 120 provides Motor Over Temperature and Seal Leakage alarms for Flygt Submersible Pumps equipped with FLS or CLS sensors.

The unit applies 12 VDC to the sensor and measures the current flow through the sensor. The sensor controls the current in the circuit. If the sensor current is in the normal range the Temperature Alarm Relay is energized to allow normal pump operation. If the sensor circuit becomes shorted, the 12 VDC is turned off and all LEDs flash. Upon a High Motor Temperature condition, the sensor opens so that the sensor circuit current drops to zero. With the sensor current below the Trip Point ($\leq 3.0 \text{ mA} \pm 5\%$), the Overtemp Indication is turned on and the Temperature Alarm Relay is de-energized, preventing pump operation.

When the High Motor Temperature condition has cleared, the unit will reset based on the position of Alarm Reset Mode Select Switch (Auto or Manual). When in the Auto position, the Overtemp Alarm resets automatically. If the switch is in the Manual position, the Overtemp Reset Push-button must be pushed to clear the alarm.

Upon a Seal Leakage condition, the sensor increases the sensor circuit current above the Trip Point ($\geq 22 \text{ mA} \pm 5\%$), the Leakage Indication is turned on and the Leakage Alarm Relay is energized.

Specifications

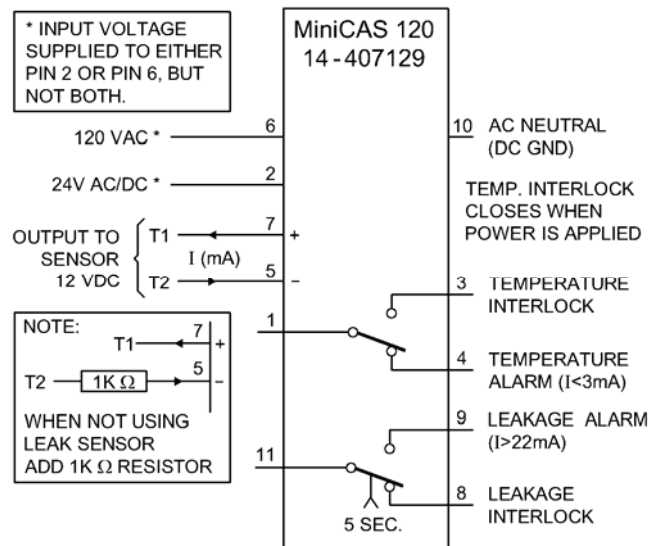
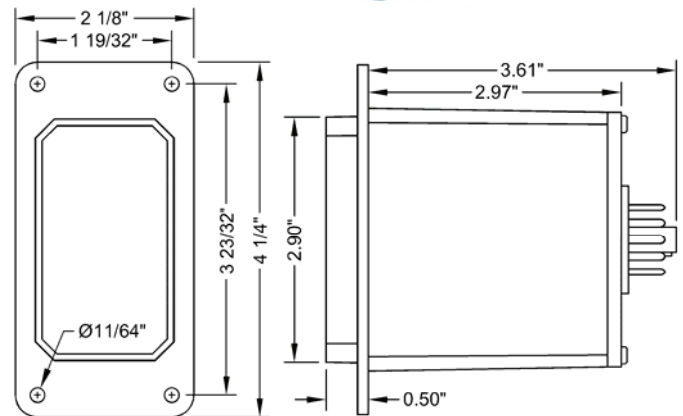
Input Power:	120 VAC $\pm 10\%$, 7.0 VA max 24 VAC $\pm 10\%$, 3.5 VA max 24 VDC $\pm 10\%$, 125 mA max
Output Rating:	10A Resistive @ 120VAC
Operating Temp:	-20°C to +65 °C
Storage Temp:	-45°C to +85 °C
Sensor Circuit Voltage:	12 VDC $\pm 10\%$
Temp Alarm Trip Point:	$\leq 3.0 \text{ mA} \pm 5\%$
Leak Alarm Trip Point:	$\geq 22 \text{ mA} \pm 5\%$
Enclosure:	Blue Lexan
Base:	Phenolic



UL FILE # E132545



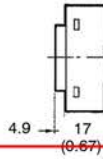
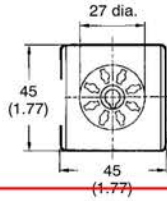
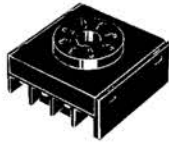
MADE IN THE U.S.A.



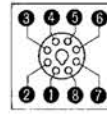
ORDERING INFORMATION

Part Number – 14-407129

**Back-Mounting Socket
P3G-08**

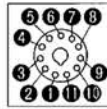
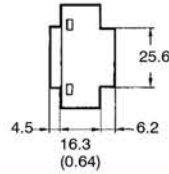
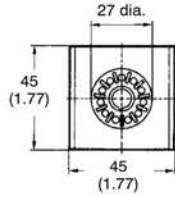
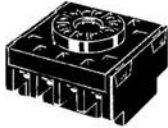


**Terminal Arrangement/
Internal Connections
(Bottom View)**



PN:14-40 71 30

P3GA-11

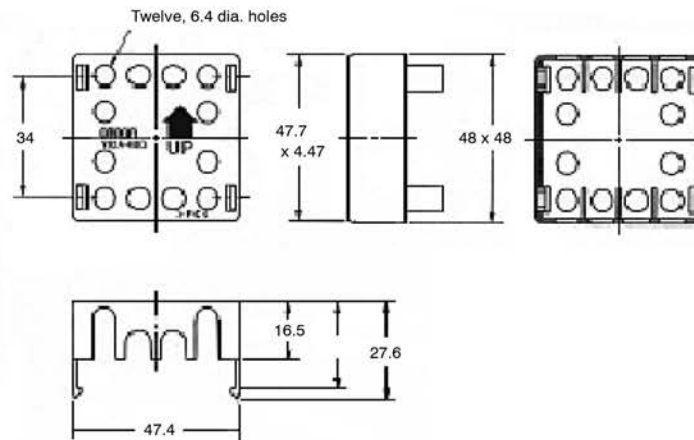
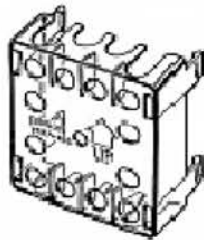


PROTECTIVE COVERS

Finger-Safe Terminal Cover for P3G(A)

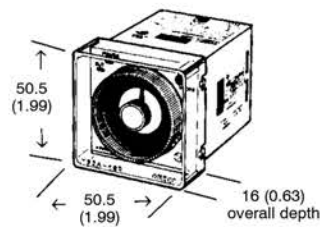
Conforming to VDE0106/P100

Y92A-48G



Y92A-48B Protective Cover

The hard plastic protective cover prevents accidental resetting. It also shields the front panel from dirt and water. The cover is intended for use in areas where unusual service conditions do not exist. The Y92A-48B cover cannot be used with the Y92P Panel Covers.



MINICAS SOCKET FOR DOOR MOUNT

Exhibit F
Drawings

G:\PDX_Projects\19\2679 - Clackamas County - WES - Pump Station Rehabilitation and Upgrades\CAD\Sheets\Bolton PS and FM\19-2679-OR-BOL-PS-FM-G.dwg G-1 3/28/2022 3:26 PM CATHERINE.SOTO 23.0s (LMS Tech)

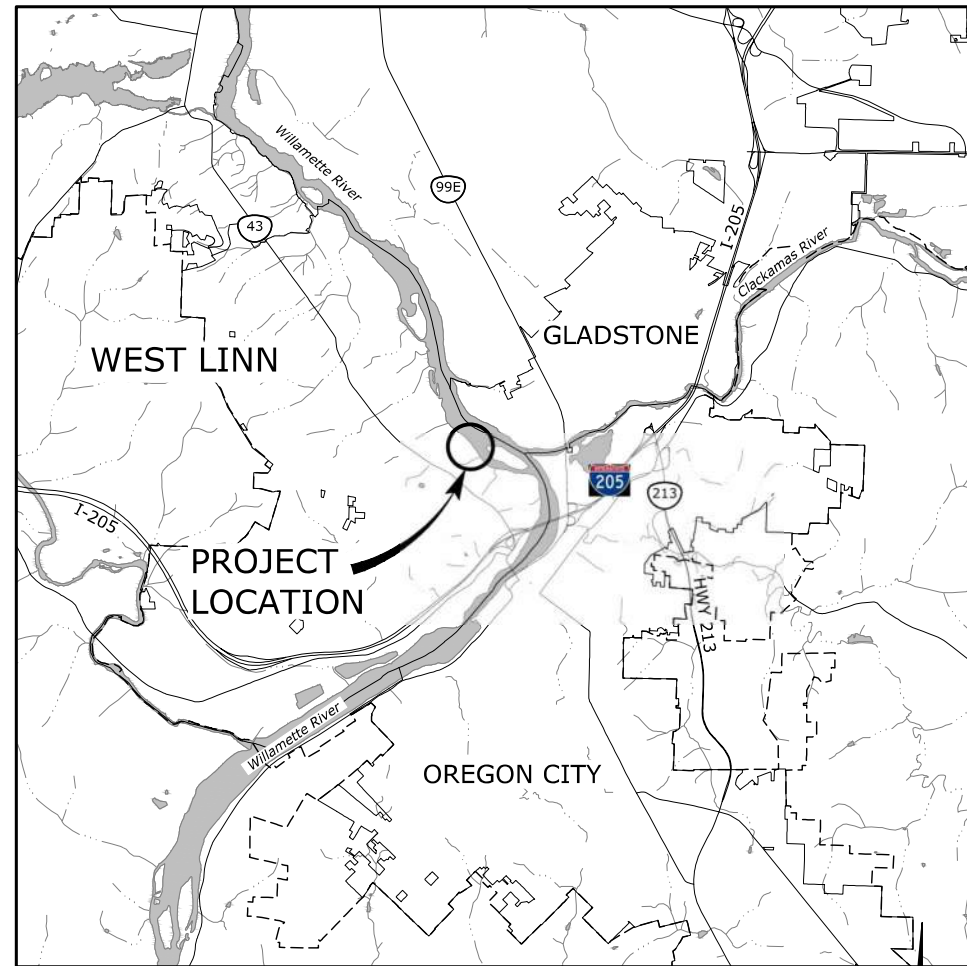


PUMP STATION REHABILITATION AND UPGRADES PROJECT

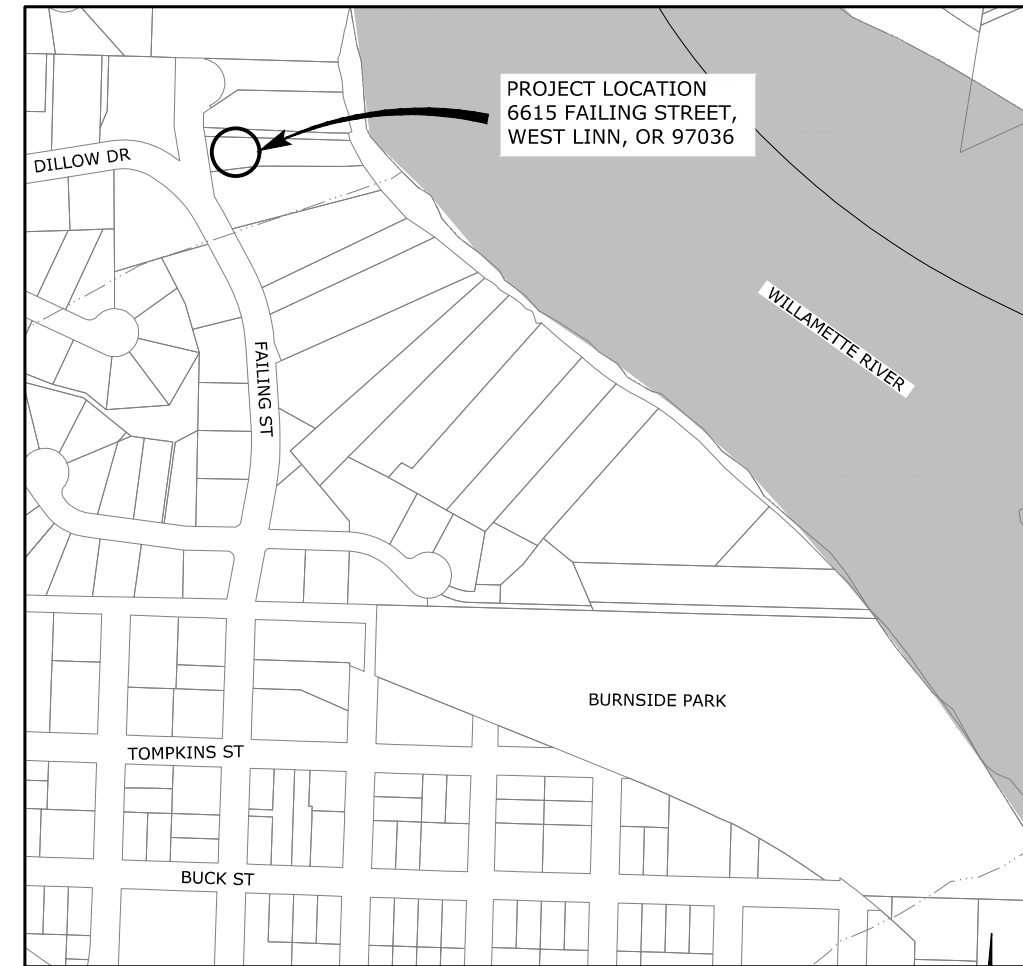
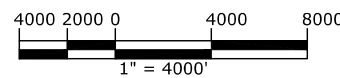
BOLTON PUMP STATION

MARCH 2022

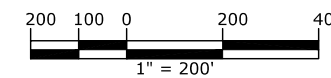
VOLUME 3 OF 3



VICINITY MAP



LOCATION MAP



DEFERRED SUBMITTALS	
ITEM	SPECIFICATIONS
MECHANICAL EQUIPMENT LATERAL SEISMIC SUPPORT	SECTION 11 05 00 & DIVISION 23
ELECTRICAL EQUIPMENT LATERAL SEISMIC SUPPORT	SECTION 11 05 00 & DIVISION 26
STRUCTURAL - SEE SHEET G-8	



Know what's below.
Call before you dig.

NO.	DATE	REVISION	BY

DESIGNED: CAS	SHEET
DRAWN: BAW	G-1
CHECKED: EPK	1 of 42
APPROVED: AJC	



SCALE: VERT: AS SHOWN, HORIZ: AS SHOWN
 NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
 BOLTON PUMP STATION
 COVER SHEET, VICINITY MAP, AND LOCATION MAP



PROJECT: 19-2679 DATE: MARCH 2022

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- 4 G-4 ELECTRICAL LEGEND, SYMBOLS AND ABBREVIATIONS
- 5 G-5 INSTRUMENTATION AND CONTROLS LEGEND, SYMBOLS AND ABBREVIATIONS
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NO.	DATE	REVISION	BY



SCALE	VERT: AS SHOWN HORIZ: AS SHOWN	NOTICE IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE
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PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

INDEX OF DRAWINGS

PROJECT: 19-2679 DATE: MARCH 2022

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PIPE & FITTING SYMBOLS

PLANT	SCHEMATIC	
		WELDED JOINT
		FLANGED JOINT
		MECHANICAL JOINT
		PUSH-ON JOINT (RUBBER GASKET)
		FLANGED COUPLING ADAPTER
		FLEXIBLE COUPLING W/ THRUST RING
		90° BEND UP
		90° BEND DOWN
		TEE UP
		TEE DOWN
		LATERAL UP
		LATERAL DOWN
		CONCENTRIC REDUCER
		ECCENTRIC REDUCER
		UNION
		BLIND FLANGE
		CAP
		LONG SLEEVE
		FLEXIBLE COUPLING
		FITTING (45°)

VALVE SYMBOLS

PLANT	SCHEMATIC	
		GATE VALVE
		BALL VALVE
		PLUG VALVE
		CHECK VALVE
		SWING CHECK VALVE
		DOUBLE CHECK ASSEMBLY
		SOLENOID VALVE
		HOSE VALVE
		REDUCED PRESSURE BACKFLOW PREVENTER W/ GATE VALVES
		HOSE BIBB

MISCELLANEOUS PIPING SYMBOLS

	PRESSURE GAUGE ASSEMBLY
	PRESSURE GAUGE & TRANSMITTER ASSEMBLY
	METER

HVAC SYMBOLS

	FAN
	GRILLE

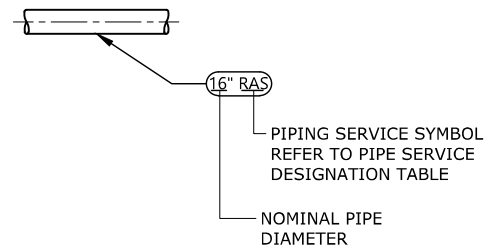
PIPE SERVICE DESIGNATION

CW	CITY WATER
DR	DRAIN TO SANITARY
SD	STORM DRAIN
HW	HOT WATER
SS	SANITARY SEWER (GRAVITY)
SSFM	SANITARY SEWER FORCE MAIN (PRESSURE)
SRW	WATER, NON-POTABLE

PIPE MATERIAL SCHEDULE

SD / DR	PVC D3034
CW / SRW / HW	COPPER TYPE L
SS	PVC C900
SSFM	DI CL 52

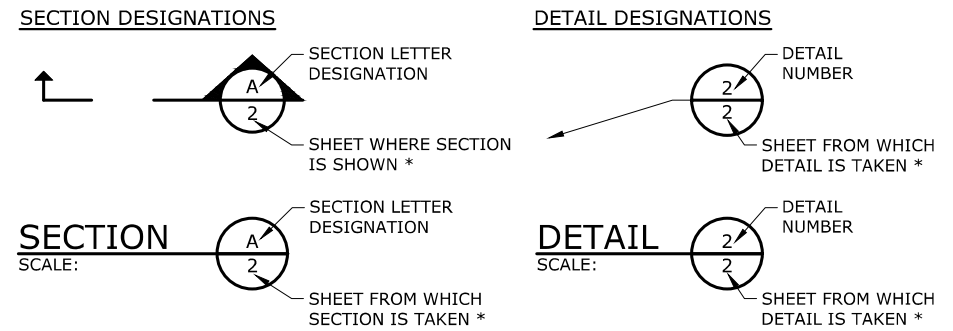
PIPE SERVICE SYMBOLS



TOPOGRAPHIC LEGEND

	EXISTING	PROPOSED		EXISTING	PROPOSED
WATERLINE	--- 10"W ---	— 12"DI W —	MANHOLE	○	●
ELECTRICITY	--- E ---	— E —	CLEAN-OUT	○	○
GAS	--- 4"G ---	— E —	CATCH BASIN	□	■
TELEPHONE/TELEMETRY	--- T ---	— E —	THRUST BLOCK	△	▲
CABLE TELEVISION	--- CATV ---	— E —	VALVE	⊗	⊙
SANITARY SEWER LINE	--- 8"SS ---	— 8"SS —	REDUCER	▽	▽
SANITARY SEWER FORCE MAIN	--- 6"FM ---	— 6"FM —	BLOW-OFF ASSEMBLY	⊗	⊗
STORM DRAIN	--- 8"SD ---	— 8"SD —	AIR RELEASE ASSEMBLY	⊗	⊗
CULVERT	— 18"D —	— 18"D —	FIRE HYDRANT ASSEMBLY	⊗	⊗
SAWCUT	---	---	WATER METER	⊗	⊗
ABANDON STRUCTURE OR PIPE		+++++	PULL BOX/JUNCTION BOX	⊗	⊗
REMOVE STRUCTURE OR PIPE		*****	UTILITY POLE	⊗	⊗
DRAINAGE DITCH	---	---	GUY WIRE	↑	↑
TREE PROTECTION		x x x	LIGHT POST	⊗	⊗
CHAIN LINK FENCE	○ ○ ○ ○	○ ○ ○ ○	MAILBOX	⊗	⊗
SEDIMENT FENCING	-----	-----	SIGN	⊗	⊗
GUARDRAIL	-----	-----	BENCHMARK	⊗	⊗
ROCK WALL	-----	-----	TREE DECIDUOUS	☁	☁
TREE/BUSH LINE	-----	-----	TREE CONIFEROUS	☁	☁
CENTERLINE	---	---	TREE TO BE REMOVED	✂	✂
EASEMENT/PROPERTY LINE	---	---	SURFACE ELEVATION	+ 176.63	+ 176.63
RIGHT-OF-WAY	---	---	INLET PROTECTION	⊗	⊗
EDGE OF PAVEMENT/AC	-----	-----			
EDGE OF GRAVEL	-----	-----			
CURB	=====	=====			
SIDEWALK	-----	-----			
STRUCTURE OR FACILITY	-----	-----			
NON-JURISDICTIONAL WETLAND	-----	-----			
JURISDICTIONAL WETLAND	-----	-----			
CONTOUR MINOR	--- 199 ---	--- 199 ---			
CONTOUR MAJOR	--- 200 ---	--- 200 ---			
AC REMOVAL	-----	-----			
AREA OF DEMOLITION	-----	-----			

SECTION AND DETAIL DESIGNATIONS



* NOTE: IF PLAN AND SECTION FOR DETAIL CALL-OUT AND DETAIL ARE SHOWN ON THE SAME DRAWING, DRAWING NUMBER IS REPLACED WITH A DASH.

NO.	DATE	REVISION	BY



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PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

SYMBOLS AND LEGEND

PROJECT: 19-2679 DATE: MARCH 2022

P:\Projects\2018_03_MSA_WES_Bolton_River_St_PSDWG\PUMP STATION IMPROVEMENTS\G-4_Ps_Electrical Legend, Symbols, & Abbrev.dwg G-4 3/31/2022 1:00 PM ROBERTC 23.1s (LMS Tech)

ELECTRICAL PLAN SYMBOLS

- SINGLE RECEPTACLE, 240V
- NONFUSED DISCONNECT SWITCH, AMPERAGE INDICATED
- FUSED DISCONNECT SWITCH (40/60 40=FUSE AMPERAGE, 60=SWITCH AMPERAGE)
- MANUAL MOTOR STARTER
- COMBINATION MOTOR STARTER
- FLAME DETECTOR
- GAS DETECTOR
- CONDUIT TURNING DOWN FROM KEY ELEVATION
- CONDUIT TURNING UP FROM KEY ELEVATION
- CONDUIT CAP
- HOME RUN, PANEL DESTINATION SHOWN
- BELOW GRADE CONDUIT
- ABOVE GRADE CONDUIT
- CONDUIT RUN, BROKEN AND CONTINUED ON SAME SHEET OR AS NOTED
- INDICATES REMOVAL OR DEMOLITION
- ELECTRICAL CIRCUIT IDENTIFICATION
- MULTIPLE ELECTRICAL CIRCUITS, SEPARATE CONDUITS
- MULTIPLE ELECTRICAL CIRCUITS, COMMON CONDUIT (SIZE SHOWN)
- CONDUIT SEAL-OFF
- INSTRUMENT LOCATION
- WELDING RECEPTACLE
- RECEPTACLE, 480V
- CONTROL STATION
- MOTOR
- POWER POLE WITH GUY WIRE
- FLEXIBLE CONDUIT OR MFR CABLING
- CONDUIT SEAL
- TRANSFORMER
- JUNCTION BOX
- FAN (SUPPLY/EXHAUST)
- THERMOSTAT

GROUNDING PLAN SYMBOLS

- GROUND ROD
- GROUND TEST WELL
- GROUND CONNECTION TO EQUIPMENT
DETAIL CALLOUT SHOWN ON PLAN DWG.
- GROUND CONNECTION, DETAIL CALLOUT
SHOWN ON PLAN DWG.
- GROUND CONNECTION TO REBAR,
DETAIL CALLOUT SHOWN ON PLAN DWG.
- BELOW GRADE #4/0 AWG BARE COPPER
FOR MAIN PLANT GROUND
- BELOW GRADE #2/0 AWG INSULATED
COPPER FOR GROUND TAP.
- ABOVE GRADE #2/0 AWG INSULATED
GROUND TAP
- CONDUIT STUB UP

ONE-LINE SYMBOLS

- CIRCUIT BREAKER, MAGNETIC TRIP ONLY (MOTOR CIRCUIT PROTECTOR)
CURRENT/TRIP SHOWN, 3 POLE UNLESS UNLESS INDICATED OTHERWISE
 - CIRCUIT BREAKER, THERMAL MAGNETIC OR SOLID STATE
TRIP OR TRIP/FRAME SHOWN, 3 POLE UNLESS INDICATED OTHERWISE
 - FUSED DISCONNECT SWITCH, SWITCH CURRENT RATING
INDICATED, 3 POLE UNLESS INDICATED OTHERWISE
 - CIRCUIT BREAKER, RATING INDICATED, SOLID STATE TRIP,
DRAW-OUT TYPE
 - FUSED SWITCH
 - FUSE, RATING INDICATED
 - NON-FUSED DISCONNECT, RATING INDICATED
 - VFD VARIABLE FREQUENCY DRIVE
 - ACTIVE FRONT END - VFD
 - XFMR NAME
KVA
VOLTAGE(120V-240V-480V-4160V-12.247V)
PHASE(1Ø/3Ø), 3W/4W
Z%=XXX
A FAULT= XXXA
 - UNGROUNDED DELTA
 - GROUNDED DELTA
 - OPEN DELTA
 - GROUNDED WYE
 - PLUG
 - POWER MONITOR
 - EMERGENCY STANDBY ENGINE GENERATOR, RATING AS INDICATED
ON ONE-LINE DIAGRAM
 - MOTOR
X: SIZE IN HP
 - PILOT LIGHT
SUBSCRIPT INDICATES COLOR
 - PUSH-TO-TEST INDICATING LIGHT
SUBSCRIPT INDICATES COLOR
 - EARTH GROUND
 - LOAD
 - CURRENT TRANSFORMER
 - VOLTAGE TRANSFORMER
 - AUTOMATIC TRANSFER SWITCH
 - CONTACTOR (BYPASS)
- A=AMBER R=RED
B=BLUE N=NEON
C=CLEAR W=WHITE
G=GREEN Y=YELLOW

DUCT BANK SYMBOLS

- CONDUIT
- CONDUIT DUCT BANK OUTLINE
- UTILITY EQUIPMENT CLEARANCE AREA

LIGHTING PLAN SYMBOLS

- WALL SWITCH, SUBSCRIPT INDICATES TYPE
- 2=DOUBLE POLE
3=THREE WAY
4=FOUR WAY
D=DIMMER
TH=THERMAL SWITCH
T=TIMED SWITCH
- LV=LOW VOLTAGE
P=PILOT LIGHT
K=KEY OPERATED
WP=WEATHER PROOF
M=MANUAL MOTOR
STARTER SWITCH
- SINGLE RECEPTACLE, 120V
- DUPLEX RECEPTACLE, 120V
- 4-PLEX RECEPTACLE, 120V
- EXIT SIGN - WALL MOUNTED
- EXIT SIGN - 2 SIDED CEILING MOUNTED
- PHOTOCELL
- MOTION SENSOR
- LOW BAY LIGHT LED FIXTURE SURFACE MOUNT
- LOW BAY LED LIGHT FIXTURE (NEMA 4X)
- HIGH BAY LIGHT LED FIXTURE SURFACE MOUNT
- WALL MOUNT FIXTURE
- EMERGENCY LIGHT
- FLOOD LIGHT
- STANCHION FIXTURE - POLE MOUNT
- STANCHION FIXTURE - WALL MOUNT

MISCELLANEOUS SYMBOLS

- BELL
- BUZZER
- HORN
- METER
SUBSCRIPT INDICATES TYPE
A=AMP V=VOLT
W=WATT VAR=VOLT-AMP REACTIVE
- BATTERY
- CHASSIS GROUND
- RECEPTACLE
- PHONE OUTLET (RJ12)
- DATA COMPUTER (RJ45)
- HEATER
- HAND SWITCH
- GO NO-GO ALARM
- SCADA/YAGI ANTENNA
- IP CAMERA (PTZ OR OTHER)

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AK #1018436
PROJECT#: 20.18.03

NO.	DATE	REVISION	BY
DESIGNED: RSC	DRAWN: JLB	CHECKED: RSC	APPROVED: NEW
SHEET			G-4
4 of 42			



SCALE	VERT: AS SHOWN	HORIZ: AS SHOWN
NOTICE	IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

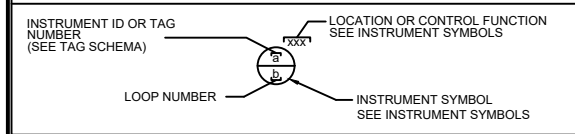
ELECTRICAL LEGEND, SYMBOLS, AND ABBREVIATIONS

murraysmith

CLACKAMAS WATER ENVIRONMENT SERVICES

PROJECT: 19-2679 DATE: MARCH 2022

INSTRUMENTATION CALL-OUT



INSTRUMENT SYMBOLS

	PRIMARY LOCATION (ACCESSIBLE) (1)	PRIMARY LOCATION (INACCESSIBLE) (2)	FIELD MOUNTED	AUXILIARY LOCATION (ACCESSIBLE) (1)	AUXILIARY LOCATION (INACCESSIBLE) (2)
INSTRUMENT					
SHARED DISPLAY SHARED CONTROL					
COMPUTER FUNCTION					
PROGRAMMABLE LOGIC CONTROL					

- (1) NORMALLY ACCESSIBLE TO OPERATOR
 - (2) NORMALLY INACCESSIBLE TO OPERATOR (BEHIND-THE-PANEL)
 - * LOCATION OR CONTROL FUNCTION - SEE BELOW
 - A INSTRUMENT IDENTIFICATION/TAG NUMBER (SEE TAG DESIGNATION FOR MORE INFO)
 - B INSTRUMENT LOOP NUMBER
- SINGLE INSTRUMENT OR OTHER COMPONENT HAVING MULTIPLE FUNCTIONS
 - RELAY INTERLOCK LOGIC - SEE SCHEMATICS OR SPECIFICATIONS FOR MORE INFORMATION
 - INDICATING LIGHT - FIELD MOUNTED, MAY BE LOCATED ON A CONTROL PANEL
 - INDICATING LIGHT - PANEL MOUNTED
 - CONTROL RELAY
 - LIGHTNING SURGE ARRESTOR

CONTROL FUNCTION DESIGNATIONS

	DESIGNATIONS SUCH AS 100 (LOCAL CONTROL PANEL NO 100), 200 (LOCAL CONTROL PANEL NO 200), ETC., ARE USED WHEN NECESSARY TO SPECIFY INSTRUMENT OR FUNCTION LOCATION.
--	--

AHC	AUTO/HOLD/CLOSE	OO	ON/OFF
AM	AUTO/MANUAL	OSC	OPEN/STOP/CLOSE
AS	AIR SUPPLY	PID	PROPORTIONAL/INTEGRAL/DERIVATIVE
DEV	DEVIATION	POT	POTENTIOMETER
HML	HIGH/MID/LOW	RL	RAISE/LOWER
HOA	HAND/OFF/AUTO	RSL	RAISE/STOP/LOWER
HOR	HAND/OFF/REMOTE	SD	SHUTDOWN
LOR	LOCAL/OFF/REMOTE	SEL	SELECT
LOS	LOCKOUT STOP	SP	SET POINT
LR	LOCAL/REMOTE	SR	START/RESET
MOA	MANUAL/OFF/AUTO	SS	START/STOP
OC	OPEN/CLOSE	ST	START
OCA	OPEN/CLOSE/AUTO	STR	STOP/RESET
OLH	OFF/LOW/HIGH		

INSTRUMENT SYMBOLS - CONT

COMPUTING OR CONVERTING FUNCTIONS

COMPUTING

	SUMMING		DERIVATIVE		EXPONENTIAL
	ADDITION		AVERAGING		BIAS
	SUBTRACTION		RATIO		HIGH LIMITING
	MULTIPLYING		DIFFERENCE		LOW LIMITING
	DIVIDING		HIGH SELECTING		LINEARIZER
	SQ ROOT EXTRACTION		LOW SELECTING		
	PROPORTIONAL		INTEGRAL		

CONVERTING

E	VOLTAGE	R	RESISTANCE (ELECT)	A	ANALOG
I	CURRENT	D	DIGITAL	B	BINARY
P	PNEUMATIC	O	ELECTROMAGNETIC, SONIC	H	HYDRAULIC

PLC / REMOTE I/O POINTS

	ANALOG INPUT		DISCRETE INPUT		DATA SIGNAL INPUT*
	ANALOG OUTPUT		DISCRETE OUTPUT		DATA SIGNAL OUTPUT*

* 2-WIRE NETWORK INTERFACE. SEE SPECIFICATION FOR MORE INFORMATION

INSTRUMENTATION LINE SYMBOLOGY

NEW WORK (UNSCREENED) ————

EXISTING (SCREENED) ————

EXISTING TO BE DEMOLISHED - - - - -

INSTRUMENT LINES

	CAPILLARY
	DATA LINK
	ELECTRIC (PULSE SIGNAL)
	ELECTRICAL SIGNAL
	ULTRASONIC SIGNAL
	HYDRAULIC SIGNAL
	MECHANICAL LINK
	PNEUMATIC SIGNAL
	PROCESS

OTHER INSTRUMENTATION SYMBOLS AND SYMBOLOGY

	POWER SUPPLY (SIZE AS NOTED)
	AIR SUPPLY
	PRIMARY ELECTRICAL POWER (120V/60HZ UNLESS INDICATED OTHERWISE)
	INDICATES VENDOR FURNISHED EQUIPMENT
	CABLE (MULTICONDUCTOR OR COAXIAL) FURNISHED WITH EQUIPMENT
(E)	EXISTING EQUIPMENT
(F)	FUTURE EQUIPMENT
(R)	RELOCATED EQUIPMENT

TAG SCHEMA

FIRST LETTER

TYPICAL TAG FORMAT

PAH 0101 — INSTRUMENT TAG NUMBER

PAH — FUNCTIONAL IDENTIFICATION

P — FIRST LETTER

AH — SUCCEEDING LETTER(S)

01 — EQUIPMENT NUMBER

01 — LOOP NUMBER

EXPANDED TAG FORMAT

RAW 10 PAH 0101A — INSTRUMENT TAG NUMBER

RAW — PROCESS

10 — AREA / BUILDING NUMBER

PAH — FUNCTIONAL IDENTIFICATION

P — FIRST LETTER

AH — SUCCEEDING LETTER(S)

01 — EQUIPMENT NUMBER

01 — LOOP NUMBER

A — OPTIONAL SUFFIX

EXAMPLE: TIC 01

SUCCEEDING LETTER(S)

RUN INDICATION SHALL BE RED, OFF INDICATION SHALL BE GREEN

	FIRST LETTER		SUCCEEDING LETTER(S)		
	MEASURED OR INITIATING VARIABLE	MODIFIER	READOUT OR PASSIVE FUNCTION	OUTPUT FUNCTION	MODIFIER
A	ANALYSIS		ALARM		
B	BURNER, COMBUSTION				
C	CONDUCTIVITY			CONTROL	CLOSED
D	DENSITY	DIFFERENTIAL			
E	VOLTAGE		SENSOR (PRIMARY ELEMENT)		
F	FLOW RATE	RATIO (FRACTION)			
G	GAGE		GLASS, VIEWING DEVICE		
H	HAND				HIGH
I	CURRENT (ELECTRICAL)		INDICATE		
J	POWER	SCAN			
K	TIME, TIME SCHEDULE	TIME RATE OF CHANGE		CONTROL STATION	
L	LEVEL		LIGHT		LOW
M	MOTOR	MOMENTARY			MIDDLE, INTERMEDIATE
N	TORQUE		ISOLATE	ISOLATOR	
O			ORIFICE, RESTRICTION		OPEN
P	PRESSURE, VACUUM		POINT (TEST) CONNECTION		
Q	QUANTITY	INTEGRATE, TOTALIZE			
R	RADIATION		RECORD		
S	SPEED, FREQUENCY	SAFETY		SWITCH	
T	TEMPERATURE			TRANSMIT	
U	MULTIVARIABLE		MULTIFUNCTION	MULTIFUNCTION	MULTIFUNCTION
V	VIBRATION, MECHANICAL ANALYSIS			VALVE, DAMPER, LOUVER	
W	WEIGHT, FORCE		WELL		
X	INTRUSION	X AXIS			
Y	EVENT, STATE, OR PRESENCE	Y AXIS		COMPUTER, CONVERT	
Z	POSITION, DIMENSION	Z AXIS		DRIVER, ACTUATOR, FINAL CONTROL ELEMENT	

EQUIPMENT SYMBOLS

	CENTRIFUGAL PUMP		BLOWER OR FAN
	SUBMERSIBLE LEVEL SENSOR		
	FLOAT SWITCH		
	MAGNETIC FLOW METER		

ABBREVIATIONS

FOC	FIBER OPTIC CABLE	PLC	PROGRAMMABLE LOGIC CONTROLLER
FOR	FIBER OPTIC REPEATER	RIO	REMOTE I/O
FOT	FIBER OPTIC TRANSCIVER	RVSS	REDUCED VOLTAGE SOLID-STATE STARTER
HMI	HUMAN MACHINE INTERFACE	RTU	REMOTE TERMINAL UNIT
LCP	LOCAL CONTROL PANEL	SW	SEAL WATER
LCS	LOCAL CONTROL STATION	TC	THERMOCOUPLE
MCC	MOTOR CONTROL CENTER	TSP	TWISTED SHIELD PAIR
MCP	MAIN CONTROL PANEL	UPS	UNINTERRUPTABLE POWER SUPPLY
MOV	MOTOR OPERATED VALVE	VCP	VENDOR SUPPLIED PANEL
MS	MOTOR STARTER	VFD	VARIABLE FREQUENCY DRIVE
NC	NORMALLY CLOSED	VSD	VARIABLE SPEED DRIVE
NO	NORMALLY OPEN		
OI	OPERATOR INTERFACE		
PC	PERSONAL COMPUTER		

GENERAL INSTRUMENTATION NOTES

1. ADDITIONAL INSTRUMENTATION AND CONTROL SYMBOLS MAY BE USED AS REQUIRED. SYMBOLS AND NOMENCLATURE ARE BASED ON ISA STANDARD 5.1-INSTRUMENTATION SYMBOLS AND IDENTIFICATION.
2. SEE GENERAL SHEETS FOR ADDITIONAL SYMBOLS AND ABBREVIATIONS.
3. SEE SPECIFICATION SECTION 409100 FOR COMPLETE DETAILS OF LOOP DRAWING SUBMITTAL REQUIREMENTS.
4. POWER SUPPLIES FOR INSTRUMENT LOOPS OR SYSTEMS SHALL BE FURNISHED BY THE INSTRUMENTATION SUPPLIER TO MEET THE VOLTAGE AND CURRENT REQUIREMENTS OF THE COMPONENTS IN EACH LOOP OR SYSTEM.
5. VALVE ACTUATORS SHALL BE SUPPLIED WITH THE VALVE BY THE VALVE SUPPLIER, UNLESS OTHERWISE NOTED. ALL 480VAC MOTOR ACTUATORS SHALL BE SUPPLIED WITH A LOCAL DISCONNECT SWITCH.

NO.	DATE	REVISION	BY
DESIGNED: JCH	DRAWN: JCH	CHECKED: CMS	APPROVED: CMS
SHEET			G-5
PROJECT			5 of 42

SCALE: VERT: HORIZ: NOTICE

IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

REGISTERED PROFESSIONAL ENGINEER

SYDNEY M. OREGON

EXPIRES: 06/30/2022

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

INSTRUMENTATION AND CONTROLS
LEGEND, SYMBOLS AND ABBREVIATIONS

19-2679 DATE: MARCH 2022

CLACKAMAS WATER ENVIRONMENT SERVICES

PROJECT:

G:\PDX_Projects\19\2679 - Clackamas County - WES - Pump Station Rehabilitation and Upgrades\CAD\Sheets\Bolton PS and FM\19-2679-OR-BOL-PS-FM-G.dwg G-6 3/28/2022 3:26 PM CATHERINE.SOTO 23.0s (LMS Tech)

GENERAL NOTES

- WES WILL PROVIDE THE PUMPS, CONTROL PANEL, AND VARIABLE FREQUENCY DRIVES FOR THE CONTRACTOR TO INSTALL. THE PROCUREMENT DOCUMENTS ARE AVAILABLE IN THE SUPPLEMENTARY INFORMATION IN VOLUME 1. CONTRACTOR TO ORGANIZE DELIVERY OF THE WES PROCURED ITEMS FROM THE TRI-CITY WATER RESOURCE RECOVERY FACILITY.
- WES WILL APPLY AND PAY FOR BUILDING AND TRADE PERMITS REQUIRED FOR THIS PROJECT. THE CONTRACTOR SHALL OBTAIN THE PERMITS DURING CONSTRUCTION, COORDINATE INSPECTION, AND GAIN APPROVAL.
- THE LOCATIONS OF ALL EXISTING UNDERGROUND FACILITIES SHOWN ON THE PLANS ARE BASED ON DIGITIZED AS-BUILT RECORDS. LOCATIONS ARE NOT GUARANTEED TO BE COMPLETE OR ACCURATE. THE CONTRACTOR SHALL VERIFY LOCATIONS, ELEVATIONS, TYPE AND SIZES OF ALL EXISTING UTILITIES PRIOR TO CONSTRUCTION AND SHALL NOTIFY ENGINEER IMMEDIATELY OF ANY CONFLICTS NOT SHOWN ON THE PLANS AND THE NEED TO ADJUST INSTALLATION ACCORDINGLY. CONTRACTOR SHALL PROVIDE 72 HOUR NOTICE TO ENGINEER AND THE AFFECTED UTILITY. CONTRACTOR SHALL ARRANGE FOR THE RELOCATION OF ANY UTILITIES IN CONFLICT WITH THE PROPOSED CONSTRUCTION.
- TOPOGRAPHIC SURVEY WAS NOT COLLECTED FOR THIS PROJECT. ELEVATIONS SHOWN ARE BASED ON AS-BUILTS AND SHALL BE VERIFIED BY CONTRACTOR AS NECESSARY.
- ATTENTION: OREGON LAW REQUIRES THE CONTRACTOR TO FOLLOW THE RULES ADOPTED BY THE OREGON UTILITY NOTIFICATION CENTER. THOSE RULES ARE SET FORTH IN OAR 952-001-0010 THROUGH OAR 952-001-0090. THE CONTRACTOR MAY OBTAIN COPIES OF THE RULES BY CALLING THE UTILITY NOTIFICATION CENTER. (NOTE: THE TELEPHONE NUMBER FOR THE OREGON UTILITY NOTIFICATION CENTER IS 503-246-6699.)
- CONTRACTOR SHALL MAINTAIN, RELOCATE OR REPLACE EXISTING PROPERTY CORNERS, SURVEY MONUMENTS AND CONTROL POINTS AT NO ADDITIONAL COST TO WES.
- CONTRACTOR SHALL KEEP AND MAINTAIN A CURRENT SET OF DRAWINGS ON SITE. CONTRACTOR TO KEEP ACCURATE "AS-BUILT" RECORD COPY OF PLANS. UPON COMPLETION OF CONSTRUCTION, CONTRACTOR SHALL SUBMIT A CLEAN SET OF FIELD RECORD DRAWINGS CONTAINING ALL AS-BUILT INFORMATION FOR USE IN THE PREPARATION OF AS-BUILT DRAWINGS FOR SUBMITTAL TO WES.
- CONTRACTOR SHALL MAINTAIN ACCESS TO ALL HOMES AND BUSINESSES AT ALL TIMES. PROVIDE WRITTEN NOTICE TO ALL PROPERTY OWNERS AT LEAST TWO (2) BUSINESS DAYS IN ADVANCE OF STARTING WORK.
- CONTRACTOR SHALL NOTIFY THE OWNER 48 HOURS BEFORE STARTING CONSTRUCTION, AND 24 HOURS BEFORE RESUMING WORK AFTER SHUTDOWNS EXCEPT FOR NORMAL RESUMPTION OF WORK FOLLOWING SATURDAYS, SUNDAYS, OR HOLIDAYS. CONTRACTOR SHALL NOTIFY THE OWNER A MINIMUM OF 48 HOURS PRIOR TO ANY TESTING OR REQUIRED INSPECTION.
- THE CONTRACTOR SHALL DISPOSE OF ALL REMOVED OR REPLACED MATERIAL AND EQUIPMENT IN ACCORDANCE WITH ALL APPLICABLE REGULATIONS, EXCEPT THOSE ITEMS DESIGNATED BY THE OWNER FOR SALVAGING. SALVAGED ITEMS SHALL REMAIN THE PROPERTY OF THE OWNER, AND SHALL BE CAREFULLY REMOVED AND STORED AS DIRECTED.
- CONTRACTOR SHALL RESTORE ALL STRUCTURES, LOTS, SWALES, DITCHES, CURBS, FENCES, WALLS, MAILBOXES, SIGNS, POLES, GUY WIRES, PIPING, AND UTILITIES DISTURBED DURING CONSTRUCTION TO EXISTING CONDITIONS UNLESS OTHERWISE SPECIFIED.
- CONTRACTOR SHALL SUBMIT A TRAFFIC CONTROL PLAN TO THE CITY OF WEST LINN FOR APPROVAL. A COPY OF THE APPROVED TRAFFIC CONTROL PLAN SHALL BE PROVIDED TO THE ENGINEER AND AVAILABLE AT THE WORK SITE. THE CITY OF WEST LINN RESERVES THE RIGHT TO ADD TO OR MODIFY TRAFFIC CONTROL REQUIREMENTS AS MAY BE NECESSARY TO EFFECTIVELY CONTROL TRAFFIC AND TO ASSURE PUBLIC SAFETY.
- CONTRACTOR SHALL PROTECT TRAFFIC AT ALL TIMES DURING CONSTRUCTION. CONTRACTOR SHALL ERECT AND MAINTAIN TRAFFIC CONTROL DEVICES IN ACCORDANCE WITH THE APPROVED TRAFFIC CONTROL PLAN AND THE MUTCD (INCLUDING OREGON SUPPLEMENTS). ALL TRAFFIC CONTROL MEASURES SHALL BE APPROVED AND IN PLACE PRIOR TO ANY CONSTRUCTION ACTIVITY.
- CONTRACTOR SHALL INSTALL AND MAINTAIN EROSION AND SEDIMENTATION CONTROL (ESC) MEASURES DURING CONSTRUCTION (ANY TIME OF YEAR) PER THE REQUIREMENTS OF OREGON DEQ, THE COUNTY AND THE ENGINEER. MINIMUM MEASURES ARE SHOWN ON THE PLANS. CONTRACTOR SHALL IMPLEMENT ADDITIONAL MEASURES AS REQUIRED. CONTRACTOR SHALL SUBMIT ESC PLAN FOR REVIEW.
- ALL REFERENCED CLACKAMAS WES STANDARD DETAILS ARE CONSIDERED TO BE PART OF THE CONTRACT DOCUMENTS.
- THE CONTRACTOR SHALL DEVELOP A LAYOUT FOR CONSTRUCTION, INCLUDING EXACT COMPONENT LOCATION, WORKING POINTS, LINES AND ELEVATIONS. PRIOR TO CONSTRUCTION, THE FIELD LAYOUT SHALL BE APPROVED BY THE ENGINEER.

EROSION AND SEDIMENT CONTROL NOTES

- WHEN RAINFALL AND RUNOFF OCCURS, DAILY INSPECTIONS OF THE EROSION AND SEDIMENT CONTROLS AND DISCHARGE OUTFALLS MUST BE PROVIDED BY SOMEONE KNOWLEDGEABLE AND EXPERIENCED IN THE PRINCIPLES, PRACTICES, INSTALLATION AND MAINTENANCE OF EROSION AND SEDIMENT CONTROLS WHO WORKS FOR THE PERMITTEE.
- CONSTRUCTION ACTIVITIES MUST AVOID OR MINIMIZE EXCAVATION AND CREATION OF BARE GROUND FROM OCTOBER 1 THROUGH MAY 31 (WET WEATHER PERIOD) EACH YEAR.
- DURING WET WEATHER PERIOD, TEMPORARY STABILIZATION OF THE SITE MUST OCCUR AT THE END OF EACH WORK DAY.
- SEDIMENT CONTROLS MUST BE INSTALLED AND MAINTAINED ON ALL DOWN GRADIENT SIDES OF THE CONSTRUCTION SITE AT ALL TIMES DURING CONSTRUCTION. THEY MUST REMAIN IN PLACE UNTIL PERMANENT VEGETATION OR OTHER PERMANENT COVERING OF EXPOSED SOIL IS ESTABLISHED.
- ALL ACTIVE INLETS MUST HAVE SEDIMENT CONTROLS INSTALLED AND MAINTAINED AT ALL TIMES DURING CONSTRUCTION. UNLESS OTHERWISE APPROVED, A SURFACE MOUNTED AND ATTACHABLE, U-SHAPED FILTER BAG IS REQUIRED FOR ALL CURB INLET CATCH BASINS.
- SIGNIFICANT AMOUNTS OF SEDIMENT WHICH LEAVES THE SITE MUST BE CLEANED UP WITHIN 24 HOURS AND PLACED BACK ON THE SITE AND STABILIZED OR PROPERLY DISPOSED. THE CAUSE OF THE SEDIMENT RELEASE MUST BE FOUND AND PREVENTED FROM CAUSING A RECURRENCE OF THE DISCHARGE WITHIN THE SAME 24 HOURS. ANY IN-STREAM CLEAN UP OF SEDIMENT SHALL BE PERFORMED ACCORDING TO THE OREGON DEPARTMENT OF STATE LANDS REQUIRED TIME FRAME.
- SEDIMENT MUST NOT BE INTENTIONALLY WASHED INTO STORM SEWERS, DRAINAGE WAYS OR WATER BODIES.
- SEDIMENT MUST BE REMOVED FROM BEHIND ALL SEDIMENT CONTROL MEASURES WHEN IT HAS REACHED A HEIGHT OF 1/3RD THE BARRIER HEIGHT, AND PRIOR TO THE CONTROL MEASURES REMOVAL.
- CLEANING OF ALL STRUCTURES WITH SUMPS MUST OCCUR WHEN THE SEDIMENT RETENTION CAPACITY HAS BEEN REDUCED BY 50% AND AT COMPLETION OF PROJECT.
- ANY USE OF TOXIC OR OTHER HAZARDOUS MATERIALS MUST INCLUDE PROPER STORAGE, APPLICATION AND DISPOSAL.
- THE PERMITTEE MUST PROPERLY MANAGE HAZARDOUS WASTES, USED OILS, CONTAMINATED SOILS, CONCRETE WASTE, SANITARY WASTE, LIQUID WASTE OR OTHER TOXIC SUBSTANCES DISCOVERED OR GENERATED DURING CONSTRUCTION.
- THE APPLICATION RATE OF FERTILIZERS USED TO REESTABLISH VEGETATION MUST FOLLOW MANUFACTURER'S RECOMMENDATIONS. NUTRIENT RELEASES FROM FERTILIZERS TO SURFACE WATERS MUST BE MINIMIZED. TIME RELEASE FERTILIZERS SHOULD BE USED AND CARE SHOULD BE MADE IN APPLICATION OF FERTILIZERS WITHIN ANY WATER WAY RIPARIAN ZONE.
- CONTRACTOR SHALL BE RESPONSIBLE FOR PROPER INSTALLATION AND MAINTENANCE OF ALL EROSION SEDIMENT CONTROL MEASURES, IN ACCORDANCE WITH CURRENT WES STANDARDS AND STATE AND FEDERAL REGULATIONS.
- PRIOR TO ANY LAND DISTURBING ACTIVITIES, THE BOUNDARIES OF THE CLEARING LIMITS, VEGETATED BUFFERS, AND ANY SENSITIVE AREAS SHOWN ON THIS PLAN SHALL BE CLEARLY DELINEATED IN THE FIELD. UNLESS OTHERWISE APPROVED, NO DISTURBANCE IS PERMITTED BEYOND THE CLEARING LIMITS. THE CONTRACTOR MUST MAINTAIN THE DELINEATION FOR THE DURATION OF THE PROJECT.
NOTE: VEGETATED CORRIDORS TO BE DELINEATED WITH ORANGE CONSTRUCTION FENCE OR APPROVED EQUAL.
- PRIOR TO ANY LAND DISTURBING ACTIVITIES, THE BMPS THAT MUST BE INSTALLED ARE GRAVEL CONSTRUCTION ENTRANCE, PERIMETER SEDIMENT CONTROL AND INLET PROTECTION. THESE BMPS MUST BE MAINTAINED FOR THE DURATION OF THE PROJECT.
- IF VEGETATIVE SEED MIXES ARE SPECIFIED, SEEDING MUST TAKE PLACE NO LATER THAN SEPTEMBER 1ST; THE TYPE AND PERCENTAGES OF SEED IN THE MIX AS IDENTIFIED ON THE PLANS OR AS SPECIFIED BY THE OWNER.
- WATER-TIGHT TRUCKS MUST BE USED TO TRANSPORT SATURATED SOILS FROM THE CONSTRUCTION SITE. AN APPROVED EQUIVALENT IS TO DRAIN THE SOIL ON SITE AT A DESIGNATED LOCATION USING APPROPRIATE BMPS; SOIL MUST BE DRAINED SUFFICIENTLY FOR MINIMAL SPILLAGE.
- ALL PUMPING OF SEDIMENT LADEN WATER MUST BE DISCHARGED OVER AN UNDISTURBED, PREFERABLY VEGETATED AREA, AND THROUGH A SEDIMENT CONTROL BMP (I.E. FILTER BAG).
- THE ESC PLAN MUST BE KEPT ONSITE. ALL MEASURES SHOWN ON THE PLAN MUST BE INSTALLED PROPERLY TO ENSURE THAT SEDIMENT LADEN WATER DOES NOT ENTER A SURFACE WATER SYSTEM, ROADWAY OR OTHER PROPERTIES.
- THE ESC MEASURES SHOWN ON THIS PLAN ARE THE MINIMUM REQUIREMENTS FOR ANTICIPATED SITE CONDITIONS. DURING THE CONSTRUCTION PERIOD, THESE MEASURES SHALL BE UPGRADED AS NEEDED TO MAINTAIN COMPLIANCE WITH ALL REGULATIONS.
- WRITTEN ESC LOGS ARE SUGGESTED TO BE MAINTAINED ONSITE AND AVAILABLE TO OWNER INSPECTORS UPON REQUEST.
- IN AREAS SUBJECT TO WIND EROSION, APPROPRIATE BMPS MUST BE USED WHICH MAY INCLUDE THE APPLICATION OF FINE WATER SPRAYING, PLASTIC SHEETING, MULCHING OR OTHER APPROVED MEASURES.
- ALL EXPOSED SOILS MUST BE COVERED DURING WET WEATHER PERIOD.

ABBREVIATIONS

AB	ANCHOR BOLT	L	LOUVER
ABAN(D)	ABANDON(ED)	LF	LINEAR FOOT
AC	ASPHALTIC CONCRETE	LOC	LOCATION
ACP	ASPHALTIC CONCRETE PAVEMENT	LPT	LOW POINT
ADWF	AVERAGE DRY WEATHER FLOW	LS	LONG SLEEVE
AHU	AIR HANDLING UNIT	LT	LEFT
AL	ALUMINUM	LVC	LENGTH OF VERTICAL CURVE
APPROX	APPROXIMATELY	MATL	MATERIAL
APPRVD	APPROVED	MAX	MAXIMUM
ARV	AIR RELEASE VALVE	MB	MAILBOX
ASPH	ASPHALT(IC)	MECH	MECHANICAL
ASSY	ASSEMBLY	MFR	MANUFACTURER
AWWA	AMERICAN WATER WORKS ASSOCIATION	MH	MANHOLE
		MIN	MINIMUM
BC	BOTTOM OF CURB	MJ	MECHANICAL JOINT
BCR	BEGIN CURB RETURN	MUTCD	MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES
BETW	BETWEEN		
BF	BUTTERFLY VALVE	NIC	NOT IN CONTRACT
BFILL	BACKFILL	NPT	NATIONAL PIPE THREAD
BL	BIKE LANE	NTS	NOT TO SCALE
BLDG	BUILDING	NWN	NORTHWEST NATURAL GAS
BMPS	BEST MANAGEMENT PRACTICES		
BOW	BACK OF WALK	OC	ON CENTER
BRK	BREAK	OD	OUTSIDE DIAMETER
BTM	BOTTOM	ODOT	OREGON DEPARTMENT OF TRANSPORTATION
BV	BALL VALVE	OF	OVERFLOW
		OVHD	OVERHEAD LINE
C&G	CURB AND GUTTER	PC	POINT OF CURVATURE
CARV	COMBINATION AIR RELEASE VALVE	PCC	PORTLAND CEMENT CONCRETE
CB	CATCH BASIN	PE	PLAIN END
CDF	CONTROLLED DENSITY FILL	PERF	PERFORATED
CFM	CUBIC FEET PER MINUTE	PERP	PERPENDICULAR
CI	CAST IRON	PGE	PORTLAND GENERAL ELECTRIC
CIPP	CAST IN PLACE PIPE	PK	PARKING
CJ	CONTROL JOINT	PL	PROPERTY LINE
CL	CENTER LINE / CLASS	PLC	PROGRAMMABLE LOGIC COMPUTER
CLR	CLEARANCE	PROP	PROPOSED
CLSM	CONTROLLED LOW STRENGTH MATERIAL	PS	PUMP STATION
CND	CONDUIT	PSI	POUNDS PER SQUARE INCH
COM	COMMUNICATIONS	PT	POINT OF TANGENCY
CONC	CONCRETE	PVC	POLYVINYL CHLORIDE
CONST	CONSTRUCTION(ION)	PVI	POINT OF VERTICAL CURVATURE
COORD	COORDINATE	PVMT	PAVEMENT
COP	COPPER	PW	PUBLIC WORKS
CPLG	COUPLING		
CR	CRUSHED ROCK	RA	RETURN AIR
CSP	CONCRETE SEWER PIPE	RD	ROAD
CY	CUBIC YARD	RDCR	REDUCER
		RDWY	ROADWAY
D	DRAIN	REINF	REINFORCE(D)(ING)(MENT)
DET	DETAIL	REQ'D	REQUIRED
DFL	DOUGLAS FIR LARCH	RESTR	RESTRAIN(ED)
DI	DUCTILE IRON	RFP	REINFORCED FIBERGLASS PRODUCTS
DIA	DIAMETER	RT	RIGHT
DIM	DIMENSION	RTL	RIGHT TURN LANE
DISC	DISCONNECT	R/W, ROW	RIGHT OF WAY
DP	DIAMOND PLATE		
DWG	DRAWING	SA	SUPPLY AIR
DWY	DRIVEWAY	SCHED	SCHEDULE
		SD	STORM DRAIN
E	EXPOSURE / EAST	SDMH	STORM DRAIN MANHOLE
EA	EACH	SF	SUPPLY FAN
ECC	ECCENTRIC	SH	SHOULDER
ECR	END CURB RETURN	SHT	SHEET
EF	EXHAUST FAN	SIG	SIGNAL
EL/ELEV	ELEVATION	SLP	SLOPE
EOP	EDGE OF PAVEMENT	SLV	SLEEVE
EQ	EQUAL	SQ	SPECIFICATIONS
ESC	EROSION SEDIMENT CONTROL	SRVC	SQUARE
EXIST/	EXISTING	SS	SERVICE
EXST		SSCO	SANITARY SEWER
		SSMH	SANITARY SERVICE CLEANOUT
FAB	FABRICATE (D)	SST	SANITARY SEWER MANHOLE
FDN	FOUNDATION	STA	STAINLESS STEEL
FITG	FITTING	STL	STATION
FIN	FINISH	STD	STEEL
FLG	FLANGE	S/W	STANDARD
FO	FIBER OPTIC		SIDEWALK
FM	FORCE MAIN	T, TEL	TELEPHONE
FRP	FIBERGLASS REINFORCED PRODUCT	TB	THRUST BLOCK
		TBD	TO BE DETERMINED
FT	FOOT/FEET	TC	TOP OF CONC
FTG	FOOTING	TDH	TOTAL DESIGN HEAD
		TEMP	TEMPORARY
G	GAS	THK	THICK/THICKNESS
GALV	GALVANIZED	THRD	THREADED
GB	GRADE BREAK	THRU	THROUGH
GEN	GENERAL	TRANS	TRANSITION
GPM	GALLONS PER MINUTE	TYP	TYPICAL
GR	GRADE		
GRP	GROOVED PIPE	UH	UNIT HEATER
GRVL	GRAVEL	UG	UNDERGROUND
GV	GATE VALVE	UGP	UNDERGROUND POWER
HGT	HEIGHT	VARS	VARIABLE
HMAC	HOT MIX ASPHALT CONCRETE	VERT	VERTICAL(LY)
HP	HORSEPOWER	VFD	VARIABLE FREQUENCY DRIVE
HPT	HIGH POINT	VV	VALVE VAULT
HWY	HIGHWAY		
		W	WATER
IE	INVERT ELEVATION	W/	WITH
INSTL	INSTALL	W/IN	WITHIN
IRR	IRRIGATION	W/O	WITHOUT
		WES	WATER ENVIRONMENT SERVICES
JT(S)	JOINT(S)	WQ	WATER QUALITY
		WS	WATER SERVICE
KW	KILLOWATT		

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

GENERAL NOTES, ESC NOTES, AND
ABBREVIATIONS



PROJECT: 19-2679 DATE: MARCH 2022

NO. DATE REVISION BY SHEET G-6 6 of 42



SCALE VERT: AS SHOWN HORIZ: AS SHOWN
NOTICE
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

X:\2019\01-PDX\1901-0201 to 1901-0225\1901-0206\1 - Project Data Files\Bolton PS\Drawings\2022_03_31_Bolton Structural Drawings 1901-0206.dwg G-7 3/31/2022 4:28 PM PSE-027 20.1s (LMS Tech)

GENERAL STRUCTURAL NOTES:

- THESE NOTES ARE GENERAL IN NATURE AND ARE INTENDED TO SET MINIMUM STANDARDS FOR CONSTRUCTION. THE CONTRACTOR SHALL BE COMPLETELY FAMILIAR WITH THE CONTRACT DOCUMENTS AND HAVE A COPY OF THEM ON SITE AT ALL TIMES.
- FOR ANY PORTION OF THE CONSTRUCTION WHICH THE CONTRACTOR IS UNABLE TO ASCERTAIN THE REQUIRED CONSTRUCTION OR WHERE CONFLICTS EXIST, IT IS THE CONTRACTOR'S RESPONSIBILITY TO REQUEST ADDITIONAL INFORMATION (RFIs) AND/OR CLARIFICATIONS BEFORE CONSTRUCTION.
- ALL WORK SHALL BE IN STRICT CONFORMANCE WITH THE 2018 INTERNATIONAL BUILDING CODE (IBC) AS AMENDED BY THE 2019 OREGON STRUCTURAL SPECIALTY CODE (OSSC). ALL BUILDING ELEMENTS AND COMPONENTS NOT SPECIFICALLY DETAILED IN THESE STRUCTURAL CONSTRUCTION DOCUMENTS SHALL BE FABRICATED AND CONSTRUCTED IN ACCORDANCE WITH THE MINIMUM STANDARDS AS AMENDED BY THE 2021 ORSC.
- THE CONTRACTOR SHALL VERIFY ALL DIMENSIONS AND ELEVATIONS BEFORE CONSTRUCTION. THE ARCHITECT AND ENGINEER SHALL BE NOTIFIED OF ANY DISCREPANCIES OR INCONSISTENCIES.
- THE CONTRACTOR, SUBCONTRACTORS AND SUPPLIERS SHALL ENSURE COORDINATION OF CONTRACTOR SUPPLIED/DESIGNED ELEMENTS AND DEFERRED SUBMITTALS WITH ALL DESIGN DISCIPLINES WITHIN THE CONSTRUCTION SET. COORDINATION SHALL IDENTIFY AND RECONCILE CONFLICTS BETWEEN THE CONTRACTOR SUPPLIED/DESIGNED ELEMENTS AND THE CONSTRUCTION DRAWINGS PRIOR TO FABRICATION AND DELIVERY TO THE PROJECT SITE. THE PROJECT ENGINEER SHALL BE NOTIFIED IF CONFLICTS EXIST.
- THE CONTRACT STRUCTURAL DRAWINGS REPRESENT THE FINISHED STRUCTURE. METHODS, PROCEDURES, AND SEQUENCE OF CONSTRUCTION ARE THE RESPONSIBILITY OF THE CONTRACTOR. THE CONTRACTOR SHALL TAKE ALL NECESSARY PRECAUTIONS TO MAINTAIN AND ENSURE THE INTEGRITY OF THE STRUCTURE AT ALL STAGES OF CONSTRUCTION.
- CONSTRUCTION LOADS SHALL NOT EXCEED THE DESIGN LIVE LOAD FOR THE STRUCTURE. PROVIDE SHORING AND/OR BRACING WHERE LOADS EXCEED DESIGN CAPACITY AND WHERE STRUCTURES HAVE NOT ATTAINED DESIGN STRENGTH.
- CLADDING, WATERPROOFING, AND ARCHITECTURAL FEATURES ARE OUTSIDE THE STRUCTURAL SCOPE OF WORK. ANY DEPICTION OF SUCH FEATURES ON THE STRUCTURAL DRAWINGS ARE NOT INTENDED TO BE USED FOR CONSTRUCTION. REPRESENTATION OF SUCH FEATURES ON THESE DRAWINGS MAY OR MAY NOT BE ACCURATE. REFER TO ARCHITECTURAL DRAWINGS AND/OR SPECIFICATIONS.

DESIGN LOADS:

PER 2018 IBC & 2019 OSSC

1603.1.1 - FLOOR LOADS:		
DEAD LOAD	15 PSF	
LIVE LOAD	40 PSF	
1603.1.2 - ROOF LOADS:		
DEAD LOAD	15 PSF	
LIVE LOAD	SEE SNOW LOADS	
1603.1.3 - SNOW LOADS:		
GROUND SNOW LOAD, Pg	25 PSF	
FLAT-ROOF SNOW LOAD, Pf	21 PSF, USE 25 PSF MIN. (2019 OSSC)	
SNOW EXPOSURE FACTOR, Ce	1.0	
SNOW LOAD IMPORTANCE FACTOR, Is	1.0, CATEGORY II	
THERMAL FACTOR, Ct	1.2	
1603.1.4 - WIND DESIGN CRITERIA:		
ULTIMATE DESIGN WIND SPEED, Vult	110 MPH	
NOMINAL DESIGN WIND SPEED, Vasd	85 MPH	
RISK CATEGORY	II	
WIND EXPOSURE	EXPOSURE C	
1603.1.5 - EARTHQUAKE DESIGN CRITERIA:		
RISK CATEGORY	III	
SEISMIC IMPORTANCE FACTOR, Ie	1.25	
SPECTRAL ACCELERATION, S _s	0.848 g	
SPECTRAL ACCELERATION, S ₁	0.379 g	
SITE CLASS	D	
SPECTRAL RESPONSE COEFFICIENT, S _{D5}	0.678 g	
SPECTRAL RESPONSE COEFFICIENT, S _{D1}	0.303 g	

JOB SITE CONDITIONS AND SAFETY:

- CONTRACTOR AGREES THAT THEY SHALL ASSUME SOLE AND COMPLETE RESPONSIBILITY FOR JOB SITE CONDITIONS DURING THE COURSE OF CONSTRUCTION OF THIS PROJECT, INCLUDING SAFETY OF ALL PERSONS AND PROPERTY; THAT THIS REQUIREMENT SHALL APPLY CONTINUOUSLY AND NOT BE LIMITED TO NORMAL WORKING HOURS; AND THAT THE CONTRACTOR SHALL DEFEND, INDEMNIFY, AND HOLD THE ENGINEER AND IT'S REPRESENTATIVE HARMLESS FROM ANY AND ALL LIABILITY, REAL OR ALLEGED, IN CONNECTION WITH THE PERFORMANCE OF WORK ON THIS PROJECT, EXCEPTING FOR LIABILITY ARISING FROM THE SOLE NEGLIGENCE OF THE ENGINEER.

STRUCTURAL STEEL:

- STRUCTURAL STEEL SHALL CONFORM TO THE FOLLOWING GRADES, UNLESS NOTED OTHERWISE ON THE PLANS:

SHAPE	ASTM DESIGNATION	YIELD STRESS (Fy)
PLATES & BARS	ASTM A36	36 ksi
PIPES	ASTM A53, GRADE B	35 ksi
HSS (RECTANGULAR)	ASTM A500, GRADE C	50 ksi
HSS (ROUND)	ASTM A500, GRADE C	46 ksi
W-SECTIONS	ASTM A992	50 ksi
M/S-SHAPES	ASTM A36	36 ksi
HP-SHAPES	ASTM A572, GRADE 50	50 ksi
CHANNELS & ANGLES	ASTM A36	36 ksi

- WELD ACCORDING TO CURRENT AWS STANDARDS WITH E70XX ELECTRODES.
- WELD SIZES SHOWN ON THE DESIGN DRAWINGS ARE CONSIDERED EFFECTIVE WELD SIZES AND SHALL BE INCREASED IN ACCORDANCE WITH AWS AS REQUIRED BY GAPS OR SKEWS BETWEEN COMPONENTS.
- ALL STEEL EXPOSED TO WEATHER OR WET CONDITIONS SHALL BE PAINTED OR HOT-DIP GALVANIZED, UNLESS NOTED OTHERWISE.
- ALL STRUCTURAL CONNECTION BOLTS SHALL BE ASTM F3125 GRADE A325, UNLESS NOTED OTHERWISE. HOOKED, HEADED, THREADED, AND NUTTED ANCHOR RODS SHALL BE ASTM F1554 (Fy = 36 ksi), UNLESS NOTED OTHERWISE.
- CONTACT BETWEEN DISSIMILAR METALS SHALL BE ISOLATED USING PHENOLIC OR OTHERWISE APPROVED ISOLATION HARDWARE

SOLID SAWN LUMBER:

- STRUCTURAL LUMBER SHALL BE DOUGLAS FIR CONFORMING TO WPPA GRADING RULES.
- MINIMUM GRADES ARE, EXCEPT AS NOTED OTHERWISE:

STRUCTURAL JOISTS & PLANKS - #2
 BEAMS & STRINGERS - #1
 POSTS & TIMBERS - #1

- DOUBLE JOISTS BENEATH ALL PARALLEL WALLS AND/OR PARTITIONS.
- NOTCHING IS NOT PERMITTED IN JOISTS, RAFTERS, BEAMS, LINTELS, COLUMNS, TRUSSES, AND BRACING MEMBERS.
- PRESSURE TREATED LUMBER SHALL CONFORM TO THE AWP AND SHALL BEAR THE QUALITY MARK OF AN ACCREDITED AISC INSPECTION AGENCY. MINIMUM TREATING STANDARDS (RETENTION LBS./CU. FT) SHALL BE AS FOLLOWS:

APPLICATION	ACQ/ACZA	CA-B
ABOVE GROUND	0.25	0.10
GROUND CONTACT	0.40	0.21
FRESH WATER IMMERSION	0.40	0.21
IN GROUND (STRUCTURAL)	0.60	0.31
SILL PLATES	0.25	0.10

- ALL LUMBER IN CONTACT WITH CONCRETE SHALL BE PRESSURE TREATED WITH ACZA TO A MINIMUM RETENTION OF 0.25 POUNDS PER CUBIC FOOT BY ASSAY.
- NAILING SHALL BE IN CONFORMANCE WITH THE 2018 IBC AS AMENDED BY THE OSSC UNLESS NOTED OTHERWISE. FASTENERS FOR PRESERVATIVE-TREATED WOOD SHALL BE OF HOT-DIPPED ZINC-COATED GALVANIZED STEEL, STAINLESS STEEL, SILICON BRONZE OR COPPER. THE COATING WEIGHTS FOR ZINC-COATED FASTENERS SHALL BE IN ACCORDANCE WITH ASTM A-153. 5/8-INCH DIAMETER STEEL ANCHOR BOLTS & LARGER NEED NOT BE GALVANIZED, UNLESS NOTED OTHERWISE.
- PROVIDE STANDARD 3"x3"x1/4" PLATE WASHERS UNDER ALL INTERMEDIATE ANCHOR BOLT HEADS AND NUTS AT THE SILL PLATE. USE STANDARD WASHERS FOR ALL OTHER BOLT HEADS AND NUTS IN CONTACT WITH WOOD.

PREMANUFACTURED CONNECTION HARDWARE:

- CONNECTION HARDWARE IS BY THE SIMPSON COMPANY OF SAN LEANDRO, CA. ALL STEEL CONNECTORS SHALL BE GALVANIZED OR BY SOME METHOD MADE CORROSION RESISTANT, UNLESS OTHERWISE INDICATED.
- PROVIDE BOLTED OR NAILED CONNECTIONS FOR THE MAXIMUM CAPACITY UNLESS NOTED OTHERWISE.
- CONNECTORS IN CONTACT WITH PRESSURE TREATED WOOD SHALL BE EITHER POST HOT-DIP GALVANIZED OR STAINLESS STEEL. FASTENERS SHALL BE OF THE SAME MATERIAL OR PROTECTIVE COATING AS THE CONNECTORS, DO NOT MIX DIFFERING METALS IN THE SAME CONNECTION.
- ALL HARDWARE SHALL BE INSTALLED PER MANUFACTURER'S INSTRUCTIONS AND RECOMMENDATIONS, UNLESS NOTED OTHERWISE.

CONCRETE:

- ALL CONCRETE SHALL BE HARD ROCK CONCRETE MEETING REQUIREMENTS OF ACI-301, "SPECIFICATIONS FOR STRUCTURAL CONCRETE FOR BUILDINGS". MIX PROPORTIONS SHALL BE PER ACI-301, METHOD 2 OR THE ALTERNATE PROCEDURE. SUBMIT MIX DESIGN FOR REVIEW BY STRUCTURAL ENGINEER FOR APPROVAL PRIOR TO CONSTRUCTION.

- STRUCTURAL CONCRETE SHALL ATTAIN THE FOLLOWING MINIMUM COMPRESSIVE STRENGTH AT 28 DAYS:

TYPE	f _c	SLUMP	w/c	AIR
PUMP BASES	3,000 psi	1-3"	0.40	0%

- ALL CONCRETE EXPOSED TO WEATHER OR WET CONDITIONS SHALL CONTAIN 6% (±) 1% AIR ENTRAINMENT BY VOLUME. AIR ENTRAINMENT SHALL BE IN CONFORMANCE WITH ASTM C260.
- COLD WEATHER PLACEMENT SHALL CONFORM TO ACI-306. HOT WEATHER PLACEMENT SHALL CONFORM TO ACI-305. MECHANICALLY VIBRATE ALL FORMED CONCRETE. DO NOT OVER-VIBRATE. PLACE CONCRETE MONOLITHICALLY BETWEEN CONSTRUCTION OR CONTROL JOINTS. PROTECT ALL CONCRETE FROM PREMATURE DRYING.
- CHAMFER ALL EXTERIOR CORNERS 1/2" UNLESS SHOWN OTHERWISE.
- SLUMP LIMITS MAY BE INCREASED BY ADDITION OF ADMIXTURES PROVIDED THAT THE WATER/CEMENT RATIO OF THE ORIGINAL MIX DESIGN IS NOT EXCEEDED. WATER REDUCING ADMIXTURE SHALL BE IN CONFORMANCE WITH ASTM494, USED IN CONFORMANCE WITH MANUFACTURER'S INSTRUCTIONS. SUBMIT ADMIXTURES TO ENGINEER FOR REVIEW PRIOR TO CONSTRUCTION.
- CEMENT SHALL BY TYPE I OR II IN CONFORMANCE WITH ASTM C150. AGGREGATES SHALL BE IN CONFORMANCE WITH ASTM C33 AND USE CRUSHED (NOT ROUND) GRAVEL OR STONE. COARSE AGGREGATES SHALL NOT EXCEED 3/4". WATER SHALL BE CLEAN AND POTABLE.
- REINFORCING STEEL SHALL CONFORM TO ASTM A615, GRADE 60. GRADE 40 MAY BE USED FOR #3 AND SMALLER TIES AND STIRRUPS. DETAIL AND PLACE ACCORDING TO ACI MANUAL SP-66. BENDING OF REINFORCING STEEL IN THE FIELD IS NOT PERMITTED WITHOUT APPROVAL BY EOR. REBENDING OR STRAIGHTENING OF REINFORCING OR BENDING OF REINFORCING STEEL CAST INTO CONCRETE IS NOT ALLOWED.
- UNLESS OTHERWISE NOTED, MINIMUM COVER SHALL BE 1 1/2" FOR #5 AND SMALLER BARS, 2" FOR #6 AND LARGER BARS AND 3" WHEN POURED AGAINST EARTH. SUPPORT REINFORCEMENT WITH APPROVED CHAIRS, SPACERS, OR TIES.
- PROVIDE MINIMUM 48 BAR DIAMETERS AT SPLICES. NO MORE THAN 50% OF REINFORCING SHALL BE SPLICED AT ANY LOCATION. UNLESS OTHERWISE NOTED, BEND ALL HORIZONTAL REINFORCING A MINIMUM OF 2'-0" AT CORNERS AND WALL/FOOTING INTERSECTIONS WITH MIN. EMBEDMENT BEYOND INTERFACE PER DEVELOPMENT LENGTH SPECIFIED IN ACI 318.
- FORMWORK SHALL BE IN ACCORDANCE WITH ACI-347 "GUIDE TO FORMWORK FOR CONCRETE". FORMS SHALL BE DESIGNED BY THE CONTRACTOR. BRACING SHALL BE PROVIDED AS REQUIRED OR UNTIL THE CONCRETE HAS REACHED ITS SPECIFIED 28-DAY STRENGTH. ALL SHORING SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR. FORMWORK, SUPPORTS, AND SHORING SHALL PROVIDE FINISHED CONCRETE SURFACES AT ALL FACES: LEVEL, PLUMB, AND TRUE TO THE DIMENSIONS AND ELEVATIONS SHOWN IN THE DRAWINGS.

POST-INSTALLED CONCRETE ANCHORS:

- ADHESIVE:
 - ADHESIVE ANCHORS SHALL BE INSTALLED BY QUALIFIED PERSONNEL TRAINED TO INSTALL ADHESIVE ANCHORS IN ACCORDANCE WITH THE CONTRACT DOCUMENTS AND WITH STRICT ADHERENCE TO THE PROVISIONS WITHIN THE MANUFACTURER'S PRINTED INSTALLATION INSTRUCTIONS.
 - AT THE TIME OF ANCHOR INSTALLATION, IN ACCORDANCE WITH ACI 318-14 SECTION 17.1.2, ADHESIVE ANCHORS SHALL BE INSTALLED IN CONCRETE HAVING A MINIMUM AGE OF 21 DAYS.
 - WHERE THE AUTHORITY HAVING JURISDICTION OVER THIS PROJECT REQUIRES ADHERENCE TO ACI 318-14 SECTION 17.8.2.2. INSTALLATION OF ADHESIVE ANCHORS IN HORIZONTAL TO VERTICALLY OVERHEAD ORIENTATION SHALL BE DONE BY A CERTIFIED ADHESIVE ANCHOR INSTALLER (AAI) AS CERTIFIED THROUGH ACI AND IN ACCORDANCE WITH ACI 318-14 SECTION 17.8.2.2. PROOF OF CURRENT CERTIFICATION SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PRIOR TO COMMENCEMENT OF INSTALLATION. NOTE: THE STATE OF OREGON DOES NOT REQUIRE ADHERENCE TO ACI 318-14 SECTION 17.8.2.2.
- MECHANICAL:
 - MECHANICAL ANCHORS SHALL BE INSTALLED BY QUALIFIED PERSONNEL TRAINED TO INSTALL MECHANICAL ANCHORS IN ACCORDANCE WITH THE CONTRACT DOCUMENTS AND WITH STRICT ADHERENCE TO THE PROVISIONS WITHIN THE MANUFACTURER'S PRINTED INSTALLATION INSTRUCTIONS.

BY	
REVISION	
NO.	DATE
DESIGNED: EDA	
DRAWN: EDA	
CHECKED: TGM	
APPROVED: TGM	

NO.	DATE	REVISION
DESIGNED: EDA		
DRAWN: EDA		
CHECKED: TGM		
APPROVED: TGM		



SCALE	VERT: AS SHOWN	HORIZ: AS SHOWN
NOTICE		
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE		

PUMP STATION REHABILITATION AND UPGRADES PROJECT
 BOLTON PUMP STATION
 GENERAL STRUCTURAL NOTES



Peterson Structural Engineers, Inc.
 9400 SW Barnes Rd., Suite 100
 Portland, Oregon 97225
 (503) 292-1635
 PSE PROJ. #1901-0206
 03/31/22

QUALITY ASSURANCE PLAN:

QUALITY ASSURANCE FOR SEISMIC RESISTANCE:

QUALITY ASSURANCE FOR THE STRUCTURE'S MAIN LATERAL FORCE RESISTING SYSTEM SHALL BE PROVIDED BY SPECIAL INSPECTION AND MATERIAL TESTING OF THE FOLLOWING:

SPECIAL INSPECTIONS:

1. SPECIAL INSPECTIONS SHALL CONFORM TO SECTION 1705 OF THE 2019 OSSC, CONTRACT DOCUMENTS AND APPROVED SUBMITTALS. REFER TO SPECIAL INSPECTION AND TESTING TABLES FOR PROJECT REQUIREMENTS.
2. SPECIAL INSPECTIONS AND ASSOCIATED TESTING SHALL BE PERFORMED BY AN APPROVED ACCREDITED INDEPENDENT AGENCY MEETING THE REQUIREMENTS OF ASTM E329 (MATERIALS). THE INSPECTION AND TESTING AGENCY SHALL FURNISH TO THE ENGINEER OF RECORD A COPY OF THEIR SCOPE OF ACCREDITATION. SPECIAL INSPECTORS SHALL BE APPROVED BY THE BUILDING OFFICIAL. WELDING INSPECTORS SHALL BE QUALIFIED PER SECTION 6.1.4.1(1) OF AWS D1.1.
3. THE SPECIAL INSPECTOR SHALL OBSERVE THE INDICATED WORK FOR COMPLIANCE WITH THE APPROVED CONSTRUCTION DOCUMENTS. ALL DISCREPANCIES SHALL BE BROUGHT TO THE ATTENTION OF THE CONTRACTOR FOR CORRECTION AND NOTED IN THE INSPECTION REPORTS.
4. THE SPECIAL INSPECTOR AND GEOTECHNICAL ENGINEER SHALL FURNISH INSPECTION REPORTS FOR EACH INSPECTION TO THE BUILDING OFFICIAL, STRUCTURAL ENGINEER, ARCHITECT, CONTRACTOR, AND OWNER. THE SPECIAL INSPECTION AGENCY SHALL SUBMIT A FINAL REPORT STATING THAT THE WORK REQUIRING SPECIAL INSPECTION WAS INSPECTED AND IS IN CONFORMANCE WITH THE APPROVED CONSTRUCTION DOCUMENTS AND THAT ALL DISCREPANCIES NOTED IN THE INSPECTION REPORTS HAVE BEEN CORRECTED.
5. QUALITY ASSURANCE (QA) IS REQUIRED FOR STRUCTURAL STEEL ITEMS PER AISC 360 AND 341 UNLESS SPECIFICALLY NOTED OTHERWISE. QUALITY CONTROL (QC) TO BE PROVIDED BY THE FABRICATOR, ERECTOR OR OTHER RESPONSIBLE CONTRACTOR AS APPLICABLE. CONTRACTOR AND SPECIAL INSPECTOR TO DOCUMENT QUALITY CONTROL AS REQUIRED IN AISC 360 SECTION N3 AND AISC 341 SECTION J2.
6. INSPECTION TYPES:
 - 6.1. CONTINUOUS : THE FULL-TIME OBSERVATION OF WORK REQUIRING SPECIAL INSPECTION BY AN APPROVED SPECIAL INSPECTOR WHO IS PRESENT IN THE AREA WHERE THE WORK IS BEING PERFORMED.
 - 6.2. PERIODIC : THE PART-TIME OR INTERMITTENT OBSERVATION OF WORK REQUIRING SPECIAL INSPECTION BY AN APPROVED SPECIAL INSPECTOR WHO IS PRESENT IN THE AREA WHERE THE WORK HAS BEEN OR IS BEING PERFORMED AND AT THE COMPLETION OF THE WORK.
 - 6.3. OBSERVE : OBSERVE THESE FUNCTIONS ON A RANDOM, DAILY BASIS. OPERATIONS NEED NOT BE DELAYED PENDING OBSERVATIONS.
 - 6.4. PERFORM : INSPECTIONS SHALL BE PERFORMED PRIOR TO THE FINAL ACCEPTANCE OF THE ITEM.
7. PERFORM INSPECTION PRIOR TO FINAL ACCEPTANCE OF THE ITEM FOR TEN WELDS TO BE MADE BY A GIVEN WELDER, WITH THE WELDER DEMONSTRATING UNDERSTANDING OF REQUIREMENTS AND POSSESSION OF SKILLS AND TOOLS TO VERIFY THESE ITEMS, THE PERFORM DESIGNATION OF THIS TASK SHALL BE REDUCED TO OBSERVE, AND THE WELDER SHALL PERFORM THIS TASK. SHOULD THE INSPECTOR DETERMINE THAT THE WELDER HAS DISCONTINUED PERFORMANCE OF THIS TASK, THE TASK SHALL BE RETURNED TO PERFORM UNTIL SUCH TIME AS THE INSPECTOR HAS RE-ESTABLISHED ADEQUATE ASSURANCE THAT THE WELDER WILL PERFORM THE INSPECTION TASKS LISTED.
8. SPECIAL INSPECTION OF MECHANICAL POST INSTALLED ANCHORS SHALL BE IN STRICT CONFORMANCE WITH THE ICC REPORT AND MANUFACTURER'S INSTALLATION REQUIREMENTS. ANCHOR INSTALLERS SHALL BE QUALIFIED AS REQUIRED BY JURISDICTION REQUIREMENTS.
 - 8.1. INSPECTION REPORTS SHALL IDENTIFY NAMES OF INSTALLERS.
 - 8.2. SPECIAL INSPECTOR SHALL PROVIDE DOCUMENTATION AT THE END OF ANCHOR INSTALLATIONS STATING THAT THE ANCHORS WERE INSPECTED PER APPROVED ANCHOR EVALUATION REPORT.
9. TESTING ABBREVIATIONS:
 - 9.1. NDT - NON-DESTRUCTIVE TESTING
 - 9.2. C.J.P. - COMPLETE JOINT PENETRATION
 - 9.3. MT - MAGNETIC PARTICLE TESTING
 - 9.4. RBS - REDUCED BEAM SECTION
10. DOCUMENT (D): INDICATES CONTRACTOR AND SPECIAL INSPECTOR TO PROVIDE DOCUMENTATION IN ACCORDANCE WITH AISC 341.

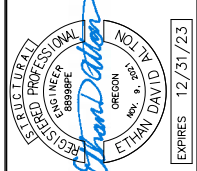



QUALITY CONTROL:

STRUCTURAL OBSERVATION REQUIREMENTS:

1. THE OWNER SHALL EMPLOY THE ENGINEER OF RECORD OR AN ALTERNATE OREGON LICENSED PROFESSIONAL ENGINEER, APPROVED BY THE ENGINEER OF RECORD, TO PERFORM STRUCTURAL OBSERVATIONS IN ACCORDANCE WITH SECTION 1704.6 OF THE INTERNATIONAL BUILDING CODE.
2. STRUCTURAL OBSERVATION IS THE VISUAL OBSERVATION OF THE STRUCTURAL SYSTEM BY A REGISTERED DESIGN PROFESSIONAL FOR GENERAL CONFORMANCE TO THE APPROVED CONSTRUCTION DOCUMENTS AT SIGNIFICANT CONSTRUCTION STAGES AND AT COMPLETION OF THE STRUCTURAL SYSTEM. STRUCTURAL OBSERVATION DOES NOT INCLUDE OR WAIVE THE RESPONSIBILITY FOR ANY OTHER INSPECTION CRITERIA, INCLUDING SPECIAL INSPECTION, AS REQUIRED BY THE BUILDING OFFICIAL OR AS INDICATED WITHIN THE INTERNATIONAL BUILDING CODE.
3. DEFICIENCIES SHALL BE REPORTED IN WRITING TO THE OWNER AND THE BUILDING OFFICIAL (AND THE ENGINEER OF RECORD IF AN ALTERNATE ENGINEER IS USED FOR STRUCTURAL OBSERVATION). AT THE CONCLUSION OF THE STRUCTURAL WORK INCLUDED WITHIN THE PERMIT, THE STRUCTURAL OBSERVER SHALL SUBMIT TO THE BUILDING OFFICIAL AND THE OWNER (AND THE ENGINEER OF RECORD IF AN ALTERNATE ENGINEER IS USED FOR STRUCTURAL OBSERVATION) A WRITTEN STATEMENT THAT THE SITE VISITS HAVE BEEN MADE AND IDENTIFY ANY REPORTED DEFICIENCIES WHICH, TO THE BEST OF THE STRUCTURAL OBSERVER'S KNOWLEDGE, HAVE NOT BEEN RESOLVED.
4. THE CONTRACTOR SHALL MAKE AVAILABLE ALL MEANS AND METHODS NECESSARY FOR THE STRUCTURAL OBSERVER TO PERFORM THE REQUIRED STRUCTURAL OBSERVATIONS. IN ADDITION, THE CONTRACTOR SHALL NOTIFY THE OWNER AND STRUCTURAL OBSERVER A MINIMUM OF 48 HOURS BEFORE THE TIME AT WHICH THE SPECIFIED STRUCTURAL OBSERVATIONS MAY BE PERFORMED. IN ADDITION THE CONTRACTOR SHALL UPDATE THE STRUCTURAL OBSERVER OF THE CONSTRUCTION PROGRESS.
5. STRUCTURAL OBSERVATIONS SHALL BE PERFORMED FOR THE FOLLOWING AREAS OF WORK:
 - 5.1. UPON COMPLETION OF THE LOUVER BLOCKOUT FRAMING
 - 5.2. UPON COMPLETION OF THE STEEL WALKWAY ERECTION
 - 5.3. UPON PLACEMENT OF FORMWORK AND REINFORCING OF PUMP BASES

GENERAL - SPECIAL INSPECTIONS					
SYSTEM OR MATERIAL	OSSC CODE REFERENCE	CODE OR STANDARD REFERENCE	FREQUENCY (NOTE 6)		REMARKS
			CONTINUOUS	PERIODIC	
FABRICATORS	1705.10 1704.2.5				SPECIAL INSPECTION IS REQUIRED FOR STRUCTURAL LOAD-BEARING MEMBERS AND ASSEMBLIES FABRICATED ON THE PREMISES OF A FABRICATOR'S SHOP, SPECIAL INSPECTIONS SHALL BE PERFORMED DURING FABRICATION. PERFORMING SPECIAL INSPECTIONS IS NOT REQUIRED, WHERE FABRICATOR HAS BEEN APPROVED AS AN APPROVED FABRICATOR, PER SECTION 1704.2.5.1.
DEFERRED SUBMITTALS				X	SPECIAL INSPECTION REQUIREMENTS FOR DEFERRED SUBMITTAL ITEMS, INCLUDING REQUIREMENTS FOR DESIGNATED SEISMIC SYSTEMS IN ACCORDANCE WITH OSSC SECTION 1705.12.4 IF APPLICABLE, TO BE SPECIFIED BY THE SYSTEM ENGINEER AND INCLUDED WITH DEFERRED SUBMITTAL DOCUMENTS.
SUBMITTALS TO THE BUILDING OFFICIAL	1704.5000			X	CERTIFICATES OF COMPLIANCE, REPORTS OF PRE-CONSTRUCTION TESTS, OR REPORTS OF MATERIAL PROPERTIES SHALL BE SUBMITTED TO THE BUILDING OFFICIAL.
POST INSTALLED MECHANICAL ANCHORS AND ADHESIVE ANCHORS (EXCLUDING CONDITIONS NOTED ABOVE) IN HARDENED CONCRETE				X	

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		NO. DATE REVISION DESIGNED: EDA DRAWN: EDA CHECKED: TGM APPROVED: TGM	BY SHEET G-8 8 of 43
VERT: AS SHOWN HORIZ: AS SHOWN SCALE	NOTICE IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	PUMP STATION REHABILITATION AND UPGRADES PROJECT BOLTON PUMP STATION QUALITY CONTROL PLAN - 1	
		APRIL 2022 DATE: 19-2679	PROJECT:
		Peterson Structural Engineers, Inc. 9400 SW Barnes Rd., Suite 100 Portland, Oregon 97225 (503) 292-1635 PSE PROJ. #1901-0206 03/31/22	
			

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STEEL - SPECIAL INSPECTIONS

SYSTEM OR MATERIAL	OSSC CODE REFERENCE	CODE OR STANDARD REFERENCE	INSPECTION (NOTES 5 AND 6)		REMARKS
			"CONTINUOUS/PERFORM"	"PERIODIC/OBSERVE"	
CONTRACTOR QUALITY CONTROL REQUIREMENTS		AISC 360 CHAPTER N	X	X	CONTRACTOR TO PROVIDE QUALITY CONTROL FOR ALL ITEMS INDICATED TO BE OBSERVED AND/OR PERFORMED IN TABLE BELOW
STEEL FABRICATION					
FABRICATION OF STRUCTURAL ELEMENTS	1704.2.5.1	AISC 360		X	REFER TO INSPECTION OF FABRICATOR REQUIREMENTS
MATERIAL VERIFICATION OF STRUCTURAL STEEL COMPONENTS	"1505.2.1 2203.1 TABLE 1705.2"	"ASTM A6 ASTM STANDARDS SPECIFIED IN CONSTRUCTION DOCUMENTS AISC 360 A3.1 AISC 360 N3.2"		X	CERTIFIED MILL TEST REPORTS
MATERIAL VERIFICATION OF HIGH STRENGTH BOLTS, NUTS, AND WASHERS	"1705.2.1.2 AISC 360 N5 TABLE 1705.2-2"	"AISC 360 A3.3 AISC 360 N3.2 ASTM STANDARDS SPECIFIED IN CONSTRUCTION DOCUMENTS RCSC 2.1"		X	MANUFACTURER'S CERTIFIED TEST REPORTS
MATERIAL VERIFICATION OF ANCHOR BOLTS AND THREADED RODS		"AISC 360 A3.4 AISC 360 N3.2 ASTM STANDARDS SPECIFIED IN CONSTRUCTION DOCUMENTS"		X	MANUFACTURER'S CERTIFIED TEST REPORTS
MATERIAL VERIFICATION OF WELD FILLER METALS	"1705.2.1.1 TABLE 1705.2-5"	"AISC 360 A3.5 AISC 360 N3.2 APPLICABLE AWS A5 DOCUMENTS"		X	MANUFACTURER'S CERTIFIED TEST REPORTS
STRUCTURAL STEEL WELDING					
VERIFYING USE OF PROPER WPS'S	"1705.2.1 AWS D1.1"	AISC 360 N3.2			RETAIN A RECORD OF WELDING PROCEDURE SPECIFICATIONS
VERIFYING WELDER QUALIFICATIONS		AWS D1.1		X	RETAIN A RECORD OF QUALIFICATION CARDS
COMPLETE AND PARTIAL JOINT PENETRATION GROOVE WELDS			X		
MULTIPASS FILLET WELDS			X		
SINGLE PASS FILLET WELDS GREATER THAN 5/16"	TABLE 1705.2-6	AWS D1.1 CLAUSE 6	X		ALL WELDS VISUALLY INSPECTED PER AWS D1.16.9
PLUG AND SLOT WELDS			X		
SINGLE PASS FILLET WELDS LESS THAN OR EQUAL TO 5/16"				X	
WELDING STAIR AND RAILING SYSTEMS	1705.2(2.5)	AWS D1.1 CLAUSE 6		X	"ALL WELDS VISUALLY INSPECTED PER AWS D1.1 6.9"
VERIFICATION OF JOINT & CONNECTION DETAILS INCLUDING MEMBER AND COMPONENT LOCATIONS, BRACING, AND STIFFENERS	TABLE 1705.2-7	AWS D1.1		X	

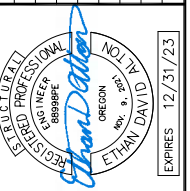
CONCRETE - SPECIAL INSPECTIONS

SYSTEM OR MATERIAL	OSSC CODE REFERENCE	CODE OR STANDARD REFERENCE	FREQUENCY (NOTE 6)		REMARKS
			CONTINUOUS	PERIODIC	
GENERAL	"1705.3 1901.6"	ACI 318: 26.13			SPECIAL INSPECTIONS OF CONCRETE SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1705.3 OF THE IBC AND SECTION 26.13 OF ACI 318.
REINFORCING STEEL PLACEMENT	"1901.5.2 1908.4"	"ACI 318: CH. 20, 25.2, 25.3, 26.6.1-26.6.3, 26.13.3.3"		X	REINFORCING TO COMPLY WITH ALL CODE PROTECTION, SPACING AND TOLERANCE LIMITS.
INSPECT ANCHORS/BOLTS CAST IN CONCRETE	-	ACI 318: 17.8.2	X	X	ALL CAST-IN-PLACE ANCHORS/BOLTS SHALL BE VISUALLY INSPECTED. REFERENCE STEEL INSPECTIONS FOR ADDITIONAL INSTALLATION, MATERIAL AND WELDING INSPECTIONS OF STEEL ITEMS EMBEDDED IN CONCRETE (HEADED STUDS, DBA's, ETC.)
VERIFYING USE OF REQUIRED MIX DESIGN(S)	"1904.1 1904.2 1908.2 1908.3"	ACI 318: CH. 19, 26.4.3, 26.4.4		X	
CONCRETE SPECIMENS FOR TESTING	1908.10	"ASTM C172 ASTM C31 ACI 318: 26.5, 26.12"	X		PRIOR TO CONCRETE PLACEMENT, FABRICATE CONCRETE SPECIMENS FOR TESTING. SEE THE CONCRETE TESTING TABLE FOR ADDITIONAL INFORMATION.
CONCRETE PLACEMENT, NON-SHRINK GROUT	1908.6, 1908.7, 1908.8	ACI 318: 26.5, 26.13.3.2(a)	X		
CONCRETE CURING	1908.9000	ACI 318: 26.5.3 - 26.5.5, 26.13.3.3		X	VERIFY MAINTENANCE OF SPECIFIED CURING TEMPERATURES AND TECHNIQUES

CONCRETE - TESTING

SYSTEM OR MATERIAL	OSSC CODE REFERENCE	CODE OR STANDARD REFERENCE	FREQUENCY (NOTE 6)	REMARKS
CONCRETE STRENGTH	"1705.3 ASTM C172 ASTM C 31 ACI 318 26.12, ACI 318 26.5"	ASTM C39	EACH 150 CY NOR LESS THAN EACH 5000 SF OF SLAB OR WALL PLACED EACH SHIFT	FABRICATE SPECIMENS AT TIME FRESH CONCRETE IS PLACED
CONCRETE SLUMP		ASTM C143		
CONCRETE AIR CONTENT		ASTM C231		
CONCRETE TEMPERATURE		ASTM C1064		

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			9 of 43



SCALE	VERT: AS SHOWN	HORIZ: AS SHOWN
	NOTICE	
	IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

QUALITY CONTROL PLAN - 2

CLACKAMAS WATER ENVIRONMENT SERVICES

19-2679 DATE: APRIL 2022

PROJECT:



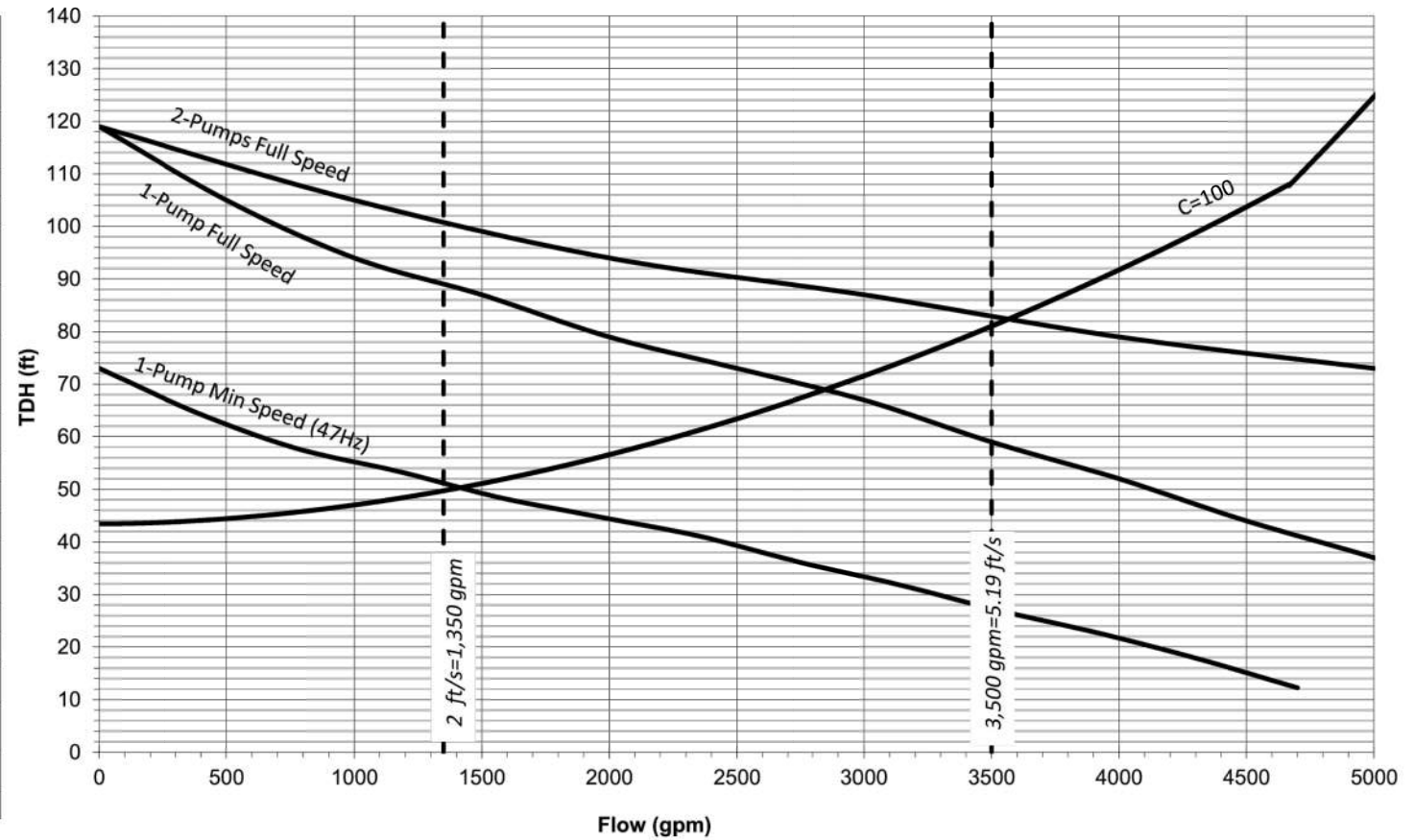
Peterson Structural Engineers, Inc.
9400 SW Barnes Rd., Suite 100
Portland, Oregon 97225
(503) 292-1635

PSE PROJ. #1901-0206
03/31/22

BOLTON PUMP STATION AND FORCE MAIN DESIGN DATA TABLE

PUMP STATION	
LOCATION	6615 FAILING STREET WEST LINN, OREGON 97068
TYPE	TRIPLEX DRYWELL SUBMERSIBLE PUMP STATION WITH VARIABLE SPEED DRIVES
PUMP STATION FIRM CAPACITY	3,500 GPM AT 83 FEET TDH; TWO PUMPS RUNNING
SINGLE PUMP DUTY POINT	2,850 GPM AT 69 FEET TDH
DUAL PUMP DUTY POINT (EACH)	1,750 GPM AT 83 FEET TDH
MOTOR HORSEPOWER, HP	70 HP
PUMP STARTS	8.0 STARTS PER HOUR
WET WELL VOLUME	3,450 GALLONS (PUMPS OFF TO LEAD PUMP ON)
LEVEL CONTROL TYPE	SUBMERSIBLE LEVEL TRANSDUCER (PRIMARY & BACKUP), OVERFLOW FLOAT
ALARM TELEMETRY TYPE (EXIST)	RADIO MODEM W/PLC
STANDBY POWER TYPE (EXIST)	250 KW PERMANENT DIESEL STANDBY GENERATOR WITH AUTOMATIC TRANSFER SWITCH
FUEL TANK CAPACITY	48 HOUR CAPACITY
OVERFLOW POINT	WILLAMETTE RIVER
OVERFLOW ELEVATION	41.6 FEET
EPA RELIABILITY CLASS	1
FORCE MAIN	
TYPE AND LENGTH	5,850 FEET OF 16" DUCTILE IRON FORCE MAIN AND 510 FEET OF 16" PVC FORCE MAIN
PROFILE DESCRIPTION	CONTINUOUSLY ASCENDING UNTIL A HIGH POINT BEFORE CROSSING UNDER THE WILLAMETTE RIVER
AIR RELEASE VALVES	THREE 3-INCH ARV'S AND VACUUM VALVES AND ONE 2-INCH CARV AT HIGH POINT, SEE SHEET C-3 FOR LOCATIONS
AVERAGE FORCE MAIN DETENTION TIME	115 MINUTES AT 280 GPM (ADWF)
DISCHARGE MANHOLE LOCATION	MANHOLE SSMH-008225 ON CLACKAMETTE DR. IN CLACKAMETTE PARK
SULFIDE CONTROL SYSTEM	CHEMICAL DOSING OF CALCIUM NITRATE INTO WET WELL

SYSTEM HEAD AND PUMP CURVES



NO.	DATE	REVISION	BY

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HORIZ: AS SHOWN

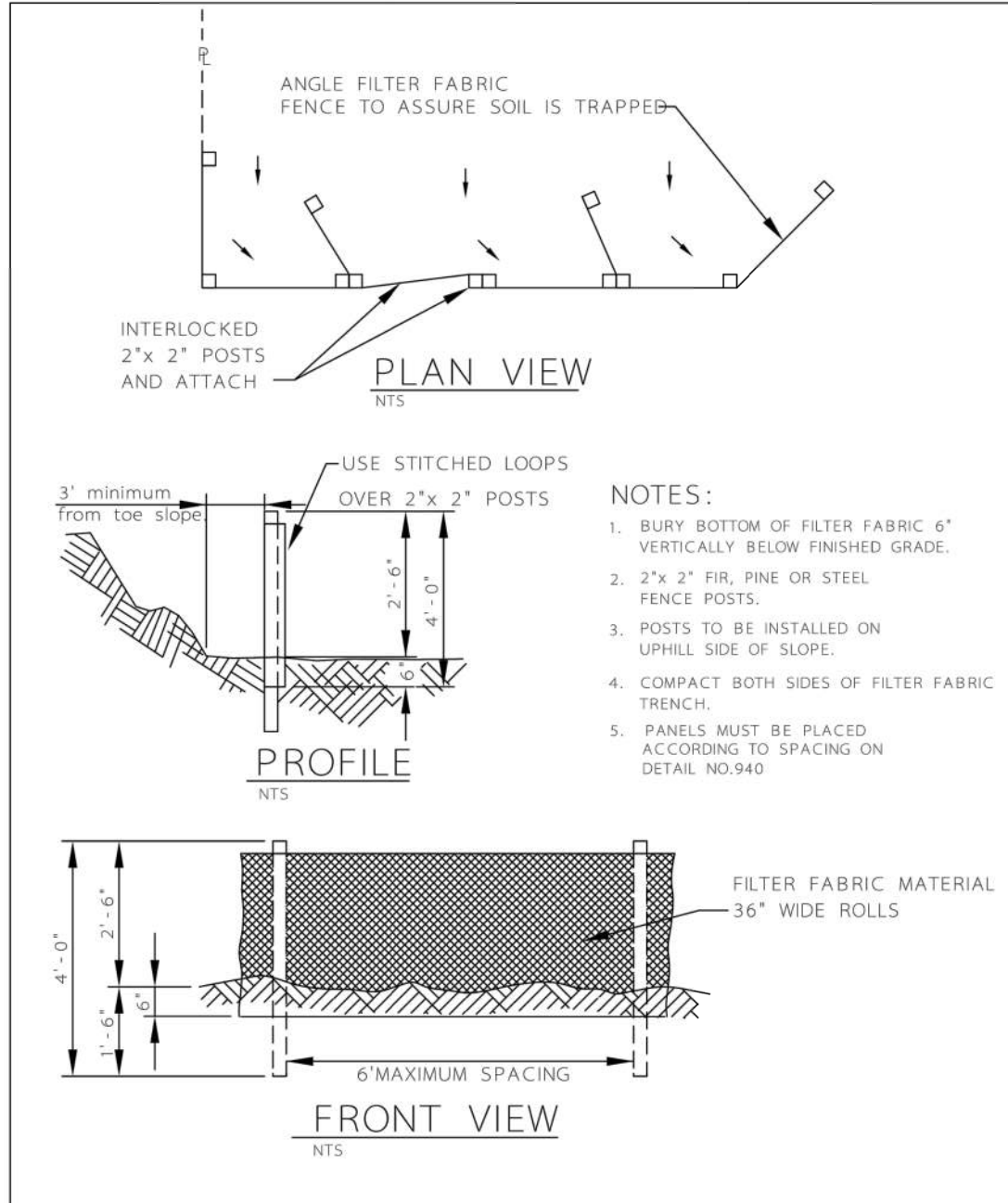
NOTICE

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PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

DESIGN DATA SUMMARY TABLE
AND SYSTEM HEAD CAPACITY CURVE

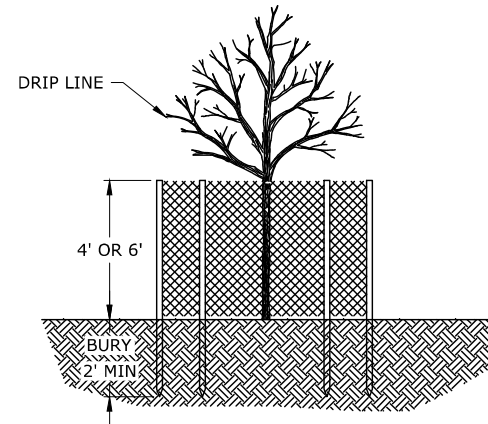
PROJECT: 19-2679 DATE: MARCH 2022



SEDIMENT FENCE

DETAIL DRAWING 4 - 23

REVISED 01 - 09



TREE PROTECTION FENCING DETAIL 1

SCALE: NTS

NOTES:

1. ORANGE FENCING SHALL BE 4' IN HEIGHT, MESH CHAIN LINK FENCE SHALL BE 6' IN HEIGHT. FENCE SHALL BE SET AS SHOWN ON THE PLANS.
2. FENCE MATERIALS SHALL CONSIST OF ORANGE CONSTRUCTION FENCING OR MESH CHAIN LINK AS SHOWN ON THE PLANS, SECURED TO A MINIMUM 1 1/2" DIAMETER STEEL OR ALUMINUM LINE POSTS.
3. POSTS SHALL BE SET TO A DEPTH OF NO LESS THAN 2 FEET IN NATIVE SOIL.
4. FENCE SHALL REMAIN IN PLACE UNTIL CONSTRUCTION ACTIVITIES, MOVEMENT OR REMOVAL OF FENCE REQUIRES APPROVAL BY OWNER'S AUTHORIZED REPRESENTATIVE.

NO.	DATE	REVISION	BY

DESIGNED: CAS
DRAWN: BAW
CHECKED: EPK
APPROVED: AJC

SHEET
GD-1
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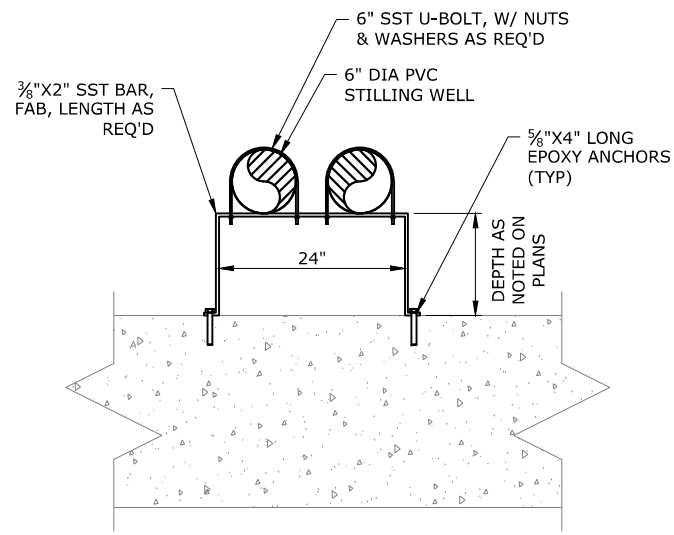


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NOTICE	IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

GENERAL EROSION CONTROL DETAILS

PROJECT: 19-2679 DATE: MARCH 2022

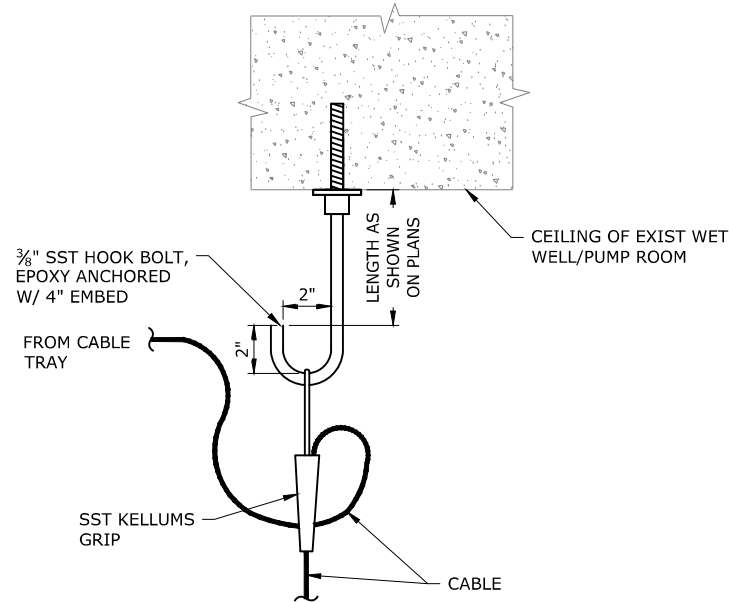


NOTES:

1. ALL FASTENERS, FITTINGS, ANCHORS AND SUPPORTS WITHIN WET WELL SHALL BE TYPE 316 STAINLESS STEEL. STAINLESS STEEL CONNECTIONS TO DISSIMILAR METALS, INCLUDING FLANGE CONNECTIONS, REQUIRE ISOLATION KITS, SEE SPECIFICATION SECTION 05 50 00.
2. UNLESS OTHERWISE SHOWN, STILLING WELL SUPPORTS SHALL BE PLACED 1' BELOW TOP OF DISCHARGE CHUTE AND 5-FOOT INTERMEDIATE SPACING.
3. STILLING WELL SHALL BE 6" SCHED 40 PVC PIPE, DRILL 1/2" HOLES ON EACH SIDE OF STILLING WELL AT 6" ON CENTER FROM TOP TO BOTTOM OF STILLING WELL.
4. SUBMIT PRODUCT INFORMATION, WORKING DRAWING, AND INSTALLATION DETAILS FOR REVIEW PRIOR TO INSTALLATION.

STILLING WELL PIPE SUPPORT

SCALE: NTS

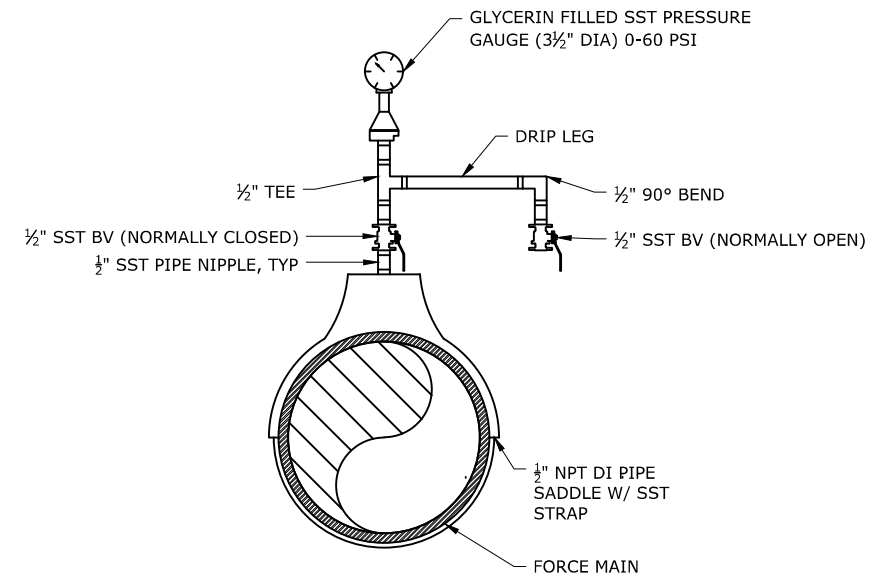


NOTES:

1. ALL HARDWARE GRADE 316 STAINLESS STEEL.
2. CABLE HANGER SHALL BE PROVIDED FOR ALL FLOATS AND ALL LEVEL SENSORS.

CABLE HANGER

SCALE: NTS

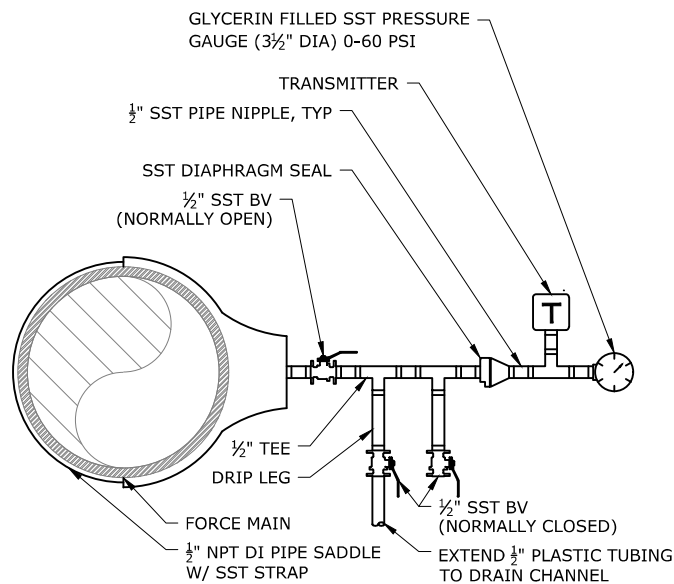


NOTES:

1. ALL PIPE AND FITTINGS SHALL BE SCHEDULE 80 STAINLESS STEEL WITH THREADED ENDS.
2. INSTALL PRESSURE GAUGE AND DIAPHRAGM SEAL PER MANUFACTURERS' REQUIREMENTS.
3. FOR PRESSURE GAUGES ON SUCTION LINE PROVIDE 0-20 PSI GAUGES. FOR PRESSURE GAUGES ON DISCHARGE LINE PROVIDE 0-60 PSI PRESSURE GAUGES.

PRESSURE GAUGE DETAIL

SCALE: NTS

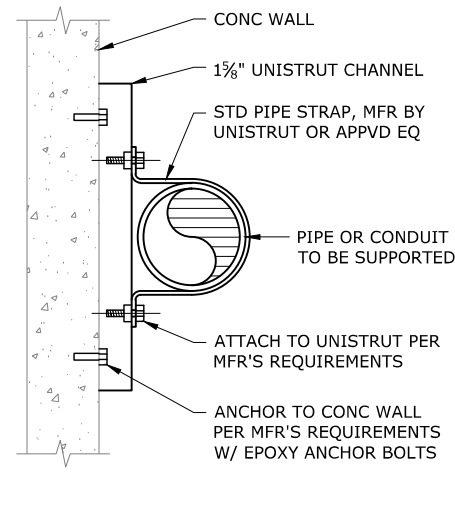


NOTES:

1. ALL PIPE AND FITTINGS SHALL BE SCHEDULE 80 STAINLESS STEEL WITH THREADED ENDS.
2. INSTALL PRESSURE GAUGE AND DIAPHRAGM SEAL PER MANUFACTURERS' REQUIREMENTS.

PRESSURE GAUGE WITH TRANSMITTER

SCALE: NTS

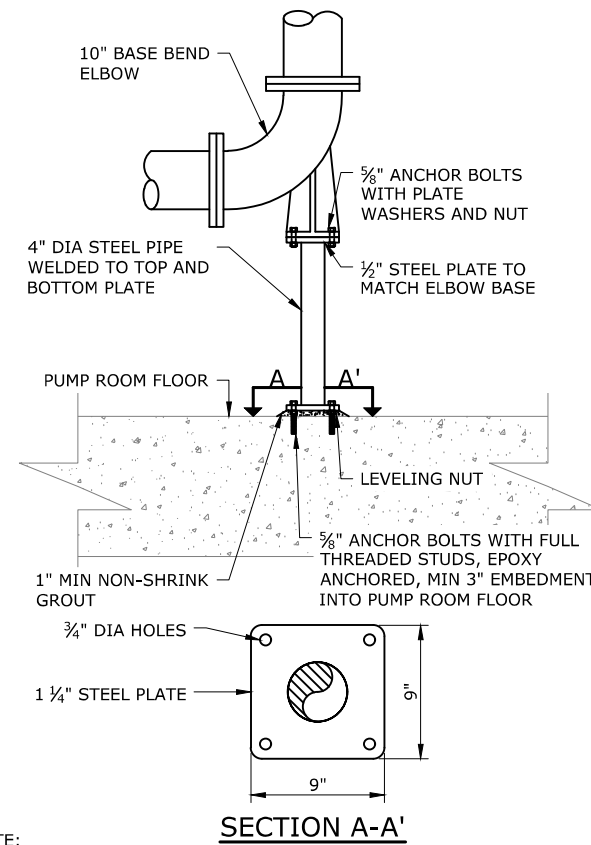


NOTE:

1. ORIENT UNISTRUT CHANNEL VERTICALLY OR HORIZONTALLY DEPENDING ON APPLICATION.

PIPE SUPPORT

SCALE: NTS

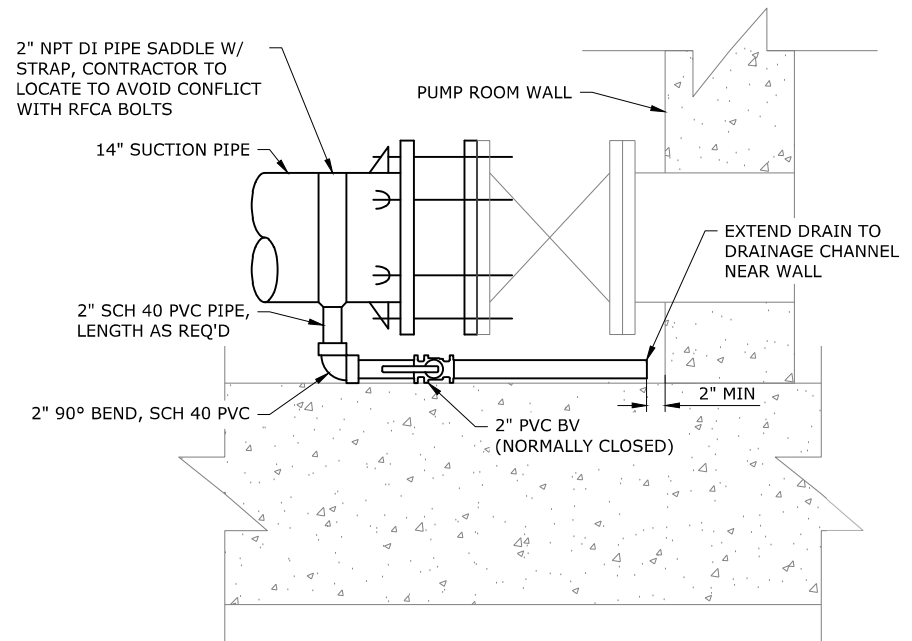


NOTE:

1. STAINLESS STEEL CONNECTIONS TO DISSIMILAR METALS, INCLUDING FLANGE CONNECTIONS, REQUIRE ISOLATION KITS, SEE SPECIFICATION SECTION 05 50 00.

BASE BEND SUPPORT

SCALE: NTS



SUCTION DRAIN LINE

SCALE: NTS



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DESIGNED: CAS			
DRAWN: BAW			
CHECKED: EPK			
APPROVED: AJC			
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			12 of 42

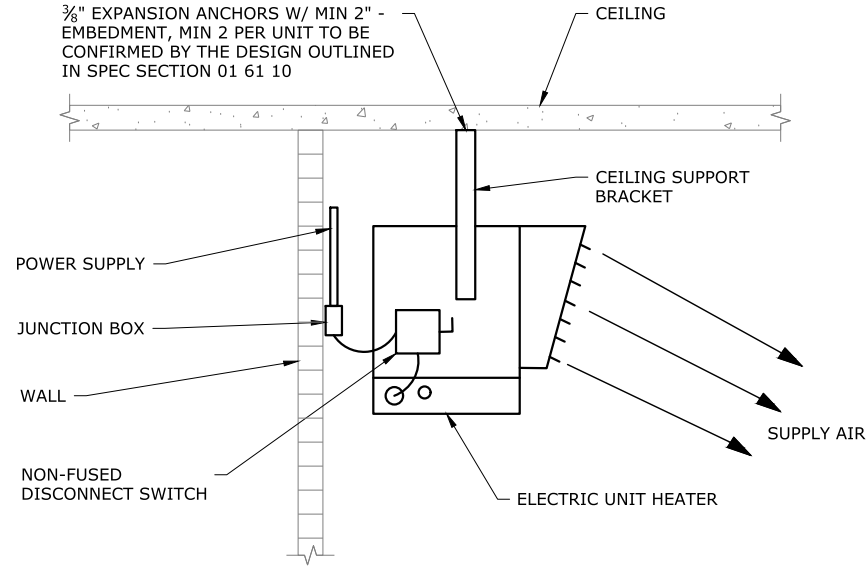


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NOTICE		
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE		

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

GENERAL MECHANICAL DETAILS

PROJECT: 19-2679 DATE: MARCH 2022



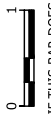
UNIT HEATER MOUNTING-DETAIL 1
SCALE: NTS



PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

GENERAL HVAC DETAILS

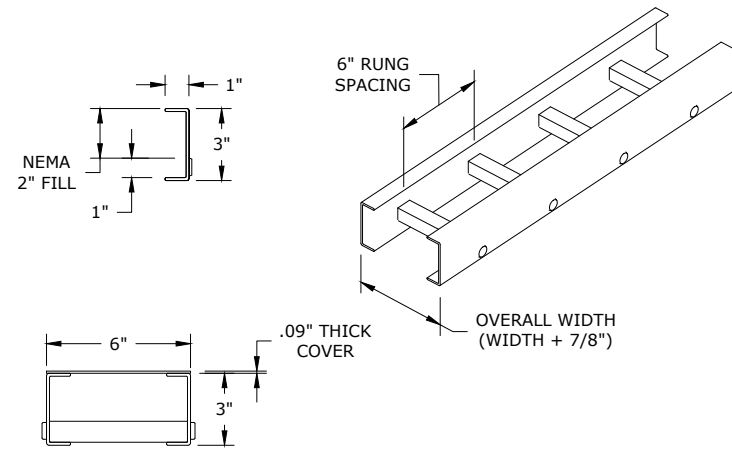
PROJECT: 19-2679 DATE: MARCH 2022

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NOTICE	
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DRAWN:	BAW		
CHECKED:	EPK		
APPROVED:	AMB		

SHEET
GD-3
13 of 42



EATON "B-LINE" SERIES 13 FIBERGLASS CABLE TRAY SYSTEM.
ONE PAIR OF SPLICE PLATES WITH SS6 (316 STAINLESS STEEL)
HARDWARE INCLUDED.

NOTES:

1. PROVIDE HEAVY DUTY COVER CLAMPS RECOMMENDED FOR OUTDOOR SERVICE ON TRAY EXTERIOR TO WETWELL. NO COVER REQUIRED FOR INTERIOR WETWELL AREA.

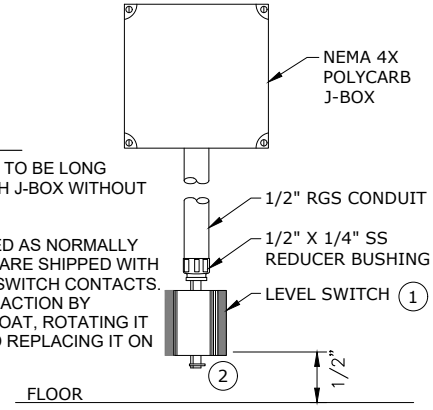
CABLE TRAY W/COVER

SCALE: NONE



DETAIL NOTES

- 1 MFR FLOAT WIRES TO BE LONG ENOUGH TO REACH J-BOX WITHOUT SPLICING.
- 2 FLOAT TO BE WIRED AS NORMALLY CLOSED. MODELS ARE SHIPPED WITH NORMALLY OPEN SWITCH CONTACTS. REVERSE SWITCH ACTION BY REMOVING THE FLOAT, ROTATING IT END-FOR-END AND REPLACING IT ON THE STEM.



FLOOD SWITCH DETAIL

SCALE: NONE



NO.	DATE	REVISION	BY
DESIGNED: RSC	DRAWN: JLB	CHECKED: RSC	APPROVED: MEW
SHEET			GD-4
			14 of 42

REGISTERED PROFESSIONAL ENGINEER
MICHAEL E. SITTIM
P.E. 88305PE
STATE OF OREGON
EXPIRES: 6/30/22

SCALE: VERT: AS SHOWN, HORIZ: AS SHOWN
NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

GENERAL ELECTRICAL DETAILS

murraysmith

CLACKAMAS WATER ENVIRONMENT SERVICES

19-2679 DATE: MARCH 2022

PROJECT:

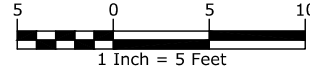
Industrial Systems INC

12119 NE 99th Street
Suite #2090
Vancouver, Washington 98682
Phone: (360) 715-7267
Fax: (360) 952-8958
e-mail: is@industrialsystems-inc.com
OR CCB #196597 WA #INDUS1880K9
AK #1018436
PROJECT#: 20.18.03



TEMPORARY 6' TALL CHAINLINK CONSTRUCTION FENCE AROUND BYPASSING EQUIPMENT AND STATION W/ GATE AT DRIVEWAY, CONTRACTOR TO ENSURE OWNER ACCESS THROUGHOUT THE ENTIRETY OF PROJECT

PLAN
SCALE: 1" = 5'



PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

EROSION CONTROL PLAN

PROJECT: 19-2679 DATE: MARCH 2022

SCALE
VERT: AS SHOWN
HORIZ: AS SHOWN

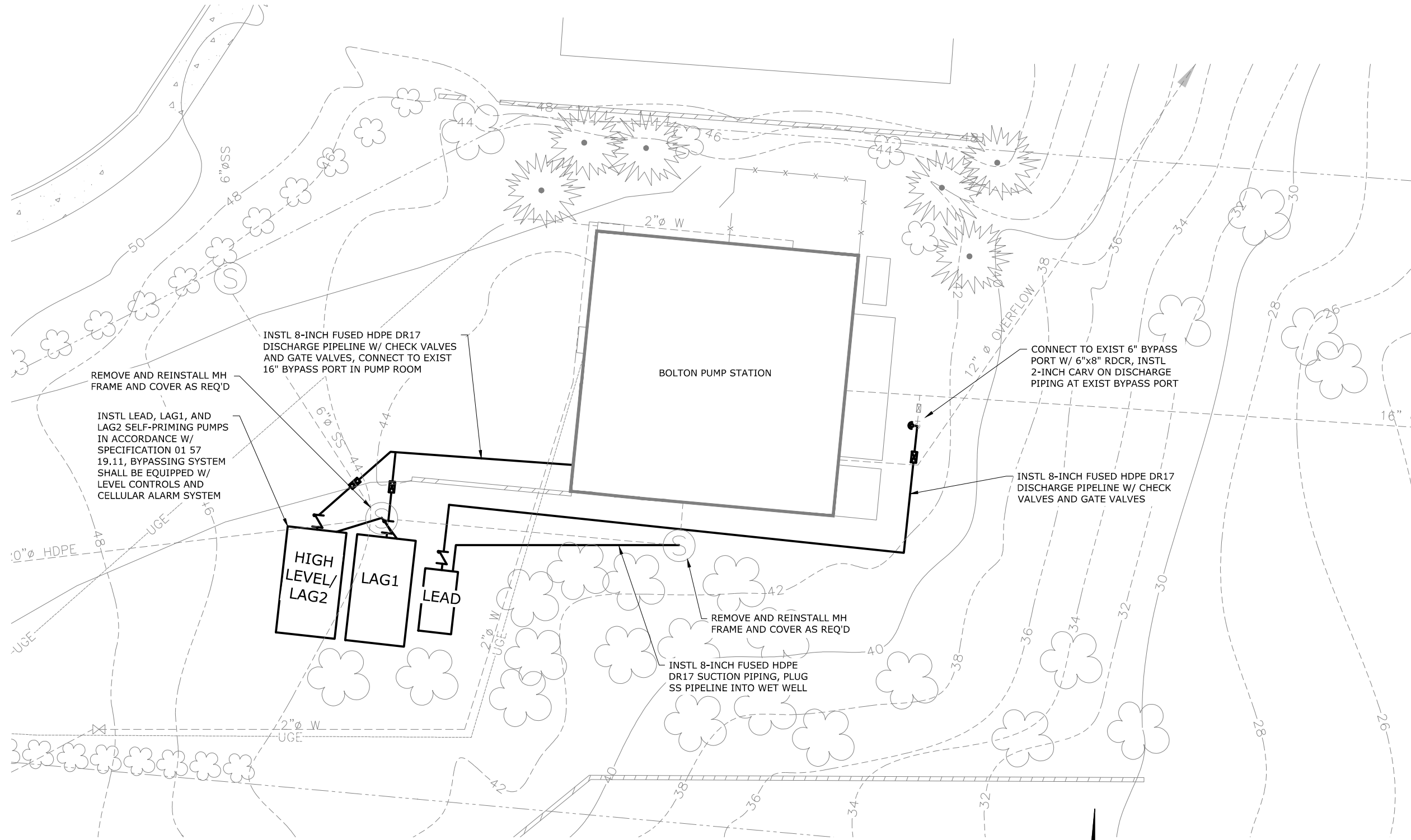
NOTICE

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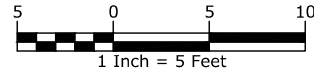


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DESIGNED: CAS	SHEET
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CHECKED: TTT	15 of 42
APPROVED: AIC	



PLAN
SCALE: 1" = 5'



PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

BYPASS PUMPING PLAN

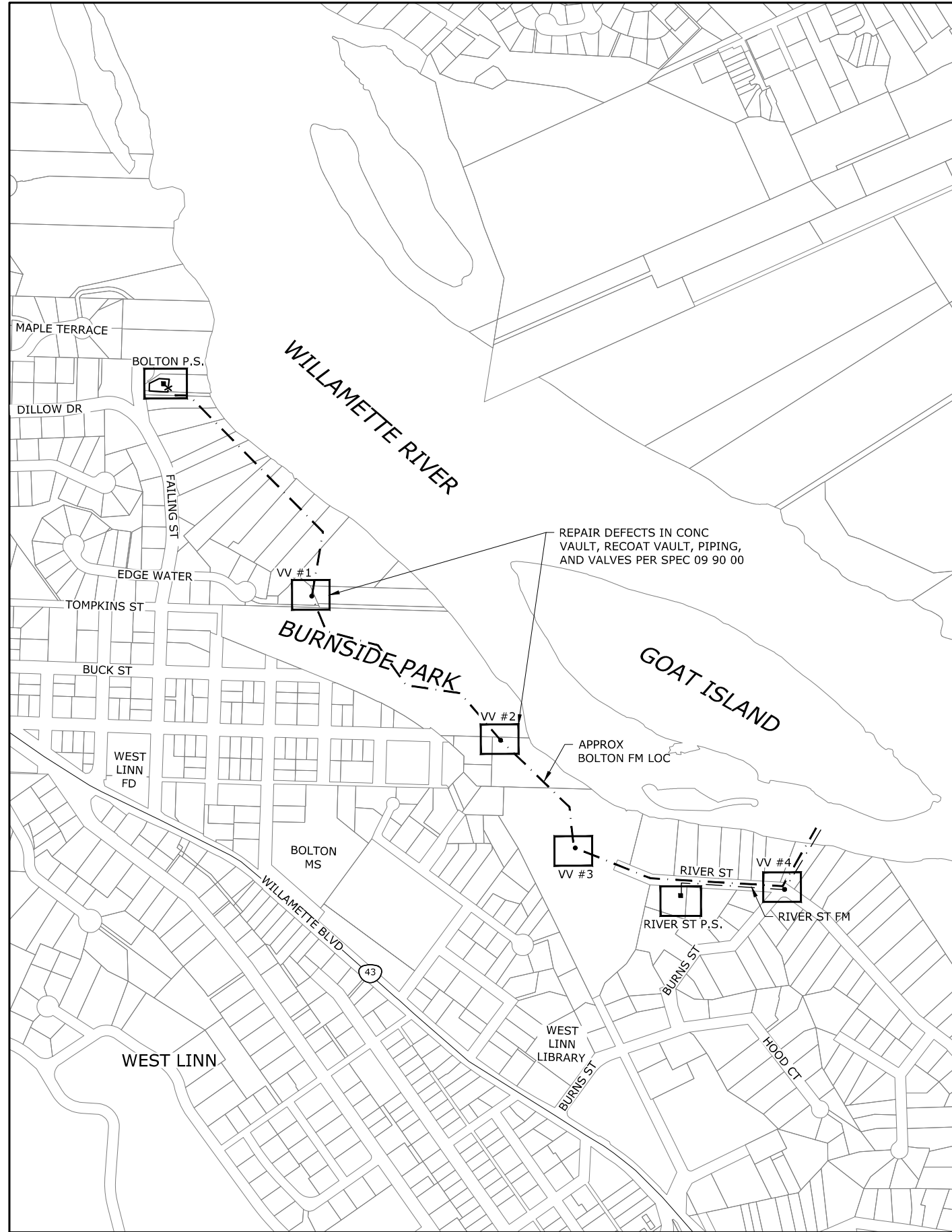


SCALE: VERT: AS SHOWN
HORIZ: AS SHOWN
NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

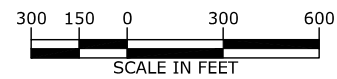
NO.	DATE	REVISION	BY

DESIGNED: CAS
DRAWN: BAW
CHECKED: TTT
APPROVED: AIC

SHEET: C-2
16 of 42



PLAN
SCALE: 1" = 300'



PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

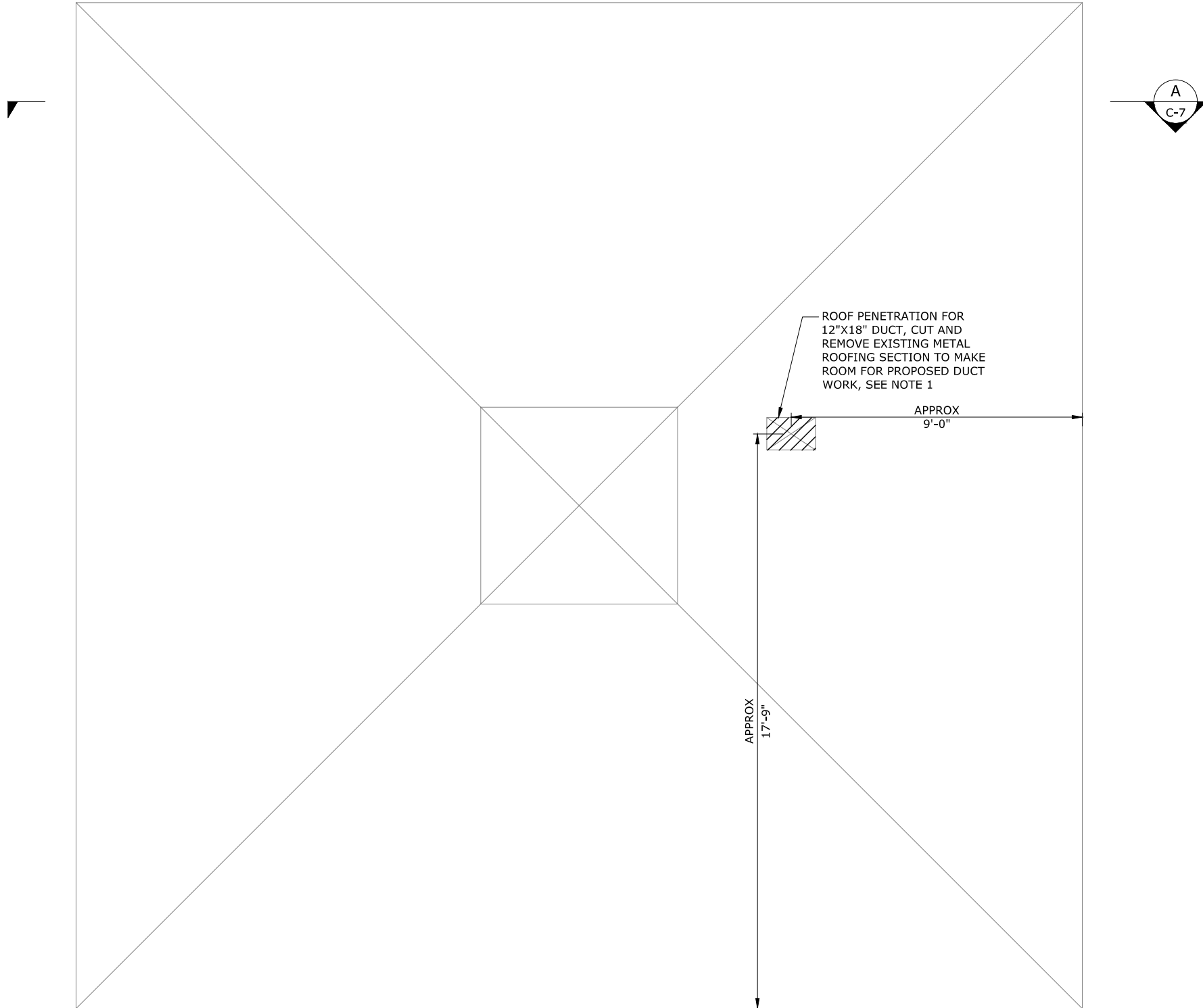
CARV VAULT REHABILITATION PLAN



NO.	DATE	REVISION	BY
DESIGNED:	CAS		SHEET
DRAWN:	BAW		C-3
CHECKED:	TTT		17 of 42
APPROVED:	AJC		

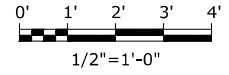
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HORIZ: AS SHOWN

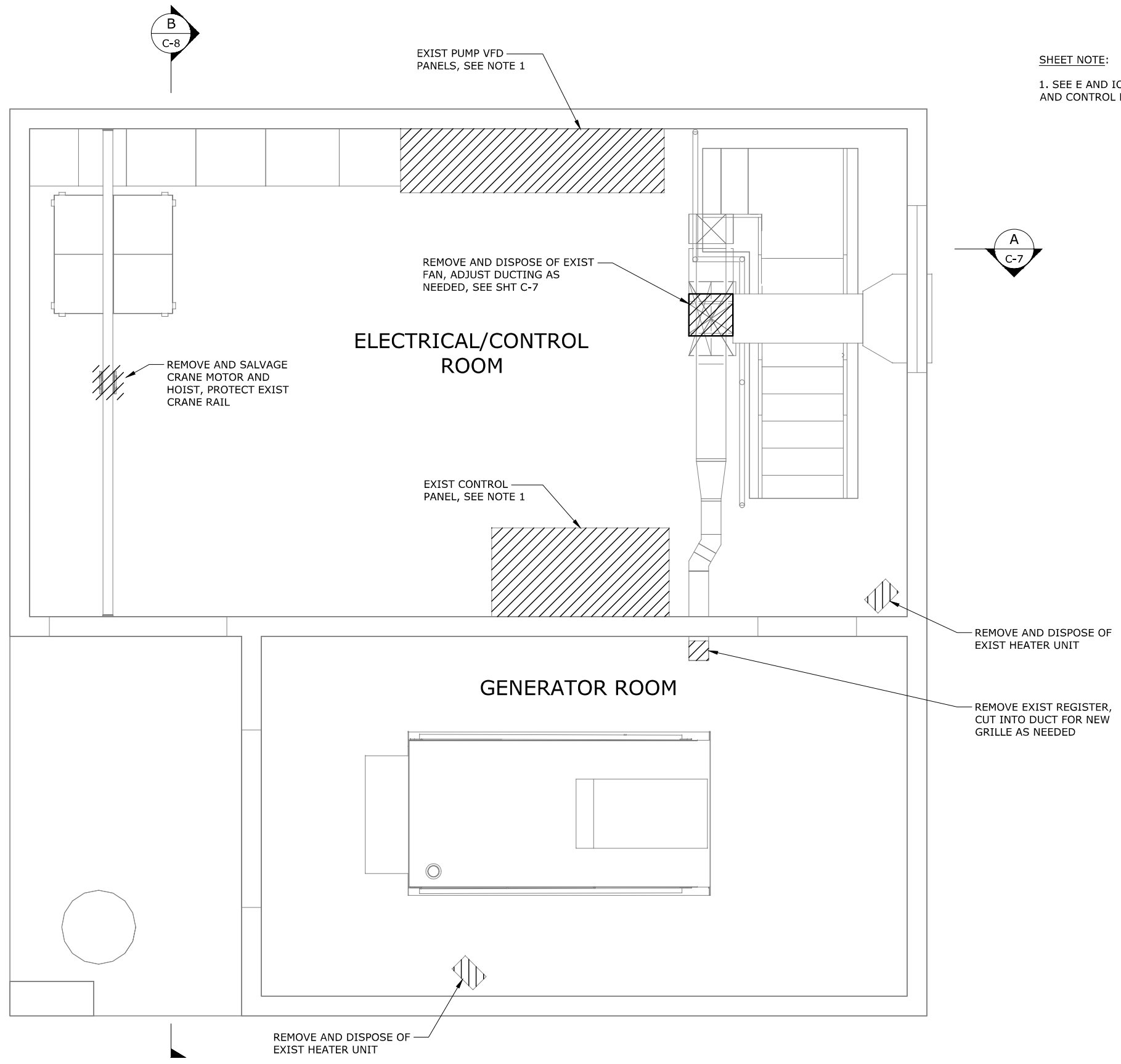
NOTICE
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE



SHEET NOTE:
 1. ROOF PENETRATION LOCATION IS APPROXIMATE. CONTRACTOR TO ADJUST AS NECESSARY TO ENSURE THAT DUCT PENETRATION IS CENTERED BETWEEN EXISTING BEAMS.

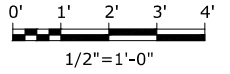
PLAN
 SCALE: 1/2"=1'-0"





SHEET NOTE:
1. SEE E AND IC SHEETS FOR ELECTRICAL AND CONTROL EQUIPMENT DEMOLITION.

DEMO PLAN
SCALE: 1/2"=1'-0"



NO.	DATE	REVISION	BY

DESIGNED: CAS
DRAWN: MBE
CHECKED: EPK
APPROVED: AJC

SHEET C-5
19 of 42



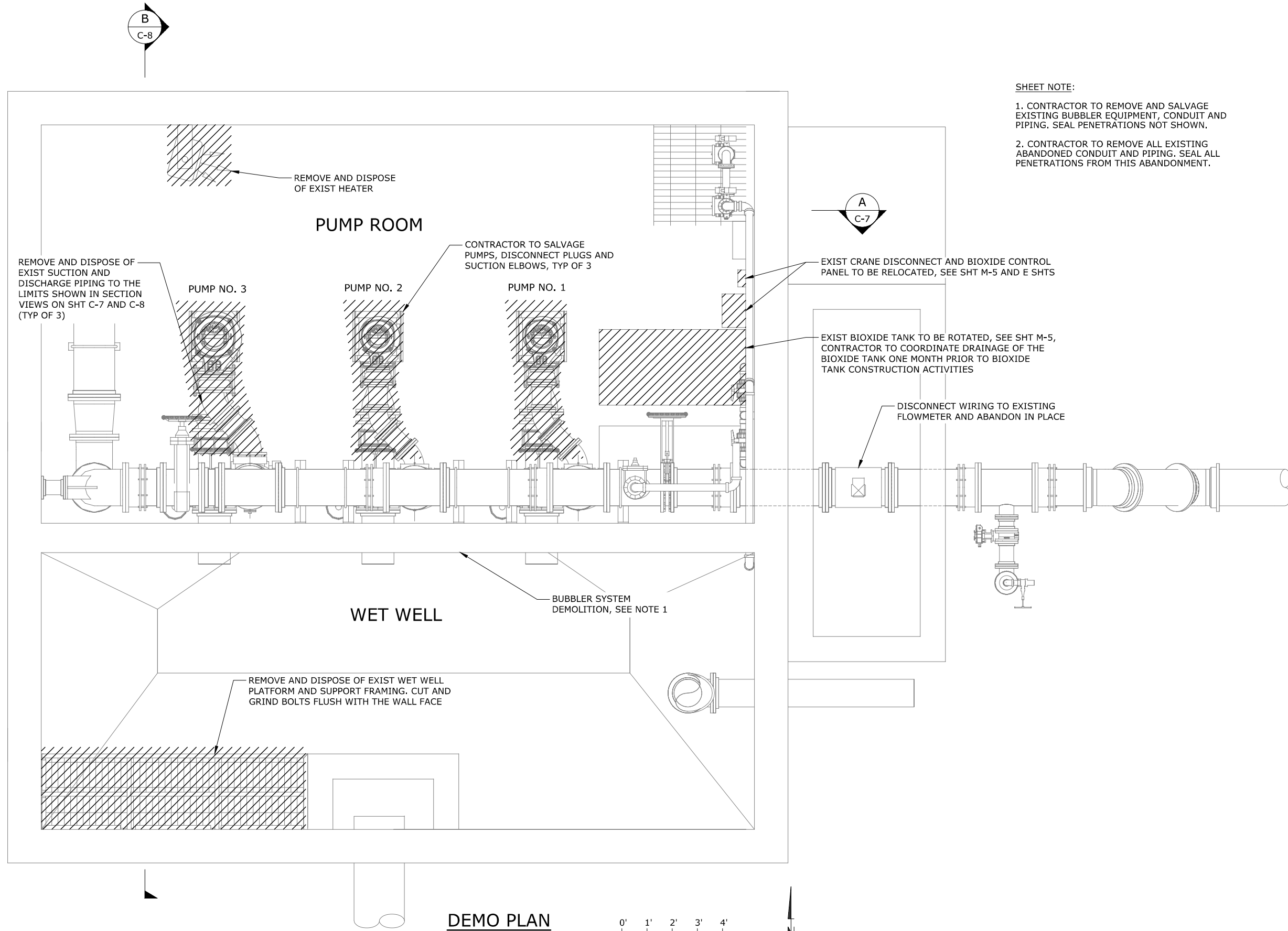
SCALE: VERT: AS SHOWN
HORIZ: AS SHOWN

NOTICE
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

GROUND LEVEL DEMOLITION PLAN

PROJECT: 19-2679 DATE: MARCH 2022



SHEET NOTE:

1. CONTRACTOR TO REMOVE AND SALVAGE EXISTING BUBBLER EQUIPMENT, CONDUIT AND PIPING. SEAL PENETRATIONS NOT SHOWN.
2. CONTRACTOR TO REMOVE ALL EXISTING ABANDONED CONDUIT AND PIPING. SEAL ALL PENETRATIONS FROM THIS ABANDONMENT.

NO.	DATE	REVISION	BY

DESIGNED: CAS
DRAWN: MBE
CHECKED: EPK
APPROVED: AJC

SHEET C-6
20 of 42



SCALE: VERT: AS SHOWN
HORIZ: AS SHOWN

NOTICE
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

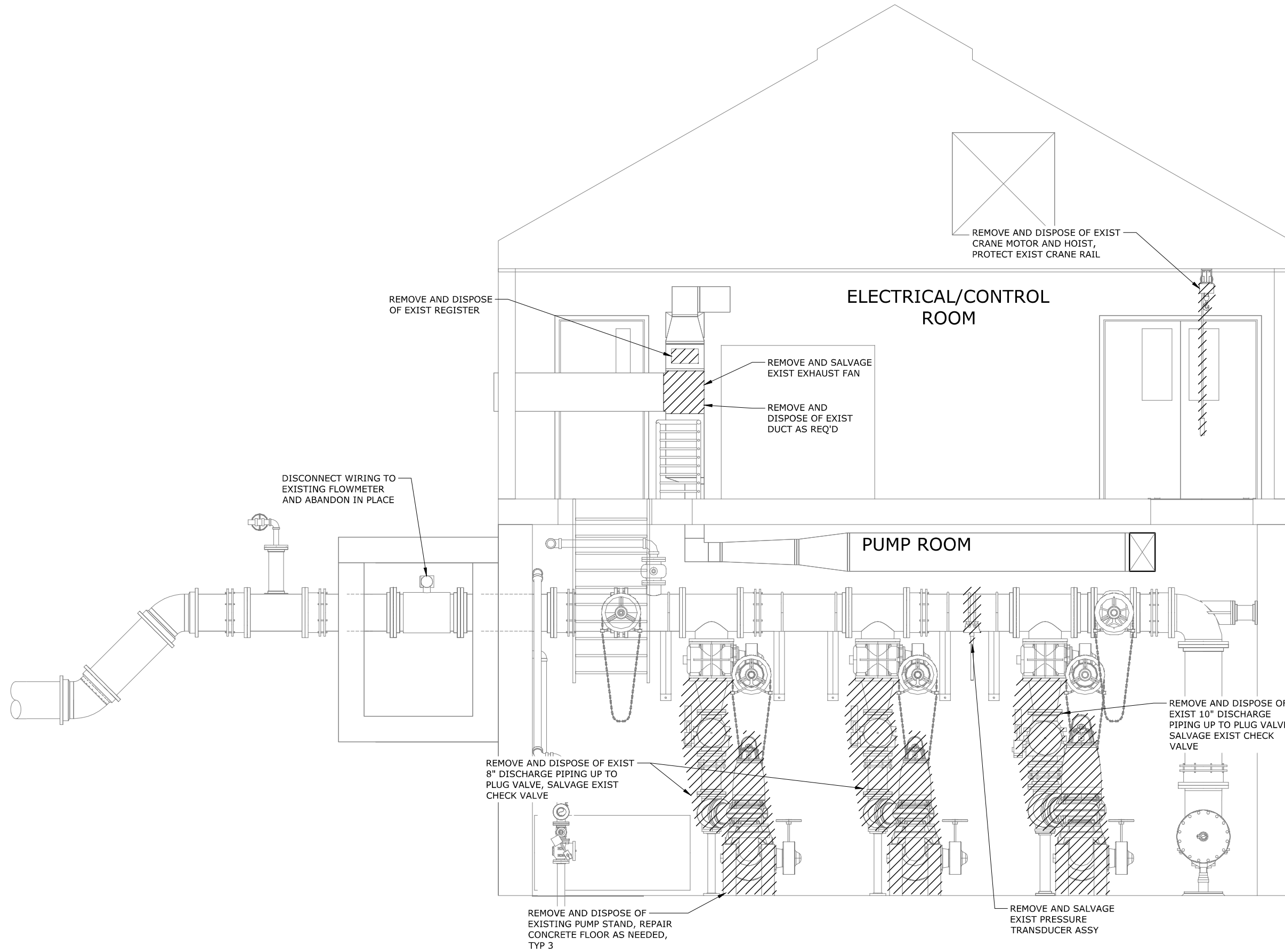
PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

LOWER LEVEL DEMOLITION PLAN

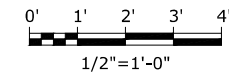
CLACKAMAS WATER ENVIRONMENT SERVICES

murraysmith

PROJECT: 19-2679 DATE: MARCH 2022



SECTION
SCALE: 1/2"=1'-0"



NO.	DATE	REVISION	BY

DESIGNED: CAS
DRAWN: MBE
CHECKED: EPK
APPROVED: AJC

SHEET
C-7
21 of 42



SCALE: VERT.: AS SHOWN
HORIZ.: AS SHOWN

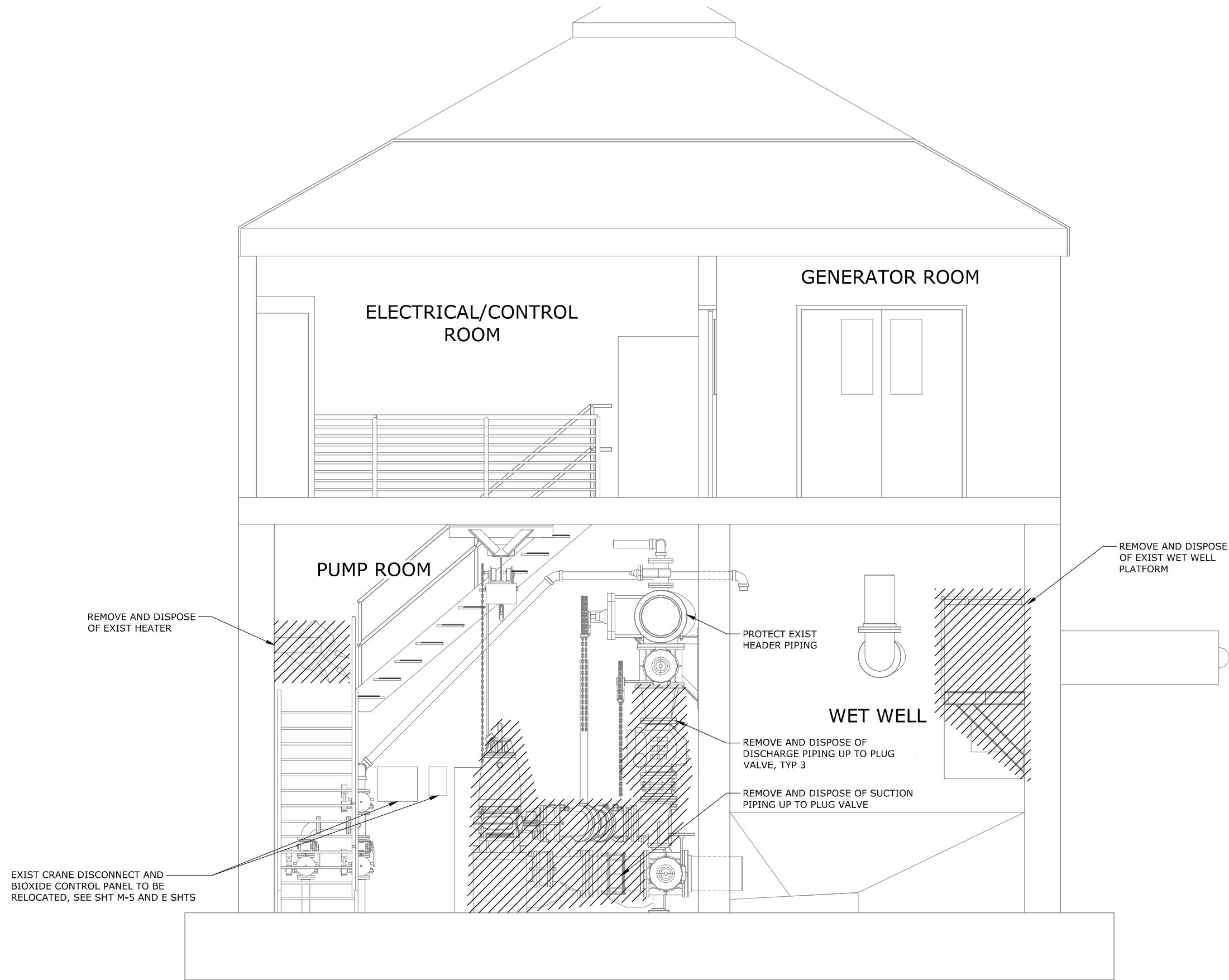
NOTICE
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

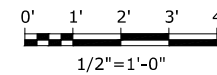
DEMOLITION SECTION A

19-2679 DATE: MARCH 2022

PROJECT:



SECTION
SCALE: 1/2"=1'-0"



NO.	DATE	REVISION	BY

DESIGNED: CAS
DRAWN: MBE
CHECKED: EPK
APPROVED: AJC

SHEET
C-7
22 of 42



SCALE
VERT: AS SHOWN
HORIZ: AS SHOWN

NOTICE
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

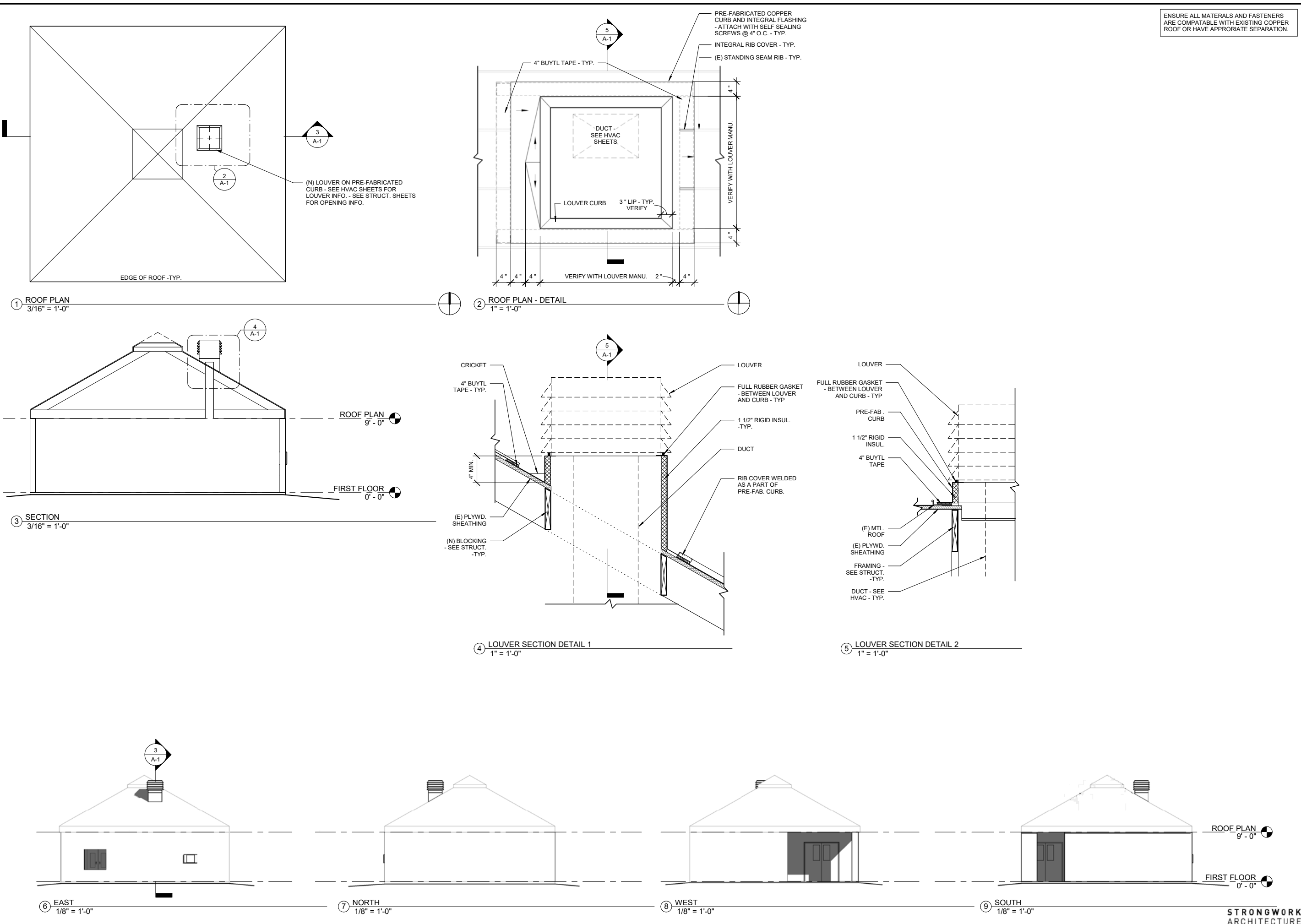
PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

DEMOLITION SECTION B

19-2679 DATE: MARCH 2022

PROJECT:

C:\Users\Samantha\Strongwork Dropbox\Active Projects\21001_WES Pump Stations Upgrade\WES Bolton8 - Revit and CAD\WES Bolton Pump Station_rvt



ENSURE ALL MATERIALS AND FASTENERS ARE COMPATIBLE WITH EXISTING COPPER ROOF OR HAVE APPROPRIATE SEPARATION.

NO.	DATE	REVISION	BY
DESIGNED: MD	CHECKED: AA	DRAWN: JT	APPROVED: AA
SHEET			A-1
PROJECT			23 of 42



SCALE	VERT.:	HORIZ.:	NOTICE
			IF THIS BAR DOES NOT MEASURE 1:1, THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

ROOF PLAN, SECTION, ELEVATIONS, AND DETAILS

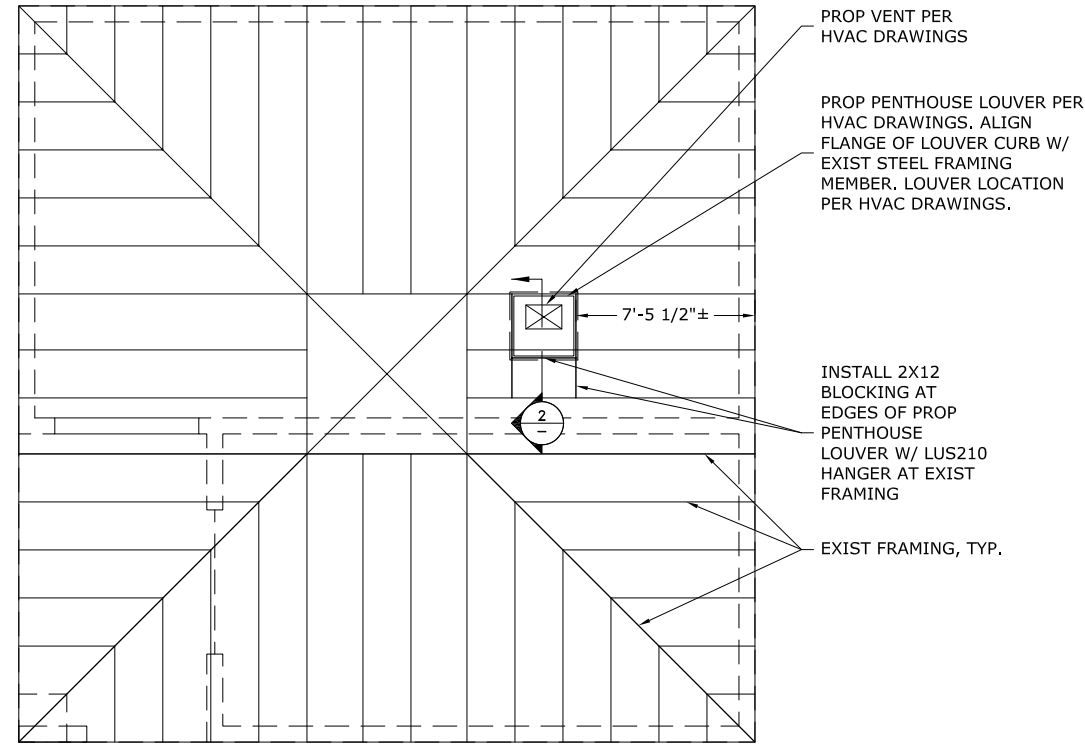
murraysmith

PROJECT: 19-2679 DATE: MARCH 2022

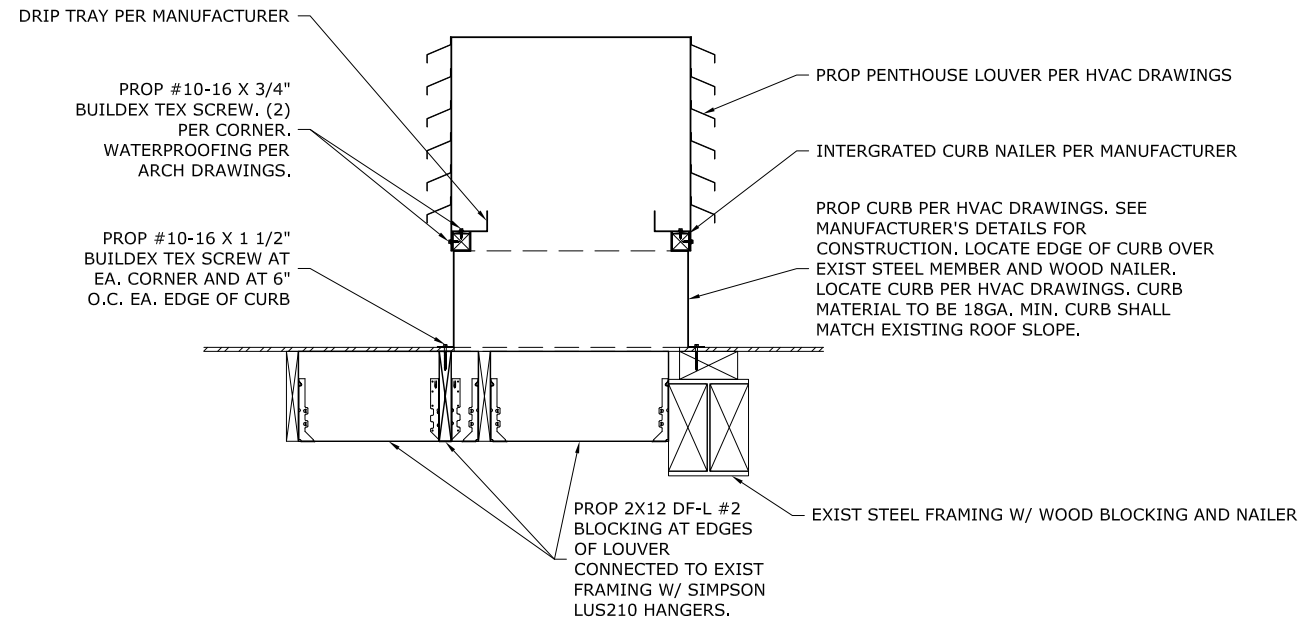
STRONGWORK ARCHITECTURE

WATER ENVIRONMENT SERVICES

X:\2019\01-PDX\1901-0201 to 1901-0225\1901-0206\1 - Project Data Files\Bolton PS\Drawings\2022_03_31 Bolton Structural Drawings 1901-0206.dwg S-1 3/31/2022 4:28 PM PSE-027 20.1s (LMS Tech)



ROOF FRAMING PLAN 1
1/4" = 1'-0"



LOUVER DETAIL 2
1" = 1'-0"



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PSE PROJ. #1901-0206
03/31/22



PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

PENTHOUSE LOUVER DETAILS

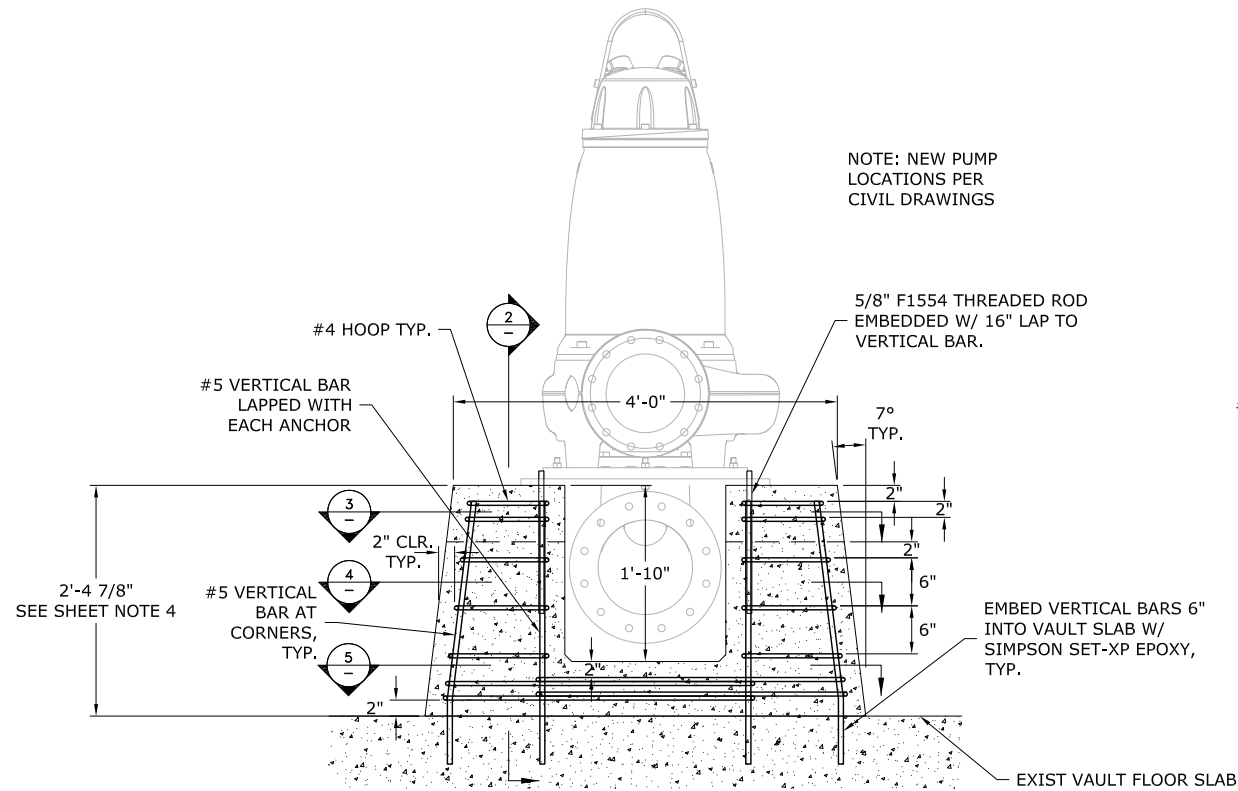
SCALE: VERT: AS SHOWN, HORIZ: AS SHOWN
NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

REGISTERED PROFESSIONAL ENGINEER
ETHAH DAVID
OREGON REG. NO. 9,357
EXPIRES 12/31/23

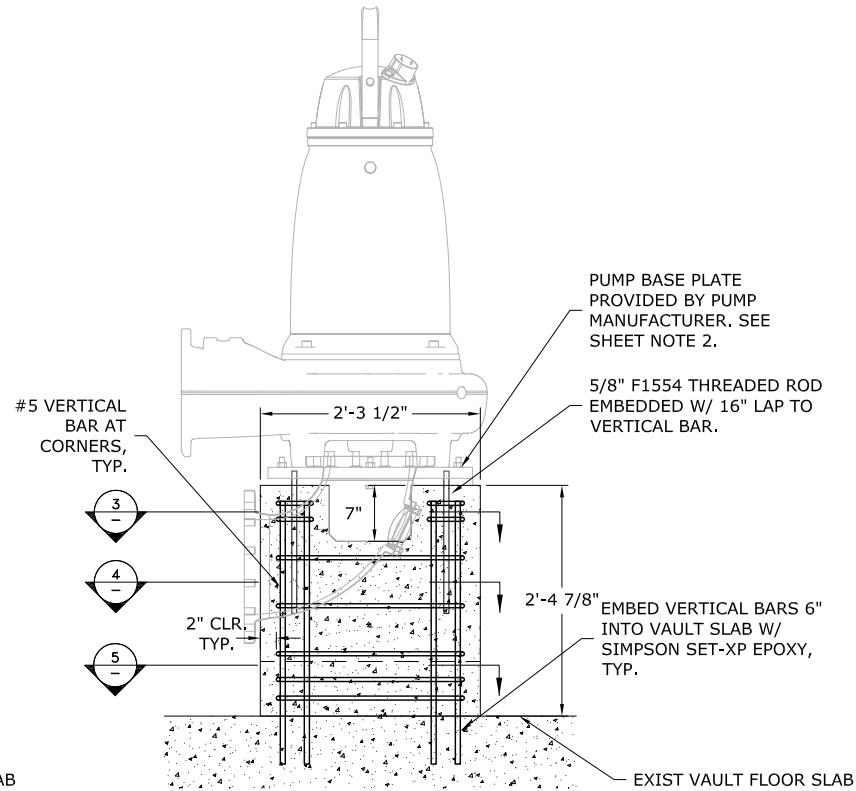
NO.	DATE	REVISION	BY
DESIGNED: EDA			
DRAWN: EDA			
CHECKED: TGM			
APPROVED: TGM			

SHEET S-1
24 of 43

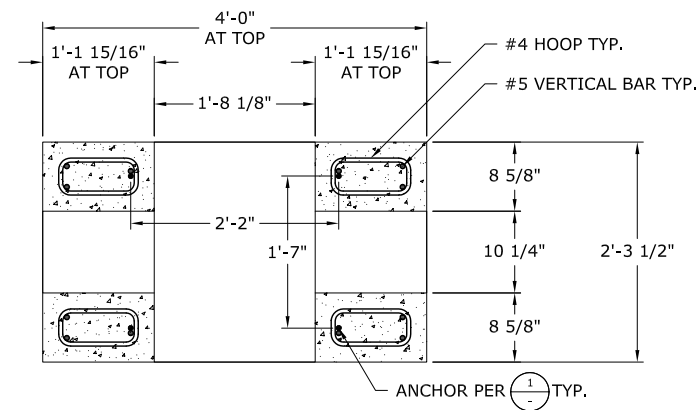
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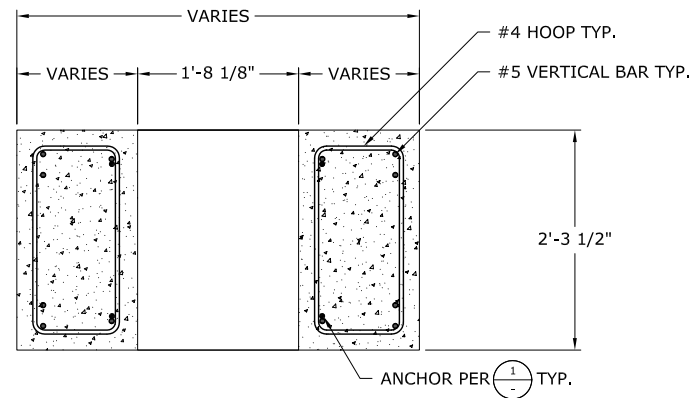
PUMP PEDESTAL SECTION 1
1" = 1'-0"



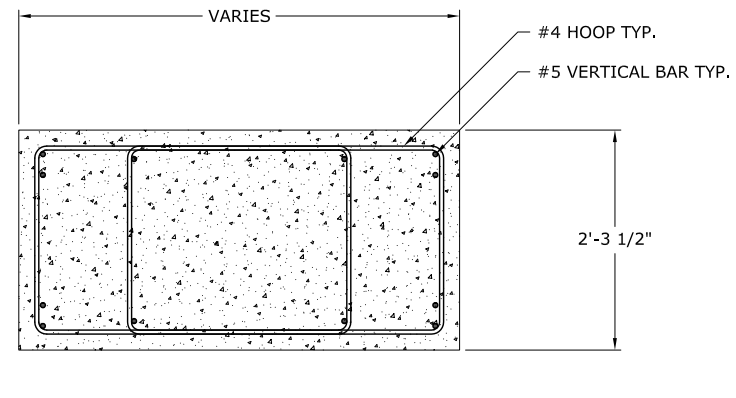
PUMP PEDESTAL SECTION 2
1" = 1'-0"



PUMP PEDESTAL SECTION 3
1" = 1'-0"



PUMP PEDESTAL SECTION 4
1" = 1'-0"

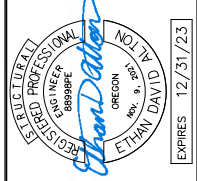


PUMP PEDESTAL SECTION 5
1" = 1'-0"

SHEET NOTES:

1. PUMP BASE DIMENSIONS SHOWN ARE APPROXIMATE. COORDINATE WITH ACTUAL DIMENSIONS AND LAYOUT WITH THE PUMP MANUFACTURER. SUBMIT A FOUNDATION THAT HAS BEEN APPROVED BY THE PUMP MANUFACTURER.
2. INSTALL AND ANCHOR THE PUMP BASE PLATE IN ACCORDANCE WITH PUMP MANUFACTURER RECOMMENDATIONS AND SEISMIC ANCHORING REQUIREMENTS.
3. COORDINATE THE PUMP ELBOW TAPPING ANGLE AND THE BASE PLATE INSTALLATION AS REQUIRED. SEE MECHANICAL PLANS FOR THE APPROXIMATE CUSTOM ANGLE TO BE CONFIRMED IN THE FIELD BY CONTRACTOR.
4. PUMP BASES SHALL BE LOCATED SUCH THAT THE PUMPS ALIGN APPROPRIATELY WITH THE EXISTING SUCTION PIPING LINE, GRADE, AND PUMP ELBOWS.

NO.	DATE	REVISION	BY
DESIGNED: EDA	DRAWN: EDA	CHECKED: TGM	APPROVED: TGM
SHEET			S-2
			25 of 43



SCALE	VERT: AS SHOWN	HORIZ: AS SHOWN
	NOTICE	
	IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

PUMP PEDESTAL DETAILS



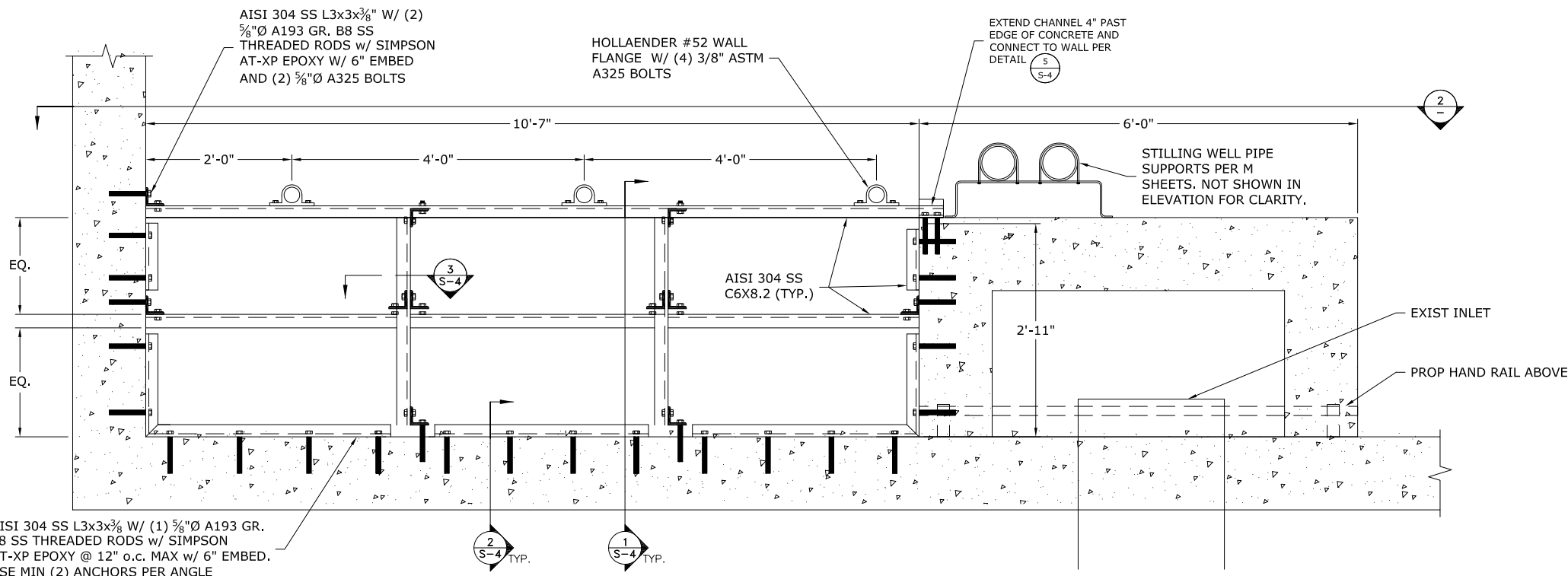
Peterson Structural Engineers, Inc.
9400 SW Barnes Rd., Suite 100
Portland, Oregon 97225
(503) 292-1635

PSE PROJ. #1901-0206
03/31/22

19-2679 DATE: APRIL 2022

PROJECT:

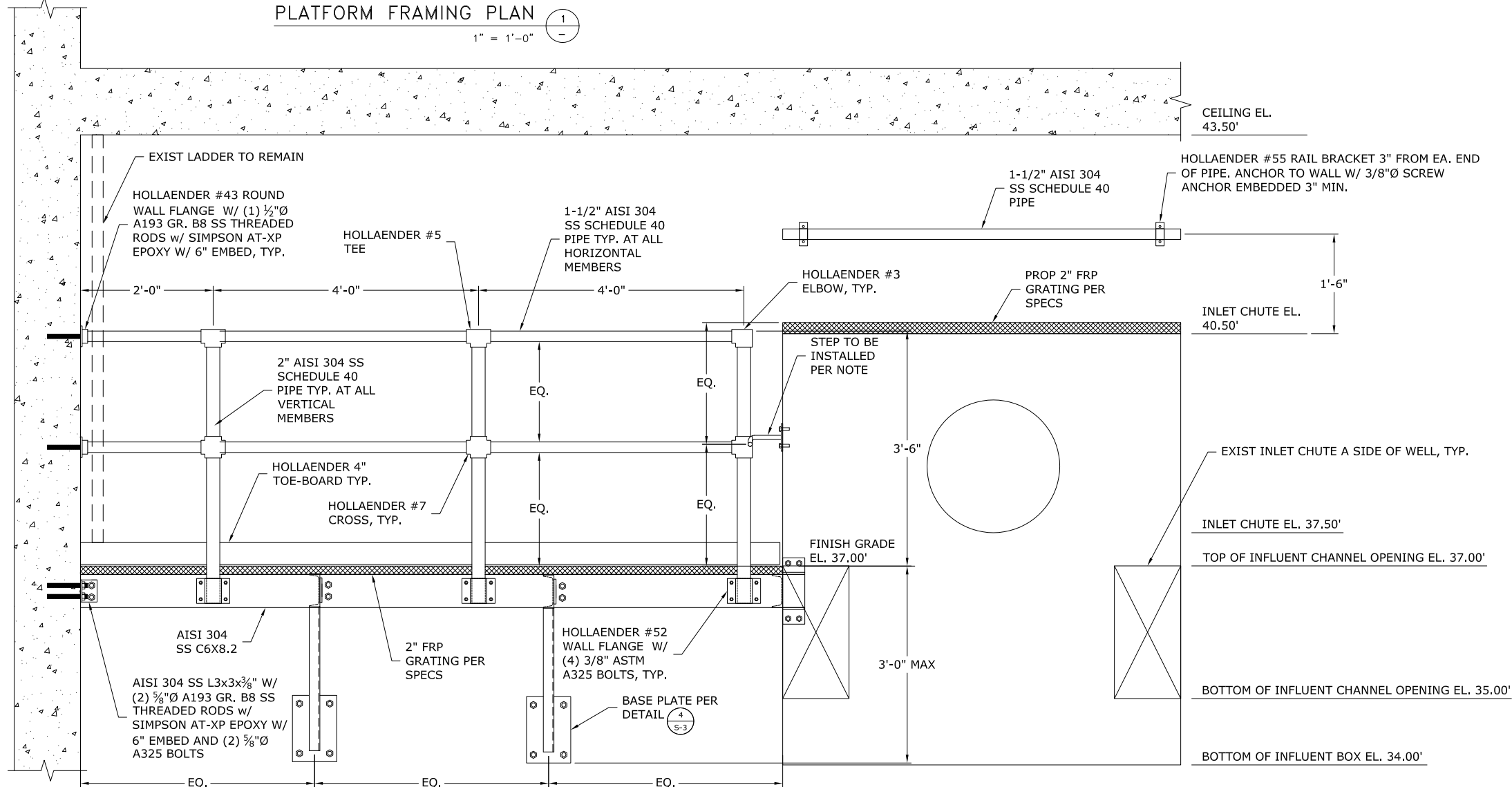
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AISI 304 SS L3x3x3/8" W/ (1) 5/8"Ø A193 GR. B8 SS THREADED RODS w/ SIMPSON AT-XP EPOXY @ 12" o.c. MAX w/ 6" EMBED. USE MIN (2) ANCHORS PER ANGLE

PLATFORM FRAMING PLAN

1" = 1'-0"

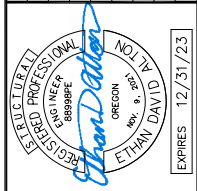


PLATFORM ELEVATION

1" = 1'-0"

NOTE: STEP AND ANCHORAGE TO BE SUBMITTED BY CONTRACTOR AND SHALL MEET OSHA REQUIREMENTS

NO.	DATE	REVISION	BY
DESIGNED: EDA	DRAWN: EDA	CHECKED: TGM	APPROVED: TGM
SHEET			S-3
26 of 43			



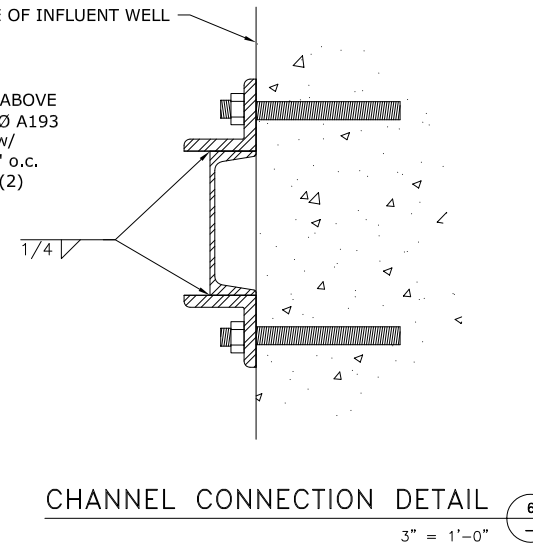
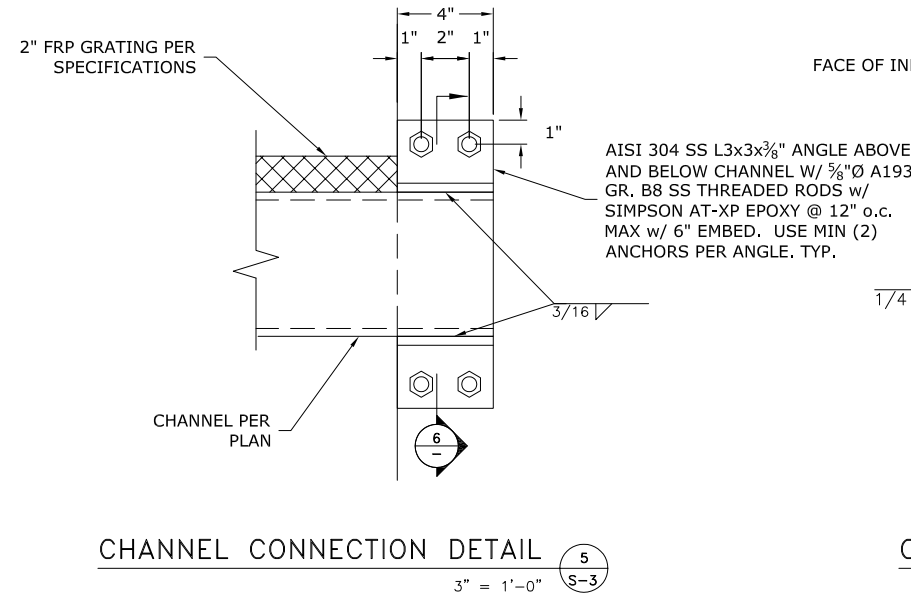
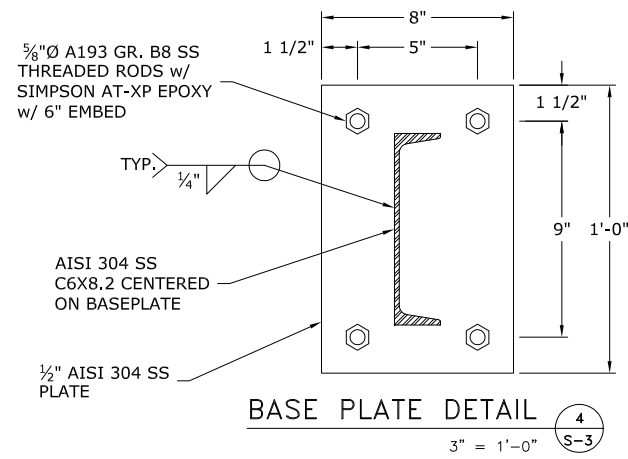
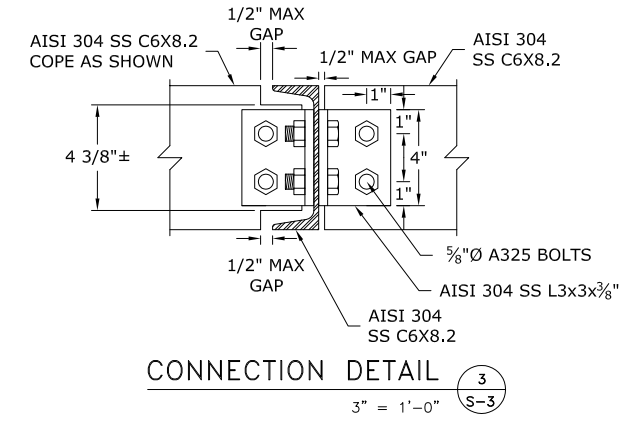
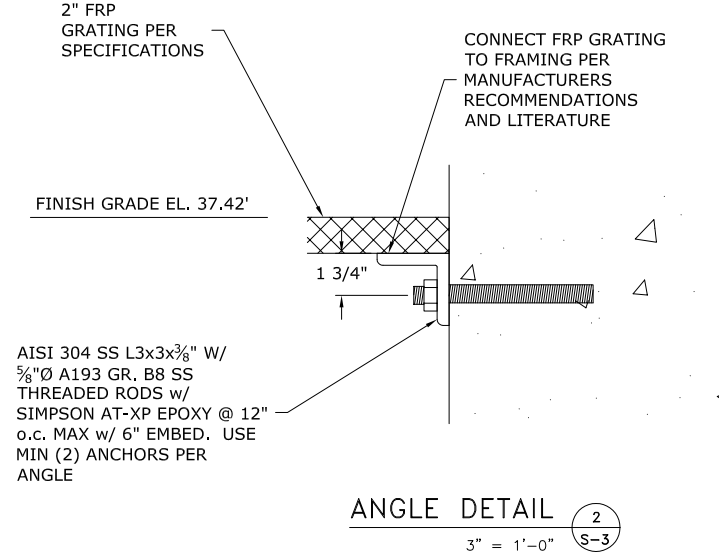
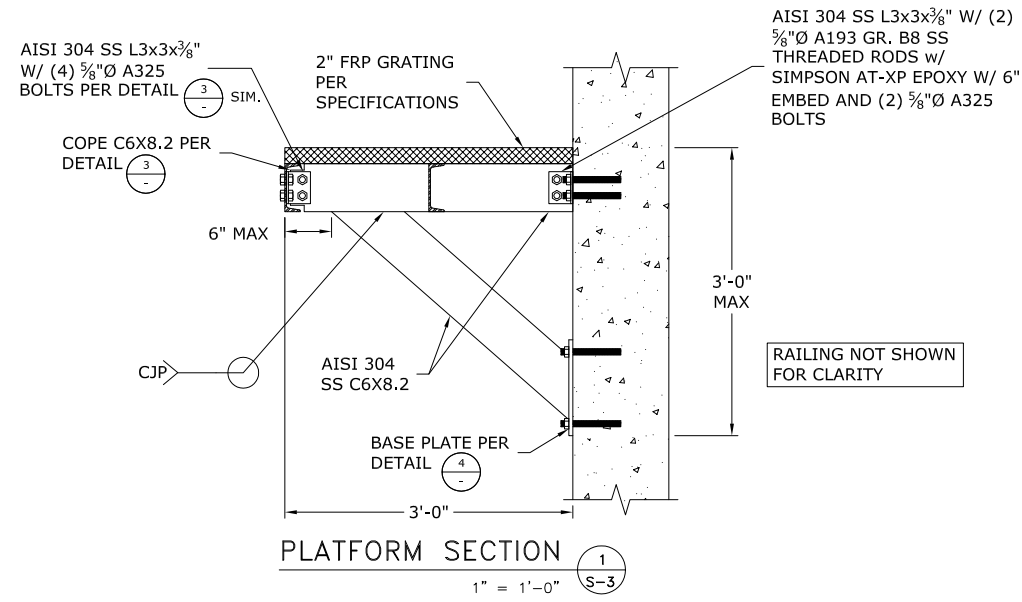
SCALE	VERT: AS SHOWN	HORIZ: AS SHOWN
NOTICE	IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	

PUMP STATION REHABILITATION AND UPGRADES PROJECT
 BOLTON PUMP STATION
STEEL WALKWAY DETAILS - 1

murraysmith
 CLACKAMAS WATER ENVIRONMENT SERVICES
 PSE PROJ. #1901-0206 03/31/22
 APRIL 2022
 DATE: 19-2679

PSE
 PETERSON STRUCTURAL ENGINEERS
 Peterson Structural Engineers, Inc.
 9400 SW Barnes Rd., Suite 100
 Portland, Oregon 97225
 (503) 292-1635

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NO.	DATE	REVISION	BY
DESIGNED:	EDA		
DRAWN:	EDA		
CHECKED:	TGM		
APPROVED:	TGM		
SHEET			S-4
PROJECT			27 of 43

REGISTERED PROFESSIONAL ENGINEER
 ETHAN DAVID
 OREGON REG. NO. 9,251
 EXPIRES 12/31/23

SCALE: VERT: AS SHOWN, HORIZ: AS SHOWN
 NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
 BOLTON PUMP STATION

STEEL WALKWAY DETAILS - 2

PSE
 PETERSON STRUCTURAL ENGINEERS

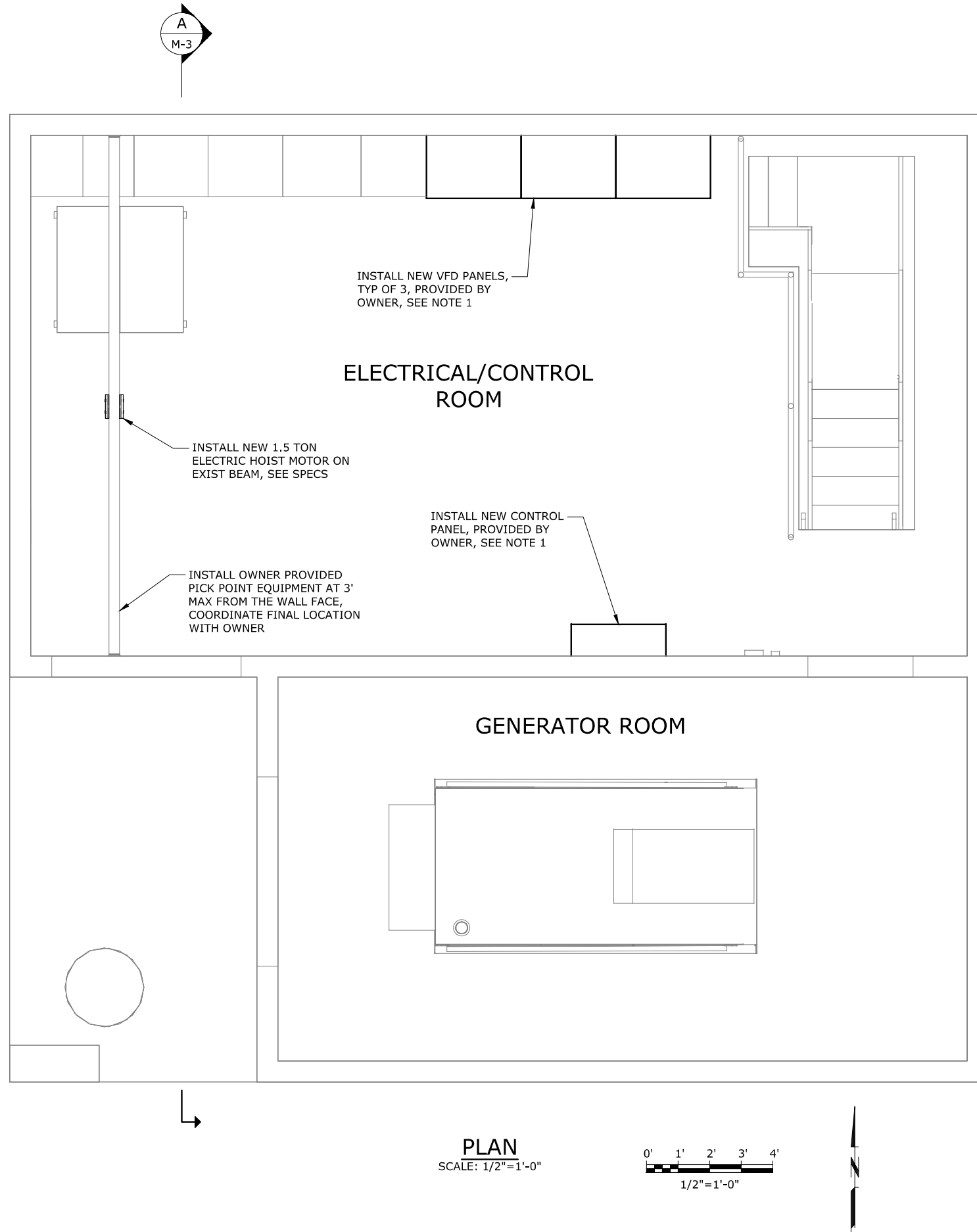
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 9400 SW Barnes Rd., Suite 100
 Portland, Oregon 97225
 (503) 292-1635

PSE PROJ. #1901-0206
 03/31/22

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CLACKAMAS WATER ENVIRONMENT SERVICES

DATE: APRIL 2022
 PROJECT: 19-2679



SHEET NOTE:
1. SEE H, E AND I&C SHEETS FOR ADDITIONAL GROUND LEVEL IMPROVEMENTS.

NO.	DATE	REVISION	BY

DESIGNED: CAS
DRAWN: MBE
CHECKED: AIC
APPROVED: MLC

SHEET
M-1
28 of 42



SCALE: VERT: AS SHOWN
HORIZ: AS SHOWN

NOTICE
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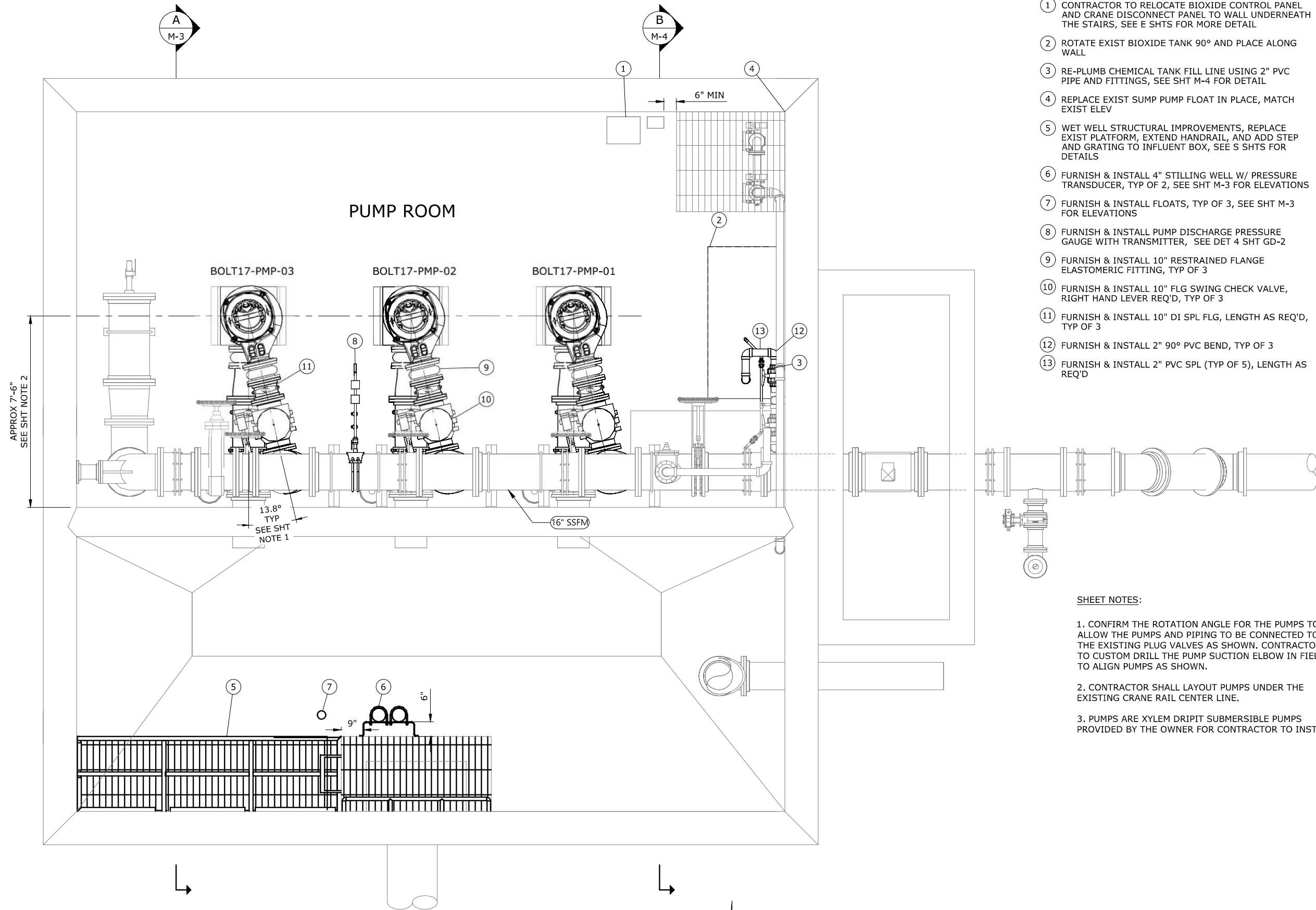
PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

MECHANICAL GROUND LEVEL PLAN

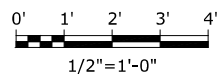
CLACKAMAS WATER ENVIRONMENT SERVICES

murraysmith

PROJECT: 19-2679 DATE: MARCH 2022



PLAN
SCALE: 1/2"=1'-0"



KEY NOTES

- 1 CONTRACTOR TO RELOCATE BIOXIDE CONTROL PANEL AND CRANE DISCONNECT PANEL TO WALL UNDERNEATH THE STAIRS, SEE E SHTS FOR MORE DETAIL
- 2 ROTATE EXIST BIOXIDE TANK 90° AND PLACE ALONG WALL
- 3 RE-PLUMB CHEMICAL TANK FILL LINE USING 2" PVC PIPE AND FITTINGS, SEE SHT M-4 FOR DETAIL
- 4 REPLACE EXIST SUMP PUMP FLOAT IN PLACE, MATCH EXIST ELEV
- 5 WET WELL STRUCTURAL IMPROVEMENTS, REPLACE EXIST PLATFORM, EXTEND HANDRAIL, AND ADD STEP AND GRATING TO INFLUENT BOX, SEE S SHTS FOR DETAILS
- 6 FURNISH & INSTALL 4" STILLING WELL W/ PRESSURE TRANSDUCER, TYP OF 2, SEE SHT M-3 FOR ELEVATIONS
- 7 FURNISH & INSTALL FLOATS, TYP OF 3, SEE SHT M-3 FOR ELEVATIONS
- 8 FURNISH & INSTALL PUMP DISCHARGE PRESSURE GAUGE WITH TRANSMITTER, SEE DET 4 SHT GD-2
- 9 FURNISH & INSTALL 10" RESTRAINED FLANGE ELASTOMERIC FITTING, TYP OF 3
- 10 FURNISH & INSTALL 10" FLG SWING CHECK VALVE, RIGHT HAND LEVER REQ'D, TYP OF 3
- 11 FURNISH & INSTALL 10" DI SPL FLG, LENGTH AS REQ'D, TYP OF 3
- 12 FURNISH & INSTALL 2" 90° PVC BEND, TYP OF 3
- 13 FURNISH & INSTALL 2" PVC SPL (TYP OF 5), LENGTH AS REQ'D

SHEET NOTES:

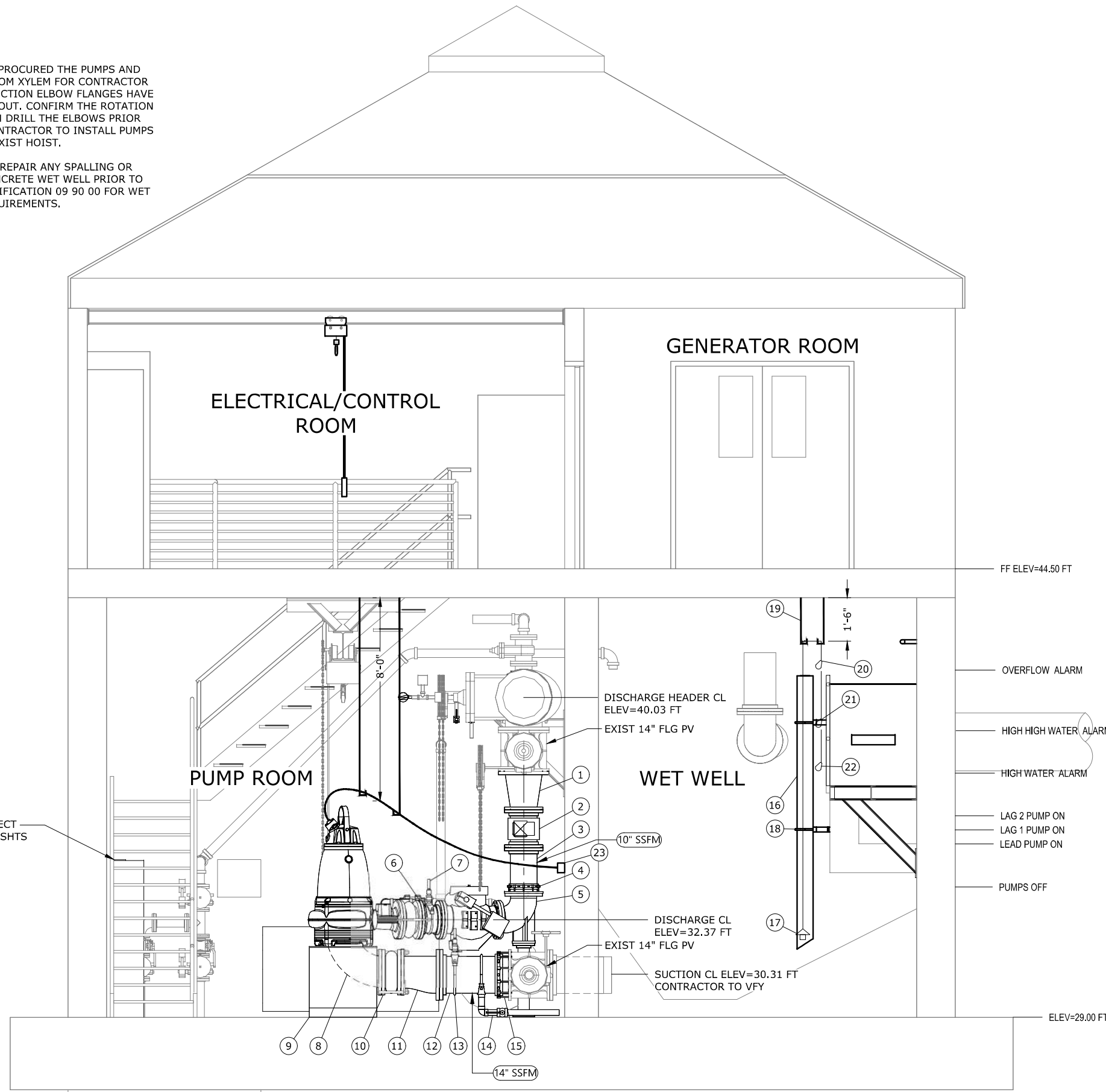
1. CONFIRM THE ROTATION ANGLE FOR THE PUMPS TO ALLOW THE PUMPS AND PIPING TO BE CONNECTED TO THE EXISTING PLUG VALVES AS SHOWN. CONTRACTOR TO CUSTOM DRILL THE PUMP SUCTION ELBOW IN FIELD TO ALIGN PUMPS AS SHOWN.
2. CONTRACTOR SHALL LAYOUT PUMPS UNDER THE EXISTING CRANE RAIL CENTER LINE.
3. PUMPS ARE XYLEM DRIPIT SUBMERSIBLE PUMPS PROVIDED BY THE OWNER FOR CONTRACTOR TO INSTALL.

MECHANICAL LOWER LEVEL PLAN	
PUMP STATION REHABILITATION AND UPGRADES PROJECT BOLTON PUMP STATION	PROJECT: 19-2679 DATE: MARCH 2022
SCALE: VERT: AS SHOWN HORIZ: AS SHOWN NOTICE IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	REGISTERED PROFESSIONAL ENGINEER ADAM J. ADAMS, P.E. NO. 11-15-0001 STATE OF OREGON 2022.03.31
NO. DATE REVISION BY	SHEET M-2 OF 42

G:\PDX_Projects\19\2679 - Clackamas County - WES - Pump Station Rehabilitation and Upgrades\CAD\Sheets\Bolton PS and FM\19-2679-OR-M3.dwg M-3 3/31/2022 8:44 AM JUSTIN.DEUEL 23.0s (LMS Tech)

SHEET NOTES:

1. THE OWNER HAS PROCURED THE PUMPS AND SUCTION ELBOW FROM XYLEM FOR CONTRACTOR TO INSTALL. THE SUCTION ELBOW FLANGES HAVE NOT BEEN DRILLED OUT. CONFIRM THE ROTATION ANGLE AND CUSTOM DRILL THE ELBOWS PRIOR TO INSTALLING. CONTRACTOR TO INSTALL PUMPS CENTERED UNDER EXIST HOIST.
2. CONTRACTOR TO REPAIR ANY SPALLING OR CRACKS IN THE CONCRETE WET WELL PRIOR TO COATING. SEE SPECIFICATION 09 90 00 FOR WET WELL COATING REQUIREMENTS.

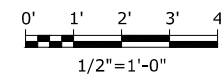


KEY NOTES

- 1 FURNISH & INSTALL 10" x 14" DI RDCR (TYP OF 3)
- 2 FURNISH & INSTALL 10" MAGNETIC FLOWMETER, FLG (TYP OF 3)
- 3 FURNISH & INSTALL 10" DI SPL, FLG x PE, LENGTH AS REQ'D (TYP OF 3)
- 4 FURNISH & INSTALL 10" DI RFCA (TYP OF 3)
- 5 FURNISH & INSTALL 10" DI BASE BEND FLG ELBOW, CONTRACTOR TO CUSTOM DRILL HOLES IN ELBOW TO MATCH NEEDED ANGLE, SUPPORT ELBOW PER DETAIL 7, SHT GD-2 (TYP OF 3)
- 6 FURNISH & INSTALL 10" DI SPL, FLG x FLG, LENGTH AS REQ'D (TYP OF 3)
- 7 FURNISH & INSTALL PUMP DISCHARGE PRESSURE GAUGE, SEE DET 3 SHT GD-2 (TYP OF 3)
- 8 FURNISH & INSTALL 12" PUMP SUCTION ELBOW BY PUMP MFR, SEE SHT NOTE 1 (TYP OF 3)
- 9 FURNISH & INSTALL CONC PUMP PEDESTAL, SEE S SHTS FOR DET (TYP OF 3)
- 10 FURNISH & INSTALL 12" RESTRAINED FLANGE ELASTOMERIC EXPANSION ADAPTER (TYP OF 3)
- 11 FURNISH & INSTALL 12" x 14" DI ECC RDCR FLG (TYP OF 3)
- 12 FURNISH & INSTALL 14" DI PIPE SPOOL FLG x PE, LENGTH AS REQ'D (TYP OF 3)
- 13 FURNISH & INSTALL PUMP SUCTION PRESSURE GAUGE, SEE DET 3 SHT GD-2 (TYP OF 3)
- 14 FURNISH & INSTALL 2" DRAIN LINE, SEE DET 6, SHT GD-2, (TYP OF 3)
- 15 FURNISH & INSTALL 14" DI RFCA (TYP OF 3)
- 16 FURNISH & INSTALL STILLING WELL, BOTTOM OF STILLING WELL AT EL=31.5 AND TOP OF STILLING WELL FLUSH WITH TOP OF RAILING (TYP OF 2)
- 17 FURNISH & INSTALL SUBMERSIBLE LEVEL TRANSDUCER ASSY, MOUNT AT EL=32.0 (TYP OF 2)
- 18 FURNISH & INSTALL STILLING WELL PIPE SUPPORT (TYP OF 2, 1-1' FROM TOP OF INFLUENT BOX AND 1-1' FROM BOTTOM OF INFLUENT BOX)
- 19 FURNISH & INSTALL CABLE HANGER, SEE DET 2, SHT GD-2 (TYP OF 3, 1 PER TRANSDUCER AND 1 FOR ALL FLOATS)
- 20 FURNISH & INSTALL FLOAT FOR OVERFLOW ALARM AS EL=41.0, HARDWIRE TO VFD #3 SEE P&ID
- 21 FURNISH & INSTALL FLOAT FOR HIGH HIGH WATER ALARM AT ELEV=39.00, HARDWIRE TO VFD #2 SEE P&ID
- 22 FURNISH & INSTALL FLOAT FOR HIGH WATER ALARM AT ELEV=37.50, HARDWIRE TO VFD #1 SEE P&ID
- 23 PUMP CABLE RECEPTACLE SEE E SHTS, HANG PUMP CABLE WITH CABLE HANGER NO HIGHER THAN 7' OFF THE GROUND, TYP 2 PER PUMP, SEE DET 2, SHT GD-2

PRIMARY LEVEL CONTROL (PRESSURE TRANSDUCER)		
CONTROL LOGIC	ELEVATION (FT)	HEIGHT ABOVE TRANSDUCER MOUNTING ELEVATION (FT)
LAG 2 PUMP ON	36.00	4.00
LAG 1 PUMP ON	35.50	3.50
LEAD PUMP ON	35.00	3.00
PUMPS OFF	33.50	1.50

SECTION
SCALE: 1/2"=1'-0"
A
M-1



NO.	DATE	REVISION	BY

DESIGNED: CAS
DRAWN: MBE
CHECKED: EPK
APPROVED: AJC

SHEET M-3
30 of 42



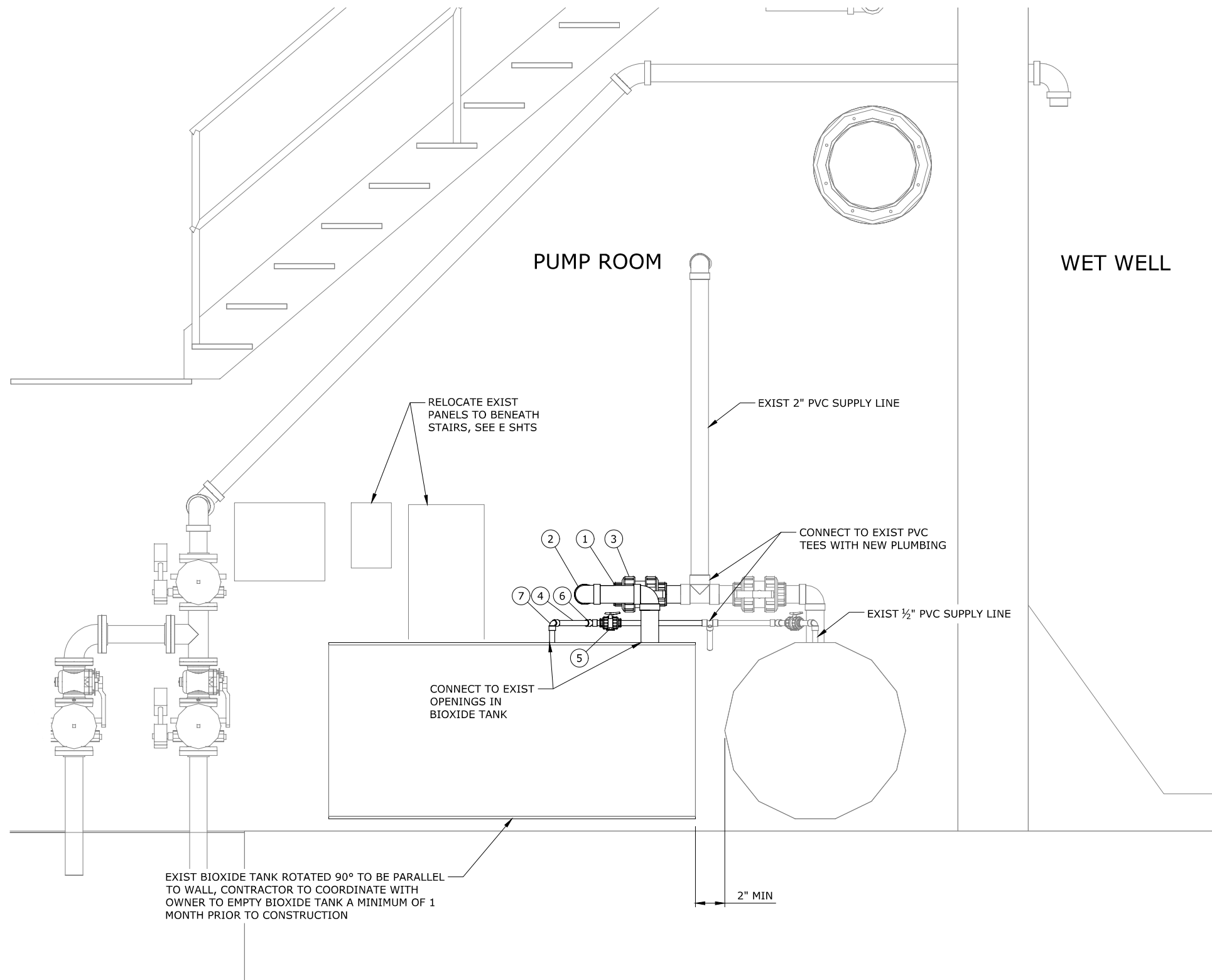
SCALE: VERT: AS SHOWN
HORIZ: AS SHOWN

NOTICE
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

MECHANICAL SECTION A

DATE: MARCH 2022
PROJECT: 19-2679



- KEY NOTES**
- ① FURNISH & INSTALL 2" PVC SPL, LENGTH AS REQ'D, TYP OF 5
 - ② FURNISH & INSTALL 2" 90° PVC BEND (TYP OF 3)
 - ③ FURNISH & INSTALL 2" PVC BALL VALVE
 - ④ FURNISH & INSTALL ½" PVC SPL, LENGTH AS REQ'D, TYP OF 4
 - ⑤ FURNISH & INSTALL ½" PVC BALL VALVE
 - ⑥ FURNISH & INSTALL ½" 45° PVC BEND
 - ⑦ FURNISH & INSTALL ½" PVC 90° BEND

EXIST BIOXIDE TANK ROTATED 90° TO BE PARALLEL TO WALL, CONTRACTOR TO COORDINATE WITH OWNER TO EMPTY BIOXIDE TANK A MINIMUM OF 1 MONTH PRIOR TO CONSTRUCTION

SECTION
SCALE: 1"=1'-0"



NO.	DATE	REVISION	BY

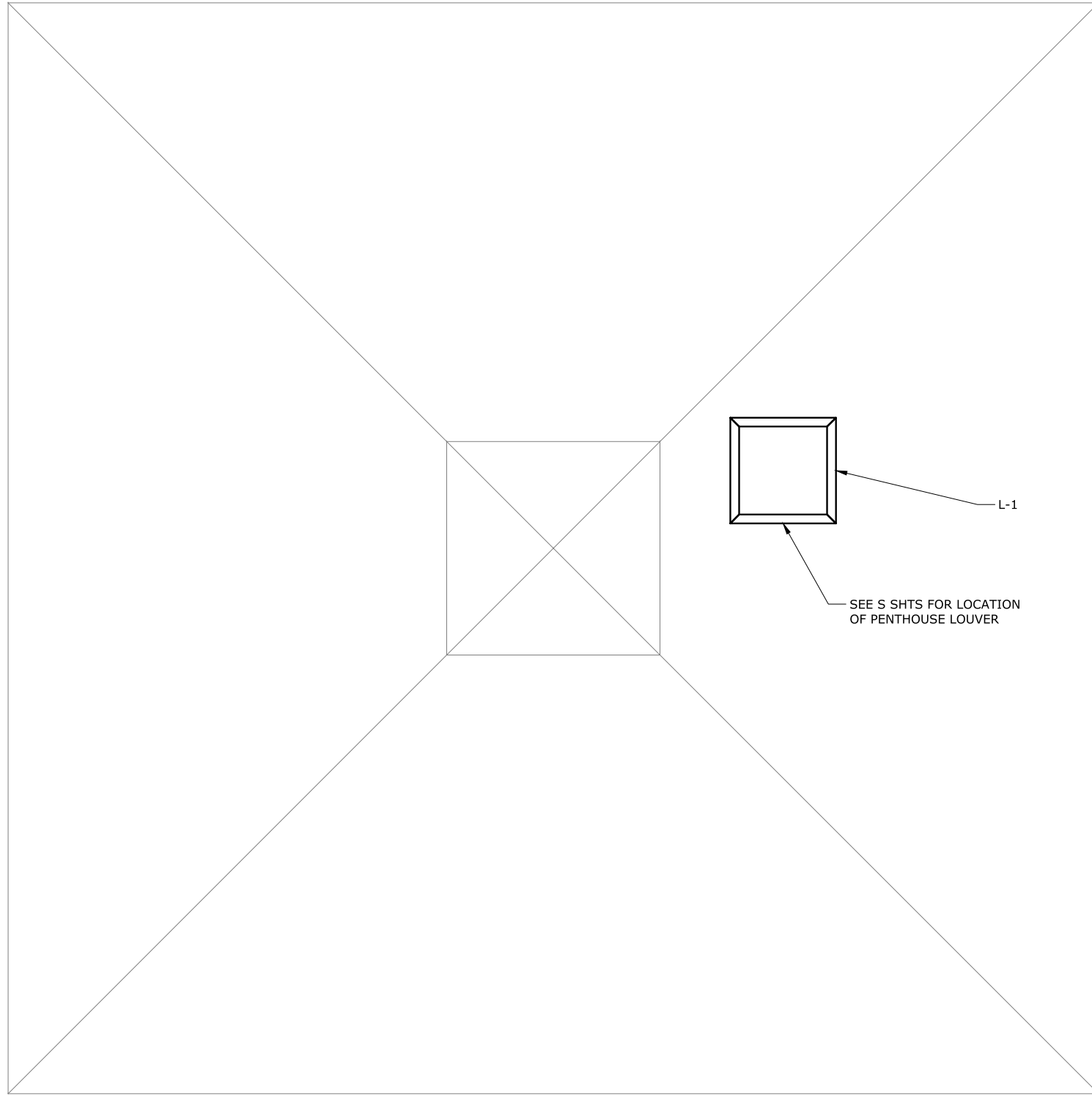


VERT: AS SHOWN
HORIZ: AS SHOWN
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NOTICE
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PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION
MECHANICAL SECTION B

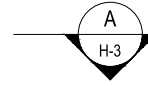
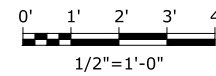



PROJECT: 19-2679 DATE: MARCH 2022



SHEET NOTE:
1. SEE SHT H-2 FOR SCHEDULES.

PLAN
SCALE: 1/2"=1'-0"



NO.	DATE	REVISION	BY



SCALE	VERT: AS SHOWN	HORIZ: AS SHOWN
	NOTICE	
	IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

HVAC ROOF PLAN

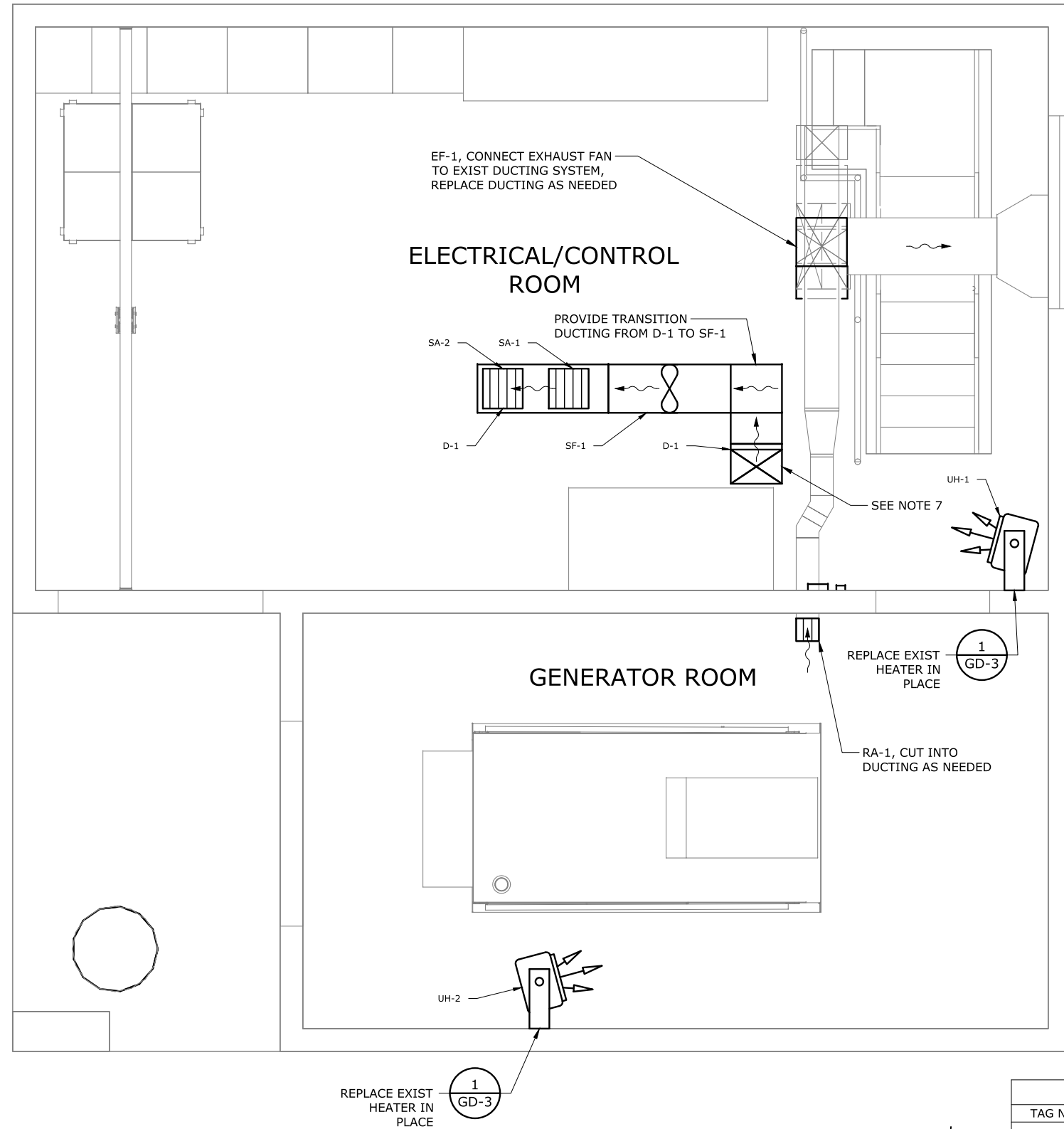


CLACKAMAS WATER ENVIRONMENT SERVICES

PROJECT: 19-2679 DATE: MARCH 2022

DESIGNED: LRS
DRAWN: MBE
CHECKED: EPK
APPROVED: AMB

SHEET H-1
32 of 42

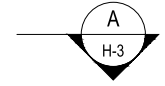


PLAN
SCALE: 1/2"=1'-0"

0' 1' 2' 3' 4'
1/2"=1'-0"

SHEET NOTES

1. CONTRACTOR TO VERIFY HVAC LOCATION IN FIELD WITH ENGINEER
2. FURNISH SEISMIC RESTRAINTS FOR ALL DUCTWORK SYSTEMS AND SWAY BRACING AS DESCRIBED IN SMACNA "GUIDELINES FOR SEISMIC RESTRAINTS OF MECHANICAL SYSTEMS".
3. NO ANCHORAGE FASTENERS ALLOWED IN THE RAFTERS BELOW THE NEUTRAL AXIS OR CENTERLINE.
4. NO ANCHORAGE FASTENERS ALLOWED IN THE RIDGE BEAM LAMINATE.
5. ALL DUCTWORK TO HAVE EQUIVALENT AREA TO WHAT IS SPECIFIED IN SCHEDULES UNLESS OTHERWISE SHOWN. PROVIDE MOUNTING AND TRANSITIONS TO ALL EQUIPMENT AND ACCESSORIES AS NECESSARY AND AS RECOMMENDED BY MANUFACTURER.
6. EQUIPMENT MANUFACTURERS AND MODEL NUMBERS ARE PROVIDED FOR REFERENCE ONLY AND SHALL BE USED TO ESTABLISH EQUIPMENT SIZES AND REQUIRED PERFORMANCE. APPROVED EQUAL MANUFACTURERS WILL BE ACCEPTED.
7. INSTALL A 12" x 18" REMOVABLE ACCESS PANEL AT THE BOTTOM OF THE VERTICAL DUCTING STRAIGHT DOWN FROM L-1.



DUCTING			
NO.	SERVICE	DIMENSIONS	COMMENTS
D-1	SUPPLY	18"x12"	TRANSITION DUCTING

GRILLES							
TAG NO.	NO.	TYPE	CFM	SIZE	DEFLECTION	MAX NC	MANUF & MODEL
BOLT17RA01	RA-1	RETURN	234	8"x6"	0°	30	TITUS 350ZRL
BOLT17RA02	RA-2	RETURN	567	18"x6"	0°	35	TITUS 350ZRL
BOLT17SA01	SA-1	SUPPLY	704	12"x12"	0°	30	TITUS 301 RL-SS
BOLT17SA01	SA-2	SUPPLY	704	12"x12"	0°	30	TITUS 301 RL-SS

LOUVERS						
TAG NO.	NO.	TYPE	SIZE	MANUF & MODEL	COMMENTS	
BOLT17LT01	L-1	PENTHOUSE LOUVER	22"x22"	GREENHECK, WIH-22x22	CURB ADDITION; WONDER METALS CORPORATION, CUSTOM COPPER OR EQ. SIZE TO BE VERIFIED ON SITE.	

FANS							
TAG NO.	NO.	SERVICE	CFM	SP. IN WG	HP	VOLTS/PHASE	MANUF & MODEL
BOLT17SF01	SF-1	SUPPLY	1450	0.75	0.46	115/1	GREENHECK CSP-A3300-VG
BOLT17EF01	EF-1	EXHAUST	1441	0.64	0.75	115/1	GREENHECK CSP-A1550

HEATERS								
TAG NO.	NO.	LOCATION	TYPE	SIZE	FLOW RATE	VOLTS/PHASE	MANUF & MODEL	COMMENTS
BOLT17UH01	UH-1	CONTROL ROOM	WALL HEATER, WALL MOUNTED	15 KW	910 CFM	480 /3	QMARK, MUH-15-4	PUMP ROOM NOT SHOWN ON PLANS. REMOVE AND DISPOSE OF EXIST HEATER. UH-3 TO REPLACE EXISTING HEATER IN SAME LOCATION. SEE SHEET GD-3, DETAIL 1.
BOLT17UH02	UH-2	GENERATOR ROOM	WALL HEATER, WALL MOUNTED	5 KW	350 CFM	480 /3	QMARK, MUH05-41	
BOLT17UH03	UH-3	PUMP ROOM	WALL HEATER, WALL MOUNTED	5 KW	350 CFM	480 /3	QMARK, MUH05-41	

NO.	DATE	REVISION	BY

DESIGNED: LRS
DRAWN: MBE
CHECKED: EPK
APPROVED: AMB

SHEET H-2
33 of 42



SCALE: VERT: AS SHOWN
HORIZ: AS SHOWN

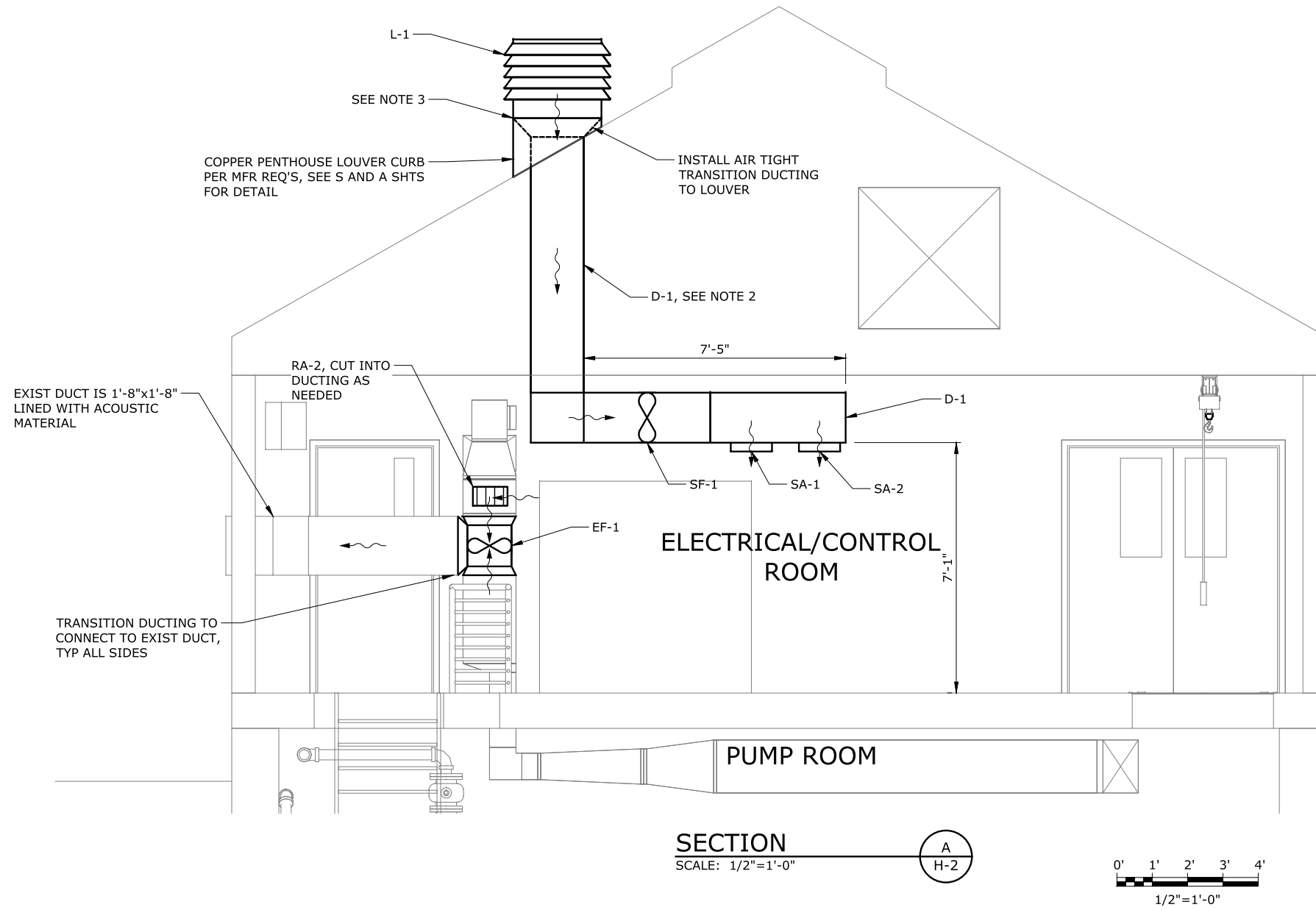
NOTICE
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

HVAC GROUND LEVEL PLAN

CLACKAMAS WATER ENVIRONMENT SERVICES

PROJECT: 19-2679 DATE: MARCH 2022



SHEET NOTES:

- SEE SHEETS H-1 & H-2 FOR PLANS AND SCHEDULES.
- SEPARATE DIFFERING METALS BETWEEN COPPER CURB AND PENTHOUSE LOUVER WITH GASKET. ENSURE FASTENERS ARE DIAELECTRIC.

NO.	DATE	REVISION	BY



SCALE	VERT.: AS SHOWN HORIZ.: AS SHOWN
NOTICE	
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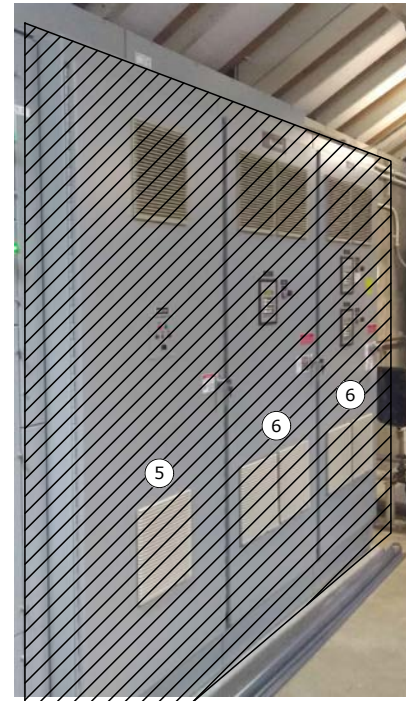
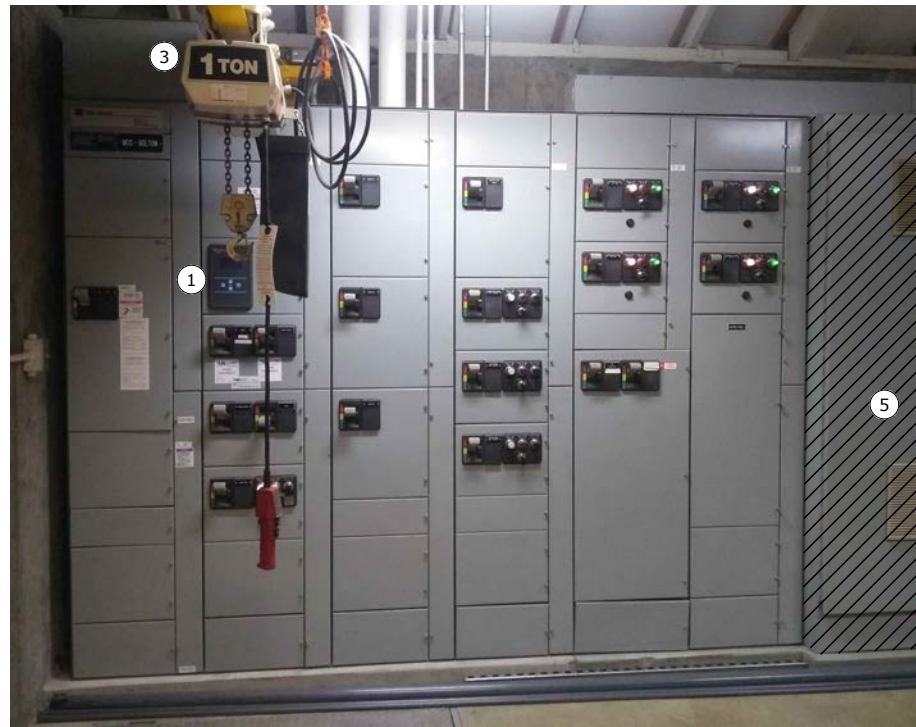
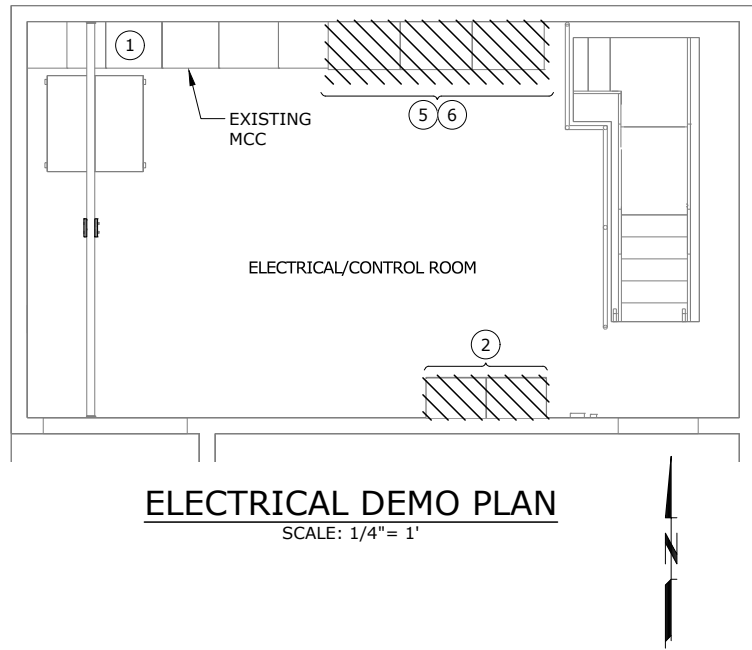
PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

HVAC SECTION A

CLACKAMAS WATER ENVIRONMENT SERVICES

murraysmith

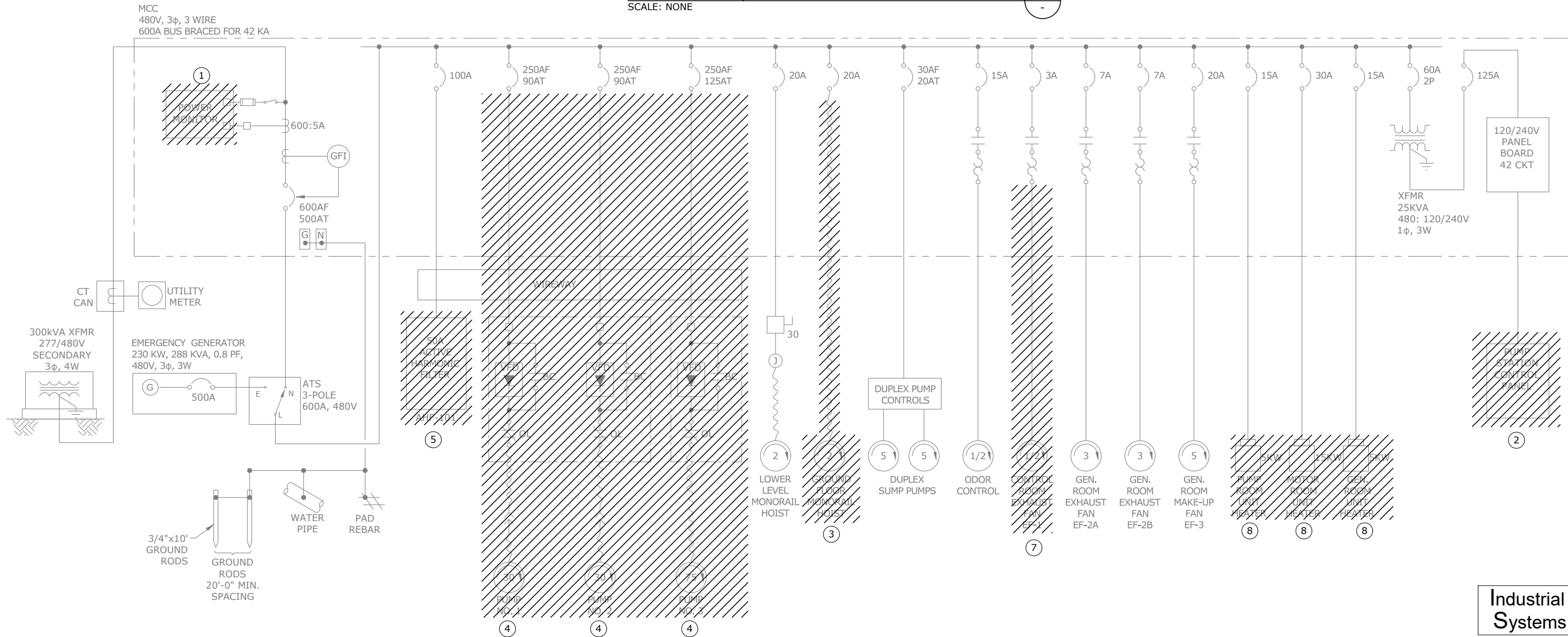
PROJECT: 19-2679 DATE: MARCH 2022



ELECTRICAL/CONTROL ROOM MCC ELEV. 1
SCALE: NONE

KEY NOTES

- ① EXISTING, NON-FUNCTIONAL CUTLER-HAMMER IQ320 POWER MONITOR UNIT TO BE REPLACED. SEE SHEET E-2 FOR ADDITIONAL INFORMATION.
- ② EXISTING PUMP STATION CONTROL AND BUBBLER SYSTEM PANEL TO BE REPLACED WITH NEW CONTROL PANEL. SALVAGE EXISTING PANEL TO OWNER. SEE SHEET IC-3 FOR ADDITIONAL INFORMATION.
- ③ EXISTING MONORAIL HOIST TO BE DEMO'D AND REPLACED WITH NEW. SEE C & M-SHEETS.
- ④ PUMPS WITH MFR CABLING AND DISCONNECT PLUGS TO BE SALVAGED TO OWNER.
- ⑤ EXISTING HARMONIC FILTER TO BE DEMO'D.
- ⑥ EXISTING VFD PANEL TO BE DEMO'D AND OWNER PROVIDED VFD'S TO BE INSTALLED BY CONTRACTOR IN EXISTING LOCATION. CONTRACTOR TO FIELD CUT/MODIFY ENCLOSURE FOR EMBEDDED WIRE TROUGH IN HOUSE KEEPING PAD BELOW ENCLOSURES.
- ⑦ CONTROL ROOM EXHAUST FAN TO BE REPLACED WITH NEW 120V, 1Ø UNIT. SEE SHEET E-2.
- ⑧ HEATERS TO BE REPLACED IN-PLACE WITH NEW UNITS WITH INTEGRAL THERMOSTATS. SEE SHEET H-2.



NO.	DATE	REVISION	BY

DESIGNED: RSC
DRAWN: JLB
CHECKED: RSC
APPROVED: NEW

REGISTERED PROFESSIONAL ENGINEER
88305PE
MICHAEL E. SITTIM
MAY 14, 2010
EXPRES: 6/30/22

SCALE	VERT: AS SHOWN	HORIZ: AS SHOWN

NOTICE
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

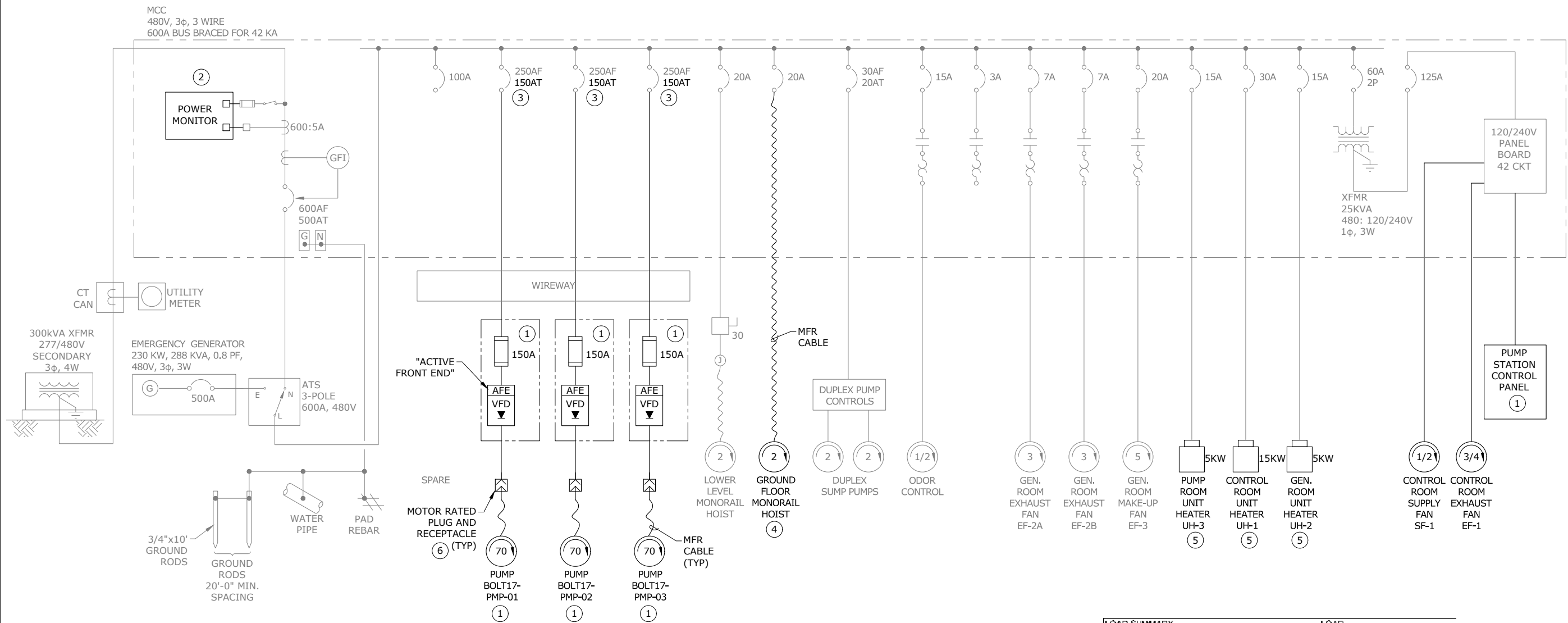
PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

ELECTRICAL DEMOLITION PLAN



19-2679 DATE: MARCH 2022

Industrial Systems INC
12119 NE 99th Street
Suite #2030
Vancouver, Washington 98682
Phone: (360) 718-7267
Fax: (360) 952-8958
e-mail: is@industrialsystems-inc.com
OR CCB #196597 WA #INDUS1880K9
AK #1018436 PROJECT#: 20.18.03



ONE-LINE DIAGRAM
SCALE: NONE

LOAD SUMMARY		LOAD		
QTY.	DESCRIPTION	HP	KVA	AMPS @ 480 VAC
MOTOR LOADS				
1	PUMP #1 MOTOR	70 HP	68.1	82.0
1	PUMP #2 MOTOR	70 HP	68.1	82.0
1	PUMP #3 MOTOR	70 HP	68.1	82.0
1	LOWER LEVEL MONORAIL HOIST	2.0 HP	2.2	2.7
1	GROUND FLOOR MONORAIL HOIST	2.9 HP	4.8	5.8
1	ODOR CONTROL	0.5 HP	0.6	0.7
1	SUPPLY FAN SF-01 **	0.5 HP		**
1	EXHAUST FAN #1 EF-01 MOTOR **	0.8 HP		**
1	EXHAUST FAN #2A MOTOR	3.0 HP	3.3	4.1
1	EXHAUST FAN #2B MOTOR	3.0 HP	3.3	4.1
1	GENERATOR MAKE-UP FAN #3	5.0 HP	5.2	6.3
1	SUMP PUMP #1 MOTOR	2.0 HP	2.2	2.7
1	SUMP PUMP #2 MOTOR	2.0 HP	2.2	2.7
OTHER LOADS				
1	PUMP ROOM HTR	5 KW	4.4	7.1
1	MOTOR ROOM HTR	15 KW	13.3	21.3
1	GENERATOR ROOM HTR	5 KW	4.4	7.1
1	DISTRIBUTION XFMR	25 KVA	22.2	26.7
1	MISC 120V LOADS (PART OF XFMR ABOVE)			0.0
	** SF-01 AND EF-01 INCLUDED IN XFMR LOAD			
SUBTOTAL			272.6	327.9
LARGEST MOTOR X 25%			17.0	20.5
NON-MOTOR LOADS X 25%			11.1	13.3
SPARE CAPACITY (10%)			27.3	32.8
TOTAL			327.9	394.5

LOAD SUMMARY
SCALE: NONE

KEY NOTES

- CONTROL PANEL, VFD PANELS AND PUMPS, PROVIDED BY OWNER AND TO BE INSTALLED BY CONTRACTOR. SEE SUPPLEMENTAL INFORMATION IN VOLUME 1 FOR ADDITIONAL INFORMATION.
- REPLACE DISCONTINUED UNIT WITH NEWER MODEL CUTLER-HAMMER IQDP-4030. RE-CONNECT EXISTING CT'S AND VOLTAGE CONNECTION IN MCC BUCKET AS NEEDED.
- REPLACE EXISTING THERMAL MAGNETIC TRIP UNITS IN EXISTING CUTLER-HAMMER HJD320F CIRCUIT BREAKERS TO NEW 150A TRIP UNITS - CUTLER-HAMMER JT3150T. VERIFY WITH MFR.
- CONNECT IN NEW MONORAIL HOIST TO EXISTING MONORAIL HOIST MCC CIRCUIT BREAKER USING MFR CABLING. PROVIDE SUFFICIENT LENGTH OF MFR CABLING TO REACH MCC BUCKET.
- HEATERS WITH INTEGRAL THERMOSTATS TO REPLACE EXISTING UNITS. SEE SHEET H-2.
- PLUGS AND RECEPTACLES TO HAVE AUXILIARY CONTACTS FOR PUMP OVERTEMP AND SEAL LEAK SIGNALS.

Industrial Systems INC

12119 NE 99th Street
Suite #2030
Vancouver, Washington 98682
Phone: (360) 718-7267
Fax: (360) 952-8958
e-mail: is@industrialsystems-inc.com
OR CCB #196597 WA #INDUS1880K9
AK #1018436
PROJECT#: 20.18.03

NO.	DATE	REVISION	BY

DESIGNED: RSC
DRAWN: JLB
CHECKED: RSC
APPROVED: NEW

SCALE: VERT: AS SHOWN
HORIZ: AS SHOWN

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

murraysmith
DATE: MARCH 2022
PROJECT: 19-2679

CLACKAMAS WATER ENVIRONMENT SERVICES

P:\Projects\20.18.03_MSA_WES_Bolton_River_St_PSDWG\PUMP STATION IMPROVEMENTS\E-3_PS_Electrical Eq_Connecton.dwg E-3 3/31/2022 10:43 AM ROBERTC 23.1s (LMS Tech)

KEY NOTES

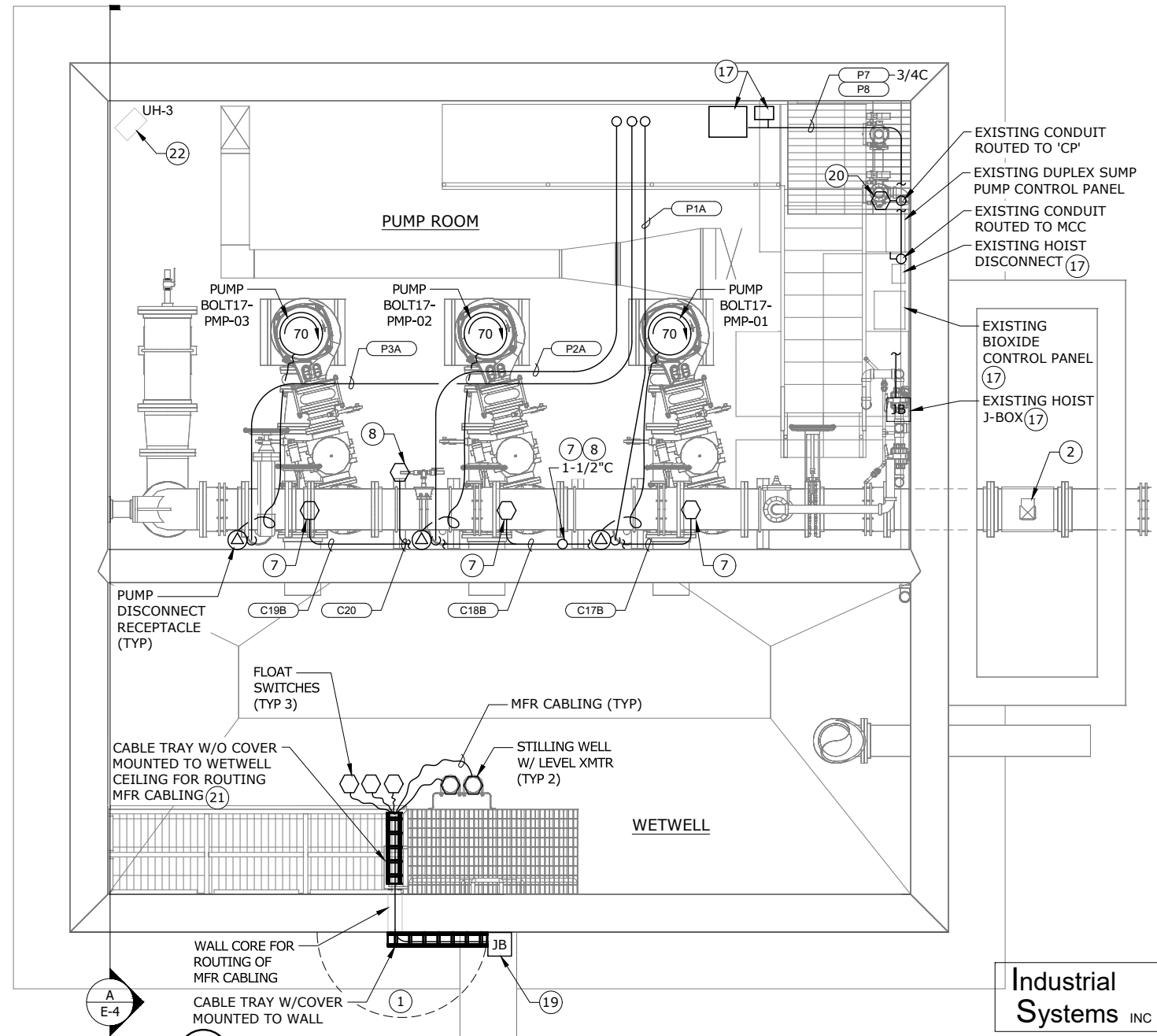
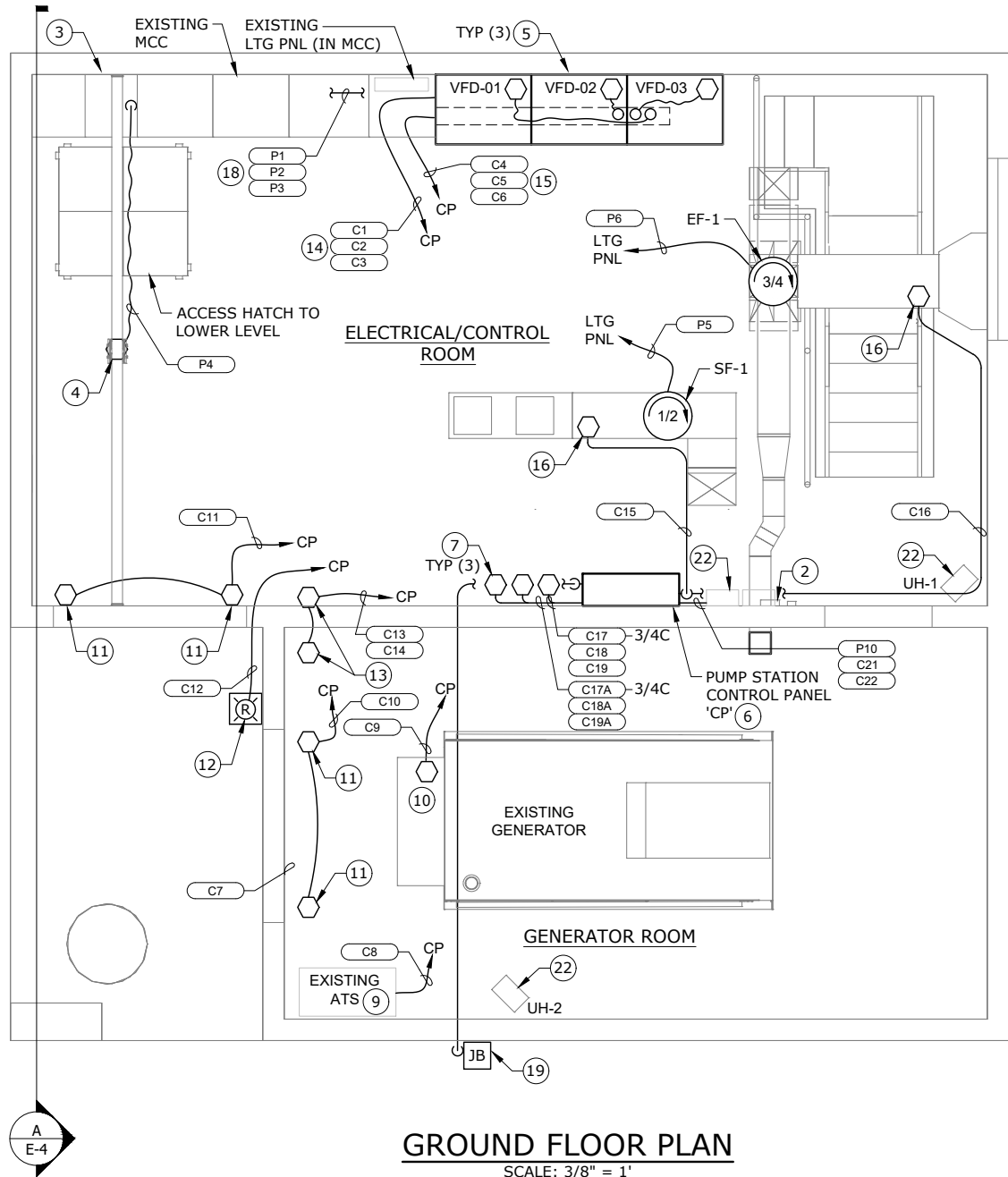
- 1 CLASS 1 DIV. 2 GROUP D SPACE IS AN ENVELOPE 18" ABOVE GRADE AND 36" Laterally FROM CORE OR VENT OPENING FOR WETWELL. INTERIOR OF WETWELL IS CLASS 1 DIV 1 GROUP D SPACE.
- 2 CONTRACTOR TO DISCONNECT WIRING TO EXISTING METRON FLOWMETER, REMOVE PROBES, CAP AND ABANDON IN PLACE. DISCONNECT AND REMOVE EXISTING READOUT INSIDE STATION ASSOCIATED WITH EXISTING METRON FLOWMETER.
- 3 EXISTING POWER MONITOR UNIT TO BE REPLACED. SEE SHEET E-1 & E-2.
- 4 CONNECT NEW HOIST TO EXISTING HOIST CIRCUIT BREAKER IN MCC. WIRE MFR CABLING TO MATCH EXISTING INSTALLATION.
- 5 OWNER PROVIDED VFD'S TO BE INSTALLED IN DEMO'D VFD LOCATION. CONTRACTOR TO FIELD CUT/MODIFY ENCLOSURE FOR EMBEDDED WIRE TROUGH IN HOUSE KEEPING PAD BELOW FOR ROUTING AND ACCESS TO EXISTING WIRING. INSTALL NEW CONDUIT FOR NEW MOTOR VFD CABLING ROUTED TO LOWER LEVEL DISCONNECT RECEPTACLES.
- 6 OWNER PROVIDED PUMP CONTROL PANEL TO BE INSTALLED BY CONTRACTOR IN PLACE OF EXISTING CONTROL AND BUBBLER PANEL. SEE IC SHEETS FOR ADDITIONAL INFORMATION. CONDUIT ENTRIES TO BE FROM BOTTOM OF PANEL OR LOWER SIDES. NO TOP ENTRIES.
- 7 FLOWMETER ELECTRONICS, FIT-1111, FIT-1112, FIT-1113 WALL MOUNT NEAR CONTROL PANEL. ROUTE NEW POWER AND CONTROL CONDUIT W/ CONDUCTORS FROM CONTROL PANEL TO EACH UNIT. ROUTE ONE CONDUIT FOR COMBINED AC POWER AND ANOTHER FOR COMBINED ANALOG SIGNALS. CORE FLOORING AND ROUTE A COMBINED CONDUIT FOR MFR. COIL AND ELECTRODE CABLES FROM ELECTRONICS TO FLOW METER TUBES BELOW. SPLIT OUT CABLES AT EACH FLOWTUBE AS REQUIRED.
- 8 STATION PRESSURE TRANSMITTER PT-1007 TO BE WIRED TO NEW CONTROL PANEL. ROUTE ANALOG SIGNAL IN COMBINED CONDUIT WITH FLOWMETER CABLING TO MINIMIZE FLOOR CORES. INSTALL JUNCTION BOX OR CONDULETS FOR SEPARATING OUT CONDUCTORS AS NEEDED. SEE DETAIL 4/GD-2.
- 9 EXISTING TRANSFER SWITCH STATUS "IN UTILITY" AND "IN GENERATOR" POSITION SIGNALS TO BE RECONNECTED TO NEW CONTROL PANEL.
- 10 EXISTING GENERATOR STATUS "RUNNING" AND "FAULT" SIGNALS TO BE RECONNECTED TO NEW CONTROL PANEL.
- 11 EXISTING INTRUSION SWITCHES TO BE RECONNECTED TO NEW CONTROL PANEL.
- 12 MOUNT NEW GO/NO-GO BEACON AT CEILING OF OVERHANG ENTRANCE. ENSURE NO INTERFERENCE WITH DOOR SWING. CONNECT TO NEW CONTROL PANEL.
- 13 WALL MOUNT NEW SMOKE DETECTORS NEAR CEILING IN GENERATOR SPACE AND AS HIGH AS POSSIBLE ON OPPOSITE WALL IN ELECTRICAL ROOM. CONNECT TO NEW CONTROL PANEL.

- 14 ROUTE ETHERNET CABLING FROM VFD'S TO CONTROL PANEL IN EXISTING IN-SLAB CONDUIT VIA MCC GUTTER AND TOP WIREWAY, SIMILAR TO EXISTING. SEPARATE OUT AS NEEDED FOR VFD CONNECTION.
- 15 ROUTE CONTROL WIRING FROM VFD'S TO CONTROL PANEL IN EXISTING IN-SLAB CONDUIT VIA MCC GUTTER AND EMBEDDED WIRE TROUGH IN HOUSEKEEPING SLAB, SIMILAR TO EXISTING. SEPARATE OUT AS NEEDED FOR VFD CONNECTION.
- 16 NEW EXHAUST FAN AND SUPPLY FAN FLOW SWITCHES FSL-1021 AND FSL-1022. COORDINATE LOCATION WITH MECHANICAL/HVAC SUPPLIER FOR BEST LOCATION AND CONNECT TO NEW CONTROL PANEL. PROVIDE J-BOX OR CONDUIT WITH CABLE GRIP BUSHING FOR CONNECTION TO MFR. CABLING.
- 17 EXISTING BIOXIDE CONTROL PANEL AND HOIST DISCONNECT TO BE RELOCATED TO NORTH WALL BELOW STAIRWAY. UNITS SHARE CONDUIT WITH DUPLEX PUMP PANEL ROUTED TO MCC. INTERCEPT AND RE-ROUTE CONDUIT AS REQUIRED AND RUN NEW CONDUCTORS. ROUTE NEW CONDUIT AND CONDUCTOR FROM EXISTING HOIST J-BOX TO NEW DISCONNECT LOCATION.
- 18 FEEDERS TO VFD PANELS TO BE ROUTED VIA MCC WIREWAY AND EXISTING WIREWAY ABOVE PANELS, SIMILAR TO EXISTING.

- 19 NEMA 4X, POLYCARB, LOCKABLE JUNCTION BOX WITH TERMINALS FOR CONNECTION OF MFR FLOAT CABLES AND MFR LEVEL TRANSMITTER CABLES. SIZE TO ACCOMMODATE LEVEL TRANSMITTER BREATHER TUBE FILTER TERMINATION. INSTALL CABLE GRIP BUSHINGS AS NECESSARY.
- 20 REPLACE EXISTING SUMP LEVEL HIGH SWITCH WITH NEW UNIT LSH-1009. CONNECT TO NEW CONTROL PANEL. RE-USE EXISTING CONDUIT AND CONDUCTORS. SEE DETAIL 2/GD-4.
- 21 CABLE TRAY TO BE ROUTED ADJACENT TO EXISTING BEAM TO MAINTAIN HEAD ROOM.
- 22 RE-CONNECT EXISTING CIRCUIT TO REPLACEMENT HEATER.
- 23 EXISTING TELEMETRY PANEL TO BE REMOVED FROM SIDE OF EXISTING CONTROL PANEL AND RE-INSTALLED ON WALL. SEE IC SHEETS FOR ADDITIONAL INFORMATION. TRANSFER ALL EXISTING CONNECTIONS TO NEW CONTROL PANEL.

GENERAL NOTES

1. RE-USE EXISTING CONDUITS WHERE POSSIBLE AND EXTEND TO PANELS WHERE NEEDED. CONDUCTORS ARE NOT BE SPLICED AND SHOULD BE REPLACED IF NOT LONG ENOUGH TO REACH CONNECTION POINT (I.E TERMINAL CONNECTION) IN PANELS.
2. SEE IC SHEETS FOR ADDITIONAL CONNECTION INFORMATION.
3. CONTRACTOR TO FIELD VERIFY THAT ALL GENERAL PURPOSE RECEPTACLES ARE GFCI UNITS. IF NOT GFCI, CONTRACTOR TO REPLACE WITH GFCI UNITS.
4. SEAL ALL CONDUIT PENETRATIONS, WATER-PROOF, FROM EXTERIOR TO INTERIOR OF BUILDING OR FLOOR TO FLOOR WITH NON-SHRINK GROUT.
5. HOLES MADE IN EQUIPMENT BY THE REMOVAL OF ANY EXISTING CONDUITS SHALL BE FILLED WITH GASKETED HOLE SEALS.



NO.	DATE	REVISION	BY
DESIGNED: RSC	DRAWN: JLB	CHECKED: RSC	APPROVED: NEW
SHEET			E-3
PROJECT			37 of 42

REGISTERED PROFESSIONAL ENGINEER
MICHAEL E. SUTTON
NO. 14,183
EXPIRES: 6/30/22

SCALE: VERT: AS SHOWN, HORIZ: AS SHOWN
NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

ELECTRICAL EQUIPMENT CONNECTIONS PLAN

murraysmith
12119 NE 99th Street
Suite #2030
Vancouver, Washington 98682
Phone: (360) 718-7267
Fax: (360) 952-8958
e-mail: is@industrialsystems-inc.com
OR CCB #196597 WA #INDUS1880K9
AK #1018436
PROJECT#: 20.18.03

CLACKAMAS WATER ENVIRONMENT SERVICES

DATE: MARCH 2022
PROJECT: 19-2679

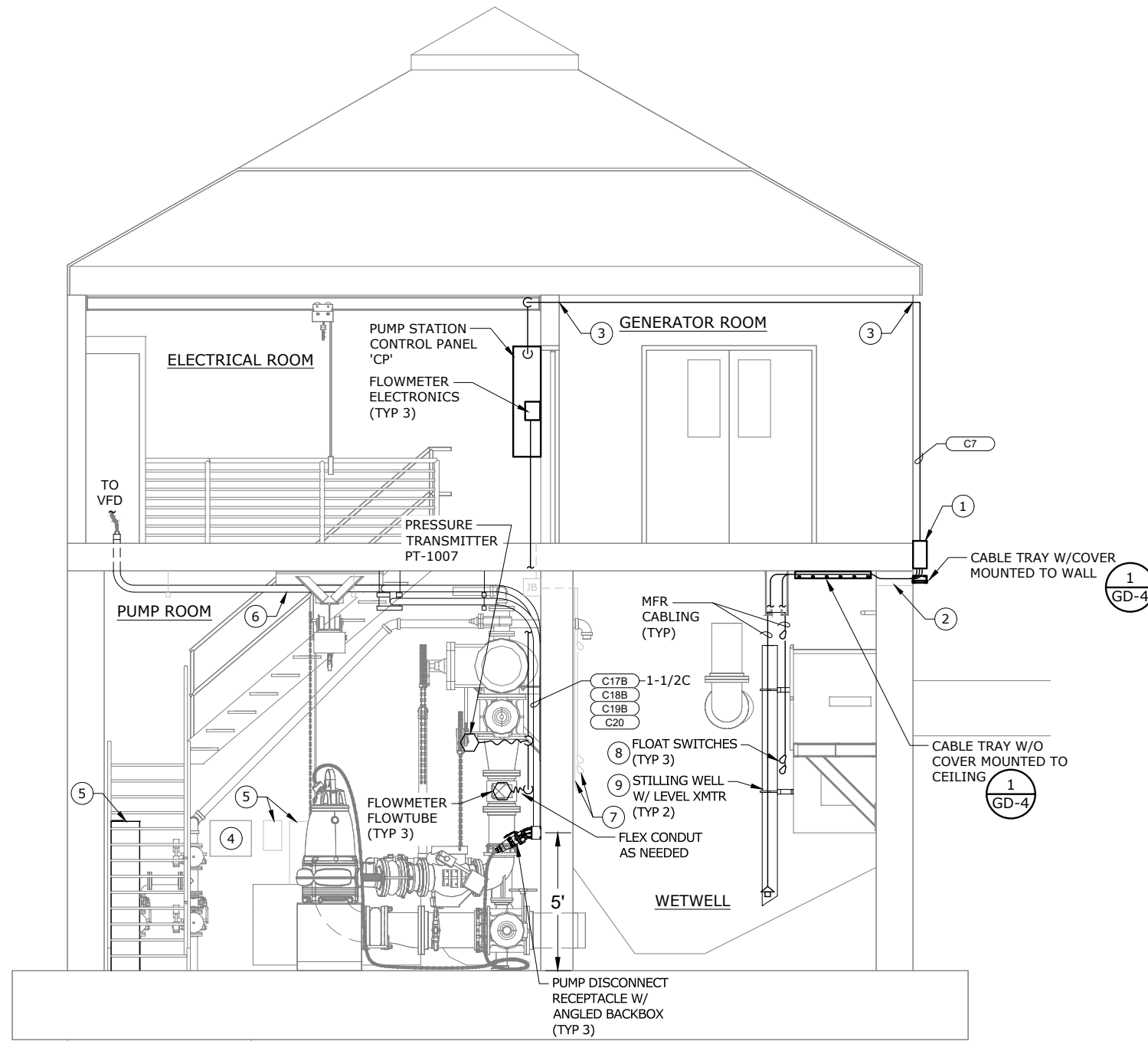
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KEY NOTES

- ① NEMA 4X JUNCTION BOX FOR CONNECTION OF MFR CABLING. SEE SHEET E-3 FOR ADDITIONAL INFORMATION.
- ② VERIFY CORE DRILL SIZING WITH COMBINED MFR CABLING FOR ALL FLOATS AND LEVEL TRANSMITTERS. DUCT SEAL CORE AFTER FINAL INSTALLATION IS COMPLETED.
- ③ INSTALL 'LB' CONDULET AND SEAL CONDUIT ENTRANCE WATER-TIGHT INTO GENERATOR ROOM FOR ROUTING BACK TO CONTROL PANEL.
- ④ EXISTING DUPLEX SUMP PUMP PANEL.
- ⑤ EXISTING BIOXIDE CONTROL PANEL AND HOIST DISCONNECT TO BE RELOCATED TO NORTH WALL BELOW STAIRWAY. SEE SHEET E-3 FOR ADDITIONAL INFORMATION.
- ⑥ NEW CONDUIT ON EXISTING AND NEW STRUT TRAPEZE SUSPENDED FROM CEILING FOR ROUTING OF MOTOR VFD CABLING. ROUTE CONDUITS AS NEEDED TO ACCOMMODATE NEW PUMP DISCONNECT RECEPTACLE LOCATIONS.
- ⑦ EXISTING FLOATS SYSTEM AND BUBBLER SYSTEM TUBING, INCLUDING JUNCTION BOX, CONDUIT AND CONDUCTORS TO BE REMOVED. SEAL EXISTING CONDUIT PENETRATION BETWEEN WETWELL AND PUMP ROOM WITH NON-SHRINK GROUT.
- ⑧ NEW FLOATS TO BE INSTALLED, SEE DETAIL 2/GD-2 FOR MOUNTING. COORDINATE ELEVATIONS WITH MECHANICAL SHEETS.
- ⑨ NEW LEVEL TRANSMITTERS LOCATED IN STILLING WELLS. SEE DETAIL 1/GD-2 AND 2/GD-2 FOR MOUNTING AND INSTALLATION.

GENERAL NOTES

- 1. ALL HARDWARE USED FOR MOUNTING FLOAT CABLING AND LEVEL TRANSDUCERS TO BE STAINLESS STEEL. THIS IS TO ALSO INCLUDE MOUNTING HARDWARE FOR CABLE TRAY SYSTEM.
- 2. SEAL ALL CONDUIT PENETRATIONS, WATER-PROOF, FROM EXTERIOR TO INTERIOR OF BUILDING OR FLOOR TO FLOOR WITH NON-SHRINK GROUT.



SECTION - LOOKING EAST
SCALE: NONE



NO.	DATE	REVISION	BY



SCALE	VERT: AS SHOWN	HORIZ: AS SHOWN
NOTICE	IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE	

PUMP STATION REHABILITATION AND UPGRADES PROJECT
BOLTON PUMP STATION

ELECTRICAL
EQUIPMENT CONNECTIONS SECTION



PROJECT: 19-2679 DATE: MARCH 2022

Industrial Systems INC

12119 NE 99th Street
Suite #2030
Vancouver, Washington 98682
Phone: (360) 715-7267
Fax: (360) 952-8958
e-mail: is@industrialsystems-inc.com
OR CCB #196597 WA #INDUS1880K9
AK #1018436
PROJECT#: 20.18.03



P:\Projects\20.18.03_MSA_WES_Bolton_& River_St_PSDWG\PUMP STATION IMPROVEMENTS\E-5_PS_Electrical Circuit & Panel Schedule.dwg E-5 3/31/2022 12:26 PM ROBERTC 23.1s (LMS Tech)

ALL CIRCUITS ARE IDENTIFIED ON THE PLANS WITH THE ELLIPSE SYMBOL. CONDUCTOR SIZES ARE BASED ON COPPER CONDUCTORS. CONDUIT SIZES ARE SHOWN FOR CASES WHEN CIRCUIT CONDUCTORS ARE RUN WITHOUT OTHER CIRCUITS. MULTIPLE CIRCUITS RUN IN COMMON CONDUITS ARE SHOWN ON PLANS AND SUPERSEDE THE BASIC CONDUIT SIZE SHOWN.

RACEWAY SIZES ARE IN INCHES WITH QUANTITIES IN EXCESS OF (1) SHOWN IN ADJACENT PARENTHESIS. CONDUCTOR CONFIGURATIONS ARE CODED AS FOLLOWS: P- FOR POWER CONDUCTORS, G- FOR GROUND CONDUCTORS, N- FOR NEUTRAL CONDUCTORS, C- FOR CONTROL CONDUCTORS, TSP- FOR TWISTED SHIELDED PAIR, AND SP- FOR SPARE CONDUCTORS.

CIRCUITS REVISED SINCE LAST ISSUE ARE INDICATED BY AN ASTERISK(*)

CIRCUIT NUMBER	FROM	TO	CONDUCTORS	RACEWAY	NOTES
P1	EXISTING MCC-BOLTON	VFD-01 PANEL	(3) 1/0 AWG, P (1) 6 AWG, G	EXIST	ROUTE VIA EXISTING MCC GUTTER AND EXISTING WIREWAY ABOVE PANEL
P1A	VFD-01 PANEL	PUMP-01	2 AWG (VFD2 CBL) W/CTRL PAIR	2.5	
P2	EXISTING MCC-BOLTON	VFD-02 PANEL	(3) 1/0 AWG, P (1) 6 AWG, G	EXIST	ROUTE VIA EXISTING MCC GUTTER AND EXISTING WIREWAY ABOVE PANEL
P2A	VFD-02 PANEL	PUMP-02	2 AWG (VFD2 CBL) W/CTRL PAIR	2.5	
P3	EXISTING MCC-BOLTON	VFD-03 PANEL	(3) 1/0 AWG, P (1) 6 AWG, G	EXIST	ROUTE VIA EXISTING MCC GUTTER AND EXISTING WIREWAY ABOVE PANEL
P3A	VFD-03 PANEL	PUMP-03	2 AWG (VFD2 CBL) W/CTRL PAIR	2.5	
P4	EXISTING MCC-BOLTON	GROUND FLOOR MONO-RAIL HOIST	MFR CABLE	NOTES	ROUTE MFR CABLING ON FESTOON AND CONNECT TO MCC, SIMILAR TO EXIST
P5	EXISTING LTG PNL (INSIDE EXIST MCC)	CONTROL ROOM SUPPLY FAN SF-1	(1) 12 AWG, P (1) 12 AWG, N (1) 12 AWG, G	3/4	
P6	EXISTING LTG PNL (INSIDE EXIST MCC)	CONTROL ROOM SUPPLY FAN EF-1	(1) 12 AWG, P (1) 12 AWG, N (1) 12 AWG, G	3/4	
P7	EXISTING LTG PNL (INSIDE EXIST MCC)	RELOCATED BIOXIDE CONTROL PANEL	(1) 12 AWG, P (1) 12 AWG, N (1) 12 AWG, G	EXIST	ROUTE CONDUCTOR IN EXIST COMBINED CONDUIT. EXTEND CONDUIT AS NEEDED
P8	EXISTING MCC-BOLTON	RELOCATED LOWER FLOOR MONO-RAIL HOIST	(3) 12 AWG, P (1) 12 AWG, G	EXIST	ROUTE CONDUCTOR IN EXIST COMBINED CONDUIT. EXTEND CONDUIT AS NEEDED
P9	EXISTING LTG PNL (INSIDE EXIST MCC)	NEW WETWELL LUMINAIRE	(1) 12 AWG, P (1) 12 AWG, N (1) 12 AWG, G	3/4	ROUTE VIA NEW LIGHT SWITCH SHOWN ON THE PLANS. PROVIDE SEAL-OFF FOR CONDUIT EXITING WETWELL
P9	PUMP STATION CONTROL PANEL	TELEMETRY PANEL	(1) 12 AWG, P (1) 12 AWG, N (1) 12 AWG, G	3/4	POWER
C1	PUMP STATION CONTROL PANEL	VFD-01 PANEL	CAT 6E	EXIST	ROUTE IN EXIST IN-SLAB CONDUIT, MCC GUTTER AND WIREWAY ABOVE PANELS, SIMILAR TO EXIST.
C2	PUMP STATION CONTROL PANEL	VFD-02 PANEL	CAT 6E	EXIST	ROUTE IN EXIST IN-SLAB CONDUIT, MCC GUTTER AND WIREWAY ABOVE PANELS, SIMILAR TO EXIST.
C3	PUMP STATION CONTROL PANEL	VFD-03 PANEL	CAT 6E	EXIST	ROUTE IN EXIST IN-SLAB CONDUIT, MCC GUTTER AND WIREWAY ABOVE PANELS, SIMILAR TO EXIST.
C4	PUMP STATION CONTROL PANEL	VFD-01 PANEL	(7) 14 AWG, C (2) 14 AWG, SP	EXIST	ROUTE IN EXIST IN-SLAB CONDUIT, MCC GUTTER AND EMBEDDED WIRE TROUGH BELOW PANEL, SIMILAR TO EXIST
C5	PUMP STATION CONTROL PANEL	VFD-02 PANEL	(7) 14 AWG, C (2) 14 AWG, SP	EXIST	ROUTE IN EXIST IN-SLAB CONDUIT, MCC GUTTER AND EMBEDDED WIRE TROUGH BELOW PANEL, SIMILAR TO EXIST
C6	PUMP STATION CONTROL PANEL	VFD-03 PANEL	(7) 14 AWG, C (2) 14 AWG, SP	EXIST	ROUTE IN EXIST IN-SLAB CONDUIT, MCC GUTTER AND EMBEDDED WIRE TROUGH BELOW PANEL, SIMILAR TO EXIST

CIRCUIT NUMBER	FROM	TO	CONDUCTORS	RACEWAY	NOTES
C7	PUMP STATION CONTROL PANEL	WETWELL JUNCTION BOX	(2) 18 AWG, TSP (6) 14 AWG, C	1	NEW LEVEL SENSOR CABLES LO, HI, & HI-HI FLOATS (INTRINSIC SAFE - KEEP SEPARATE)
C8	PUMP STATION CONTROL PANEL	EXISTING ATS	(3) 14 AWG, C	EXIST	UTILITY/GEN POS SIGNALS
C9	PUMP STATION CONTROL PANEL	EXISTING GENERATOR CONTROL PANEL	(3) 14 AWG, C	EXIST	RUNNING/FAULT SIGNALS
C10	PUMP STATION CONTROL PANEL	GENERATOR ROOM INTRUSION SWITCHES	(2) 14 AWG, C	EXIST	WIRE SWITCHES IN SERIES
C11	PUMP STATION CONTROL PANEL	ELECTRICAL ROOM INTRUSION SWITCHES	(2) 14 AWG, C	EXIST	WIRE SWITCHES IN SERIES
C12	PUMP STATION CONTROL PANEL	GO/NO GO ALARM BEACON	(1) 14 AWG, P (1) 14 AWG, N (1) 14 AWG, G (2) 14 AWG, C	3/4	POWER CONTROL CKT
C13	PUMP STATION CONTROL PANEL	ELECTRICAL ROOM SMOKE DETECTOR	(2) 14 AWG, C (2) 14 AWG, C	3/4	DC POWER SIGNAL CKT
C14	PUMP STATION CONTROL PANEL	GENERATOR ROOM SMOKE DETECTOR	(2) 14 AWG, C (2) 14 AWG, C	3/4	DC POWER SIGNAL CKT
C15	PUMP STATION CONTROL PANEL	SUPPLY FAN FLOW SWITCH	(2) 14 AWG, C (2) 14 AWG, C	3/4	DC POWER SIGNAL CKT
C16	PUMP STATION CONTROL PANEL	EXHAUST FAN FLOW SWITCH	(2) 14 AWG, C (2) 14 AWG, C	3/4	DC POWER SIGNAL CKT
C17	PUMP STATION CONTROL PANEL	PUMP-01 FLOWMETER ELECTRONICS	(1) 14 AWG, P (1) 14 AWG, N (1) 14 AWG, G	3/4	AC UNIT POWER
C17A	PUMP STATION CONTROL PANEL	PUMP-01 FLOWMETER ELECTRONICS	(1) 18 AWG, TSP	3/4	4-20MA FLOW SIGNAL
C17B	PUMP-01 FLOWMETER ELECTRONICS	PUMP-01 FLOWTUBE	(2) MFR CABLES	1	MFR COIL & ELECTRODE CABLE
C18	PUMP STATION CONTROL PANEL	PUMP-02 FLOWMETER ELECTRONICS	(1) 14 AWG, P (1) 14 AWG, N (1) 14 AWG, G	3/4	AC UNIT POWER
C18A	PUMP STATION CONTROL PANEL	PUMP-02 FLOWMETER ELECTRONICS	(1) 18 AWG, TSP	3/4	4-20MA FLOW SIGNAL
C18B	PUMP-02 FLOWMETER ELECTRONICS	PUMP-02 FLOWTUBE	(2) MFR CABLES	1	MFR COIL & ELECTRODE CABLE
C19	PUMP STATION CONTROL PANEL	PUMP-03 FLOWMETER ELECTRONICS	(1) 14 AWG, P (1) 14 AWG, N (1) 14 AWG, G	3/4	AC UNIT POWER
C19A	PUMP STATION CONTROL PANEL	PUMP-03 FLOWMETER ELECTRONICS	(1) 18 AWG, TSP	3/4	4-20MA FLOW SIGNAL
C19B	PUMP-03 FLOWMETER ELECTRONICS	PUMP-03 FLOWTUBE	(2) MFR CABLES	1	MFR COIL & ELECTRODE CABLE
C20	PUMP STATION CONTROL PANEL	STATION PRESSURE TRANSMITTER	(1) 18 AWG, TSP	3/4	
C21	PUMP STATION CONTROL PANEL	TELEMETRY PANEL	(2) CAT 6	3/4	
C22	PUMP STATION CONTROL PANEL	TELEMETRY PANEL	(10) 14 AWG, C	3/4	

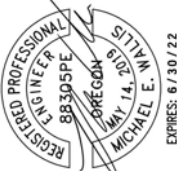
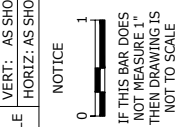


CIRCUIT SCHEDULE
SCALE: NONE

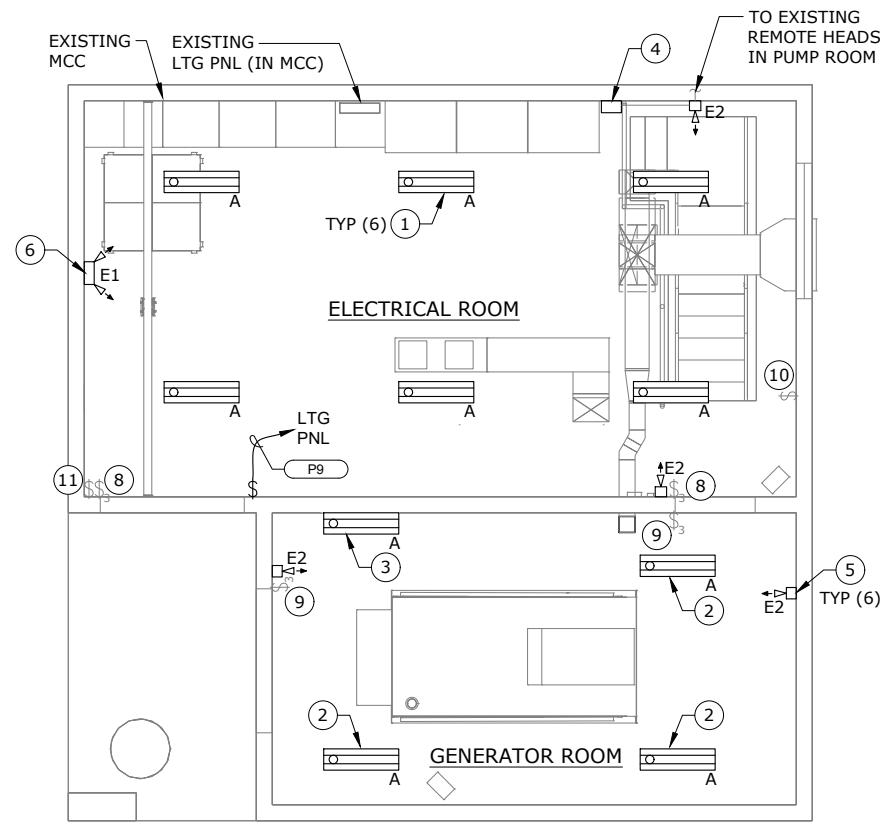
PANEL: LTG PNL (EXISTING) VOLTAGE 240 1Φ 3W MOUNTING SURFACE
 LOCATION: MCC BUS: 225A COPPER AIC: 10,000
 FEEDER: 125A (SEE ONE-LINE) MAIN MAIN LUG ONLY

CKT NO	CIRCUIT DESCRIPTION	BREAKER POLES, AMPS	VA	PHASE	LOAD VA	BREAKER POLES, AMPS	CIRCUIT DESCRIPTION	CKT NO
1	TVSS UNIT	2	20	A	-	1	20 BUBBLER PANEL (CKT TO BE REMOVED - SEE DWGS)	2
3	TVSS UNIT	-	-	B	-	1	20 SPARE	4
5	PUMP ROOM LIGHTS/EM. LIGHTS	1	20	A	40	1	20 FLOW METER	6
7	MOTOR ROOM LIGHTS	1	20	B	540	1	20 TELEPHONE PLUGS	8
9	WETWELL LIGHT (NEW CONNECTION)	1	20	A	500	1	20 BIOXIDE	10
11	SPARE	1	20	B	750	1	20 GENERATOR BLOCK HEATER	12
13	GEN. ROOM LIGHTS/EM. LIGHTS - OUSTIDE LIGHT/PHOTOCELL	1	20	A	1610	1	20 SUPPLY FAN SF-1 (NEW CONNECTION)	14
15	PUMP & MOTOR ROOM RECEPTACLES	1	20	B	566	1	20 EXHAUST FAN EF-1 (NEW CONNECTION)	15
17	SPARE	1	20	A	-	1	20 SPARE	18
19	RADIO TELEMETRY	1	20	B	-	1	20 SPARE	20
21	MOTOR & GEN ROOM RECEPTACLES	1	20	A	-	1	20 SPARE	22
23	METRON (CKT TO BE REMOVED - SEE DWGS)	1	20	B	-	1	20 SPARE	24
25	PUMP CONTROL PANEL (RE-CONNECT TO NEW PANEL)	1	20	A	-	1	20 SPARE	25
27	CHARGER & GENERATOR SOLENOID VALVE	1	20	B	-	1	20 SPARE	28
29	SPARE	1	20	A	-	1	20 SPARE	30
31	SPARE	1	20	B	-	1	20 SPARE	32
33	SPARE	1	20	A	-	1	20 SPARE	34
35	SPARE	1	20	B	-	1	20 SPARE	36
37	SPARE	1	20	A	-	1	20 SPARE	38
39	SPARE	1	20	B	-	1	20 SPARE	40
41	SPARE	1	20	A	-	1	20 SPARE	42

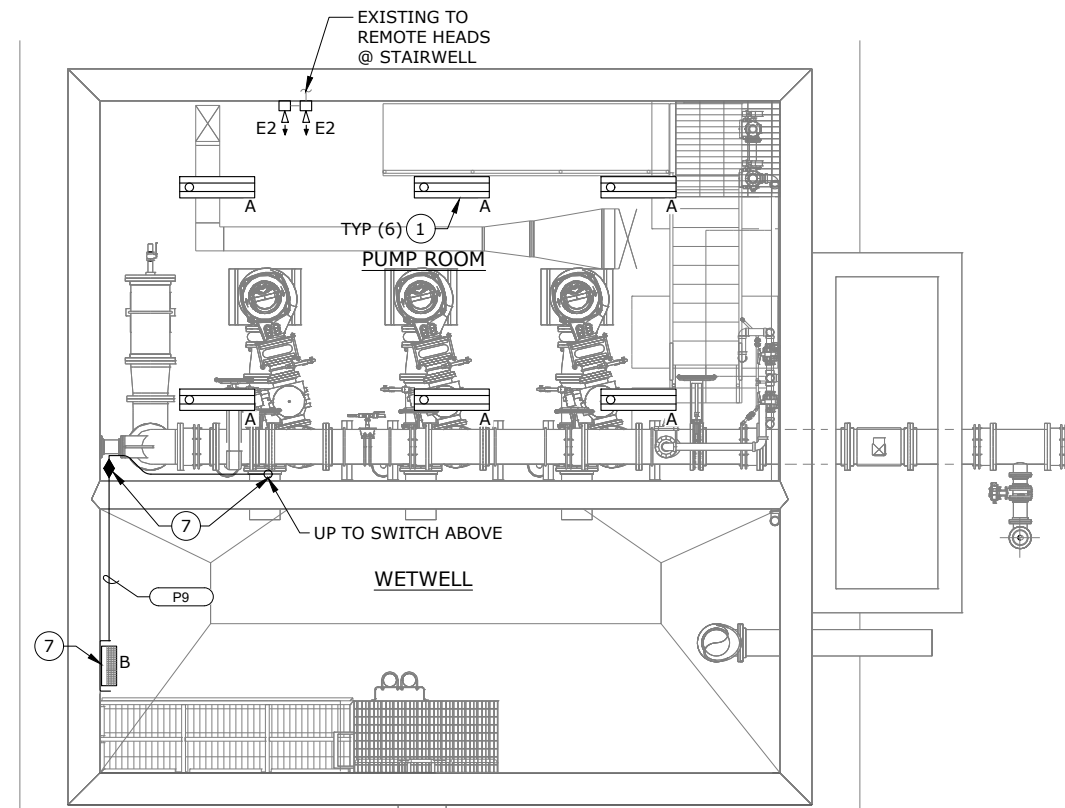
LOAD PER PHASE
 PHASE A 4.4 KVA
 PHASE B 5.3 KVA
 TOTAL LOAD 9.7 KVA
 TOTAL AMPS 41 AMPS

PANEL SCHEDULE
SCALE: NONE

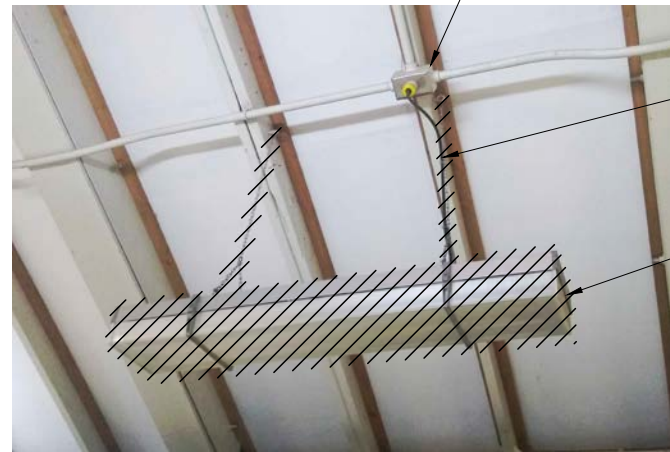
NO.	DATE	REVISION	BY
DESIGNED: RSC	DRAWN: JLB	CHECKED: RSC	APPROVED: NEW
			
			
PUMP STATION REHABILITATION AND UPGRADES PROJECT BOLTON PUMP STATION ELECTRICAL CIRCUIT & PANEL SCHEDULES			
			MARCH 2022 DATE: 19-2679
			
12119 NE 99th Street Suite #2090 Vancouver, Washington 98682 Phone: (360) 718-7267 Fax: (360) 952-8558 e-mail: is@industrialsystems-inc.com OR CCB #196597 WA #INDUS1880K9 AK #1018436 PROJECT#: 20.18.03			



GROUND FLOOR PLAN
SCALE: 1/4" = 1'



LOWER LEVEL FLOOR PLAN
SCALE: 1/4" = 1'



1 LIGHTING DETAIL
SCALE: NONE



5 REMOTE HEAD DETAIL
SCALE: NONE



4 INVERTER DETAIL 1
SCALE: NONE



4 INVERTER DETAIL 2
SCALE: NONE

GENERAL NOTES

1. FIELD ORIENT EMERGENCY LUMINAIRE HEADS TO ILLUMINATE EGRESS PATHWAY AS NEEDED.
2. EXISTING CONDUIT AND CONDUCTORS ARE EXPECTED TO BE RE-USED EXCEPT WHERE NOTED ON THE PLANS. WHERE OTHERWISE NOTED, CONTRACTOR TO FIELD VERIFY WIRING AND PROVIDE CONDUIT AND WIRING TO MEET IDENTIFIED PURPOSE.
3. ALL EGRESS EMERGENCY LUMINAIRES TO BE POWERED FROM NEW MINI INVERTER.

KEY NOTES

- 1 EXISTING FLUORESCENT LUMINAIRE TO BE REPLACED WITH UPDATED LED UNIT. CONTRACTOR TO INSTALL PIGTAIL AND PLUG FOR CONNECTION TO EXISTING RECEPTACLE. SEE LUMINAIRE SCHEDULE AND LIGHT DETAIL THIS SHEET. CONTRACTOR TO INSTALL NEW LUMINAIRES WITH LIGHTING SEISMIC BRACING SYSTEM PER SPECIFICATIONS, SECTION 110500.
- 2 EXISTING FLUORESCENT LUMINAIRE TO BE REPLACED WITH UPDATED LED UNIT. SURFACE MOUNT UNIT TO EXISTING CEILING AS CURRENTLY INSTALLED. SEE LUMINAIRE SCHEDULE THIS SHEET.
- 3 EXISTING FLUORESCENT LUMINAIRE TO BE REPLACED WITH UPDATED LED UNIT. SURFACE MOUNT UNIT TO WALL AS CURRENTLY INSTALLED. SEE LUMINAIRE SCHEDULE THIS SHEET.
- 4 EXISTING MINI INVERTER TO BE DEMO'D AND REPLACED WITH NEW UNIT. RE-CONNECT POWER AND WIRING TO EXISTING REMOTE HEADS @ STAIRWAY AND IN PUMP ROOM. SEE LUMINAIRE SCHEDULE INVERTER DETAIL 1 THIS SHEET.
- 5 EXISTING REMOTE HEADS TO BE REPLACED WITH UPDATED LED UNITS. SEE LUMINAIRE SCHEDULE THIS SHEET.
- 6 EXISTING MINI INVERTER TO BE DEMO'D AND REPLACED WITH NEW UNIT. RE-CONNECT POWER AND WIRING TO EXISTING REMOTE UNITS IN ELECTRICAL AND GENERATOR ROOM. SEE LUMINAIRE SCHEDULE AND INVERTER 2 DETAIL THIS SHEET. FIELD INSTALL 2 SINGLE-HEAD LUMINAIRES (E2) TO TOP OF UNIT.
- 7 NEW LED LUMINAIRE TO BE WALL MOUNTED, REACHABLE FROM WALK AREA. INSTALL SEAL-OFF OUTSIDE WETWELL AREA AND SEAL CONDUIT PENETRATION WATER-PROOF. CORE FLOOR AND ROUTE CONDUIT TO NEW SWITCH NEAR ELECTRICAL ENTRANCE DOOR. LABEL SWITCH "WETWELL LIGHT".
- 8 EXISTING SWITCHES FOR ELECTRICAL ROOM LIGHTING.
- 9 EXISTING SWITCHES FOR GENERATOR ROOM LIGHTING.
- 10 EXISTING SWITCH FOR PUMP ROOM LIGHTING.
- 11 EXISTING ON/OFF/AUTO SWITCH FOR DOOR ENTRANCE LIGHT.

LUMINAIRE SCHEDULE									
TYPE	DESCRIPTION	MOUNTING	VOLTAGE	INPUT WATTS	MANUFACTURER PART NUMBER	BATTERY BACKED	COLOR TEMP	LAMP TYPE LUMENS	NOTES
A	4' LOW PROFILE ENCLOSED AND GASKETED INDUSTRIAL LED MOLDED FIBERGLASS HOUSING, ACRYLIC LINEAR RIBBED FROSTED LLNS, 80CRI, WIDE DISTRIBUTION, 0-10V DIMMING, U.L. LISTED FOR WET LOCATIONS.	SURFACE/SUSPENDED	120/277V	50.5	LITHONIA LIGHTING: FEM LEO SERIES OR AS APPROVLD.	NO	40K	LED 7,435	
B	HAZARDOUS RATED C1D1 LED LUMINAIRE. COPPER-FREE ALUMINUM WITH CORRO-FREE EPOXY POWDER COAT BODY WITH SILICONE GASKETING, HEAT AND IMPACT RESISTANT GLASS GLOBE WITH COOL COLOR TEMP LED.	WALL MOUNTED	100/277V	33	CROUSE HINDS: EVLEDC701 OR AS APPROVED.	NO	56K	LED 2,247	
E1	DUAL HEAD LED, 12V, 27W, LEAD CALCIUM BATTERY BACKED LUMINAIRE WITH 20 GAUGE STEEL CABINET. 90 MINUTE RUN-TIME, CAPABLE OF POWERING MULTIPLE REMOTE HEADS W/ TEST SWITCH AND STATUS INDICATOR.	WALL MOUNTED	120/277V	N/A	ISOLITE: ELL-LC-12V27W-WH-MB-0	YES	N/A	LED	BATTERY PACK PROVIDES POWER FOR EMERGENCY LUMINAIRES
E2	REMOTE LED HEAD, NEMA 4X, MULTIVOLT, 1.5W HIGH OUTPUT LAMP, HIGH IMPACT THERMOPLASTIC CONSTRUCTION, WET LOCATION RATED.	WALL MOUNTED	12V	0.55	ISOLITE: MVH-GY-1-LWP-HO	YES - SEE ABOVE	N/A	LED 44	

NO.	DATE	REVISION	BY
DESIGNED: RSC	DRAWN: JLB	CHECKED: RSC	APPROVED: NEW
SHEET			E-6
OF 42			40

REGISTERED PROFESSIONAL ENGINEER
 MICHAEL E. SITTIM
 88305PE
 OREGON
 EXPIRES: 6/30/22

VERT: AS SHOWN
 HORIZ: AS SHOWN
 SCALE: 1
 NOTICE: IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE

PUMP STATION REHABILITATION AND UPGRADES PROJECT
 BOLTON PUMP STATION

ELECTRICAL LIGHTING PLAN

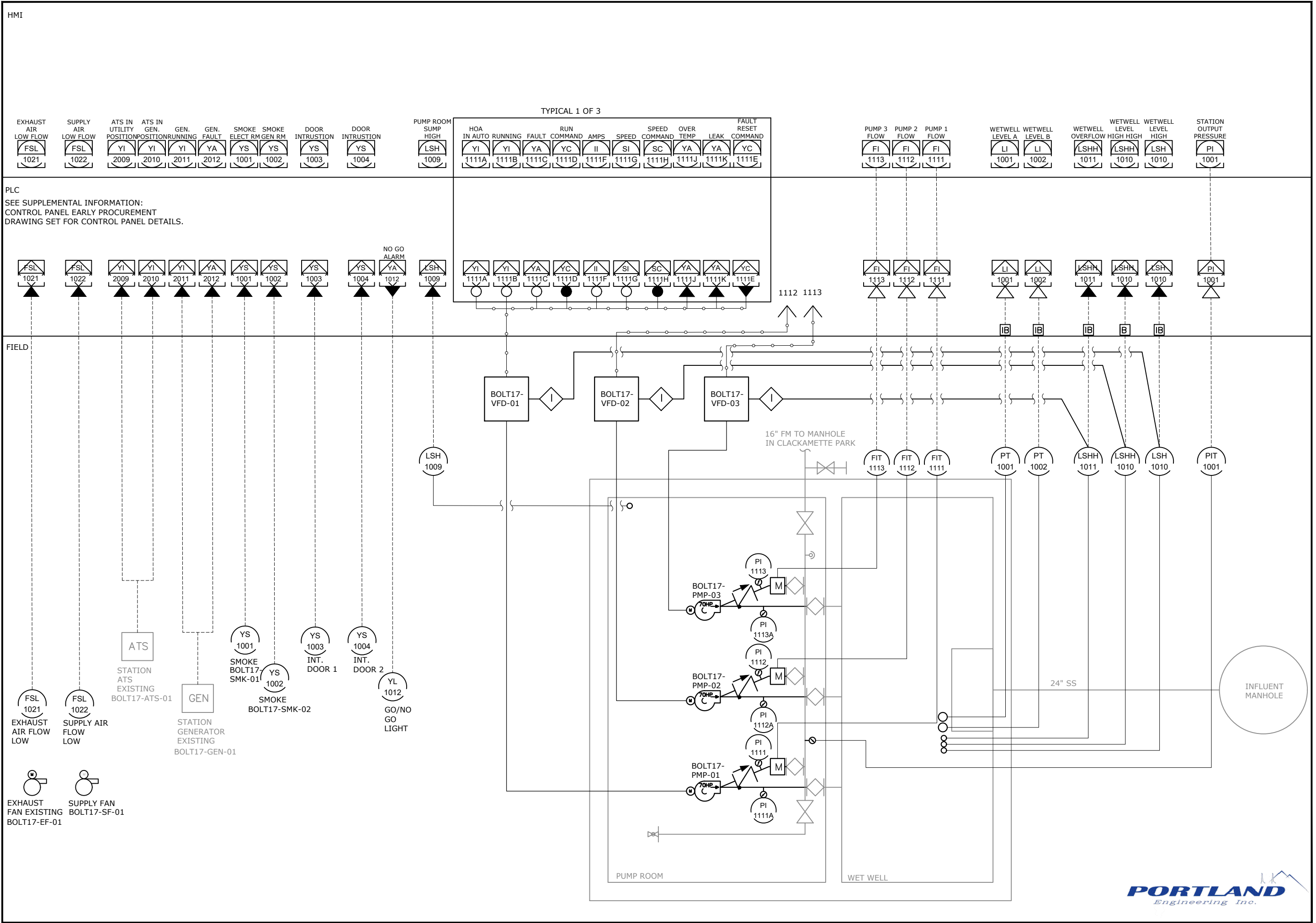
murraysmith

19-2679 DATE: MARCH 2022 PROJECT:

Industrial Systems INC
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 Vancouver, Washington 98682
 Phone: (360) 718-7267
 Fax: (360) 952-8958
 e-mail: is@industrialsystems-inc.com
 OR CCB #196597 WA #INDUS1880K9
 AK #1018436
 PROJECT#: 20.18.03

CLACKAMAS WATER ENVIRONMENT SERVICES

C:\Users\PEI\Documents\PEI_2021\Project Files\255-MSA WES Pump Station rehab\Design\Station Designs\Bolton\PS\2 PID.dwg P&ID 3/30/2022 8:07 AM PEI 24.0s (LMS Tech)



BY		REVISION		NO. DATE		DESIGNED: JCH		DRAWN: JCH		CHECKED: CMS		APPROVED: CMS	
SHEET		IC-1		41 of 42		DATE		SCALE		VERT: HORIZ:		NOTICE	
PROJECT		P&ID		DATE		MARCH 2022		PROJECT		19-2679		DATE	
MURRAYSMITH		WATER ENVIRONMENT SERVICES		PORTLAND Engineering Inc.		CLACKAMAS WATER ENVIRONMENT SERVICES		PUMP STATION REHABILITATION AND UPGRADES PROJECT		BOLTON PUMP STATION		P&ID	

SHEET NOTES:
 1. LOCATE AND REUSE EXISTING WIRES FOR ATS AND GENERATOR STATUS SIGNALS. PULL BACK AND RE-TERMINATE IN NEW CONTROL PANEL.

EXISTING INFLUENT FLOW METER PLC. REMOVE AND REINSTALL IN NEW CONTROL PANEL.



EXISTING CONTROL PANEL INTERIOR DETAIL ①

EXISTING CONTROL PANEL



REMOVE EXISTING CONTROL PANEL AND BUBBLER LEVEL PANEL. INSTALL NEW CONTROL PANEL IN SAME LOCATION. SALVAGE BULBBLER SYSTEM PARTS (COMPRESSORS, INTRINSICALLY SAFE RELAYS, PRESSURE SWITCHES) AND PROVIDE TO CLIENT.

REMOVE EXISTING TOUCH SCREEN AND RETURN TO WES I&C STAFF.

EXISTING CONTROL PANEL AND BUBBLER SYSTEM DEMOLITION ②

REMOVE EXISTING EFFLUENT FLOW METER TRANSMITTER.

EXISTING UPS. LEAVE IN PLACE.



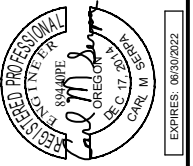
EXISTING CONTROL PANEL TO BE REPLACED (SEE ABOVE).

EXISTING TELEMETRY PLC PANEL. REMOVE DURING NEW CONTROL PANEL INSTALL AND RE-INSTALL ON WALL IN SAME LOCATION.

EXISTING RADIO POWER SUPPLY PANEL, LEAVE IN PLACE

EXISTING JUNCTION BOXES INSTALL DETAIL ③

NO.	DATE	REVISION	BY
DESIGNED:	JCH	DRAWN:	JCH
CHECKED:	CMS	APPROVED:	CMS
SHEET			IC-2
42 of 42			



SCALE	VERT: 1" = 1'	HORIZ: 1" = 1'
NOTICE		
IF THIS BAR DOES NOT MEASURE 1" THEN DRAWING IS NOT TO SCALE		

PUMP STATION REHABILITATION AND UPGRADES PROJECT
 BOLTON PUMP STATION
 INSTALL AND DEMOLITION DETAIL

